FIELD INSPECTION REPORT

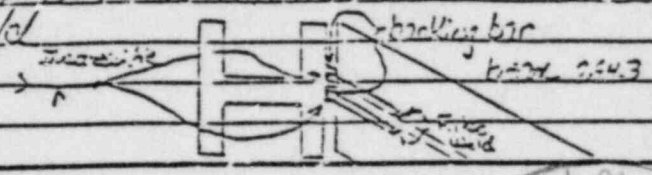
APPL. EX. 84

RECORD COPY

3 RECORD CONTROL
CONTROL NO C63-31
FILE NO

1. PROJECT NO. 8031 2 DATE 7/5/77 PAGE 1 OF 2

4. ITEM INSPECTED Re-inspection of welds in question in Quality Control inspection plan C-197-W-1-4, Angles to beam and angles to embed fillet welds on beam B290 and Full Penetration weld and fillet weld on plate to beam and plate to column, beam 2A43 to column ~~[illegible]~~ 7/7/77 One (1) Full Penetration joint inaccessible, 15 1/2" of weld



NCR - 1980

5. LOCATION Reactor Unit #1 Elev. 217'

DOCKETED
AUG 9 1984
DOCKETING & SERVICE BRANCH
SECY-NRC

6. TYPE OF INSPECTION Visual & Dimensional

7. STANDARD / CODE / PROCEDURE / DRAWING / SPECIFICATION: AWS D1.1-72, R1-73, R2-74
QCI Inspection Plan C-197-W-1-4 C-63-2/2 Add 1-3 FA2
Dwg C-197/16

8. INSPECTION EQUIPMENT USED Fillet weld gage, Wire brush

9. RESULTS OF INSPECTION: SATISFACTORY ☑ UNSATISFACTORY ☑

10. ACTION TAKEN IF UNSATISFACTORY NCR-2710

8411270375 840507
PDR ADOCK 05000352
Q PDR

NOTE: FOR INSPECTIONS PREVIOUSLY ACCOMPLISHED - ALSO SEE QC-G1-1 REPORT # C-63-16 DATED 11-1-76. [illegible] 7-28-
ALSO SEE REPORT # C63-22 dated 4-5-77

Distribution
White — QC Filer
Canary — Originator

K. Bailey 7/12/77 11. ENGINEER Carl H. [illegible]

Control No. C-63-31 & C-63-32

No	DATE	REVISIONS	BY	CHKD	DESIGN ENGR	ENGR	CHIEF ENGR	APPR
4	7-14-76	ADDED SECT. A, B, C & DET. ADDED NOTES, INSERTED, NOTES OF SUPPORT BEAMS AS NOTED, ISSUED FOR MRC-46	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
3	3-21-72	GEN REV. & ISSUED FOR VENDOR USE	JRL	FB	[illegible]	[illegible]	[illegible]	[illegible]
2	11-17-71	REV. FRAMING AS NOTED & REISSUED FOR FABRICATION	JRL	FB	[illegible]	[illegible]	[illegible]	[illegible]
1	7-23-71	MINOR REV., RECORD CHANGES & ISSUED FOR FABRICATION	JRL	FB	[illegible]	[illegible]	[illegible]	[illegible]
A	6-30-71	ISSUED FOR MILL ORDER	JRL	FB	[illegible]	[illegible]	[illegible]	[illegible]
A	3-24-71	ISSUED FOR BIDS	[illegible]	FB	[illegible]	[illegible]	[illegible]	[illegible]

SCALE AS NOTED | DESIGNED C.W. [illegible] | DRAWN G. BARDUHN | CHIEF ENGR [illegible]

RECORD COPY

BECHTEL
SAN FRANCISCO

LIMERICK GENERATING STATION UNITS 1 & 2
PHILADELPHIA ELECTRIC COMPANY

REACTOR BUILDING UNIT 1
STRUCTURAL STEEL
FRAMING PLAN ELEV. 217'-0"

JOB No.	DRAWING No.	REV.
8031	REF. C-197	2

BECHTEL DWG. 8031-C46-85

[illegible] VALLEY
[illegible] STEEL CO.
[illegible] CORP.
[illegible] 59 [illegible] E2
[illegible]/79 REV. 12