



FIELD INSPECTION REPORT  
APPL. EX. 81

3 RECORD CONTROL

CONTROL NO. C-63-22

FILE NO. PC-1-63-25

1. PROJECT NO. 8031

2. DATE 7/1/77

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4. ITEM INSPECTED Re-inspection of welds in question in Reactor Control inspection  
plan C-204-W-1-2. Available to rooms and samples to embed fillet welds, beam  
mounts 12684, 13827, 14623, 13082 and 14626.

5. LOCATION Reactor Unit #2 Elev. 22.3'

6. TYPE OF INSPECTION Visual & Dimensional

7. STANDARD / CODE / PROCEDURE / DRAWING / SPECIFICATION AWS D61-72, D1-73, E2-74  
AST Inspection Plan C-204-W-1-2 C-63-22 Add 1.3 F12  
Orig. C-204/5 DCU 45 FCC 2.4

8. INSPECTION EQUIPMENT USED Fillet weld gage, wire brush

9. RESULTS OF INSPECTION: SATISFACTORY ☒ UNSATISFACTORY ☐

10. ACTION TAKEN IF UNSATISFACTORY \_\_\_\_\_  
B411270361 840507  
PDR ADOCK 05000352  
G PDR

NOTE: FOR INSPECTIONS PREVIOUSLY ACCOMPLISHED -  
ALSO SEE DCGI-1 REPORT C-63-12 DATED 11-1-76.  
ALSO SEE REPORT C-63-22 DATED 4-5-77.

7-2-5-77

Distribution  
White - GC Files  
Grey - Original

11. ENGINEER Paul H. Tully

7-1-77