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J. T. Beckham, Jr.  
Vice President - Nuclear  
Hatch Project



February 12, 1996

Docket Nos. 50-366

HL-5105

U.S. Nuclear Regulatory Commission  
ATTN: Document Control Desk  
Washington, D.C. 20555

Edwin I. Hatch Nuclear Plant - Unit 2  
Inservice Inspection Associated with the  
Fall 1995 Maintenance/Refueling Outage

Gentlemen:

In accordance with the Requirements of Article IWA-6000 of the American Society of Mechanical Engineers (ASME) Code, Section XI, the Owners' Data Report for inservice inspection (form NIS-1) for the inservice inspection activities conducted at the Edwin I. Hatch Nuclear Plant Unit 2 during the Fall 1995 maintenance/refueling outage, is enclosed.

In addition to the inspections required by the code, Georgia Power Company (GPC) has performed several inspections not specifically required by the ASME Code on selected Class 1 and 2 components. The code and augmented inspections performed at Unit 2 are summarized below and reported in the Owners' Data Report.

- Ultrasonic examinations of austenitic stainless steel piping welds in the primary coolant pressure boundary were performed per Generic Letter 88-01 and NUREG-0313, Revision 2. The results are provided in the enclosure under Class 1 examinations.
- Ultrasonic examination of seven welds in the Reactor Water Cleanup (RWCU) piping were performed per commitments to the NRC related to NUREG-0313.
- The core spray sparger and associated piping were visually examined per NUREG/CR 4523.
- The shroud head bolts were visually examined per General Electric service information letter (SIL) 433.

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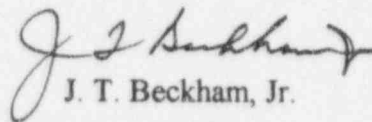
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- The core shroud was modified by the installation of four tie rod assemblies in the annulus region in lieu of shroud inspections.

Sincerely,

  
J. T. Beckham, Jr.

JKB/eb

Enclosure: Owners' Data Report for Inservice Inspection  
Edwin I. Hatch Nuclear Plant Unit 2  
September 1995 - November 1995

cc: Georgia Power Company  
Mr. H. L. Sumner, Nuclear Plant General Manager  
NORMS

U.S. Nuclear Regulatory Commission, Washington, D.C.  
Mr. K. Jabbour, Licensing Project Manager - Hatch

U.S. Nuclear Regulatory Commission, Region II  
Mr. S. D. Ebnetter, Regional Administrator  
Mr. B. L. Holbrook, Senior Resident Inspector - Hatch