

**Colt Industries**



DMB  
**Fairbanks Morse  
Engine Division**  
701 Lawton Avenue  
Beloit, Wisconsin 53511  
608/364-4411

August 8, 1984

Office of Inspection & Enforcement  
U. S. Nuclear Regulatory Commission  
799 Roosevelt Road  
Glen Ellyn, Ill. 60137

Attention: Mr. James G. Keppler, Director, Region III

Subject: Colt Industries-Fairbanks Morse Engine Division  
Emergency Diesel Generators  
Possible Thermostatic Valve Malfunction  
Fail Safe To "Full Cooling Position"  
Part 21 Report  
Supplemental Report No. 7  
Philadelphia Electric Co.-Limerick Unit #1

References: May 25, 1982; June 28, 1982 and September 17, 1982 Part 21  
Reports - Robertshaw Valves - same subject

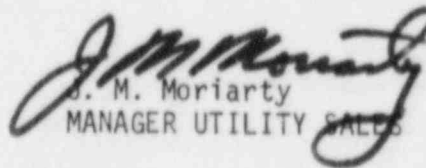
Gentlemen:

The lower overrun assemblies in the Robertshaw valves installed on the Diesel Generator Sets at Philadelphia Electric Co.-Limerick Unit #1 have been replaced with overrun assemblies utilizing cotter pins to positively lock the nut to the stem.

The units are now free of the reported potential defect.

A copy of this report is being forwarded to the utility involved.

Very truly yours,

  
J. M. Moriarty  
MANAGER UTILITY SALES

JMM:jc

cc: Philadelphia Electric Co.  
2301 Market Street  
Philadelphia, PA 19101  
Attention: Mr. Dick Mulford  
Limerick Project Manager

U. S. Nuclear Regulatory Commission  
c/o Document Management Branch  
Washington, D.C. 20555

Robertshaw Controls Company  
P. O. Box 400  
Knoxville, TN 37901  
Attention: T. T. Howell, Quality Mgr.

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A division of the Colt Industries Operating Corp.

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