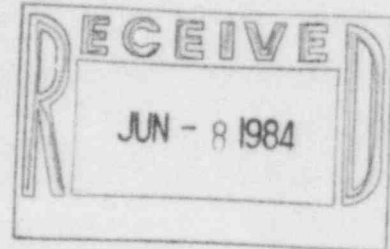


TEXAS UTILITIES GENERATING COMPANY

SKYWAY TOWER * 400 NORTH OLIVE STREET, L.B. 81 * DALLAS, TEXAS 75201

BILLY R. CLEMENTS
VICE PRESIDENT, NUCLEAR OPERATIONS

May 29, 1984
TXX-4183



Richard L. Bangart
Director, Region IV
Comanche Peak Task Force
U.S. Nuclear Regulatory Commission
Office of Inspection and Enforcement
611 Ryan Plaza Drive, Suite 1000
Arlington, TX 76012

Docket Nos. 50-445
50-446

Letter to Michael D. Spence (4/30/84)
Plug Welds in Unit 2 Spread Room
File No. 903.9

Dear Mr. Bangart:

1. Based on examination by David Holmgren, we agree that there are indications of welded repair on CTH-8057, CTH-8058, and CTH-8073. These indications have been documented on Nonconformance Reports M-84-01230, M-84-01231, and M-84-01232 respectively.
2. There is no documentation available to indicate that these repairs were approved or properly inspected in accordance with applicable procedures.
3. To assess the extent of this type of unauthorized repair, TUGCO will perform a visual inspection, using methods similar to those described by Mr. Gilbert in the Addendum to NRC Staff Testimony dated April 24, 1984, of a statistically representative sample of the cable tray hangers in the Unit 2 Cable Spread Room. Corrective action will be taken, as appropriate, in accordance with established procedures.
4. A program was in place which required repair instructions and subsequent QC inspection. Our records indicate that this program was being followed in most instances. We do not know why this deficiency was not detected and dispositioned per established QC procedures. Our QA program did not identify and correct this deficiency because the only way to have discovered its existence would have been to make the same extensive type of examination of these individual supports as made by Mr. Gilbert. There was no apparent programmatic breakdown which would have led QA personnel to take these these extraordinary steps.

Very truly yours,

A handwritten signature in cursive script that reads "Billy R. Clements".

BRC:ln