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Consumers  
Power  
Company

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and Construction

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July 11, 1984

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Mr J G Keppler, Administrator  
US Nuclear Regulatory Commission  
Region III  
799 Roosevelt Road  
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MIDLAND ENERGY CENTER

MIDLAND DOCKET NOS 50-329, 50-330

IE BULLETIN 83-06: NONCONFORMING MATERIALS SUPPLIED BY TUBE-LINE CORPORATION  
FILE 0505.12 SERIAL 29825

- REFERENCE:
- (1) B&W 10 CFR PART 21 REPORT DATED JANUARY 10, 1983
  - (2) B&W LETTER TO R C DEYOUNG DATED JUNE 17, 1983
  - (3) CP CO 50.55(E) REPORT (82-06) TO J G KEPPLER DATED FEBRUARY 28, 1983
  - (4) CP CO 50.55(E) REPORT (82-06) TO J G KEPPLER DATED MAY 31, 1983
  - (5) CP CO INTERIM IE BULLETIN 83-06 RESPONSE TO J G KEPPLER DATED NOVEMBER 17, 1983
  - (6) CP CO SECOND INTERIM IE BULLETIN 83-06 RESPONSE TO J G KEPPLER DATED MARCH 12, 1984

In accordance with the directive given in IE Bulletin 83-06, this report identifies the activities that have been completed to resolve the issue of nonconforming material supplied by the Tube-Line Corporation (T-L).

An investigation has been performed by Bechtel San Francisco Central Supplier Quality (SFHO) Department to determine if any sub-suppliers have supplied Tube-Line material to the Midland Plant. The following is a summary of this investigation and of the corrective actions taken:

1. To date, of the 413 letters mailed from SFHO, 85 letters went to vendors that supplied material to the Midland Project. Bechtel Ann Arbor has received 85 (100%) of the Midland responses.
2. Of the 85 responses, 82 vendors have responded that no Tube-Line material was furnished to Midland. The three vendors that have furnished Midland Tube-Line material are Guyon Alloys, Liberty Equipment and W J Wooley.

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3. All Tube-Line material identified as being furnished to Midland has been entered on nonconformance reports.
- a) Nonconformance Report C-00355; identifies 50 fittings received from Guyon Alloy and Liberty Equipment, 17 fittings were located in Warehouse No 1 in the separated hold area with hold tags attached. This NCR was dispositioned on May 3, 1984 by indicating that the 17 fittings were to be returned to the suppliers.
  - b) Nonconformance Report C-00961; identifies nine fittings from Guyon Alloy and Liberty Equipment that have been incorporated into Q systems. All nine fittings will be removed and returned to the supplier. This NCR was dispositioned on May 2, 1984.
  - c) Nonconformance Report 6022\* identifies two 10" caps from W J Wooley that have been incorporated into ASME Class 2 Air Tank OT-921. NCR 6022 has been dispositioned by requiring removal of the caps.

\*Note that two NCRs 6022 and C-0915 were opened on this subject. NCR C-0915 was voided on May 31, 1984 to eliminate the duplication.

A total of 52 Tube-Line fittings have been received at the site for use in safety-related systems. Of these, 11 were installed and 17 were located in the warehouse. As stated above, these 28 fittings were identified on nonconformance reports and will be removed from the site. The remaining 24 fittings are not installed in safety-related systems, based on a review of all pertinent documentation at the jobsite. The remaining 24 have either been installed in non-safety related systems or have been scrapped.

The controlled heat log at the site identifies all heats acceptable for installation in safety-related systems. All Tube-Line materials have been removed from the log. This will ensure that no nonconformance Tube-Line materials will be installed in the future.

The Staff is requested to contact us should any questions or comments arise regarding this response. In lieu of Staff inquiry, no further response to this bulletin is planned for the Midland Project.

*James W. Cook*

JWC/WFK/fme

CC DSHood, NRR Project Manager, Washington  
Midland Project Manager, Region III  
Midland Project Section Chief, Region III  
Midland Resident Inspector, Midland

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CONSUMERS POWER COMPANY  
Midland Units 1 and 2  
Docket No 50-329, 50-330

Letter Serial 29825 Dated July 11, 1984

At the request of the Commission and pursuant to the Atomic Energy Act of 1954, and the Energy Reorganization Act of 1974, as amended and the Commission's Rules and Regulations thereunder, Consumers Power Company submits a final response to IE Bulletin 83-06 regarding nonconforming materials supplied by Tube-Line Corporation.

CONSUMERS POWER COMPANY

By James W. Cook  
James W Cook, Vice President  
Projects, Engineering and Construction

Sworn and subscribed before me this 30 day of July, 1984.

Barbara Rhunsand  
Notary Public  
Jackson County, Michigan

My Commission Expires Sept 8, 1984