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D. O. Foster
Vice President and Project
General Manager
Vogtle Project



2 JUN 2 10:58
June 26, 1984

United States Nuclear Regulatory Commission
Office of Inspection and Enforcement
Region II - Suite 3100
101 Marietta Street
Atlanta, Georgia 30303

Reference:
RII: JPO:
50-424, 50-425

File: X7BC24
Log: GN-377

Attention: Mr. James P. O'Reilly

Gentlemen:

In our letter of March 12, 1984 (File: X7BC24, Log: GN-329), in response to I&E Bulletin 83-07, "Apparently Fraudulent Products Sold by Ray Miller, Inc." the Georgia Power Company indicated that the final results of its investigation of this concern would be submitted to the NRC on or about June 24, 1984. Georgia Power Company has completed its investigation and has concluded that no materials supplied by Ray Miller, Inc. have been used in or provided for safety-related applications at the Vogtle Electric Generating Plant. The investigation is summarized in the attachments.

This response, which completes our actions relative to I&E Bulletin 83-07, contains no proprietary information and may be placed in the NRC Public Document Room.

Very truly yours,

D. O. Foster

REF/DOF/tdm

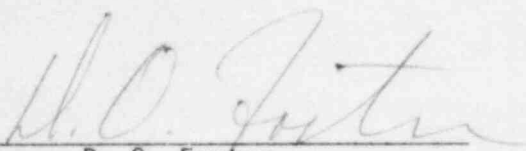
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Mr. James P. O'Reilly
June 25, 1984
Page Two

D. O. Foster states that he is the Vice President and Project General Manager of the Vogtle Electric Generating Plant and is authorized to execute this oath on behalf of Georgia Power Company and that to the best of his knowledge and belief the facts set forth in this letter are true.

GPC:


D. O. Foster

Sworn to and subscribed before me this 26TH day of June, 1984.


MY COMMISSIONS EXPIRES: April 11, 1988

Attachment

xc: U. S. Nuclear Regulatory Commission
Document Control Desk
Washington, D.C. 20555

O. Batum
J. A. Bailey
E. D. Groover
L. T. Gucwa
M. Malcom
G. Bockhold, Jr.
P. D. Rice
W. F. Sanders
W. T. Nickerson

Investigation for IE Bulletin 83-07

Subject: IE Bulletin No. 83-07, Apparently Fraudulent Products Sold by Ray Miller, Inc.

Purpose: Nuclear power reactor licensees were informed in January, 1983 by Information Notice 83-01 that fraudulent products may have been sold to nuclear industry companies by Ray Miller, Inc. Available information regarding specific purchase orders for which materials were apparently substituted was provided to the licensees in IE Bulletin 83-07 and its two supplements. The licensees were requested to determine where suspect material has been installed in plants, evaluate its safety significance, and tag or dispose of suspect material not yet installed.

Applicability: The Vogtle Project has made surveys of suppliers to determine whether any apparently fraudulent materials have been received at the VEGP jobsite. Results of the surveys show that material from Ray Miller, Inc., of Decatur, Georgia, was received at the jobsite and that no materials were received from any other Ray Miller source. The material received consisted of the following:

- (1) One ten foot section of Schedule 40 S/S 304L, 1-1/4 inch pipe was supplied by Modern Welding Company, Inc. This material was used in the fabrication of the Auxiliary Building safety-related sump lining assembly but was subsequently scrapped because the sumps failed to meet specification requirements.
- (2) Eight 3/4 inch 3000# SCRD couplings tagged 7068; two 6 inch 150#, WNRF 40S, 304 flanges; two 6 inch 90LR 40S 304L elbows; and two 4 inch 90SR, 40S 304L elbows were used in the fabrication of the vacuum degasifier in the Unit 1 Auxiliary Feedwater System (Plant Equipment No. 1-1302-D4-001-E01). This equipment is non-safety related.
- (3) Eight 3/4 inch 3000#, SCRD couplings tagged 7069; two 4 inch 90EL 40S, 304L elbows; and four 4 inch 150# WNRF flanges were used in the fabrication of the vacuum degasifier in the Unit 1 Reactor Makeup Water Storage Tank and Degasifier System (Plant Equipment No. 1-1228-D4-001-E01). This equipment is non-safety related.

Items (2) and (3) above have been documented in Deviation Report MD-5565. These non-safety related materials were dispositioned and used as-is based on an engineering evaluation that showed the material had been drop-shipped from Tubeline Corporation of Carol Stream, Illinois, to Modern Welding of Decatur, Georgia without any handling by Ray Miller Inc., Decatur, Georgia.

Attachment b lists suppliers contacted by the Vogtle Project regarding use and supply of Ray Miller, Inc. material. Each supplier, with the exception of Modern Welding, stated that no such material had been used by them or their suppliers. The final conclusion is that Ray Miller, Inc., material has not been used in or provided for safety-related applications for the Vogtle Electric Generating Plant.

IE BULLETIN 83-07
VENDOR LIST

MFG. NAME	SPEC. NO.	PAV NO.	
		UNIT 1	UNIT 2
American Air Filter	X4AJ06	2101	2-88
American Air Filter	X4AJ07	1602	2-80
Ametek-Straza Div.	X4AQ10	2702	2-104
Anchor/Darling Industries, Inc. (Kulpsville, PA)	X4AQ56	8664	----
Anchor/Darling Valve	X4AR01	438	2-51
Anchor/Darling Valve (Williamsport, PA)	X4AR19	1765	2-84
Bergen-Patterson Pipe Support, Corp.	X4AQ03	471	2-85
Bethlehem Steel	X4AQ32	7296	----
Bethlehem Steel	X4AQ32	7297	----
Bethlehem Steel	X4AQ32	10315	----
Bingham-Willamette Company	X4AF02	625	2-67
Chicago Bridge & Iron (Birmingham, AL)	X2AG07	474	2-63
Chicago Bridge & Iron (Birmingham, AL)	X3AG14	10075	2-307
Chicago Bridge & Iron (Birmingham, AL)	X4AH03	473	2-61
Comsip, Inc.	X5AA04	6154	2-250
Comsip, Inc.	X5AA05	3020	2-126
Conax	X3AB03	3636	2-150
Consolidated Pipe & Supply	X4AQ34A	5721	----
Consolidated Pipe & Supply	X4AQ36A	9113	----
Consolidated Pipe & Supply	X5AG15A	7165	----

IE BULLETIN 83-07
VENDOR LIST

MFG.	SPEC. NO.	PAV NO.	
		UNIT 1	UNIT 2
Control Components Inc.	X5AC13	2783	2-110
Crosby Valve & Gage Co.	X5AC05	466	2-54
CVI	X4AJ16	1907	2-86
Dieterich Std. Corp.	X5AG14	2858	2-111
Dragon Valve Company	X5AG08	3412	----
Dresser Industries	X4AR06	443	2-49
FMC Corporation (Colmar, PA)	X2AD03	5205	----
Fisher Control Company (Marshalltown, PA)	X5AC01	370	2-42
Fisher Control Company (Marshalltown, PA)	X5AC03	206	2-34
Flow Tech Corp.	X5AG02	2722	2-109
General Atomic	X4AF26	5752	2-264
Goulds Pump, Inc.	X4AJ05	1552	2-77
HUB, Inc.	X4AQ34	5010	----
HUB, Inc.	X4AQ36	6517	----
HUB, Inc.	X4AQ36	5309	----
Ingersoll-Rand Co.	X4AF01	485	2-64
Ingersoll-Rand Co.	X4AF03	486	2-65
ITT-Barton Instrument	X5AD07	8449	2-293
Johnson Controls, Inc.	X4AJ20	5898	2-240
Johnson Controls, Inc.	X5AG19	10316	----
Johnston Pump Company	X4AF04	2300	2-95
Kerotest Valve	X4AR23	3957	2-169
Koppers Company, Inc.	-----	1021	----
Magnetrol International, Inc.	X5AF02	2718	2-105

IE BULLETIN 83-07
VENDOR LIST

MFG.	SPEC. NO.	PAV NO.	
		UNIT 1	UNIT 2
The Marley Co.	X4AD02	119	2-32
McQuad Perfex	X4AE01	865	2-69
Metal Bellows Corporation	X5AG16	6061	2-246
Modern Welding	-----	2039	----
Monsanto	-----	775	----
NPS Industries	X4AQ29	3958	2-170
Pacific Scientific Co.	X4AQ18	1608	2-81
PPG Industries, Inc.	-----	1489	----
Pyco, Inc.	X5AE06	2568	2-99
Pullman Power Products	X4AQ01	20	2-20
Process Supplies, Inc.	-----	3423	----
Process Supplies, Inc.	X5AG17	6433	----
Process Supplies, Inc.	X9AC04	6857	
Process Supplies, Inc.	-----	7265	----
Reliance Electric	X5AB01	426	----
Richmond Engineering Co.	X4AH04	470	2-57
Richmond Engineering Co.	X4AH04	2859	2-112
Rockwell International (Carpentersville, ILL)	X4AR04	1372	2-74
Rockwell International (Raleigh, NC)	X4AR17	1334	2-71
Rockwell International (Sulpher Springs, TX)	X4AR34A	5754	2-266
Rosemount, Inc. (Minneapolis, MN)	X5AD04	3369	2-138
	X5AD05	3369	2-138
Sandvik	X5AG15A	7165	----

IE BULLETIN 83-07
VENDOR LIST

MFG.	SPEC. NO.	PAV NO.	
		UNIT 1	UNIT 2
Techno Corporation (Erie, PA)	X4AR27	4763	2-194
The Trane Company	X4AJ04	1609	2-82
Transamerica Delaval, Engine & Compressor Div.	X4AK01	481	2-60
Transamerica Delaval, Gems Sensors Div.	X5AF05	2979	2-122
Vacco	X4AN06	2143	2-90
Valcor Manufacturing Company	X5AC07	2459	2-97
Whiting Corporation	X4AL01	1595	2-79
W. R. Grace (Raychem)	X3AJ11	4006	----
Xertex Corporation	X5AA03	3379	2-141
Yarway Corporation	X4AR34B	5753	2-265
Zurn Industries, Inc.	X4AW05	6423	2-262
Westinghouse Power Corporation		2	2-2