



**GULF STATES UTILITIES COMPANY**

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AREA CODE 713 838-6631

September 20, 1984

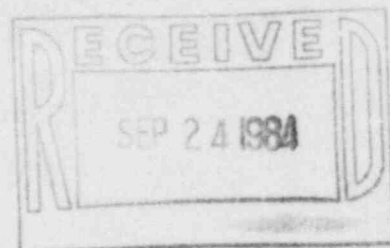
RBG- 18954

File Nos. G9.5, G9.25.1.1

Mr. John T. Collins, Regional Administrator  
U. S. Nuclear Regulatory Commission  
Region IV, Office of Inspection and Enforcement  
611 Ryan Plaza Drive, Suite 1000  
Arlington, Texas 76011

Dear Mr. Collins:

River Bend Station Unit 1  
Docket No. 50-458  
Final Report/DR-134



Gulf States Utilities Company (GSU) has completed its evaluation of DR-134 concerning the pipe wall thickness of four lines (1RHS-018-183-2, 1RHS-018-186-2, 1RHS-018-189-2, and 1RHS-018-192-2) connected to the outlet nozzles of each of the four residual heat removal system heat exchangers. Since the actual material provided for three of the four lines meets the requirements of SA-106, Gr.C, these lines can be brought into compliance with the ASME III Code without physical rework. The actual material provided for line 1RHS-018-192-2 could not be upgraded to SA-106, Gr.C. In order to comply with the ASME III Code, minor local weld buildup (0.014 in.) was performed in the counterbore area. Had this minor rework not been performed, the system would not have failed considering ultimate material strengths. GSU has therefore determined that this condition is not reportable under 10CFR50.55(e).

Sincerely,

*for* J. E. Booker  
Manager-Engineering,  
Nuclear Fuels & Licensing  
River Bend Nuclear Group

JEB/PJD/lp

cc: Director of Inspection & Enforcement  
U. S. Nuclear Regulatory Commission  
Washington, D. C. 20555

NRC Resident Inspector-Site

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