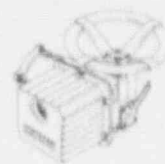


Limitorque Corporation

Automated Valve Actuators and Jacks for Industry

5114 Woodall Road P.O. Box 11318 Lynchburg, VA 24506-1318
Telephone—804-528-4400 • Telex—82-9448 • FAX—804-845-9736



June 6, 1991

99900100

TO: Michael Snodderly
NRC Inspection Team Leader

FROM: R. D. Segen

SUBJECT: Non-conformance Response

In response to the inspection team's deficiency regarding the dissemination of deviations brought to the attention of Limitorque as a result of a Part 21 filed by a utility, Limitorque will take the following actions. The Part 21 Committee meeting was conducted on June 6, 1991 during which, the committee agreed to include the appropriate notification to the industry via a maintenance bulletin letter at its next issuance. In addition, to prevent recurrence QCP-22 has been revised and the following paragraph added to section 22.E.

If the committee has information that a licensee has reported the condition as noted above and in the committee's evaluation it is possible that the deviation may be present at that facility, then the committee shall assure that the issue is addressed in the next maintenance bulletin or advisory mailing to the industry.

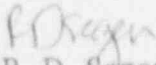
In addition, a training session has been conducted and documented with the individuals in Nuclear Support and Service discussing the QCP-22 Revision 6 requirement to assure that all notifications from nuclear utility customers regarding failures be reported to Limitorque in writing. In addition, a discussion was held regarding the responsibilities of all individuals involved with respect to Part 21. A copy of the training session sheet is attached for your information and use.

260048

IE09
11

Page 2
June 6, 1991
Non-conformance Response

If I can be of any further assistance or you care to discuss our response to this issue, please do not hesitate to contact me directly.


R. D. Segen
Quality Assurance Manager

RDS/lab

Attachment

cc: NRC Inspection File 91-01
P. McQuillan
Wm. Miluszusky

Limitorque Corporation

Automated Valve Actuators and Jacks for Industry

5114 Woodall Road P.O. Box 11318 Lynchburg, VA 24506-1318
Telephone—804-528-4400 • Telex—82-9448 • FAX—804-845-9736



June 6, 1991

Reliance Electric Corporation
24800 Tungsten Road
Cleveland, OH 44117

ATTENTION: Mr. Holland Richards
Corporate Quality Assurance Manager

SUBJECT: Dusquesne Light letter dated February 14, 1989
Vermont Yankee Nuclear Power Corporation Part 21

Dear Holland:

Attached please find a copy of the Part 21 issued by Vermont Yankee concerning motor tie bolt failure. In addition, I have attached a copy of a letter from Yankee Atomic dated November 10, 1989 in which Limitorque agreed that the failure mechanism for the tie bolts was as a result of loss of pretensioning.

This issue is being brought to your attention in order that the necessary evaluations can be addressed by your organization.

Page 2

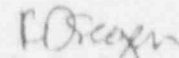
June 6, 1991

Dusquesne Light letter dated February 14, 1989

Vermont Yankee Nuclear Power Corporation Part 21

If I can be of any further assistance or you care to discuss the issue further, please do not hesitate to contact me directly.

Very truly yours,



R. D. Segen

Quality Assurance Manager

RDS/lab

Attachment

cc: Reliance Vendor File
Wm. Miluszusky
P. McQuillan
D. Kinney/Reliance Electric - Lynchburg