



Consumers
Power
Company

General Offices: 1945 West Parnall Road, Jackson, MI 49201 • (517) 788-0550

April 25, 1984

Mr J G Keppler, Administrator
U S Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, IL 60137

MIDLAND ENERGY CENTER GWO 7020
DOCKET NOS 50-329 AND 50-330
MIDLAND RESPONSE TO NRC INSPECTION REPORT 82-22-20
FILE 0485.16 SERIAL CSC-7603

REFERENCE J G KEPPLER LETTER TO J W COOK DATED 2/8/83

Attached for your information is a copy of a letter that was written to the ASME code committee requesting an interpretation to portions of Section III. This letter was written to clarify issues raised at a meeting with you and Mr H Livermore in an attempt to close out unresolved item 20 from NRC Inspection Report 82-22.

When the reply is received from the ASME, we will arrange another meeting with you to present the Consumers Power Company position.

We request that you allow us an extension to respond to this unresolved item as the ASME may not provide a timely response to our letter.

JWC/DLQ/BHP/JSK/bjw

CC JJHarrison, US NRC, Region III
DSHood, US NRC, NRR
RJCook, Midland Resident Inspector
JEKarr, S&W CIO
RAWells, MPQAD

James W. Cook

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C PDR

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**Consumers
Power
Company**

Midland Project: PO Box 1963, Midland, MI 48640 • (517) 8650

April 4, 1984

The American Society of Mechanical Engineers
United Engineering Center
345 East 47th Street
New York, NY 10017

ATTENTION: Mr Kevin Ennis

Please provide an interpretation to the following ASME Code rule:

Scope: Section III, 1971 Edition thru Summer 73 Addenda,
Article ND 5000, Subarticle ND 5200 Examination of
Welds

Background: **ND-5220 PIPING, PUMPS AND VALVES**
All pressure-retaining welds in piping, pumps
and valves greater than 4 in. nominal pipe size
shall be examined by either the magnetic particle,
liquid penetrant or radiographic method. Accept-
ance standards shall be those stated in NB-5000.

Inquiry: Under the rules of Section III, 1971 Edition thru
Summer of 1973 Addenda, is NDE required for pressure-
retaining Class 3, Category "B", Circumferential welds
in piping, pumps and valves for 4 inch nominal pipe
size and smaller?

Proposed Reply: NDE is not required for Class 3, Category "B" Cir-
cumferential welds in piping, pumps, and valves for
4 inch nominal pipe size and smaller.

Please send the reply to this inquiry to:

Consumers Power Company
Midland Energy Center
PO Box 1963
Midland, MI 48640

ATTN: DEHolthaus
MPQAD-PAE

We appreciate your assistance in clarifying this requirement.

RDD DE Holthaus

D E Holthaus
Welding Assurance Engineering Group
Midland Project QA Department

DSP/DEH/111

Dale S. Preslar

D S Preslar, Section Head
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3/14/84