



Nuclear Group  
P.O. Box 4  
Shippingport, PA 15077-0004

Telephone (412) 393-6000

September 12, 1995  
ND3MNO:3711

*Beaver Valley Power Station, Unit No. 2*  
*Docket No. 50-412, Licensee No. NPF-73*  
*LER 95-006-00*

United States Nuclear Regulatory Commission  
Document Control Desk  
Washington, DC 20555

In accordance with Appendix A, Beaver Valley Technical Specifications, the following Licensee Event Report is submitted:

LER 95-006-00, 10 CFR 50.73.a.2.iv., "Reactor Trip Due To Main Generator Loss of Field".

L. R. Freeland  
General Manager  
Nuclear Operations

JHK/jcd

Attachment



The Nuclear Professionals

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September 12 1995

ND3MNO:3711

Page 2

cc: Mr. T. T. Martin, Regional Administrator  
United States Nuclear Regulatory Commission  
Region 1  
475 Allendale Road  
King of Prussia, PA 19406

Mr. D. S. Brinkman  
BVPS Licensing Project Manager  
United States Nuclear Regulatory Commission  
Washington, DC 20555

Mr. Larry Rossbach  
BVPS Senior Resident Inspector  
United States Nuclear Regulatory Commission

Mr. J. A. Hultz  
Ohio Edison Company  
76 S. Main Street  
Akron, OH 44308

Mr. Mark Burns  
Centerior Energy Corporation  
6200 Oak Tree Boulevard  
Independence, OH 44101-4661

INPO Records Center  
700 Galleria Parkway  
Atlanta, GA 30339-5957

Mr. Robert Maiers  
Department of Environmental Resources  
P.O. Box 8469  
State Office Building, 13th Floor  
Harrisburg, PA 17105-8469

Director, Safety Evaluation & Control  
Virginia Electric & Power Company  
P.O. Box 26666  
One James River Plaza  
Richmond, VA 23261

## LICENSEE EVENT REPORT (LER)

(See reverse for required number of digits/characters for each block)

ESTIMATED BURDEN PER RESPONSE TO COMPLY WITH THIS INFORMATION COLLECTION REQUEST: 50.0 HRS. FORWARD COMMENTS REGARDING BURDEN ESTIMATE TO THE INFORMATION AND RECORDS MANAGEMENT BRANCH (MNB 7714), U.S. NUCLEAR REGULATORY COMMISSION, WASHINGTON, DC 20555-0001, AND TO THE PAPERWORK REDUCTION PROJECT (3150-0104), OFFICE OF MANAGEMENT AND BUDGET, WASHINGTON, DC 20503.

FACILITY NAME (1)

Beaver Valley Power Station Unit 2

DOCKET NUMBER (2)

05000412

PAGE (3)

1 OF 3

Reactor Trip Due to Main Generator Loss of Field

EVENT DATE (5)			LER NUMBER (6)			REPORT NUMBER (7)			OTHER FACILITIES INVOLVED (8)		
MONTH	DAY	YEAR	YEAR	SEQUENTIAL NUMBER	REVISION NUMBER	MONTH	DAY	YEAR	FACILITY NAME	DOCKET NUMBER	
8	13	95	95	-- 006 --	00	9	12	95	FACILITY NAME	DOCKET NUMBER	
THIS REPORT IS SUBMITTED PURSUANT TO THE REQUIREMENTS OF 20 CFR § (Check one or more) (11)											
OPERATING MODE (9)		1	20.402(b)			20.405(c)			X	50.73(a)(2)(iv)	73.71(b)
POWER LEVEL (10)		100	20.405(a)(1)(i)			50.36(c)(1)				50.73(a)(2)(v)	73.71(c)
			20.405(a)(1)(ii)			50.36(c)(2)				50.73(a)(2)(vii)	OTHER
			20.405(a)(1)(iii)			50.73(a)(2)(i)				50.73(a)(2)(viii)(A)	(Specify in abstract below and in Text NRC Form 366A)
			20.405(a)(1)(iv)			50.73(a)(2)(ii)				50.73(a)(2)(viii)(B)	
			20.405(a)(1)(v)			50.73(a)(2)(iii)				50.73(a)(2)(x)	

LICENSEE CONTACT FOR THIS LER (12)

NAME

L. R. Freeland, General Manager Nuclear Operations

TELEPHONE NUMBER (include Area Code)

(412) 643-1258

COMPLETE ONE LINE FOR EACH COMPONENT FAILURE DESCRIBED IN THIS REPORT (13)

CAUSE	SYSTEM	COMPONENT	MANUFACTURER	REPORTABLE TO NPRDS				COMPONENT	MANUFACTURER	REPORTABLE TO NPRDS
X	TL	EXC	W120	N						

SUPPLEMENTAL REPORT EXPECTED (14)

YES (if yes, complete EXPECTED SUBMISSION DATE)	X	NO	EXPECTED SUBMISSION DATE (15)	MONTH	DAY	YEAR
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ABSTRACT (Limited to 1400 spaces, i.e., approximately 15 single-spaced typewritten lines) (16)

**ABSTRACT**

On 8/13/95, with Beaver Valley Unit 2 operating at 100%, a main generator loss of field resulted in a generator/turbine trip and a resulting reactor trip. The unit was at steady state conditions with all safety systems available and in automatic. At 1033 hours, a center tap clamp for one of the exciter field current limiting resistors was causing intermittent contact with ground due to vibration from the exciter. This resulted in a Zone 2 loss of field condition and immediately tripped the generator and turbine. The turbine trip initiated a reactor trip. Both reactor trip breakers opened and all control rods fully inserted. Plant response was as expected for a full power trip. All auxiliary feedwater pumps automatically started as designed on low-low steam generator water level. No primary or secondary relief or safety valves lifted, and the main condenser remained available as a heat sink. Both emergency busses remained energized by offsite power. Operators immediately entered Emergency Operating Procedure E-0, Reactor Trip or Safety Injection. The operators transitioned to procedure ES-0.1, Reactor Trip Response at 1034 hours to stabilize the unit in Hot Standby (Operational Mode 3). Following equipment repairs, the reactor was taken critical on 8/14/95 at 1334 hours, and the generator was synchronized to system at 0114 hours on 8/15/95.

**LICENSEE EVENT REPORT (LER)**  
**TEXT CONTINUATION**

ESTIMATED BURDEN PER RESPONSE TO COMPLY WITH THIS INFORMATION COLLECTION REQUEST: 50.0 HRS. FORWARD COMMENTS REGARDING BURDEN ESTIMATE TO THE INFORMATION AND RECORDS MANAGEMENT BRANCH (MNBB 7714), U.S. NUCLEAR REGULATORY COMMISSION, WASHINGTON, DC 20555-0001, AND TO THE PAPERWORK REDUCTION PROJECT (3150-0104), OFFICE OF MANAGEMENT AND BUDGET, WASHINGTON, DC 20503.

FACILITY NAME (1)	DOCKET NUMBER (2)	LER NUMBER (6)			PAGE (3)
Beaver Valley Power Station, Unit 2	05000412	YEAR	SEQUENTIAL NUMBER	REVISION NUMBER	2 OF 3
		95	006	00	

TEXT (If more space is required, use additional copies of NRC Form 366A) (17)

**DESCRIPTION OF EVENT**

On August 13, 1995, with Beaver Valley Unit 2 at 100% power, an exciter loss of field resulted in a generator/turbine trip and a subsequent reactor trip. The unit was operating at steady state conditions with all safety systems available and in automatic. At 1033 hours, a center tap clamp for one of the exciter field current limiting resistors was causing intermittent contact with ground due to vibration from the exciter. This resulted in a Zone 2 loss of field condition and immediately tripped the generator. The generator trip opened the exciter circuit breaker and both generator output breakers. A 4 kV fast bus transfer to offsite power was not necessary as the 4 kV supplies were supplied from the System Station Service Transformers prior to the event. The turbine trip initiated the reactor trip.

Both reactor trip breakers opened and all shutdown and control bank rods fully inserted to shutdown the reactor. Plant response was as expected for a full power reactor trip. The steam driven and both motor driven auxiliary feedwater pumps automatically started as designed on low-low steam generator water level. A partial feedwater isolation properly closed all three main feedwater regulating valves. No primary or secondary relief or safety valves lifted as a result of the trip, and the main condenser remained available as a heat sink. Both emergency busses remained energized by offsite power throughout the transient.

The control room operators immediately entered Emergency Operating Procedure E-0, Reactor Trip or Safety Injection. Following verification of the immediate action steps, the operators transitioned to Emergency Operating Procedure ES-0.1, Reactor Trip Response, at 1034 hours to stabilize the unit in Hot Standby (Operational Mode 3).

There were three minor equipment problems that developed following the trip. A steam generator pressure transmitter, 2MSS\*PT484, Loop B Channel 2, exhibited a slow response to the steam generator pressure change. The other two pressure channels for the loop responded properly. After auxiliary feedwater was secured, a flow control valve to the B steam generator, 2FWE\*HCV100C, would not reopen after it was closed to control steam generator level and reactor coolant cooldown. The redundant train valve to the steam generator was fully operable. The appropriate Technical Specifications actions were taken for both items, and the components were returned to service before the reactor was restarted.

The atmospheric steam release valve for the C steam generator, 2SVS\*PCV101C, would not reclose after it was opened for pressure control during testing of the main steam isolation valves during the next shift. Operators immediately isolated the valve locally. The valve remained isolated for several days for troubleshooting. The valve was later tested satisfactory and returned to service.

The reactor was taken critical on August 14, 1995, at 1334 hours, and the generator was synchronized to system at 0114 hours on August 15, 1995.

**CAUSE OF THE EVENT**

The center tap clamp for one of the exciter field current limiting resistors was found to be making intermittent contact to ground due to vibrations from the exciter. The momentary contacts with ground caused the exciter field to ground thus causing a degradation of the exciter field. This single ground should not have caused a trip, since the field is isolated from ground. A second ground in the excitation circuit had to be present in the excitation circuit causing the field voltage to degrade long enough for the Zone 2 protection to actuate. Extensive testing was performed to locate the second ground path. The second ground was not found in the permanent magnet generator or exciter as evidence from the satisfactory megger results. A second ground could have occurred from foreign material and moisture from the high humidity conditions that were present in the turbine building. The presence of this ground may have burned clear during this event.

**LICENSEE EVENT REPORT (LER)  
TEXT CONTINUATION**

FACILITY NAME (1)		DOCKET NUMBER (2)		LER NUMBER (6)		PAGE (3)
Beaver Valley Power Station, Unit 2		05000412		YEAR	SEQUENTIAL NUMBER	REVISION NUMBER
				95	006	00
						3 OF 3

TEXT (If more space is required, use additional copies of NRC Form 366A) (17)

**REPORTABILITY**

Beaver Valley Unit 2 reported the reactor trip to the Nuclear Regulatory Commission at 1058 hours on August 13, 1995, in accordance with 10 CFR 50.72.b.2.ii, as an event involving the actuation of the reactor protection system and engineered safety feature system. This written report is submitted in accordance with 10 CFR 50.73.a.2.iv, as an event that resulted in an automatic actuation of an engineered safety feature system, including the reactor protection system.

**SAFETY IMPLICATIONS**

There were minimal safety implications as a result of this event. The reactor protection system actuated as designed to properly shutdown the reactor and stabilize the unit in Hot Standby. Engineered Safety Feature systems actuated as required upon receipt of initiation signals.

This event is bounded by Updated Final Safety Analysis Report section 15.2.3, Turbine Trip.

**CORRECTIVE ACTIONS**

- 1). Extensive testing of the voltage regulator was performed. The voltage regulator power drawers, power supplies, power amplifiers, pulse generator modules, pulse transformers, blown fuse and loss of pulse detectors, forcing alarm and overexcitation circuits and alarms were inspected and tested with no anomalies or deficiencies found that would have tripped the generator. The exciter field and permanent magnet generator were bridged and meggered with no abnormalities found.
- 2). During an exciter housing inspection, the center tap clamp for one of the exciter field current limiting resistors was observed to have rotated out of normal alignment and was making intermittent contact with ground, as evidenced by wear marks. Since the center tap clamp is not used in the Beaver Valley application, the clamps were removed from Unit 2.
- 3). A post trip review was performed to verify proper unit response. No deficiencies other than those previously discussed were found.
- 4). The voltage regulator at Unit 1 was inspected during a recent maintenance outage. The current limiting resistors were satisfactory, and the center tap clamps were removed.

**PREVIOUS SIMILAR EVENTS**

There have been no previous similar events at Beaver Valley Unit 2 involving a reactor trip due to a loss of field.