

STONE AND WEBSTER MICHIGAN, INC. *DMB*  
P.O. BOX 1963, MIDLAND, MICHIGAN 48640

DATE	6/12/84
J. O. NO.	14509
P. O. NO.	
LTR. NO.	SWM-145
REF.	

*50-329*  
*50-330*

PRINCIPAL STAFF	
<i>✓</i> RA <i>hrt</i>	DEPRP <i>✓ orig+3</i>
/RA	DE
/RA	DRMSP
	DRM-A
IO	SCS
A	ML
	File <i>nc</i>

DEAR SIRs:

THE FOLLOWING ARE ☒ ATTACHED ☐ SENT SEPARATELY:

<input checked="" type="checkbox"/> COPIES	<input type="checkbox"/> PRINTS	<input type="checkbox"/> REPRODUCIBLES	<input type="checkbox"/> MICROFILM APERTURE CARDS
EACH OF			
<input type="checkbox"/> DRAWINGS	<input type="checkbox"/> SPECIFICATIONS		
<input checked="" type="checkbox"/> DOCUMENTS	<input type="checkbox"/> NOTES OF CONFERENCE		

STATUS		PLEASE NOTE	SENT FOR YOUR
<input type="checkbox"/> FINAL	<input type="checkbox"/> APPROVED	<input type="checkbox"/> REVISIONS	<input type="checkbox"/> APPROVAL <input type="checkbox"/> COMMENT
<input type="checkbox"/> PRELIMINARY	<input type="checkbox"/> APPROVED AS REVISED <small>AS DEFINED IN SPECIFICATION</small>	<input type="checkbox"/> ADDITIONS	<input type="checkbox"/> USE <input type="checkbox"/> INFORMATION
<input type="checkbox"/> NO COMMENT	<input type="checkbox"/> UNACCEPTABLE	<input type="checkbox"/> COMMENTS	<input checked="" type="checkbox"/> FILES <input type="checkbox"/> CONCURRENCE
<input type="checkbox"/> SUGGESTIONS AS NOTED	<input checked="" type="checkbox"/> OPEN		<input checked="" type="checkbox"/> ACTION

YOUR ATTENTION IS DIRECTED TO THE FOLLOWING:

RELEASED FOR: ☐ FABRICATION ☐ PURCHASE OF NECESSARY MATERIALS

☐ PLEASE REVISE AND SUBMIT ☐ PRINTS ☐ REPRODUCIBLES ☐ MICROFILM APERTURE CARDS.

☐ PLEASE SUBMIT ☐ PRINTS ☐ REPRODUCIBLES ☐ MICROFILM APERTURE CARDS OF ☐ DOCUMENTS ☐ DRAWINGS ☐ SHOP DETAIL

☐ PLEASE RETURN ONE COPY EACH OF THIS MATERIAL BEARING YOUR APPROVAL OR COMMENTS.

☐ PLEASE ACKNOWLEDGE RECEIPT OF THIS MATERIAL BY SIGNING AND RETURNING THE ENCLOSED COPY OF THIS FORM.

☐ WE TRUST THAT THESE NOTES ARE IN ACCORDANCE WITH YOUR UNDERSTANDING. IF NOT, PLEASE ADVISE US.

IMPORTANT SHOULD ANY REVISION TO DOCUMENTS OR DRAWINGS RETURNED HERewith INVOLVE A PRICE INCREASE, THE SUPPLIER MUST NOTIFY STONE & WEBSTER PURCHASING DEPARTMENT WITHIN TEN (10) DAYS EVEN THOUGH A DEFINITE ESTIMATE CANNOT BE GIVEN AT THE TIME. OTHERWISE, THE PURCHASER WILL CONSIDER THE REVISIONS MADE WITHOUT COST.

The following open CIO NIR(s) is (are) forwarded for your action/information

<u>037</u>	_____	_____
_____	_____	_____
_____	_____	_____

*[Signature]*  
O. E. Karr  
CIO Program Manager

DISTRIBUTION:

- Job File C.4.2 (orig + 1)
- DLQuamme, CPCo
- NIReichel, CPCo
- RAWells, CPCo
- JGKeppler, NRC
- JJHarrison, NRC
- BLBurgess, NRC (site)
- APAmoruso (2)
- KRARndt/Chrono w/o attach
- Initiator

8406210116 840618  
PDR ADOCK 05000329  
S PDR

JUN 18 1984

*100/11*

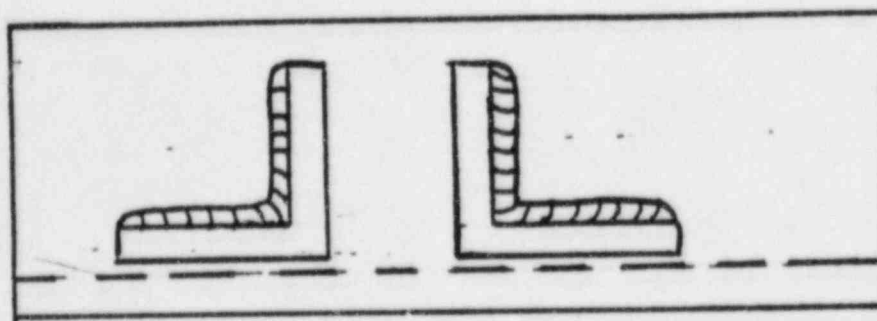
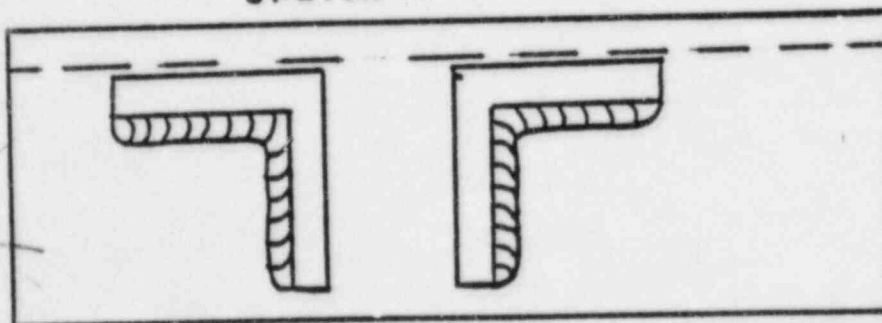
## STONE AND WEBSTER MICHIGAN, INC.

## NONCONFORMANCE IDENTIFICATION REPORT (NIR)

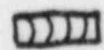
DATE NONCONFORMANCE OBSERVED 6/8/84	CHECKLIST NO. P-2.30V	NIR NO. 037
<b>IDENTIFICATION AND LOCATION OF ITEMS/DOCUMENTS/ACTIVITY:</b> Large bore support 0-665-38 (4"-OHBC-157-H18) Module No. 240A Control Room el 671 ft Hanger Reinspection Program		
<b>DESCRIPTION OF NONCONFORMANCE</b>  PQCI P-2.30, Rev 5, Activity 3.11.1 states, in part:  Verify overall orientation and configuration of support in respect to hanger sketch etc.  Contrary to the above Item Nos. 3 (one piece) and 2 (two pieces) are installed with legs opposite that shown on hanger sketch. This also affects Activity 3.4.2 location and configuration of welds. See Sheet 2 of 2 for sketch.  NOTE: Related NCR No. C-03574-HV did not reflect the above.		
INITIATOR <u><i>[Signature]</i></u>	REVIEWER <u><i>[Signature]</i></u>	
DATE <u>6/13/84</u>	DATE <u>6-13-84</u>	
<b>CORRECTIVE ACTION TAKEN</b>		
ACTION VERIFIED: SAT. <input type="checkbox"/> UNSAT. <input type="checkbox"/>	NEW NIR NO. _____	CONCURRENCE BY CIO PROGRAM MANAGER _____
CIO INSPECTOR: _____	DATE _____	DATE _____
<b>CIO REMARKS</b>		



SKETCH DESIGN



AS BUILT  
(LOOKING DOWN)

 = WELDED AREA

10/12/84