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UNITED STATES OF AMERICA
NUCLEAR REGULATORY COMMISSION

BEFORE THE ATOMIC SAFETY AND LICENSING BOARD



In the Matter of)
DUKE POWER COMPANY, et al.)
(Catawba Nuclear Station,)
Units 1 and 2))

Docket Nos. 50-413
50-414

TESTIMONY OF A. LOWELL SNOW

- 1 Q. PLEASE STATE YOUR NAME.
2 A. Lowell Snow
3 Q. BY WHOM ARE YOU EMPLOYED AND IN WHAT CAPACITY?
4 A. I am a Design Engineer II employed by Duke Power Company, 422
5 S. Church Street, Charlotte, North Carolina 28242. A statement of
6 my qualifications is attached to this testimony as Attachment B.
7 Q. DESCRIBE THE AREAS OF YOUR RESPONSIBILITIES AS A DESIGN
8 ENGINEER II.
9 A. My job responsibilities include spent fuel decay heat and criticality
10 evaluations. Prior to my present job I was responsible for Catawba
11 fluid systems design.
12 Q. WHAT IS THE PURPOSE OF YOUR TESTIMONY?
13 A. The purpose of my testimony is to address those portions of
14 Contention 16 dealing with (1) the ability of the spent fuel pool
15 cooling system to maintain anticipated pool water temperatures at or
16 below the NRC's acceptance criteria with Oconee and McGuire, as
17 well as Catawba, spent fuel; and (2) the criticality aspects of the
18 expanded fuel pools.

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COOLING SYSTEM

1 Q. DESCRIBE THE PRESENT SPENT FUEL POOL COOLING SYSTEM.

2 A. The spent fuel pool cooling system consists of two cooling loops,
3 one purification loop and one skimmer loop. The pool cooling
4 subsystem consists of two full capacity pumps, each of which are
5 designed to pump 2840 gallons/minute, two full capacity heat
6 exchangers, each of which are designed to maintain the spent fuel
7 pool temperatures below 150°F under normal heat load conditions (as
8 described on p. 3, line 19), and associated piping and valves
9 sufficient to take suction from the pool and return the cooled water
10 to the pool. This equipment is arranged in two loops (sometimes
11 referred to as trains), each with one pump, one heat exchanger
12 and associated piping and valves. The details of this system are
13 set forth in FSAR Section 9.1.3.
14

15 The pool purification subsystem consists of a fuel pool cooling
16 pre-filter, fuel pool cooling demineralizer and fuel pool cooling
17 post-filter. The spent fuel pool skimmer loop consists of a skimmer
18 trough, strainer, skimmer pump, and filter.

19 Q. HOW DOES THE PRESENT DESIGN OF THE SPENT FUEL POOL
20 COOLING SYSTEM COMPARE TO THE ORIGINAL DESIGN?

21 A. The design is essentially the same. Due to the increased length of
22 the fuel pool the return lines from the spent fuel pool cooling heat
23 exchangers were lengthened. The spent fuel pool cooling pump
24 internals were also modified to increase the flow rate through the
25 spent fuel pool cleanup filters and demineralizers so that one full
26 pool volume per day could still pass through the purification loop.

1 The spent fuel cleanup filters and demineralizers were re-sized to
2 accommodate the additional flow.

3 Q. IS THE PRESENT SPENT FUEL POOL COOLING SYSTEM ADEQUATE
4 TO PROVIDE SUFFICIENT SPENT FUEL POOL COOLING?

5 A. Yes. Consistent with guidance found in American National
6 Standards Institute (ANSI) N210-1976 "Design Objectives for Light
7 Water Reactor Spent Fuel Storage Facilities at Nuclear Power
8 Stations," the present spent fuel pool cooling system is designed to
9 maintain the temperature of the spent fuel pool below 150°F. (This
10 assumes that both pool cooling trains are operating under abnormal
11 heat load conditions.) The present spent fuel pool cooling system
12 also complies with more recent NRC guidance found in Standard
13 Review Plan 9.1.3, "Spent Fuel Pool Cooling and Cleanup System,"
14 and Regulatory Guide 1.13, "Spent Fuel Storage Facility Design
15 Basis." In addition, it should be noted that the spent fuel pool
16 cooling system is capable of maintaining the temperature of the
17 spent fuel pool below boiling in all cases, normal and abnormal,
18 with the loss of one cooling train.

19 Q. DEFINE NORMAL HEAT LOAD AND ABNORMAL HEAT LOAD
20 CONDITIONS.

21 A. As shown in Figure 1 (attached), normal heat load is the postulated
22 maximum achievable heat generation rate (Btu/Hr) resulting from
23 the storage of spent fuel in a Catawba spent fuel pool which
24 maintains a full core reserve.

25 The abnormal heat load is the postulated maximum achievable
26 heat generation rate resulting from the storage of spent fuel in a
27 spent fuel pool following a full core discharge.

1 Q. GIVEN THE INCREASED SIZE OF THE SPENT FUEL POOL WHY
2 WERE NOT MODIFICATIONS REQUIRED TO SATISFY THE COOLING
3 SYSTEM DESIGN CRITERIA?

4 A. Calculations indicated that no change in the cooling system was
5 necessary and that the heat loads of the expanded pool could be
6 met with the originally designed cooling system. This is due
7 primarily to the greatly reduced heat output of spent fuel as it
8 decays with time. For example, the heat output from a spent fuel
9 assembly decreases by a factor of 10 during the first year of
10 decay. It should be noted that an increase in pump flow rate for
11 purposes of the purification loop was made to accommodate the
12 larger volume of water necessary for purification. However, this
13 increased flow rate is not included in the flow to heat exchangers
14 for cooling purposes in cooling response calculations.

15 Q. DESCRIBE THE COOLING RESPONSE CALCULATIONS.

16 A. The spent fuel pool temperatures that result from the assumed heat
17 loads described in Figure 1 are graphically presented in Figure 2.
18 These temperatures are calculated by using heat transfer equations
19 for heat exchanger evaluations using the effectiveness method found
20 in standard textbooks. (See Attachment A). The calculations are
21 conservative in that they assume only one mechanism for heat
22 transfer, which is heat exchanger cooling. They also assume that
23 heat exchanger cooling water enters heat exchangers at the
24 maximum temperature of 100°F. No credit is taken in these
25 calculations for convection, evaporation, radiation heat transfer to
26 the fuel pool surroundings, conduction through the pool walls to

1 the environment, or heat load decay in the spent fuel pool during
2 the heatup times to equilibrium conditions.

3 Q. HOW DO YOU DETERMINE NORMAL AND ABNORMAL HEAT LOADS?

4 A. As set forth in Figure 1, the heat loads for various conditions are
5 determined using the NRC decay heat curve (Branch Technical
6 Position ASB 9-2) as set forth in S.R.P. 9.1.3. The 7 day block
7 under the three normal cases described in Figure 1 results from a
8 refueling (i.e., 61 Catawba spent fuel assemblies being transferred
9 to the spent fuel pool all being decayed for 7 days, which is a
10 conservative estimate of the time required to accomplish the transfer
11 of the fuel). The remainder of the normal design heat load and the
12 normal expanded Catawba-only heat load are comprised of additional
13 yearly spent fuel discharges such that all available storage spaces
14 (excluding full core discharge reserve) are filled with Catawba fuel
15 from previous refuelings. This results in an increase in heat load
16 from 13.8 million BTU/HR for the normal fuel pool design to 17
17 million BTU/HR for the normal expanded case.

18 For the normal expanded combined case (that is, Catawba,
19 Oconee and McGuire spent fuel in the Catawba spent fuel pool),
20 heat load calculations assume an increase due to other units' (e.g.,
21 McGuire and Oconee) spent fuel being added earlier in the decay
22 sequences than was assumed for the Catawba-only sequences.
23 Spent fuel from these stations is assumed to be decayed for 270
24 days, which is conservative when compared to the stipulated 5-year
25 old spent fuel. It should be noted that if 5-year old spent fuel is
26 assumed, the resulting value will be 17.3 million BTUs/hour rather
27 than the 20.6 million BTUs/hour shown in Figure 1.

1 For the three abnormal cases shown in Figure 1, the 7 day
2 block now results from a full core discharge (FCD) of 193
3 assemblies which have been decayed for 7 days. The 25 day block
4 results from an immediate past refueling outage that has decayed
5 for 25 days. Twenty-five days decay for a refueling batch (with
6 an assumed full core discharge) was selected because an evaluation
7 of decay heat curves reflects that an assumed 11 day irradiation
8 time for the full core prior to discharge approximates the maximum
9 combined heat load of the full core discharge plus the immediate
10 past refueling outage.

11 The remainder of the abnormal heat load for both the current
12 and earlier fuel pool designs is comprised of additional yearly spent
13 fuel discharges such that all available storage spaces are filled with
14 Catawba fuel. As shown in Figure 1, this results in an increase in
15 heat load from 35.9 million BTU's to 39.0 million BTU/HR.

16 For the abnormal expanded combined case (that is, Catawba,
17 Oconee and McGuire spent fuel pool), heat load calculations assume
18 the 7 day and 25 day blocks discussed immediately above. They
19 also assume an increase due to other units' (e.g., McGuire and
20 Oconee) spent fuel being added earlier in the decay sequences than
21 was assumed for the Catawba-only sequences. Spent fuel from
22 Oconee and McGuire is assumed to be decayed for 270 days, which
23 is conservative when compared to the stipulated 5-year old spent
24 fuel. It should be noted that if 5-year old spent fuel is assumed,
25 the resulting value will be 39.4 million BTUs/hour rather than the
26 42.7 million BTUs/hour shown in Figure 1.

1 It should be noted that these heat load calculations are
2 conservative in that they assume (1) that only 7 days is required
3 to refuel the reactor; (2) that the reactor units operate
4 continuously (except during assumed 7 day refueling outage); and
5 (3) that there is maximum burnup of all discharged fuel. In
6 addition, the combined heat load cases assume that the freshest
7 (>270 days) spent fuel available at the McGuire and Oconee sites is
8 transhipped to Catawba rather than the older, cooler, spent fuel
9 available at these sites.

10 Q. DESCRIBE THE SPENT FUEL POOL TEMPERATURES THAT YOU
11 HAVE CALCULATED.

12 A. Figure 2 (attached) illustrates the results of taking six of the heat
13 load values presented in Figure 1 and evaluating each of them first
14 with one cooling train in operation and then with two cooling trains
15 in operation. For each of the normal cases it is observed that with
16 one cooling train available the resulting maximum fuel pool
17 temperature is less than 140°F. As would be expected, the
18 increased heat load associated with the expanded pool results in
19 temperatures higher than the original design, but in all cases well
20 below the design basis. Since the design basis is still met, these
21 changes in temperature do not represent a decrease in safety
22 margin, nor have they resulted in a change of fuel pool cooling
23 system capacity.

24 With respect to the abnormal cases, operation with two cooling
25 trains results in maximum fuel pool temperatures below 150°F. (The
26 two cooling train assumption is consistent with the above-referenced
27 Standard Review Plan and Regulatory Guide). In addition, the

1 abnormal cases with only one cooling train in operation are shown to
2 be well below 212°F (boiling). Since this additional design
3 consideration is met, these changes in temperature do not represent
4 a decrease in safety margin, nor have they resulted in a change of
5 fuel pool cooling system capacity.

6 Q. GIVEN THE INCREASE IN THE STORAGE CAPABILITY OF THE
7 EXPANDED FUEL POOL, WHY IS THE TEMPERATURE INCREASE
8 RELATIVELY LOW?

9 A. The calculated design temperature of the fuel pool is a function of
10 the decay heat load and the performance of the spent fuel pool
11 cooling heat exchangers. Equilibrium conditions are assumed in fuel
12 pool temperature calculations (i.e., for an assumed constant heat
13 load, a constant fuel pool temperature is calculated). At
14 equilibrium, the spent fuel pool cooling heat exchangers are
15 rejecting an amount of heat equal to the spent fuel pool heat load.
16 When additional heat load is added to the spent fuel pool, the
17 temperature of the pool rises, resulting in additional heat being
18 transferred across the heat exchangers. (This assumes constant
19 cooling water temperature and heat exchanger flow rates). A new
20 equilibrium temperature is established when the heat exchanger heat
21 rejection again equals the fuel pool heat load. The relative increase
22 in the calculated equilibrium temperature, however, is not equal to
23 the relative increase in heat load since heat exchangers reject heat
24 more effectively at increased "hot side" temperatures (assuming all
25 other parameters are constant).

26 As observed in Figure 1, the design heat loads for the
27 expanded pools did not increase proportionately with the pool

1 volume increase due to the dominating effect of assumed fresh
2 Catawba discharges. This fact, coupled with the increased heat
3 exchanger heat rejection capability at increased fuel pool
4 temperatures, results in calculated pool temperatures for the
5 expanded fuel pool design only slightly increased over the original
6 design.

7 Q. HAVE YOU ANALYZED THE CONSEQUENCES OF FAILURE OF BOTH
8 COOLING TRAINS, ASSUMING THAT NO MAKEUP WATER IS
9 SUPPLIED AND THE MAXIMUM DECAY HEAT PRODUCTION RATE IS
10 UTILIZED?

11 A. Yes.

12 Q. PLEASE EXPLAIN YOUR ANALYSES AND RESULTS.

13 A. In Figure 3 (attached), the previously described decay heat loads
14 are evaluated to determine the minimum time for onset of boiling and
15 the minimum time for assembly uncover. The evaluation assumes
16 conservative heat transfer mechanisms of maximum heat generation
17 and no heat losses, such that all of the heat is transferred into
18 increasing the temperature of the water. At the onset of boiling, it
19 is assumed that all of the heat generated is utilized in evaporating
20 the water. Standard heat transfer equations, which are set forth
21 in Attachment A, were used to develop these minimum times. The
22 results of these calculations reflect that for the normal expanded
23 heat load case, at least 25.3 hours will elapse before the onset of
24 boiling, and moreover, that at least 150 hours will elapse before
25 assembly uncover, assuming no cooling or makeup. With regard to
26 the normal expanded combined mode, about 21.0 hours will elapse
27 before the onset of boiling and about 138 hours will elapse prior to

1 assembly uncover. With regard to the abnormal expanded mode,
2 the values are 9.8 and 116 hours, respectively, and with regard to
3 the abnormal expanded combined mode the results are 8.9 hours
4 until the onset of boiling and 106 hours until assembly uncover.

5 Q. GIVEN THE ABOVE TIMES TO ASSEMBLY UNCOVER, CAN
6 ACTIONS BE TAKEN AT CATAWBA TO PROVIDE REASONABLE
7 ASSURANCE THAT ASSEMBLY UNCOVER DOES NOT OCCUR?

8 A. Yes. There are several sources of water that can provide makeup
9 to the spent fuel pool. These sources include the Refueling Water
10 Storage Tank (FWST), which can be used for normal makeup
11 requirements, and the assured fuel pool makeup source of Nuclear
12 Service Water (lake water), which provides fully redundant makeup
13 in the unlikely event of loss of all cooling capacity. Both of the
14 above referenced sources are classified as Nuclear Safety Related
15 sources of makeup. The 395,000 gallon Refueling Water Storage
16 Tank can provide a gravity fed source of borated water at a rate
17 sufficient to maintain the fuel pool water level during a postulated
18 boiling event to the extent of the tank volume.

19 The assured fuel pool makeup source can provide virtually
20 unlimited makeup to the spent fuel pool at a rate well in excess of
21 the maximum expected boiloff rate, which is less than 100 gallons
22 per minute (gpm). Also, a half full Storage Tank can provide
23 makeup at approximately 370 gpm and the assured makeup source
24 can provide makeup at approximately 500 gpm from each of two
25 independent redundant trains. The 500 gallons/minute is available
26 from the Catawba River, which flows at an average rate of ~1.97

1 million gpm. It is my understanding that these sources can be
2 called upon well within the time calculated to assembly uncover.

3 CRITICALITY

4 Q. HAVE YOU PERFORMED A DESIGN SPECIFIC CALCULATION OF
5 THE REACTIVITY OF THE EXPANDED CATAWBA SPENT FUEL
6 POOL?

7 A. Yes.

8 Q. PLEASE EXPLAIN YOUR CALCULATION AND RESULTS.

9 A. As set forth in FSAR Section 9.1.2.3.1, two criticality analyses
10 were performed, one for Catawba/McGuire spent fuel (which are
11 identical), and one for Oconee spent fuel. For the
12 Catawba/McGuire spent fuel case, the assumptions are: (1) an
13 initial enrichment of 3.5 weight percent U_{235} (this assumes no
14 credit for boron concentration); (2) infinite storage arrays in
15 lateral directions to establish the "worst case" K_{eff} for the storage
16 rack configuration; and (3) 13½" center to center spacing. For the
17 Oconee analysis, the assumptions were identical except that the
18 initial enrichment of 3.3 weight percent U_{235} was assumed. The
19 methodology outlined in Standard Review Plan 9.1.2, "Spent Fuel
20 Storage"; ANSI N210, "Design Objectives for LWR Spent Fuel
21 Storage Facilities at Nuclear Power Stations"; and ANSI N18.2,
22 "Nuclear Safety Criteria for the Design of Stationary PWR Plants"
23 was used. This methodology was used for both the
24 Catawba/McGuire and the Oconee cases. It should be noted that
25 this methodology directs consideration of:

26 a. Accidental tipping, falling or dropping of a spent fuel
27 assembly;

- b. Accidental tipping, falling or sliding of storage racks during fuel transfer or during seismic events;
- c. Stuck fuel assembly/crane uplift forces,
- d. Objects that may fall on stored fuel assemblies.

The analyses considered these accident situations. In each of these accident situations, the normal storage configurations (~13.5" center-to-center spacing in racks) with the assumed infinite array and assumed lack of boron yield the highest K_{eff} values. The calculated worst case K_{eff} values for these assumptions of each specific fuel type are:

Catawba and McGuire fuel - $K_{eff} = 0.922$

Oconee fuel - $K_{eff} = 0.915$

These values demonstrate design compliance with the referenced NRC criteria by maintaining a storage array neutron multiplication factor (K_{eff}) ≤ 0.95 under all credible normal and accident conditions.

Q. ARE THERE UNCERTAINTIES ASSOCIATED WITH THESE VALUES?

A. Yes.

Q. PLEASE EXPLAIN.

A. Figure 4 (attached) is a graphical representation of the calculated K_{eff} values. Figure 4 illustrates how calculational and geometric uncertainties are treated in a conservative manner.

For the Catawba and McGuire reactivity calculation, the $K_{eff} = 0.922$ value represents the calculated worst case K_{eff} including consideration of uncertainties. The calculational uncertainties contribute 0.024 to this K_{eff} value. The calculational uncertainties (determined by benchmark and statistical studies) are

1 applied conservatively by assuming they occur in the positive
2 reactivity direction. The assumption that storage rack dimensional
3 tolerances and assembly positioning in the rack (i.e., geometric
4 uncertainties) occur in the worst possible combination contributes
5 0.014 K_{eff} to the 0.922 value. This is conservative since
6 dimensional tolerances and assembly positioning do not occur in the
7 worst combinations, but tend to cancel out over the storage array.

8 Figure 4 also illustrates how the conservative assumptions of
9 infinite array and of no boron affect the calculated K_{eff} value.
10 The infinite array assumption contributes ~ 0.01 to the total 0.922
11 K_{eff} value. The assumed absence of boron (the normal boron
12 concentration will be 2,000 ppm) in the pool contributes ~ 0.20 to
13 the total 0.922 K_{eff} value. The K_{eff} for a Catawba storage array
14 containing new (unirradiated) fuel from McGuire or Catawba,
15 therefore, is on the order of 0.674 without the above uncertainties
16 or conservatisms.

17 The Oconee reactivity calculation worst case K_{eff} value is
18 0.915. The calculational method uncertainties contribute 0.028 K_{eff}
19 to this value. The contribution due to worst case treatment of
20 dimension tolerances and assembly positioning has not been
21 separately evaluated for Oconee fuel, but is included in the present
22 results. The reactivity contributions resulting from the assumed
23 infinite array and assumed lack of boron are 0.01 and 0.20,
24 respectively. The reactivity value for the storage of new Oconee
25 fuel in the Catawba storage racks is therefore on the order of 0.677
26 without the above uncertainties or conservatisms but assuming worst
27 case geometry.

1 It should be noted that additional conservatism exists in the
2 reactivity calculations in that new fuel enrichments are assumed.
3 Spent fuel is depleted in fissile U-235 and represents a much less
4 reactive configuration in storage arrays than that assumed in the
5 calculations.

6 Q. DO THESE VALUES PROVIDE REASONABLE ASSURANCE THAT THE
7 PUBLIC HEALTH AND SAFETY IS PROTECTED?

8 A. Yes. They are below the values suggested in above-referenced
9 NRC regulatory guidance which establishes 0.95 as a maximum K_{eff}
10 value.

11 Q. WHAT IS SIGNIFICANT ABOUT THE 0.95 K EFFECTIVE VALUE?

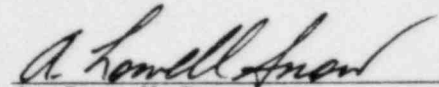
12 A. There is an arbitrary factor of safety between 0.95 and 1.00 K_{eff} .
13 It should be noted that criticality does not occur until 1.00 K_{eff} is
14 reached. Accordingly, any value below 1.00 K_{eff} is subcritical.

15 Q. WHAT STEPS HAVE BEEN TAKEN IN THE DESIGN OF THE SPENT
16 FUEL POOL COOLING SYSTEM TO KEEP WORKER EXPOSURE AS
17 LOW AS REASONABLY ACHIEVABLE (ALARA)?

18 A. Steps taken to reduce worker exposure include the following.
19 First, the depth of the water in the spent fuel pools provides
20 shielding. Also, the provision for filtration and demineralization
21 removes fission products. Third, the spent fuel pool heating,
22 ventilation and air-conditioning system removes radioactive
23 particulates in the spent fuel pool area. Fourth, the layout of the
24 piping and components in the spent fuel pool cooling and cleaning
25 system is such that worker exposure is controlled. Fifth, radiation
26 monitors are provided in the spent fuel pool area to alert plant
27 personnel to potential radiation hazards.

1 I hereby certify that I have read and understand this document and
2 believe it to be my true, accurate and complete testimony.

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A. Lowell Snow

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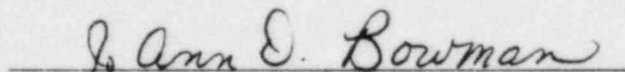
9 Sworn to and subscribed before me
10 this 30 day of September, 1983.

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Notary Public

15

16 Commission Expires 7-12-88

FIGURE 1 - HEAT LOAD CASES

NORMAL CASES

Expanded Design
Combined
W/1418 spaces-FCD

Expanded Design
Catawba Only
W/1418 spaces-FCD

Design
W/664 spaces-FCD

ABNORMAL CASES

Expanded Design
Combined
W/1418 spaces

Expanded Design
Catawba Only
W/1418 spaces

Design
W/664 spaces

PSAR Stage
281 spaces

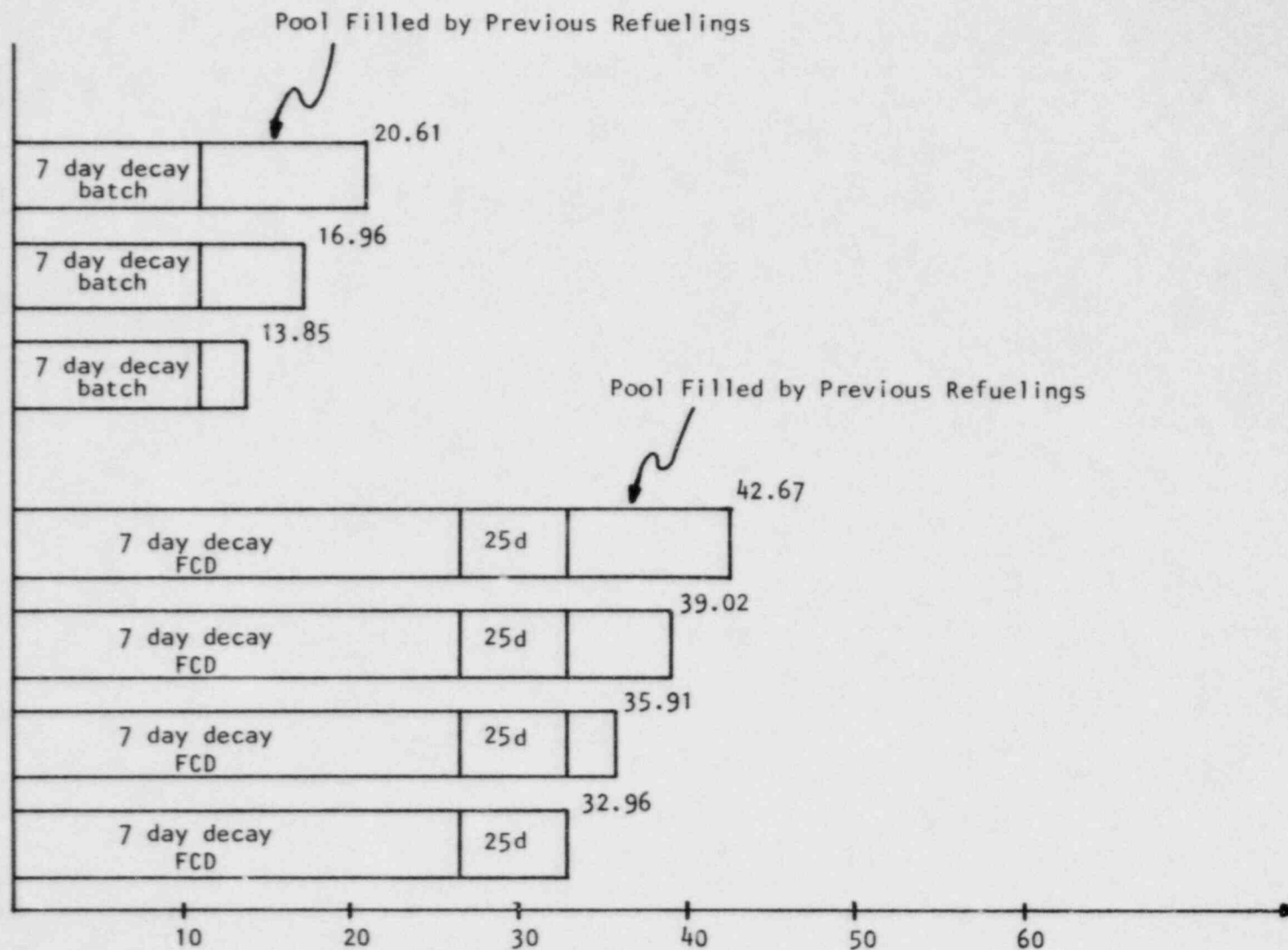


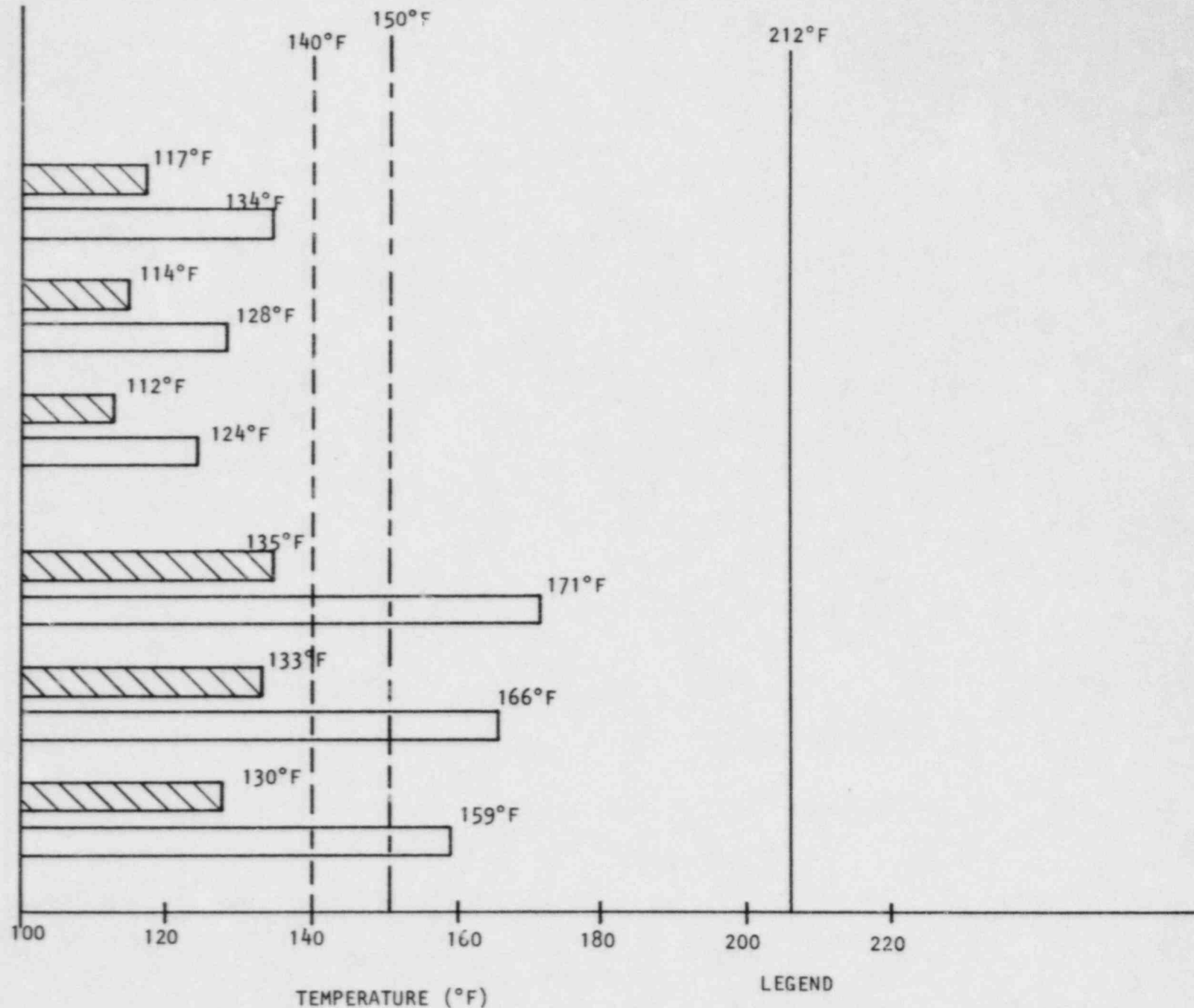
FIGURE 2 - FUEL POOL COOLANT TEMPERATURE CASES

NORMAL CASES

- 20.61* - Expanded Combined
- 16.96 - Expanded Catawba Only
- 13.85 - Design W/664 spaces


ABNORMAL CASES

- 42.67 - Expanded Combined
- 39.02 - Expanded Catawba Only
- 35.91 - Design W/664 spaces



* ($\times 10^6$ BTU/HR)

LEGEND

 Two Cooling Trains

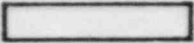
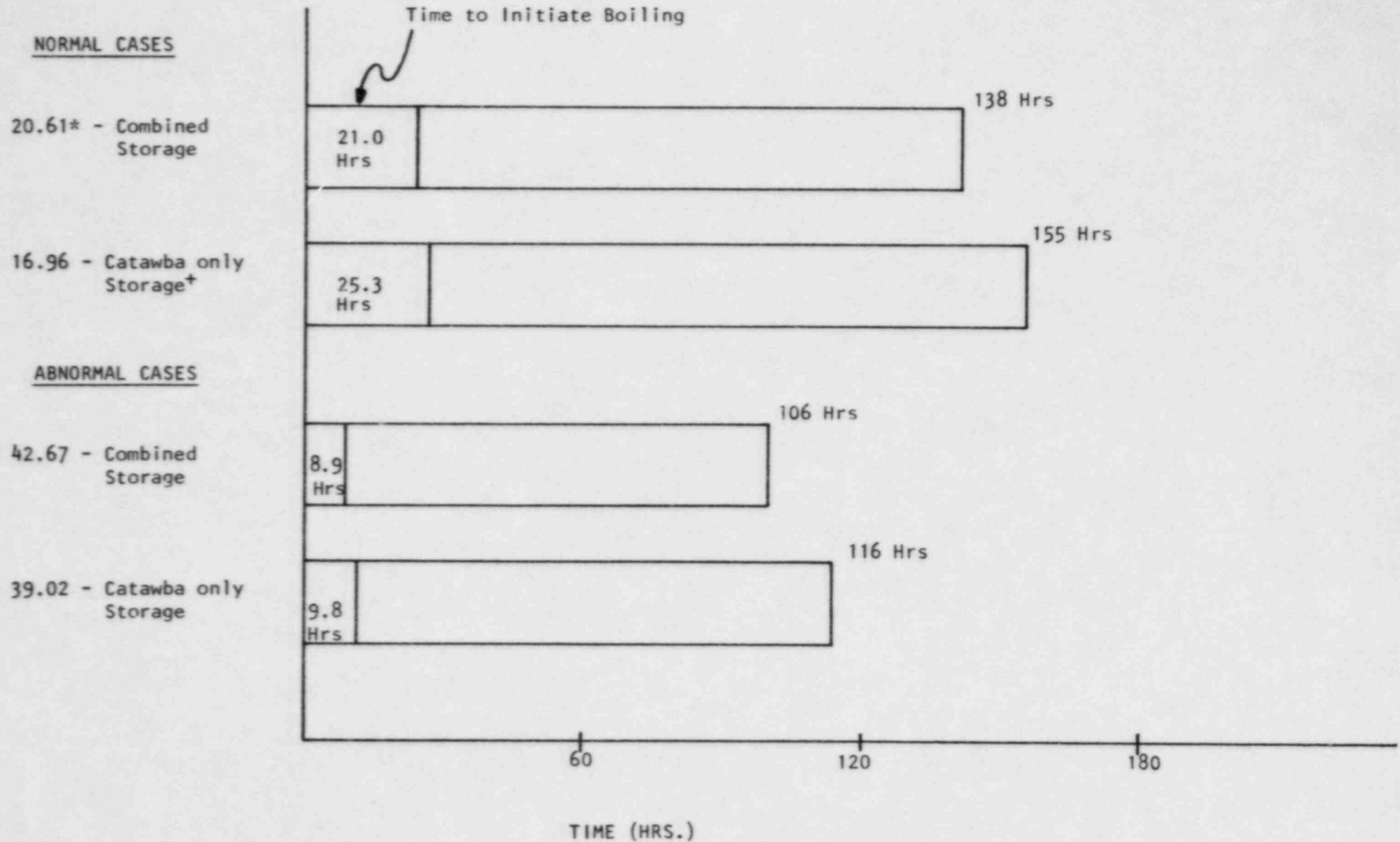
 One Cooling Train

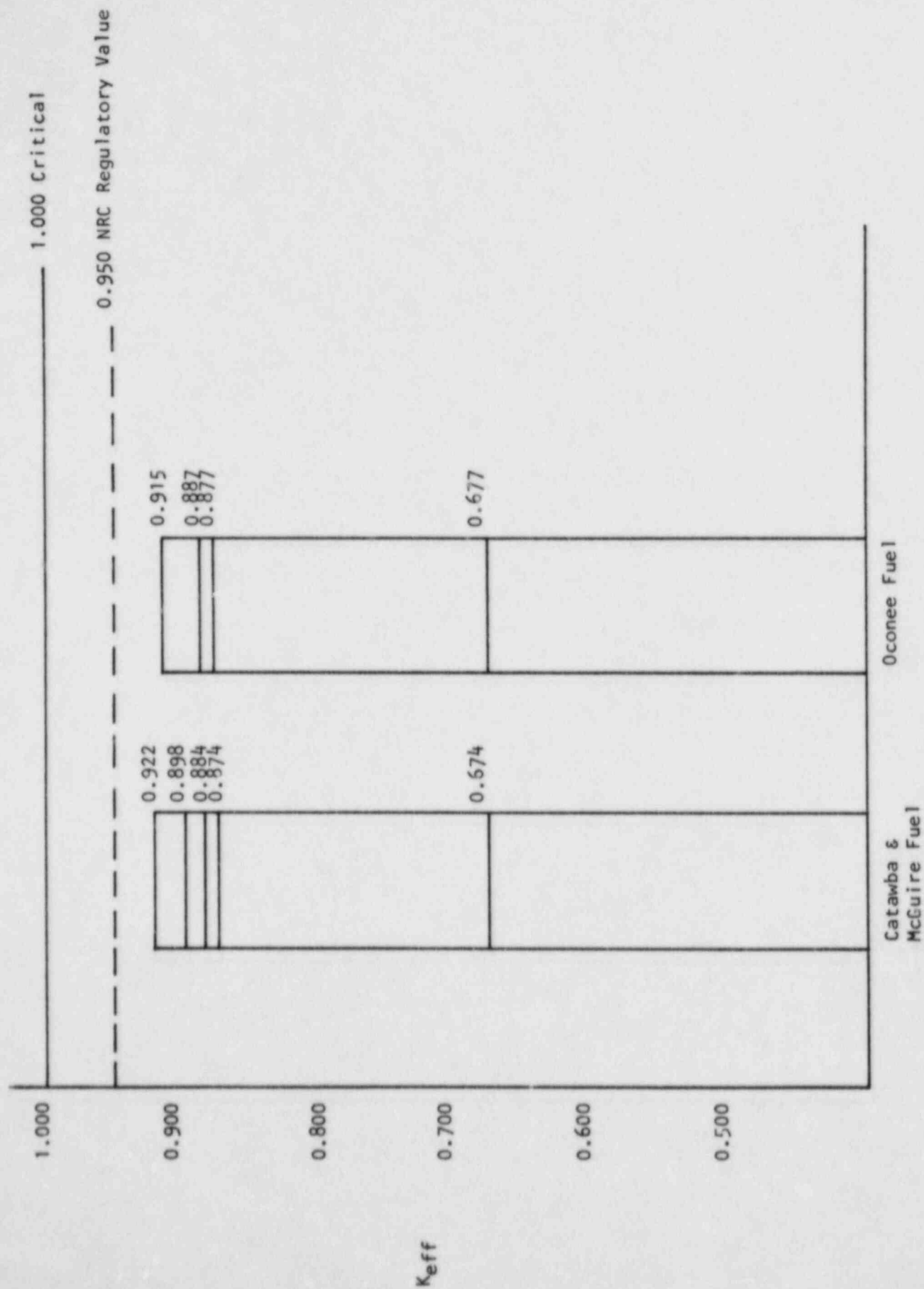
FIGURE 3 - LOSS OF COOLING/MAKEUP CASES



* ($\times 10^6$ BTU/HR)

+ FSAR Section 9.1.3.3.1 Reference Case

FIGURE 4 - REACTIVITY CALCULATIONS



Attachment A - Thermodynamic and Heat Transfer Equations

Basic Mass, Energy and Temperature Relationship for Adiabatic Heatup

1) $Q = MC_p\Delta T$

where: Q = Energy gained or lost from system (Btu).

M = Mass of water in system (lbm).

C_p = Specific heat of water ($\frac{\text{Btu}}{\text{lbm}\cdot^\circ\text{F}}$).

ΔT = The total change in temperature of a system of mass M resulting from the addition or loss of a quantity of heat Q ($^\circ\text{F}$).

The above equation can be modified to determine the change in temperature for a fluid stream through a heat exchanger:

2) $\dot{Q} = \dot{m}C_p\Delta T$

where: \dot{Q} = Energy addition or rejection rate ($\frac{\text{Btu}}{\text{Hr}}$).

\dot{m} = Mass flow rate through heat exchanger ($\frac{\text{lbm}}{\text{Hr}}$).

ΔT = Temperature difference of a fluid stream resulting from an energy gain or loss ($^\circ\text{F}$).

Basic equation for boiloff rate determination

3) $\dot{Q} = \dot{m}(h_v - h_f)$

where: \dot{Q} = Energy addition rate (i.e. Heat Load) ($\frac{\text{Btu}}{\text{Hr}}$).

\dot{m} = Boiloff rate ($\frac{\text{lbm}}{\text{Hr}}$).

$(h_v - h_f)$ = Enthalpy (total energy) increase required for vaporization at 212°F . ($\frac{\text{Btu}}{\text{lbm}}$).

The Heat Exchanger effectiveness of a shell and tube HX w/one shell and even number of tube passes is given below. Effectiveness is defined as the ratio of actual heat exchanger heat transfer capability to the maximum theoretical heat transfer possible for given heat exchanger cooling water and hot fluid inlet temperatures.

$$4) \quad \epsilon = 2 \left\{ 1 + C + (1+C^2)^{\frac{1}{2}} \frac{1 + \exp[-N(1+C^2)^{\frac{1}{2}}]}{1 - \exp[-N(1+C^2)^{\frac{1}{2}}]} \right\}^{-1}$$

where: ϵ = Effectiveness

$C = \frac{\dot{m}_h}{\dot{m}_c}$ - ratio of hot side (pool water to be cooled) mass flow rate to cooling water flow rate.

N is given by the relationship:

$$N = \frac{UA}{\dot{m}_c C_p}$$

where: U = Heat exchanger overall heat transfer coefficient. This value is referenced by the heat exchanger manufacturer $\left(\frac{\text{Btu}}{\text{Hr-Ft}^2-\text{°F}} \right)$.

A = Effective heat exchanger heat transfer area. This value is referenced by the heat exchanger manufacturer (Ft^2).

Once the value of ϵ for the specific heat exchanger is calculated by equation 4 the various inlet and outlet heat exchanger temperatures are determined using the following relationships and assumed values:

$$a) \quad \epsilon = \frac{T_{hi} - T_{ho}}{T_{hi} - T_{ci}}$$

$$b) \quad \dot{Q} = \dot{m}_c C_p (\Delta T_c) = \dot{m}_h C_p (\Delta T_h) \quad (\text{equation 2})$$

$$c) \quad \dot{Q} = \dot{m}_h C_p (\epsilon (T_{hi} - T_{ci}))$$

where: T_{hi} = Hot fluid inlet temperature (assumed fuel pool bulk water temperature) ($^{\circ}\text{F}$).

T_{ci} = Cooling water inlet temperature. This temperature is set to the assumed maximum cooling water temperature of 100°F .

T_{ho} = Hot fluid outlet temperature (temperature of fluid being returned to pool) ($^{\circ}\text{F}$).

Since $\dot{m}_h C_p$, ϵ and T_{ci} are known, an expression for the equilibrium fuel pool bulkwater temperature (T_{hi}) can be written:

$$5) \quad T_{\text{Fuel Pool}} = T_{hi} = \left(\frac{\dot{Q}}{\dot{m}_h C_p \epsilon} \right) + 100^{\circ}\text{F}$$

The equations for the effectiveness method of evaluating heat exchanger performance can be found in:

J. P. Holman, Heat Transfer, 4th ed. (New York: McGraw-Hill Book Co., 1976), Chapter 10, Section 6.

DUKE POWER COMPANY

ARTHUR LOWELL SNOW

EDUCATION: B.S., Nuclear Engineering, University of Tennessee
 M.E., Mechanical Engineering, University of South Carolina
 Additional Courses:
 Graduate Course Work in Mechanical Engineering toward PhD

CERTIFICATIONS/PROFESSIONAL AFFILIATIONS

Professional Engineer - North Carolina 7397
 - South Carolina 6145
 Member of the American Nuclear Society

YEARS
 EXPERIENCE: 15

SUMMARY OF PERTINENT EXPERIENCE

- Supervisor, Mechanical and Nuclear Division, Nuclear Activities - All Duke Nuclear Power Stations: System-wide radwaste design review activities, licensing activities, probabilistic risk assessment and safety reviews, evaluation of nuclear accident scenario and corrective actions, radioactive effluents analysis, and nuclear fuel criticality analysis for spent fuel storage designs.
- Supervisor, Pipe Support/Restraint Design - Design, engineering and constructability of ASME III and B31.1.0 piping support/restraints for Catawba Nuclear Station. Development of design criteria and specifications, technical contract administration, scheduling and coordination of design activities.
- Assistant Design Engineer - Design and engineering of nuclear fluid process systems for Catawba Nuclear Station, review of operating procedures, testing procedures, start up assistance, operating parameters and cost evaluations.
- Assistant Design Engineer - Development of computer codes for radiation shielding, radioactive liquid and gaseous discharge. Preparation of Safety Analysis Reports/Environmental Reports. Radiation shielding designs. All this work for Oconee, McGuire and Catawba Nuclear Stations.

EXPERIENCE: DUKE POWER COMPANY since 1968
 1979 to Design Engineer II - In charge of Nuclear Sub-Group
 Present responsible for: system-wide radwaste design review activities; technical interface for Mechanical/Nuclear Division with licensing, probabilistic risk assessment and safety review groups; radioactive effluent analysis for normal and accident conditions; nuclear fuel criticality and generic engineering activities. Generic engineering activities include steam generator chemical cleaning, technical review of responses to TMI concerns, other regulatory and quality assurance matters.

ARTHUR LOWELL SNOW (Cont'd)

1977-1979

Design Engineer/Assistant Design Engineer - In responsible charge of Pipe Support/Restraint Group for Catawba. Multi-discipline group of Duke and contract personnel included clerks, draftsmen, designers, Mechanical and Civil Engineers (B.S., M.S., and PhD's). Activities included setting up initial organization, design criteria and specification preparation, contract administration, scheduling, interface with Construction Department, and other Design groups. Group produced in excess of 30,000 designs for ASME Section III, Class 2 and 3, and ANSI B31.1.0 piping systems and supports for HVAC seismically designed ducting.

1972-1977

Assistant Design Engineer - Responsible charge of fluid systems design for all Catawba nuclear process systems. Supervised preparation of Flow Diagrams, Design Criteria, System Descriptions, Data Sheets for Mechanical Equipment, Safety Analysis Report preparation for Mechanical/Nuclear systems. Developed operating parameters, costs, review of testing/operating procedures, piping system start up assistance.

1968-1972

Assistant Design Engineer/Associate Engineer/Jr. Engineer - Responsible charge of Radiation Analysis Group. Activities included direct effort and supervisory responsibility for: development of radiation shielding computer codes, development of radioactive liquid and gaseous discharge computer codes, cost evaluation of Turbine-Generator bids using part load heat rates, Safety Analysis Report and Environmental Report preparation, response to NRC (then AEC) questions, and appearances before ACRS and NRC Staff for Oconee, McGuire and Catawba Nuclear Stations, design radiation shielding for McGuire and Catawba.

PUBLICATIONS:

"Criteria For Evaluation of Interim Radwaste Solidification Systems" '83 Waste Management Symposium, Tuscon, Arizona 2/28/83.

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