

March 22, 1984

SBN- 643  
T.F. B4.2.5

United States Nuclear Regulatory Commission  
Region I  
631 Park Avenue  
King of Prussia, PA 19406

Attention: Mr. Thomas E. Murley, Regional Administrator

References: (a) Construction Permits CPPR-135 and CPPR-136, Docket  
Nos. 50-443 and 50-444  
(b) IE Bulletin No. 83-07, dated July 22, 1983, "Apparently  
Fraudulent Products Sold by Ray Miller, Inc."  
(c) IE Bulletin No. 83-07, Supplement 1, dated October 26,  
1983, "Apparently Fraudulent Products Sold by Ray Miller,  
Inc."  
(d) IE Bulletin No. 83-07, Supplement 2, dated December 9,  
1983, "Apparently Fraudulent Products Sold by Ray Miller,  
Inc."

Subject: Response to IE Bulletin 83-07 and Supplements

Dear Sir:

During the past year we have conducted an exhaustive vendor survey to determine if fraudulent products sold by Ray Miller, Inc. have been supplied to Seabrook Station.

Specifically, activities have included:

- (1) Specific inquiries addressing vendors named by the NRC as known customers, end users, and secondary recipients (See table below)
- (2) Inquiries of Seabrook vendors other than those named by the NRC as known customers, end users, and secondary recipients furnishing related materials (See table below)
- (3) Investigation by Procurement, QA, and Engineering of orders containing materials of Ray Miller origin.

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Responses representing 93 orders/contracts have been received of the 96 orders/contracts surveyed. The following table delineates the current status of the vendor surveys.

Number of Orders involved in Mailings 96

Number of Orders eliminated from data compilation 2

a. Vendor out-of-business - P.O. No. 9763.006-246-10

b. Labor-only Contract: No. 9763.006-263-14

Number of Orders for which data responses have been received by March 7, 1984 91

a. Equipment NOT supplied by Ray Miller 87

P.O. No. 9763.006-

|         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|
| 45-5;   | 45-11;  | 46-1;   | 118-1;  | 132-1;  | 170-6;  | 171-1;  |
| 172-1;  | 173-1;  | 173-2;  | 173-3;  | 173-5;  | 201-1;  | 203-1;  |
| 203-2;  | 207-1;  | 209-1;  | 211-1;  | 211-3;  | 224-1;  | 233-1;  |
| 233-2;  | 233-3;  | 236-1;  | 236-8;  | 236-14; | 236-17; | 236-18; |
| 236-19; | 238-2;  | 238-3;  | 238-5;  | 238-8;  | 238-10; | 238-18; |
| 239-22; | 238-23; | 238-25; | 246-1;  | 246-2;  | 246-8;  | 246-9;  |
| 246-21; | 248-1;  | 248-2;  | 248-8;  | 248-28; | 248-29; | 248-30; |
| 248-32; | 248-46; | 248-47; | 248-58; | 248-65; | 252-2;  | 252-3;  |
| 252-6;  | 252-7;  | 252-10; | 252-12; | 252-13; | 252-15; | 252-33; |
| 252-34; | 252-36; | 252-37; | 255-1;  | 255-2;  | 257-1;  | 258-1;  |
| 258-2;  | 258-3;  | 258-4;  | 258-5;  | 258-8;  | 258-9;  | 264-1;  |
| 267-1;  | 275-1;  | 275-2;  | 280-1;  | 280-2;  | 280-3;  | 281-1;  |
| 501-1;  | 501-2;  | 522-1   |         |         |         |         |

b. Equipment/components supplied by Ray Miller directly 1  
P.O. No. 9763.006-234-2 (Ecodyne)

c. Components supplied by Known Customer of Ray Miller

1) Items originally purchased from Ray Miller 0

2) Items supplied not those listed in NRC Notice,  
supplier not named 3

P.O. No. 9763.006-246-5; 246-11; 246-13

Vendor refuses to respond after repeated inquiries. 3  
Inquiries to be continued.

P.O. No. 9763.006-200-1; -200-2; -202-2

Ray Miller material from the West Caldwell, New Jersey office was supplied under an Ecodyne purchase order (9763.006-234-2). The Ecodyne purchase order involved non-nuclear safety equipment, and as such, it is our intent to use the equipment as is with no additional qualification of the Ray Miller material.

Responses to three purchase order surveys with Norwalk Fabricators, Inc. (9763.006-246-5; 246-11; 246-13) indicated that the materials furnished were not those described in the referenced Bulletins and earlier Information

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