

## ATTACHMENT 3

NRC DOCKET 50-366  
OPERATING LICENSE NPF-5  
EDWIN I. HATCH NUCLEAR PLANT UNIT 2  
REQUEST TO CHANGE TECHNICAL SPECIFICATIONS  
FOURTH CORE RELOAD

PROPOSED TECHNICAL SPECIFICATIONS REVISIONS

The Technical Specifications for Plant Hatch Unit 2 are proposed for revision as presented in this section. Below is a table which provides instructions for incorporating the revisions.

If the Technical Specification revisions are accepted as proposed, the HNP-2 Technical Specifications (Appendix A to Operating License NPF-5) should be incorporated as follows:

<u>Item</u>	<u>Deletions</u> <u>(Page)</u>	<u>Insertions</u> <u>(Page)</u>	<u>Applicable Significant</u> <u>Hazards Evaluation Section(s)</u>
1	3/4 2-1 3/4 2-2 (overleaf) 3/4 2-4f (overleaf)	3/4 2-1 3/4 2-2 (overleaf) 3/4 2-4f (overleaf)	1
2	--- 3/4 2-7 (overleaf)	3/4 2-4g 3/4 2-7 (overleaf)	1
3	3/4 2-7a 3/4 9-3 (overleaf)	3/4 2-7a 3/4 9-3 (overleaf)	2
4	3/4 9-4	3/4 9-4	4
5	B 3/4 9-1 B 3/4 9-2 (overleaf)	B 3/4 9-1 B 3/4 9-2 (overleaf)	4
6	5-3 5-4 (overleaf)	5-3 5-4 (overleaf)	3

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### 3/4.2 POWER DISTRIBUTION LIMITS

#### 3/4.2.1 AVERAGE PLANAR LINEAR HEAT GENERATION RATE

##### LIMITING CONDITION FOR OPERATION

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3.2.1 ALL AVERAGE PLANAR LINEAR HEAT GENERATION RATES (APLHGRs) for each type of fuel as a function of AVERAGE PLANAR EXPOSURE shall not exceed the limits shown in Figures 3.2.1-1 through 3.2.1-9.

APPLICABILITY: CONDITION 1, when THERMAL POWER  $\geq$  25% of RATED THERMAL POWER.

##### ACTION:

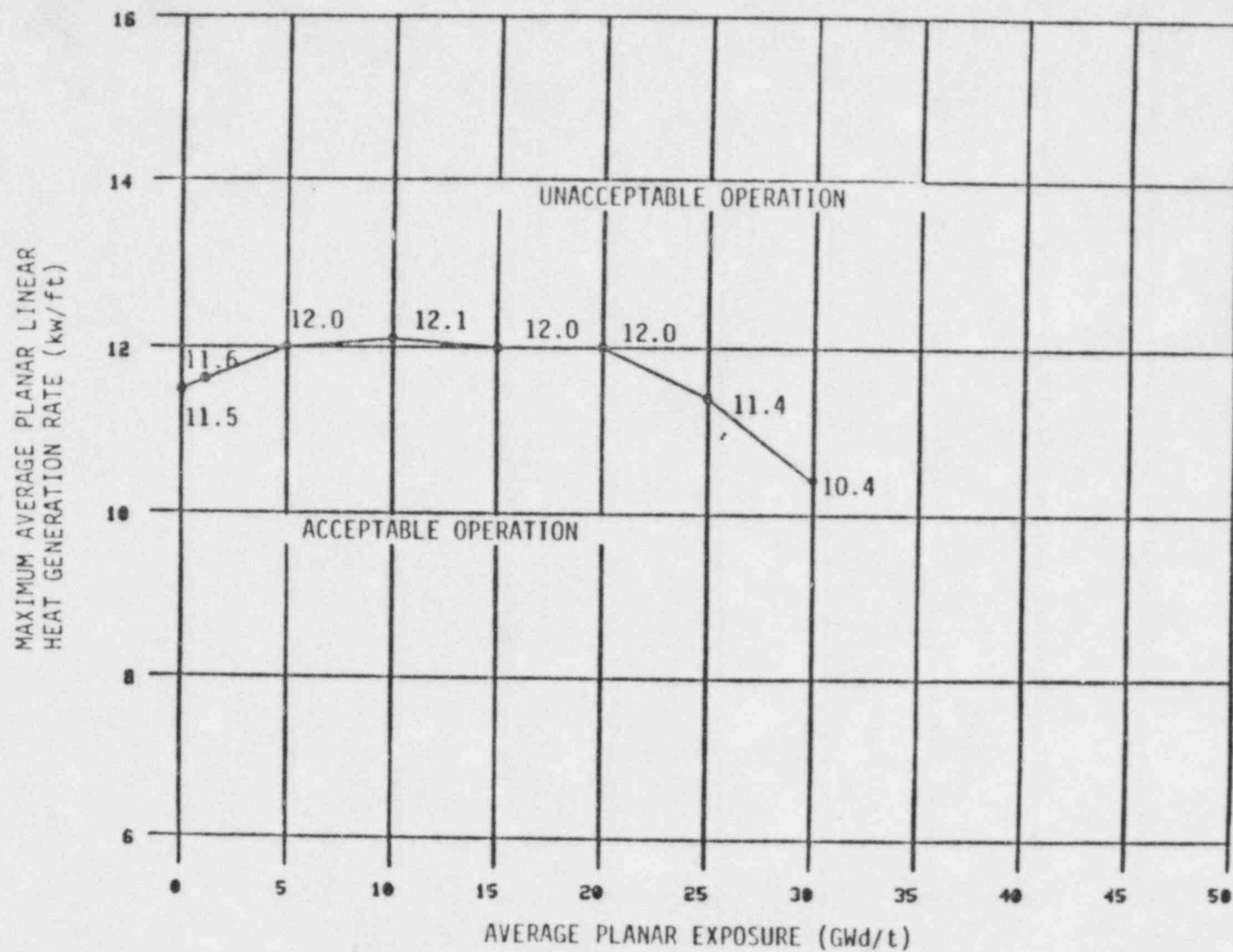
With an APLHGR exceeding the limits of Figures 3.2.1-1 through 3.2.1-9, initiate corrective action within 15 minutes and continue corrective action so that APLHGR is within the limit within 2 hours or reduce THERMAL POWER to less than 25% of RATED THERMAL POWER within the next 4 hours.

##### SURVEILLANCE REQUIREMENTS

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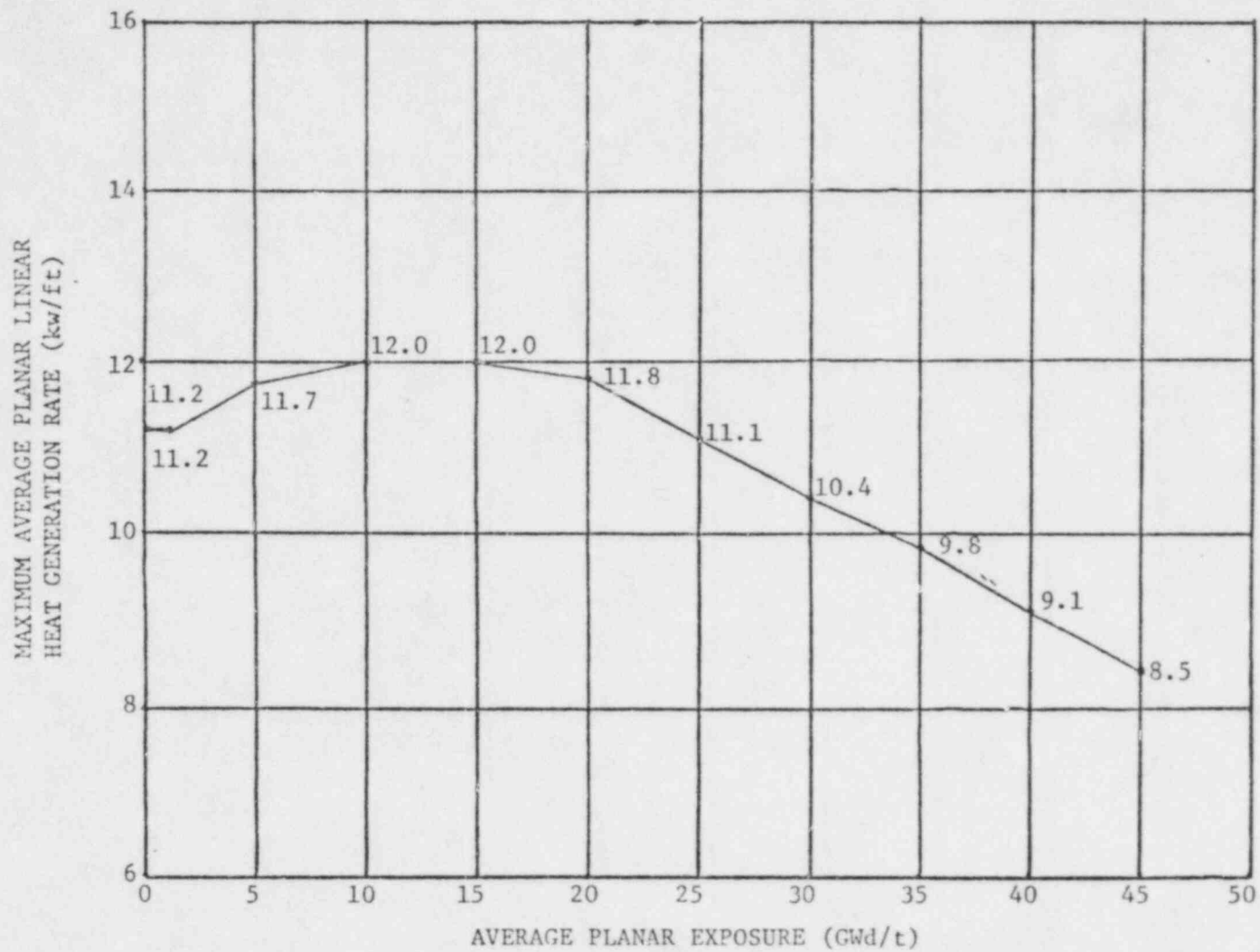
4.2.1 All APLHGRs shall be verified to be equal to or less than the applicable limit determined from Figures 3.2.1-1 through 3.2.1-9:

- a. At least once per 24 hours,
- b. Whenever THERMAL POWER has been increased at least 15% of RATED THERMAL POWER and steady state operating conditions have been established, and
- c. Initially and at least once per 12 hours when the reactor is operating with a LIMITING CONTROL ROD PATTERN for APLHGR.



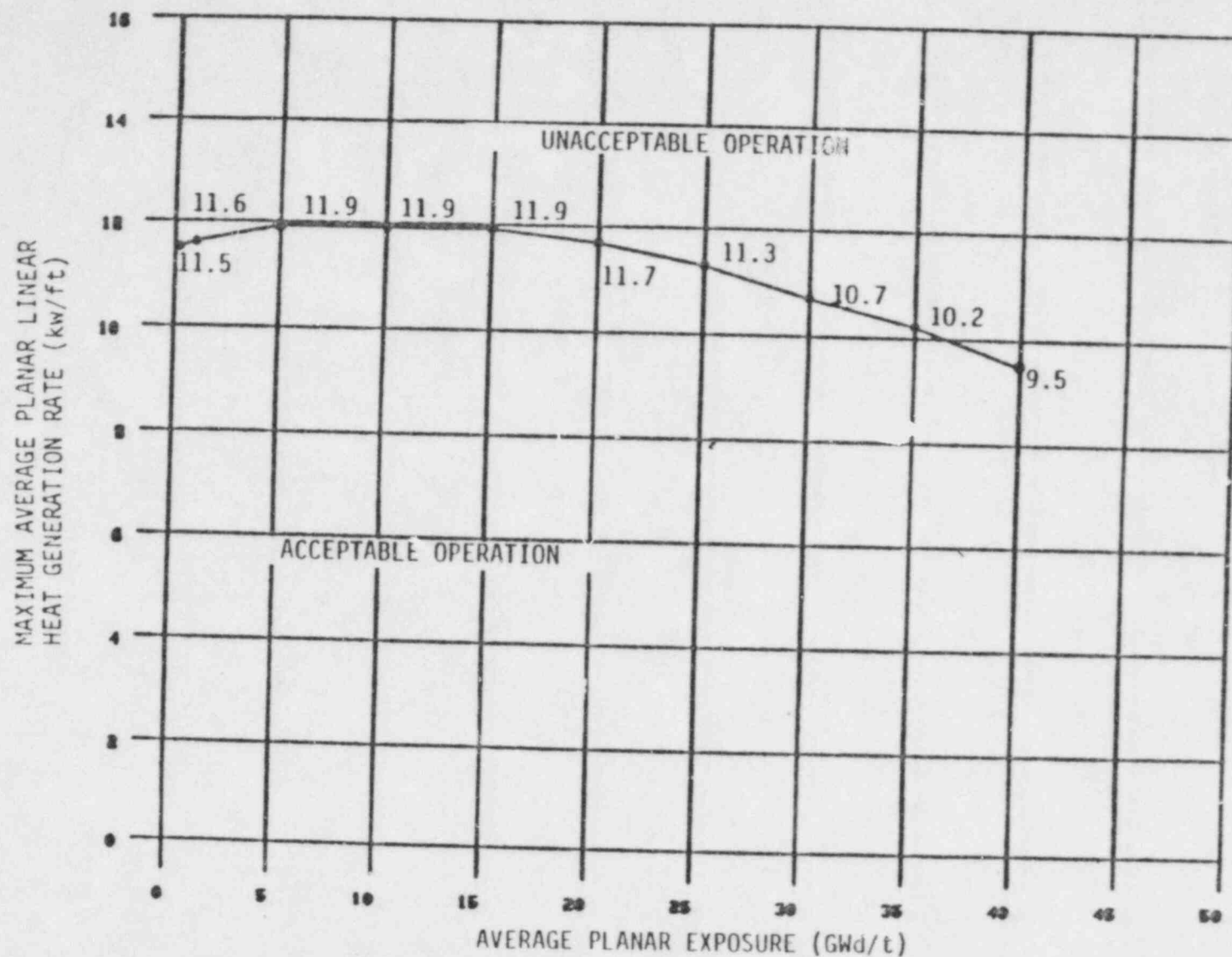
FUEL TYPE 8DIB175(8DRL183)  
MAXIMUM AVERAGE PLANAR LINEAR HEAT GENERATION  
RATE (MAPLHGR) VERSUS AVERAGE PLANAR EXPOSURE

FIG 3.2.1-1



FUEL TYPE P8DRB284H  
MAXIMUM AVERAGE PLANAR LINEAR HEAT GENERATION  
RATE (MAPLHGR) VERSUS AVERAGE PLANAR EXPOSURE

FIGURE 3.2.1-9



FUEL TYPE 8DRB265H  
MAXIMUM AVERAGE PLANAR LINEAR HEAT GENERATION  
RATE (MAPLHGR) VERSUS AVERAGE PLANAR EXPOSURE

FIGURE 3.2.1-8

### 3/4.2.3 MINIMUM CRITICAL POWER RATIO

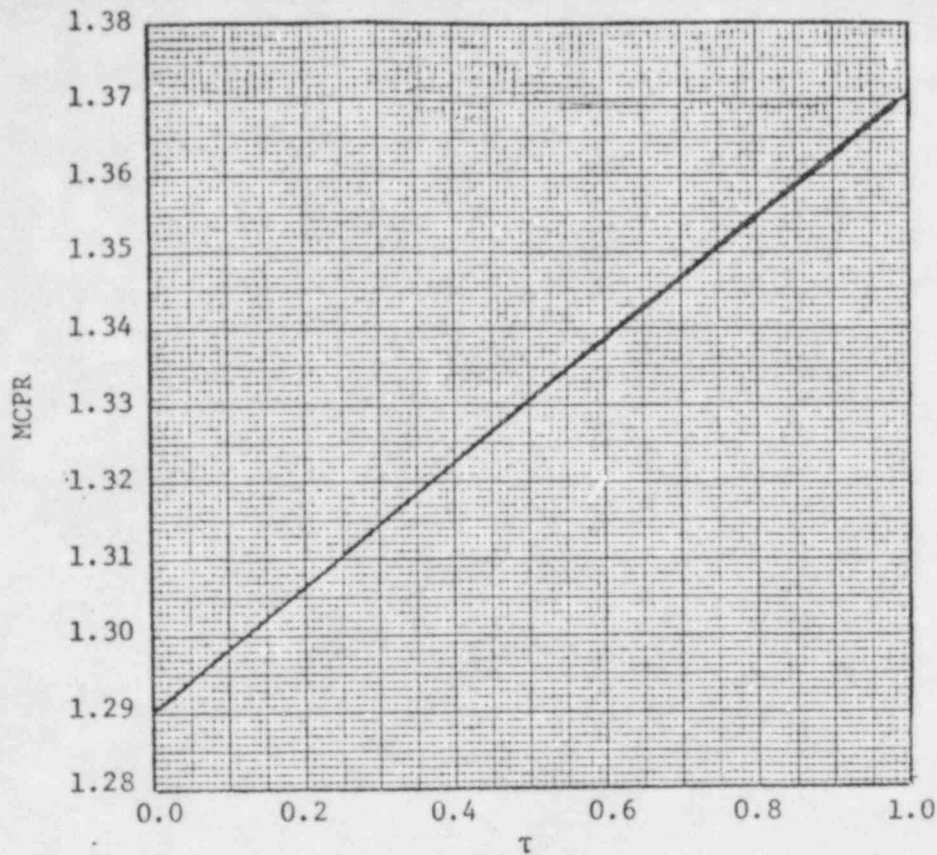
#### SURVEILLANCE REQUIREMENTS (Continued)

- b.  $\tau$  as defined in Specification 3.2.3; the determination of the limit must be completed within 72 hours of the conclusion of each scram time surveillance test required by Specification 4.1.3.2.

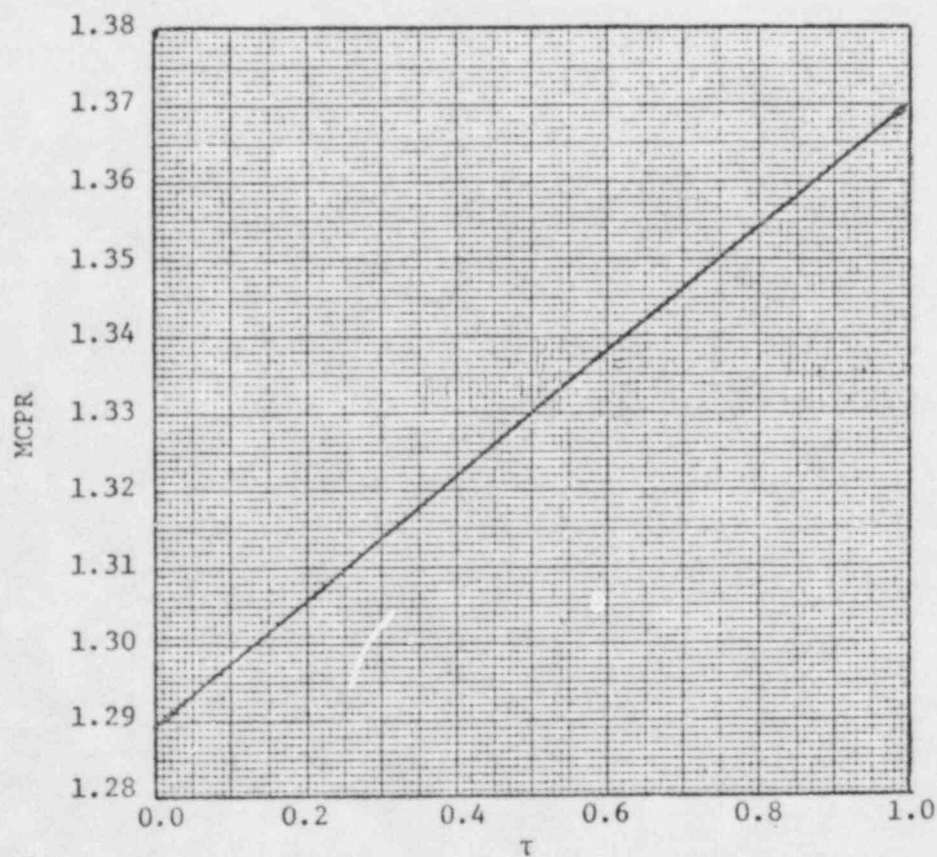
MCPR shall be determined to be equal to or greater than the applicable limit:

- a. At least once per 24 hours.
- b. Whenever THERMAL POWER has been increased by at least 15% of RATED THERMAL POWER and steady state operating conditions have been established, and
- c. Initially and at least once per 12 hours when the reactor is operating with a LIMITING CONTROL ROD PATTERN for MCPR.





MCPR LIMIT FOR 8X8R FUEL AT RATED FLOW  
FIGURE 3.2.3-1



MCPR LIMIT FOR P8X8R FUEL AT RATED FLOW  
FIGURE 3.2.3-2

## REFUELING OPERATIONS

### 3/4.9.2 INSTRUMENTATION

#### LIMITING CONDITION FOR OPERATION

3.9.2 At least 2 source range monitor\* (SRM) channels shall be OPERABLE and inserted to the normal operating level:

- a. Each with continuous visual indication in the control room,
- b. At least one with an audible alarm in the control room,
- c. One of the SRM detectors located in the quadrant where CORE ALTERATIONS are being performed and the other SRM detector located in an adjacent quadrant, and
- d. The "shorting links" removed from the RPS circuitry during CORE ALTERATIONS and shutdown margin demonstrations.

APPLICABILITY: CONDITION 5.

#### ACTION:

With the requirements of the above specification not satisfied, immediately suspend all operations involving CORE ALTERATIONS\*\* or positive reactivity changes and actuate the manual scram. The provisions of Specification 3.0.3 are not applicable.

#### SURVEILLANCE REQUIREMENTS

4.9.2 Each of the above required SRM channels shall be demonstrated OPERABLE by:

- a. At least once per 12 hours;
  1. Performance of a CHANNEL CHECK,
  2. Verifying the detectors are inserted to the normal operating level,
  3. During CORE ALTERATIONS, verifying that the detector of an OPERABLE SRM channel is located in the core quadrant where CORE ALTERATIONS are being performed and one is located in the adjacent quadrant.

\*The use of special movable detectors during CORE ALTERATIONS in place of the normal SRM nuclear detectors is permissible as long as these special detectors are connected to the normal SRM circuits.

\*\*Except movement of SRM or special movable detectors.



INSTRUMENT ION

SURVEILLANCE REQUIREMENTS CONTINUED

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- b. Performance of a CHANNEL FUNCTIONAL TEST:
  - 1. Within 24 hours prior to the start of CORE ALTERATIONS, and
  - 2. At least once per 7 days.
- c. Verify that the channel count rate is at least 3 cps at least once per 12 hours during CORE ALTERATIONS, and at least once per 24 hours, except:
  - 1. The 3 cps is not required during core alterations involving only fuel unloading provided the SRMs were confirmed to read at least 3 cps initially and were checked for neutron response.
  - 2. The 3 cps is not required initially on a full core reload. Prior to the reload, up to four fuel assemblies will be loaded into their previous core positions next to each of the 4 SRMs to obtain the required count rate.
- d. Verifying that the RPS circuitry "shorting links" have been removed and that the RPS circuitry is in a non-coincidence trip mode within 8 hours prior to starting CORE ALTERATIONS or shutdown margin demonstrations.

### 3/4.9 REFUELING OPERATIONS

#### BASES

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#### 3/4.9.1 REACTOR MODE SWITCH

Locking the OPERABLE reactor mode switch in the refuel position ensures that the restrictions on rod withdrawal and refueling platform movement during the refueling operations are properly activated. These conditions reinforce the refueling procedures and reduce the probability of inadvertent criticality, damage the reactor internals or fuel assemblies, and exposure of personnel to excessive radioactivity.

#### 3/4.9.2 INSTRUMENTATION

The OPERABILITY of at least two source range monitors ensures that redundant monitoring capability is available to detect changes in the reactivity condition of the core. During the unloading, it is not necessary to maintain 3 cps because core alterations will involve only reactivity removal and will not result in criticality. The loading of up to four bundles around the SRMs before attaining the 3 cps is permissible because these bundles were in subcritical configuration when they were removed and therefore will remain subcritical when placed back in the previous positions.

#### 3/4.9.3 CONTROL ROD POSITION

The requirement that all control rods be inserted during CORE ALTERATIONS ensures that fuel will not be loaded into a cell without a control rod and prevents two positive reactivity changes from occurring simultaneously.

#### 3/4.9.4 DECAY TIME

The minimum requirement for reactor subcriticality prior to fuel movement ensures that sufficient time has elapsed to allow the radioactive decay of the short lived fission products. This decay time is consistent with the assumptions used in the accident analyses.

#### 3/4.9.5 SECONDARY CONTAINMENT

Secondary containment is designed to minimize any ground level release of radioactive material which may result from an accident. The reactor building provides secondary containment during normal operation when the drywell is sealed and in service. When the reactor is shutdown or during refueling, the drywell may be open and the reactor building then becomes the primary containment. The refueling floor is maintained under the secondary containment integrity of Hatch-Unit 1.

Establishing and maintaining a vacuum on the building with the standby gas treatment system once per 18 months, along with the surveillance of the doors hatches and dampers, is adequate to ensure that there are no violations of the integrity of the secondary containment. Only one closed damper in each penetration line is required to maintain the integrity of the secondary containment.

## REFUELING OPERATIONS

### BASES

#### 3/4.9.6 COMMUNICATIONS

The requirement for communications capability ensures that refueling station personnel can be promptly informed of significant changes in the facility status or core reactivity condition during movement of fuel within the reactor pressure vessel.

#### 3/4.9.7 CRANE AND HOIST OPERABILITY

The OPERABILITY requirements of the cranes and hoists used for movement of fuel assemblies ensures that: (1) each has sufficient load capacity to lift a fuel element, and (2) the core internals and pressure vessel are protected from excessive lifting force in the event they are inadvertently engaged during lifting operations.

#### 3/4.9.8 CRANE TRAVEL-SPENT FUEL STORAGE POOL

The restriction on movement of loads in excess of the nominal weight of a fuel element over irradiated fuel assemblies ensures that no more than the contents of one fuel assembly will be ruptured in the event of a fuel handling accident. This assumption is consistent with the activity release assumed in the accident analyses.

#### 3/4.9.9 and 3/4.9.10 WATER LEVEL-REACTOR VESSEL AND WATER LEVEL-SPENT FUEL STORAGE POOL

The restrictions on minimum water level ensure that sufficient water depth is available to remove 99% of the assumed 10% iodine gas activity released from the rupture of an irradiated fuel assembly. This minimum water depth is consistent with the assumptions of the accident analysis.

#### 3/4.9.11 CONTROL ROD REMOVAL

This specification ensures that maintenance or repair of control rods or control rod drives will be performed under conditions that limit the probability of inadvertent criticality. The requirements for simultaneous removal of more than one control rod are more stringent since the SHUTDOWN MARGIN specification provides for the core to remain subcritical with only one control rod fully withdrawn.

## DESIGN FEATURES

### CONTROL ROD ASSEMBLIES

5.3.2 The reactor core shall contain 137 cruciform-shaped control rod assemblies.

### 5.4 REACTOR COOLANT SYSTEM

#### DESIGN PRESSURE AND TEMPERATURE

5.4.1 The reactor coolant system is designed and shall be maintained:

- a. In accordance with the code requirements specified in Section 5.2 of the FSAR, with allowance for normal degradation pursuant to the applicable Surveillance Requirements,
- b. For a pressure of 1250 psig, and
- c. For a temperature of 575°F

#### VOLUME

5.4.2 The total water and steam volume of the reactor vessel and recirculation system is approximately 17,050 cubic feet at a nominal  $T_{ave}$  of 540°F.

### 5.5 METEOROLOGICAL TOWER LOCATION

5.5.1 The meteorological tower shall be located as shown on Figure 5.1.1-1.

### 5.6 FUEL STORAGE

#### CRITICALITY

5.6.1 The new and spent fuel storage racks are designed and shall be maintained with sufficient center-to-center distance between fuel assemblies placed in the storage racks to ensure a  $k_{eff}$  equivalent to 0.95 when flooded with unborated water. The  $k_{eff}$  of 0.95 includes conservative allowances for uncertainties.

## DESIGN FEATURES

### DRAINAGE

5.6.2 The spent fuel storage pool is designed and shall be maintained to prevent inadvertent draining of the pool below elevation 185 feet.

### CAPACITY

5.6.3 The spent fuel storage pool is designed and shall be maintained with a storage capacity limited to no more than 2845 fuel assemblies.

### FUEL STORAGE

5.6.4 Fuel in the Spent Fuel Pool shall have a maximum fuel loading of 15.2 grams of Uranium-235 per axial centimeter.

### 5.7 COMPONENT CYCLIC OR TRANSIENT LIMIT

5.7.1 The components identified in Table 5.7.1-1 are designed and shall be maintained within the cyclic or transient limits of Table 5.7.1-1.