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SNUPPS

Standardized Nuclear Unit
Power Plant System

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March 23, 1984

SLNRC 84-0049 FILE: 0278.10
SUBJ: Final Report: Nonconforming Materials
Supplied by Ray Miller, Inc. - NRC
IE Bulletin 83-07 dated 7/22/83

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Dockets: STN 50-482 and STN 50-483

Gentlemen:

The purpose of this letter is to provide a generic response on behalf of the SNUPPS Utilities; i.e. Union Electric Company and Kansas Gas and Electric Company, to the subject Bulletin advising Construction Permit Holders of deficiencies with various materials furnished by Ray Miller, Inc. A review has been conducted of SNUPPS procurements during the period January 1, 1974 through December 31, 1979 to determine whether any suspect materials had been furnished by Ray Miller to either Callaway or Wolf Creek plants.

The results of the generic SNUPPS review are summarized below:

- 1) NSSS Furnished Materials: Investigation by the NSSS supplier, Westinghouse Electric Corporation, of material purchases made for the SNUPPS Power Block during the noted time frame has confirmed that there have been no purchases of materials from Ray Miller for either Callaway or Wolf Creek plants. Westinghouse investigation has similarly determined that none of their (Westinghouse) primary equipment or material suppliers have purchased any materials for SNUPPS from Ray Miller. On the basis of Westinghouse confirmation, no further actions are considered necessary.

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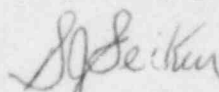
- 2) A/E Furnished Materials: Investigations by the Lead A/E, Bechtel Power Corporation, of SNUPPS Power Block equipment and material purchases indicated that only one supplier of safety-related materials/equipment, i.e., R.P. Adams - ESWS Self-Cleaning Strainers, may have used Ray Miller materials in items furnished to SNUPPS. However, a detailed review by Bechtel indicates that the suspect materials are non-pressure retaining, non-Code, and have been confirmed as having met all specification and purchase order requirements. Consequently, a determination has been made that the subject safety-related strainers can be used without modification or material replacement.

Therefore, with the exception of the noted strainers, there is no indication of Ray Miller materials having been furnished to either SNUPPS plant for incorporation into the Power Block either through direct NSSS or A/E purchase or through subvendor equipment and/or material purchases.

- 3) Site Procured Materials: In addition to the SNUPPS Power Block materials described above, review of Callaway and Wolf Creek site constructor procurement records has been completed by each Utility. Union Electric (Callaway Site) and Kansas Gas and Electric (Wolf Creek Site) have confirmed that there have been no site specific purchases of safety-related materials directly from Ray Miller or via subvendor purchase. However, as indicated in KNLNRC 83-030 dated March 18, 1984, Kansas Gas and Electric previously advised NRC Region IV of the purchase of Ray Miller materials for certain nonsafety-related applications. Kansas Gas and Electric will advise NRC, separate from this letter, the results of its investigation of this matter. This information will be forwarded as a followup to the interim March 18th report.

Any further questions concerning this matter should be directed to the undersigned.

Very truly yours,



S. J. Seiken
Quality Assurance Manager

WAB/dck/lb12

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