

DUKE POWER COMPANY

P.O. BOX 33189

CHARLOTTE, N.C. 28242

HAL B. TUCKER

VICE PRESIDENT
NUCLEAR PRODUCTION

TELEPHONE
(704) 373-4531

February 15, 1984

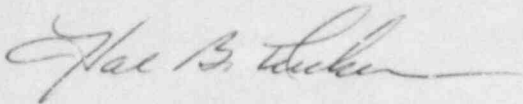
Mr. James P. O'Reilly, Regional Administrator
U. S. Nuclear Regulatory Commission
Region II
101 Marietta Street, NW, Suite 2900
Atlanta, Georgia 30303

Re: RII:WCL
50-413/83-40
50-414/83-34

Dear Mr. O'Reilly:

The response to Violation No. 413/83-40-01 which was transmitted by my letter of January 13, 1984, contained two items which required further investigation. Please find attached a description of additional items which have been identified and the corrective action activities that are being taken for each. Full compliance with the corrective action in the initial response has been accomplished.

Very truly yours,



Hal B. Tucker

LTP/php

Attachment

cc: NRC Resident Inspector
Catawba Nuclear Station

Mr. Robert Guild, Esq.
Attorney-at-Law
P. O. Box 12097
Charleston, South Carolina 29412

Palmetto Alliance
2135½ Devine Street
Columbia, South Carolina 29205

8404060336 840329
PDR ADOCK 05000413
Q PDR

Hanger #1-R-YM-0004

As required by our initial response to the violation, a sample of 88 supports containing welds inspected by this inspector was reinspected, and three additional problems were found. Supports 1-A-NV-8195 and 1-A-KC-3650 were found to have missing welds. Support 1-R-RN-0368 was found to have improperly positioned welds. With a 95% confidence level applied to this sample, it is substantiated that our support/restraint erection and inspection program contains no systematic problem in this area.

Nonconforming Item Reports, in accordance with Construction Quality Assurance Procedure Q-1, have been generated to cover the three supports. These supports will be evaluated and corrected by April 2, 1984.

Hanger #1-A-YM-3240

As required by our initial response to the violation, this support has been reworked to conform with the design requirements. The craft foreman and inspector have been cautioned with respect to this problem. During the investigation for Significant Corrective Action in accordance with Construction Department Quality Assurance Procedure R-6, additional situations, where inspections overlooked deficiencies, were found. Nonconforming Item Reports have been generated to handle these items. Evaluation and appropriate action will be complete by April 2, 1984.