



## Duquesne Light

Nuclear Construction Division  
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March 1, 1984

United States Nuclear Regulatory Commission  
Region I  
631 Park Avenue  
King of Prussia, PA 19406

ATTENTION: Mr. Richard W. Starostecki  
Division of Project and Resident Programs

SUBJECT: Beaver Valley Power Station - Unit No. 2  
Docket No. 50-412  
USNRC IE Inspection Report No. 50-412/83-11  
Supplement Report

Gentlemen:

This letter provides additional information relative to our previous response (Reference 3) to the subject inspection report.

A document review has been performed for the 35 ASME III pipe spools identified as having postweld heat treatment (PWHT) per Power Piping Company heat treatment procedure N-1141-P-8. This review has determined that 29 of the 35 spools were treated in accordance with the ASME III Code, Winter 1973 Code Rules of NB-4620, using nominal wall thickness for standard pipe sizes and specified minimum thickness for special sizes. Based on this review Power Piping Company and their ANI are prepared to re-certify the NPP-1 Form to indicate compliance with the 1972 Edition/1973 Winter Addenda of the Code for these 29 spools.

The remaining 6 spools which were not acceptable, will receive a final post-weld heat treatment in the field.

Our letter of October 7, 1983 (Reference 3) listed MSS-043-3 as one of four spools identified by Nonconformance and Disposition Report (N&D) No. 6841. N&D No. 6841 identified MSS-043-5 as an item of potential violation rather than MSS-043-3.

A temperature uniformity survey has been performed on Power Piping's heat treatment furnace in accordance with the commitment in our letter of October 7, 1983. The results of this survey indicate that the thermocouples, as installed during the treatment process, could adequately represent the temperature of the components in the furnace.

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Q PDR

Mr. Richard W. Starostecki  
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The remaining concerns of your letter of January 4, 1984, and the remaining commitments of our letter of October 7, 1983 are the subject of ongoing detailed investigation. Duquesne Light Company will issue a further report by April 10, 1984.

DUQUESNE LIGHT COMPANY

*T.J. Walsh*  
By *For E. J. Woolever*  
E. J. Woolever  
Vice President

RW/wjs

cc: NRC Document Control Desk  
Mr. G. Walton, NRC Resident Inspector  
Ms. L. Lazo, Project Manager

References: 1) NRC letter Docket No. 50-412, dated September 9, 1983  
2) NRC letter Docket No. 50-412, dated January 4, 1984  
3) Duquesne Light Company letter 2NRC-3-075, dated October 7, 1983

SUBSCRIBED AND SWORN TO BEFORE ME THIS  
1<sup>st</sup> DAY OF May, 1984.

*Elva G. Lesondak*  
Notary Public

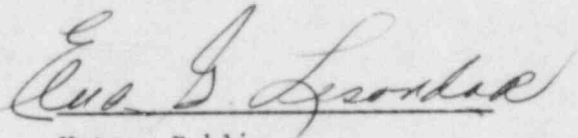
ELVA G. LESONDAK, NOTARY PUBLIC  
ROBINSON TOWNSHIP, ALLEGHENY COUNTY  
MY COMMISSION EXPIRES OCTOBER 20, 1986

COMMONWEALTH OF PENNSYLVANIA )

) SS:

COUNTY OF ALLEGHENY )

On this 1<sup>st</sup> day of March, 1984, before me, a Notary Public in and for said Commonwealth and County, personally appeared R. J. Washabaugh who being duly sworn deposed and said that (1) he is duly authorized to execute and file the foregoing Submittal on behalf of E. J. Woolever, Vice President of Duquesne Light, (2) he is duly authorized to execute and file the foregoing Submittal on behalf of said Company, and (3) the statements set forth in the Submittal are true and correct to the best of his knowledge.



Notary Public

ELVA G. LESONDAK, NOTARY PUBLIC  
ROBINSON TOWNSHIP, ALLEGHENY COUNTY  
MY COMMISSION EXPIRES OCTOBER 20, 1986