



Nuclear Division
P.O. Box 4
Shippingport, PA 15077-0004

C/O
Telephone (412) 393-6000

March 15, 1984

United States Nuclear Regulatory Commission
Office of Inspection and Enforcement
Attn: Dr. Thomas E. Murley, Regional Administration
Region I
631 Park Avenue
King of Prussia, PA 19406

Reference: Beaver Valley Power Station, Unit No. 1
Docket No. 50-334, License No. DPR-66
IE Bulletin 83-07

Gentlemen:

We have reviewed IE Bulletin 83-07, "Apparently Fraudulent Products Sold by Ray Miller, Inc.". Attached is the information requested by Item 1 of the Bulletin. Since we have not identified any suspect Ray Miller, Inc. material installed in safety-related systems or in stock at Beaver Valley Power Station, Unit No. 1, Items 2 and 3 of the Bulletin are not applicable to our facility.

Our estimate of the manpower expended in conducting the review and preparing this response is 400 manhours.

If you have any questions concerning this response, please contact my office.

Very truly yours,

J. J. Carey
Vice President, Nuclear

Attachment

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Beaver Valley Power Station, Unit No. 1
Docket No. 50-334, License No. DPR-66
IE Bulletin 83-07

cc: Mr. W. M. Troskoski, Resident Inspector
U. S. Nuclear Regulatory Commission
Beaver Valley Power Station
Shippingport, PA 15077

U. S. Nuclear Regulatory Commission
c/o Document Management Branch
Washington, D. C. 20555

Director, Safety Evaluation and Control
Virginia Electric & Power Co.
P. O. Box 26666
One James River Plaza
Richmond, VA 23261

COMMONWEALTH OF PENNSYLVANIA)
COUNTY OF BEAVER) SS:

On this 22nd day of March, 1984, before me, Sheila M. Fattore, a Notary Public in and for said Commonwealth and County, personally appeared J. J. Carey, who being duly sworn, deposed, and said that (1) he is Vice President of Duquesne Light, (2) he is duly authorized to execute and file the foregoing Submittal on behalf of said Company, and (3) the statements set forth in the Submittal are true and correct to the best of his knowledge, information and belief.

Sheila M. Fattore

SHEILA M. FATTORE, NOTARY PUBLIC
SHIPPINGPORT BORO, BEAVER COUNTY
MY COMMISSION EXPIRES SEPT. 16, 1985
Member, Pennsylvania Association of Notaries

Response to IE Bulletin 83-07

Item 1

Based on a review of the attached lists of Ray Miller, Inc. customers who received apparently fraudulent materials (Attachments 1 and 2), and pertinent information obtained from any of these companies, either directly or indirectly:

- (a) Identify those companies on the lists that supplied materials or services to your facility (include subcontractors as well as major contractors); and
- (b) Determine whether any of the apparently fraudulent Ray Miller, Inc. materials were provided to or used at your facility.
- (c) Determine whether any of the apparently fraudulent material supplied to you was installed in safety-related systems at your facility, or is still in stock.
- (d) If other Ray Miller, Inc. materials not listed in Attachments 1 and 2 have been identified by your own initiative, determine whether any was installed in safety-related systems at your facility, or is still in stock.

Response

Beaver Valley Power Station, Unit No. 1 has performed a review of purchase orders for the years 1975 thru 1983 to determine if our facility has received any Ray Miller, Inc. material from any of the companies listed in Attachments 1 and 2 of the Bulletin and its supplements. From our review, we have determined for the period of 1975 thru 1983 that no Ray Miller, Inc. material was supplied to our facility for use in safety-related systems or stock from any of the companies listed in the Bulletin and its supplements.

However, in addition to the requirements of the Bulletin, select purchase orders dated prior to 1975 were reviewed for evidence of Ray Miller, Inc. involvement. From our investigation, we have determined that Beaver Valley Power Station, Unit No. 1 has received thirty-one (31) items in which Ray Miller, Inc. was a sub-tier supplier.

All of the thirty-one (31) items identified were furnished to BVPS, Unit 1 from PBI Industries during the period of October, 1971 to April, 1974. PBI Industries received this material directly from Ray Miller, Inc.

For twenty-two (22) of the thirty-one (31) items, we have verified that the material received at BVPS, Unit 1 met the procurement specifications based on the following documentation:

- 1. Copies of the manufacturer's (Flowline Corp.) mill test report which certifies that the material met the applicable specifications.

2. The manufacturer's final heat number which is marked on the fittings and on the mill test report.
3. The quality control inspection report which documents the receiving inspection performed at our site in accordance with QC receiving inspection procedures. The receiving inspection verified that the heat number on the item matched the heat number on the mill test report.
4. A letter from the manufacturer which provides a description of the items they produced for the heat numbers specified. The manufacturer's description for each item matches the description of the items received at BVPS, Unit 1.

Since these items have met their procurement specifications, they are not suspect and no further action is necessary.

Of the remaining nine (9) items identified, we have determined that none are installed in safety-related systems at BVPS, Unit 1 and no action is required by the Bulletin.

Response to Items 2 & 3

Since our review has not identified any suspect Ray Miller, Inc. material installed in safety-related systems or stock at Beaver Valley Power Station, Unit No. 1, Items 2 and 3 of the Bulletin are not applicable to our facility.