

D. O. Foster
Vice President and General Manager
Vogtle Project



March 12, 1984

United States Nuclear Regulatory Commission
Office of Inspection and Enforcement
Region II - Suite 3100
101 Marietta Street
Atlanta, Georgia 30303

Reference:
RII: JPO:
50-424
50-425

Attention: Mr. James P. O'Reilly

File: X7BC24
Log: GN-329

Gentlemen:

The following is submitted in response to I&E Bulletin 83-07, "Apparently Fraudulent Products Sold by Ray Miller, Inc.:"

Due to its depth and magnitude, Georgia Power Company has been unable to complete its evaluation of this matter within the time allotted in the Bulletin. By reviewing the information provided in the attachments to the Bulletin, Georgia Power Company identified thirteen primary suppliers which may have provided materials from Ray Miller, Inc. These suppliers were contacted and requested to research their records to identify any material supplied to the Vogtle Electric Generating Plant which originated from Ray Miller, Inc. From information provided by the suppliers we were able to identify the following materials from Ray Miller, Inc.:

- (1) One ten foot section of Schedule 40 S/S 304L 1 1/4" pipe was supplied by Modern Welding Company, Inc. This material was used in the fabrication of sumps but was subsequently scrapped because the sumps failed to meet specification requirements.
- (2) Eight 3/4" 3000# SCRD couplings tagged 7068, two 6" 150# WNRF 40S 304 flanges, two 6" 90LR 40S 304L elbows and two 4" 90SR 40S 304L elbows were used in the fabrication of the vacuum degasifier in the Unit 1 Auxiliary Feed-water System (Plant Equipment No. 1-1302-D4-001-E01). This equipment is non-safety-related.
- (3) Eight 3/4" 3000# SCRD couplings tagged 7069, two 4" 90EL 40S 304L elbows, and four 4" 150# WNRF flanges were used in the fabrication of the vacuum degasifier in the Unit 1 Reactor Makeup Water Storage Tank and Degasifier System (Plant Equipment No. 1-1228-D4-001-E01). This equipment is non-safety-related.

8403290037 840312
PDR ADOCK 05000424
G PDR

TE 11

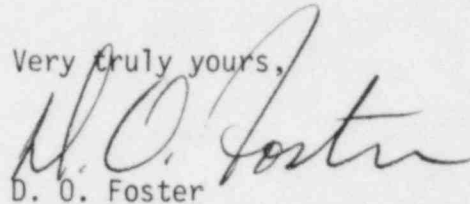
Mr. James P. O'Reilly
50-424/50-425
Page Two

Items (2) and (3) above have been documented in Deviation Report MD-5565 to allow further evaluation of the material by engineering.

Georgia Power Company; through its architect/engineer, Bechtel Power Corporation; is now expanding its investigation of this concern to its sub-tier suppliers. Bechtel has advised that the investigation is expected to be completed by June 15, 1984. Attachment "a" to this letter shows the schedule for completing the investigation and Attachment "b" provides a step-by-step plan of action. Georgia Power Company expects to provide the NRC with a report of the final results of the investigation on or about June 24, 1984.

This reply contains no proprietary information and may be placed in the NRC's Public Document Room.

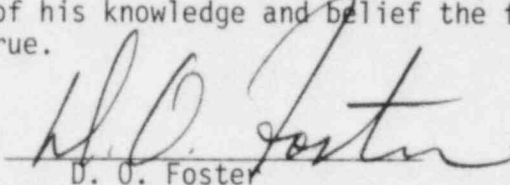
Very truly yours,


D. O. Foster

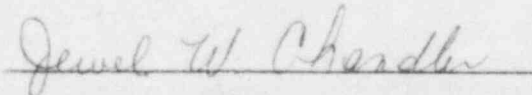
REF/DOF/tdm

D. O. Foster states that he is the Vice President and Project General Manager of the Vogtle Electric Generating Plant and is authorized to execute this oath on behalf of Georgia Power Company and that to the best of his knowledge and belief the facts set forth in this letter are true.

GPC:


D. O. Foster

Sworn to and subscribed before me this 12 day of March, 1984.

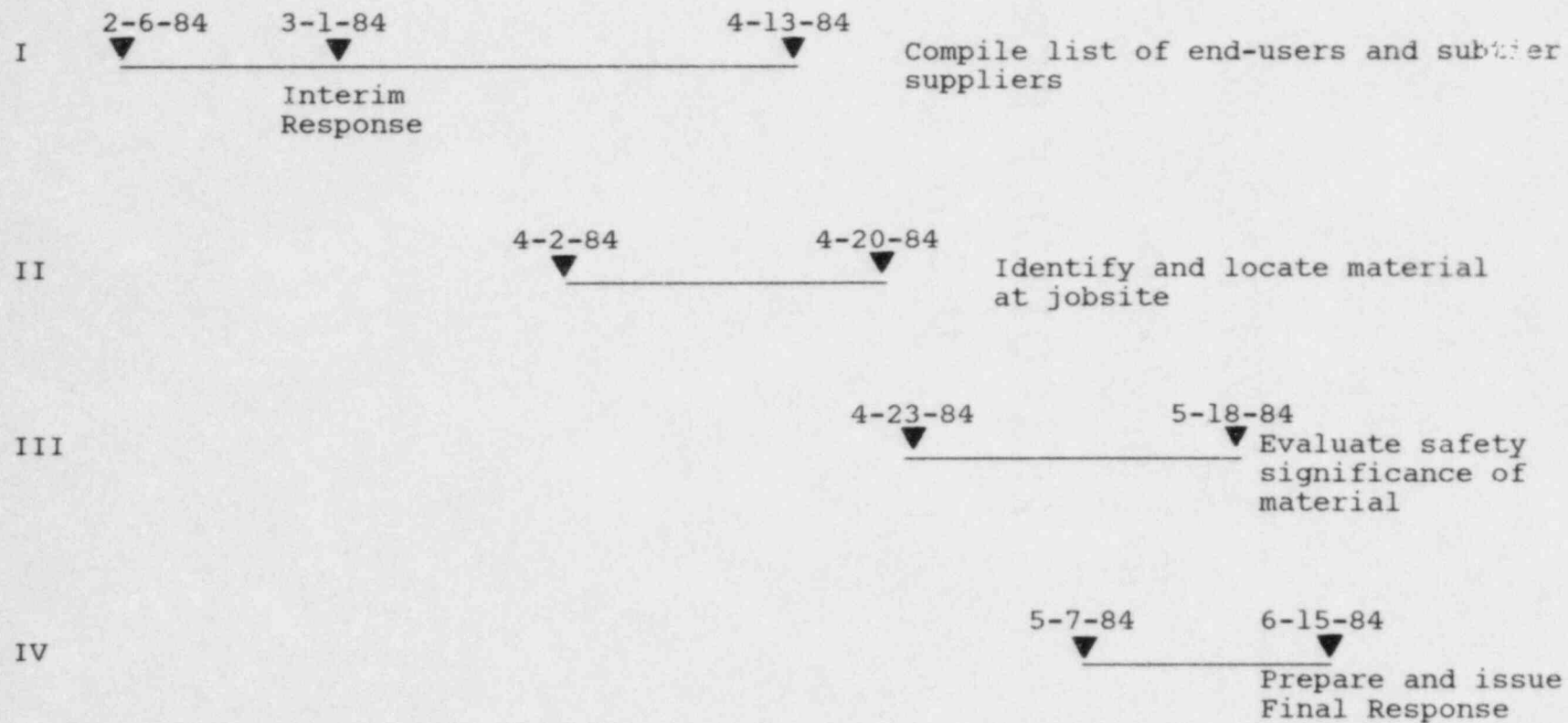


Attachment Notary Public, Georgia, State at Large
My Commission Expires Oct. 26, 1984

xc: U. S. Nuclear Regulatory Commission
Document Control Desk
Washington, D.C. 20555

xc: O. Batum
J. A. Bailey
E. D. Groover
L. T. Gucwa
M. Malcom
G. Bockhold, Jr.
P. D. Rice
W. F. Sanders

TASK



SCHEDULE FOR FINAL RESPONSE

ATTACHMENT a

ATTACHMENT b

PLAN FOR FINAL RESPONSE ON RAY MILLER, INC.

<u>TASK NO.</u>	<u>DESCRIPTION</u>
I	<p>Compile list of end-users and subtier suppliers who supplied Ray Miller, Inc. material.</p> <p>A. Request summary from GPC site of vendors contacted and copies of vendor responses. Reference 2 of cover letter has requested that information. The response was received February 24, 1984.</p> <p>B. Review and compile GPC response.</p> <p>C. Review and compile list of end-users and subtier suppliers using information provided in IEB 83-07, Supplement 1 and IEB 83-07, dated July 22, 1983.</p> <p>D. Review and compile list of end-users and subtier suppliers using BPC Procurement Supplier Quality Department files.</p> <p>E. Obtain responses from end-users and subtier suppliers who have not previously responded.</p>
II	<p>Identify and locate Ray Miller supplied material.</p> <p>A. Request GPC site to identify and locate supplied, suspect material based on information supplied by BPC.</p> <p>B. Compile list of material to be evaluated based on GPC response; plant location, where installed or in stock, material product form, purchase order number, material identification and heat number.</p>
III	<p>Evaluate safety significance of installed material or material in stock. NOTE: Evaluate material for ASME III, classes 1, 2, 3 and MC assuming the fraudulent material as described or that the material fails.</p> <p>A. Determine disposition of <u>installed</u> material:</p> <ol style="list-style-type: none">1. Use-as-is, rework, repair, remove and replace.2. Advise GPC site of disposition and required action.

ATTACHMENT b

B. Determine disposition of material in stock
but not installed:

1. Use criteria stated in IEB 83-07, dated
July 22, 1983, paragraph 3.
2. Advise GPC site of disposition and
required action.

IV

Tabulate results and prepare final technical
evaluation for GPC.