



**Consumers
Power
Company**

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J G Keppler, Administrator
U S Nuclear Regulatory Commission
Region III
799 Roosevelt Road
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MIDLAND ENERGY CENTER
MIDLAND DOCKET NOS 50-329, 50-330
IE BULLETIN 83-06: NONCONFORMING MATERIALS SUPPLIED BY TUBE-LINE CORPORATION
FILE: 0505.12 SERIAL: 28433

REFERENCE: (1) B&W 10 CFR PART 21 REPORT DATED JANUARY 10, 1983
(2) B&W LETTER TO R C DEYOUNG DATED JUNE 17, 1983
(3) CPO 50.55(e) REPORT (82-06) TO J G KEPPLER DATED
FEBRUARY 28, 1983
(4) CPO 50.55(e) REPORT (82-06) TO J G KEPPLER DATED
MAY 31, 1983
(5) CP CO INTERIM IE BULLETIN 83-06 RESPONSE TO J G KEPPLER DATED
NOVEMBER 17, 1983

In accordance with the directive given in IE Bulletin 83-06, this report identifies the activities that have been completed and/or are in progress, to resolve the issue of nonconforming material supplied by the Tube-Line Corporation (T-L).

An investigation has been performed by Bechtel San Francisco Central Supplier Quality (SFHQ) Department to determine if any sub-suppliers have supplied Tube-Line material to the Midland Plant. The following is a summary of this investigation and of the corrective actions taken:

1. To date, of the 413 letters mailed from SFHQ, 85 letters went to vendors that supplied material to the Midland project. Bechtel Ann Arbor has received 84 (99%) of the Midland responses.
2. Of the 84 responses, 81 vendors have responded that no Tube-Line material was furnished to Midland. The three vendors that have furnished Midland Tube-Line material are Guyon Alloys, Liberty Equipment, and W J Woolley.
3. All Tube-Line material identified as being furnished to Midland has been entered on nonconformance reports.

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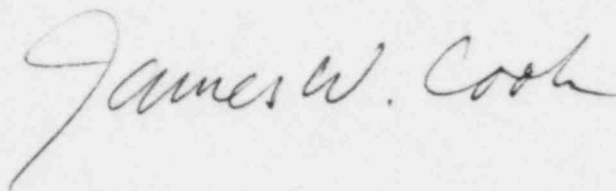
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- a) Nonconformance Report C-00355; identifies 50 fittings received from Guyon Alloy and Liberty Equipment, 17 fittings are located in Warehouse No 1 in the separated hold area with hold tags attached.
- b) Nonconformance Report C-00961; identifies nine fittings from Guyon Alloy and Liberty Equipment that have been incorporated into Q systems. All nine fittings have been located and a hold tag placed on each fitting.
- c) Nonconformance Report C-00915; identifies two 10" caps from W J Woolley that have been incorporated into ASME Class 2 Air Tank OT-921. Hold tags have been attached.

These three Nonconformance Reports are scheduled to be dispositioned by June 1, 1984.

A final report on IE Bulletin 83-06 is planned for June 15, 1984.



JWC/WFK/bjw

CC RJCook, Midland Resident Inspector
DSHood, US NRC