



Northern States Power Company

414 Nicollet Mall
Minneapolis, Minnesota 55401
Telephone (612) 330-5500

March 12, 1984

Richard C. De Young, Director
Office of Inspection & Enforcement
U S Nuclear Regulatory Commission
Washington, DC 20555

Prairie Island Nuclear Generating Plant
Docket Nos. 50-282 License Nos. DPR-42
50-306 DPR-60

Response to IE Bulletin No. 83-07: Apparently
Fraudulent Products Sold By Ray Miller, Inc.

In response to IE Bulletin 83-07, the results of our review and investigation indicate that the Prairie Island Nuclear Generating Plant, Units 1 and 2, have not been the recipients of fraudulent products sold by Ray Miller, Inc.

IE Information Notice 83-01 Supplement 1, Attachment 1, documented the customer list of Ray Miller, Inc., during the period of 1975 to 1979 and designated those organizations that received fraudulent material. A review of the list indicated that there were eight suppliers that could have sent material to Prairie Island, only one of which was designated as a receiver of fraudulent material. This supplier, Brown Tank, did indeed supply tanks to NSP during the late 1960's and early 1970's. Review of the receipt documentation shows no indication that material used in fabrication of these tanks was supplied by Ray Miller, Inc.

The lists provided with IE Bulletin 83-07 and two supplements were reviewed to determine if there were any recipients of Ray Miller, Inc. material that could have supplied material to Prairie Island. This review and investigation indicated that there were no apparent suppliers listed that would have supplied Ray Miller, Inc. material.

An additional review program was undertaken at Prairie Island to further verify that no fraudulent Ray Miller material had been shipped to the site. All purchase orders and receipt inspection documentation were reviewed, for the time period 1975 to 1979, to ascertain if any material supplier or

8403190200 840312
PDR ADOCK 05000282
PDR

A001
1/1

NORTHERN STATES POWER COMPANY

Mr. Richard C. De Young

Page 2

March 12, 1984

sub-tier vendor purchased or used any material from Ray Miller, Inc., in products sold to NSP for use at Prairie Island. This review indicated that no Ray Miller, Inc. material was supplied to Prairie Island from 1975 to 1979.

Although the following purchase activity occurred well before 1975, it is provided for information. RECO Industries, Inc. (formerly Richmond Engineering Co., Inc.) informed Westinghouse that Pressurizer Relief Tanks (PRT) built by them and supplied to Westinghouse for Prairie Island contained material which was procured from Ray Miller, Inc. The PRT is classified as non-nuclear safety-related and does not perform any safety function, mitigate the consequences of an accident, nor is it part of the RCS pressure boundary.

Description of Material:

Westinghouse P.O.: #546-CRI-84981 BN

RECO Job No.: L 14976

Westinghouse Item: NRPRCATPR-01

Westinghouse Drawing: 686J078 Sub 1

Shipped To: Prairie Island

Date Shipped: May 18, 1971

Ray Miller Supplied Material:

<u>Westinghouse Mark No.</u>	<u>Service</u>	<u>Description</u>
56	Internal Pipe	10" Sch 40 45° Ell T-304, HT #SQ11
50	Relief Valve Discharge	10" 600# RF, WN Flange T-304, HT #792

Therefore, our review and investigation indicate that Prairie Island has not been the recipient of any apparently fraudulent products from Ray Miller, Inc. Furthermore, Ray Miller, Inc. is not, and has never been, on the NSP Approved Vendor List. Receipt inspection personnel have been alerted to watch for material that might still be stocked on supplier's shelves.

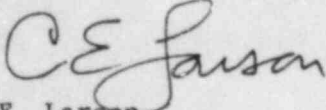
NORTHERN STATES POWER COMPANY

Mr. Richard C. De Young

Page 3

March 12, 1984

Time spent to perform requested review and prepare documentation is estimated to be 2500 man hours.

A handwritten signature in cursive script, appearing to read "C E Larson".

C E Larson
Director, Nuclear Generation

cc: J G Keppler
NRR Project Manager, NRC
Resident Inspector, NRC
G Charnoff

UNITED STATES NUCLEAR REGULATORY COMMISSION

NORTHERN STATES POWER COMPANY

PRAIRIE ISLAND NUCLEAR GENERATING PLANT

Docket No. 50-282
50-306

RESPONSE TO IE BULLETIN NO. 83-07

Northern States Power Company, a Minnesota corporation, by this letter dated March 12, 1984 hereby submits the response to IE Bulletin No. 83-07 for the Prairie Island Nuclear Generating Plant.

This letter contains no restricted or other defense information.

NORTHERN STATES POWER COMPANY

By C E Larson
C E Larson
Director, Nuclear Generation

On this 12th day of March, 1984 before me a notary public in and for said County, personally appeared C E Larson, Director, Nuclear Generation, and being first duly sworn acknowledged that he is authorized to execute this document on behalf of Northern States Power Company, that he knows the contents thereof and that to the best of his knowledge, information and belief, the statements made in it are true and that it is not interposed for delay.

Betty J. Dean

