

50-329
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DOCUMENTATION TRANSMITTAL

DMB

PRINCIPAL STAFF			
✓ RA	✓	DPRP	
D/RA		DE	
A/RA		DRMSP	
RC		DRMA	
PAO		SCS	✓
SGA		ML	
ENF		File	✓

orig

To: Stone & Webster - CIO
PO Box 1963
Midland, MI 48640

Transmittal No: CIO-0037
Date: May 8, 1984


Attention: J. E. Karr

The documentation listed below is provided herewith, ✓ was previously provided on 5-3-84; as requested by E. Barcomer.

Documentation Description:

Quality Action Request (GAR) RH-00028-ZZ

CIO ✓ has has not been placed on routine transmittal for the described documentation.


Signature

CC RJCook, NRC Site (w/a, unless voluminous)
JJHarrison, NRC Region III (w/a, unless voluminous)
DDJohnson, SMO (w/o)
JGKeppler, NRC Region III (w/a, unless voluminous)
BHPeck, SMO (w/o)
NIRichel, SMO (w/o)
RAWells, MPQAD (w/o)
CMThompson - File 24.2 (w/a, unless voluminous)

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PDR ADOCK 05000329
S PDR

MAY 10 1984

IF01



Consumers
Power
Company

MIDLAND PROJECT
QUALITY ASSURANCE DEPARTMENT

QUALITY ACTION REQUEST

ORIGINAL

6. QAR Number
RH-00028-ZZ

7. Date Issued
4/24/84

8. Revision
0

9. Page 1 of 1

10. ASME Related
☐ Yes ☒ No

1. Requirement Bechtel Specification 7220-M-151A(Q) Rev 18 Sec 14.9.2 states...
"Each procedure must be prepared and qualified in accordance with the requirements of the Code and this specification." Bechtel Specification 7220-M-151A(Q) Rev 18 Sec 14.9.4 states
"Welders shall be given performance test in accordance with the applicable code."

INFORMATION ONLY

2. Deficiency Contrary to the above requirements Zack's welding procedures were revised to reflect the requirements AWS D9.1-80. Although these WPS's are now AWS D9.1-80 procedures, Zack is continuing to qualify welders in accordance with the requirements of AWS D1.3-78. Additionally the PQRs which support these WPS's were qualified the requirements of AWS D1.3-78.

11. Potential 50.55(e)
☐ Yes ☒ No

3. QAR Originated by

Daniel J. Hays

4. Discipline/Division/Section
MPQAD HVACA

5. Response Due Date
4/27/84

12. Date Reported to MPQAD
N/A

13. Action Item No.
Z01000

15. Item Priority
1

17. S/U Code
PGM00

19. Action Organization

20. QAR Reviewed by

14. Discipline
M

16. Trend Code
ZZ-50001

18. Resb Code
Zack

The Zack Company

21. Date
4-24-84

22. Cause The Zack Company welding procedures and welders are certified in compliance with the rules of AWS D1.3-78. Bechtel recommended that Zack change their welding procedure specifications, utilizing existing D1.3-78 procedure qualification records, to meet the requirements of AWS D9.1 (see Bechtel ltr. #M-151-B-3140 dated 11/21/83). These changes were previously agreed upon and then approved by Zack, MPQAD HVACA Quality Engineering and Bechtel. Discussions with MPQAD HVACA Quality

23. Proposed Corrective Action
Welders certified in accordance with AWS D1.3-78 prior to May 15, 1984 are qualified to weld in accordance with the rules of AWS D9.1-80. Welders whose certification begins May 15, 1984 will certify in accordance with the rules of AWS D9.1-80.

24. Responsible Organization/Person

Zack Co. S.M. Smith/

(Continued on next page)

25. Proposed Completion Date

5/15/84

26. Disposition Concurrence

[Signature] 5/2/84

QAR Reviewer

Date

PQAE (ASME Only)

Date

27. Disposition Action Taken

28. Method of Disposition Verification

29. QAR Closed by

MPQAD

Date

PFOCE (ASME Only)

Date

☐ Acceptable

☐ Unacceptable

☐ Superseding QAR

QUALITY ACTION REQUEST
CONTINUATION SHEET

QAR NO:

RH-00028-ZZ

DATE:

REV:

0

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22. Cause (Continued)

MPQAD HVACA has now determined the certification of welders to AWS D1.3-78 was not a defensible position for qualifying to a D9.1-80 welding procedure specification. MPQAD's position is that welders must qualify to the specification, (code), for which the welding procedure specification is written.

INFORMATION ONLY