



Commonwealth Edison  
Quad-Cities Generating Station  
Post Office Box 216  
Cordova, Illinois 61242  
Telephone 309/654-2241

NJK-75-308

June 5, 1975

6-12-75  
U.S. Nuclear Regulatory Commission  
Washington, D.C.

Mr. John F. O'Leary, Director  
Directorate of Licensing - Regulation  
U. S. NUCLEAR REGULATORY COMMISSION  
Washington, D. C. 20545

REFERENCE: Quad-Cities Nuclear Power Station, Unit 2  
Docket No. 50-265, DPR-30, Abnormal Occurrence  
Report Letter of May 24, 1974

Dear Mr. O'Leary:

The purpose of this letter is to provide you with further details regarding the repair of the residual heat removal (RHR) service water line which was reported to you in Abnormal Occurrence report number A0-50-265/74-7.

On January 15, 1975 Unit Two "B" RHR service water line was taken out of service for repair. A buckled area of pipe was cut out and replaced with a patch-overlay made of the same material as the original header. In addition, the portion of the temporary pipe support which had caused the buckle was removed. Hydrostatic and flow rate tests were successfully performed to verify both integrity and operability of the line. Unit two "B" RHR service water line was returned to service on April 10, 1975.

Very truly yours,

COMMONWEALTH EDISON COMPANY  
QUAD-CITIES NUCLEAR POWER STATION

N. J. Kalivianakis  
Station Superintendent

NJK:PGC/dkp

cc: Region III, Directorate of Regulatory Operations  
J. S. Abel

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