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PMS J KEPPLER, DLR

REGIONAL DIRECTOR DIRECTORATE OF REGULATORY OPERATIONS REGION

3 U.S. ATOMIC ENERGY COMMISSION 799 ROOSEVELT RD

GLEN ELLYN IL 60137

REFERENCE QUAD CITY S NUCLEAR POWER STATION, UNIT, DOCKET 50-265,

LICENSE DPR-30, APPENDIX A, SECTIONS 1.0.A.4 AND 6.6.B.1.A

WITH UNIT TWO SHUT DOWN TO REPAIR A SEAM LEAK AT REACTOR WATER

CLEAN UP SYSTEMS CHECK VALVE 2-1201-81, A MINOR WATER LEAK WAS

OBSERVED FROM PRESSURE TESTS CONNECTIONS 2-3211-3/4 INCH-C WHERE

IT TOPS INTO THE A REACTOR FEED WATER LINE IN THE VICINITY OF

FEED WATER CHECK VALVE 2-220-59A. INVESTIGATION REVEALED A

CRACKED WELL AT THE WELDOLET LINE. THE FEED WATER LINES WAS

ISOLATED AND IS IN THE PROCESS OF BEING DRAINED TO MAKE REPAIRS.

MAINTENANCE PERSONNEL WILL CUT THE PRESSURE TEST LINE, GRIND
THE WELDOLET SURFACE, AND REWELD THE PIPES INTO PLACE. LIQUID
PENETRANT WILL BE USED TO CHECK THE NEW WELLS, AND A LEAK TEST
WILL BE PERFORMED PRIOR TO START UP.

N J KALIVIANAKIS STATION SUPERINTENDANT

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