



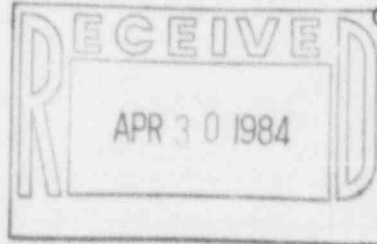
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April 24, 1984

W3K84-0929

Q-3-A35.07.106



Mr. John T. Collins  
Regional Administrator, Region IV  
U. S. Nuclear Regulatory Commission  
611 Ryan Plaza Drive, Suite 1000  
Arlington, Texas 76012

REFERENCE: Telecon C. Hooper (LP&L) and W. Crossman (NRC Region IV) on  
April 9, 1984

Dear Mr. Collins:

SUBJECT: Waterford SES Unit No. 3  
Docket No. 50-382  
Significant Construction Deficiency No. 106  
"Fittings From Bonney Forge Listed on Bonney Forge Part 21  
(GULFALLOY)"  
Final Report

In accordance with the requirements of 10CFR50.55(e), we are hereby providing two copies of the Final Report of Significant Construction Deficiency No. 106, "Fittings From Bonney Forge Listed on Bonney Forge Part 21 (GULFALLOY). This item was previously reported as PRD No. 163.

If you have any questions, please advise.

Very truly yours,

T. F. Gerrets  
Corporate Quality Assurance Manager

TFG:CNH:SSTG

Attachment

cc: Director  
Office of Inspection & Enforcement  
U. S. Nuclear Regulatory Commission  
Washington, D.C. 20555  
(15 copies)

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Mr. John T. Collins

April 24, 1984

W3K84-0929

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cc: Director  
Office of Management  
Information and Program Control  
U. S. Nuclear Regulatory Commission  
Washington, D.C. 20555

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1800 M Street, N.W.  
Washington, D.C. 20036

Mr. W. M. Stevenson  
Monroe & Lemann  
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New Orleans, Louisiana 70130

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Institute of Nuclear Power Operations  
1100 Circle 75 Parkway, Suite 1500  
Atlanta, Georgia 30339

Mr. W. A. Cross  
7910 Woodmont Avenue  
Suite 1200  
Bethesda, Maryland 20814

FINAL REPORT OF  
SIGNIFICANT CONSTRUCTION DEFICIENCY NO. 106  
"GULF ALLOY, INC., 2" FPT x 1½" BUSHING F-304"

INTRODUCTION

This report is submitted pursuant to 10CFR50.55(e). It describes bushing material purchased from Gulf Alloy, Inc., which does not meet the requirements of ASME NCA-3800.

This deficiency has been reported to the USNRC pursuant to 10CFR21, by the material manufacturer Bonney Forge Carlinville Plant.

DESCRIPTION

Gulf Alloy, Inc., supplied the Waterford #3 site with twenty (20) fittings (2" FPT x 1½" bushings) on purchase order number WP3-4336. In a letter dated 3/26/84, Gulf Alloy, Inc., notified Ebasco that the material manufactured by Bonney Forge Carlinville Plant was lacking the overcheck requirement of paragraph 3867.4(e)(2).

These fittings were traceable through the heat number and purchase order to the Ebasco warehouse.

SAFETY IMPLICATIONS

The material in question was not installed. Therefore, no safety implications exist.

CORRECTIVE ACTION

NCR-W3-7652 was issued to scrap the (twenty) 20 fittings.

Corrective action was completed on April 6, 1984, and the supporting documentation has been reviewed and the NCR was closed on April 6, 1984.

This report is submitted as the Final Report.