



Commonwealth Edison

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February 17, 1983

Mr. Harold R. Denton, Director
Office of Nuclear Reactor Regulation
U.S. Nuclear Regulatory Commission
Washington, DC 20555

Subject: Quad Cities Station Units 1 and 2
Inservice Inspection and Testing
Program, Second 10 year Program
NRC Docket Nos. 50-254 and 50-265

References (a): R. F. Janecek letter to Director of
NRR dated September 30, 1980.

(b): T. J. Rausch letter to D. B. Vassallo
dated June 15, 1982.

Dear Mr. Denton:

In accordance with 10 CFR 50.55a, attached is the Quad Cities Station Units 1 and 2, Second 10 Year Inservice Inspection and Testing (ISI and IST) Program. As explained on page 1-1 of the Attachment, this program is applicable for the one-hundred twenty (120) month interval beginning February 18, 1983 and March 10, 1983 for Units 1 and 2, respectively.

The second 10 year ISI/IST program has been written in accordance with Section XI of the ASME Boiler and Pressure Vessel Code, 1980 Edition, including the winter 1980 addenda. The major differences in the program are as follows:

- 1) The reference to each specific system line number and the total number of welds on each line has been deleted. Each type of weld is listed giving its Class and how it is to be examined.
- 2) The ISI Program includes a new section with a table listing the component supports and the type of examination required.
- 3) Section 3 of this program addresses the Snubber Program. Included in this section is a list of all snubbers referencing the ISI Support Number, the Technical Specification number, type, system and test parameters.
- 4) The IST Program has been only slightly altered. The new Code requires the pump parameters to be recorded on a quarterly basis instead of the previous monthly requirement. Therefore, the Station is dropping its relief request for this item.

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- 5) The updated IST Valve Program now explains the justification for testing certain valves which can only be manipulated in Cold Shutdown. Relief requests concerning this subject have been subsequently dropped.
- 6) Relief requests have been dropped for the minimum flow valves on the Core Spray, RHR, and HPCI systems. These valves will now be stroke timed quarterly during normal operation.

In Reference (b), Commonwealth Edison responded to numerous NRC requests for information concerning our recent 40 month ISI/IST program which was developed in accordance with the 1974 Edition (including the Summer 1975 Addenda) of the ASME Boiler and Pressure Vessel Code. In this response we indicated that the ISI/IST program would be revised in some areas to reflect our response. We have made these revisions in both the Summer 1975 Addenda program and in the new second 10 year program which includes the Winter 1980 Addenda. Because the second 10 year program is now the program of interest, we are not providing the NRC with a copy of our revised 1975 program. This now moot revision can be supplied at your request.

If you have any questions concerning this matter, please direct them to this office.

One (1) signed original and forty (40) copies of this transmittal letter are provided for your use, along with four (4) copies of the second 10 year program.

Very truly yours,

Thomas J. Rausch
Thomas J. Rausch
Nuclear Licensing Administrator

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Attachment

cc: R. Bevan - w/att.
Region III Inspector - w/o att.

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