



Wisconsin Electric POWER COMPANY
231 W. MICHIGAN, P.O. BOX 2046, MILWAUKEE, WI 53201

January 24, 1983

Mr. J. G. Keppler, Regional Administrator
Office of Inspection and Enforcement,
Region III
U. S. NUCLEAR REGULATORY COMMISSION
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Dear Mr. Keppler:

DOCKET NOS. 50-266 AND 50-301
REVISION TO REPLY TO IE BULLETIN NO. 82-02
POINT BEACH NUCLEAR PLANT, UNITS 1 AND 2

In IE Bulletin No. 82-02 dated June 2, 1982, the NRC notified PWR Licensees of incidents of severe degradation of threaded fasteners in closures of the reactor coolant pressure boundary of various PWR nuclear plants. The bulletin instructed Licensees to perform specific actions concerning threaded fasteners including an augmented inservice inspection of these threaded fasteners, specifically, bolting less than or equal to two inches in diameter.

Table 1 of Wisconsin Electric's reply to IE Bulletin No. 82-02 dated August 11, 1982, which listed applicable bolting at Point Beach, incorrectly listed two ten-inch check valves as SI-842C and SI-842D. The correct valve identification numbers for these two valves are SI-867A and SI-867B. The revised Table 1, enclosed, corrects these typographical errors.

We reaffirm our commitment to follow the actions of Wisconsin Electric's August 11 reply to IE Bulletin No. 82-02. With the exception of the reactor coolant pump seal assembly upper and lower flanges, which are ASME Section XI exempt, the ASME Section XI examinations of bolting less than two inches listed in Table 1 will be supplemented with a surface examination.

Very truly yours,

Executive Vice President

8302010603 830124
PDR ADOCK 05000266
G PDR

Sol Burstein

Enclosure

Copy to NRC Resident Inspector

IE11
JAN 27 1983

CLOSURE	NO BOLT	STUD OR BOLT MATL	NUT MATL	BOLTING SIZE	LUBRICANT USED	PAST LEAKAGE (YEAR)	USE OF FURMANITE	EVIDENCE OF WASTAGE OR SCC
Check Valve SI-867A Body-to-Cap	16	SA-193 GR-B7	SA-194 GR-2H	1-5/8"	AS			
Check Valve SI-867B Body-to-Cap	16	SA-193 GR-B7	SA-194 GR-2H	1-5/8"	AS			
Check Valve SI-853A Body-to-Cap	12	SA-193 GR-B7	SA-194 GR-2H	1-5/8"	AS			In 1981, one stud shows evidence of localized corrosion wastage.
Check Valve SI-853B Body-to-Cap	12	SA-193 GR-B7	SA-194 GR-2H	1-5/8"	AS			
Check Valve SI-853C Body-to-Cap	12	SA-193 GR-B7	SA-194 GR-2H	1-5/8"	AS			
Check Valve SI-853D Body-to-Cap	12	SA-193 GR-B7	SA-194 GR-2H	1-5/8"	AS			

NOTES:

NL - Neolube No. 2 lubricant

AS - Loctite Antiseize lubricant

(1) Westinghouse specification No. BDS70041AL

(2) Replaced gasket

(3) Seal welded body-to-bonnet connection and lubricated and retightened the bolting.

(4) For each case of leakage, a visual exam was performed of connection after repairs to verify leaktight integrity at normal operating pressure.

TABLE 1

BOLTING INFORMATION

CLOSURE	NO BOLT	STUD OR BOLT MATL	NUT MATL	BOLTING SIZE	LUBRICANT USED	PAST LEAKAGE (YEAR)	USE OF FURMANITE	EVIDENCE OF WASTAGE OR SCC
RPV Flange	48	SA-540	SA-540	6"	NL			
RCP Main Flange	24	SA-540 B24-CL4	SA-540 B24-CL4	3.5"	NL			
RCP Seal Assembly Flange Upper	12	(1)	----	1-1/4"	NL	1981 U2 (2)		
RCP Seal Assembly Flange Lower	18	(1)	----	1-3/4"	NL			
SG Manway	32	SA-193 GR-B7	----	1-7/8"	AS			
Pressurizer Manway	16	SA-193 GR-B7	SA-194 GR-2H	1-7/8"	AS	1981 U1 (2) 1977 U2 (2)	1977 U2	
Gate Valve RH-700 Body-to-Bonnet	16	SA-193 GR-B7	SA-194 GR-2H	1-7/8"	AS	1970 U1 (3)		
Gate Valve RH-701 Body-to-Bonnet	16	SA-193 GR-B7	SA-194 GR-2H	1-5/8"	AS	1976 U1 (2)		
Gate Valve RH-720 Body-to-Bonnet	16	SA-193 GR-B7	SA-194 GR-2H	1-5/8"	AS			
Check Valve SI-842A Body-to-Cap	16	SA-193 GR-B7	SA-194 GR-2H	1-5/8"	AS			
Check Valve SI-842B Body-to-Cap	16	SA-193 GR-B7	SA-194 GR-2H	1-5/8"	AS			