

PRESERVICE INSPECTION PLAN

CATAWBA NUCLEAR STATION

UNITS 1 AND 2

LOCATION: YORK COUNTY, SOUTH CAROLINA

NRC DOCKET NOS. 50-413 AND 50-414

EXPECTED COMMERCIAL SERVICE DATE: MARCH 1, 1985 (Unit 1)  
JUNE 1, 1987 (Unit 2)

OWNER: DUKE POWER COMPANY  
422 S. CHURCH ST.  
CHARLOTTE, N. C. 28242

REVISION 3

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PREPARED BY

*J. E. Cherry*

12-7-83

DATE

REVIEWED BY

*B. J. [unclear]*

12-7-83

DATE

APPROVED BY

*J. B. [unclear]*

12-7-83

DATE

8404180379 840416  
PDR ADOCK 05000413  
G PDR

COPY NO. \_\_\_\_\_

ASSIGNED TO \_\_\_\_\_

CONTROLLED \_\_\_\_\_

UNCONTROLLED   X

## TABLE OF CONTENTS

<u>SECTION</u>	<u>TITLE</u>	<u>REVISION</u>
1.	Applicable Codes and Standards for the Preservice Inspection of Catawba Units 1 and 2	1
2.	System Boundaries Subject to Inspection	2
3.	Inspection Methods and Procedures to be Used for Preservice Inspection	2
4.	Description of Preservice Inspection Plan for ASME Class 1 Items	0
5.	Description of Preservice Inspection Plan for ASME Class 2 Items	2
6.	Description of Preservice Inspection Plan for ASME Class 3 Items	0
7.	Description of Augmented Preservice Inspection Plan	2
8.	Description of Examination Listings	3
9.	Requests for Relief From ASME Code Requirements	2
10.	Calibration Standards	3
11.	Detailed Inspection Plans	3
Appendix 11-A		3
Appendix 11-B		3

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

CONTROLLED DISTRIBUTION

<u>Copy No.</u>	<u>Assigned To</u>
Original	J O Barbour
1	C B Cheezem
2	J C Shropshire (Catawba)
3	T E Smith (Lynchburg)
4	R J Patterson (Catawba)
5	B A Carelock (Maintenance Engineering)

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

1.0 Applicable Editions and Addenda of ASME Boiler and Pressure Vessel Code - Section XI

In accordance with the requirements of Paragraph 50.55a(g) of 10CFR Part 50, the preservice inspection of Units 1 and 2 of the Catawba Nuclear Station will be performed in accordance with the 1974 Edition of ASME Section XI, including all addenda through Summer 1975 (hereafter referred to as Section XI).

1.1 Additional Codes and Standards Used

Inspections performed in addition to those required by Section XI are described in Section 7 of this Plan. The following codes and standards apply to these inspections.

- 1.1.1 Reactor coolant pump flywheels will be inspected as required by USNRC Regulatory Guide 1.14, Revision 1.
- 1.1.2 Steam Generator Tubing will be inspected as required by USNRC Regulatory Guide 1.83, Revision 1.
- 1.1.3 Reactor Vessel Examination for Unit 2 will be performed in accordance with USNRC Regulatory Guide 1.150, Revision 1.

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED.

## 2.0 System Boundaries Subject to Inspection

The boundaries of Class 1, 2, and 3 systems are shown on the system flow diagrams in this section. Unless otherwise noted, systems designated as Class A are equivalent to Class 1, Class B is equivalent to Class 2, and Class C is equivalent to Class 3.

### 2.1 Components Exempted From Examination

2.1.1 Class 1 component connections, piping, associated valves, and supports for portions of systems which are one inch nominal pipe size and smaller are exempted from examination, as allowed by ASME Section XI, Paragraph IWB-1220(b)(3).

2.1.2 Class 2 components in systems where the design pressure is equal to or less than 275 psig and the design temperature is equal to or less than 200 F are exempted from examination, as allowed by ASME Section XI, Paragraph IWC-1220(a).

2.1.3 Class 2 component connections, piping, associated valves, vessels, and supports for portions of systems which are four inch nominal pipe size and smaller are exempted from examination by ASME Section XI, Paragraph IWC-1220(d).

2.1.4 Class 3 supports, restraints, and hangers for components which are four inch nominal pipe size and smaller are exempted from examination, as allowed by ASME Section XI, Paragraph IWD-2600(c).

### 2.2 Examination Boundaries

The flow diagrams contained in this section (Controlled Distribution only) are color coded to identify the inspection required on each portion of the system. The code used is described below:

Red - Class 1 system, not exempted

Yellow - Class 2 system, not exempted

Green - A) Class 1 system, exempted  
B) Class 2 system, exempted  
C) Class 3 system

Uncontrolled copies of this Plan will not contain the color-coded flow diagrams.

### 2.3 System Flow Diagrams

All flow diagrams included in this section are uncontrolled copies of the most current revision or change order available at the time this plan was released. Unit 1 and Unit 2 systems are essentially identical, therefore Unit 1 flow diagrams only, are included in this plan. The following flow diagrams are included here:

<u>SYSTEM</u>	<u>DRAWING NO.</u>	<u>REVISION</u>	<u>CLASS 1</u> <u>NOT EXEMPT</u>	<u>CLASS 2</u> <u>NOT EXEMPT</u>	<u>CLASS 3</u> <u>OR EXEMPT</u>
NC	CN-1553-1.0	3 C08	X		X
	CN-1553-1.1	4 C09	X		X
	CN-1553-1.2	3 C06	X		X
	CN-1553-1.3	4 C07			X
NV	CN-1554-1.0	5 C016	X		X
	CN-1554-1.1	4 C016		X	X
	CN-1554-1.2	5 C017			X
	CN-1554-1.3	5 C015			X
	CN-1554-1.4	5 C015			X
	CN-1554-1.5	3 C09	X		X
	CN-1554-1.6	3 C010			X
	CN-1554-1.7	2 C09			X
	CN-1554-1.8	1 C06			X
NR	CN-1555-1.0	5			X
	CN-1555-1.1	4 C010			X
NB	CN-1556-1.0	4 C011			X
	CN-1556-1.1	5 C09			X
	CN-1556-1.2	4 C011			X
	CN-1556-1.3	6 C013			X
	CN-1556-1.4	4 C013			X
	CN-1556-2.0	3 C012			X
NF	CN-1558-2.0	3 C08			X
ND	CN-1561-1.0	5 C08	X	X	X
	CN-1561-1.1	1 C05	X	X	X
NI	CN-1562-1.0	3 C07	X	X	X
	CN-1562-1.1	3 C09	X	X	X
	CN-1562-1.2	3 C09	X	X	X
	CN-1562-1.3	3 C07	X	X	X
	CN-1562-1.4	4 C010	X	X	X
NS	CN-1563-1.0	5 C08		X	X
WL	CN-1565-1.1	5 C011			X
	CN-1565-1.4	6 C013			X
	CN-1565-1.5	6 C012			X
	CN-1565-2.0	5 C010			X
	CN-1565-2.1	5 C011			X
	CN-1565-2.2	7 C015			X
	CN-1565-2.4	3 C09			X
	CN-1565-2.5	2 C06			X

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

<u>SYSTEM</u>	<u>DRAWING NO.</u>	<u>REVISION</u>	<u>CLASS 1</u> <u>NOT EXEMPT</u>	<u>CLASS 2</u> <u>NOT EXEMPT</u>	<u>CLASS 3</u> <u>OR EXEMPT</u>
	CN-1565-2.6	1 C06			X
WS	CN-1566-1.3	3			X
WG	CN-1567-1.0	4 C08			X
	CN-1567-1.1	3 C010			X
	CN-1567-1.2	3 C07			X
	CN-1567-1.3	3 C07			X
	CN-1567-1.4	3			X
WE	CN-1568-1.0	2 C06			X
NW	CN-1569-1.0	0 C05			X
KF	CN-1570-1.0	4 C010			X
	CN-1570-1.1	2 C09			X
FW	CN-1571-1.0	4 C011		X	X
NM	CN-1572-1.0	2 C013			X
	CN-1572-1.1	2 C011			X
	CN-1572-1.2	2 C09			X
	CN-1572-1.4	2 C013			X
KC	CN-1573-1.0	6 C013			X
	CN-1573-1.1	5 C016			X
	CN-1573-1.2	5 C015			X
	CN-1573-1.3	5			X
	CN-1573-1.4	6 C014			X
	CN-1573-1.5	4 C011			X
	CN-1573-1.6	5 C010			X
	CN-1573-1.7	5 C012			X
	CN-1573-1.9	0 C03			X
	CN-1573-2.0	0			X
	CN-1573-2.1	0			X
RN	CN-1574-1.0	8 C014			X
	CN-1574-1.1	4 C011			X
	CN-1574-1.2	4 C012			X
	CN-1574-2.0	6 C011			X
	CN-1574-2.1	7 C014			X
	CN-1574-2.2	6 C014			X
	CN-1574-2.4	3 C07			X
	CN-1574-2.5	4 C09			X
	CN-1574-2.8	0 C02			X
BB	CN-1580-1.0	5 C012			X
WZ	CN-1581-1.0	4			X

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

<u>SYSTEM</u>	<u>DRAWING NO.</u>	<u>REVISION</u>	<u>CLASS 1</u> <u>NOT EXEMPT</u>	<u>CLASS 2</u> <u>NOT EXEMPT</u>	<u>CLASS 3</u> <u>OR EXEMPT</u>
BW	CN-1584-1.0	2 C06			X
VQ	CN-1585-1.0	3			X
CF	CN-1591-1.1	4 C013		X	X
CA	CN-1592-1.0	7			X
	CN-1592-1.1	3 C010		X	X
SM-SV	CN-1593-1.0	5		X	X
SA	CN-1593-1.1	3 C09		X	X
TE	CN-1593-1.2	3 C07			X
SM	CN-1593-1.7	1 C03		X	X
RF	CN-1599-2.1	5 C011			X
	CN-1599-2.2	1 C09			X
YM	CN-1601-3.1	3 C015			X
VI	CN-1605-1.1	5 C013			X
VS	CN-1605-2.1	4 C08			X
VB	CN-1605-3.2	1 C05			X
KD	CN-1609-1.0	2 C08			X
LD	CN-1609-2.0	2 C08			X
	CN-1609-2.2	2 C08			X
FD	CN-1609-3.0	2 C09			X
	CN-1609-3.1	2 C09			X
VG	CN-1609-4.0	2 C08			X
	CN-1609-4.1	2 C08			X
VN	CN-1609-5.0	3 C010			X
ZD	CN-1609-6.0	3 C08			X
WN	CN-1609-7.0	2 C09			X

#### 2.4 System Flow Diagrams - Unit 2

Unit 2 information will be added at a later date.

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

### 3.0 Inspection Methods and Procedures to Be Used for Preservice Inspection

Preservice inspection of Catawba Units 1 and 2 will be performed using procedures which comply with the requirements of the applicable codes referenced in Section 1 of this plan. Volumetric, surface, and visual methods of inspection will be used as required.

#### 3.1 Volumetric Inspection

Volumetric Inspection will be performed by the manual ultrasonic method in most cases. Inspection of reactor vessel welds will be performed using an automated ultrasonic inspection device. Main steam and feedwater system welds will be examined by radiography.

Steam generator tubing will be examined using the eddy current method.

A specific examination procedure is referenced for each volumetric inspection listed in Section 8 of this plan. Procedures beginning with "ISI" are found in the Babcock and Wilcox Preoperational Inspection Manual for Catawba Nuclear Station. These inspections will be performed by Babcock and Wilcox. All other procedures are found in Duke Power Company NDE Manual. These inspections will be performed by Duke Power Company.

#### 3.2 Surface Inspection

Surface inspection will be performed using either the liquid penetrant or magnetic particle method. The liquid penetrant method will be used for all surface inspections on stainless steel and may be used on carbon steel. The magnetic particle method will only be used on carbon steel.

Liquid penetrant inspection will be performed using the solvent removable, color contrast method. Magnetic particle examination will be prepared using either the color contrast, dry power method, or the fluorescent particle method. Magnetization will be accomplished using either an alternating current yoke or a half-wave rectified direct current prod machine.

A specific examination procedure is referenced for each surface inspection listed in Section 8 of this Plan. Procedures beginning with "ISI" are found in the Babcock and Wilcox Preoperational Inspection Manual for Catawba Nuclear Station. These inspections will be performed by Babcock and Wilcox. All other procedures are found in the Duke Power Company NDE Manual. These inspections will be performed by Duke Power Company.

#### 3.3 Visual Inspection

The preservice visual inspection will be performed using direct methods where practical. Remote visual examination, using video monitors, may be used in some cases.

A specific examination procedure is referenced for each visual inspection listed in Section 8 of this Plan. Procedures beginning with "ISI" are found in the Babcock and Wilcox Preoperational Inspection Manual for Catawba Nuclear Station. These inspections will be performed by Babcock

and Wilcox. All other procedures are found in the Duke Power Company Quality Assurance Manual. These inspections will be performed by Duke Power Company.

### 3.4 Inspection Procedures

The following procedures will be used in the preservice inspection of Catawba Units 1 and 2:

<u>PROCEDURE NO.</u>	<u>TITLE</u>
ISI-50	Surface Requirements of Welds, Adjacent Base Metal, and Components for Nondestructive Examination
ISI-104	Ultrasonic Examination of Ligaments Between Threaded Holes and of Studs & Bolts 1" and Larger in Diameter
ISI-105	Ultrasonic Examination of Reactor Vessel Closure Nuts
ISI-114	Ultrasonic Examination of Calibration Blocks Prior to Drilling of Calibration Holes
ISI-117	Ultrasonic Examination of Reactor Coolant Pump Motor Flywheel
ISI-119	Ultrasonic Examination of Stainless Steel and Nickle Base Alloy Weld Seams
ISI-120	Ultrasonic Examination of Piping and Vessel Welds Joining Similar and Dissimilar Materials
ISI-130	Ultrasonic Examination of Vessel Welds and Nozzle Inside Radius Sections
ISI-131	Remote Ultrasonic Examination Using the ARIS Device
ISI-240	Penetrant Examination of Weld and Base Materials Including Studs and Nuts
ISI-270	Wet or Dry Methods of Magnetic Particle Examination of Welds, Studs, Nuts, Bolts, and Pump Motor Flywheels
ISI-301	Radiographic Examination of Welds and Base Materials
ISI-350	Visual Examination of Welds and Surface Conditions
ISI-353	Visual Examination of Pipe Hangers, Supports, and Restraints
ISI-354	Remote Visual Examination of Welds and Surface Conditions

- ISI-362 Identification and Layout of Welds and System Components
- ISI-423 Multifrequency Eddy Current Examination of .0750" OD X .044 Wall RSG Tubing in Westinghouse Generator
- ISI-424 Multifrequency Eddy Current Examination of .0750" OD X .044" Wall RSG Tubing for Detection of tube wear at support Plates
- CP-453 Liquid Penetrant Examination for Base Line Inspection
- NDE-11 General Radiography Procedure for Preservice and Inservice Inspection
- NDE-24 Magnetic Particle Inspection Method - Yoke Method for Preservice and Inservice Inspection
- NDE-26 Wet Non-Flourescent and Flourescent Magnetic Particle Inspection Technique for Examination of Studs, Bolts, Nuts, and Washers, for Preservice and Inservice Inspection (Yoke Method)
- NDE-33 Liquid Penetrant Examination Technique (Color Contrast, Solvent Removable Method) for Preservice and Inservice Inspection
- NDE-44 Ultrasonic Examination of Bolts and Studs for Preservice and Inservice Inspection
- NDE-46 Ultrasonic Examination of Reactor Vessel Closure Nuts for Preservice and Inservice Inspection
- QA M-4 Visual Inspection and NDE of Welds (ASME III)
- QA M-10 Process Control and Inspection of the Application of Torque or Tension to Bolts and Studs

The latest revision of each procedure that has been approved by Duke Power Company for Catawba Nuclear Station will be used. Duke Power approval of Babcock and Wilcox procedures will be indicated by the signature of the Quality Assurance Manager, Operations on the title page of the Babcock and Wilcox Preoperational Inspection Manual for Catawba Nuclear Station.

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

#### 4.0 Preservice Inspection Plan for ASME Class 1 Items

The preservice inspection of ASME Class 1 items shall be performed in accordance with the requirements of Paragraph IWB-2100 of ASME Section XI. Specific examinations are listed in Section 8 of this Plan.

#### 4.1 Examination Categories and Requirements

The examination categories to be used are those listed in Table IWB-2500 of ASME Section XI. Specific examinations will be identified by an Item Number composed of the Item Number assigned in Table IWB-2600 of Section XI, plus an additional number to uniquely identify that examination. Items to be inspected at Catawba include:

##### IWB-2600

<u>Item</u>	<u>Component To Be Examined</u>	<u>Comments</u>
B1.1	Reactor Vessel Shell Welds in Core Region	Inspected by automated UT
B1.2	Reactor Vessel Shell Welds (other than B1.1 or B1.3) and Welds in Reactor Vessel Upper and Lower Heads	Shell and lower head inspected by automated UT
B1.3	Reactor Vessel Shell to Flange and Head to Flange Welds	Shell to flange inspected by automated UT
B1.4	Primary Nozzle to Vessel Welds and Nozzle Inside Radiused Section	Inspected by automated UT
B1.5	Reactor Vessel Penetrations	Visual inspection during Section III hydrostatic test will be used as the preservice inspection
B1.6	Reactor Vessel Nozzle to Safe End Welds	
B1.7	Reactor Vessel Closure Studs, in Place	This inspection will not be performed
B1.8	Reactor Vessel Closure Studs and Nuts, When Removed	
B1.9	Reactor Vessel Ligaments Between Threaded Stud Holes	
B1.10	Reactor Vessel Closure Washers and Bushings	
B1.11	Not Applicable	

IWB-2600

<u>Item</u>	<u>Component To Be Examined</u>	<u>Comments</u>
B1.12	Not Applicable	
B1.13	Reactor Vessel Closure Head Cladding	Visual and surface examination will be performed
B1.14	Reactor Vessel Cladding	
B1.15	Reactor Vessel Interior	
B1.16	Not Applicable	
B1.17	Reactor Vessel Core Support Structures	
B1.18	Reactor Vessel Control Rod Drive Housings	
B1.19	Reactor Vessel Exempted Components	Visual inspection during Section III hydrostatic test will be used as the preservice inspection
B2.1	Pressurizer Longitudinal and Circumferential Welds	
B2.2	Pressurizer Nozzle to Vessel Welds and Radiused Section	
B2.3	Pressurizer Heater Penetrations	Visual inspection during Section III hydrostatic test will be used as the preservice inspection
B2.4	Pressurizer Nozzle to Safe End Welds	
B2.5	Not Applicable	
B2.6	Not Applicable	
B2.7	Not Applicable	
B2.8	Pressurizer Integrally - Welded Vessel Supports	
B2.9	Pressurizer Interior Cladding	
B2.10	Pressurizer Exempted Components	Visual inspection during Section III hydrostatic test will be used as the preservice inspection
B2.11	Pressurizer Pressure Retaining Bolting	

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

IWB-2600

ItemComponent To Be ExaminedComments

B3.1 Steam Generator Longitudinal  
and Circumferential Welds on  
the Primary Side

B3.2 Steam Generator Primary  
Nozzle Inside Radiused  
Section

B3.3 Steam Generator Primary  
Nozzle to Safe End Welds

B3.4 Not Applicable

B3.5 Not Applicable

B3.6 Not Applicable

B3.7 Not Applicable

B3.8 Steam Generator Primary  
Cladding

B3.9 Steam Generator Exempted  
Components

Visual inspection during Section  
III hydrostatic test will be used  
as the preservice inspection

B3.10 Steam Generator Pressure  
Retaining Bolting, Primary  
Side

B4.1 Safe-End to Piping Welds and  
Safe-End in Branch Piping  
Welds

B4.2 Piping System Pressure  
Retaining Bolts and Studs,  
in Place

This inspection will not be  
performed

B4.3 Piping System Pressure  
Retaining Bolts and Studs,  
When Removed

B4.4 Piping System Pressure  
Retaining Bolting

B4.5 Circumferential and  
Longitudinal Pipe Welds

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

IWB-2600

<u>Item</u>	<u>Component To Be Examined</u>	<u>Comments</u>
B4.6	Branch Pipe Connection Welds Exceeding Six Inches in Diameter	Change "six inches in diameter" to "four inch nominal pipe size" for items B4.6 and B4.7 See request for relief #CN-1-001
B4.7	Branch Pipe Connection Welds Six Inches in Diameter and Smaller	
B4.8	Socket Welds	
B4.9	Not Applicable	
B4.10	Piping Support Components	
B4.11	Piping Exempted Components	Visual inspection during the Section III hydrostatic test will be used as the preservice inspection
B4.12	Piping System Pressure Retaining Bolting	
B5.1	Reactor Coolant Pump Pressure Retaining Bolts and Studs, In Place	This inspection will not be performed
B5.2	Reactor Coolant Pump Pressure Retaining Bolts and Studs, When Removed	
B5.3	Reactor Coolant Pump Pressure Retaining Bolting	Construction Department visual examinations during final pump assembly will serve as the preservice inspection
B5.4	Not Applicable	
B5.5	Reactor Coolant Pump Support Components	
B5.6	Not Applicable	
B5.7	Reactor Coolant Pump Casings	Construction Department visual inspections during final pump assembly will serve as the preservice inspection

IWB-2600

<u>Item</u>	<u>Component To Be Examined</u>	<u>Comments</u>
B5.8	Reactor Coolant Pump Exempted Components	Visual inspection during the Section III hydrostatic test will be used as the preservice inspection
B5.9	Reactor Coolant Pump Pressure Retaining Bolting	
B6.1	Not Applicable	
B6.2	Not Applicable	
B6.3	Not Applicable	
B6.4	Not Applicable	
B6.5	Valve Support Components	
B6.6	Valve Body Welds	
B6.7	Valve Bodies	
B6.8	Exempted Valve Components	Visual inspection during the Section III hydrostatic test will be used as the preservice inspection
B6.9	Valve Pressure Retaining Bolting	

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

5.0 Inservice Inspection Plan For ASME Class 2 Items

The inservice inspection of ASME Class 2 items shall be performed in accordance with the requirements of Paragraph IWC-2100 of ASME Section XI. Specific examinations are listed in Section 8 of this Plan.

5.1 Examination Categories and Requirments

The examination categories to be used are those listed in Table IWC-2520 of ASME Section XI. Specific examinations will be identified by an Item Number, composed of the Item Number assigned in Table IWC-2600 of Section XI, plus an additional number to uniquely identify that examination. Class 2 items to be inspected include:

<u>IWC-2520 Item</u>	<u>Component to be Examined</u>	<u>Comments</u>
C1.1	Circumferential Butt Welds in Pressure Vessels	See Paragraph 5.2
C1.2	Nozzle to Vessel Welds in Pressure Vessels	See Paragraph 5.2
C1.3	Pressure Vessel Integrally Welded Supports	
C1.4	Pressure Vessel Pressure - Retaining Bolting	
C2.1	Piping Circumferential Butt Welds	See Paragraph 5.2
C2.2	Piping Longitudinal Welds in Fittings	See Paragraph 5.2
C2.3	Not Applicable	
C2.4	Pressure Retaining Bolting in Piping	
C2.5	Integrally Welded Piping Supports	
C2.6	Piping Support Components	The visual inspection performed during construction will serve as the preservice inspection
C3.1	Pump Casing Welds	
C3.2	Pressure - Retaining Bolting in Pumps	

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

<u>IWC-2520</u> <u>Item</u>	<u>Component to be Examined</u>	<u>Comments</u>
C3.3	Integrally-Welded Pump Supports	
C3.4	Pump Support Components	
C4.1	Valve Body Welds	
C4.2	Pressure - Retaining Bolting in Valves	
C4.3	Integrally-Welded Valve Supports	
C4.4	Valve Support Components	

## 5.2 Weld selection for Preservice Inspection - Unit 1

Welds shall be selected for preservice inspection in accordance with Article IWC-2000 of Section XI. The multiple stream selection criteria of Paragraph IWC-2411(b) will be used where applicable. The selection criteria for each category of Table IWC-2520 will also be applied. Selection criteria for each Class 2 system requiring inspection under Paragraph IWC-2520 is summarized below.

### 5.2.1 Residual Heat Removal System (RD)

The Residual Heat Removal System circulates reactor coolant water in two essentially identical streams in order to remove decay heat from the reactor core during periods of shutdown. The inspection requirements for piping welds in this system are found in Table IWC-2520, Category C-F. Welds were selected based on the multiple stream criteria as follows:

Stream 1A: Shown on Flow Diagram CN-1561-1.0 includes piping from Valve IND2A, Valve INS18A, Valve INI185A, and Valve IFW28 to residual heat removal pump 1A; piping from residual heat removal pump 1A to residual heat removal heat exchanger 1A and Valve IND27; piping from residual heat removal heat exchanger 1A, Valve IND27, Valve IND28A, Valve INS43A, and Valve INI173A to Valve IND32A; and piping from Valve IND32A and Valve IND33 to the tee which connects loops 1A and 1B to the piping from Valve INJ183B.

Stream 1B: Shown on Flow Diagram CN-1561-1.1 includes Valve IND37A, Valve INS1B, Valve INI184B, and Valve IFW56 to residual heat removal pump 1B; piping from residual heat removal pump 1B to residual heat removal heat exchanger 1B and Valve IND61; piping from residual heat removal heat exchanger 1B, Valve IND61,

Valve 1NI136B, Valve 1NS38B, and Valve 1NI178B to the tee which connects loops 1A and 1B to the piping from valve 1NI183B.

Piping from Valve 1NI183B to the tee connecting loops 1A and 1B was not considered part of a multiple stream.

#### 5.2.2 Safety Injection System (NI)

The safety injection system injects reactor coolant water into the primary coolant system in order to prevent a loss of core cooling in an accident. The safety injection system consists of several subsystems, some of which contain multiple streams. The inspection requirements for welds in this system are found in Table IWC-2520, Category C-F. Welds were selected based on the multiple stream criteria as follows:

##### 5.2.2.1 Safety Injection From Accumulator Tanks - CN-1562-1.1

Accumulator stream 1A includes piping from valve 1NI54A to accumulator tank 1A.

Accumulator stream 1B includes piping from Valve 1NI65B to accumulator tank 1B.

Accumulator stream 1C includes piping from Valve 1NI76A to accumulator tank 1C.

Accumulator stream 1D includes piping from Valve 1NI88B to accumulator tank 1D.

##### 5.2.2.2 Safety Injection Pump Suction - CN-1562-1.2

Safety injection pump 1A suction stream includes piping from safety injection pump 1A to the tee joining the safety injection pumps 1A and 1B suction streams to the piping from Valve 1NI101.

Safety injection pump 1B suction stream includes piping from safety injection pump 1B to the tee joining the safety injection pumps 1A and 1B suction streams to the piping from Valve 1NI101.

The piping containing Valves 1NI332A, 333B, and 334B and joining them to the safety injection pump 1A suction stream is not considered a part of a multiple stream.

The piping containing Valves 1NI136B and 1NI342 and joining them to the safety injection pump 1B suction stream is not considered a part of a multiple stream.

The piping containing Valves INI100B and INI101 and joining them to the safety injection pumps 1A and 1B suction streams is not considered a part of a multiple stream.

The piping from Valve INI129 and Valve INI125 to Valve INI183B is not considered a part of a multiple stream.

#### 5.2.2.3 Cold Leg Injection Streams - CN-1562-1.3

Cold leg injection stream AB contains piping from valves INI180 and INI181 to valve INI178B.

Cold leg injection stream CD contains piping from Valves INI175 and INI176 to Valve INI173A.

#### 5.2.2.4 Upper Head Injection Streams - CN-1562-1.4

Upper head injection stream A contains piping from the UHI Water Accumulator to Valve INI249.

Upper head injection stream B contains piping from the UHI Water Accumulator to Valve INI248.

The UHI crossover piping connecting Stream A to Stream B is not considered a part of a multiple stream.

The UHI Water Accumulator, the UHI Nitrogen Accumulator, and the piping connecting them, are not considered to be part of a multiple stream.

#### 5.2.2.5 Boron Injection System - CN-1562-1.0

The Boron Injection piping is not considered a part of a multiple stream.

#### 5.2.3 Refueling Water System - FW

The refueling water system supplies borated water needed during refueling operations. The system supplies borated water to the residual heat removal system in two essentially identical streams as shown on Flow Diagram CN-1571-1.0. The inspection requirements for welds in this system are found in Table IWC-2520, Category C-F. Welds were selected for inspection based on multiple stream criteria.

Stream 1A consists of the piping from Valve 1FW27A to Valve 1FW28.

Stream 1B consists of the piping from Valve 1FW55B to Valve 1FW56.

UNCONTROLLED

#### 5.2.4 Feedwater System - CF

THIS COPY WILL NOT BE UPDATED

The feedwater system supplies water to the secondary side of the steam generators. The feedwater system consists of four essentially identical streams, shown on Flow Diagram CN-1591-1.1. The inspection requirements for welds in this system are found in Table IWC-2520, Category C-G. Welds were selected for inspection based on multiple stream criteria.

Stream 1A consists of the piping from Valve 1CF31 to Steam Generator 1A.

Stream 1B consists of the piping from Valve 1CF40 to Steam Generator 1B.

Stream 1C consists of the piping from Valve 1CF49 to Steam Generator 1C.

Stream 1D consists of the piping from Valve 1CF58 to Steam Generator 1D.

#### 5.2.5 Auxiliary Feedwater System - CA

The auxiliary feedwater system supplies water to the secondary side of the steam generators in the event of a loss of main feedwater flow. The auxiliary feedwater system consists of four essentially identical streams, shown on Flow Diagram CN-1592-1.1. The inspection requirements for welds in this system are found in Table IWC-2520, Category C-G. Welds were selected for inspection based on multiple stream criteria.

Stream 1A consists of the non-exempt portions of piping from Valves 1CA66B, 1CA157, and 1CA62A to Steam Generator 1A.

Stream 1B consists of the non-exempt portions of piping from Valves 1CA54B, 1CA58A, and 1CA159 to Steam Generator 1B.

Stream 1C consists of the non-exempt portions of piping from Valves 1CA46B, 1CA50A, and 1CA161 to Steam Generator 1C.

Stream 1D consists of the non-exempt portions of piping from Valves 1CA38A, 1CA42B, and 1CA163 to Steam Generator 1D.

#### 5.2.6 Main Steam System - SM

Main Steam Vent to Atmosphere - SV

The Main Steam System transports steam from the steam generators to the turbines. The Main Steam Vent to Atmosphere System provides overpressure protection in the main steam system. These systems are installed in four essentially identical streams, shown on Flow Diagram CN-1593-1.0 and CN-1593-1.7. The inspection requirements for these systems are found in Table IWC-2520, Category C-G. Welds were selected for inspection based on multiple stream criteria.

Stream 1A consists of the Main Steam piping from Steam Generator 1A to valve 1SM7, and branch piping to valves 1SM105, 1SV19, 1SV20, 1SV21, 1SV22, 1SV23, and 1SV24.

Stream 1B consists of the Main Steam piping from Steam Generator 1B to valve 1SM5, and branch piping to valves 1SM104, 1SV13, 1SV14, 1SV15, 1SV16, 1SV17, and 1SV18.

Stream 1C consists of the Main Steam piping from Steam Generator 1C to valve 1SM3, and branch piping to valves 1SM103, 1SV7, 1SV8, 1SV9, 1SV10, 1SV11, and 1SV12.

Stream 1D consists of the Main Steam piping from Steam Generator 1D to valve 1SM1, and branch piping to valves 1SM102, 1SV1, 1SV2, 1SV3, 1SV4, 1SV5, and 1SV6.

#### 5.2.7 Main Steam Supply to Auxiliary Equipment - SA

The main steam system supplies steam to power equipment such as the turbine driven auxiliary feedwater pumps. The system consists of two essentially identical supply streams from the main steam piping, leading to a common header and branching off to supply steam to various components. This system is shown on Flow Diagrams CN-1593-1.0 and CN-1593-1.1. The inspection requirements for welds in this system are found in Table IWC-2520, Category C-G. Welds were selected for inspection based on multiple stream criteria.

Stream 1B consists of the piping from the Loop 1B Main Steam branch connection to Valve 1SA3.

Stream 1C consists of the piping from the Loop 1C Main Steam branch connection to Valve 1SA6.

The piping from Valves 1SA3 and 1SA6 to Valves 1SA11 and 1SA89, and to the 6" x 4" reducer leading to the auxiliary feedwater pump turbine, is not considered a part of a multiple stream.

#### 5.3 Weld Selection for Preservice Inspection - Unit 2

Information for Unit 2 will be added at a later date.

#### 5.4 Preservice Inspection of Pressure - Retaining Bolting

Pressure - retaining bolting on Class 2 systems will be inspected in accordance with the requirements of Category C-D, Table IWC-2520. Multiple stream criteria will not be used in the selection of bolting to be examined.

#### 5.5 Preservice Inspection of Support Members and Support Components for Piping, Pumps, and Valves

The inspections performed during the field erection of support members and support components will be used to meet the preservice inspection requirements of Categories C-E-1 and C-E-2 of Table IWC-2520.

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

5.6 Pressure Testing of Class 2 Items

All Class 2 piping, pumps, valves, and pressure vessels will receive a hydrostatic test as required in Paragraph IWC-2510 and Article IWC-5000. The ASME Section III hydrostatic test performed during construction will serve as the preservice inspection.

## 6.0 Preservice Inspection Plan for ASME Class 3 Items

The preservice inspection of ASME Class 3 items shall be performed in accordance with the requirements of Paragraph IWD-2100 of ASME Section XI. Specific examinations will not be listed in this Plan.

### 6.1 Examination Categories and Requirements

Examination categories will be those contained in Paragraph IWD-2600 of ASME Section XI. Class 3 inspections are composed of the following categories:

- 6.1.1 Visual examination for evidence of component leakage shall be conducted during the ASME Section III hydrostatic test of each Class 3 system. The ASME Section III hydrostatic test will meet the requirements of Article IWD-5000 of ASME Section XI.
- 6.1.2 Buried piping shall receive a system pressure test as required in Paragraph IWD-2600(b) of ASME Section XI. The ASME Section III system hydrostatic test performed during construction will be used to meet the preservice requirements.
- 6.1.3 Visual examination of supports and hangers shall be performed as required by Paragraph IWD-2600(a) of ASME Section XI. The visual inspections performed during erection of the supports and hangers will serve as the preservice inspection.

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

## 7.0 Augmented Preservice Inspection Plan

Augmented preservice inspection shall be performed as required in Section 1 of this Plan. Specific examinations are listed in Section 8 of this Plan.

### 7.1 Examination Categories and Requirements

Items requiring augmented preservice inspection are described in the following paragraphs. Each inspection will be assigned a unique Item Number.

#### 7.1.1 Reactor Coolant Pump Flywheels

Two inspections are required by USNRC Regulatory Guide 1.14, Revision 1. The entire volume of the flywheel must be examined by the ultrasonic method, and the bore and keyway areas must be examined by the magnetic particle method. However, a magnetic particle inspection is required on all exposed surfaces for inservice inspection, so the preservice inspection will be extended to include all exposed surfaces of the flywheel.

#### 7.1.2 Steam Generator Tubing

USNRC Regulatory Guide 1.83, Revision 1, allows the shop examination of steam generator tubing to serve as the preservice inspection. Unit 1 steam generator tubing will be done 100% using multifrequency eddy current techniques to provide assurance that the shop examination data is reliable, and that no tube degradation has occurred during shipping, storage, or installation of the steam generator.

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

## 8.0 Detailed Listing of Examinations for Catawba Units 1 and 2

All ASME Class 1, 2, and 3 systems and components have been reviewed to determine the preservice examination requirements for Catawba Units 1 and 2. The Examination Listings contained in this section were written in accordance with the criteria found in Sections 3, 4, 5, and 7 of this Plan.

### 8.1 Examination Information

The following information is listed for each examination where applicable:

#### 8.1.1 Item Number

The Item Number for each examination is composed of three sections. The first two sections of the item number for ASME Class 1 or Class 2 items are the same as the Item Numbers assigned in Table IWB-2500 or IWC-2500 of ASME Section XI. The first two sections of the item number for Augmented Inspections will be chosen as follows:

E1.01	Reactor Coolant Pump Flywheel Examinations.
E2.01	Steam Generator Tube Examinations

The last section of the Item Number is a three or four character sequence to uniquely identify that inspection.

#### 8.1.2 ID Number

The ID Number is chosen so that, by using the specified Reference Drawing(s) and any applicable comments, the area to be examined can be accurately identified. Several different weld identification systems were used by various equipment vendors. A consistent system of weld or component identification has been developed and is described below:

8.1.2.1 The first character of each ID Number indicates the Unit to which the examination applies.

8.1.2.2 The Unit Number is followed by two or three letters to indicate the component or system to be examined. The abbreviations used are:

RPV	Reactor Pressure Vessel
PZR	Pressurizer
SGA	Steam Generator A
SGB	Steam Generator B
SGC	Steam Generator C
SGD	Steam Generator D
RCP	Reactor Coolant Pump
ACC	Safety Injection Accumulator Tank
WAC	Upper Head Injection Water Accumulator Tank

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

NAC	Upper Head Injection Nitrogen Accumulator Tank
CA	Auxiliary Feedwater System
CF	Main Feedwater System
FW	Refueling Water System
NC	Reactor Coolant System
ND	Residual Heat Removal System
NI	Safety Injection System
NV	Chemical and Volume Control System
SA	Auxiliary Steam System
SM	Main Steam System
SV	Main Steam Vent to Atmosphere

8.1.2.3 The remainder of the ID Number will indicate the exact weld or component to be examined, as shown on the Reference Drawings. Additional information will be included in the comments space when necessary to positively identify the area to be examined. Abbreviations were used to indicate the following types of welds:

Safe-End Welds - ID Number ends with "SE"  
Longitudinal Seam in Fitting - ID Number ends with "L"  
Westinghouse Butt Weld - ID Number containing "W"  
Westinghouse Branch Pipe Weld - ID Number containing "WN"

#### 8.1.3 Drawing Numbers

At least one Duke Drawing Number is listed for each examination. Drawing numbers beginning with "CNM" are vendor's component drawings. Drawing numbers beginning with "CN -" followed by a four digit number are system flow diagrams, and those beginning "CN -" followed by a one-digit number and a two-letter system designation (see par. 8.1.2.2) are system piping isometrics. All listed drawings are available at the Document Control Office at Catawba.

#### 8.1.4 Inspection Required

The following abbreviations are used to describe the type of inspection required for each item:

PT	Liquid Penetrant Inspection
MT	Magnetic Particle Inspection
RT	Radiographic Inspection
UT	Ultrasonic Inspection
ET	Eddy Current Inspection
VIS	Visual Inspection

#### 8.1.5 Procedure

The inspection procedure is listed for each item to be inspected. The procedures are chosen from those in Paragraph 3.4 of this Plan.

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

#### 8.1.6 Material Type

The following abbreviations are used to indicate the type of material to be examined:

CS	Carbon Steel
SS	Stainless Steel
CS/SS	Carbon Steel to Stainless Steel
INCO	Inconel

#### 8.1.7 Diameter or Size

The actual outside diameter of the weld is listed for pressure vessel welds less than 100 inches in diameter. No entry is made in this category if the weld diameter is 100 inches or larger.

The nominal pipe size (NPS) is listed for all valves and piping welds up to 24-inch NPS. The nominal inside diameter is listed for all Westinghouse - supplied piping larger than 24-inch NPS. The actual outside diameter is listed for all other piping welds.

The nominal outside diameter is listed for examinations of bolts and studs.

For integrally - welded supports or cladding, the smaller weld or area dimension is listed in this category.

#### 8.1.8 Thickness or Length

The dimension listed for component or piping welds is the nominal thickness at the weld.

The overall length of bolts or studs is listed in this category when applicable.

The larger dimension of support attachment welds or cladding areas is listed in this category.

#### 8.1.9 Calibration Block

The calibration block to be used for each ET or UT examination is listed in this category. Calibration blocks are chosen from those shown in Section 10 of this Plan.

#### 8.1.10 Comments

Additional information about the specified examination will be included here when needed.

#### 9.0 Requests for Relief from ASME Code Requirements

Each request for relief from a requirement of the ASME Code specified in Section 1 of this Plan will be submitted by the Licensing section of Steam Production to the Nuclear Regulatory Commission for approval. A copy of each approved request for relief will be included in this Section of the Preservice Inspection Plan. The Requests for Relief included here apply only to the Preservice Inspection of the Catawba Units.

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

UNIT NO.	SERIAL NO.	DESCRIPTION	SUBMITTED TO LICENSING
1	CN-1-001	Reactor Coolant System Branch Connection Welds	12-1-81
1 & 2	CN-1-002	Main Steam Piping	3-31-82
1 & 2	CN-1-003	Pressurizer Integrally Welded Supports, Seismic Lugs and Support Brackets	3-21-83
1 & 2	CN-1-004	Pressurizer Cladding	3-24-83

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED.

Request For Relief From  
Inservice Inspection Requirement

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

Station: Catawba Nuclear Stations

Unit: One

Reference Code: ASME Boiler and Pressure Vessel Code, Section XI 1974 Edition  
including Addenda through Summer 1975.

I. Component for which exemption is requested:

a. Name and Identification Number:

Reactor Coolant Loop Piping

Branch Connection Welds

See Attachment 1 for a complete list of assemblies and welds.

b. Function:

Reactor Coolant Pressure Boundary

c. ASME Section III Code Class:  
Class 1

d. Valve Category:  
N/A

- II. Reference Code Requirement that has been determined to be impractical: Table IWB-2600 Item No. B4.6 requires volumetric examination for branch pipe connection welds exceeding six inches in diameter. Ultrasonic examination is impractical due to configuration, and radiography cannot be performed for inservice inspection due to accessibility.

III. Basis for Requesting Relief

- a. Material - SA 182 F304-N nozzle welded to SA 351 CF8A pipe.
- b. Estimate of extent of preservice examination which could be performed - 20%
- c. Original fabrication examination - Liquid penetrant on inside and outside surfaces and radiography of the entire weld volume plus ultrasonic testing of the entire volume of the forged nozzle.
- d. Measures which would be required to make the welds inspectable - the nozzles would have to be re-designed and replacement nozzles prepared and welded in place.

DUKE POWER COMPANY

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

Request For Relief From  
Inservice Inspection Requirement

III. Basis for Requesting Relief (cont.)

- e. Reference drawing - CNM 1201.01-50 sheet 1 (Attachment 2)

IV. Alternate Examination:

The welds listed on Attachment 1 will be inspected by the liquid penetrant method.

V. Implementation Schedule:

The alternate examinations listed above will be performed for all preservice and inservice inspections.

The following is a list of branch connection welds for which volumetric examination has been determined to be impractical:

<u>Assembly</u>	<u>Manufacturer's Serial Number</u>	<u>Branch</u>	<u>Size</u>	<u>Weld O.D.</u>
Loop 1:				
Crossover	17002	RTD Return	3"Sch. 160	6.700
Cold Leg	15177	Pressurizer Spray	4"Sch. 160	7.200
		Regenerative HX	3"Sch. 160	6.700
Loop 2:				
Crossover	17004	RTD Return	3"Sch. 160	6.700
Cold Leg	15178	Pressurizer Spray	4"Sch. 160	7.200
Loop 3:				
Crossover	17006	RTD Return	3"Sch. 160	6.700
		Regenerative HX	3"Sch. 160	6.700
Loop 4:				
Crossover	17008	RTD Return	3"Sch. 160	6.700
Cold Leg	15180	Regenerative HX	3"Sch. 160	6.700

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

DUKE POWER COMPANY  
Request for Relief from  
Inservice Inspection Requirement

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

Station: Catawba Nuclear Station

Unit: #1 and #2

Reference Code: ASME Boiler and Pressure Vessel Code Section XI 1974 Edition  
including Addenda through Summer 1975.

I. Component for which exemption is requested:

a. Name and Identification Number:

Main Steam Piping.  
First elbow weld off the top of each generator.  
See Attachment 1 for complete list of assemblies and welds.

b. Function:

Main Steam Pressure Boundary

c. ASME Section III Code Class:

Class 2

d. Valve Category:

N/A

II. Reference code requirement that has been determined to be impractical:

Table IWC-2600 Item #C2.1 requires volumetric examination for circumferential butt welds. Table IWC-2520 examination category C-G requires that 50% of the total number of circumferential butt welds at structural discontinuities be examined. Radiography cannot be performed for inservice inspection due to accessibility.

III. Basis for requesting relief:

a. Material - SA-106C

b. Estimate of extent of preservice examination which could be performed -  
0%.

c. Original fabrication examination - magnetic particle inspection is performed on the outside surface and radiography is performed on the entire weld volume.

DUKE POWER COMPANY  
Request for Relief from  
Inservice Inspection Requirement

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATE

III. Basis for requesting relief (cont'd):

d. Measures which would be required to make the welds able to be inspected - the guard pipe which makes the process pipe welds inaccessible would have to be removed.

e. Reference drawings - CN-1491-SM002  
CN-1491-SM003  
CN-1491-SM004

IV. Alternate examination:

There are no alternate examinations that can be performed due to the inaccessibility of the welds.

V. Implementation schedule:

The fabrication radiography records will be used in lieu of the onsite preservice inspection examination.

The following is a list of circumferential butt welds for which volumetric examination has been determined to be impractical:

<u>Assembly</u>	<u>Weld Number</u>	<u>Size</u>
A Generator: Main Steam	CT-SM-1A-C	32"
B Generator: Main Steam	CT-SM-1B-C	32"
C Generator: Main Steam	CT-SM-1C-C	32"
D Generator: Main Steam	CT-SM-1D-C	32"

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

11-30-78 CHK'D 12-1-78

OR CONT. NO. 712

DUKE POWER CO.

SECTION CATAWBA UNIT #1

SL 12-28-78 CHK'D PG 12-28-78

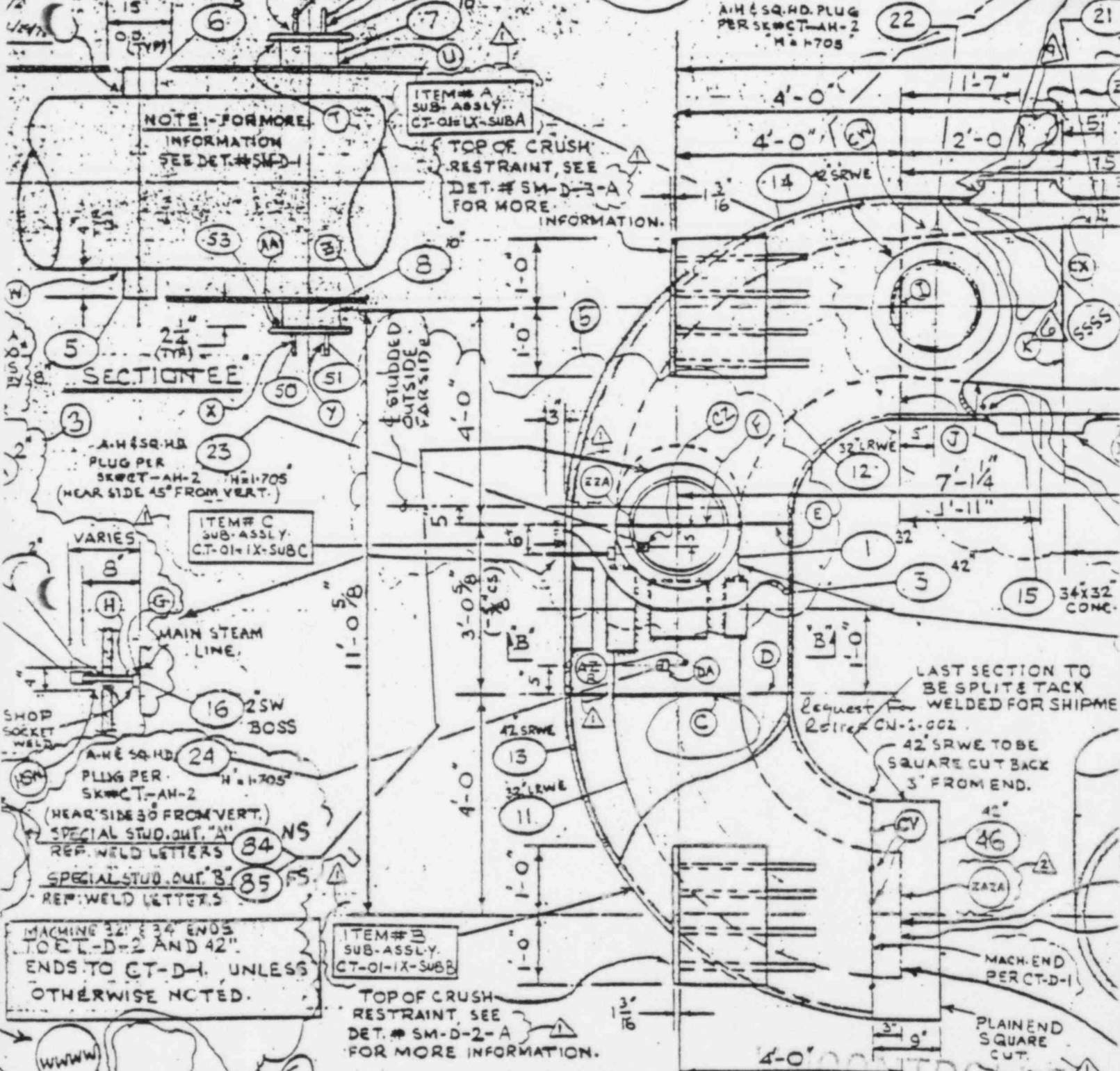
DEPT. I. T. T. KERNERSVILLE

REDRAWN Subhash 10-24-77 CHK'D PG 10-26-77

REV 1 SM 11-30-77 CHK'D PG 11-30-77

REV 2 SM 12-9-77 CHK'D PG

AHESQ.HD.PLUG  
PER SKETCH-AH-2  
H=1705



SS DUKE "B" LINE SPEC. PS 1500.7(02) GUARD. 1500.3(01) PROCESS. APP. CODE ASME SECT II CL 2 NO. REQ'D

DIOGRAPHY (RT)	✓	SPECIAL MARKING	✓	PREHEAT	✓	CERT. OF COMPLIANCE
FILE (MT)	✓	SPECIAL CLEANING	✓	HEAT TREAT	✓	MILL TEST REPORTS
PENETRANT (PT)	✓	PAINTING	✓	CODE STAMP	✓	DATA REPORTS

SYSTEM MAIN STEAM (SM) 5 FAB. SPEC. JS 118

DRWG NO. CN-1491-SM003 PRESS. 1185 PSI. TEMP. 600 °F. WT. 80185 LBS.

DUKE POWER COMPANY  
Request For Relief From  
Inservice Inspection Requirement

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

Station: CATAWBA NUCLEAR STATION

Unit: 1 & 2

Reference Code: ASME Boiler and Pressure Vessel Code Section XI 1974 Edition  
including addenda through Summer 1975

I. Component for which exemption is requested:

a. Name and Identification Number:

Pressurizer integrally welded supports

Seismic Lugs to shell

Support Brackets to shell

National Board Number 7245 (Unit 1)

b. Function:

Restraint of Class 1 Vessel

c. ASME Section III Code Class:

Class 1

d. Valve Category:

NA

II. Reference Code Requirement that has been determined to be impractical:

Section XI Table IWB-2500, Examination Category B-H, requires that 100% of all support lug attachments to Class 1 Vessels shall be examined. Section XI Table IWB-2600, Item #B2.8, requires volumetric examination for integrally welded vessel supports.

III. Basis for Requesting Relief:

The Inservice Inspection Plan will be written to the ASME Boiler and Pressure Vessel Code Section XI 1980 Edition, or later edition if adopted prior to commercial operation. Section XI Table IWB-2500-1, Examination Category B-H integral attachments for vessels, will require surface examination of these attachment welds. Performing a surface examination for the preservice inspection will provide a basis for comparing future inservice inspection data.

III. Basis for Requesting Relief (cont.)

Reference drawing # - CNM-1201.01-175

Reference figure #'s - IWB-2500-13  
IWB-2500-15

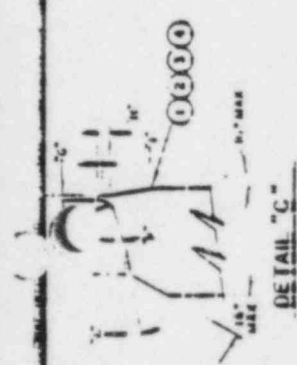
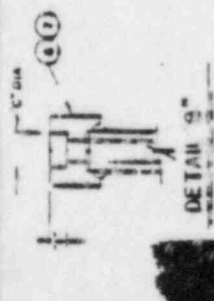
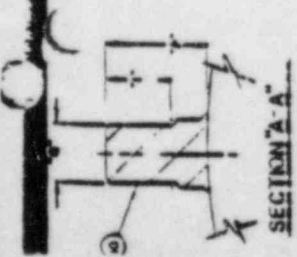
UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

IV. Alternate Examination:

Surface examination will be performed on all seismic lug and support bracket welds to the Class 1 pressure boundary.

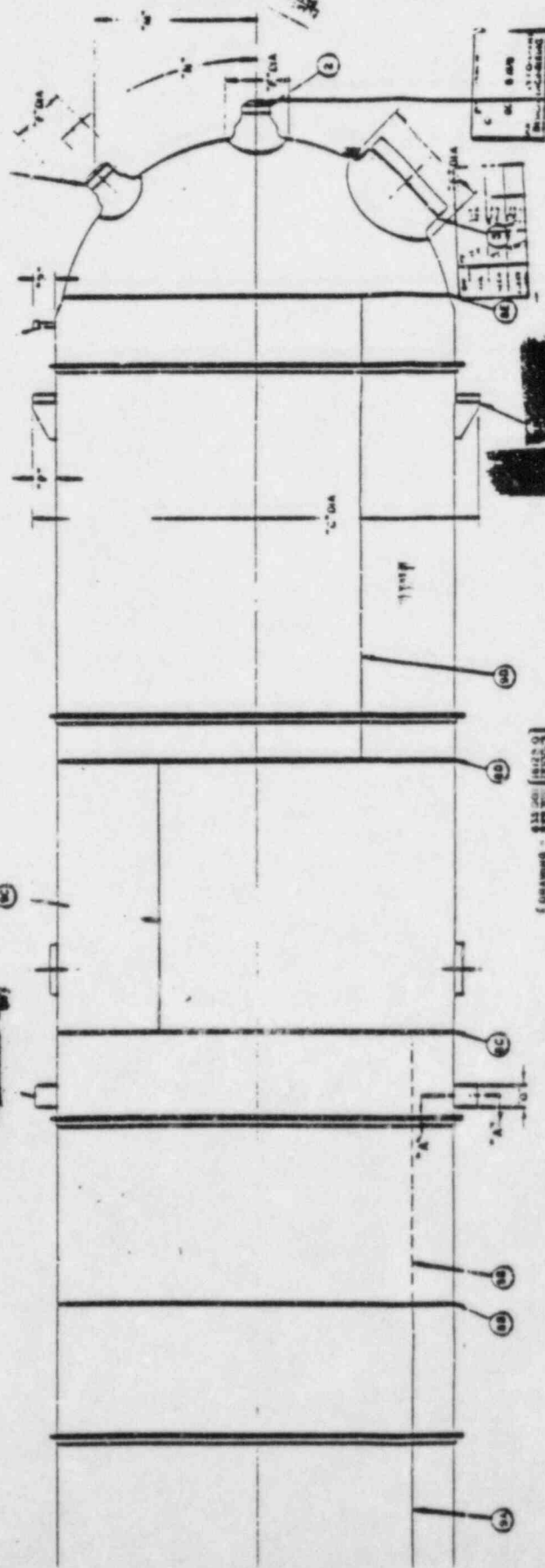
V. Implementation Schedule:

Surface examination data will become the Preservice Inspection record.



TOP VIEW

18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100



OVERALL LENGTH  
13' 0" (3961.9)  
13' 0" (3961.9)  
AT RIGHT - 611.75 (18697.2)

FOR TRUE ORIENTATION SEE SECTION AND END VIEWS

GENERAL ORDER NO. SH-1152 245 7453  
CUSTOMER NAME RUKE POWER COMPANY  
STATION OR UNIT NO. 515284 NO. 1  
TAMPA SHOP ORDER NO. DEC-1961

APPROVE  
DATE 10/1/61  
BY [Signature]

1106J36

W  
WATKINS Electric Corporation  
TAMPA DIVISION TAMPA, FLA.  
DESIGNED BY: 1106J36  
DATE: 10/1/61  
1106J36

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

CAM 1201-01-1

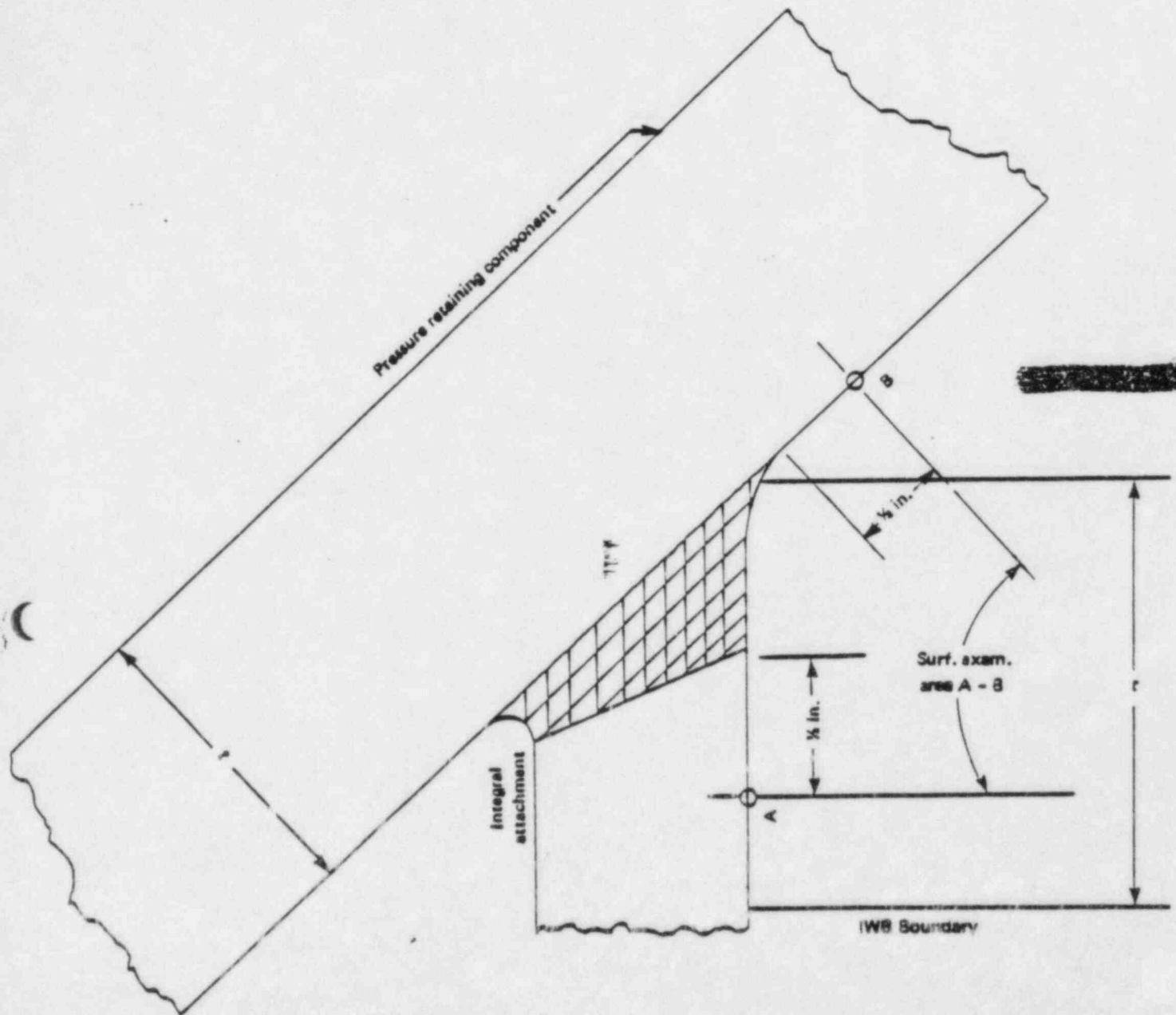


FIG. IWB-2500-13 INTEGRAL ATTACHMENT WELD

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

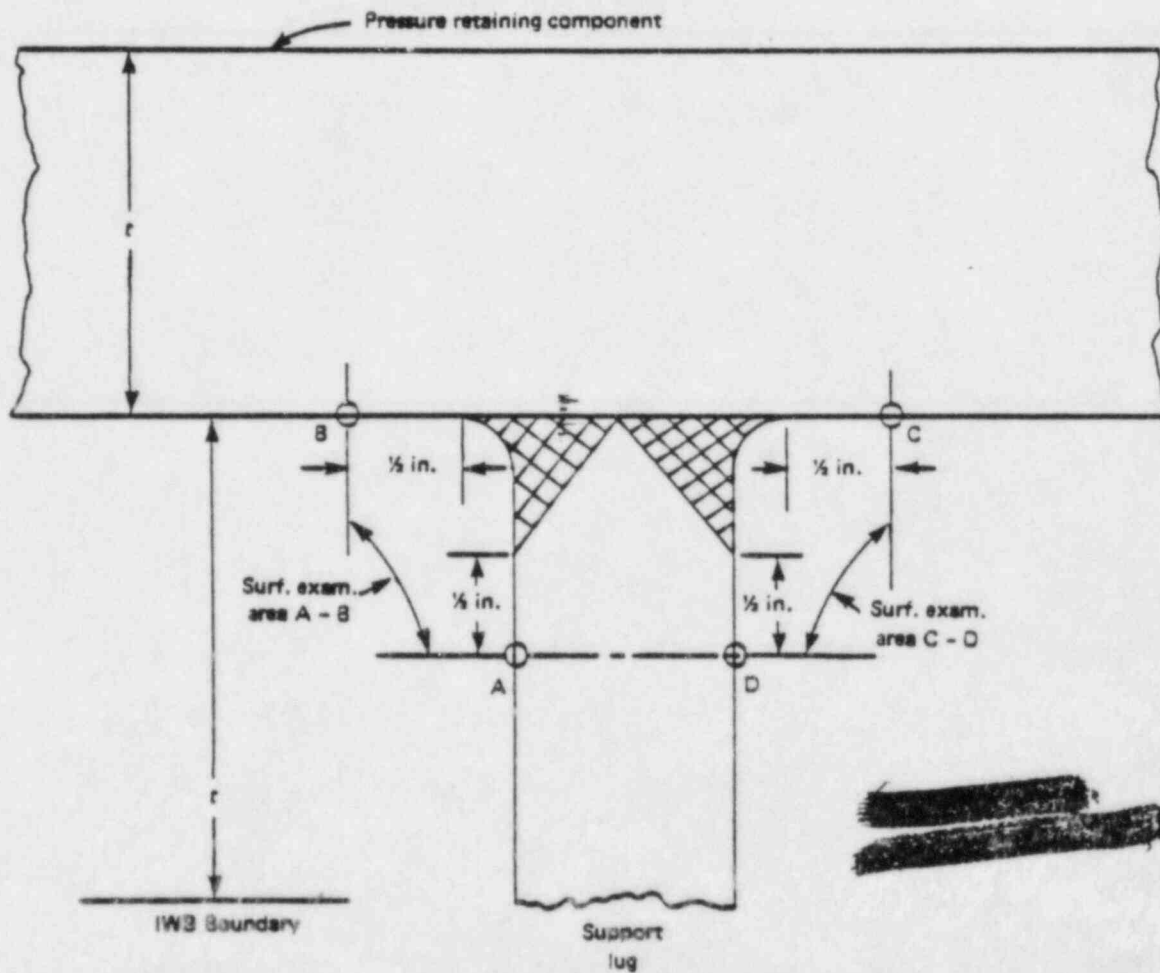


FIG. IWB-2500-15 INTEGRAL ATTACHMENT

UNCONTROLLED  
THIS COPY WILL NOT BE USED

DUKE POWER COMPANY  
Request For Relief From  
Inservice Inspection Requirement

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

Station: CATAWBA NUCLEAR STATION

Unit: 1 & 2

Reference Code: ASME Boiler and Pressure Vessel Code Section XI  
1974 Edition including addenda through Summer 1975

I. Component for which exemption is requested:

a. Name and Identification Number:

Pressurizer Cladding

National Board Number 7245 (Unit 1)

b. Function:

Reactor Coolant Pressure Boundary Cladding

c. ASME Section III Code Class:

Class 1

d. Valve Category:

NA

II. Reference Code Requirement that has been determined to be impractical:

Section XI Table IWB-2500, Examination Category B-I-2  
Section XI Table IWB-2600, Item Number B2.9  
Visual examination of cladding

III. Basis for Requesting Relief:

The Inservice Inspection Plan will be written to the ASME  
Boiler and Pressure Vessel Code Section XI 1980 Edition,  
or later edition if adopted prior to commercial operation.  
There is no examination of cladding required under this code.

III. Basis for Requesting Relief (cont.)

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

IV. Alternate Examination:

None

V. Implementation Schedule:

No Preservice Inspection data for pressurizer cladding will be required as a basis for comparing future inservice inspection data since no examination will be required by the inservice inspection code.

## 10.0 Calibration Standards

Calibration Standards are being prepared for each UT or ET inspection listed in Section 8 of this Plan. All calibration standards are designed in accordance with the requirements of Section XI, 1974 edition including addenda through Summer 1975. Allowance was made in the design of the blocks for updating to the requirements of codes through the 1980 edition.

Pages 2 through 6 of this section contains information concerning the calibration standards to be used for the preservice inspection of Catawba Units 1 and 2. An as-built drawing of each completed standard is also included in this section.

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI05  
FILE: C007133  
PLANT: CAT UNIT S

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
CALIBRATION BLOCK LISTING

PAGE 1  
04/10/84

SELECTION CRITERIA FOR THIS REPORT IS AS FOLLOWS:

	1	2	3	4	5	6	7
	123456789012345678901234567890123456789012345678901234567890						
PLANT CARD =	P	C	A	T	S		
	123456789012345678901234567890123456789012345678901234567890						

0000000

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI05  
FILE: C007133  
PLANT: CATAWBA UNIT S  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
CALIBRATION BLOCK LISTING

PAGE 2  
04/10/84

BLOCK NUMBER	TYPE	DESCRIPTION	CODE REQ.	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	***** COMMENTS *****
40387	ARIS	6 X 7 X 28 SA 508 CL. 2	S75	CS	. 0	7.000	CS WITH SS CLAD
50202	PIPE	1.5 IN. SCH. 160 SA 376 T 304	S75	SS	1.90	0.281	HT. NO. 08574
50217	PIPE	2 IN. SCH. 160 SA 376 T 304	S75	SS	2.38	0.344	HT. NO. 00672
50250	PIPE	7.59 OD X 1.20 WALL SA 182 TYPE 316	S75	SS	7.59	1.200	PRESSURIZER RELIEF NOZZLE SAFE END HT. NO. 74985
50262	BOLTING	1.13 IN. DIA X 12 IN SA 193 GR. B7	S75	CS	1.13	12.000	
50264	BOLTING	1.25 IN. DIA X 9.50 SA 193 GR. B7	S75	CS	1.25	9.500	
50265	BOLTING	1.25 IN. DIA X 18 IN SA 193 GR. B7	S75	CS	1.25	18.000	
50266	BOLTING	1.38 IN. DIA. X 8 IN SA 193 GR. B7	S75	CS	1.38	8.000	NI ACCUMULATOR BOLTING
50268	BOLTING	2 IN. DIA X 16 IN. SA 193 GR. B7	S75	CS	2.00	16.000	PZR RELIEF BOLTING
50270	BOLTING	2.50 IN. DIA X 12 IN SA 193 GR. B7	S75	CS	2.50	12.000	WATER & NITROGEN ACCUMULATOR BOLTING
50272	BOLTING	1.63 IN. DIA X 14 IN SA 193 GR. B7	S75	CS	1.63	14.000	
50273	BOLTING	2 IN. DIA. X 10 IN. SA 193 GR. B7	S75	CS	2.00	10.000	RCP PRIMARY SEAL
50301	ARIS	5 X 6 X 15 SA 533 GR. B CL. 1	S75	CS	. 0	. 0	CS BLOCK WITH SS CLAD COMPLETE
50302	ARIS	6 X 9 X 27 SA 508 CL. 2	S75	CS	. 0	. 0	CS BLOCK WITH SS CLAD COMPLETE
50303	ARIS	6 X 11 X 33 SA 508 CL. 2	S75	CS	. 0	. 0	CS BLOCK WITH SS CLAD COMPLETE
50304	ARIS	9 X 36.65 X 37 SA 508 CL. 2	S75	CS	. 0	. 0	CS BLOCK WITH SS CLAD COMPLETE

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI05  
 FILE: C007133  
 PLANT: CATAWBA UNIT S  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 CALIBRATION BLOCK LISTING

PAGE 3  
 04/10/84

BLOCK NUMBER	TYPE	DESCRIPTION	CODE REQ.	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	***** COMMENTS *****
50305	PIPE	31 ID X 2.48 WALL SA 351 CF8A	S75	SS	31.00	2.480	CENTRIFUGALLY CAST SS COMPLETE HT. NO. 147573
50306	PIPE	3 IN. SCH. 160 SA 376 T 304	S75	SS	3.50	0.438	HT. NO. B8200
50307	PIPE	4 IN. SCH. 160 SA 376 T 304	S75	SS	4.50	0.531	HT. NO. M1416
50308	PIPE	6 IN. SCH. 160 SA 376 T 304	S75	SS	6.63	0.719	HT. NO. 742440
50309	PIPE	8 IN. SCH. 20 SA 312 T 304	S75	SS	8.63	0.250	HT. NO. 835547 COMPLETE
50310	PIPE	8 IN. SCH. 40 SA 312 T 304	S75	SS	8.63	0.322	HT. NO. 28569 COMPLETE
50311	PIPE	8 IN. SCH. 160 SA 376 T 304	S75	SS	8.63	0.906	HT. NO. 743456 COMPLETE
50312	PIPE	10 IN. SCH. 140 SA 376 T 316	S75	SS	10.75	1.000	HT. NO. 259842 COMPLETE
50313	PIPE	12 IN. SCH. 40S SA 312 T 304	S75	SS	12.75	0.375	HT. NO. F60096 COMPLETE
50314	PIPE	14 IN. SCH. 40 SA 312 T 304	S75	SS	14.00	0.438	HT. NO. 24355 COMPLETE
50315	PIPE	12 IN. XS SA 312 T 304	S75	SS	12.75	0.500	
50316	PIPE	12 IN. SCH. 140 SA 376 T 316	S75	SS	12.75	1.125	HT. NO. J7289 COMPLETE
50317	PIPE	18 IN. SCH. 40 SA 358 T 304	S75	SS	18.00	0.562	HT. NO. 24355
50318	PIPE	6 IN. SCH. 40 SA 312 T 304	S75	SS	6.63	0.280	HT. NO. 624226
50319	PIPE	6 IN. SCH. 80 SA 312	S75	SS	6.63	0.432	HT. NO. F81032
50320	PIPE	10 IN. SCH. 20 SA 312 T 304	S75	SS	10.75	0.250	HT. NO. 28745

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI05  
 FILE: C007133  
 PLANT: CATAWBA UNIT S  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 CALIBRATION BLOCK LISTING

PAGE 4  
 04/10/84

BLOCK NUMBER	TYPE	DESCRIPTION	CODE REQ.	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	***** COMMENTS *****
50321	PIPE	10 IN. SCH. 40 SA 312 T 304	S75	SS	10.75	0.365	HT. NO. 19394 COMPLETE
50322	PIPE	12 IN. SCH. 20 SA 312 T 304	S75	SS	12.75	0.250	HT. NO. 823487
50323	PIPE	12 IN. SCH. 100 SA 376 T 316	S75	SS	12.75	0.844	HT. NO. 6809 COMPLETE
50324	PIPE	14 IN. SCH. 140 SA 376 T 316	S75	SS	14.00	1.250	HT. NO. 26004
50325	PIPE	18 IN. SCH. 20 SA 312 T 304	S75	SS	18.00	0.312	HT. NO. 648843
50327	PIPE	8 IN. SCH. 40 SA 106 GR. B	S75	CS	8.63	0.322	HT. NO. L64027
50328	PIPE	10 IN. SCH. 40 SA 106 GR B	S75	CS	10.75	0.365	HT. NO. 273125
50329	PIPE	16 IN. SCH. 80 SA 106 GR B	S75	CS	16.00	0.844	HT. NO. L64237
50330	PIPE	18 IN. SCH. 80 SA 106 GR B	S75	CS	18.00	0.938	HT. NO. L03933
50331	PIPE	6 IN. SCH. 80 SA 106 GR B	S75	CS	6.63	0.432	HT. NO. N33954
50336	RPV STUD	SA 540 GR. B24	S75	CS	7.00	36.000	HT. NO. 56553
50337	PZR SHELL	3.9 X 6 X 15 SA 533 GR. A CL. 2	S75	CS	. 0	4.200	CS WITH SS CLAD
50338	PZR UPPER HEAD	3 X 6 X 15 SA 533 GR. A CL. 2	S75	CS	. 0	3.000	CS WITH SS CLAD
50339	PIPE	14 IN. X 1.64 WALL SA 182 F316L FORGING	S75	SS	14.00	1.640	PRESSURIZER SURGE NOZZLE SAFE END
50340	PIPE	4 IN. X 0.76 WALL SA 182 F316L FORGING	S75	SS	4.50	0.900	PRESSURIZER SPRAY NOZZLE SAFE END
50342	PLATE	1.5 X 6 X 12 SA 516 GR. 70	S75	CS	. 0	1.500	PZR SUPPORT SKIRT

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI05  
 FILE: C007133  
 PLANT: CATAHBA UNIT S  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 CALIBRATION BLOCK LISTING

PAGE 5  
 04/10/84

BLOCK NUMBER	TYPE	DESCRIPTION	CODE REQ.	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	***** COMMENTS *****
50344	PIPE	14 IN. SCH. 160 SA 376 T 316	S75	SS	14.00	1.406	
50348	PIPE	3 IN. XXS SA 376 T 304	S75	SS	2.00	16.000	HT. NO. M8606
50349	NOZZLE	14 IN. SA 182 F 304N	S75	SS	19.36	3.928	HT. NO. 72218
50350	NOZZLE	12 IN. SA 182 F 304	S75	SS	17.63	3.566	HT. NO. 843663
50351	NOZZLE	10 IN. SA 182 F 304	S75	SS	15.21	3.231	HT. NO. A19214
50352	NOZZLE	6 IN. SA 182 F 304	S75	SS	10.13	2.469	HT. NO. A36815
50354	VALVE	12 IN. DIA. X 2.043 SA 182 F 316	S75	SS	12.00	2.043	ND VALVE BODY WELDS
50355	PIPE	6 IN. SCH. XXS SA 106	S75	CS	6.62	0.864	
50356	NOZZLE	10 IN. DIA. X 1.5 IN SA 105	S75	CS	10.00	1.500	SV BRANCH ON SM HEADER
50360	RCP BOLT	SA 540 GR B24	S75	CS	4.36	. 0	3 PIECES (50360A, 50360B, 50360C) COMPLETE
50361	VALVE	8 IN. DIA. X 0.572 SA 182 F 316	S75	SS	8.00	0.572	ND VALVE BODY WELD
50362	VALVE	18 IN. DIA. X 1.782 SA 105	S75	CS	18.00	1.782	CF ISOLATION VALVE BODY WELD
50363	VALVE	6 IN. DIA. X 1.375 SA 105	S75	SS	6.00	1.375	SV RELIEF VALVE BODY WELD
50364	PIPE	5 IN. X 0.500 WALL SA 376 T 304	S75	SS	5.56	0.500	
50365	RPV NUT	10.54 IN. DIA X 1.77 SA 540 GR. B24	S75	CS	10.54	1.770	
50366	PLATE	3 X 6 X 15 SA 533 GR. A CL. 2	S75	CS	. 0	3.900	STEAM GENERATOR SHELL

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI05  
FILE: C007133  
PLANT: CATAWBA UNIT 2  
KEY: ITEM NUMBER

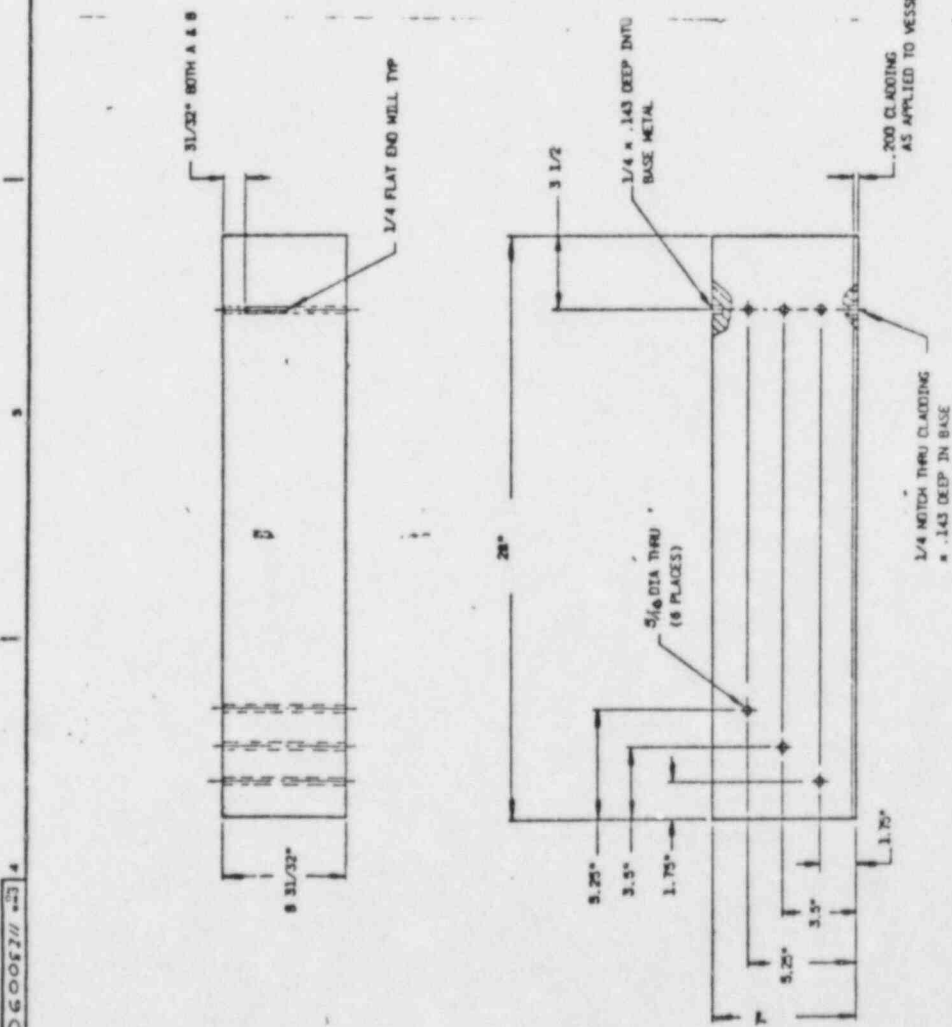
DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
CALIBRATION BLOCK LISTING

PAGE 7  
04/10/84

BLOCK NUMBER	TYPE	DESCRIPTION	CODE REQ.	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	***** COMMENTS *****
***		79 TOTAL RECORDS SATISFY THE SELECTION CRITERIA ***					

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

D600F2H 4



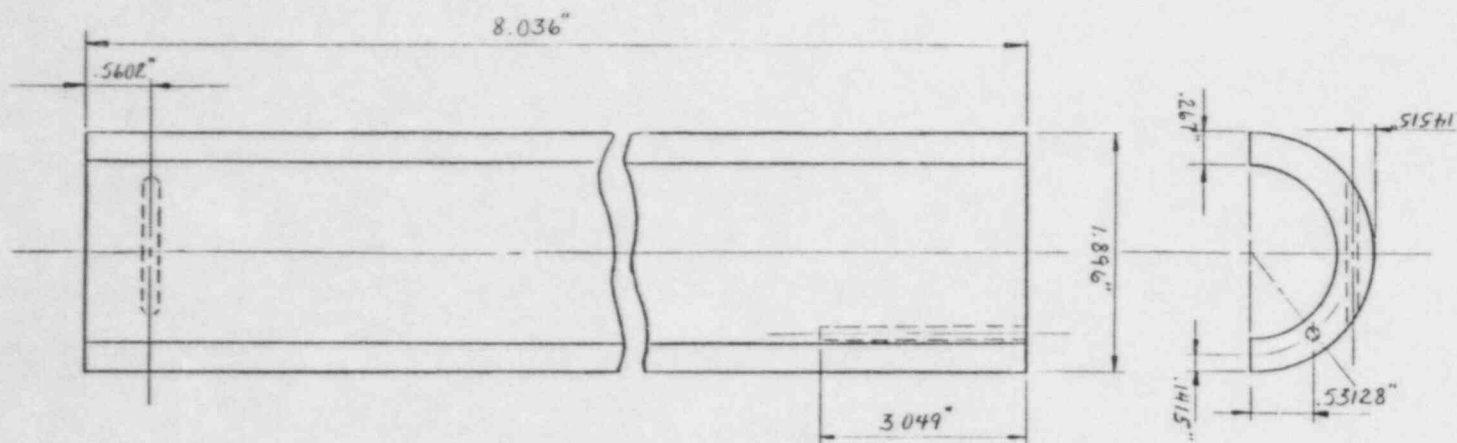
REVISIONS		
NO.	DESCRIPTION	DATE
1	ADDED AS-BUILT DIMENSIONS	6-17-81
2	C-3 5/16 DIA HOLE WAS 1/8 DIA	7-17-81
PER AS BUILT DIMENSIONS		

- NOTES:
- ALL HOLES SORTED TO DEPTH.
  - TOL FOR:  
FRACTIONS = ± 1/32  
XX = ± .030  
XXX = ± .010

- INFORMATION REQUIRED:
- MATERIAL:  
CALIBRATION BLOCK: SASSONC12  
CLADDING: STAINLESS STEEL
  - CUSTOMER: DUKE POWER CO.
  - SITE: OCONEE 1, 2 & 3
  - CONTRACT NO: 599-0441-10-02
  - DATA BASE NO: 40387

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

DATE: 6-17-81	BY: [Signature]	APPROVAL: [Signature]
DUKE POWER CO. OCONEE 1, 2 & 3 CALIBRATION BLOCK # 40387		
SCALE: 1/2" = 1'-0"		
1123009 C 2		

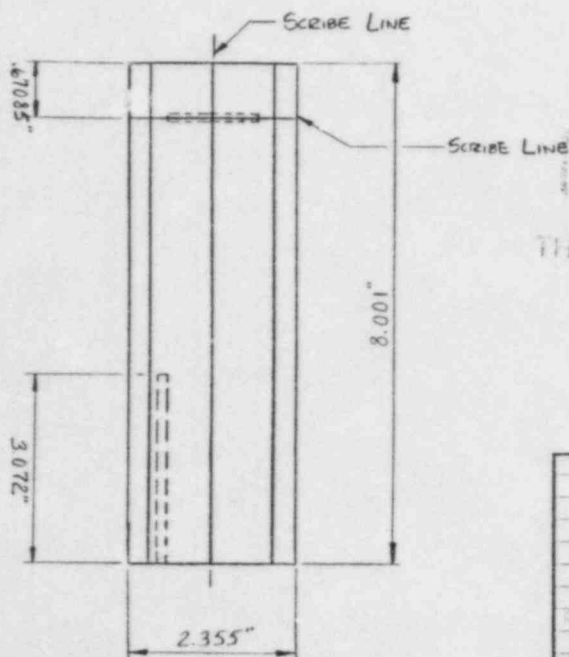
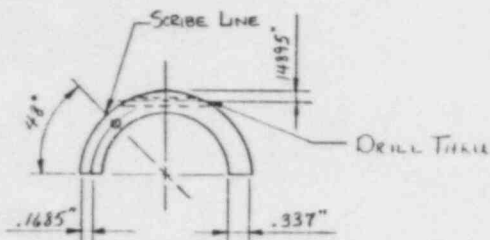


# NOTES:

1. MATERIAL = 1/2" SCH. 160 S.S. PIPE
2. HOLE DIAMETER = 3/32"
3. ALL HOLES TO BE DRILLED AND REAMED MINIMUM OF 3" DEEP.
4. HOLE DIMENSION TOLERANCE =  $\pm .010$ "
5. HT. # 08574 SA 376 T 304

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

										DUKE POWER COMPANY CATAWBA NUCLEAR STA. UNITS 1&2		
										U.T. CALIBRATION BLOCK NO. 50202		
DESIGNER <i>W.E.B.</i> DATE <i>12/1/82</i> INSP <i>W.E.B.</i> DATE <i>12/1/82</i>										DWG. NO. 50202		
CHECKED <i>W.E.B.</i> DATE <i>12/1/82</i> APPR <i>W.E.B.</i> DATE <i>12/1/82</i>										REV <i>1</i>		
NO.	REVISIONS				CHNG.	DATE	APPR.	DATE	CIVIL	ELEC	MCCB	INSPECTED



# NOTES:

1. MATERIAL = 2" SCH. 160 S.S. PIPE
2. HOLE DIAMETER =  $\frac{3}{32}$ "
3. ALL HOLES TO BE DRILLED AND REAMED MINIMUM 3" DEEP.
4. HOLE DIMENSION TOLERANCE =  $\pm .010$ "
5. HT. # 00672 SA 376 T304

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

DUKE POWER COMPANY  
CATAWBA NUCLEAR STA. UNITS 1 & 2

UT CALIBRATION BLOCK  
NO. 50217

DESIGNER				DATE				INSP				DATE			
DRAWN WSB				DATE 10-18-88				INSP				DATE			
CHECKED J. C. HART				DATE 12-15-88				APPR				DATE			
DWG. NO. 50217				REV				REV				REV			

NO	REVISIONS	CHD	DATE	APPR	DATE	CIVIL	ELEC	MECH	INSPECTED
1	As Built Dimensions	HC	10/18/88	1/1/89					

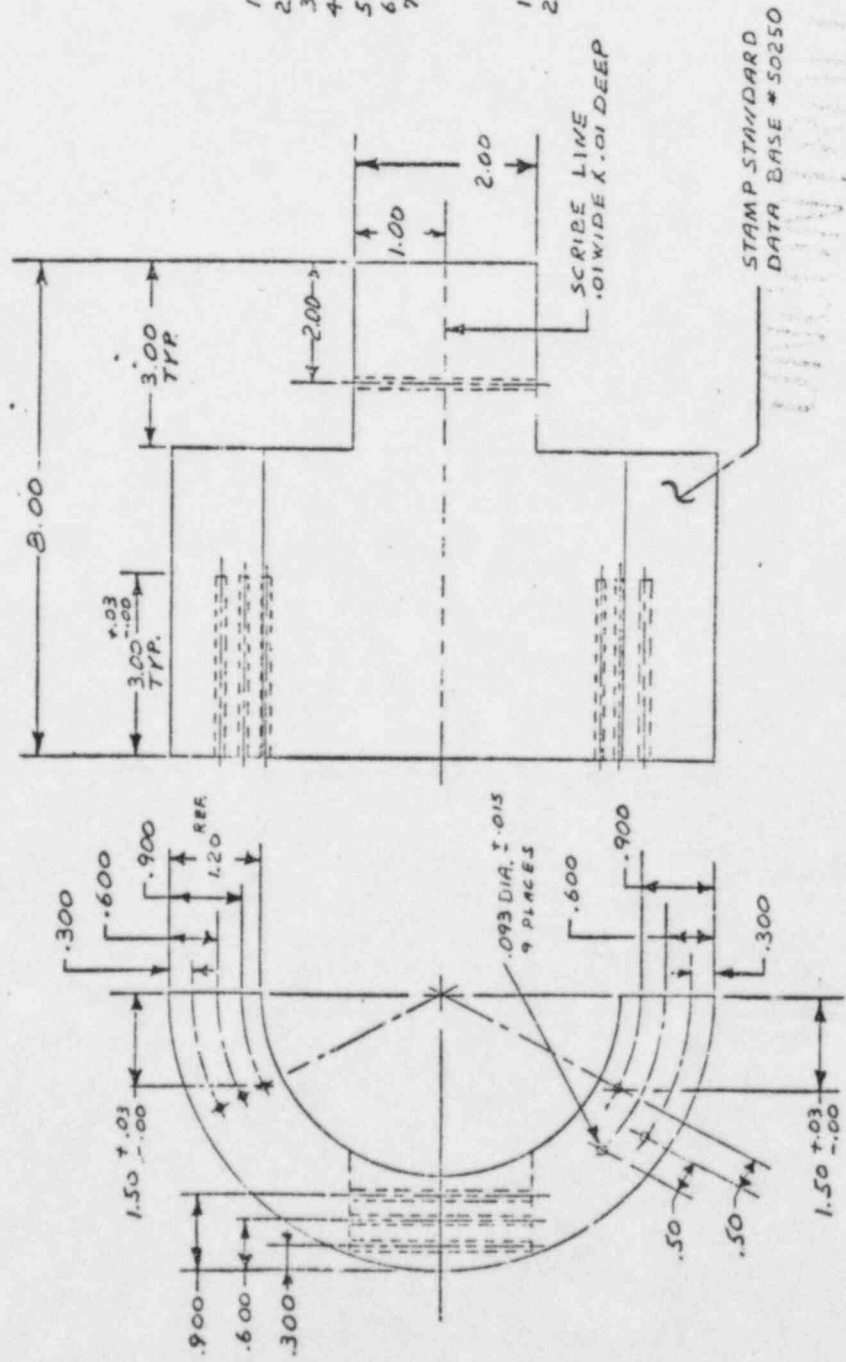
[illegible]

INFORMATION REQ.

1. SIZE (DIA): 7.59 O.D.
2. THICKNESS: 1.20
3. TYPE OF MATL: SA-182, GR.F316L FORGING
4. SITE: MCGUIRE UNIT 112
5. CUSTOMER: DUKE POWER CO.
6. CONTRACT: 599-0661-10-01, 599-0662-10-01
7. DATA BASE #50250

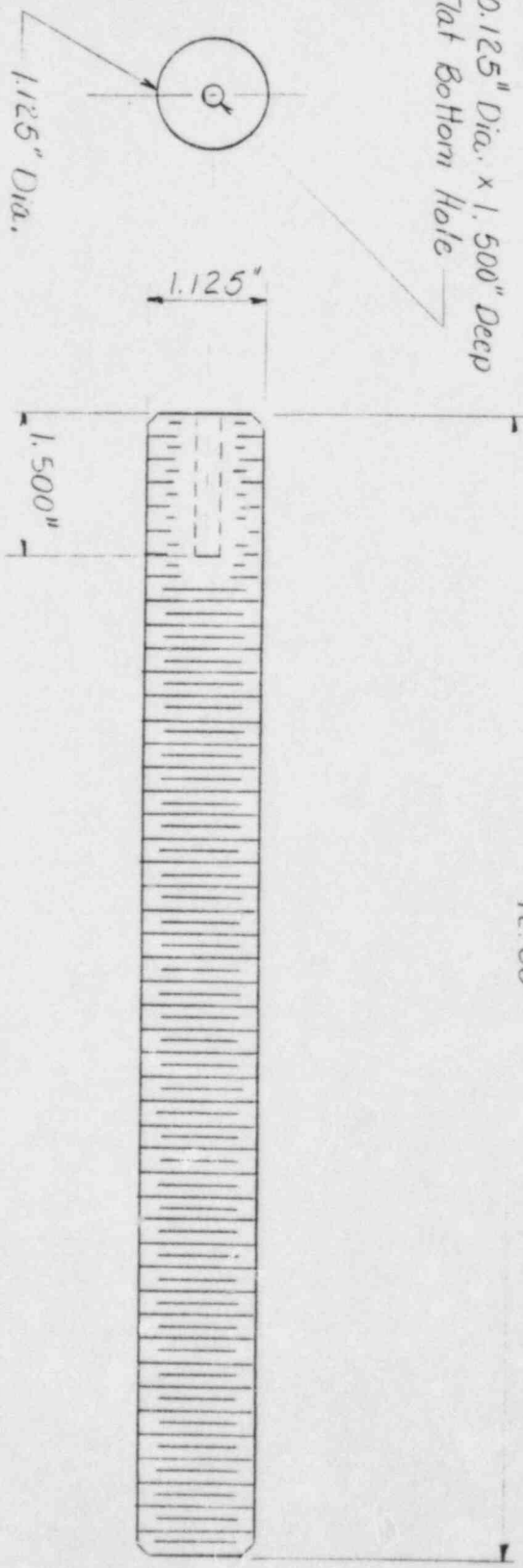
NOTES

1. ALL HOLES DESCRIBED TO DEPTH
2. TOL. FOR .XX =  $\pm .03$   
TOL. FOR .XXX =  $\pm .030$



DUKE POWER CO. MEASURE 1 1/2

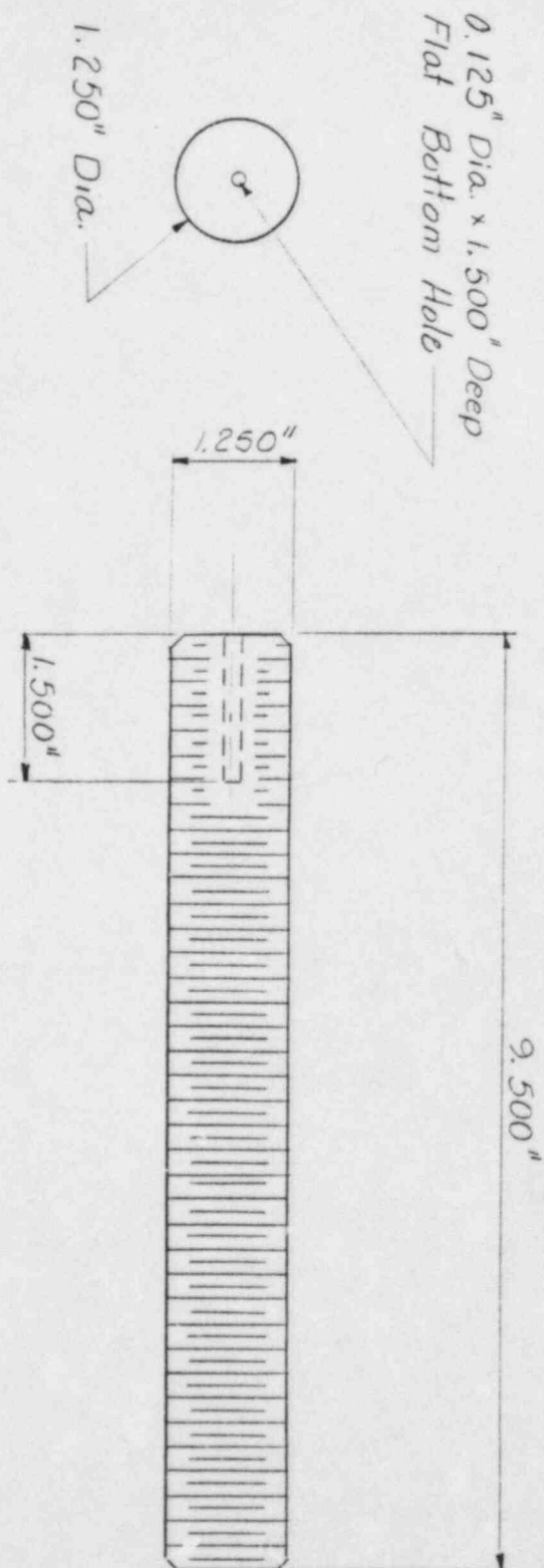
0.125" Dia. x 1.500" Deep  
 Flat Bottom Hole  
 1.125" Dia.  
 1.125"  
 1.500"  
 12.00"



- NOTES:
1. Material ASTM 193 B7
  2. Flat Bottom Hole Plugged

					DUKE POWER CO.					
					McGUIRE NUCLEAR STATION BOLTING CALIBRATION BLOCK # 50262					
					DRN.	P. Contardi	11-18-82	CHKD.	J.E. Cherry	11-22-82
					INSP.	NA	NA	APPR.	T. Williams	11-22-82
0	Fabrication Design			J.E.C. Tmt	11-22-82					
NO.	REVISION			CHKD	APPR	DATE		SCALE	N.T.S	No. 50262
										Rev. 0

- NOTES:
1. Material ASTM 193 B7
  2. Flat Bottom Hole Plugged



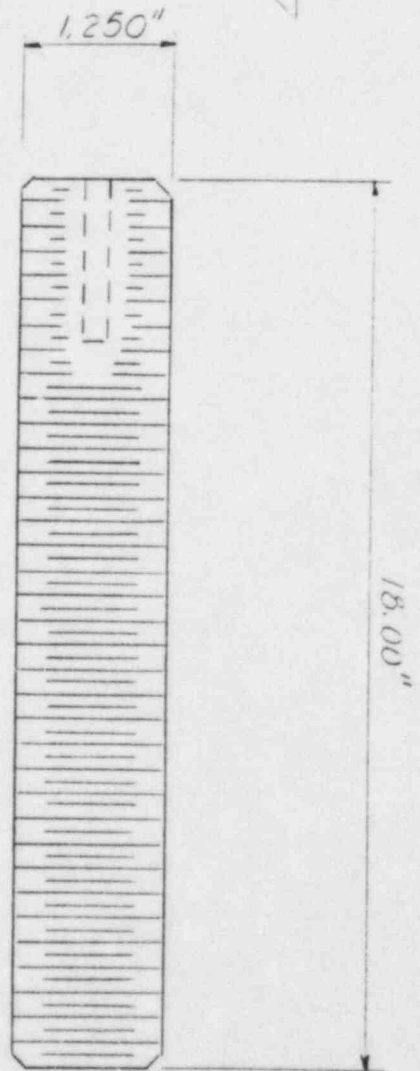
UNCONTROLLED  
THIS COPY WILL BE VOIDED

DUKE POWER CO.				
McGUIRE NUCLEAR STATION BOLTING CALIBRATION BLOCK # 50264				
DRN.	E. Contrato	11-18-82	CHKD.	J.E. Cherry 11-22-82
INSP.	NA	NA	APPR.	T. Hildebrand 11-22-82
MO.	REVISION	CHKD	APPR	DATE
0	Fabrication design	J.E.C.	TMW	11-22-82
SCALE N.T.S. NO. 50264 Rev.				

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

0.125" Dia. x 1.500" Deep  
Flat Bottom Hole

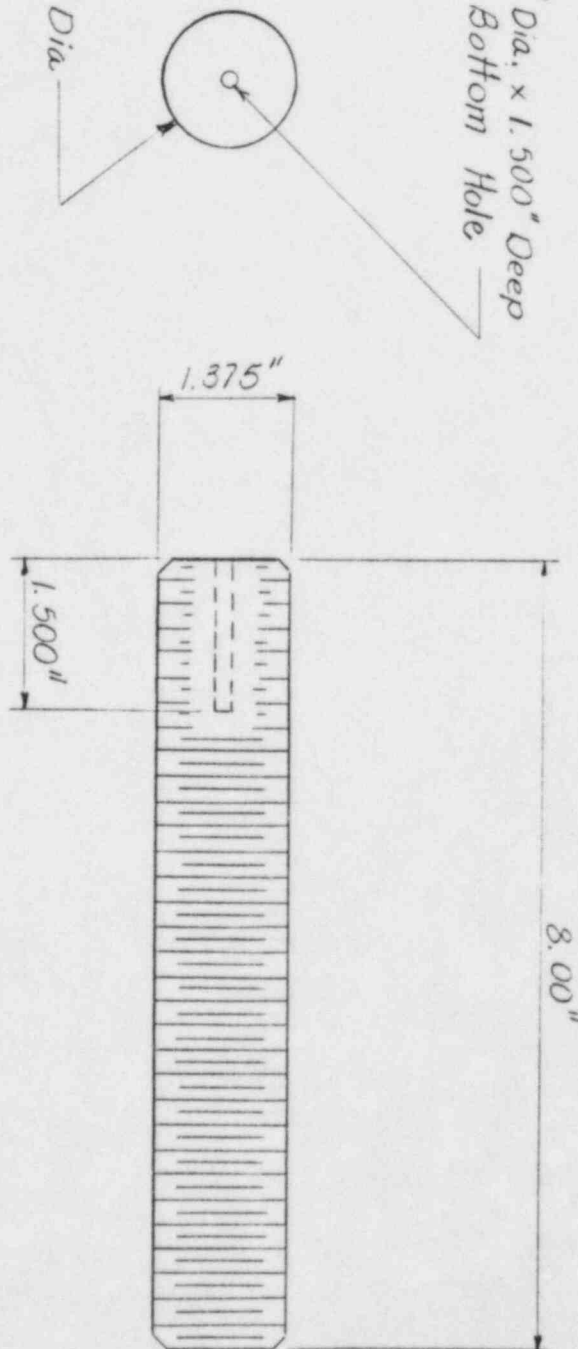
1.250 Dia.



- NOTES:
1. Material ASTM 193 B7
  2. Flat bottom hole plugged

DUKE POWER CO.				
McGUIRE NUCLEAR STATION BOLTING CALIBRATION BLOCK # 50265				
DRN.	E. Contrato	11-22-82	CHKD.	J.E. Cherry 11-22-82
INSP.	NA	NA	APPR.	T. McQuinn 11-22-82
0	Fabrication Design	J.E.C. TWH	11-22-82	
NO.	REVISION	CHKD	APPR	DATE
SCALE N.T.S				
No. 50265				Rev. 2

1.375" Dia



# NOTES

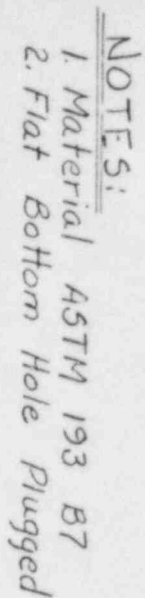
1. Material ASTM 193 B7
2. Flat Bottom Hole Plugged

Figure 1 consists of 12 small, vertically stacked line drawings illustrating the stages of larval development. The stages progress from a single cell at the top to a more complex, segmented form at the bottom. The drawings show the emergence of various structures, including what appears to be a head, antennae, and segmented body parts.

THIS COPY WILL NOT BE UPDATED

					DUKE POWER CO.					
					McGUIRE NUCLEAR STATION					
					BOLTING CALIBRATION BLOCK					
					# 50266					
					DRN.	P. Contrate	11-18-82	CHKD.	J.E. Chene	11-22-82
					INSP.	NA	NA	APPR.	T.H. Jacobsen	11-22-82
O	Fabrication Design			J.E.C.	TMH	11-22-82				
NO.	REVISION			CHKD	APPR	DATE		SCALE N.T.S		No. 50266
										Rev.

Figure 1. Schematic representation of the experimental design. The subjects were divided into two groups: the control group (CG) and the experimental group (EG). The CG was divided into two subgroups: the control group (CG) and the control group (CG). The EG was divided into two subgroups: the experimental group (EG) and the experimental group (EG). The CG was divided into two subgroups: the control group (CG) and the control group (CG). The EG was divided into two subgroups: the experimental group (EG) and the experimental group (EG).



					DUKE POWER CO.					
					McGUIRE NUCLEAR STATION BOLTING CALIBRATION BLOCK # 50268					
					DRN.	C. Contarale	11-18-82	CHKD.	J.E. Cherrey	11-22-82
					INSP.	NA	NA	APPR.	T. Hurrell	11-22-82
					O Fabrication design		JEC	THM	11-22-82	
NO.	REVISION			CHKD	APPR	DATE	SCALE NTS		No. 50268	Rev.

0.1875" Dia. x 1.500" Deep  
Flat Bottom Hole

2.500" Dia.

2.500"

1.500"

12.00"

- NOTES:
1. Material ASTM 193 B7
  2. Flat Bottom Hole Plugged

THIS COPY WILL BE DESTROYED  
DATE 11-22-92 BY 1111111111

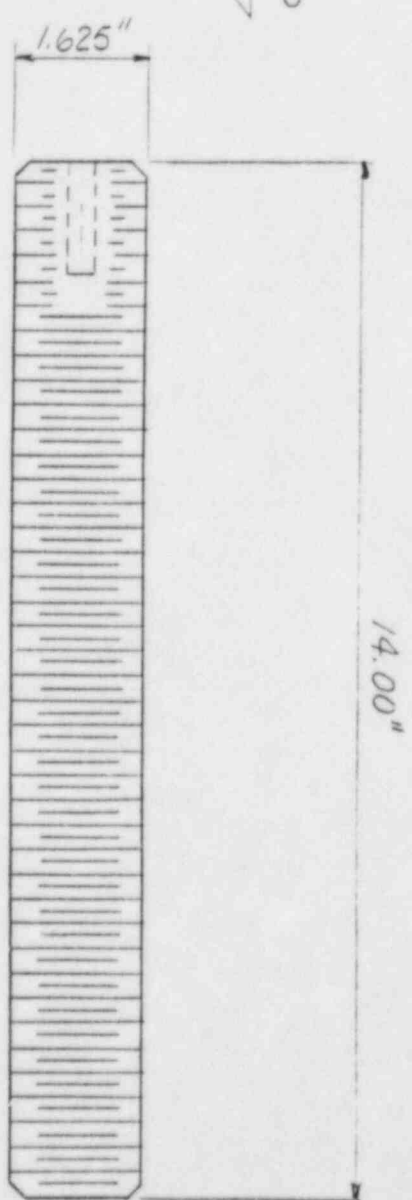
DUKE POWER CO.

McGUIRE NUCLEAR STATION  
BOLTING CALIBRATION BLOCK  
# 50270

NO.	REVISION	CHKD	APPR	DATE
1	CHANGE BOLT LENGTH	J.E.C.	Tml	11/17/83
0	Fabrication Design	J.E.C.	Tml	11-22-82

DRN.	L. Contrate	11-18-82	CHKD.	J.E. Cherry	11-22-92
INSP.	NA	NA	APPR.	Thurston	11-22-92
SCALE N.T.S			NO. 50270		
			REV. 1		

THIS COPY WILL NOT BE UPDATED



0.125" Dia x 1.500" Deep  
Flat Bottom Hole

1.625" Dia.

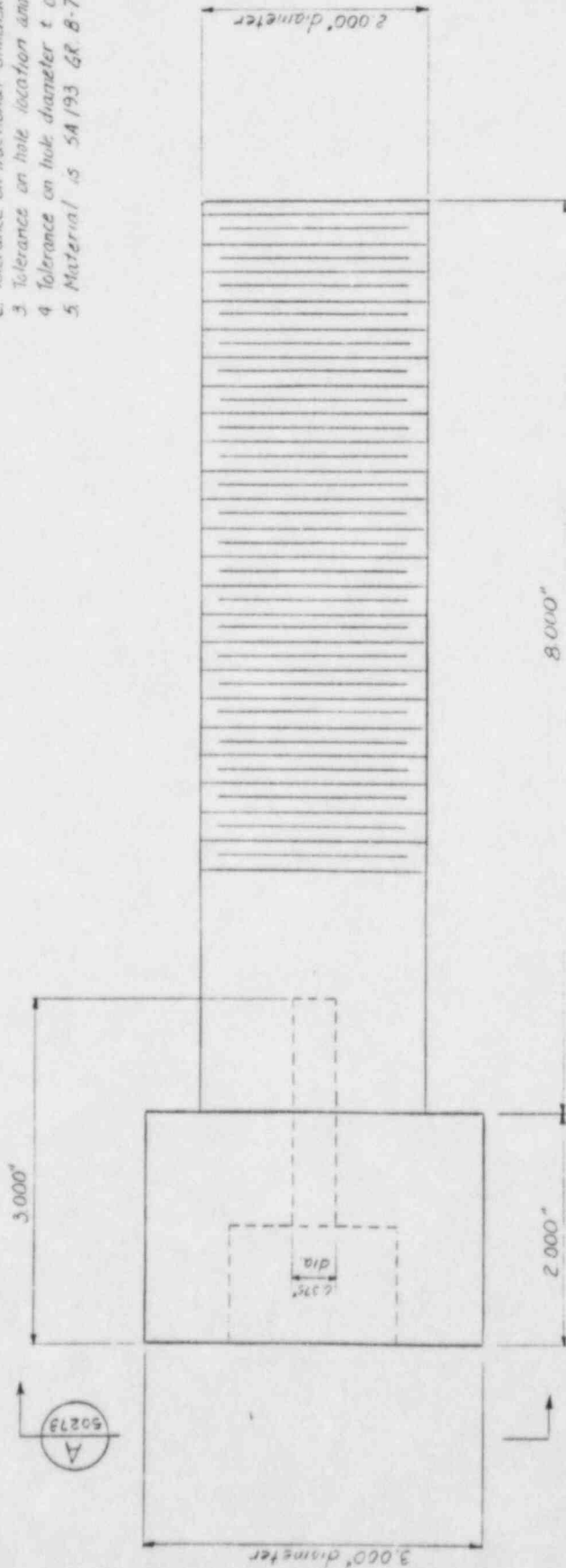
NOTES:

1. Material ASTM 193 B7
2. Flat bottom hole plugged

DUKE POWER CO.				
McGUIRE NUCLEAR STATION BOLTING CALIBRATION BLOCK # 50272				
DRN.	L. Ginter	11-22-82	CHKD.	J.E. Cherry 11-22-82
INSP.	NA	NA	APPR.	T. Hines 11-22-82
0	Fabrication Design	J.E.C. TMH	11-22-82	
NO.	REVISION	CHKD	APPR	DATE
SCALE N.T.S. NO. 50272				
				Rev. 0

NOTES:

- 1 Plugs to be provided with standards to allow 0.375" dia. holes to be plugged to full depth after dimension verification by Duke.
- 2 Tolerance on fractional dimensions  $\pm 1/16$ ".
- 3 Tolerance on hole location and depth  $\pm 0.010$ ".
- 4 Tolerance on hole diameter  $\pm 0.001$ ".
- 5 Material is SA 193 GR. B-7



8.000"

2.000"

2.000" diameter

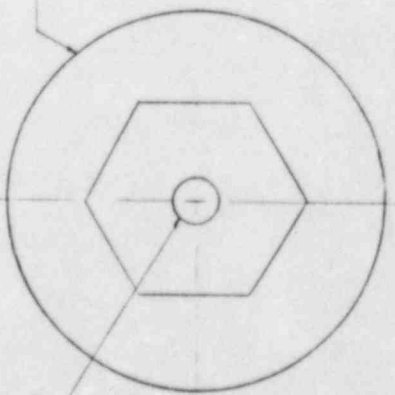
3.000" diameter

0.375" dia

UNCONTROLLED

THIS COPY SHALL NOT BE USED

0.375 Dia. x 3.000" Deep Flat Bottom Hole



A SECTION

50273

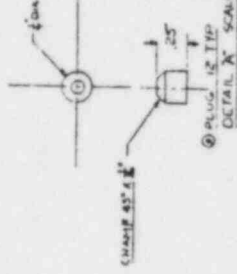
DUKE POWER COMPANY  
MCGUIRE NUCLEAR STATION

CALIBRATION BLOCK  
NO. 50273

REVISION	DATE	BY	CHKD	DATE	BY	REV
1	10/1/80	W. J. D.	W. J. D.	10/1/80	W. J. D.	1
2	10/1/80	W. J. D.	W. J. D.	10/1/80	W. J. D.	2
3	10/1/80	W. J. D.	W. J. D.	10/1/80	W. J. D.	3
4	10/1/80	W. J. D.	W. J. D.	10/1/80	W. J. D.	4
5	10/1/80	W. J. D.	W. J. D.	10/1/80	W. J. D.	5
DWG. NO.	50273					REV
						0

NO.	REVISIONS	DATE	APPROVED	DATE	INSPECTED
1	10/1/80	W. J. D.	W. J. D.	10/1/80	W. J. D.
2	10/1/80	W. J. D.	W. J. D.	10/1/80	W. J. D.
3	10/1/80	W. J. D.	W. J. D.	10/1/80	W. J. D.
4	10/1/80	W. J. D.	W. J. D.	10/1/80	W. J. D.
5	10/1/80	W. J. D.	W. J. D.	10/1/80	W. J. D.

REV	DESCRIPTION	DATE	BY
1	AS SHOWN	10/1/54	WJH
2	REVISION	10/1/54	WJH
3	REVISION	10/1/54	WJH
4	REVISION	10/1/54	WJH
5	REVISION	10/1/54	WJH
6	REVISION	10/1/54	WJH
7	REVISION	10/1/54	WJH
8	REVISION	10/1/54	WJH
9	REVISION	10/1/54	WJH
10	REVISION	10/1/54	WJH

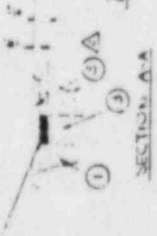


UNCONTROLLED  
THIS COPY WILL NOT BE DATED

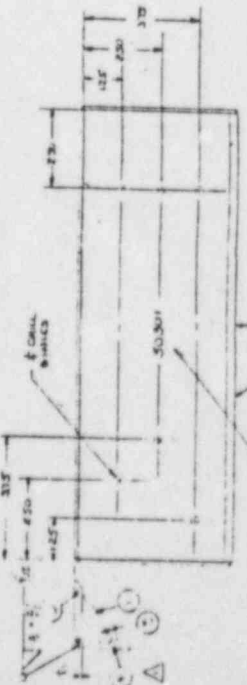
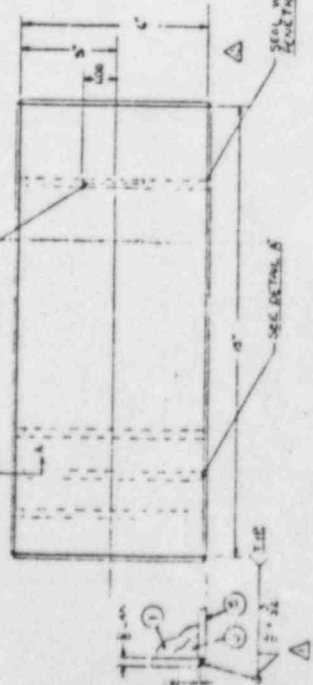
- NOTES:
- 1. ALL PARTS OF WORK MUST BE
  - 2. ALL PARTS OF WORK MUST BE
  - 3. ALL PARTS OF WORK MUST BE
  - 4. ALL PARTS OF WORK MUST BE
  - 5. ALL PARTS OF WORK MUST BE
  - 6. ALL PARTS OF WORK MUST BE
  - 7. ALL PARTS OF WORK MUST BE

REV	DESCRIPTION	DATE	BY
1	AS SHOWN	10/1/54	WJH
2	REVISION	10/1/54	WJH
3	REVISION	10/1/54	WJH
4	REVISION	10/1/54	WJH
5	REVISION	10/1/54	WJH
6	REVISION	10/1/54	WJH
7	REVISION	10/1/54	WJH
8	REVISION	10/1/54	WJH
9	REVISION	10/1/54	WJH
10	REVISION	10/1/54	WJH

CLADDING PERPENDICULAR TO MAJOR AXIS



SEAL WELD BOND AND SMOOTH BOND

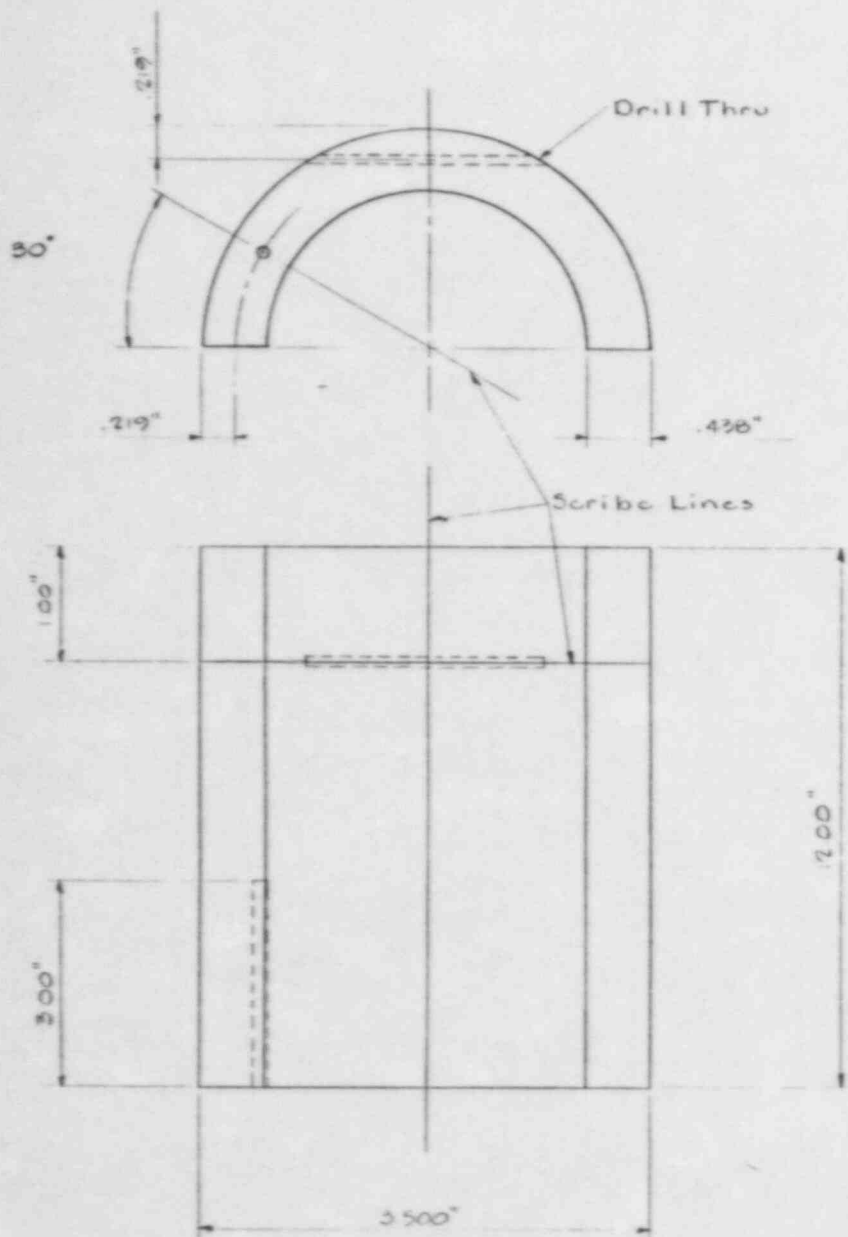


SEAL WELD BOND AND SMOOTH BOND









UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

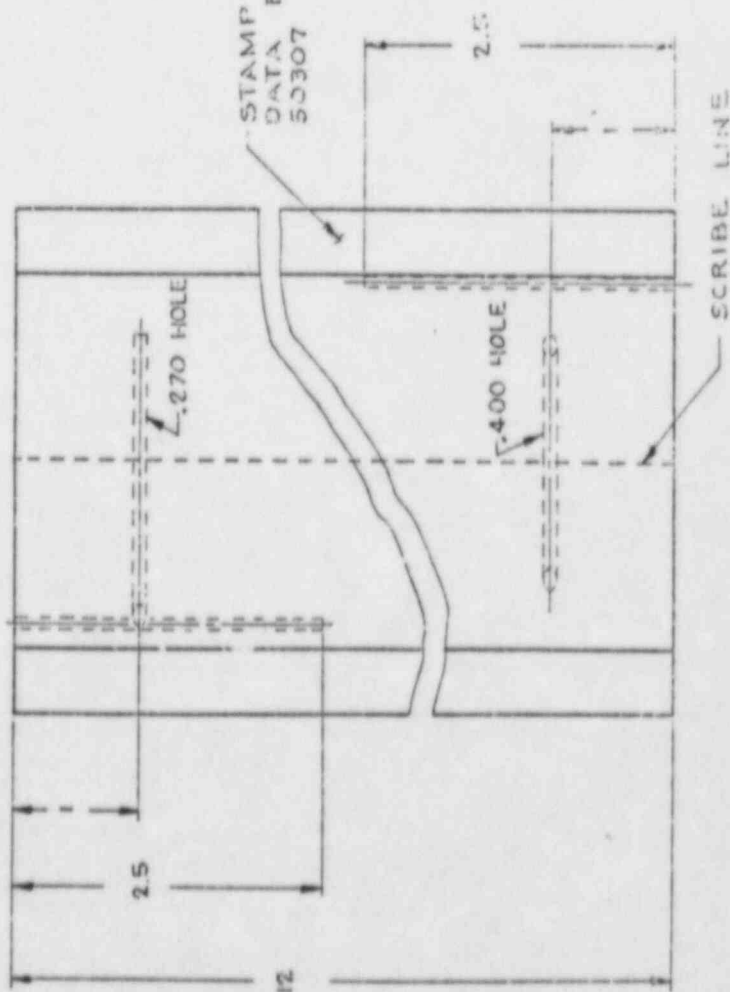
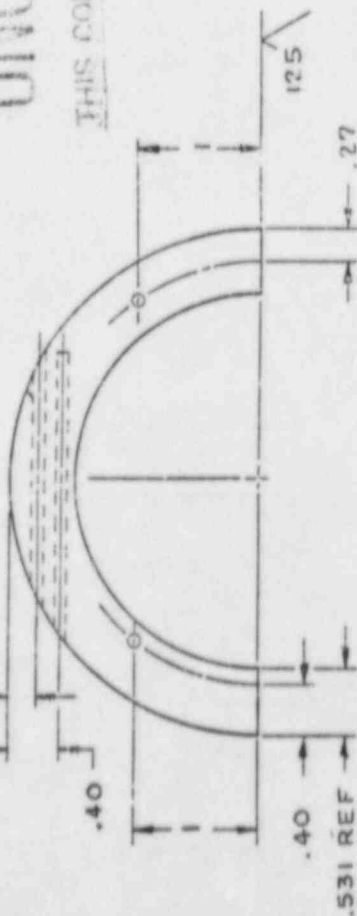
NOTES:

1. Material = 3" Sch. 160 S.S. Pipe
2. Hole Dia. =  $\frac{3}{32}$ "
3. All holes to be drilled and reamed a minimum of 3" deep.
4. Hole dimension tolerance =  $\pm .010$ "
5. Ht. # M72B2 SA376 T304.

DUKE POWER COMPANY CATAWBA NUCLEAR STATION UNITS 1&2									
U.T. CALIBRATION BLOCK NO. 50306									
DESIGNER		DATE		CHKD		DATE		REV	
JEC		10/19/82		JEC		10/19/82		1	
CHECKED		DATE		CHKD		DATE		REV	
JEC		10/19/82		JEC		10/19/82		1	
DWG. NO. 50306									

This vertical strip shows a sequence of seven circular cross-sections of a wire. From top to bottom, the first is a solid wire. The second and third show the wire beginning to curve. The fourth is a more pronounced curve. The fifth and sixth show the wire forming a complete loop. The seventh is a fully formed helical spring.

THIS COPY WILL NOT BE UPDATED



STAMP STANDARD  
DATA BASE NUMBER  
50307

SCRIBE LINE

DUKE POWER CO.  
CATAWBA LIGHTS I & II

INFORMATION REQUIRED.

1. SIZE (DIA) 4"
2. SCHEDULE 160
3. TYPE OF MATERIALS & SPECS 304 S316.
4. CONTRACT NO. 593-1151-10-01

VOTES:

1. ALL END HOLES 2.5" DEEP.  
2. ALL TANGENTIAL HOLES THEN OR 1" BEYOND  
SCRIBE LINE.  
3. REF. FROM PIPE DATA TABLE.  
4. HOLE DIA. .093 (4 THICKS).  
5. TOL. ON DEG. DIAS  $\pm .010$  FRACTIONS  $\pm 1/32$

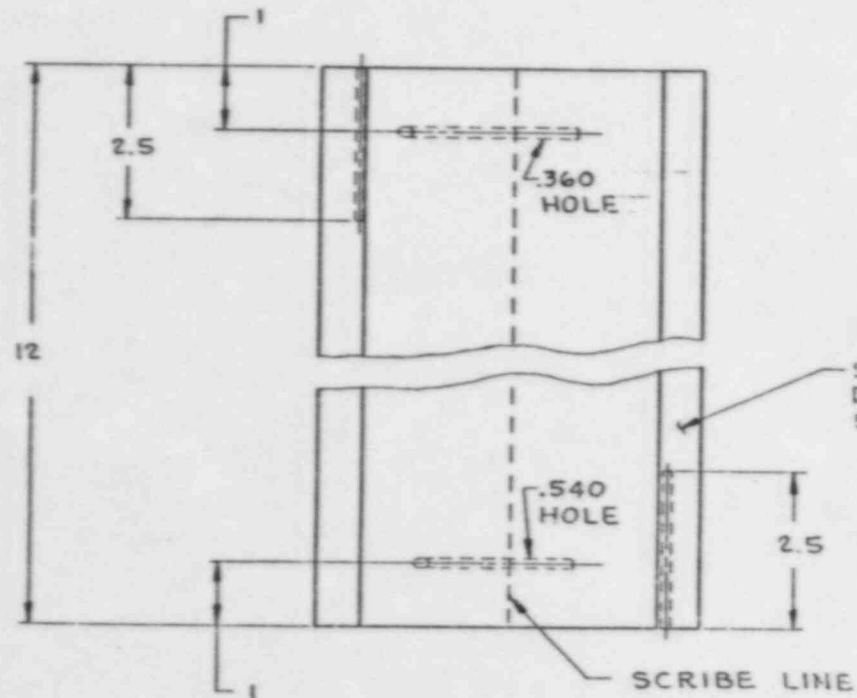
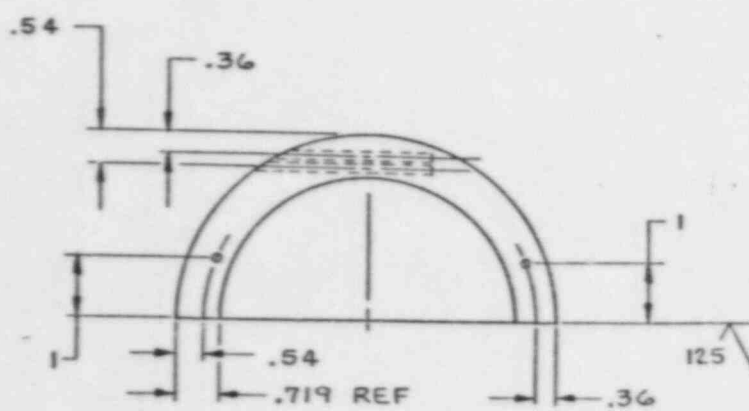
1918-1940. In: *Proceedings of the 1940 Annual Meeting of the American Society of Plant Pathologists*, 1940, pp. 1-10.

THE UNIVERSITY OF CHICAGO PRESS

00000

1100854 B

THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP



STAMP STANDARD  
DATA BASE NUMBER  
50308

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

REVISIONS			MICROFILM
DATE	DESCRIPTION	ORIGINAL	

INFORMATION REQUIRED

1. SIZE (DIA.) 6".
2. SCHEDULE 160.
3. TYPE OF MATERIAL & SPECS. 304 SA 376.
4. CONTRACT NO. 599-1151-10-01.

NOTES:

1. ALL END HOLES 2.5" DEEP.
2. ALL TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE.
3. REF. FROM PIPE DATA HANDBOOK.
4. TOL. ON DEC. DIMS.  $\pm .010$   
FRACTIONAL DIMS  $\pm 1/32$ .
5. HOLE DIAS. .093 (4 PLACES)

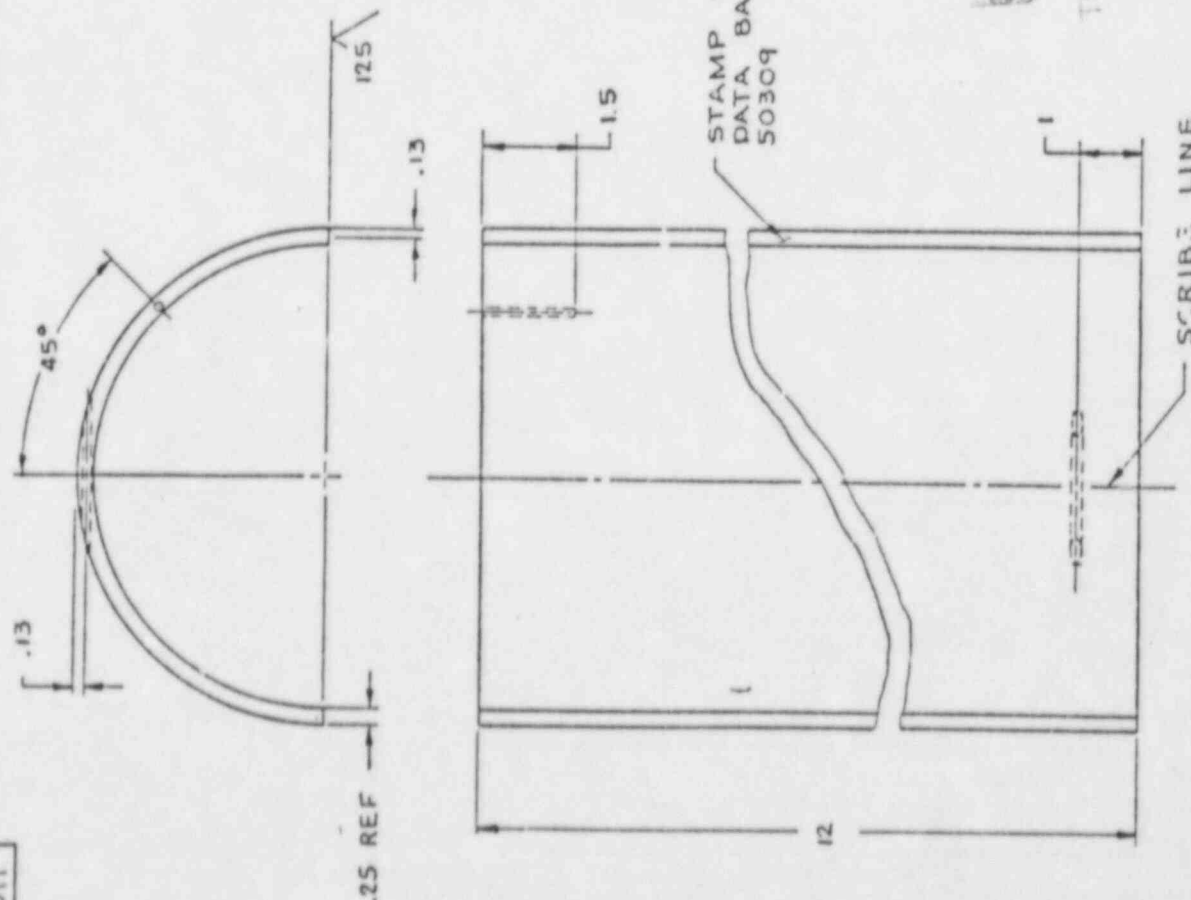
DUKE POWER CO.  
CATAWBA UNITS I & II

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED UNDER CONDITIONS THAT IT IS NOT TO BE REPRODUCED OR COPIED, IN WHOLE OR IN PART, OR USED FOR FURNISHING INFORMATION TO OTHERS, OR FOR ANY OTHER PURPOSES OR FOR THE REPRODUCTION OF THE BABCOCK & WILCOX COMPANY, AND IS TO BE RETURNED UNLESS REQUESTED. DO NOT SCALE DRAWINGS.

DATE 9-21-79	BY H. H. H.	U.T. CALIBRATION STD NO. 50308	6" SCHEDULE 160 PIPE	1100854 B-C
--------------	-------------	--------------------------------	----------------------	-------------

FIG. NO. 18-1182

THE BAUCCOCK & WILCOX COMPANY  
POWER GENERATION GROUP



INFORMATION REQUIRED

1. SIZE (DIA.) 8"
2. SCHEDULE 20.
3. TYPE OF MATERIAL & SPECS. 304 SA 312
4. CONTRACT NO. 593-1151-10-01.

NOTES

1. END HOLE 1 1/2" DEEP.
2. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE.
3. REF. FROM PIPE DATA HANDBOOK.
4. HOLE DIA'S .093 (2 PLACES)
5. TOL. ON DEC. DIA'S  $\pm .010$   
FRACTIONS  $\pm 1/32"$ .

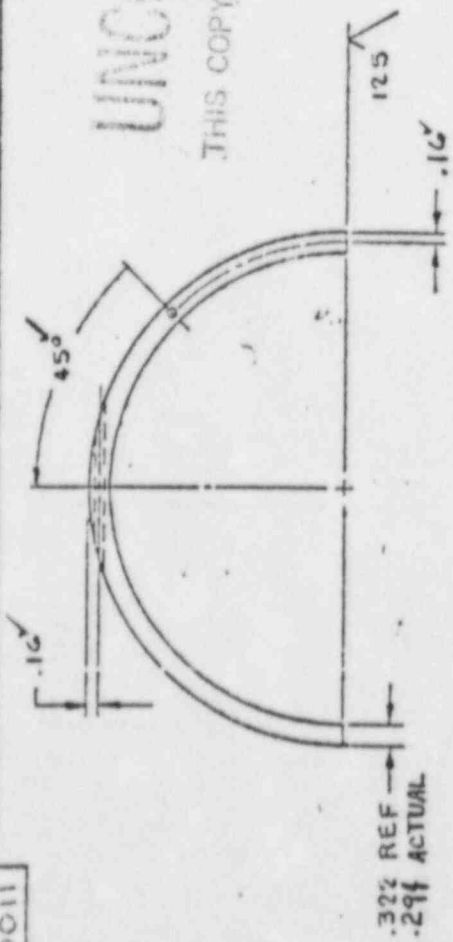
STAMP STANDARD  
DATA BASE NUMBER  
50309

DUKE POWER CO.  
CATAWBA UNITS I & II

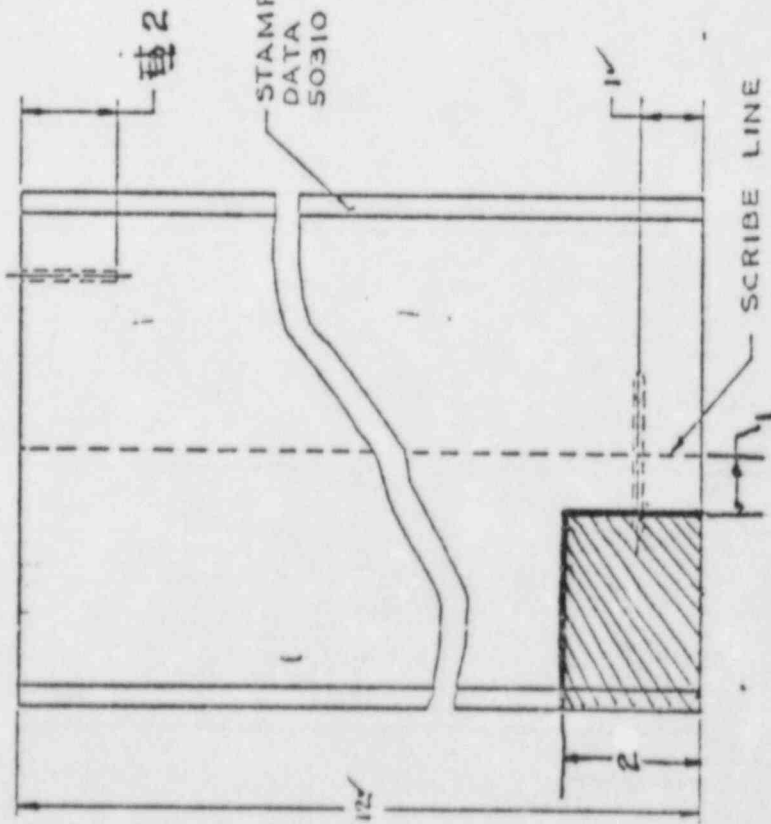
[illegible]

**THE BABCOCK & WILCOX COMPANY**  
**POWER GENERATION GROUP**

THIS COPY WILL NOT BE UPDATED



	REF	ACTUAL
32%		
29%		



STAMP STANDARD  
DATA BASE NUMBER  
50310

AS-BUILT DIMENSIONS  
CCH/xyz  
1-31-80

DUKE POWER CO.  
CATAWBA UNITS I & II

INFORMATION REQUIRED

1. SIZE (DIA.) 6".
2. SCHEDULE 40.
3. TYPE OF MATERIAL & SPECS 304 SA 312.
4. CONTRACT NO. 539-1151-1C-01.

NOTES:

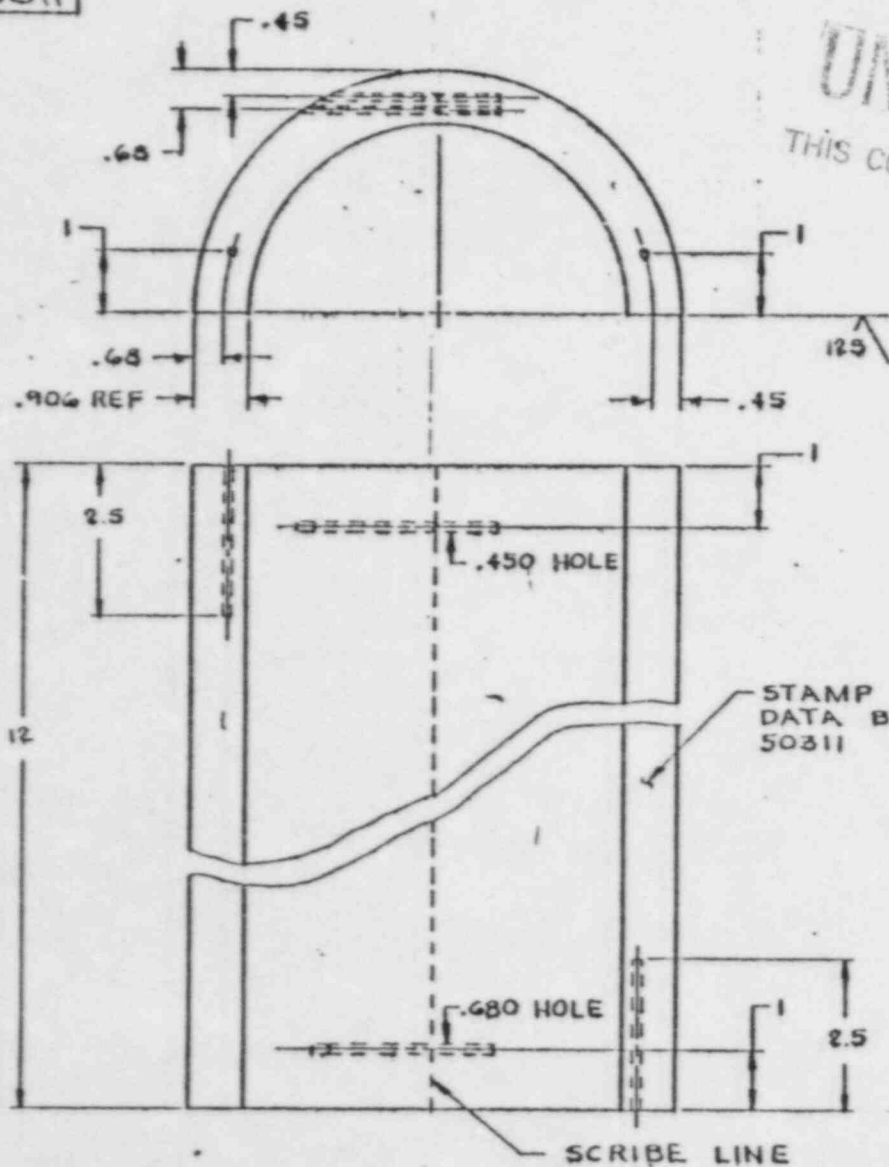
1. END HOLE 1 1/2" DEEP.
2. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE.
3. REF. FROM PIPE DATA HANDBOOK.
4. HOLE DIA'S. -.003 (2 PLACES).  
~~LESS THAN .001~~
5. ANGULAR TOL.  $\pm 1/2^\circ$ .
6. TOL. FOR DEC. DIMS.  $\pm .010$   
FRACTIONAL DIMS  $\pm 1/32"$ .

[illegible]

1. *Journal of the American Medical Association*, 1964; 191: 100-101.

524	144B	UT CALIBRATION STD NO. 50310	100856 B-C
100856	144B	8" SCHEDULE 40 PIPE	

1100857 B



UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

THE BABCOCK & WILCOX COMPANY  
POWER EQUIPMENT GROUP

REVISIONS			MICROFILM	
DATE	DESCRIPTION	REVISION	DATE	REVISION

INFORMATION REQUIRED

1. SIZE (DIA.) 8".
2. SCHEDULE 160.
3. TYPE OF MATERIAL & SPECS 304 SA 376
4. CONTRACT NO. 500-1151-16-01.

NOTES:

1. ALL END HOLES 2.5" DEEP.
2. ALL TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE.
3. REF. FROM PIPE DATA HANDBOOK.
4. HOLE DIA'S. .093 (4 PLACES).
5. TOL. ON DEC DIM'S  $\pm .010$   
FRACTIONS  $\pm 1/32$ ".

DUKE POWER CO.  
CATAWBA UNITS I & II

SCALE 1/2" = 1"

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED UNDER AGREEMENT THAT IT IS NOT TO BE REPRODUCED OR COPIED, IN WHOLE OR IN PART, OR USED FOR FURNISHING INFORMATION TO OTHERS, OR FOR ANY OTHER PURPOSES, WITHOUT THE WRITTEN PERMISSION OF THE BABCOCK & WILCOX COMPANY, AND IS TO BE RETURNED UPON REQUEST. NO NET SCALE—USE DIMENSIONS ONLY.

APPENDIX

DATE 9-21-79

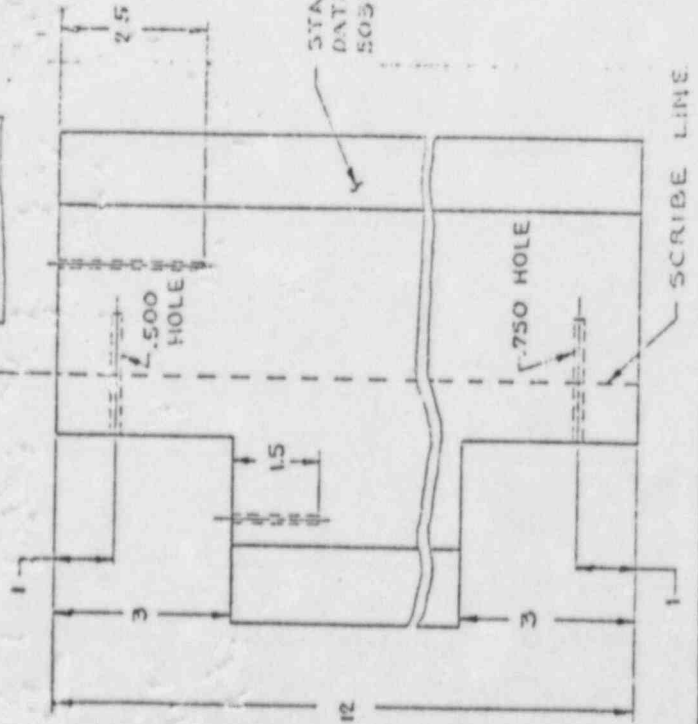
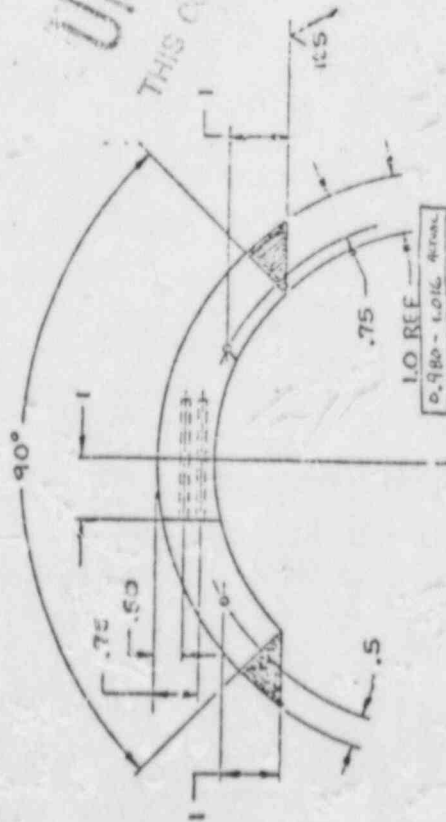
1100857 B

U.T. CALIBRATION STD. NO. 50311  
8" SCHEDULE 160 PIPE

1100857 B-0

1100558 E

THE BALCOCK & WALTON COMPANY  
POWER GENERATION GROUP



STAMP STANDARD  
DATA BASE NUMBER  
50312

SCA LINE

INFORMATION REQUIRED

1. SIZE (OD & ID)
2. SCHEDULE
3. TYPE OF TAIL & SECS. 305 SA 376
4. DIMENSIONS 502-1151-10-21

NOTES:

1. END HOLES 1 1/2" DEEP ON 2 1/2" DEEP.
2. TAIL & SECS. HOLES 1" DEEP ON 2 1/2" DEEP.
3. REF. TEST PIPE DIA. 1.016 IN.
4. HOLE DIA'S .653 (4 PLACES)
5. TOL. ON 95% DIA'S ± .012 INCHES ± 1/32"

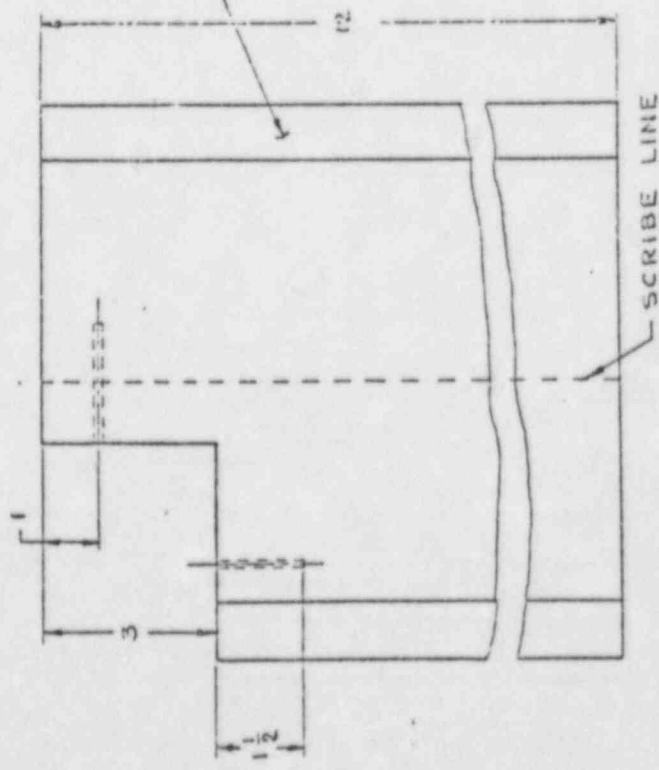
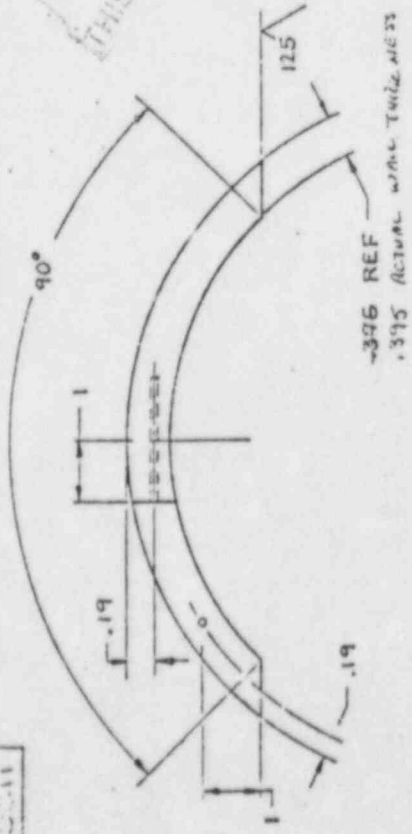
DUKE POWER CO  
CATAWBA UNIT 1 & 2

THIS DRAWING IS THE PROPERTY OF THE BALCOCK & WALTON COMPANY. IT IS TO BE USED FOR THE MANUFACTURE OF THE PARTS SHOWN HEREON. IT IS NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF THE BALCOCK & WALTON COMPANY. IT IS TO BE KEPT IN THE ORIGINAL FILE OF THE DRAWING.

REVISION 1 TO 50312

50312

50313



NOTES

1. SEE FIG. 1 FOR ALL.
2. MATERIAL NOT TO BE USED IN THE STAMP.
3. SEE FIG. 2 FOR ALL.
4. SEE FIG. 3 FOR ALL.
5. SEE FIG. 4 FOR ALL.
6. SEE FIG. 5 FOR ALL.

INTERFERENCE

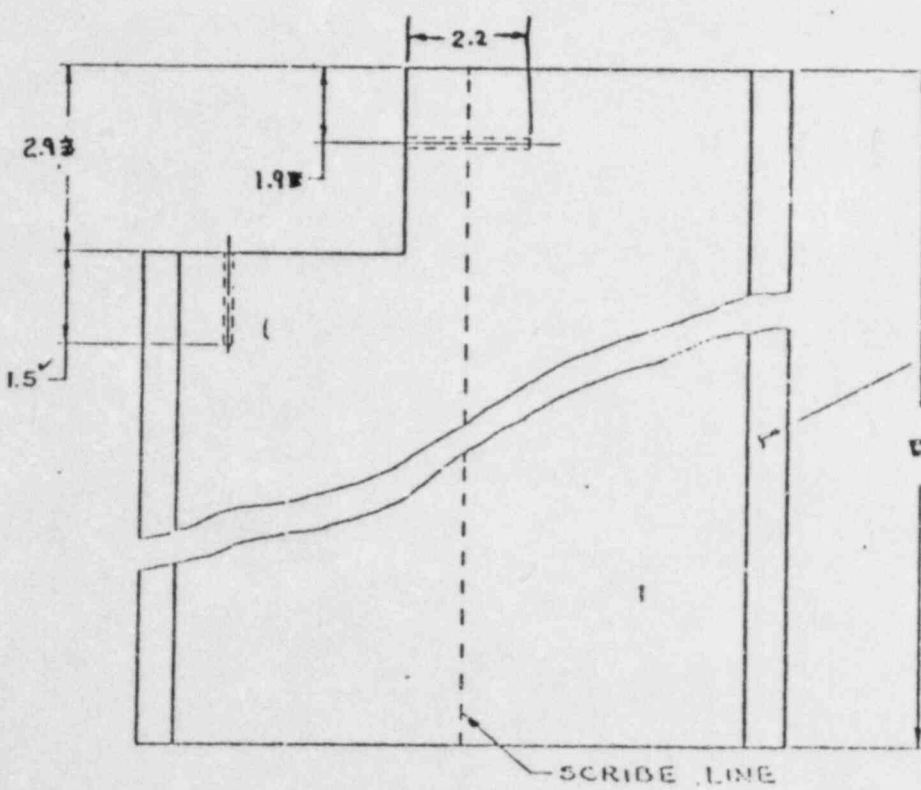
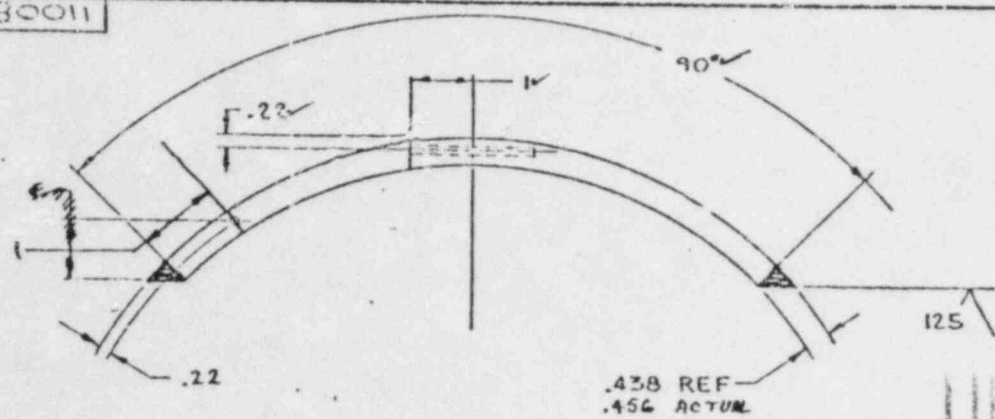
1. SEE FIG. 1 FOR ALL.
2. SEE FIG. 2 FOR ALL.
3. SEE FIG. 3 FOR ALL.
4. SEE FIG. 4 FOR ALL.

DUKE POWER CO.  
CATANBA UNITS 1 & 2

THIS COPY WILL NOT BE UPDATED

50313 1105051 8.0

0580011



UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

THE BARLOCK & WILCOX COMPANY  
POWER GENERATION GROUP

DATE	BY	CHKD BY	APP'D BY

- INFORMATION REQUIRED
1. SIZE (DIA.) 14"
  2. SCHEDULE 40.
  3. TYPE OF MAT'L & SPECS.  
304 SA 312.
  4. SITE AND UNIT NO. CATANCA.
  5. CUSTOMER DUFF POWER.
  6. CONTRACT NO. 539-1151-10-01.
  7. STAMPED DATA BASE NO. 50314.

- NOTES
1. END HOLE 1 1/2" DEEP.
  2. TANGENTIAL HOLE THRU OR 1" BEYOND SCRIBE LINE.
  3. REF. FROM PIPE DATA HANGBOOK.
  4. HOLE DIA'S. .091 (2 PLACES)
  5. TOL. ON DEC. DIM'S. ± .010  
FRACTIONS ± 1/32"

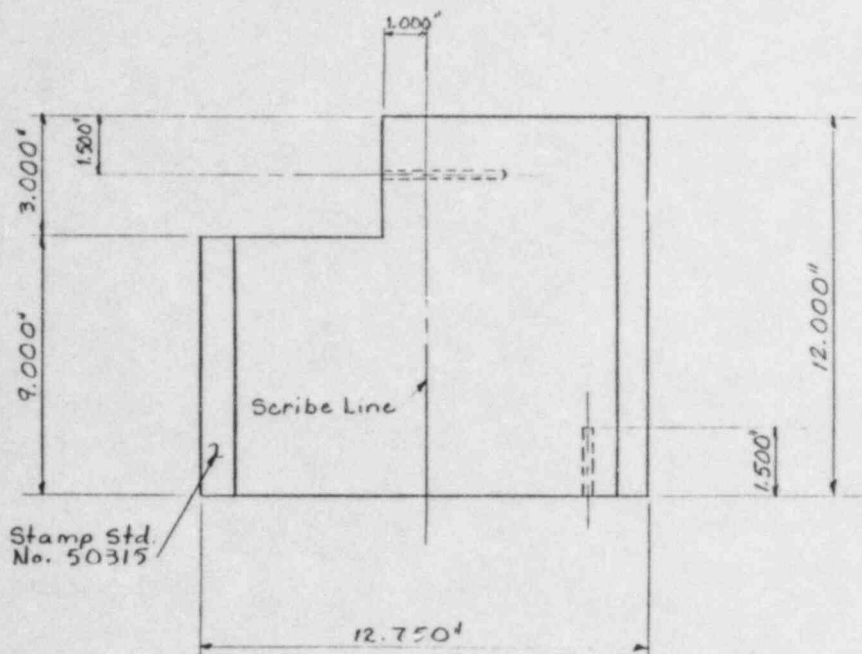
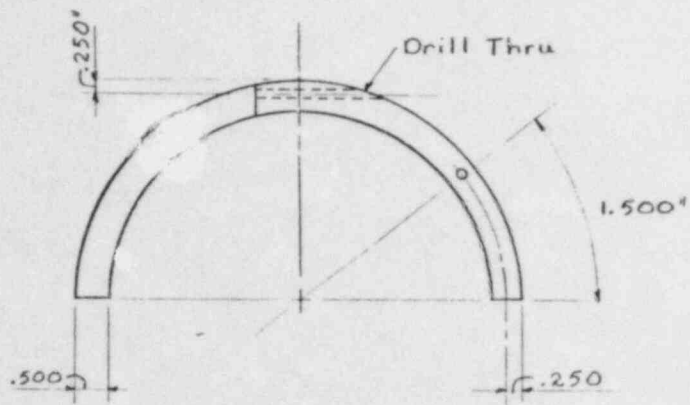
STAMP STANDARD  
DATA BASE NUMBER  
50314

AS-BUILT DIMENSIONS  
C.B. Schaefer  
1-31-80

DUKE POWER CO.  
CATAWBA UNITS 1 & 2

THIS DRAWING IS THE PROPERTY OF THE BARLOCK & WILCOX COMPANY AND IS LOANED TO YOU ON THE CONDITION THAT IT IS NOT TO BE REPRODUCED OR  
COPIED IN WHOLE OR IN PART, OR USED FOR ANY OTHER PURPOSE, WITHOUT THE WRITTEN PERMISSION OF THE BARLOCK & WILCOX COMPANY. THIS DRAWING IS NOT TO BE REPRODUCED OR COPIED FOR ANY OTHER PURPOSE, WITHOUT THE WRITTEN PERMISSION OF THE BARLOCK & WILCOX COMPANY.

DATE 8-21-79	CHKD BY	UT CALIBRATION STD NO. 10314	14" SCHEDULE 40 PIPE	0580011
--------------	---------	------------------------------	----------------------	---------



Stamp Std.  
No. 50315

UNCONTROLLED

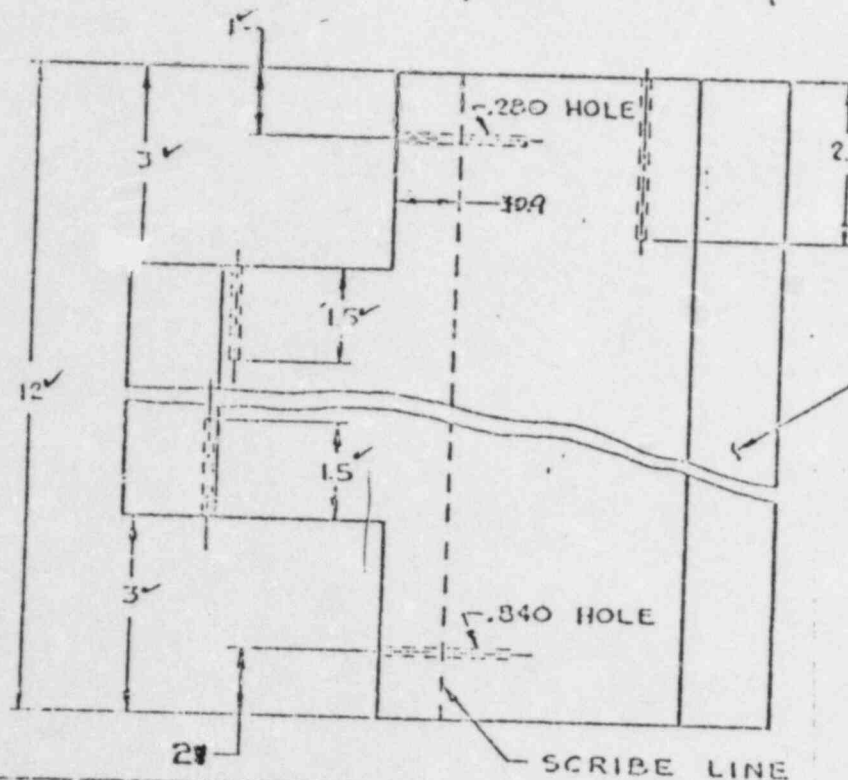
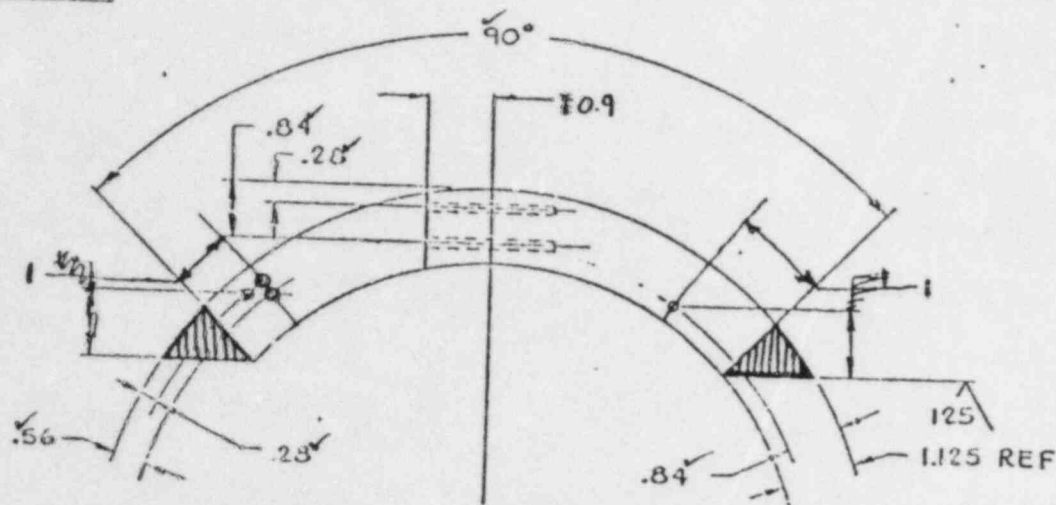
THIS COPY WILL NOT BE UPDATED

NOTES:

1. Material = 12" Sch. XS S.S. Pipe
2. Hole Dia. = .094" (2 places)
3. End Holes to be drilled a minimum of 1.5"
4. Tangential holes thru or 1" beyond Scribe Line.
5. Hole Dimension Tolerance =  $\pm .010"$ .
6. HT # F41753 SA 312 T 304.

										DUKE POWER COMPANY CATAWBA NUCLEAR STATION UNITS 1 & 2	
										U.T. CALIBRATION BLOCK NO. 50315	
										DESIGNER DATE INSP DATE DRAWN <i>C. K. Davis</i> DATE <i>11-22-81</i> CHECKED <i>L. C. Cline</i> DATE <i>11-22-81</i> INSP <i>Threlkeld</i> DATE <i>11-22-81</i>	
ORG. <i>Design Fabrication</i> <i>REC'd 11-22-81</i> <i>11-22-81</i>											
NO. REVISIONS CHRD DATE APPR DATE CIVIL ELEC MECH INSPECTED										DWG. NO. <b>50315</b> REV. <b>( )</b>	

S. 2080011



THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP

REVISIONS		DESCRIPTION	DATE
1			
2			
3			
4			

# INFORMATION REQUIRED

1. SIZE (DIA.) 12".
2. SCHEDULE 140.
3. TYPE OF MAT'L & SPECS. 316 SA 373.
4. CONTRACT NO. 599-1151-10-01.

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

# NOTES:

1. END HOLES 1 1/2" DEEP OR 2 1/2" DEEP.
2. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE.
3. REF. FROM PIPE DATA HANDBOOK.
4. HOLE DIA'S. .125" (5 PLACES).
5. TOL. ON DEC. DIMS.  $\pm .010$   
FRACTIONS  $\pm 1/32$ ".

STAMP STANDARD  
DATA BASE NUMBER  
50316

As-Built Dimensions

CB Chagn  
1-31-80

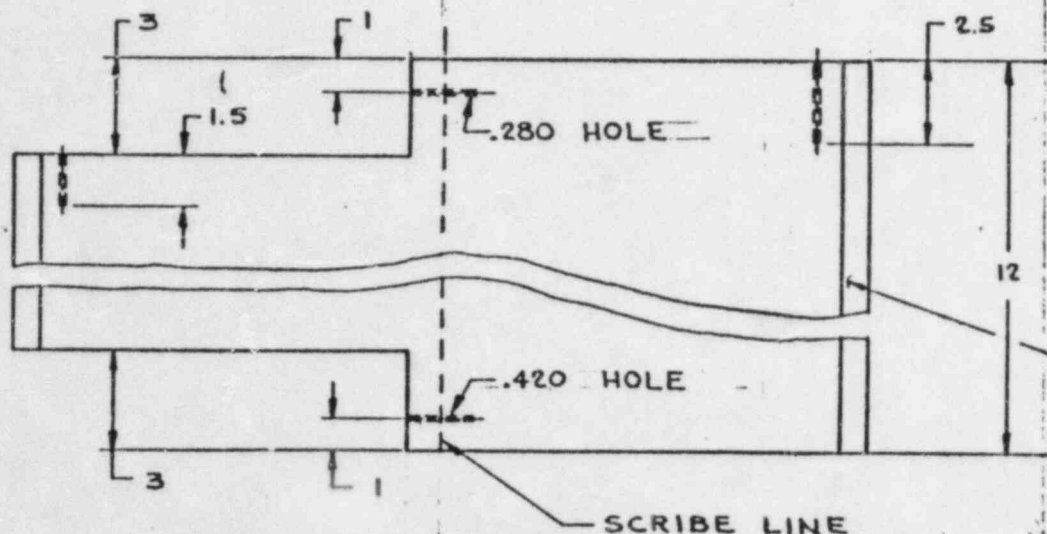
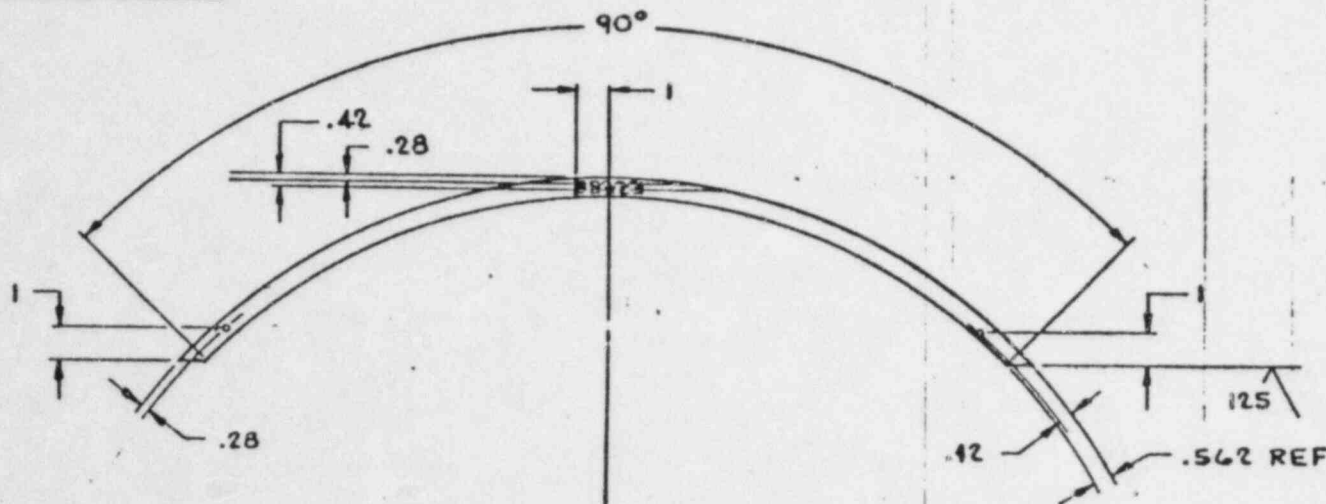
DUKE POWER CO.  
CATAWBA UNITS 1 & 2

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED TO YOU FOR INFORMATION ONLY. IT IS NOT TO BE REPRODUCED OR  
TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE  
AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM THE BABCOCK & WILCOX COMPANY.

2080011	1-31-80	11T CALIBRATION STD NO. 50316	1100862 D-0
11/14/77	1-31-80	12" SCHEDULE 140 PIPE	

1100863 B

THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP



THIS COPY WILL NOT BE UPDATED

STAMP STANDARD  
DATA BASE NUMBER  
50317

DUKE POWER CO.  
CATAWBA UNITS I & II

REVISIONS			MICROFILM	
DATE	DESCRIPTION	ORIGINAL		

# INFORMATION REQUIRED

1. SIZE (DIA.) 18".
2. SCHEDULE 40.
3. TYPE OF MAT'L & SPECS.  
SA-106 GRADE-B.
4. CONTRACT NO. 599-1151.10.01.

# NOTES:

1. END HOLES 1 1/2" DEEP OR  
2 1/2" DEEP.
2. TANGENTIAL HOLES THRU OR 1"  
BEYOND SCRIBE LINE.
3. REF.-FROM PIPE DATA HANDBOOK.
4. HOLE DIA'S. .093 (4 PLACES).
5. TOL. ON DEC. DIM'S ± .010.  
FRACTIONS ± 1/32.

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED UPON CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED, IN WHOLE OR IN PART, OR USED FOR FURNISHING INFORMATION TO OTHERS, OR FOR ANY OTHER PURPOSE DETRIMENTAL TO THE INTERESTS OF THE BABCOCK & WILCOX COMPANY, AND IS TO BE RETURNED UPON REQUEST. DO NOT SCALE. USE DIMENSIONS ONLY.

DATE 9-21-79

APP'D 11/1/79

CHK VGA

U.T. CALIBRATION STD NO. 50317  
18" SCHEDULE 40 PIPE

SCALE 3 INCHES = 1 FOOT

1100863 B-0

B 6680011

THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

REVISIONS			MICROFILM	
DATE	DESCRIPTION	ORIGINAL	DATE	FILE

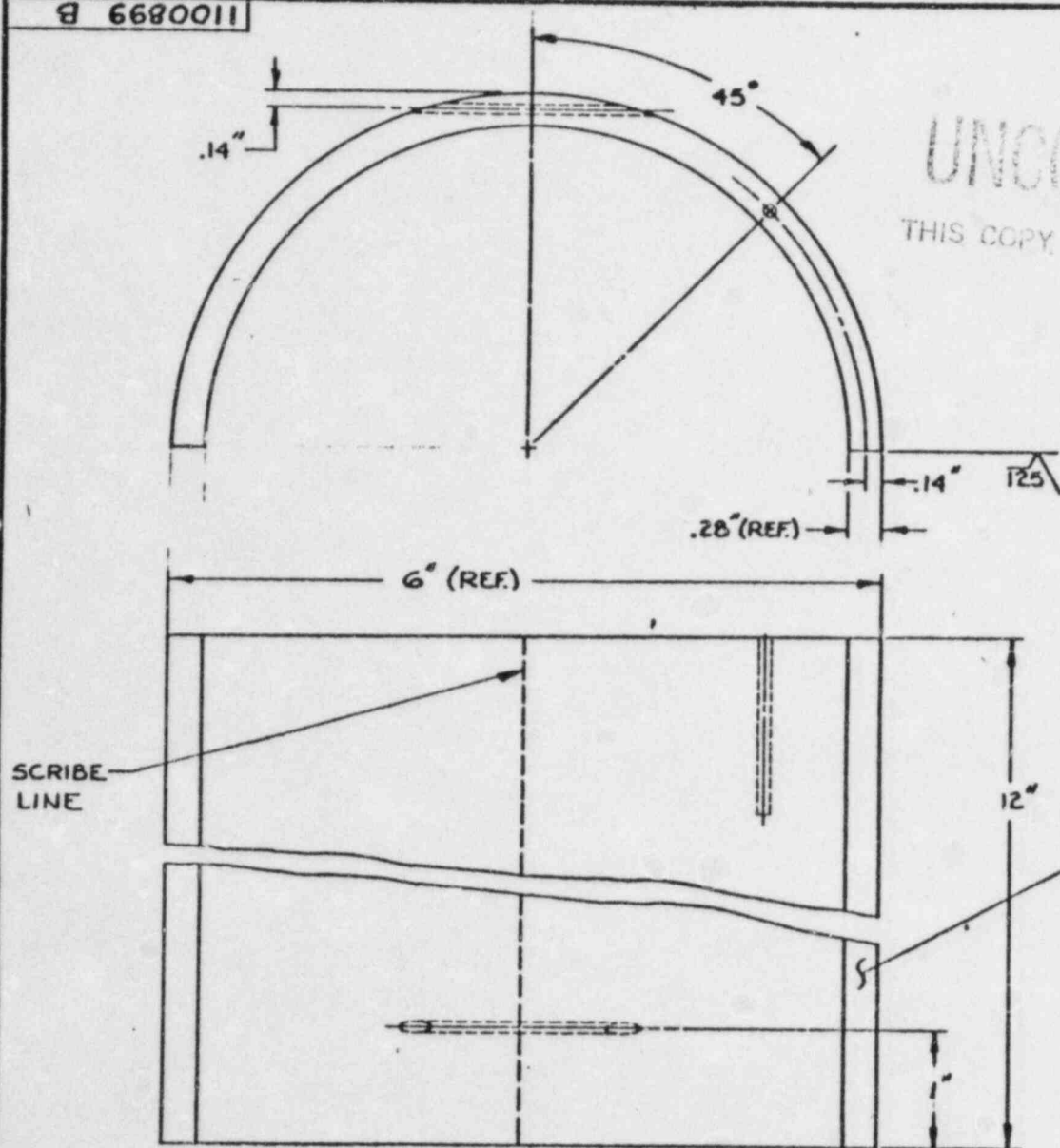
INFORMATION REQ'D

1. SIZE (DIA.) 6"
2. SCHEDULE 40
3. MAT'L-TYPE SPEC. SA-312 TY 304
4. CONTRACT #589-1151-10-01

NOTES:

1. HOLE DIA'S .084 (2) PLACES
2. END HOLES 1 1/2" DEEP
3. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE
4. TOL. ON ANGLES  $\pm 1/2^\circ$
5. TOL. ON DEC. DIMS  $\pm .010$
6. TOL. ON FRACTIONAL DIMS  $\pm 1/32"$
7. REF. FROM PIPE DATA HANDBOOK.

STAMP STANDARD  
DATA BASE NUMBER  
50318



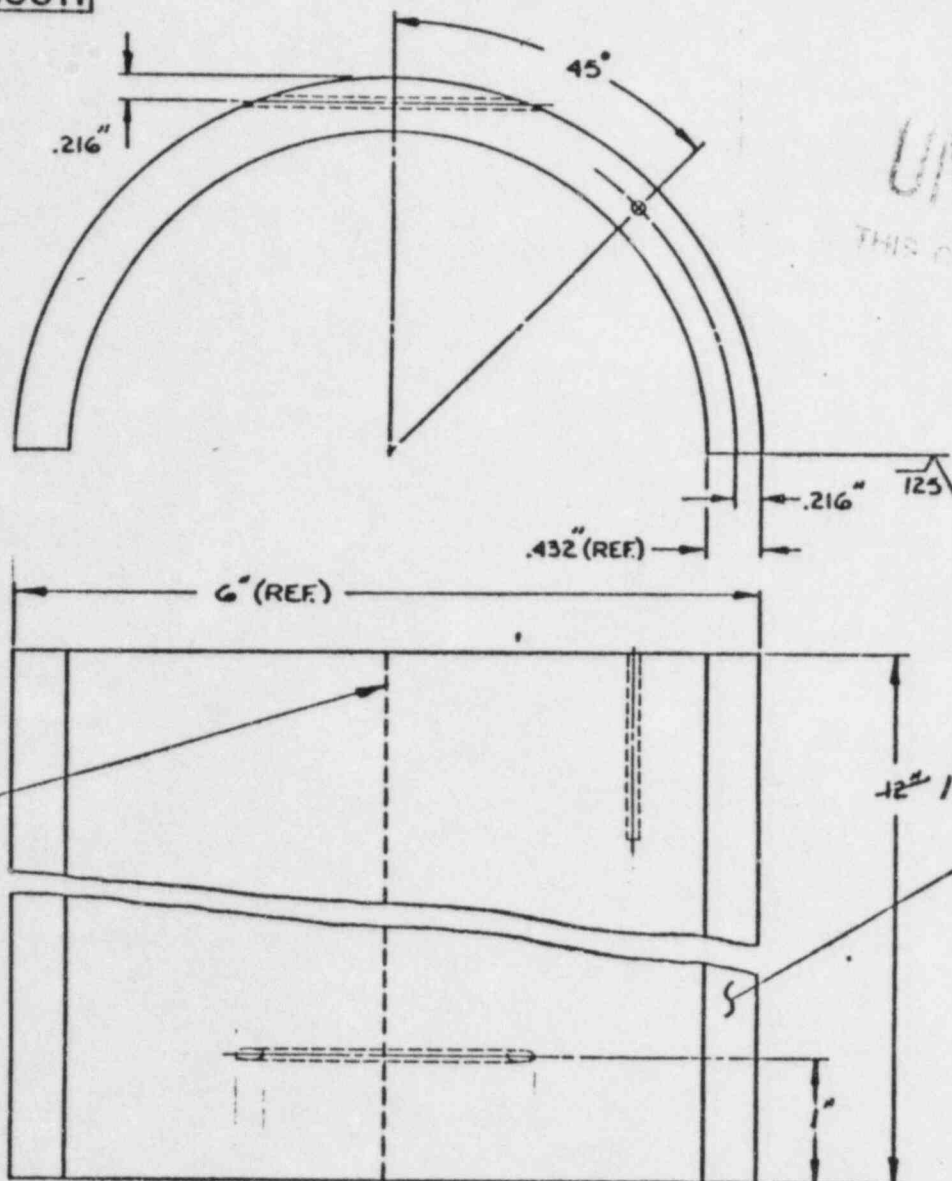
DUKE POWER CO.  
CATAWBA UNITS #1 & 2

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED UNDER CONDITIONS THAT IT IS NOT TO BE REPRODUCED OR COPIED, IN WHOLE OR IN PART, OR USED FOR FURNISHING INFORMATION TO OTHERS OR FOR ANY OTHER PURPOSE DETRIMENTAL TO THE INTERESTS OF THE BABCOCK & WILCOX COMPANY, AND IS TO BE RETURNED TO THE COMPANY WHEN REQUESTED.

DATE BY 10/25/79 E.Q.B. U.T. CALIBRATION STD 50318 6" SCHED 40 PIPE 1100899 B-0

9 0060011

THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP



UNCLASSIFIED  
THIS COPY IS NOT BE UNCLASSIFIED

REVISIONS			MICROFILM
DATE	DESCRIPTION	BY	DATE

INFORMATION REQ'D

1. SIZE (DIA.) 6"
2. SCHEDULE 80
3. MAT'L-TYPE SPEC. SS 304 SA 312 OR 316
4. CONTRACT #599-1151-10-01

NOTES:

1. HOLE DIA'S .084 (2) PLACES
2. END HOLES 1 1/2" DEEP
3. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE
4. TOL. ON ANGLES  $\pm 1/2^\circ$
5. TOL. ON DEC. DIM'S.  $\pm .010$
6. TOL. ON FRACTIONAL DIM'S  $\pm 1/32"$
7. REF. FROM PIPE DATA HANDBOOK

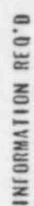
STAMP STANDARD  
DATA BASE NUMBER  
50319

DUKE POWER CO.  
CATAWBA UNITS #1 & 2

SIZE NO. 19-1183

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED UNDER AGREEMENT THAT IT IS NOT TO BE REPRODUCED OR COPIED, IN WHOLE OR IN PART, OR USED FOR FURNISHING INFORMATION TO OTHERS, OR FOR ANY OTHER PURPOSE DETRIMENTAL TO THE INTERESTS OF THE BABCOCK & WILCOX COMPANY, AND IS TO BE RETURNED UPON REQUEST.

DATE 10/25/79 BY E.G.B. U.T. CALIBRATION STD #50319 6" SCHED 80 PIPE SCALE 1/2" = 1'-0" 1100900 B-C



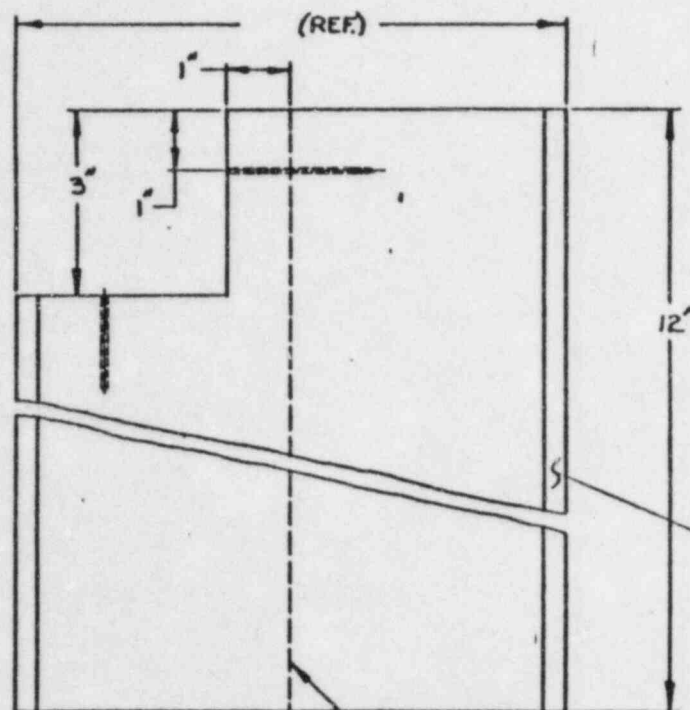
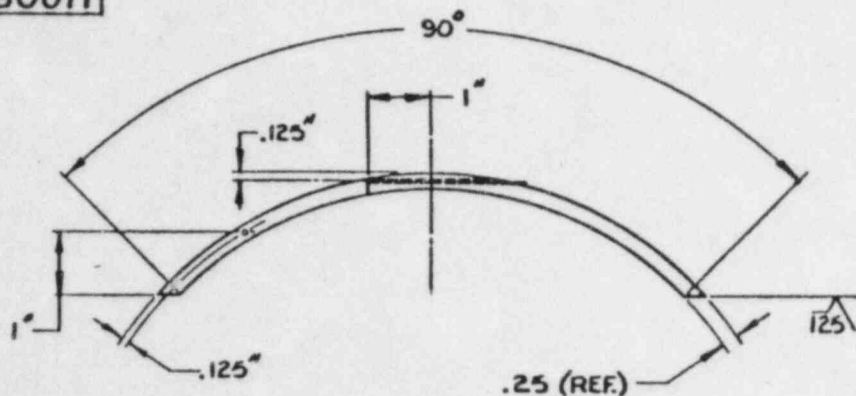
1. SIZE (DIA.) 10"
2. SCHEDULE 20
3. MAT'L-TYPE SPEC. SS304 SA-312 OR E
4. CLTRACT #599-1151-10-01.

## NOTES:

1. HOLE DIA'S .094 (2) PLACES
2. END HOLES 1 1/2" DEEP
3. TANGENTIAL HOLES THRU OR 1" BEYOND  
SCRIBE LINE
4. TOL. ON ANGLES  $\pm 1/2^\circ$
5. TOL. ON DEG. DIM'S  $\pm .010$
6. TOL ON FRACTIONAL DIM'S.  $\pm 1/32"$
7. REF. FROM PIPE DATA HANDBOOK.

DUKE POWER CO.  
CATAWBA UNITS #1 & 2

Q 9060011



SCRIBE LINE

STAMP STANDARD  
DATA BASE NUMBER  
50322

THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP

REVISIONS			MICROFILM
DATE	DESCRIPTION	ORIGINAL	

# INFORMATION REQ'D

1. SIZE (DIA.) 12"
2. SCHEDULE 20
3. MAT'L-TYPE SPEC. SS304 SA-312 OR 378
4. CONTRACT # 599-1151-10-01

# NOTES:

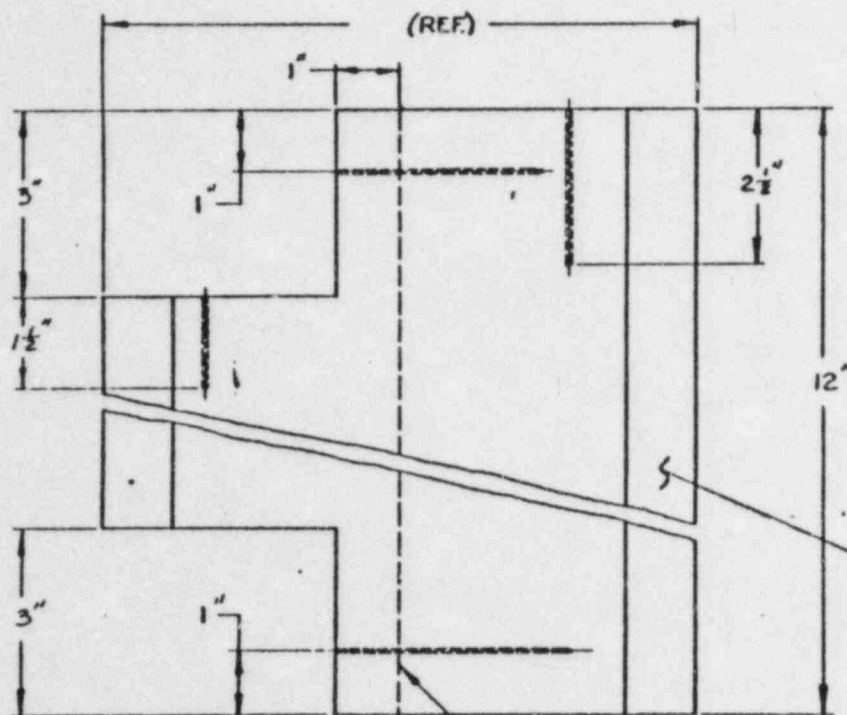
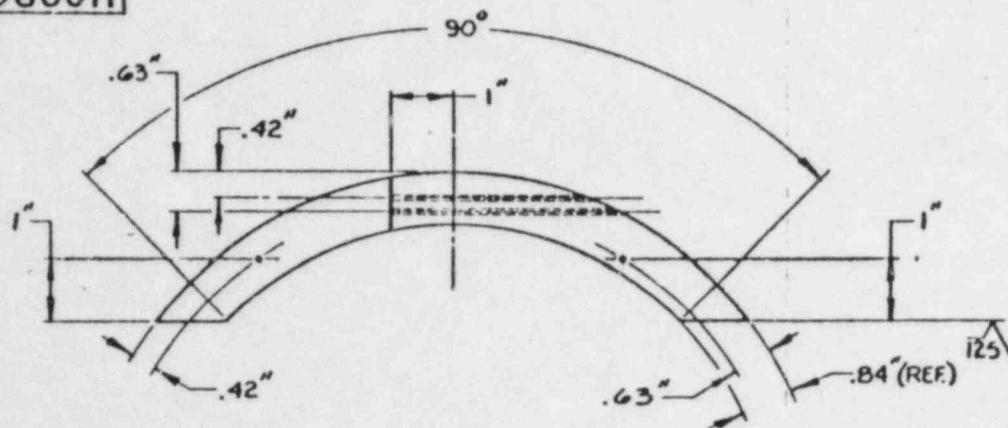
1. HOLE DIA'S. .094 (2) PLACES.
2. END HOLES 1 1/2" DEEP
3. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE
4. TOL. ON ANGLES  $\pm 1/2^\circ$
5. TOL. ON DEC. DIM'S  $\pm .010$ .
6. TOL. ON FRACTIONAL DIM'S  $\pm 1/32"$
7. REF. FROM PIPE DATA HANDBOOK.

DUKE POWER CO.  
CATAWBA UNITS #1 & 2

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED UPON CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED, IN WHOLE OR IN PART, OR USED FOR FURNISHING INFORMATION TO OTHERS, OR FOR ANY OTHER PURPOSE DETRIMENTAL TO THE INTERESTS OF THE BABCOCK & WILCOX COMPANY, AND IS TO BE RETURNED UPON REQUEST. DO NOT SCALE. USE DIMENSIONS SHOWN.

U.T. CALIBRATION STD #50322  
12" SCHED 20 PIPE  
1100906 B-C

1100907 B



SCRIBE LINE

STAMP STANDARD  
DATA BASE NUMBER  
50323

THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP

REVISIONS			NO. REVISION
DATE	DESCRIPTION	BY	DATE

#### INFORMATION REQ'D

1. SIZE (DIA.) 12"
2. SCHDULE 100
3. MAT'L-TYPE SPEC. SS 304 SA 312 OR 316
4. CONTRACT #509-1151-10-01

#### NOTES:

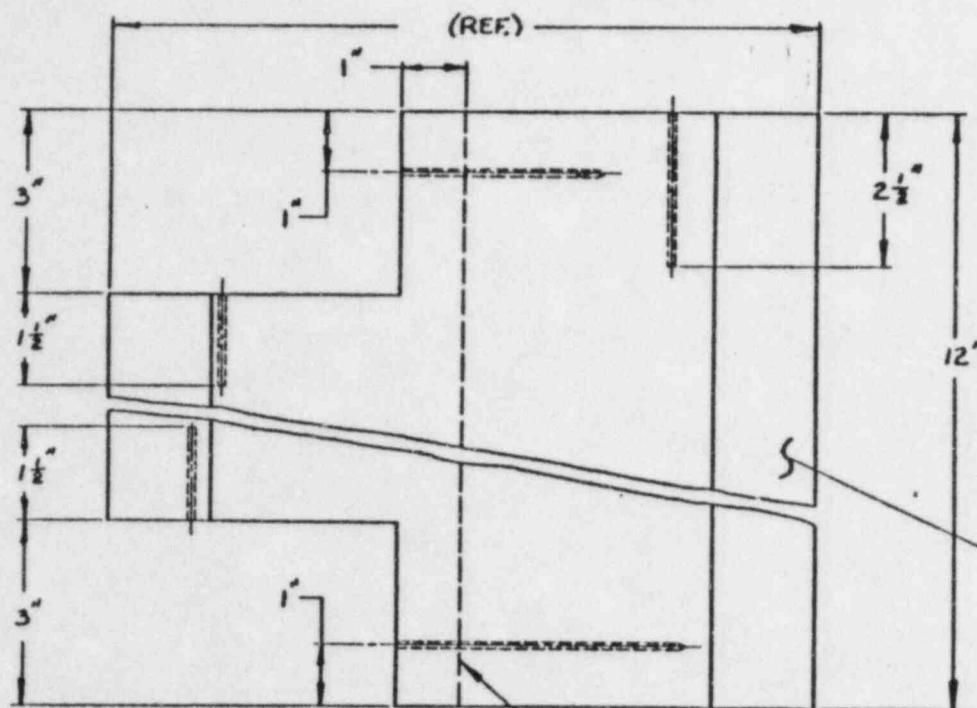
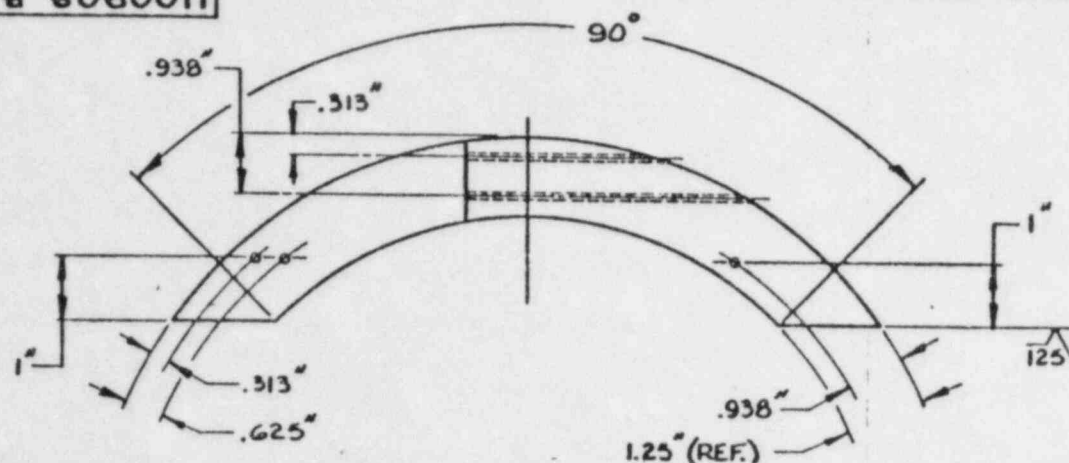
1. HOLE DIA'S. .094 (4) PLACES.
2. END HOLES 1 1/2" AND 2 1/2" DEEP
3. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE
4. TOL. ON ANGLES  $\pm 1/2^\circ$
5. TOL. ON DEC. DIM'S  $\pm .010$
6. TOL. ON FRACTIONAL DIM'S.  $\pm 1/32"$
7. REF. FROM PIPE DATA HANDBOOK

DUKE POWER CO.  
CATAWBA UNITS #1 & 2

8 8060011

THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP

REVISIONS		MICROFILM	
DATE	DESCRIPTION	ORIGINAL	1/1



SCRIBE LINE

STAMP STANDARD  
DATA BASE NUMBER  
50324

INFORMATION REQ'D

1. SIZE (DIA.) 14"
2. SCHEDULE 140
3. MAT'L-TYPE SPEC. SS304 SA 312 OR 378
4. CONTRACT #593-1151-10-01

NOTES:

1. HOLE DIA's .125 (5) PLACES
2. END HOLES 1 1/2 AND 2 1/2" DEEP
3. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE
4. TOL. ON AGLES  $\pm 1/2^\circ$
5. TOL. ON DEC. DIM's.  $\pm .010$
6. TOL. ON FRACTIONAL DIM's.  $\pm 1/32"$
7. REF. FROM PIPE DATA HANDBOOK

DUKE POWER CO.  
CATAWBA UNITS #1 & 2

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED UPON CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED, IN WHOLE OR IN PART, OR USED FOR FURNISHING INFORMATION TO OTHERS, OR FOR ANY OTHER PURPOSE DETRIMENTAL TO THE INTERESTS OF THE BABCOCK & WILCOX COMPANY, AND IS TO BE RETURNED UPON REQUEST. DO NOT SCALE. 1100908-B-01

BY: [Signature]

DATE: 10/25/79

CHK'D: [Signature]

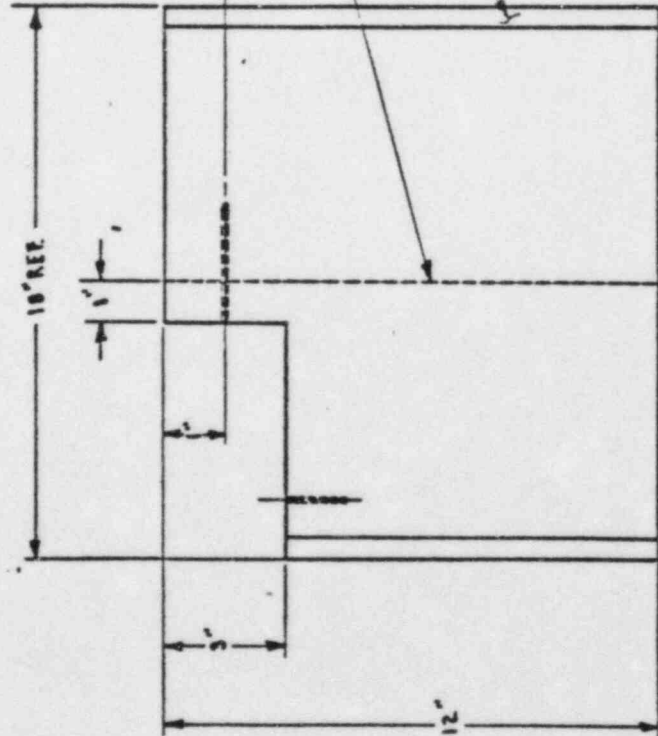
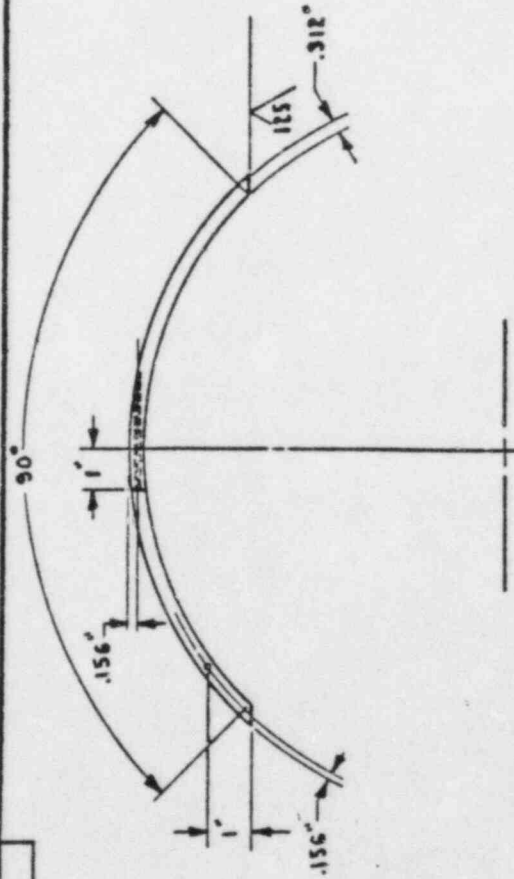
DATE: 10/25/79

U.T. CALIBRATION STD. #50324  
14" SCHED 140 PIPE

SCALE: 1" = 1" (UNLESS OTHERWISE NOTED)

1100908-B-01

86060011



SCRIBE LINE

STAMP STANDARD DATA  
BASE NUMBER 50325

THIS COPY WILL NOT BE UPDATED

THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP

REVISIONS		DESCRIPTION	DATE	BY	CHECKED	APPROVED
NO.	DATE					

INFORMATION REQUIRED:

1. SIZE (DIA.) 18"
2. SCHEDULE 20
3. MAT'L TYPE SPEC. SS 304 SA 312 OR 316
4. CONTRACT #598-1151-10-01

NOTES:

1. HOLE DIA'S. .084 (2) PLACES.
2. END HOLES 1 1/2" DEEP
3. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE
4. TOL. ON ANGLES  $\pm 1/2^\circ$
5. TOL. ON DEC. DIM'S.  $\pm .010$
6. TOL. ON FRACTIONAL DIM'S.  $\pm 1/32"$
7. REF. FROM PIPE DATA HANDBOOK

DUKE POWER CO.  
CATAWBA UNITS 1 & 2

UT. CALIBRATION STD. # 50325

10/25/79

10/25/79

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED UNDER AGREEMENT THAT IT IS NOT TO BE REPRODUCED OR COPIED IN WHOLE OR IN PART, OR USED FOR FURNISHING INFORMATION TO OTHERS, OR FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN PERMISSION OF THE BABCOCK & WILCOX COMPANY. AND IS TO BE RETURNED TO THE COMPANY.

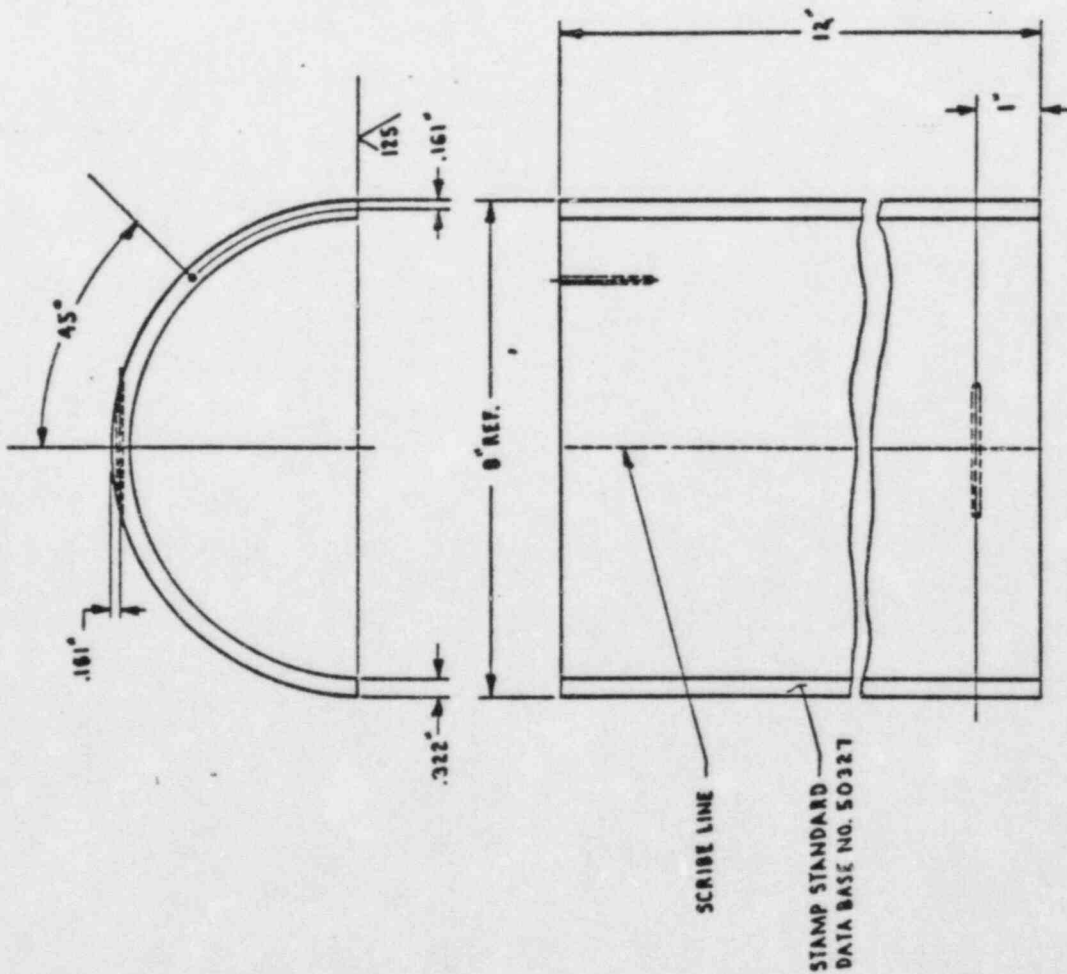
1100909

B-O

81160011

THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP

REVISIONS		MICROFILM	
DATE	DESCRIPTION	DATE	DESCRIPTION
10-2-81		10-2-81	



# INFORMATION REQ'D

1. SIZE (DIA.) 8"
2. SCHEDULE 40
3. MAT'L-TYPE SPEC. SA 106 GR B.
4. CONTRACT #509-1151-10-81.

## NOTES:

1. HOLE DIA'S. .094 (2) PLACES
2. END HOLES 1 1/2" DEEP
3. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE
4. TOL. ON ANGLES  $\pm 1/2^\circ$ .
5. TOL. ON DEC. DIM'S  $\pm .010$
6. TOL. ON FRACTIONAL DIM'S  $\pm 1/32$
5. REF. FROM PIPE DATA HANDBOOK

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

DUKE POWER CO.  
CATAWBA UNITS 142

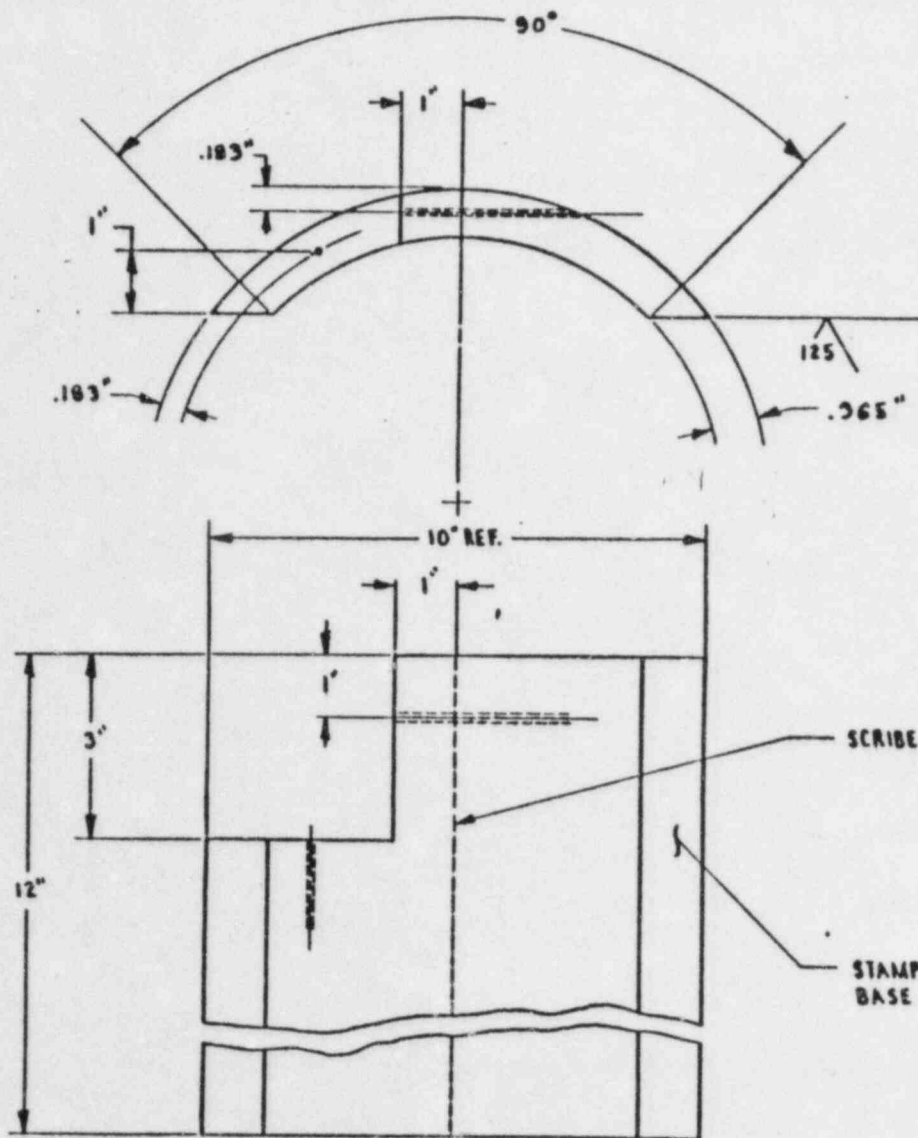
U.I. CALIBRATION STD. # 50327  
8" SCHED 40 PIPE

10/2/79  
EGB

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED UNDER AGREEMENT THAT IT IS NOT TO BE REPRODUCED OR  
COPIED IN WHOLE OR IN PART OR USED FOR FURNISHING INFORMATION TO OTHERS. ON FOR ANY OTHER PURPOSES DETRIMENTAL TO THE INTERESTS OF  
THE BABCOCK & WILCOX COMPANY AND IS TO BE RETURNED UPON REQUEST. ON ANY VIOLATION OF THIS AGREEMENT, THE COMPANY SHALL  
Pursuant to the terms of the agreement, the company shall not be responsible for any damage or loss of any kind, including but not limited to, consequential, special, or punitive damages, or any other damages, whether or not such damages are foreseeable, and whether or not such damages are caused in whole or in part by the negligence of the company.

1106911  
B-C

8 0160011



SCRIBE LINE

STAMP STANDARD DATA  
BASE NUMBER # 50328THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP

REVISIONS			MICROFILM	
REVISION NO.	DATE	DESCRIPTION	ORIGINAL	

## INFORMATION REQ'D

1. SIZE (DIA.) 10"
2. SCHEDULE 40
3. MAT'L-TYPE SPEC. SA 106 GR B
4. CONTRACT #599-1151-10-01

## NOTES:

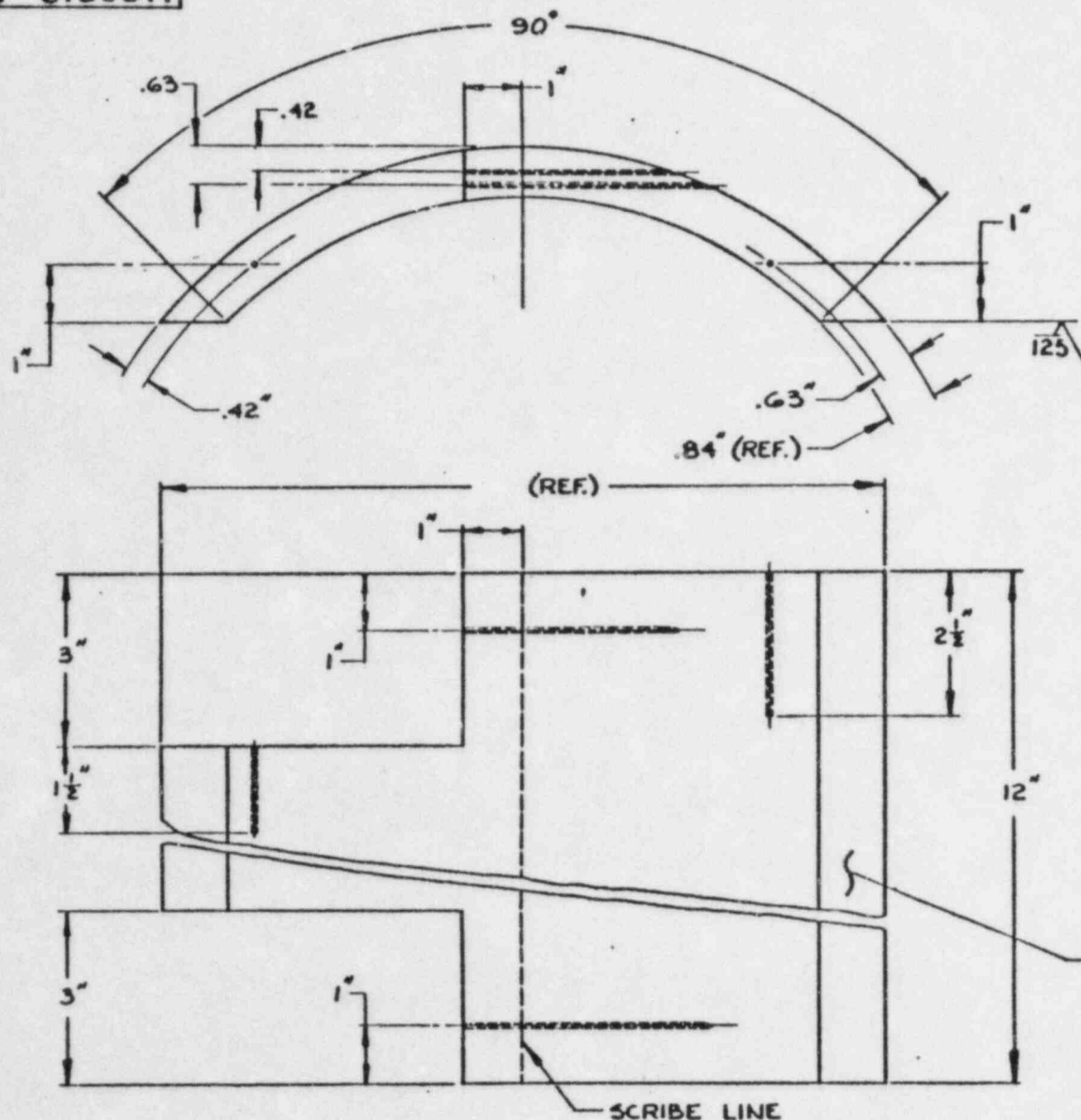
1. HOLE DIA.'s .084 (2) PLACES
2. END HOLES 1 1/2" DEEP
3. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE
4. TOL. ON ANGLES  $\pm 1/2^\circ$
5. TOL. ON DEC. DIM'S  $\pm .010$
6. TOL. ON FRACTIONAL DIM'S  $1/32"$
7. REF. FROM PIPE DATA HANDBOOK.

DUKE POWER CO.  
CATAWBA UNITS 1 & 2U.T. CALIBRATION STD. # 50328  
10" SCHED 40 PIPEDEALS  
1100910  
B-O

8 2160912 B

THE BABCOCK & WILCOX COMPANY

POWER GENERATION GROUP



REVISIONS			MICROFILM	
DATE	DESCRIPTION	ORIGINAL		

# INFORMATION REQ'D

1. SIZE (DIA.) 16"
2. SCHEDULE 80
3. MAT'L TYPE SPEC. SA 106 GR. B
4. CONTRACT #599-1151-10-01

# NOTES:

1. HOLE DIA's. .094 (4) PLACES
2. END HOLES 1 1/2" AND 2 1/2" DEEP
3. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE
4. TOL. ON ANGLES  $\pm 1/2^\circ$
5. TOL. ON DEC. DIMS.  $\pm .010$
6. TOL. ON FRACTIONAL DIMS.  $\pm 1/32"$
7. REF. FROM PIPE DATA HANDBOOK

STAMP STANDARD  
DATA BASE NUMBER  
50329

DUKE POWER CO.  
CATAWBA UNITS #1 & 2

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED UPON CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED, IN WHOLE OR IN PART, OR USED FOR FURNISHING INFORMATION TO OTHERS, OR FOR ANY OTHER PURPOSE DETRIMENTAL TO THE INTERESTS OF THE BABCOCK & WILCOX COMPANY, AND IS TO BE RETURNED UPON REQUEST. DO NOT SCALE. USE DIMENSIONS ONLY.

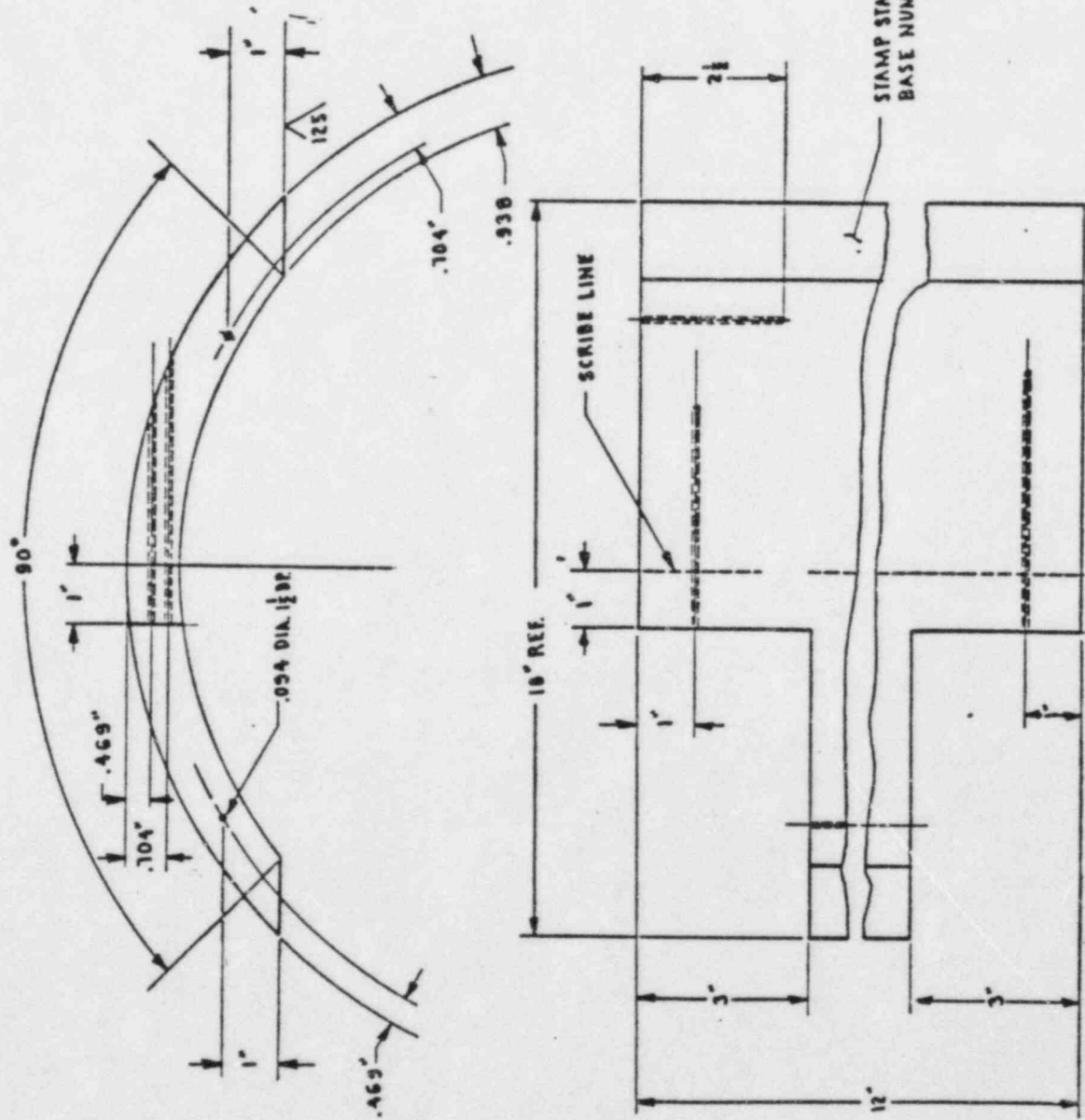
OWN BY: HADLEY  
DATE: 11/25/79  
CHK'D: EGD  
U.T. CALIBRATION STD. 50329  
16" SCHED 80 PIPE  
SCALE: 1/2" = 1'-0"  
1100912 B-0

86160011

THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP

REVISIONS		DESCRIPTION	DATE	BY	CHECKED	MICROFILM
NO.	DATE					

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED



INFORMATION REQ'D

1. SIZE (DIA.) 18"
2. SCHEDULE 80
3. MAT'L-TYPE SPEC. SA 106 GR. B
4. CONTRACT #599-1151-10-01

NOTES:

1. HOLE DIA'S .094 (4) PLACES
2. END HOLES 1 1/2" AND 2 1/2" DEEP
3. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE
4. TOL. ON ANGLES  $\pm 1/2^\circ$
5. TOL. ON DEC. DIMS  $\pm .010$
6. TOL. ON FRACTIONAL DIM'S  $\pm 1/32"$
7. REF. FROM PIPE DATA HANDBOOK

DUKE POWER CO.  
CATAWBA UNITS 1 & 2

U.T. CALIBRATION STD. # 50330

18" SCHED 80 PIPE

DATE 5/75

EGB

10/45/79

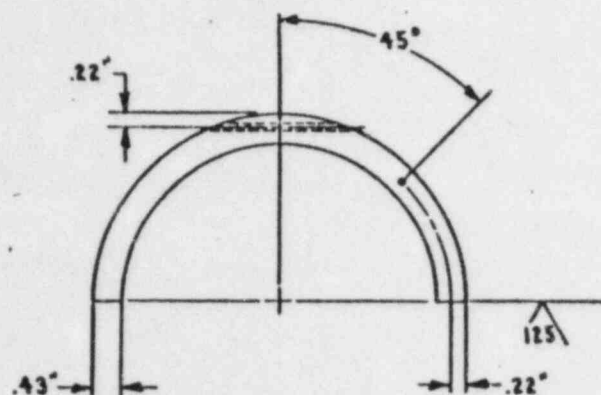
THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED TO YOU UNDER THE CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF THE BABCOCK & WILCOX COMPANY. ANY UNAUTHORIZED REPRODUCTION OR COPIING IS STRICTLY PROHIBITED.

NO. 00213

B-C

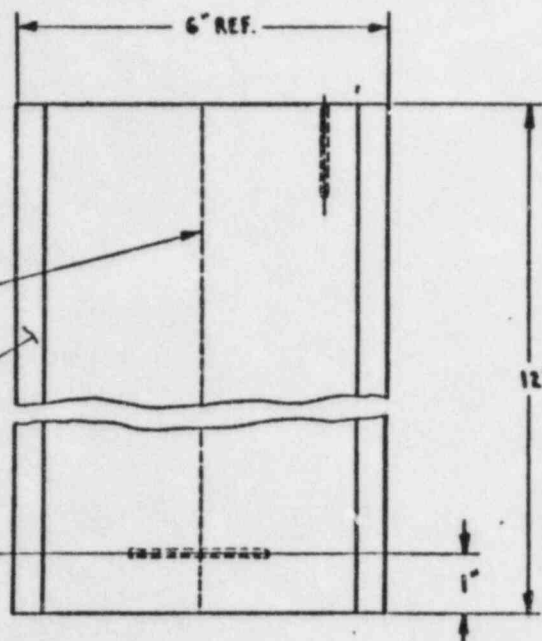
84160011

THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP



SCRIBE LINE

STAMP STANDARD DATA  
BASE NO. 50331



REVISIONS			MICROFILM
DASH NO.	DATE	DESCRIPTION	ORIGINAL

# INFORMATION REQ'D

1. SIZE (DIA.) 8"
2. SCHEDULE 80
3. MAT'L TYPE SPEC. SA 106 GR B
4. CONTRACT #599-1151-10-01

# NOTES.

1. HOLE DIA'S .094 (2) PLACES
2. END HOLES 1 1/2" DEEP
3. TANGENTIAL HOLES THRU OR 1" BEYOND SCRIBE LINE
4. TOL. ON ANGLES  $\pm 1/2^\circ$ .
5. TOL. ON DEC. DIM'S.  $\pm .010$ .
6. TOL. ON FRACTIONAL DIM'S.  $\pm 1/32$ .
7. REF. FROM PIPE DATA HANDBOOK.

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

DUKE POWER CO.  
CATAWBA UNITS 1+2

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED UPON CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED IN WHOLE OR IN PART, OR USED FOR FURNISHING INFORMATION TO OTHERS, OR FOR ANY OTHER PURPOSE SATRIMENTAL TO THE INTERESTS OF THE BABCOCK & WILCOX COMPANY, AND IS TO BE RETURNED UPON REQUEST.

10/25/79 E.G.B. U.T. CALIBRATION STD. # 50331  
6" SCHED 80 PIPE.

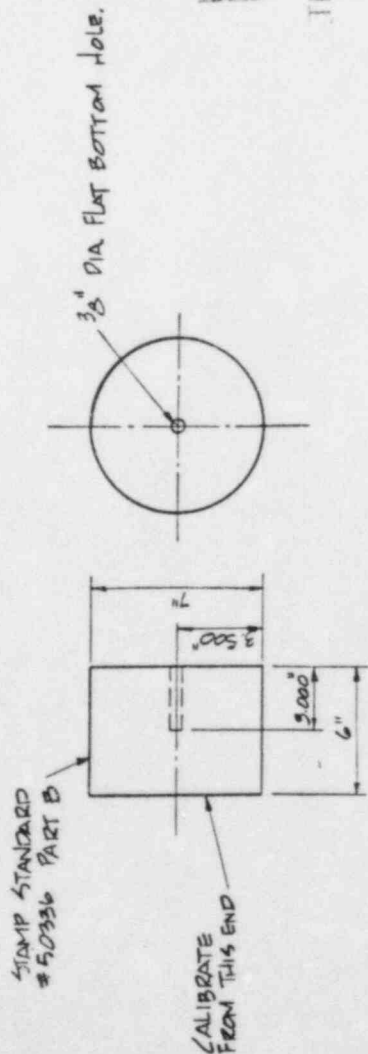
SCALE 1" = 1" 1100914 B-O

# NOTES:

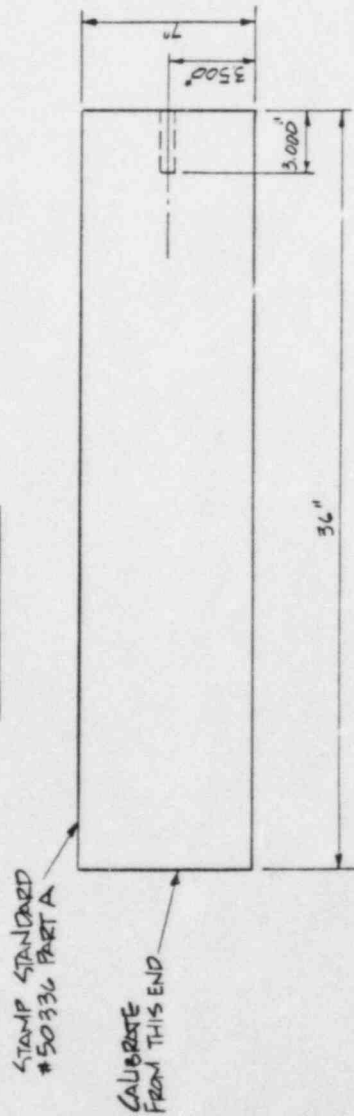
1. MATERIAL IS CARBON STEEL.
2. ONE HOLE TO BE DRILLED AT EACH PART  $3/8" \pm 0.10"$  DIA. FLAT BOTTOMED BY  $3"$  DEEP AS SHOWN.
3. ALL DIMENSIONS EXCEPT HOLE DIA.  $\pm .10"$ .

UNCONTROLLED

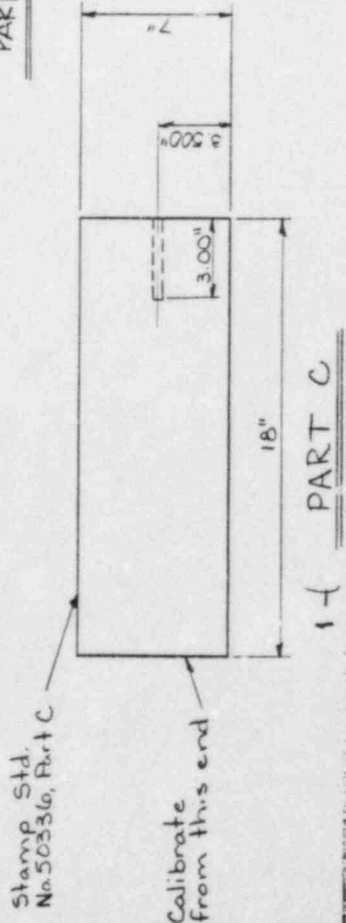
THIS COPY WILL NOT BE UPDATED



## PART B



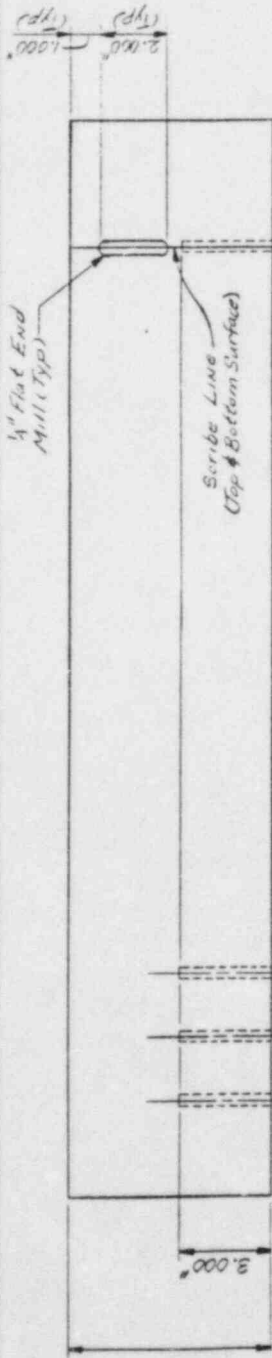
## PART A



## 1-4 PART C

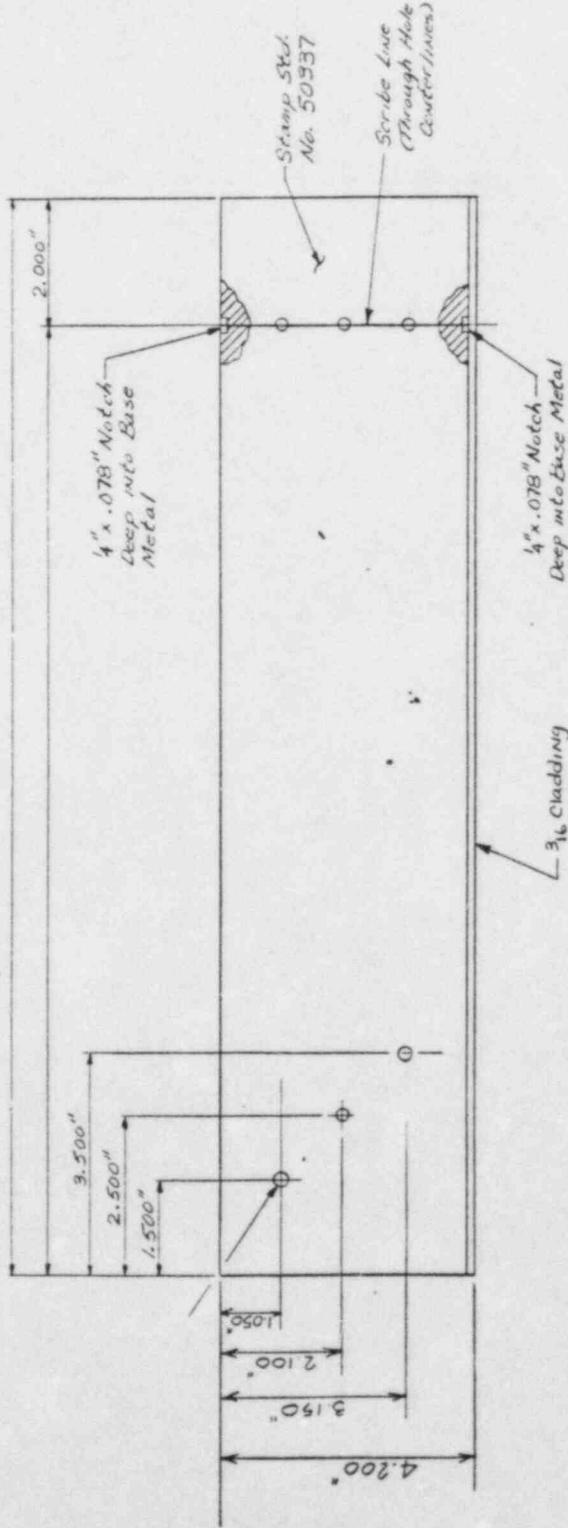
DUKE POWER COMPANY									
CATAWBA NUCLEAR STATION UNITS 1&2									
CALIBRATION BLOCK									
NO. 50336									
NO	REVISIONS	CHK/DTE	APPROV	CIVIL	ELEC	MICH	INSPECTED	DATE	REV
1	Added Part C	TRM	4/1/74	4/1/74	4/1/74	4/1/74	4/1/74	4/1/74	1
2	FABRICATION DESIGN	AJH	6/14/74	6/14/74	6/14/74	6/14/74	6/14/74	6/14/74	2

DESIGNED BY: DATE: 4/1/74  
 DRAWN BY: DATE: 6/14/74  
 CHECKED BY: DATE: 6/14/74  
 DWG. NO. 50336



# NOTES:

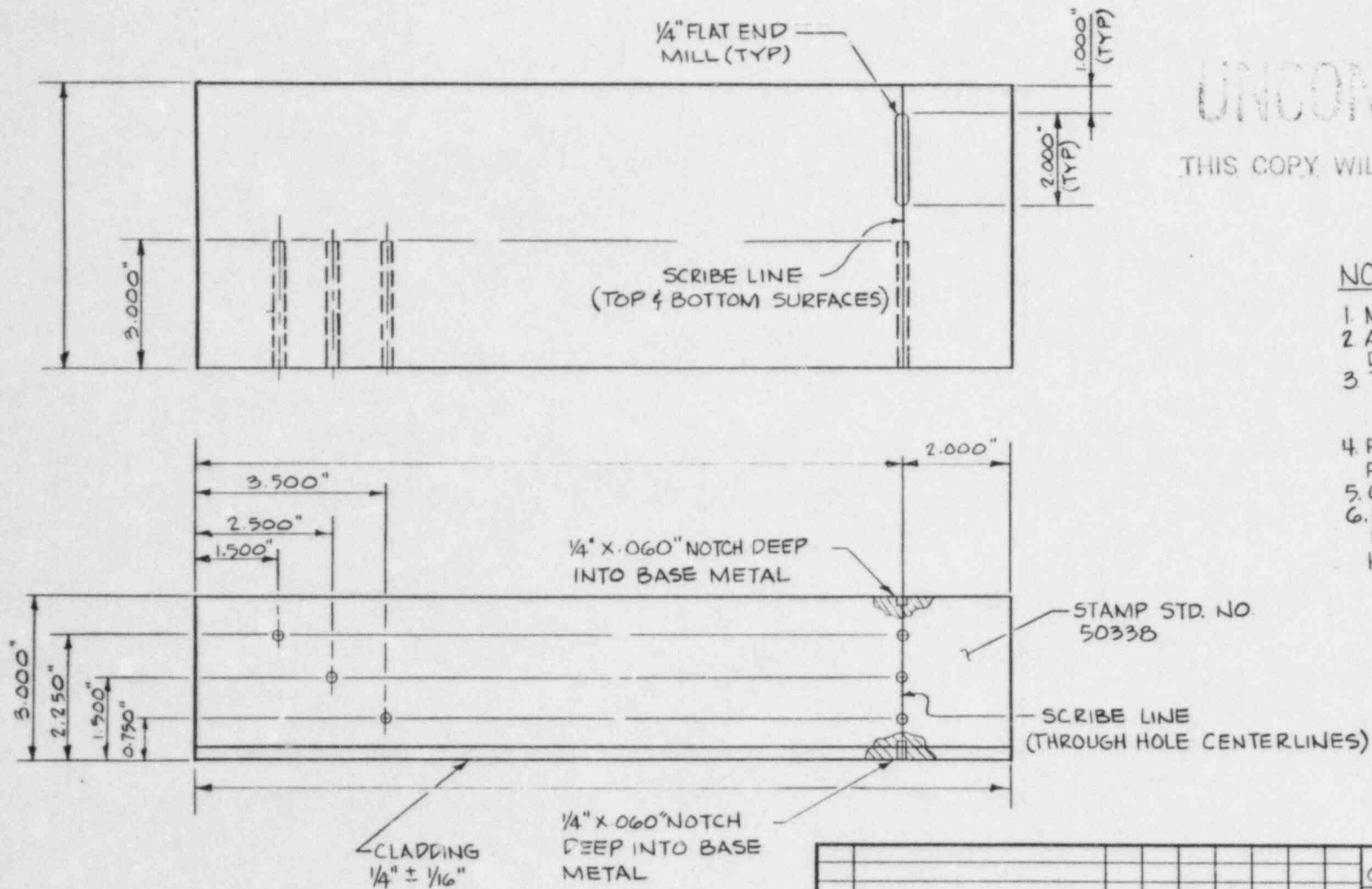
1. Material: SA533, Gr. A, Cl. 2.
2. All Holes 3/16" Dia. ± 3" Deep.
3. Tolerance for:  
Fractions = ± 1/32  
Decimals = ± .030
4. Fabricated from Auxiliary Feedwater Nozzle Dropout.
5. Clad is 3/4" Type 304 SS.
6. Post Weld Heat Treatment = 1125°F ± 25°  
Hold Time = 4 hrs. ± 3.



UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

DUKE POWER COMPANY		CATAMBA NUCLEAR STATION UNITS 1 & 2	
UT CALIBRATION BLOCK		50337	
DESIGNER	DATE	REVISION	DATE
DRAM	1/1/78	1	1/1/78
CHECKED	1/1/78	2	1/1/78
DWG. NO. 50337		DWG. NO. 50337	
NO.	REVISIONS	CHKD	DATE
1	OVERALL THK. AND HOLE DEPTH REVISION	EC	1/1/78
2	1.500" AND 3.500" HOLES REVISION	EC	1/1/78
3	Fabricated from 1/4" x 3/4"	EC	1/1/78
CIVIL		MECH	INSPECTED



UNCONTROLLED

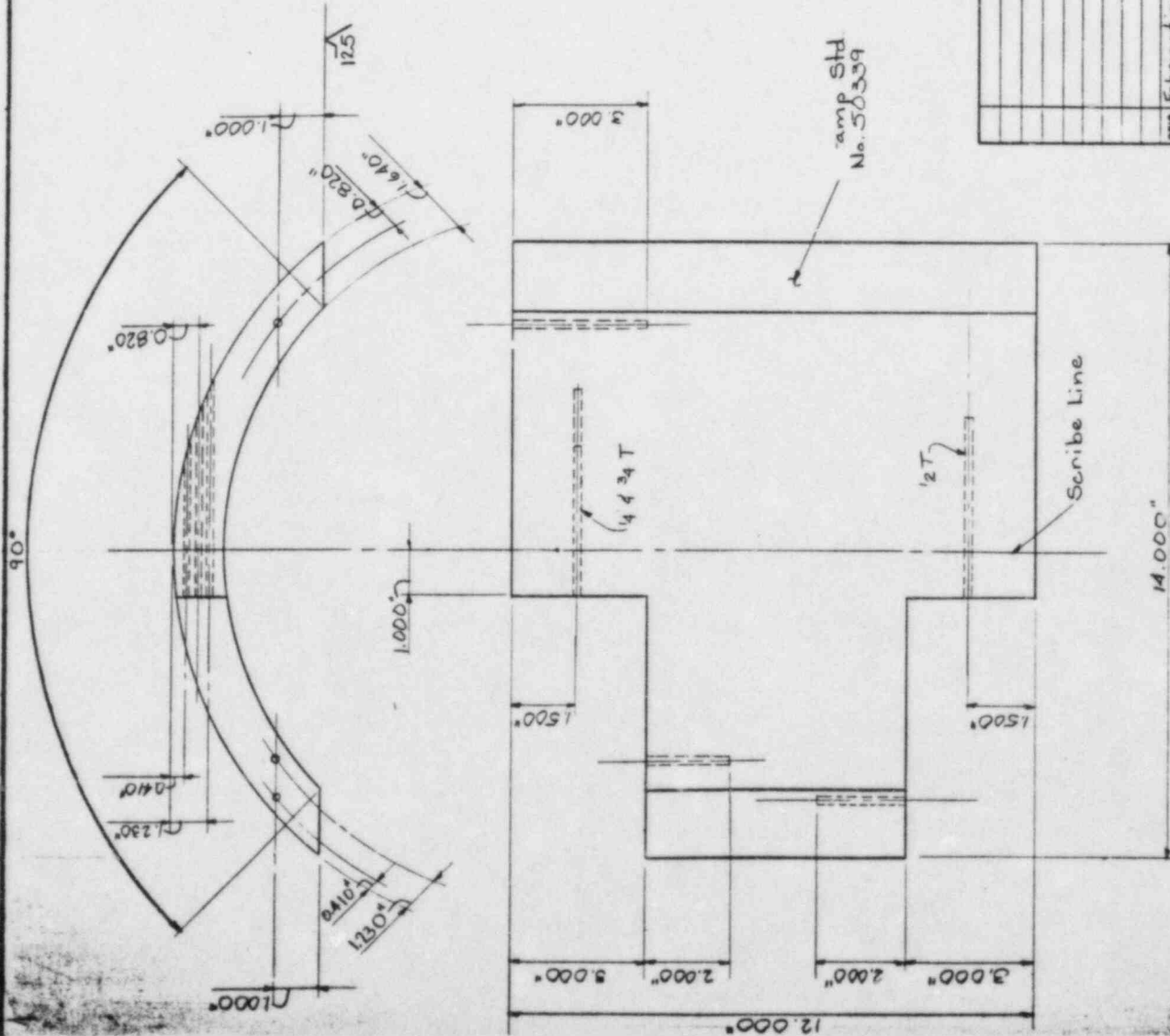
THIS COPY WILL NOT BE UPDATED

NOTES:

1. MATERIAL: SA 533 GR. A CL 2.
2. ALL HOLES 0.188 DIA. & 3" DEEP.
3. TOLERANCE FOR:  
FRACTIONS =  $\pm 1/32$   
DECIMALS =  $\pm .030$
4. FABRICATED FROM AUXILIARY FEEDWATER NOZZLE DROPOUT.
5. CLAD IS 1/4" TYPE 304 SS
6. POST WELD HEAT TREATMENT:  
1125°F  $\pm 25^\circ$   
HOLD TIME = 4 HRS  $\pm 1/2$

DUKE POWER COMPANY CATAWBA NUCLEAR STATION UNITS 1&2									
UT CALIBRATION BLOCK 50338									
DESIGNER: <u>A. J. HOGGE</u> DATE: <u>3-3-83</u> INSP: <u>DATE</u>									
CHECKED: <u>J. C. CHERRY</u> DATE: <u>3-3-83</u> APPR: <u>DATE</u>									
DWG. NO. 50338									
REV. 0									

NO.	REVISIONS	CHKD	DATE	APPR	DATE	CIVIL	ELEC	MECH	INSPECTED
ORIG	FABRICATION DESIGN	JCC	3-3-83	JCC	3-3-83				



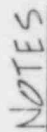
# NOTES:

1. Size (Dia.) = 14.000", Wall Thickness = 1.640".
2. Material = SA-182, F316L.
3. Hole Diameter = 0.125" (5) places.
4. End Holes 2.000" & 3.000" deep.
5. Tangential Holes thru or 1.000" beyond the scribe line.
6. Tolerance on Angles =  $\pm 12^\circ$ .
7. Tolerance on decimal dimensions =  $\pm .010$ .

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

DUKE POWER COMPANY		CATAWBA NUCLEAR STATION UNITS 1&2	
UT CALIBRATION BLOCK		No. 50339	
DESIGN	DATE	DATE	DATE
WARR	11/12/82	11/12/82	11/12/82
CHECKED	1/20/83	1/20/83	1/20/83
DWG. NO. 50339		5	
REVISIONS		INSPECTED	
NO	DATE	APPROPRIATE	DATE
1	11/12/82	11/12/82	11/12/82
Fabrication Design		MECH	

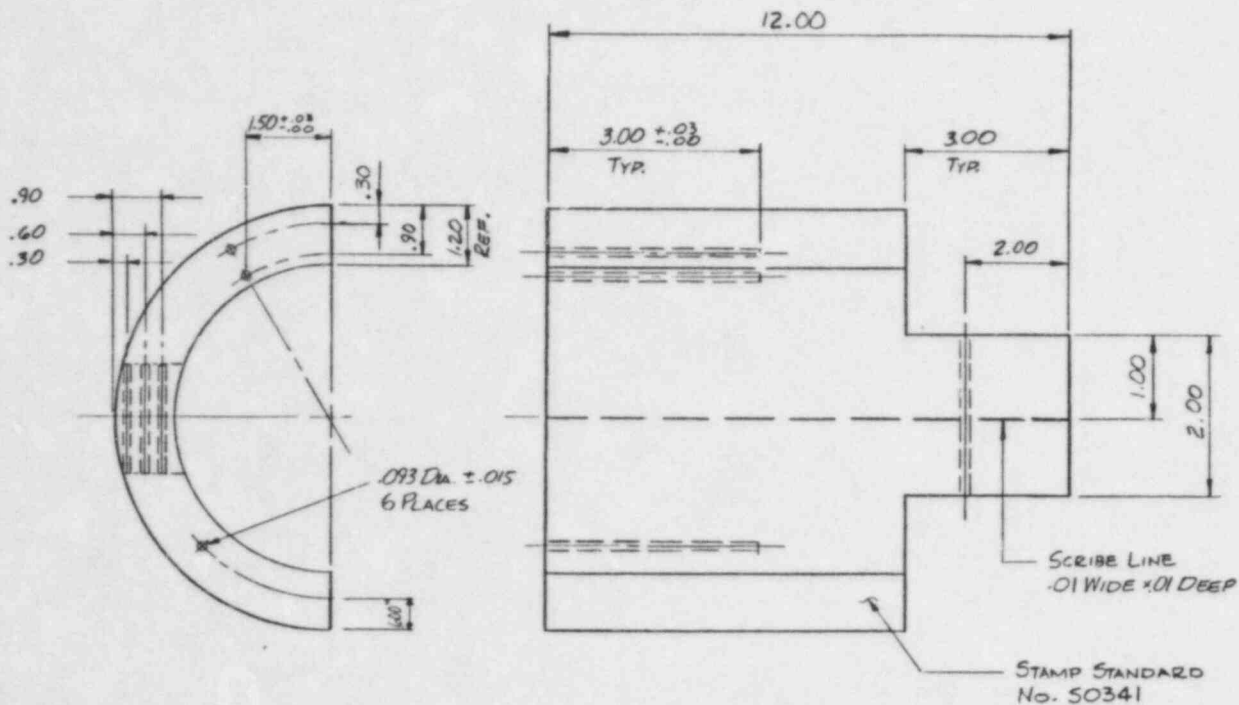


1. Base material to be 4.5" Stainless Steel SA-182 TP F316L
2. Dimensional tolerance is  $\pm .03$ " unless otherwise noted
3. Hole diameter to be  $.094 \pm .01$ "

1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

THIS COPY WILL NOT BE UPDATED

DUKE POWER COMPANY		CATAWBA NUCLEAR STATION UNITS 1 & 2	
UT CALIBRATION BLOCK		50340	
NO	REVISIONS	DATE	BY
1	1	10/10/80	W. J. HARRIS
2	2	10/10/80	W. J. HARRIS
3	3	10/10/80	W. J. HARRIS
4	4	10/10/80	W. J. HARRIS
5	5	10/10/80	W. J. HARRIS
6	6	10/10/80	W. J. HARRIS
7	7	10/10/80	W. J. HARRIS
8	8	10/10/80	W. J. HARRIS
9	9	10/10/80	W. J. HARRIS
10	10	10/10/80	W. J. HARRIS
11	11	10/10/80	W. J. HARRIS
12	12	10/10/80	W. J. HARRIS
13	13	10/10/80	W. J. HARRIS
14	14	10/10/80	W. J. HARRIS
15	15	10/10/80	W. J. HARRIS
16	16	10/10/80	W. J. HARRIS
17	17	10/10/80	W. J. HARRIS
18	18	10/10/80	W. J. HARRIS
19	19	10/10/80	W. J. HARRIS
20	20	10/10/80	W. J. HARRIS
21	21	10/10/80	W. J. HARRIS
22	22	10/10/80	W. J. HARRIS
23	23	10/10/80	W. J. HARRIS
24	24	10/10/80	W. J. HARRIS
25	25	10/10/80	W. J. HARRIS
26	26	10/10/80	W. J. HARRIS
27	27	10/10/80	W. J. HARRIS
28	28	10/10/80	W. J. HARRIS
29	29	10/10/80	W. J. HARRIS
30	30	10/10/80	W. J. HARRIS
31	31	10/10/80	W. J. HARRIS
32	32	10/10/80	W. J. HARRIS
33	33	10/10/80	W. J. HARRIS
34	34	10/10/80	W. J. HARRIS
35	35	10/10/80	W. J. HARRIS
36	36	10/10/80	W. J. HARRIS
37	37	10/10/80	W. J. HARRIS
38	38	10/10/80	W. J. HARRIS
39	39	10/10/80	W. J. HARRIS
40	40	10/10/80	W. J. HARRIS
41	41	10/10/80	W. J. HARRIS
42	42	10/10/80	W. J. HARRIS
43	43	10/10/80	W. J. HARRIS
44	44	10/10/80	W. J. HARRIS
45	45	10/10/80	W. J. HARRIS
46	46	10/10/80	W. J. HARRIS
47	47	10/10/80	W. J. HARRIS
48	48	10/10/80	W. J. HARRIS
49	49	10/10/80	W. J. HARRIS
50	50	10/10/80	W. J. HARRIS
51	51	10/10/80	W. J. HARRIS
52	52	10/10/80	W. J. HARRIS
53	53	10/10/80	W. J. HARRIS
54	54	10/10/80	W. J. HARRIS
55	55	10/10/80	W. J. HARRIS
56	56	10/10/80	W. J. HARRIS
57	57	10/10/80	W. J. HARRIS
58	58	10/10/80	W. J. HARRIS
59	59	10/10/80	W. J. HARRIS
60	60	10/10/80	W. J. HARRIS
61	61	10/10/80	W. J. HARRIS
62	62	10/10/80	W. J. HARRIS
63	63	10/10/80	W. J. HARRIS
64	64	10/10/80	W. J. HARRIS
65	65	10/10/80	W. J. HARRIS
66	66	10/10/80	W. J. HARRIS
67	67	10/10/80	W. J. HARRIS
68	68	10/10/80	W. J. HARRIS
69	69	10/10/80	W. J. HARRIS
70	70	10/10/80	W. J. HARRIS
71	71	10/10/80	W. J. HARRIS
72	72	10/10/80	W. J. HARRIS
73	73	10/10/80	W. J. HARRIS
74	74	10/10/80	W. J. HARRIS
75	75	10/10/80	W. J. HARRIS
76	76	10/10/80	W. J. HARRIS
77	77	10/10/80	W. J. HARRIS
78	78	10/10/80	W. J. HARRIS
79	79	10/10/80	W. J. HARRIS
80	80	10/10/80	W. J.



### NOTES:

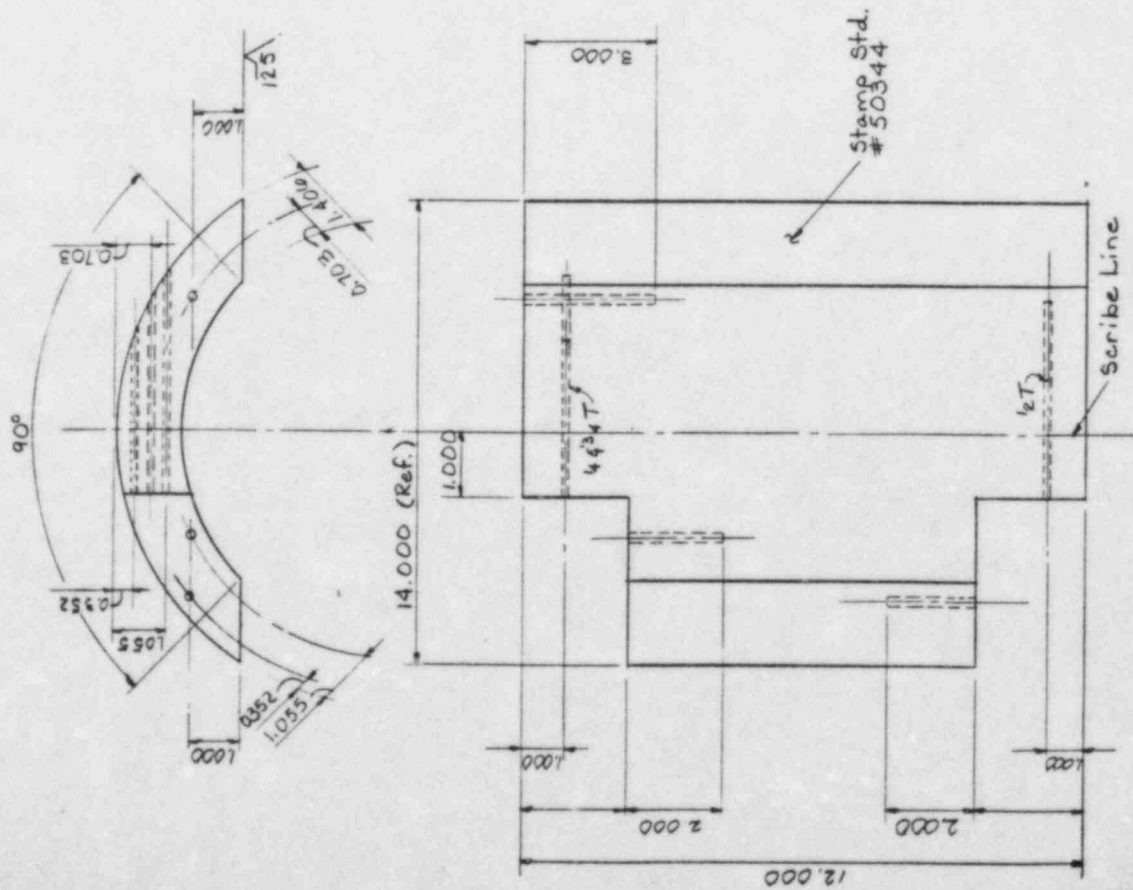
1. SIZE (Dia.) = 7.59" O.D.
2. THICKNESS = 1.20"
3. MATERIAL TYPE = 5A-182, GR. F316L Forging
4. ALL HOLES SCRIBED TO DEPTH Tol.  $\pm .03$ .

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

DUKE POWER COMPANY CATAWBA NUCLEAR STA. UNITS 1 & 2									
U.T. CALIBRATION BLOCK NO. 50341									
DESIGNER	DATE	INSP	DATE	INSP	DATE	INSP	DATE	INSP	DATE
DRAWN	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80
CHECKED	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80
DWG. NO. 50341									
REV									

ORIG	FABRICATION DESIGN	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80	12/7/80
NO.	REVISIONS	CHKD	DATE	APPR	DATE	CIVIL	ELEC	MECH	INSPECTED





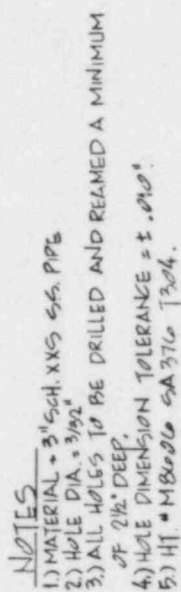
UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

**NOTES:**

1. Size (Dia.) = 14" N.P.S., SCH. 160 (1.406") SS.
2. Material Type = SA-576 T 316.
3. Hole Dia's 0.125" (5) places.
4. Tangential Holes thru or 1" beyond scribe line.
5. Tolerance on Angles =  $\pm 1/2^\circ$ .
6. Tolerance on Dimensions =  $\pm 0.010$ .
7. Tolerance on Fractional Dimensions =  $\pm 1/32$ .

DUKE POWER COMPANY		CATAWBA NUCLEAR STATION UNITS 1&2	
UT CALIBRATION BLOCK		No. 50344	
DESIGNED BY	DATE	MIT	REV
CHECKED BY	DATE	MIT	REV
INSPECTED BY	DATE	MIT	REV
NO.	NO.	DWG. NO.	REV.
1	1	50344	2



THIS COPY WILL NOT BE JUDGED

[illegible]

[illegible]

NOTE -

- 1) SIZE (DIA.) = M. 355 Ø D.
- 2) SCHEDULE THICKNESS = 3.928"
- 3) MATERIAL TYPE = SA-102 F304N
- 4) ALL HOLES SCRIPED TO DEPTH ON Ø D. I.D. & ACROSS THE OPEN END.
- 5) TOLERANCES ±.010" UNLESS NOTED

THIS COPY WILL NOT BE REPRODUCED

STAMP STANDARD  
No. 50349

DUKE POWER COMPANY	CATALIBA NUKLEAR STATION UNITS 142	
UT. CALIBRATION BLOCK		
NO. 50349		
DESIGNER	DATE	WSP
DRUM	5/20/64	5/20/64
CHECKED	5/20/64	5/20/64
DWG. NO. 50349		
REV		
NO.		

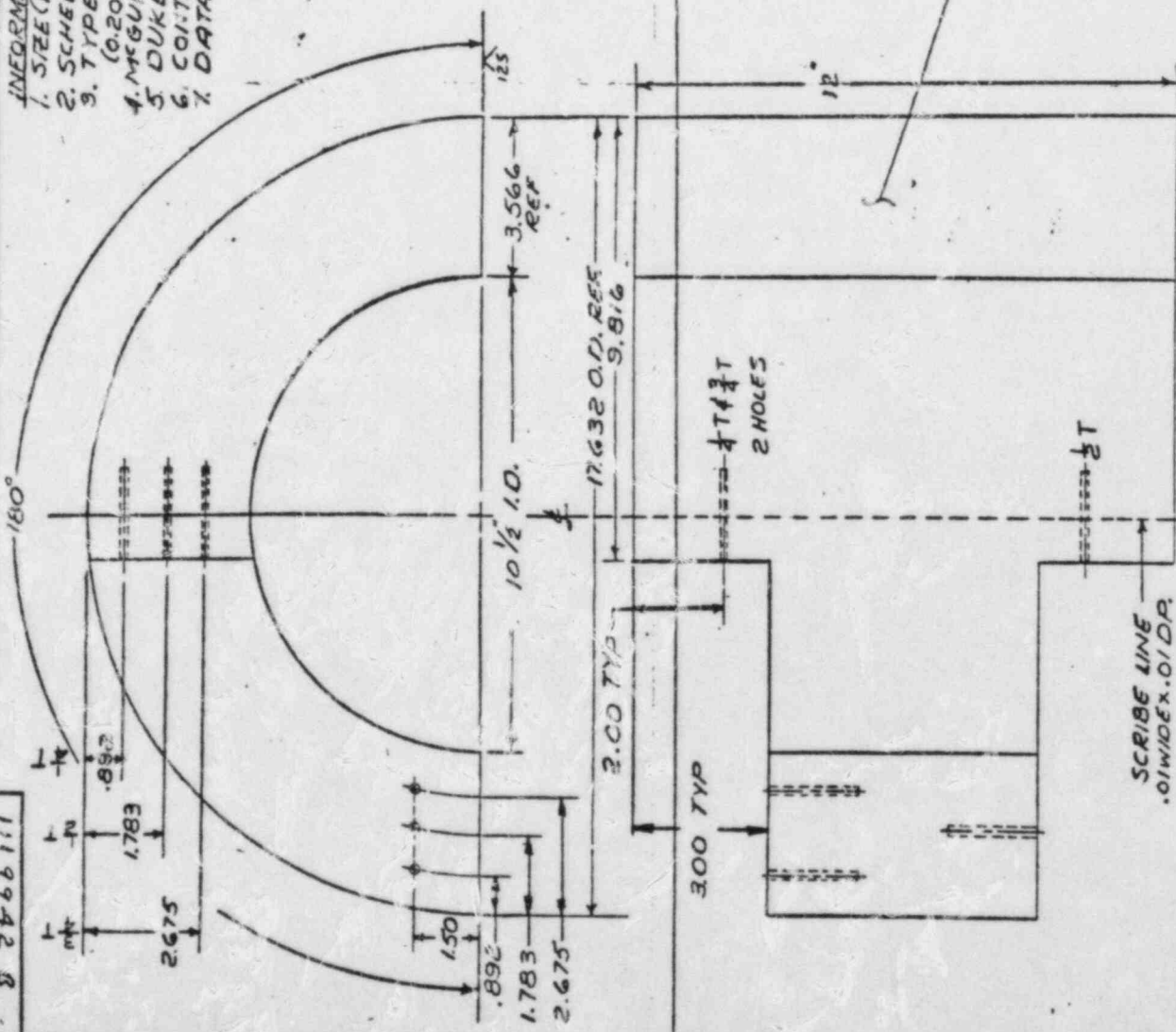
8 246611

INFORMATION REQD.

1. SIZE (DIA): 17.632" O.D. NOZZLE BOSS.
2. SCHEDULE THICKNESS: 3.566"
3. TYPE OF MATL: SA-182 F304N (0.20% MAX COBALT).
4. MCGUIRE STATION UNIT #42
5. DUKE POWER CO.
6. CONTRACT NO: 599-0662-10-01.
7. DATA BASE #50350.

THE BABCOCK & WILCOX COMPANY  
POWER GENERATION GROUP

REVISIONS		DESCRIPTION	DATE	BY	CHKD
NO.	DATE				
1		DATA BASE NO. 50350			



NOTES

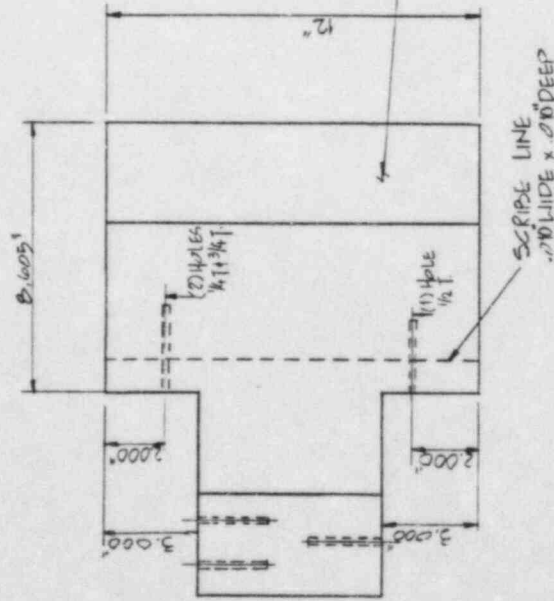
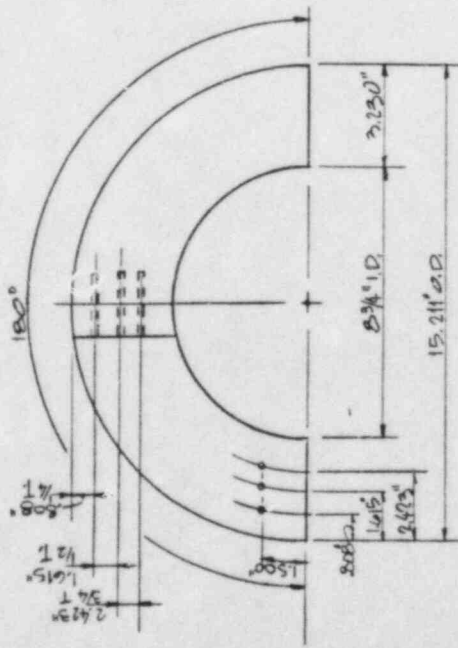
1. ALL HOLES SCRIBED TO DEPTH ON O.D., I.D. & ACROSS THE OPEN END.
2. ALL HOLES 2.0 DEEP.
3. DRILLED HOLES .188 ± .010 DIA (6 HOLES)
4. TANGENTIAL HOLES THRU OR 1.0 BEYOND SCRIBE LINE.
5. TOL. FOR DEC. DIM'S: ± .010
6. TOL. FOR FRACTIONAL DIM'S: ± 1/32

UNCOMPLETED

STAMP STANDARD  
DATA BASE #50350 HIS COPY WILL NOT BE UPDATED

DUKE POWER CO.  
CATAWBA STATION #42

THIS DRAWING IS THE PROPERTY OF THE BABCOCK & WILCOX COMPANY AND IS LOANED UPON CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF THE BABCOCK & WILCOX COMPANY. IT IS TO BE RETURNED UPON REQUEST. DO NOT SCALE—USE DIMENSIONS ONLY.		DATE: 6-11-80	CHKD: E.B. 6/11/80	APP'D: M.G. 6/11/80	U.T. CALIBRATION STD. #50350 (12" NOZZLE)	SCALE: 3/4" = 1"
FORM 500 (REV. 1-78)						111942 B-1



- NOTES:
- 1) SIZE (DIA.) = 15.211" O.D., SCH. THICKNESS = 3.230"
  - 2) MATERIAL = SA-192 F304N (0.20% MAX. CARBON)
  - 3) ALL HOLES SCRIBED TO DEPTH ON O.D., I.D. & ACROSS THE OPEN END.
  - 4) ALL HOLES 2.000" DEEP
  - 5) DRILLED HOLES .188" DIA. ± .010" (6 HOLES)
  - 6) TANGENTIAL HOLES THRU OR 1.000" BEYOND SCRIBE LINE.
  - 7) TOLERANCE FOR DEC. DIM'S ± .010"

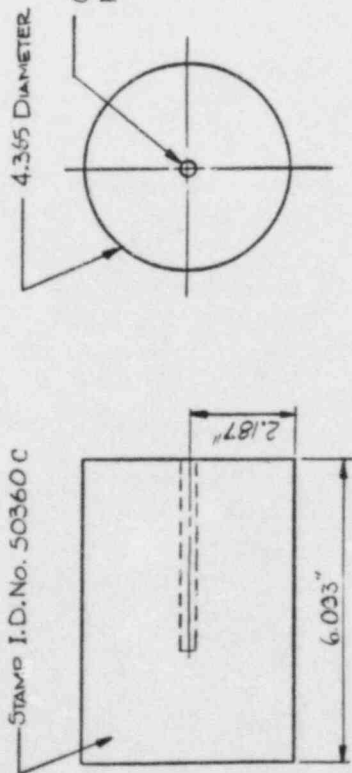
UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

STAMP STANDARD  
NO. 50351

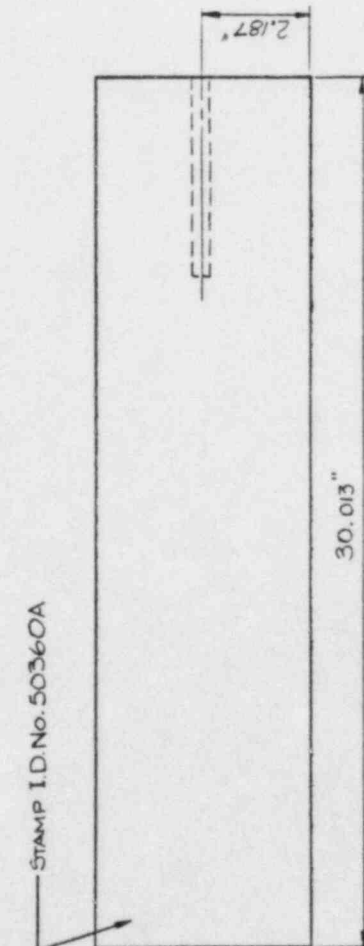
DUKE POWER COMPANY		CATALUNBA NUCLEAR STATION UNITS 1&2	
UT. CALIBRATION BLOCK		NO 50351	
DESIGNER	DATE	INSPECTOR	DATE
DR. C. H. H. H.	12/1/78	DR. C. H. H. H.	12/1/78
CHECKED	DATE	CHECKED	DATE
DR. C. H. H. H.	12/1/78	DR. C. H. H. H.	12/1/78
DWG. NO. 50351		REV.	
REVISIONS		NO.	
Fabrication Design		1	
DATE	APPROVED	CIVIL	ELECT.
12/1/78	DR. C. H. H. H.		
CHRODATE	APPROVED	MECH	INSPECTED



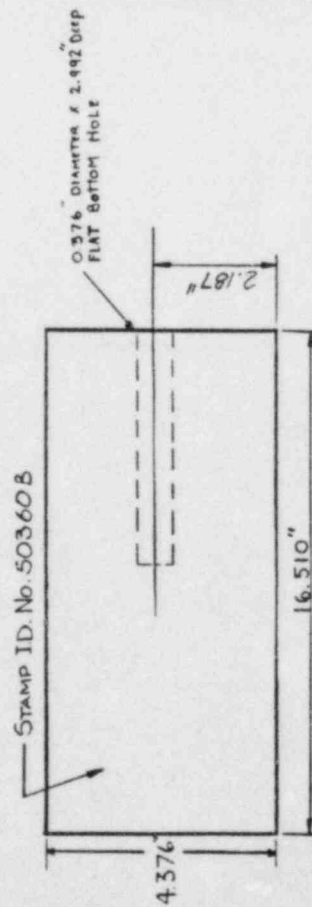
STAMP I.D.No. 50360 C



0.378 DIAMETER x 3.025" DEEP  
FLAT BOTTOM HOLE



STAMP I.D.No. 50360A



Stamp ID. No. 50360B

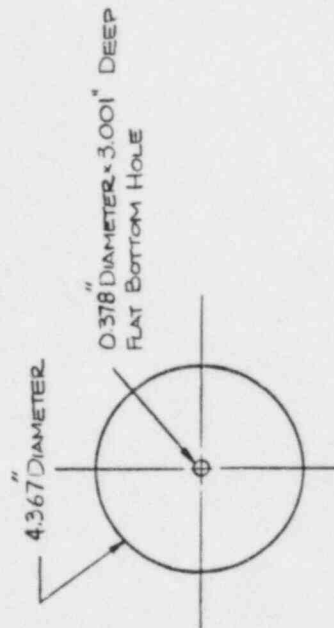
0.376 DIAMETER X 2.992 DEEP  
FLAT BOTTOM HOLE

NOTES:

1. PLUGS TO BE PROVIDED WITH STANDARDS TO ALLOW 0.375 DIAMETER HOLES TO BE PLUGGED TO FULL DEPTH AFTER DIMENSION VERIFICATION BY DUKE.
2. TOLERANCE ON FRACTIONAL DIMENSIONS  $\pm 1/16"$
3. TOLERANCE ON HOLE LOCATION AND DEPTH  $\pm 0.030$
4. TOLERANCE ON HOLE DIAMETER  $\pm .010$
5. MATERIAL IS SA540 GR B24

# SECRET

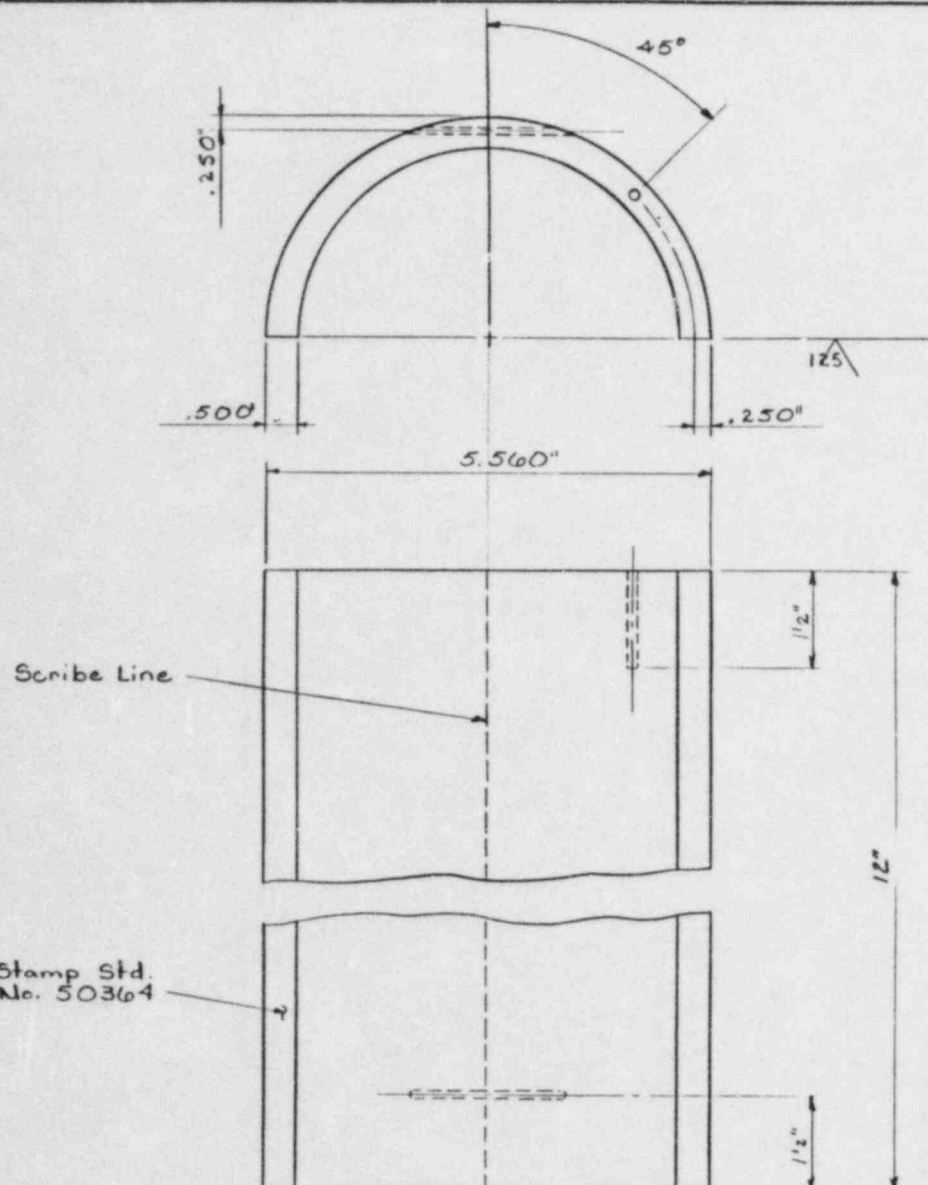
THIS COPY WILL NOT BE UPDATED



4.367 DIAMETER

"  
0.378 DIAMETER x 3.001" DEEP  
FLAT BOTTOM HOLE

[illegible]



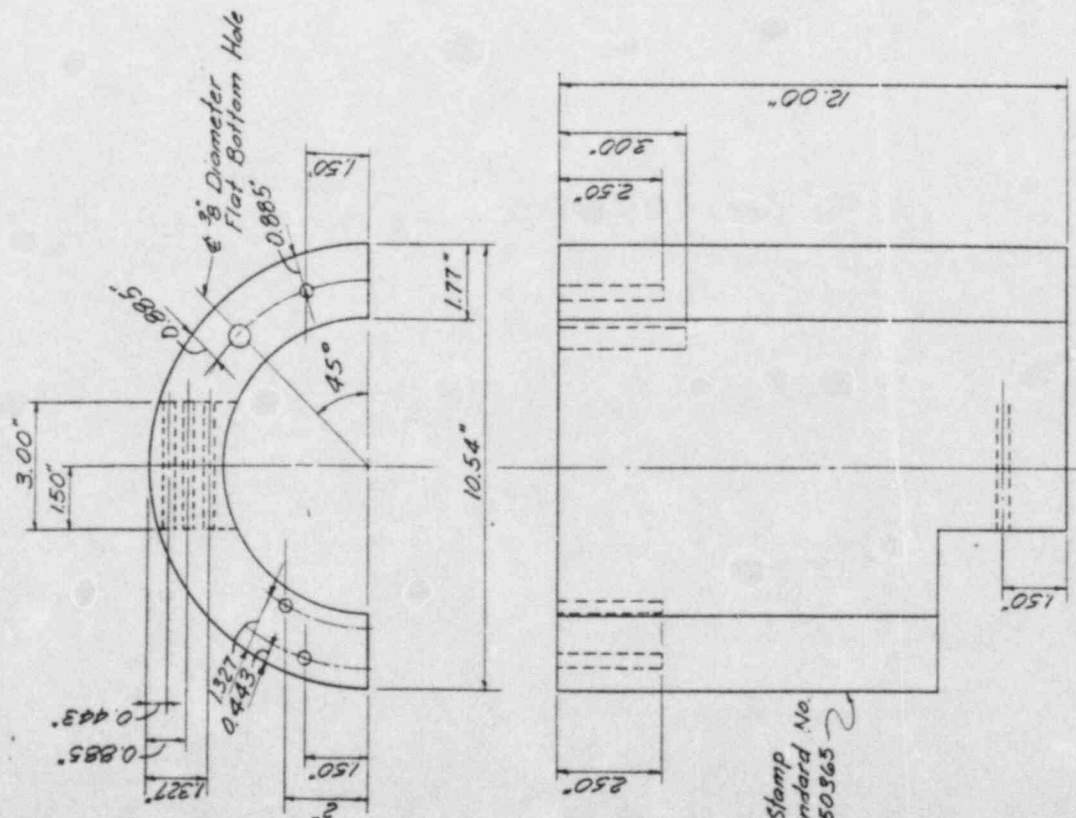
## NOTES

1. Hole Dia's .094 (2) Places
2. End Holes 1/2" Deep
3. Tangential Holes Thru or 1" Beyond Scribe Line
4. Size (Dia.) 5"
5. Schedule 120
6. Mat. '1 - Type Spec. SA 376T 304

UNCONTROLLED

THIS COPY WILL NOT BE USED

DUKE POWER COMPANY CATAWBA NUCLEAR STATION UNITS 1,2									
UT CALIBRATION BLOCK NO. 50364									
DESIGNER	DATE	INSP	DATE	DESIGNER	DATE	INSP	DATE	DESIGNER	DATE
DRAWN	C. R. Davis	DATE	8-10-82	INSP	DATE	8-10-82	INSP	DATE	8-10-82
CHECKED	J. C. Davis	DATE	8-24-82	APPR	DATE	8-24-82	APPR	DATE	8-24-82
NO.	REVISIONS			CHKD	DATE	APPR	DATE	CIVIL	ELEC MECH
								INSPECTED	DWG NO.
								50364	REV
								0	



Note: All holes 0.125" diameter  $\pm 0.010"$  except for first bottom hole 0.375"  $\pm 0.010$ . All other dimensions  $\pm 0.030$  Material SA 540 Gr B2d

THIS COPY WILL NOT BE UPDATED

DUKE POWER COMPANY CATAWBA NUCLEAR STATION										CALIBRATION BLOCK NO. 50365									
DESIGNED BY <u>W. J. B. / J. L. B.</u>										DATE <u>10-1-64</u>									
DRAFTED BY <u>W. J. B.</u>										DATE <u>10-1-64</u>									
CHECKED BY <u>W. J. B.</u>										DATE <u>10-1-64</u>									
DWG. NO. 50365										REV. <u>0</u>									

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

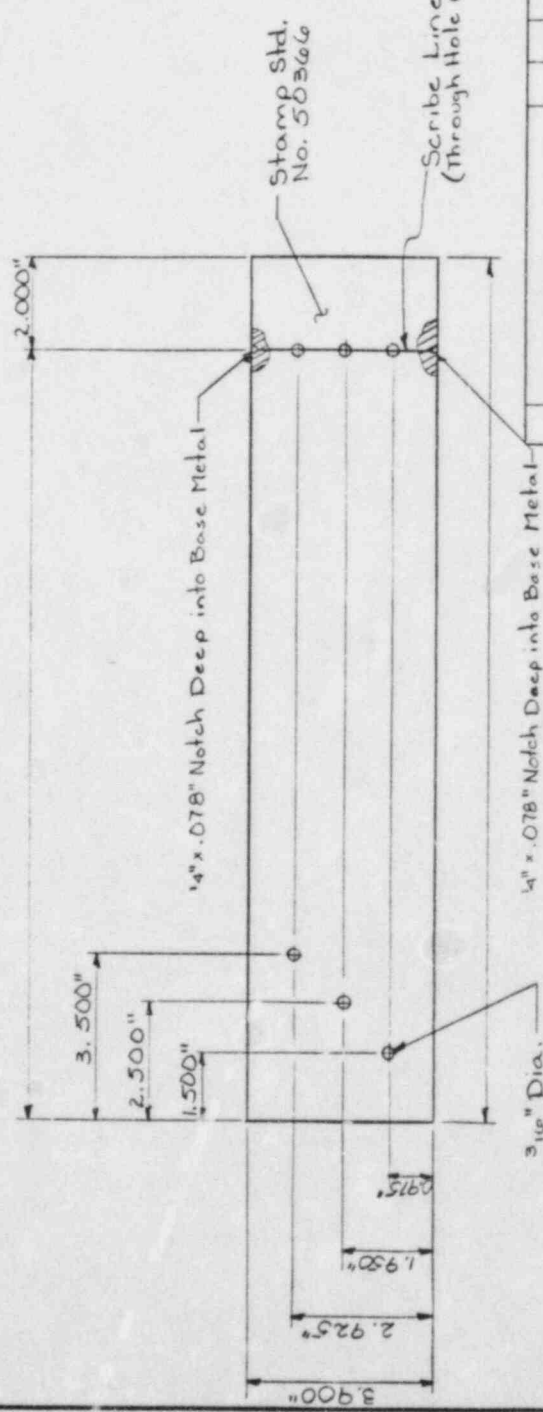
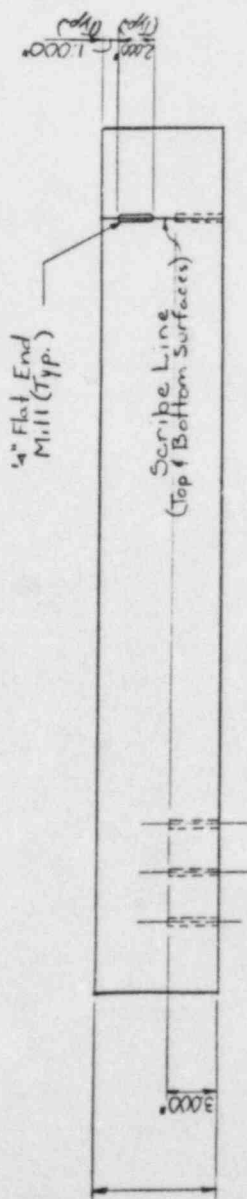
DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE	INSP.	DATE	REV.
DWG. NO. 50365				

DESIGNED BY	DATE	INSP.	DATE	REV.
DRAWN BY	DATE	INSP.	DATE	REV.
CHECKED BY	DATE</			



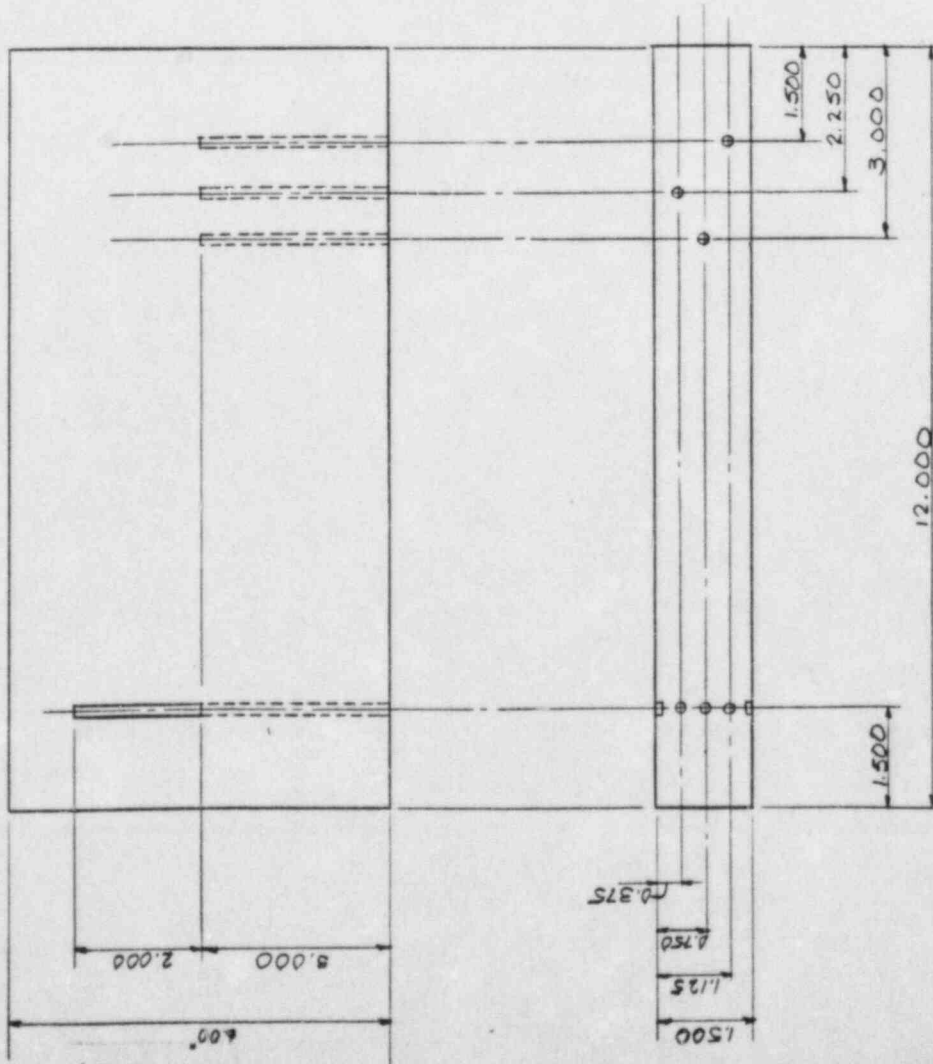
**NOTES:**

1. Material: SA 533 Gr. A Cl. 2.
2. All holes 3/16" Dia. 3" Deep
3. Tolerance for:  
Fractions:  $\pm 1/32$   
Decimals:  $\pm .050$
4. Fabricated from Auxiliary Feedwater Nozzle Dropout.

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

DUKE POWER COMPANY CATAWBA NUCLEAR STATION UNITS 1&2		UT CALIBRATION BLOCK		50366		DWG. NO. 50366																			
DESIGNER	DATE	INSP	DATE	CHKD	DATE	CIVIL	ELEC																		
DRWING	3/1/82	3/1/82	3/1/82	3/1/82	3/1/82																				
CHECKED	3/1/82	3/1/82	3/1/82	3/1/82	3/1/82																				
<table border="1"> <thead> <tr> <th>NO.</th> <th>REVISIONS</th> <th>CHKD</th> <th>APPR</th> <th>DATE</th> <th>CIVIL</th> <th>ELEC</th> <th>MECH</th> <th>INSPECTED</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Fabrication Design</td> <td>JEC</td> <td>JMH</td> <td>11/28/82</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>								NO.	REVISIONS	CHKD	APPR	DATE	CIVIL	ELEC	MECH	INSPECTED	1	Fabrication Design	JEC	JMH	11/28/82				
NO.	REVISIONS	CHKD	APPR	DATE	CIVIL	ELEC	MECH	INSPECTED																	
1	Fabrication Design	JEC	JMH	11/28/82																					



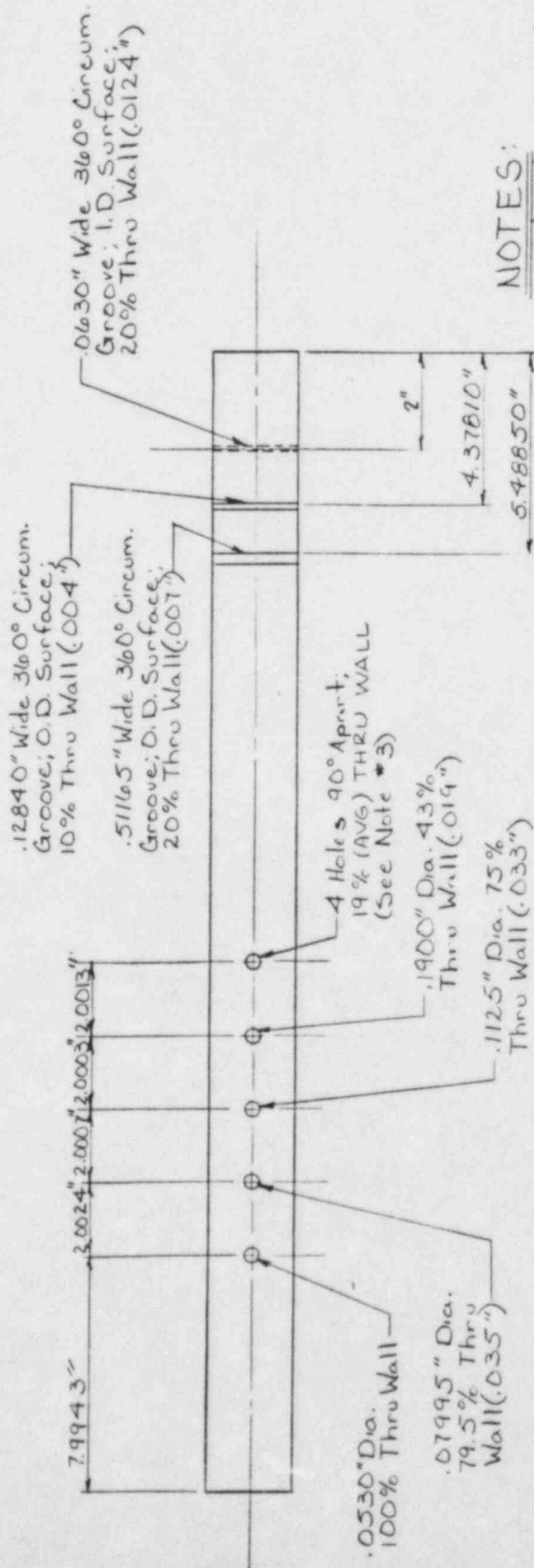
# NOTES:

1. Material - SA 537 CL.1
2. Calibration Features - 1/8" dia. holes, 1/4" wide x 0.030" deep notches.

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

DUKE POWER COMPANY		CATAWBA NUCLEAR STATION UNITS 1&2	
UT CALIBRATION BLOCK		No. 50368	
DATE	BY	DATE	BY
11/22/88	J. J. H. H.	11/22/88	J. J. H. H.
CHECKED	DATE	CHECKED	DATE
11/22/88	11/22/88	11/22/88	11/22/88
DWG. NO. 50368		DWG. NO. 50368	
REVISIONS		REVISIONS	
NO.	DESCRIPTION	NO.	DESCRIPTION
1	11/22/88	1	11/22/88
2	11/22/88	2	11/22/88
3	11/22/88	3	11/22/88
4	11/22/88	4	11/22/88
5	11/22/88	5	11/22/88
6	11/22/88	6	11/22/88
7	11/22/88	7	11/22/88
8	11/22/88	8	11/22/88
9	11/22/88	9	11/22/88
10	11/22/88	10	11/22/88
11	11/22/88	11	11/22/88
12	11/22/88	12	11/22/88
13	11/22/88	13	11/22/88
14	11/22/88	14	11/22/88
15	11/22/88	15	11/22/88
16	11/22/88	16	11/22/88
17	11/22/88	17	11/22/88
18	11/22/88	18	11/22/88
19	11/22/88	19	11/22/88
20	11/22/88	20	11/22/88
21	11/22/88	21	11/22/88
22	11/22/88	22	11/22/88
23	11/22/88	23	11/22/88
24	11/22/88	24	11/22/88
25	11/22/88	25	11/22/88
26	11/22/88	26	11/22/88
27	11/22/88	27	11/22/88
28	11/22/88	28	11/22/88
29	11/22/88	29	11/22/88
30	11/22/88	30	11/22/88
31	11/22/88	31	11/22/88
32	11/22/88	32	11/22/88
33	11/22/88	33	11/22/88
34	11/22/88	34	11/22/88
35	11/22/88	35	11/22/88
36	11/22/88	36	11/22/88
37	11/22/88	37	11/22/88
38	11/22/88	38	11/22/88
39	11/22/88	39	11/22/88
40	11/22/88	40	11/22/88
41	11/22/88	41	11/22/88
42	11/22/88	42	11/22/88
43	11/22/88	43	11/22/88
44	11/22/88	44	11/22/88
45	11/22/88	45	11/22/88
46	11/22/88	46	11/22/88
47	11/22/88	47	11/22/88
48	11/22/88	48	11/22/88
49	11/22/88	49	11/22/88
50	11/22/88	50	11/22/88
51	11/22/88	51	11/22/88
52	11/22/88	52	11/22/88
53	11/22/88	53	11/22/88
54	11/22/88	54	11/22/88
55	11/22/88	55	11/22/88
56	11/22/88	56	11/22/88
57	11/22/88	57	11/22/88
58	11/22/88	58	11/22/88
59	11/22/88	59	11/22/88
60	11/22/88	60	11/22/88
61	11/22/88	61	11/22/88
62	11/22/88	62	11/22/88
63	11/22/88	63	11/22/88
64	11/22/88	64	11/22/88
65	11/22/88	65	11/22/88
66	11/22/88	66	11/22/88
67	11/22/88	67	11/22/88
68	11/22/88	68	11/22/88
69	11/22/88	69	11/22/88
70	11/22/88	70	11/22/88
71	11/22/88	71	11/22/88
72	11/22/88	72	11/22/88
73	11/22/88	73	11/22/88
74	11/22/88	74	11/22/88
75	11/22/88	75	11/22/88
76	11/22/88	76	11/22/88
77	11/22/88	77	11/22/88
78	11/22/88	78	11/22/88
79	11/22/88	79	11/22/88
80	11/22/88	80	11/22/88
81	11/22/88	81	11/22/88
82	11/22/88	82	11/22/88
83	11/22/88	83	11/22/88
84	11/22/88	84	11/22/88
85	11/22/88	85	11/22/88
86	11/22/88	86	11/22/88
87	11/22/88	87	11/22/88
88	11/22/88	88	11/22/88
89	11/22/88	89	11/22/88
90	11/22/88	90	11/22/88
91	11/22/88	91	11/22/88
92	11/22/88	92	11/22/88
93	11/22/88	93	11/22/88
94	11/22/88	94	11/22/88
95	11/22/88	95	11/22/88
96	11/22/88	96	11/22/88
97	11/22/88	97	11/22/88
98	11/22/88	98	11/22/88
99	11/22/88	99	11/22/88
100	11/22/88	100	11/22/88



# NOTES:

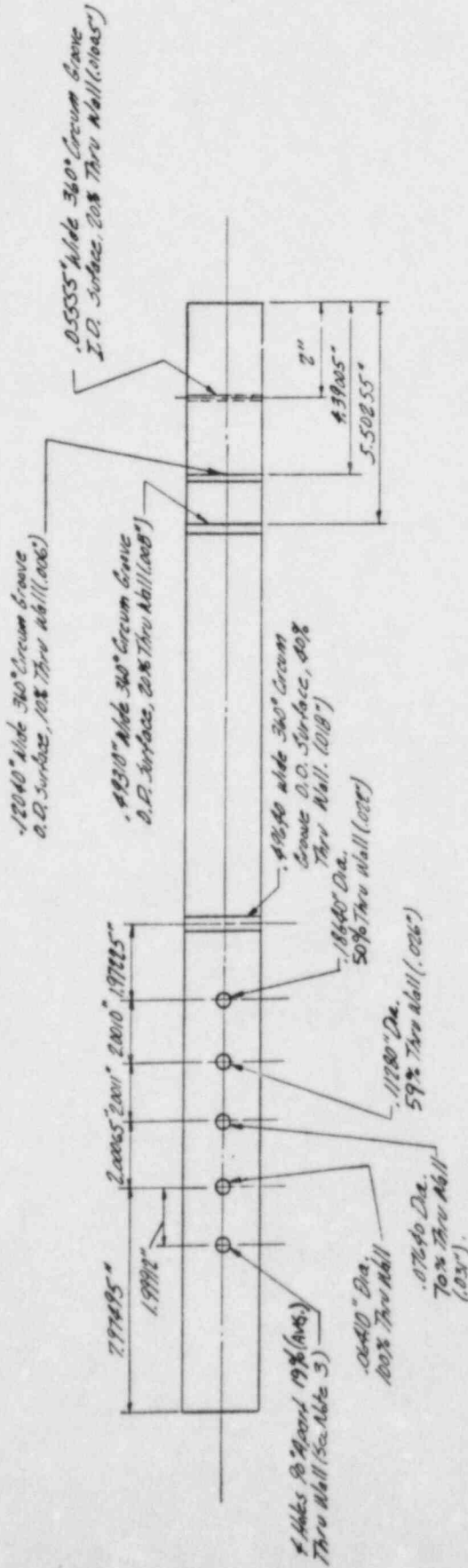
1. Material is Inconel 600 3/4" Tubing.  
wall thickness - .044"
  2. Heat # NX6895
  3. 90° Holes Orientation 204 (viewed from serial number end of standard) #1 hole in line with .0530", .07995", .1125", .1900" Dia. holes.
- | Hole No. | Diameter |
|----------|----------|
| 1.       | .18840"  |
| 2.       | .16820"  |
| 3.       | .18955"  |
| 4.       | .18680"  |
- 4 Overall Lengths = 24.00416"

UNCONTROLLED

THIS COPY WILL BE DATED

DUKE POWER COMPANY		CATAWBA NUCLEAR STATION UNITS #2	
U.B.S.G. ET. CAL. STANDARD		DWG. NO. 50370	
DESIGNER	DATE	DATE	DATE
DRG	1/18/88	1/18/88	1/18/88
NO.	As Built	NO.	As Built
REVISIONS		REVISIONS	
NO.	DATE	DATE	DATE
1	1/18/88	1/18/88	1/18/88
2	1/18/88	1/18/88	1/18/88
3	1/18/88	1/18/88	1/18/88
4	1/18/88	1/18/88	1/18/88
5	1/18/88	1/18/88	1/18/88
6	1/18/88	1/18/88	1/18/88
7	1/18/88	1/18/88	1/18/88
8	1/18/88	1/18/88	1/18/88
9	1/18/88	1/18/88	1/18/88
10	1/18/88	1/18/88	1/18/88
11	1/18/88	1/18/88	1/18/88
12	1/18/88	1/18/88	1/18/88
13	1/18/88	1/18/88	1/18/88
14	1/18/88	1/18/88	1/18/88
15	1/18/88	1/18/88	1/18/88
16	1/18/88	1/18/88	1/18/88
17	1/18/88	1/18/88	1/18/88
18	1/18/88	1/18/88	1/18/88
19	1/18/88	1/18/88	1/18/88
20	1/18/88	1/18/88	1/18/88
21	1/18/88	1/18/88	1/18/88
22	1/18/88	1/18/88	1/18/88
23	1/18/88	1/18/88	1/18/88
24	1/18/88	1/18/88	1/18/88
25	1/18/88	1/18/88	1/18/88
26	1/18/88	1/18/88	1/18/88
27	1/18/88	1/18/88	1/18/88
28	1/18/88	1/18/88	1/18/88
29	1/18/88	1/18/88	1/18/88
30	1/18/88	1/18/88	1/18/88
31	1/18/88	1/18/88	1/18/88
32	1/18/88	1/18/88	1/18/88
33	1/18/88	1/18/88	1/18/88
34	1/18/88	1/18/88	1/18/88
35	1/18/88	1/18/88	1/18/88
36	1/18/88	1/18/88	1/18/88
37	1/18/88	1/18/88	1/18/88
38	1/18/88	1/18/88	1/18/88
39	1/18/88	1/18/88	1/18/88
40	1/18/88	1/18/88	1/18/88
41	1/18/88	1/18/88	1/18/88
42	1/18/88	1/18/88	1/18/88
43	1/18/88	1/18/88	1/18/88
44	1/18/88	1/18/88	1/18/88
45	1/18/88	1/18/88	1/18/88
46	1/18/88	1/18/88	1/18/88
47	1/18/88	1/18/88	1/18/88
48	1/18/88	1/18/88	1/18/88
49	1/18/88	1/18/88	1/18/88
50	1/18/88	1/18/88	1/18/88
51	1/18/88	1/18/88	1/18/88
52	1/18/88	1/18/88	1/18/88
53	1/18/88	1/18/88	1/18/88
54	1/18/88	1/18/88	1/18/88
55	1/18/88	1/18/88	1/18/88
56	1/18/88	1/18/88	1/18/88
57	1/18/88	1/18/88	1/18/88
58	1/18/88	1/18/88	1/18/88
59	1/18/88	1/18/88	1/18/88
60	1/18/88	1/18/88	1/18/88
61	1/18/88	1/18/88	1/18/88
62	1/18/88	1/18/88	1/18/88
63	1/18/88	1/18/88	1/18/88
64	1/18/88	1/18/88	1/18/88
65	1/18/88	1/18/88	1/18/88
66	1/18/88	1/18/88	1/18/88
67	1/18/88	1/18/88	1/18/88
68	1/18/88	1/18/88	1/18/88
69	1/18/88	1/18/88	1/18/88
70	1/18/88	1/18/88	1/18/88
71	1/18/88	1/18/88	1/18/88
72	1/18/88	1/18/88	1/18/88
73	1/18/88	1/18/88	1/18/88
74	1/18/88	1/18/88	1/18/88
75	1/18/88	1/18/88	1/18/88
76	1/18/88	1/18/88	1/18/88
77	1/18/88	1/18/88	1/18/88
78	1/18/88	1/18/88	1/18/88
79	1/18/88	1/18/88	1/18/88
80	1/18/88	1/18/88	1/18/88
81	1/18/88	1/18/88	1/18/88
82	1/18/88	1/18/88	1/18/88
83	1/18/88	1/18/88	1/18/88
84	1/18/88	1/18/88	1/18/88
85	1/18/88	1/18/88	1/18/88
86	1/18/88	1/18/88	1/18/88
87	1/18/88	1/18/88	1/18/88
88	1/18/88	1/18/88	1/18/88
89	1/18/88	1/18/88	1/18/88
90	1/18/88	1/18/88	1/18/88
91	1/18/88	1/18/88	1/18/88
92	1/18/88	1/18/88	1/18/88
93	1/18/88	1/18/88	1/18/88
94	1/18/88	1/18/88	1/18/88
95	1/18/88	1/18/88	1/18/88
96	1/18/88	1/18/88	1/18/88
97	1/18/88	1/18/88	1/18/88
98	1/18/88	1/18/88	1/18/88
99	1/18/88	1/18/88	1/18/88
100	1/18/88	1/18/88	1/18/88





# NOTES:

1. Material is Inconel 600 1/2" Tubing, Wall Thickness = .044"
  2. Heat # NX6895
  3. 8" Hole Orientation: On (Viewed from Serial 1b. End of Standard) 1b.1 Hole in line with .06410", .07640", .11280", .12040" Dia. Holes.
- | Hole No. | Diameter   |
|----------|------------|
| 1. .009" | 1. .18495" |
| 2. .009" | 2. .18310" |
| 3. .009" | 3. .18340" |
| 4. .009" | 4. .18410" |
4. Overall length of Standard: 23.9857"

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

DUKE POWER COMPANY			
CATALINA NUCLEAR STATION UNIT #2			
U.S.G. ET AL. STANDARD			
NO.	REVISIONS	CHKD DATE APPR DATE	INSPECTED
AS BUILT		9/11/94	
DESIGN			
CIVIL			
ELEC			
MECH			
DATE			
REV.			
DWG. NO.	50572		





1. Hole Diameter is .250" unless otherwise specified.
2. All Holes are to be drilled through unless otherwise specified.
3. All Holes and the notch shown in Section A-A are to be plugged and seal welded.

4. BLOCK IDENTIFICATION: SN 50375  
REACTOR: CATAWBA STA II (B8)  
MATERIAL: SA 533, GR B, CL 1  
MATERIAL CODE NO. D-EG04-2  
HEAT TREATMENT: OVER 11  
HOURS AT 1150  $\pm$  25  $^{\circ}$ F.

REACTOR: CATAWBA STA II (8871)

MATERIAL: SA 533, GR B, CL1

MATERIAL CODE NO. B-8604-2

HEAT TREATMENT: OVER 11

Flows AT 1150  $\pm$  25°F.

1. The first part of the text discusses the importance of understanding the context of the data being analyzed. It emphasizes that without a clear understanding of the context, any analysis or interpretation of the data is likely to be flawed or misleading.

2. The second part of the text discusses the importance of using appropriate statistical methods to analyze the data. It emphasizes that different types of data require different statistical methods, and that the choice of method can have a significant impact on the results of the analysis.

3. The third part of the text discusses the importance of interpreting the results of the analysis in the context of the research question. It emphasizes that the results of the analysis should be interpreted in light of the research question and the context of the data.

4. The fourth part of the text discusses the importance of communicating the results of the analysis to the appropriate audience. It emphasizes that the results of the analysis should be presented in a clear and concise manner, and that the presentation should be tailored to the needs of the audience.

5. The fifth part of the text discusses the importance of validating the results of the analysis. It emphasizes that the results of the analysis should be validated using appropriate methods, and that the validation should be documented and reported.

6. The sixth part of the text discusses the importance of using the results of the analysis to inform decision-making. It emphasizes that the results of the analysis should be used to inform decision-making, and that the decision-making should be based on the results of the analysis.

7. The seventh part of the text discusses the importance of using the results of the analysis to improve the quality of the data. It emphasizes that the results of the analysis should be used to identify areas for improvement, and that the improvement should be implemented.

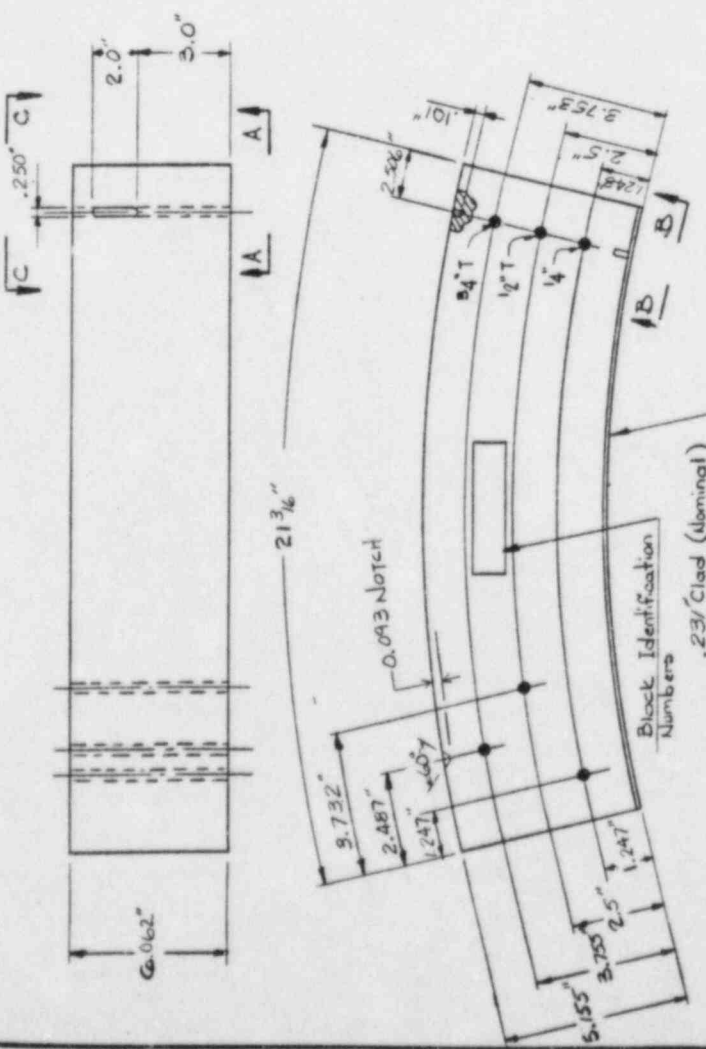
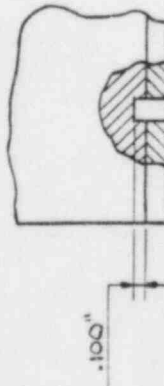
8. The eighth part of the text discusses the importance of using the results of the analysis to inform the development of new research. It emphasizes that the results of the analysis should be used to inform the development of new research, and that the research should be based on the results of the analysis.

9. The ninth part of the text discusses the importance of using the results of the analysis to inform the development of new policies. It emphasizes that the results of the analysis should be used to inform the development of new policies, and that the policies should be based on the results of the analysis.

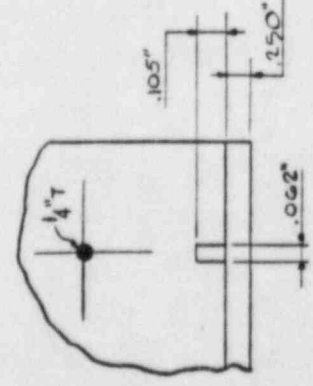
10. The tenth part of the text discusses the importance of using the results of the analysis to inform the development of new programs. It emphasizes that the results of the analysis should be used to inform the development of new programs, and that the programs should be based on the results of the analysis.

THIS COPY WILL NOT BE UPDATED

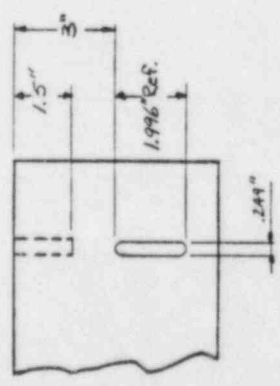
## SECTION C-C



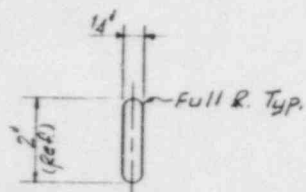
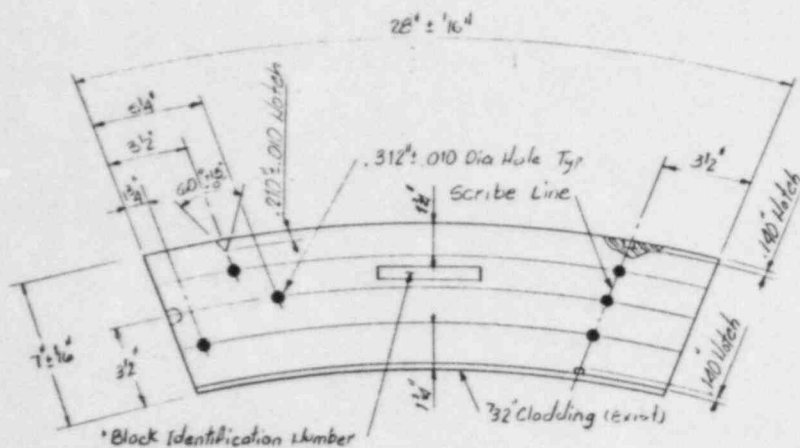
SECTION A-A



SECTION B-B



NO.	REVISIONS	CHK/DTE	APPROV	CIVIL	ELEC	MECH	INSPECTED
1	As Built Dim. & Notes Ed. for Fabrication Design.	DEC 2006	OK	OK	OK	OK	OK
DESIGNER	DATE	1989					
DRAWN BY	DATE	1989					
CHECKED BY	DATE	1989					
DWG. NO.	50375						
U.T. CALIBRATION BLOCK	50375						
CATAWBA NUCLEAR STATION UNITS 142	DUKE POWER COMPANY						



NOTES:

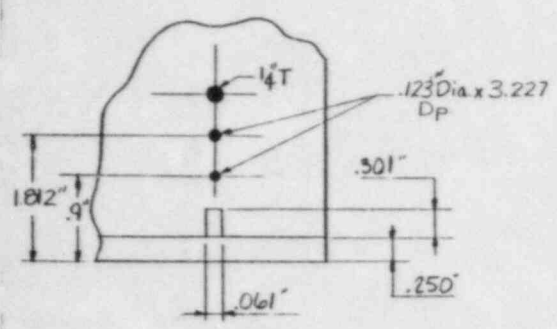
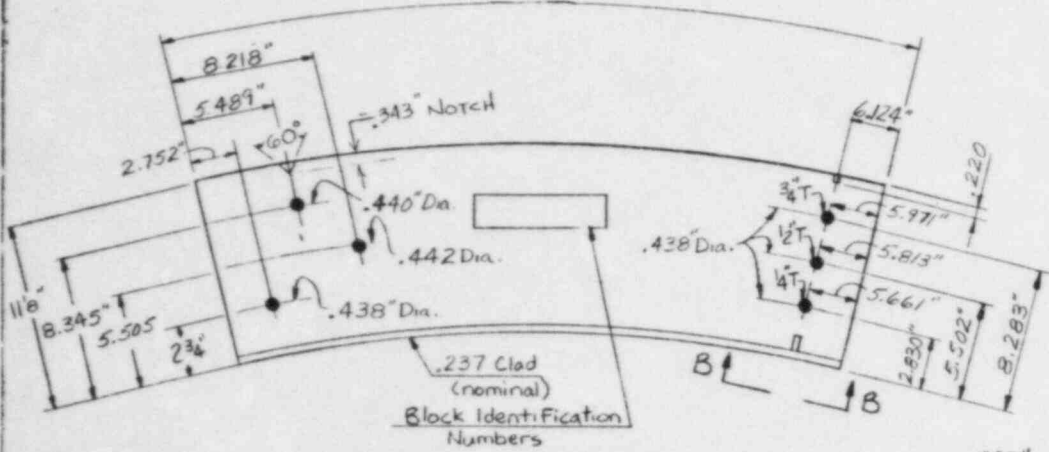
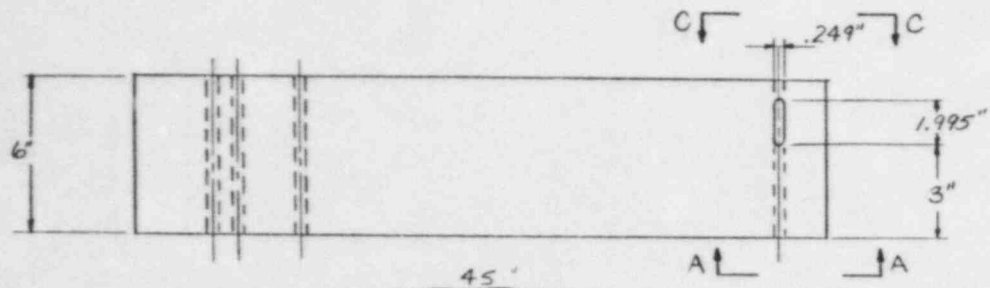
1. Cladding Beads Shall Be Perpendicular to the Long Dim.
2. Calibration Block to Be Made Only From Production Clad Nozzle. Cutout Material from the same Reactor Vessel to Be Tested.
3. Tolerance  $\pm 1/64"$  Unless Noted
4. Heat Treatment Time Shall Be Eleven (11) Hours @  $1150^{\circ}\text{F} \pm 25^{\circ}$  Over and Above Present Heat Treatment.
5. Block Identification: S/N 50376 (12) 8871 DDP  
REACTOR: CATAWBA STA II (8871)  
MATERIAL: SA 533, GR B, CL 1  
MATERIAL CODE NO. B-8604-2  
HEAT TREATMENT: OVER 11  
HOURS AT  $1150 \pm 25^{\circ}\text{F}$

UNCONTROLLED

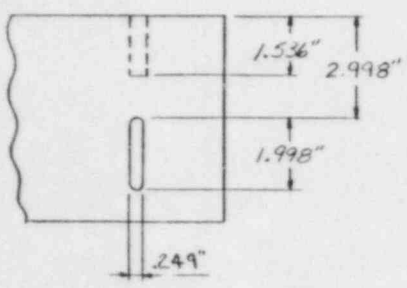
THIS COPY WILL NOT BE UPDATED

										DUKE POWER COMPANY	
										CATALBA NUCLEAR STATION UNITS 1 & 2	
										U.T. CALIBRATION BLOCK	
										50376	
										DESIGNER	
										DRAWING	
										DATE	
										INSP	
										DATE	
										CHECKED	
										DATE & SIGNATURE	
										DATE	
										REV	
										DWG. NO.	
										50376	
										REV	
										2	

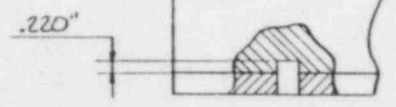




SECTION A-A



SECTION B-B



SECTION C-C

NOTES:

1. Hole diameter is .437"  $\pm$  .010" unless otherwise specified.
2. All holes are to be drilled through unless otherwise specified.
3. All holes and the notch shown in Section A-A are to be plugged and seal welded.
4. BLOCK IDENTIFICATION: S/N 5037B  
REACTOR: CATAWBA STA II (8871)  
MATERIAL: SA 533 GR B CL 1  
MATERIAL CODE NO. B-8604-2  
HEAT TREATMENT: OVER 11 HOURS AT 1150  $\pm$  25°F.

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

DUKE POWER COMPANY									
CATAWBA NUCLEAR STATION UNITS 1&2									
UT CALIBRATION BLOCK									
5037B									
1. As Built Dim. & NOTES		JEC		JEC		JEC		JEC	
Rel. for Fabrication Design.		JEC		JEC		JEC		JEC	
NO.	REVISIONS	CHKD	DATE	APPR	DATE	CIVIL	ELEC	MECH	INSPECTED
						DWG. NO. 5037B			



## 11.0 Detailed Inspection Plans

The detailed inspection listings for preservice inspection of Catawba Units 1 and 2 are contained in this section.

Appendix A to this Section of the Plan contains the examination listing for Catawba Unit 1.

Appendix B to this Section of the Plan contains the examination listing for Class 1 items at Catawba Unit 2. Construction details are not yet available for portions of some piping systems. Class 2, 3, and augmented information will be added in a later revision.

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

APPENDIX 11A

Catawba Unit 1  
Preservice Inspection  
Examination Listing

Revision 3

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUM87179-QAISI02  
FILE: C007133  
PLANT: CAT UNIT 1

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 1  
04/10/84

SELECTION CRITERIA FOR THIS REPORT IS AS FOLLOWS:

	1	2	3	4	5	6	7	
	1234567890	1234567890	1234567890	1234567890	1234567890	1234567890	1234567890	
PLANT CARD =	P CAT 1							0000000
	1234567890	1234567890	1234567890	1234567890	1234567890	1234567890	1234567890	

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 2  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	COMMENTS
B1.00.000	REACTOR VESSEL	EXAMINATIONS ***** *****	***	*****	*****	--,-0	--,-0	*****	*****
B1.01.000	*****RPV SHELL	CORE REGION***** *****	***	*****	*****	--,-0	--,-0	*****	*****
B1.01.001	1RPV-W04	CNM 1201.01-51 -----	UT	ISI-131	CS	--,-0	8.600	50302	CIRCUMFERENTIAL WELD 03 TO 04 REACTOR VESSEL SHELL
B1.01.002	1RPV-W05	CNM 1201.01-51 -----	UT	ISI-131	CS	--,-0	8.600	50302	CIRCUMFERENTIAL WELD 04 TO 05 REACTOR VESSEL SHELL
B1.02.000	RPV SHELL AND	HEAD ***** *****	***	*****	*****	--,-0	--,-0	*****	WELDS NOT COVERED BY SECTIONS B1.01 OR B1.03 *****
B1.02.001	1RPV-W01	CNM 1201.01-51 -----	UT	ISI-131	CS	--,-0	5.300	50301	CIRCUMFERENTIAL WELD 01 TO 02 REACTOR VESSEL LOWER HEAD
B1.02.002	1RPV-W03	CNM 1201.01-51 -----	UT	ISI-131	CS	--,-0	5.300	50301	CIRCUMFERENTIAL WELD 02 TO 03 LOWER HEAD TO SHELL
B1.02.003	1RPV-W06	CNM 1201.01-51 -----	UT	ISI-131	CS	--,-0	8.600	50302	CIRCUMFERENTIAL WELD 05 TO 06 SHELL TO NOZZLE BELT
B1.02.004	1RPV-W09	CNM 1201.01-51 -----	UT	ISI-130	CS	--,-0	6.900	40387	CIRCUMFERENTIAL WELD 09 TO 10 REACTOR VESSEL UPPER HEAD
B1.02.005	1RPV-W02-01	CNM 1201.01-51 -----	UT	ISI-131	CS	--,-0	5.300	50301	MERIDIONAL WELD PC.02 302 DEG REACTOR VESSEL LOWER HEAD
B1.02.006	1RPV-W02-02	CNM 1201.01-51 -----	UT	ISI-131	CS	--,-0	5.300	50301	MERIDIONAL WELD PC.02 242 DEG REACTOR VESSEL LOWER HEAD
B1.02.007	1RPV-W02-03	CNM 1201.01-51 -----	UT	ISI-131	CS	--,-0	5.300	50301	MERIDIONAL WELD PC.02 182 DEG REACTOR VESSEL LOWER HEAD
B1.02.008	1RPV-W02-04	CNM 1201.01-51 -----	UT	ISI-131	CS	--,-0	5.300	50301	MERIDIONAL WELD PC.02 122 DEG REACTOR VESSEL LOWER HEAD
B1.02.009	1RPV-W02-05	CNM 1201.01-51 -----	UT	ISI-131	CS	--,-0	5.300	50301	MERIDIONAL WELD PC.02 62 DEG REACTOR VESSEL LOWER HEAD
B1.02.010	1RPV-W02-06	CNM 1201.01-51 -----	UT	ISI-131	CS	--,-0	5.300	50301	MERIDIONAL WELD PC.02 2 DEG REACTOR VESSEL LOWER HEAD
B1.03.000	HEAD TO FLANGE	AND SHELL TO FLANGE ***** *****	***	*****	*****	--,-0	--,-0	*****	*****

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 3  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.03.001	IRPV-W07	CNM 1201.01-51	UT	ISI-131	CS	--,-0	10.900	50303	CIRCUMFERENTIAL WELD 06 TO 07 NOZZLE BELT TO FLANGE
B1.03.002	IRPV-W08	CNM 1201.01-51	UT	ISI-130	CS	--,-0	6.900	40387	CIRCUMFERENTIAL WELD 08 TO 09 UPPER HEAD TO FLANGE
B1.04.000	PRIMARY NOZZLE	TO VESSEL WELDS *****	***	*****	*****	--,-0	--,-0	*****	*****
B1.04.001	IRPV-W15	CNM 1201.01-51 CNM 1201.01-65	UT	ISI-131	CS	52.90	10.900	50303	OUTLET NOZZLE A TO SHELL 22 DEG. UT FROM VESSEL ID
B1.04.001A	IRPV-W15	CNM 1201.01-51 CNM 1201.01-65	UT	ISI-131	CS	52.90	10.900	50304	OUTLET NOZZLE A TO SHELL 22 DEG. UT FROM NOZZLE ID
B1.04.002	IRPV-W11	CNM 1201.01-51 CNM 1201.01-64	UT	ISI-131	CS	61.50	10.900	50303	INLET NOZZLE B TO SHELL 67 DEG. UT FROM VESSEL ID
B1.04.002A	IRPV-W11	CNM 1201.01-51 CNM 1201.01-64	UT	ISI-131	CS	61.50	10.900	50304	INLET NOZZLE B TO SHELL 67 DEG. UT FROM NOZZLE ID
B1.04.003	IRPV-W12	CNM 1201.01-51 CNM 1201.01-64	UT	ISI-131	CS	61.50	10.900	50303	INLET NOZZLE C TO SHELL 113 DEG. UT FROM VESSEL ID
B1.04.003A	IRPV-W12	CNM 1201.01-51 CNM 1201.01-64	UT	ISI-131	CS	61.50	10.900	50304	INLET NOZZLE C TO SHELL 113 DEG. UT FROM NOZZLE ID
B1.04.004	IRPV-W16	CNM 1201.01-51 CNM 1201.01-65	UT	ISI-131	CS	52.90	10.900	50303	OUTLET NOZZLE D TO SHELL 158 DEG. UT FROM VESSEL ID
B1.04.004A	IRPV-W16	CNM 1201.01-51 CNM 1201.01-65	UT	ISI-131	CS	52.90	10.900	50304	OUTLET NOZZLE D TO SHELL 158 DEG. UT FROM NOZZLE ID
B1.04.005	IRPV-W17	CNM 1201.01-51 CNM 1201.01-65	UT	ISI-131	CS	52.90	10.900	50303	OUTLET NOZZLE E TO SHELL 202 DEG. UT FROM VESSEL ID
B1.04.005A	IRPV-W17	CNM 1201.01-51 CNM 1201.01-65	UT	ISI-131	CS	52.90	10.900	50304	OUTLET NOZZLE E TO SHELL 202 DEG. UT FROM NOZZLE ID
B1.04.006	IRPV-W13	CNM 1201.01-51 CNM 1201.01-64	UT	ISI-131	CS	61.50	10.900	50303	INLET NOZZLE F TO SHELL 247 DEG. UT FROM VESSEL ID
B1.04.006A	IRPV-W13	CNM 1201.01-51 CNM 1201.01-64	UT	ISI-131	CS	61.50	10.900	50304	INLET NOZZLE F TO SHELL 247 DEG. UT FROM NOZZLE ID
B1.04.007	IRPV-W14	CNM 1201.01-51 CNM 1201.01-64	UT	ISI-131	CS	61.50	10.900	50303	INLET NOZZLE G TO SHELL 293 DEG. UT FROM VESSEL ID

UNCONTROLLED  
 THIS COPY WILL NOT BE USED

PROGRAM: RUMB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 4  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.04.007A	1RPV-W14	CNM 1201.01-51 CNM 1201.01-64	UT ISI-131	CS	61.50	10.900	50304	INLET NOZZLE G TO SHELL 293 DEG. UT FROM NOZZLE ID
B1.04.008	1RPV-W18	CNM 1201.01-51 CNM 1201.01-65	UT ISI-131	CS	52.90	10.900	50303	OUTLET NOZZLE H TO SHELL 338 DEG. UT FROM VESSEL ID
B1.04.008A	1RPV-W18	CNM 1201.01-51 CNM 1201.01-65	UT ISI-131	CS	52.90	10.900	50304	OUTLET NOZZLE H TO SHELL 338 DEG. UT FROM NOZZLE ID
B1.05.000	REACTOR VESSEL	PENETRATIONS ***** *****	*** *****	*****	--,-0	--,-0	*****	***** *****
B1.05.001	1RPV-CRDM	CNM 1201.01-52/7 CNM 1201.01-32/1	VIS -----	INCO	4.00	0.642	-----	78 WELDS CRDM TUBE TO RPV UPPER HEAD
B1.05.002	1RPV-UHI	CNM 1201.01-52/7 CNM 1201.01-32/1	VIS -----	SS/IN	6.32	0.660	-----	4 WELDS AUXILIARY HEAD ADAPTER TO RPV UPPER HEAD
B1.05.003	1RPV-INCORE	CNM 1201.01-52/2 CNM 1201.01-32/1	VIS -----	INCO	1.50	0.450	-----	58 WELDS INCORE INSTRUMENT TUBE TO RPV LOWER HEAD
B1.06.000	REACTOR VESSEL	NOZZLE SAFE ENDS *****	*** *****	*****	--,-0	--,-0	*****	***** *****
B1.06.001	1RPV-W15SE	CNM 1201.01-65 CN-INC-024	UT ISI-120	CS/SS	29.00	2.300	50304	TO BE DONE WITH B4.01.018A UT FROM NOZZLE ID
B1.06.002	1RPV-W15SE	CNM 1201.01-65 CN-INC-024	PT ISI-240	CS/SS	29.00	2.300	-----	TO BE DONE WITH B4.01.017 -----
B1.06.003	1RPV-W11SE	CNM 1201.01-64 CN-INC-024	UT ISI-120	CS/SS	27.50	2.200	50304	TO BE DONE WITH B4.01.024A UT FROM NOZZLE ID
B1.06.004	1RPV-W11SE	CNM 1201.01-64 CN-INC-024	PT ISI-240	CS/SS	27.50	2.200	-----	TO BE DONE WITH B4.01.023 -----
B1.06.005	1RPV-W12SE	CNM 1201.01-64 CN-INC-022	UT ISI-120	CS/SS	27.50	2.200	50304	TO BE DONE WITH B4.01.002A UT FROM NOZZLE ID
B1.06.006	1RPV-W12SE	CNM 1201.01-64 CN-INC-022	PT ISI-240	CS/SS	27.50	2.200	-----	TO BE DONE WITH B4.01.001 -----
B1.06.007	1RPV-W16SE	CNM 1201.01-65 CN-INC-022	UT ISI-120	CS/SS	29.00	2.300	50304	TO BE DONE WITH B4.01.008A UT FROM NOZZLE ID
B1.06.008	1RPV-W16SE	CNM 1201.01-65 CN-INC-022	PT ISI-240	CS/SS	29.00	2.300	-----	TO BE DONE WITH B4.01.007 -----

UNCONTROLLED  
 THIS COPY WILL NOT BE USED

PROGRAM: RUMB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAUMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 5  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.06.009	IRPV-W17SE	CNM 1201.01-65 CN-INC-025	UT	ISI-120	CS/SS	29.00	2.300	50304	TO BE DONE WITH B4.01.026A UT FROM NOZZLE ID
B1.06.010	IRPV-W17SE	CNM 1201.01-65 CN-INC-025	PT	ISI-240	CS/SS	29.00	2.300	-----	TO BE DONE WITH B4.01.025
B1.06.011	IRPV-W13SE	CNM 1201.01-64 CN-INC-025	UT	ISI-120	CS/SS	27.50	2.200	50304	TO BE DONE WITH B4.01.032A UT FROM NOZZLE ID
B1.06.012	IRPV-W13SE	CNM 1201.01-64 CN-INC-025	PT	ISI-240	CS/SS	27.50	2.200	-----	TO BE DONE WITH B4.01.031
B1.06.013	IRPV-W14SE	CNM 1201.01-64 CN-INC-023	UT	ISI-120	CS/SS	27.50	2.200	50304	TO BE DONE WITH B4.01.010A UT FROM NOZZLE ID
B1.06.014	IRPV-W14SE	CNM 1201.01-64 CN-INC-023	PT	ISI-240	CS/SS	27.50	2.200	-----	TO BE DONE WITH B4.01.009
B1.06.015	IRPV-W18SE	CNM 1201.01-65 CN-INC-023	UT	ISI-120	CS/SS	29.00	2.300	50304	TO BE DONE WITH B4.01.016A UT FROM NOZZLE ID
B1.06.016	IRPV-W18SE	CNM 1201.01-65 CN-INC-023	PT	ISI-240	CS/SS	29.00	2.300	-----	TO BE DONE WITH B4.01.015
B1.06.017	IRPV-W51-01SE	CNM 1201.01-52/7 CNM 1201.01-51	UT	ISI-120	CS/IN	6.50	0.750	50374	RPV HEAD TO UHI TUBE 0 DEG PC 10 TO 90 UT FROM TUBE SIDE
B1.06.018	IRPV-W51-01SE	CNM 1201.01-52/7 CNM 1201.01-51	PT	ISI-240	CS/IN	6.50	0.750	-----	RPV HEAD TO UHI TUBE 0 DEG PC 10 TO PC 90
B1.06.019	IRPV-W51-02SE	CNM 1201.01-52/7 CNM 1201.01-51	UT	ISI-120	CS/IN	6.50	0.750	50374	RPV HEAD TO UHI TUBE 90 DEG PC 10 TO 90 UT FROM TUBE SIDE
B1.06.020	IRPV-W51-02SE	CNM 1201.01-52/7 CNM 1201.01-51	PT	ISI-240	CS/IN	6.50	0.750	-----	RPV HEAD TO UHI TUBE 90 DEG PC 10 TO PC 90
B1.06.021	IRPV-W51-03SE	CNM 1201.01-52/7 CNM 1201.01-51	UT	ISI-120	CS/IN	6.50	0.750	50374	RPV HEAD TO UHI TUBE 180 DEG PC 10 TO 90 UT FROM TUBE SIDE
B1.06.022	IRPV-W51-03SE	CNM 1201.01-52/7 CNM 1201.01-51	PT	ISI-240	CS/IN	6.50	0.750	-----	RPV HEAD TO UHI TUBE 180 DEG PC 10 TO PC 90
B1.06.023	IRPV-W51-04SE	CNM 1201.01-52/7 CNM 1201.01-51	UT	ISI-120	CS/IN	6.50	0.750	50374	RPV HEAD TO UHI TUBE 270 DEG PC 10 TO 90 UT FROM TUBE SIDE
B1.06.024	IRPV-W51-04SE	CNM 1201.01-52/7 CNM 1201.01-51	PT	ISI-240	CS/IN	6.50	0.750	-----	RPV HEAD TO UHI TUBE 270 DEG PC 10 TO PC 90

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 6  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.07.000	CLOSURE STUDS-	IN PLACE ***** *****	***	*****	*****	--,-0	--,-0	*****	*****
B1.07.001	1RPV-CLOS	CNM 1201.01-32/1 RDM 30738-1544	UT	ISI-104	CS	7.00	64.560	50336	54 STUDS
B1.08.000	CLOSURE STUDS	AND NUTS--REMOVED ** *****	***	*****	*****	--,-0	--,-0	*****	*****
B1.08.001	1RPV-STUD-01	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.001A	1RPV-STUD-01	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.002	1RPV-STUD-02	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.002A	1RPV-STUD-02	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.003	1RPV-STUD-03	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.003A	1RPV-STUD-03	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.004	1RPV-STUD-04	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.004A	1RPV-STUD-04	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.005	1RPV-STUD-05	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.005A	1RPV-STUD-05	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.006	1RPV-STUD-06	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.006A	1RPV-STUD-06	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.007	1RPV-STUD-07	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 7  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.007A	1RPV-STUD-07	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.008	1RPV-STUD-08	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.008A	1RPV-STUD-08	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.009	1RPV-STUD-09	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.009A	1RPV-STUD-09	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.010	1RPV-STUD-10	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.010A	1RPV-STUD-10	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.011	1RPV-STUD-11	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.011A	1RPV-STUD-11	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.012	1RPV-STUD-12	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.012A	1RPV-STUD-12	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.013	1RPV-STUD-13	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.013A	1RPV-STUD-13	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.014	1RPV-STUD-14	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.014A	1RPV-STUD-14	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.015	1RPV-STUD-15	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----

UNCONTROLLED

THIS COPY WILL NOT BE DATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAIBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 8  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.015A	IRPV-STUD-15	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS 7.00	64.560	----	-----
B1.08.016	IRPV-STUD-16	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS 7.00	64.560	50336	-----
B1.08.016A	IRPV-STUD-16	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS 7.00	64.560	----	-----
B1.08.017	IRPV-STUD-17	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS 7.00	64.560	50336	-----
B1.08.017A	IRPV-STUD-17	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS 7.00	64.560	----	-----
B1.08.018	IRPV-STUD-18	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS 7.00	64.560	50336	-----
B1.08.018A	IRPV-STUD-18	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS 7.00	64.560	----	-----
B1.08.019	IRPV-STUD-19	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS 7.00	64.560	50336	-----
B1.08.019A	IRPV-STUD-19	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS 7.00	64.560	----	-----
B1.08.020	IRPV-STUD-20	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS 7.00	64.560	50336	-----
B1.08.020A	IRPV-STUD-20	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS 7.00	64.560	----	-----
B1.08.021	IRPV-STUD-21	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS 7.00	64.560	50336	-----
B1.08.021A	IRPV-STUD-21	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS 7.00	64.560	----	-----
B1.08.022	IRPV-STUD-22	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS 7.00	64.560	50336	-----
B1.08.022A	IRPV-STUD-22	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS 7.00	64.560	----	-----
B1.08.023	IRPV-STUD-23	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS 7.00	64.560	50336	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RMB7179-GAIS102  
FILE: C007133  
PLANT: CATAUGA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 9  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.021A	IRPV-STUD-23	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.024	IRPV-STUD-24	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.024A	IRPV-STUD-24	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.025	IRPV-STUD-25	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.025A	IRPV-STUD-25	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.026	IRPV-STUD-26	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.026A	IRPV-STUD-26	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.027	IRPV-STUD-27	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.027A	IRPV-STUD-27	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.028	IRPV-STUD-28	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.028A	IRPV-STUD-28	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.029	IRPV-STUD-29	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.029A	IRPV-STUD-29	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.030	IRPV-STUD-30	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.030A	IRPV-STUD-30	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.031	IRPV-STUD-31	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----

UNCONTROLLED  
THIS COPY WILL NOT BE USED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAWA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 10  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	COMMENTS
B1.08.031A	IRPV-STUD-31	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00 64.560	---	*****
B1.08.032	IRPV-STUD-32	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00 64.560	50336	---
B1.08.032A	IRPV-STUD-32	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00 64.560	---	---
B1.08.033	IRPV-STUD-33	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00 64.560	50336	---
B1.08.033A	IRPV-STUD-33	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00 64.560	---	---
B1.08.034	IRPV-STUD-34	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00 64.560	50336	---
B1.08.034A	IRPV-STUD-34	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00 64.560	---	---
B1.08.035	IRPV-STUD-35	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00 64.560	50336	---
B1.08.035A	IRPV-STUD-35	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00 64.560	---	---
B1.08.036	IRPV-STUD-36	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00 64.560	50336	---
B1.08.036A	IRPV-STUD-36	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00 64.560	---	---
B1.08.037	IRPV-STUD-37	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00 64.560	50336	---
B1.08.037A	IRPV-STUD-37	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00 64.560	---	---
B1.08.038	IRPV-STUD-38	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00 64.560	50336	---
B1.08.038A	IRPV-STUD-38	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00 64.560	---	---
B1.08.039	IRPV-STUD-39	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00 64.560	50336	---

UNCLASSIFIED

THIS COPY WILL NOT BE REPRODUCED

PROGRAM: RUM57179-QAISI02  
FILE: C007133  
PLANT: CATAPBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 11  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.039A	IRPV-STUD-39	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.040	IRPV-STUD-40	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.040A	IRPV-STUD-40	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.041	IRPV-STUD-41	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.041A	IRPV-STUD-41	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.042	IRPV-STUD-42	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.042A	IRPV-STUD-42	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.043	IRPV-STUD-43	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.043A	IRPV-STUD-43	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.044	IRPV-STUD-44	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.044A	IRPV-STUD-44	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.045	IRPV-STUD-45	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.045A	IRPV-STUD-45	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.046	IRPV-STUD-46	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.046A	IRPV-STUD-46	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.047	IRPV-STUD-47	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAWA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 12  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.047A	1RPV-STUD-47	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.048	1RPV-STUD-48	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.048A	1RPV-STUD-48	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.049	1RPV-STUD-49	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.049A	1RPV-STUD-49	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.050	1RPV-STUD-50	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.050A	1RPV-STUD-50	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.051	1RPV-STUD-51	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.051A	1RPV-STUD-51	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.052	1RPV-STUD-52	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.052A	1RPV-STUD-52	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.053	1RPV-STUD-53	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.053A	1RPV-STUD-53	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.054	1RPV-STUD-54	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----
B1.08.054A	1RPV-STUD-54	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	7.00	64.560	----	-----
B1.08.055	1RPV-STUD-55	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-104	CS	7.00	64.560	50336	-----

UNRECORDED  
THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 13  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.055A	1RPV-STUD-55	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.056	1RPV-STUD-56	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.056A	1RPV-STUD-56	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.057	1RPV-STUD-57	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-104	CS	7.00	64.560	50336	-----
B1.08.057A	1RPV-STUD-57	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	7.00	64.560	-----	-----
B1.08.101	1RPV-NUT-01	CNM 1201.10-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.101A	1RPV-NUT-01	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.102	1RPV-NUT-02	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.102A	1RPV-NUT-02	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.103	1RPV-NUT-03	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.103A	1RPV-NUT-03	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.104	1RPV-NUT-04	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.104A	1RPV-NUT-04	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.105	1RPV-NUT-05	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.105A	1RPV-NUT-05	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.106	1RPV-NUT-06	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C047133  
 PLANT: CATAVBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 14  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.106A	IRPV-NUT-06	CNM 1201.01-33 CNS 1201.01-32/1	MT ISI-270	CS	10.54	1.770	-----	-----
B1.08.107	IRPV-NUT-07	CNM 1201.01-33 CNS 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.107A	IRPV-NUT-07	CNM 1201.01-33 CNS 1201.01-32/1	MT ISI-270	CS	10.54	1.770	-----	-----
B1.08.108	IRPV-NUT-08	CNM 1201.01-33 CNS 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.108A	IRPV-NUT-08	CNM 1201.01-33 CNS 1201.01-32/1	MT ISI-270	CS	10.54	1.770	-----	-----
B1.08.109	IRPV-NUT-09	CNM 1201.01-33 CNS 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.109A	IRPV-NUT-09	CNM 1201.01-33 CNS 1201.01-32/1	MT ISI-270	CS	10.54	1.770	-----	-----
B1.08.110	IRPV-NUT-10	CNM 1201.01-33 CNS 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.110A	IRPV-NUT-10	CNM 1201.01-33 CNS 1201.01-32/1	MT ISI-270	CS	10.54	1.770	-----	-----
B1.08.111	IRPV-NUT-11	CNM 1201.01-33 CNS 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.111A	IRPV-NUT-11	CNM 1201.01-33 CNS 1201.01-32/1	MT ISI-270	CS	10.54	1.770	-----	-----
B1.08.112	IRPV-NUT-12	CNM 1201.01-33 CNS 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.112A	IRPV-NUT-12	CNM 1201.01-33 CNS 1201.01-32/1	MT ISI-270	CS	10.54	1.770	-----	-----
B1.08.113	IRPV-NUT-13	CNM 1201.01-33 CNS 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.113A	IRPV-NUT-13	CNM 1201.01-33 CNS 1201.01-32/1	MT ISI-270	CS	10.54	1.770	-----	-----
B1.08.114	IRPV-NUT-14	CNM 1201.01-33 CNS 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----

UNCLASSIFIED

THIS COPY WILL NOT BE REPRODUCED

PROGRAM: RUMB7179-2AISI02  
 FILE: C007133  
 PLANT: CATAVBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 15  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.114A	1RPV-NUT-14	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.115	1RPV-NUT-15	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.115A	1RPV-NUT-15	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.116	1RPV-NUT-16	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.116A	1RPV-NUT-16	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.117	1RPV-NUT-17	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.117A	1RPV-NUT-17	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.118	1RPV-NUT-18	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.118A	1RPV-NUT-18	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.119	1RPV-NUT-19	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.119A	1RPV-NUT-19	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.120	1RPV-NUT-20	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.120A	1RPV-NUT-20	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.121	1RPV-NUT-21	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.121A	1RPV-NUT-21	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.122	1RPV-NUT-22	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----

UNCLASSIFIED  
 THIS COPY WILL NOT BE DECLASSIFIED

PROGRAM: RUM87179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 16  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.122A	1RPV-NUT-22	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.123	1RPV-NUT-23	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.123A	1RPV-NUT-23	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.124	1RPV-NUT-24	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.124A	1RPV-NUT-24	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.125	1RPV-NUT-25	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.125A	1RPV-NUT-25	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.126	1RPV-NUT-26	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.126A	1RPV-NUT-26	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.127	1RPV-NUT-27	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.127A	1RPV-NUT-27	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.128	1RPV-NUT-28	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.128A	1RPV-NUT-28	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.129	1RPV-NUT-29	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----
B1.08.129A	1RPV-NUT-29	CNM 1201.01-33 CNM 1201.01-32/1	MT ISI-270	CS	10.54	1.770	----	-----
B1.08.130	1RPV-NUT-30	CNM 1201.01-33 CNM 1201.01-32/1	UT ISI-105	CS	10.54	1.770	50365	-----

UNCLASSIFIED  
 THIS COPY WILL NOT BE OFFICED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 17  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.130A	1RPV-NUT-30	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.131	1RPV-NUT-31	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.131A	1RPV-NUT-31	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.132	1RPV-NUT-32	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.132A	1RPV-NUT-32	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.133	1RPV-NUT-33	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.133A	1RPV-NUT-33	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.134	1RPV-NUT-34	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.134A	1RPV-NUT-34	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.135	1RPV-NUT-35	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.135A	1RPV-NUT-35	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.136	1RPV-NUT-36	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.136A	1RPV-NUT-36	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.137	1RPV-NUT-37	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.137A	1RPV-NUT-37	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.138	1RPV-NUT-38	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----

UNCLASSIFIED  
THIS COPY WILL NOT BE REPRODUCED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 18  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.138A	1RPV-NUT-38	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.139	1RPV-NUT-39	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.139A	1RPV-NUT-39	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.140	1RPV-NUT-40	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.140A	1RPV-NUT-40	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.141	1RPV-NUT-41	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.141A	1RPV-NUT-41	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.142	1RPV-NUT-42	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.142A	1RPV-NUT-42	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.143	1RPV-NUT-43	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.143A	1RPV-NUT-43	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.144	1RPV-NUT-44	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.144A	1RPV-NUT-44	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.145	1RPV-NUT-45	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.145A	1RPV-NUT-45	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.146	1RPV-NUT-46	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 19  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.146A	1RPV-NUT-46	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.147	1RPV-NUT-47	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.147A	1RPV-NUT-47	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.148	1RPV-NUT-48	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.148A	1RPV-NUT-48	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.149	1RPV-NUT-49	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.149A	1RPV-NUT-49	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.150	1RPV-NUT-50	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.150A	1RPV-NUT-50	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.151	1RPV-NUT-51	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.151A	1RPV-NUT-51	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.152	1RPV-NUT-52	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.152A	1RPV-NUT-52	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.153	1RPV-NUT-53	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.153A	1RPV-NUT-53	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.154	1RPV-NUT-54	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----

UNCONTROLLED  
THIS COPY WILL NOT BE RECAL'D

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 20  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.08.154A	1RPV-NUT-54	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.155	1RPV-NUT-55	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.155A	1RPV-NUT-55	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.08.156	1RPV-NUT-56	CNM 1201.01-33 CNM 1201.01-32/1	UT	ISI-105	CS	10.54	1.770	50365	-----
B1.08.156A	1RPV-NUT-56	CNM 1201.01-33 CNM 1201.01-32/1	MT	ISI-270	CS	10.54	1.770	-----	-----
B1.09.000	RPV LIGAMENTS	BETWEEN STUD HOLES *****	***	*****	*****	--,-0	--,-0	*****	*****
B1.09.001	1RPV-LIGAMENTS	CNM 1201.01-32 CNM 1201.01-63	UT	ISI-104	CS	12.00	7.000	40387	54 LIGAMENT AREAS BETWEEN STUD HOLES
B1.10.000	REACTOR VESSEL	CLOSURE WASHERS *****	***	*****	*****	--,-0	--,-0	*****	*****
B1.10.001	1RPV-WASHERS	CNM 1201.01-32 CNM 1201.01-33	VIS	ISI-350	CS	10.54	1.500	-----	54 WASHERS
B1.10.001A	1RPV-WASHERS	CNM 1201.01-32 CNM 1201.01-33	VIS	ISI-350	CS	10.54	1.500	-----	SPARE WASHERS (55&56)
B1.13.000	REACTOR VESSEL	UPPER HEAD CLADDING *****	***	*****	*****	--,-0	--,-0	*****	*****
B1.13.001	1RPV-UH-CLAD1	CNM 1201.01-32 CNM 1201.01-5211	VIS	ISI-350	SS	6.00	6.000	-----	-----
B1.13.001A	1RPV-UH-CLAD1	CNM 1201.01-32 CNM 1201.01-52/1	PT	ISI-240	SS	6.00	6.000	-----	-----
B1.13.002	1RPV-UH-CLAD2	CNM 1201.01-32 CNM 1201.01-52/1	VIS	ISI-350	SS	6.00	6.000	-----	-----
B1.13.002A	1RPV-UH-CLAD2	CNM 1201.01-32 CNM 1201.01-52/1	PT	ISI-240	SS	6.00	6.000	-----	-----
B1.13.003	1RPV-UH-CLAD3	CNM 1201.01-32 CNM 1201.01-52/1	VIS	ISI-350	SS	6.00	6.000	-----	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-GAISI02  
FILE: C007133  
PLANT: CATAVBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 21  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	COMMENTS
B1.13.003A	IRPV-UH-CLAD3	CNM 1201.01-32 CNM 1201.01-52/1	PT	ISI-240	SS	6.00	6.000	---	*****
B1.13.004	IRPV-UH-CLAD4	CNM 1201.01-32 CNM 1201.01-52/1	VIS	ISI-350	SS	6.00	6.000	---	---
B1.13.004A	IRPV-UH-CLAD4	CNM 1201.01-32 CNM 1201.01-52/1	PT	ISI-240	SS	6.00	6.000	---	---
B1.13.005	IRPV-UH-CLAD5	CNM 1201.01-32 CNM 1201.01-52/1	VIS	ISI-350	SS	6.00	6.000	---	---
B1.13.005A	IRPV-UH-CLAD5	CNM 1201.01-32 CNM 1201.01-52/1	PT	ISI-240	SS	6.00	6.000	---	---
B1.13.006	IRPV-UH-CLAD6	CNM 1201.01-32 CNM 1201.01-52/1	VIS	ISI-350	SS	6.00	6.000	---	---
B1.13.006A	IRPV-UH-CLAD6	CNM 1201.01-32 CNM 1201.01-52/1	PT	ISI-240	SS	6.00	6.000	---	---
B1.14.000	REACTOR VESSEL	CLADDING ***** *****	***	*****	*****	---	---	*****	*****
B1.14.001	IRPV-CLADDING	CNM 1201.01-32 CNM 1201.01-51	VIS	ISI-350	SS	6.00	6.000	---	6 CLAD PATCHES (6 X 6)
B1.15.000	REACTOR VESSEL	INTERIOR ***** *****	***	*****	*****	---	---	*****	*****
B1.15.001	IRPV-INTERIOR	CNM 1201.01-32	VIS	ISI-350	---	---	---	---	AREA ABOVE AND BELOW CORE MADE ACCESSIBLE DURING REFUELING
B1.17.000	**CORE SUPPORT	STRUCTURES ***** *****	***	*****	*****	---	---	*****	*****
B1.17.001	IRPV-CORE SUP	-----	VIS	ISI-350	---	---	---	---	INSPECT WHEN STRUCTURE IS REMOVED FROM VESSEL
B1.18.000	**CONTROL ROD	DRIVE HOUSINGS *** *****	***	*****	*****	---	---	*****	*****
B1.18.001	IRPV-CRDM38	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	---
B1.18.002	IRPV-CRDM39	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	---

RECEIVED

THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 22  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.18.003	1RPV-CRDM40	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.004	1RPV-CRDM41	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.005	1RPV-CRDM54	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.006	1RPV-CRDM58	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.007	1RPV-CRDM60	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.008	1RPV-CRDM62	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.009	1RPV-CRDM63	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.010	1RPV-CRDM64	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.011	1RPV-CRDM65	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.012	1RPV-CRDM66	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.013	1RPV-CRDM67	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.014	1RPV-CRDM68	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.015	1RPV-CRDM69	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.016	1RPV-CRDM70	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.017	1RPV-CRDM71	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----
B1.18.018	1RPV-CRDM72	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00	0.642	50373	-----

UNCONTROLLED  
THIS COPY WILL NOT BE REPRODUCED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 23  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B1.18.019	1RPV-CRDM73	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00 0.642	50373	-----
B1.18.020	1RPV-CRDM74	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00 0.642	50373	-----
B1.18.021	1RPV-CRDM75	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00 0.642	50373	-----
B1.18.022	1RPV-CRDM76	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00 0.642	50373	-----
B1.18.023	1RPV-CRDM77	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00 0.642	50373	-----
B1.18.024	1RPV-CRDM78	CNM 1201.01-52/7	UT	ISI-120	IN/SS	4.00 0.642	50373	-----

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
\*\*\* THERE WERE 342 RECORDS SELECTED \*\*\*  
\*\*\* WHOSE ITEM NUMBERS BEGIN WITH B1. \*\*\*

UNCLASSIFIED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUM87179-QAISI02  
 FILE: C007133  
 PLANT: CATAMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 24  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B2.00.000	***PRESSURIZER	EXAMINATIONS ***** *****	***	*****	*****	--.-0	--.-0	*****	*****
B2.01.000	***PRESSURIZER	SHELL WELDS ***** *****	***	*****	*****	--.-0	--.-0	*****	*****
B2.01.001	1PZR-W8A	CNM 1201.01-175 -----	UT	ISI-130	CS	91.50	3.750	50337	PRESSURIZER LOWER HEAD TJ SHELL CIRCUMFERENTIAL WELD
B2.01.002	1PZR-W8B	CNM 1201.01-175 -----	UT	ISI-130	CS	91.50	3.750	50337	PRESSURIZER SHELL TO SHELL CIRCUMFERENTIAL WELD
B2.01.003	1PZR-W8C	CNM 1201.01-175 -----	UT	ISI-130	CS	91.50	3.750	50337	PRESSURIZER SHELL TO SHELL CIRCUMFERENTIAL WELD
B2.01.004	1PZR-W8D	CNM 1201.01-175 -----	UT	ISI-130	CS	91.50	3.750	50337	PRESSURIZER SHELL TO SHELL CIRCUMFERENTIAL WELD
B2.01.005	1PZR-W8E	CNM 1201.01-175 -----	UT	ISI-130	CS	91.50	3.750	50337	PRESSURIZER SHELL TO UPPER HEAD CIRCUMFERENTIAL WELD
B2.01.006	1PZR-W9A	CNM 1201.01-175 -----	UT	ISI-130	CS	91.50	3.750	50337	PRESSURIZER LONGITUDINAL WELD FIRST SHELL COURSE
B2.01.007	1PZR-W9B	CNM 1201.01-175 -----	UT	ISI-130	CS	91.50	3.750	50337	PRESSURIZER LONGITUDINAL WELD SECOND SHELL COURSE
B2.01.008	1PZR-W9C	CNM 1201.01-175 -----	UT	ISI-130	CS	91.50	3.750	50337	PRESSURIZER LONGITUDINAL WELD THIRD SHELL COURSE
B2.01.009	1PZR-W9D	CNM 1201.01-175 -----	UT	ISI-130	CS	91.50	3.750	50337	PRESSURIZER LONGITUDINAL WELD FOURTH SHELL COURSE
B2.02.000	PZR NOZZLE TO	VESSEL WELDS ***** *****	***	*****	*****	--.-0	--.-0	*****	*****
B2.02.001	1PZR-W1	CNM 1201.01-175 -----	UT	ISI-130	CS	24.50	2.550	50337	PRESSURIZER SURGE NOZZLE TO LOWER HEAD
B2.02.002	1PZR-W2	CNM 1201.01-175 -----	UT	ISI-130	CS	12.75	1.900	50338	PRESSURIZER SPRAY NOZZLE TO UPPER HEAD
B2.02.003	1PZR-W3	CNM 1201.01-175 -----	UT	ISI-130	CS	15.00	1.900	50338	PRESSURIZER RELIEF NOZZLE TO UPPER HEAD
B2.02.004	1PZR-W4A	CNM 1201.01-175 -----	UT	ISI-130	CS	15.00	1.900	50338	PRESSURIZER SAFETY NOZZLE TO UPPER HEAD

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 25  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	COMMENTS
B2.02.005	1PZR-W4B	CNM 1201.01-175	UT	ISI-130	CS	15.00	1.900	50338	PRESSURIZER SAFETY NOZZLE TO UPPER HEAD
B2.02.006	1PZR-W4C	CNM 1201.01-175	UT	ISI-130	CS	15.00	1.900	50338	PRESSURIZER SAFETY NOZZLE TO UPPER HEAD
B2.02.007	1PZR-W5	CNM 1201.01-175	UT	ISI-130	CS	32.50	1.900	50338	PRESSURIZER MANWAY TO UPPER HEAD
B2.03.000	***PRESSURIZER	HEATER PENETRATIONS	***	*****	*****	--,-0	--,-0	*****	*****
B2.03.001	1PZR-HTR	CNM 1201.01-66	UT	ISI-130	SS	1.75	--,-0	*****	78 HEATER PENETRATIONS IN LOWER HEAD
B2.04.000	***PRESSURIZER	NOZZLE TO SAFE END	***	*****	*****	--,-0	--,-0	*****	*****
B2.04.001	1PZR-W1SE	CNM 1201.01-175	UT	ISI-120	CS/SS	14.00	1.640	50339	PRESSURIZER SURGE NOZZLE SAFE END
B2.04.002	1PZR-W1SE	CNM 1201.01-175	PT	ISI-240	CS/SS	14.00	1.640	*****	PRESSURIZER SURGE NOZZLE SAFE END
B2.04.003	1PZR-W2SE	CNM 1201.01-175	UT	ISI-120	CS/SS	4.00	0.760	50340	PRESSURIZER SPRAY NOZZLE SAFE END
B2.04.004	1PZR-W2SE	CNM 1201.01-175	PT	ISI-240	CS/SS	4.00	0.760	*****	PRESSURIZER SPRAY NOZZLE SAFE END
B2.04.005	1PZR-W3SE	CNM 1201.01-175	UT	ISI-120	CS/SS	6.00	0.960	50250	PRESSURIZER RELIEF NOZZLE SAFE END
B2.04.006	1PZR-W3SE	CNM 1201.01-175	PT	ISI-240	CS/SS	6.00	0.960	*****	PRESSURIZER RELIEF NOZZLE SAFE END
B2.04.007	1PZR-W4ASE	CNM 1201.01-175	UT	ISI-120	CS/SS	6.00	0.960	50250	PRESSURIZER SAFETY NOZZLE SAFE END
B2.04.008	1PZR-W4ASE	CNM 1201.01-175	PT	ISI-240	CS/SS	6.00	0.960	*****	PRESSURIZER SAFETY NOZZLE SAFE END
B2.04.009	1PZR-W4BSE	CNM 1201.01-175	UT	ISI-120	CS/SS	6.00	0.960	50250	PRESSURIZER SAFETY NOZZLE SAFE END
B2.04.010	1PZR-W4BSE	CNM 1201.01-175	PT	ISI-240	CS/SS	6.00	0.960	*****	PRESSURIZER SAFETY NOZZLE SAFE END

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 26  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B2.04.011	1PZR-W4CSE	CNM 1201.01-175	UT	ISI-120	CS/SS	6.00	0.960	50250	PRESSURIZER SAFETY NOZZLE SAFE END
B2.04.012	1PZR-W4CSE	CNM 1201.01-175	PT	ISI-240	CS/SS	6.00	0.960	-----	PRESSURIZER SAFETY NOZZLE SAFE END
B2.08.000	***PRESSURIZER	WELDED SUPPORTS *****	***	*****	*****	--,-0	--,-0	*****	***** *****
B2.08.001	1PZR-SKIRT	CNM 1201.01-66	UT	ISI-130	CS	87.00	1.500	50342	PRESSURIZER SUPPORT SKIRT TO LOWER HEAD
B2.08.002	1PZR-W10A	CNM 1201.01-175	MT	ISI-270	CS	4.00	4.000	-----	PRESSURIZER SEISMIC LUG TO SHELL
B2.08.003	1PZR-W10B	CNM 1201.01-175	MT	ISI-270	CS	4.00	4.000	-----	PRESSURIZER SEISMIC LUG TO SHELL
B2.08.004	1PZR-W10C	CNM 1201.01-175	MT	ISI-270	CS	4.00	4.000	-----	PRESSURIZER SEISMIC LUG TO SHELL
B2.08.005	1PZR-W10D	CNM 1201.01-175	MT	ISI-270	CS	4.00	4.000	-----	PRESSURIZER SEISMIC LUG TO SHELL
B2.08.006	1PZR-W11A	CNM 1201.01-175	MT	ISI-270	CS	2.00	10.000	-----	PRESSURIZER SUPPORT BRACKET TO SHELL
B2.08.007	1PZR-W11B	CNM 1201.01-175	MT	ISI-270	CS	2.00	10.000	-----	PRESSURIZER SUPPORT BRACKET TO SHELL
B2.08.008	1PZR-W11C	CNM 1201.01-175	MT	ISI-270	CS	2.00	10.000	-----	PRESSURIZER SUPPORT BRACKET TO SHELL
B2.08.009	1PZR-W11D	CNM 1201.01-175	MT	ISI-270	CS	2.00	10.000	-----	PRESSURIZER SUPPORT BRACKET TO SHELL
B2.09.000	***PRESSURIZER	CLADDING *****	***	*****	*****	--,-0	--,-0	*****	***** *****
B2.09.001	1PZR-CLAD	CNM 1201.01-35/1	VIS	-----	SS	6.00	6.000	-----	6X6 INCH CLAD PATCH VESSEL ID UPPER HEAD NEAR MANWAY
B2.11.000	***PRESSURIZER	BOLTING *****	***	*****	*****	--,-0	--,-0	*****	***** *****
B2.11.001	1PZR-MWB	-----	VIS	ISI-350	-----	--,-0	--,-0	-----	PRESSURIZER MANWAY BOLTING 16 BOLTS

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 27  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. THICKNESS SIZE (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
-------------	-----------	-----------------	--------------------------------	------------------	----------------------------------	-----------------	----------------------

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
\*\*\* THERE WERE 48 RECORDS SELECTED \*\*\*  
\*\*\* WHOSE ITEM NUMBERS BEGIN WITH B2. \*\*\*

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUN87179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 28  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	COMMENTS
B3.00.000	STM. GENERATOR	EXAMINATIONS ***** *****	***	*****	*****	--,-0	--,-0	*****	***** PRIMARY SIDE ONLY ***** *****
B3.01.000	TUBE SHEET TO	LOWER HEAD WELDS *** *****	***	*****	*****	--,-0	--,-0	*****	***** *****
B3.01.001	1SGA-01-02	CNM 1201.01-88 CNM 1201.01-117	UT	ISI-130	CS	--,-0	5.160	50301	STEAM GENERATOR 1A CHANNEL HEAD TO TUBE SHEET
B3.01.002	1SGB-01-02	CNM 1201.01-88 CNM 1201.01-121	UT	ISI-130	CS	--,-0	5.160	50301	STEAM GENERATOR 1B CHANNEL HEAD TO TUBE SHEET
B3.01.003	1SGC-01-02	CNM 1201.01-88 CNM 1201.01-119	UT	ISI-130	CS	--,-0	5.160	50301	STEAM GENERATOR 1C CHANNEL HEAD TO TUBE SHEET
B3.01.004	1SGD-01-02	CNM 1201.01-88 CNM 1201.01-123	UT	ISI-130	CS	--,-0	5.160	50301	STEAM GENERATOR 1D CHANNEL HEAD TO TUBE SHEET
B3.02.000	PRIMARY NOZZLE	EXAMINATIONS ***** *****	***	*****	*****	--,-0	--,-0	*****	***** *****
B3.02.001	1SGA-INLET	CNM 1201.01-88 CNM 1201.01-117	UT	ISI-130	CS	39.00	5.160	50302	STEAM GENERATOR 1A PRIMARY INLET NOZZLE RADIUSED SECTION
B3.02.002	1SGA-OUTLET	CNM 1201.01-88 CNM 1201.01-117	UT	ISI-130	CS	39.00	5.160	50302	STEAM GENERATOR 1A PRIMARY OUTLET NOZZLE RADIUSED SECTION
B3.02.003	1SGB-INLET	CNM 1201.01-88 CNM 1201.01-121	UT	ISI-130	CS	39.00	5.160	50302	STEAM GENERATOR 1B PRIMARY INLET NOZZLE RADIUSED SECTION
B3.02.004	1SGB-OUTLET	CNM 1201.01-88 CNM 1201.01-121	UT	ISI-130	CS	39.00	5.160	50302	STEAM GENERATOR 1B PRIMARY OUTLET NOZZLE RADIUSED SECTION
B3.02.005	1SGC-INLET	CNM 1201.01-88 CNM 1201.01-119	UT	ISI-130	CS	39.00	5.160	50302	STEAM GENERATOR 1C PRIMARY INLET NOZZLE RADIUSED SECTION
B3.02.006	1SGC-OUTLET	CNM 1201.01-88 CNM 1201.01-119	UT	ISI-130	CS	39.00	5.160	50302	STEAM GENERATOR 1C PRIMARY OUTLET NOZZLE RADIUSED SECTION
B3.02.007	1SGD-INLET	CNM 1201.01-88 CNM 1201.01-123	UT	ISI-130	CS	39.00	5.160	50302	STEAM GENERATOR 1D PRIMARY INLET NOZZLE RADIUSED SECTION
B3.02.008	1SGD-OUTLET	CNM 1201.01-88 CNM 1201.01-123	UT	ISI-130	CS	39.00	5.160	50302	STEAM GENERATOR 1D PRIMARY OUTLET NOZZLE RADIUSED SECTION
B3.03.000	PRIMARY NOZZLE	SAFE END WELDS ***** *****	***	*****	*****	--,-0	--,-0	*****	***** *****

UNCONTROLLED  
 THIS COPY WILL NOT BE USED

PROGRAM: RUMB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 29  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B3.03.001	1SGA-INLET-SE	CNM 1201.01-86 CN-INC-024	UT	ISI-119	CS/SS	31.00	2.500	50305	SG1A INLET NOZZLE SAFE END TO BE DONE WITH B4.01.020
B3.03.001A	1SGA-INLET-SE	CNM 1201.01-86 CN-INC-024	PT	ISI-240	CS/SS	31.00	2.500	-----	SG1A INLET NOZZLE SAFE END TO BE DONE WITH B4.01.019
B3.03.002	1SGA-OUTLET-SE	CNM 1201.01-86 CN-INC-024	UT	ISI-119	CS/SS	31.00	2.500	50305	SG1A OUTLET NOZZLE SAFE END TO BE DONE WITH B4.01.022
B3.03.002A	1SGA-OUTLET-SE	CNM 1201.01-86 CN-INC-024	PT	ISI-240	CS/SS	31.00	2.500	-----	SG1A OUTLET NOZZLE SAFE END TO BE DONE WITH B4.01.021
B3.03.003	1SGB-INLET-SE	CNM 1201.01-86 CN-INC-022	UT	ISI-119	CS/SS	31.00	2.500	50305	SG1B INLET NOZZLE SAFE END TO BE DONE WITH B4.01.004
B3.03.003A	1SGB-INLET-SE	CNM 1201.01-86 CN-INC-022	PT	ISI-240	CS/SS	31.00	2.500	-----	SG1B INLET NOZZLE SAFE END TO BE DONE WITH B4.01.003
B3.03.004	1SGB-OUTLET-SE	CNM 1201.01-86 CN-INC-022	UT	ISI-119	CS/SS	31.00	2.500	50305	SG1B OUTLET NOZZLE SAFE END TO BE DONE WITH B4.01.006
B3.03.004A	1SGB-OUTLET-SE	CNM 1201.01-86 CN-INC-022	PT	ISI-240	CS/SS	31.00	2.500	-----	SG1B OUTLET NOZZLE SAFE END TO BE DONE WITH B4.01.005
B3.03.005	1SGC-INLET-SF	CNM 1201.01-86 CN-INC-025	UT	ISI-119	CS/SS	31.00	2.500	50305	SG1C INLET NOZZLE SAFE END TO BE DONE WITH B4.01.028
B3.03.005A	1SGC-INLET-SE	CNM 1201.01-86 CN-INC-025	PT	ISI-240	CS/SS	31.00	2.500	-----	SG1C INLET NOZZLE SAFE END TO BE DONE WITH B4.01.027
B3.03.006	1SGC-OUTLET-SE	CNM 1201.01-86 CN-INC-025	UT	ISI-119	CS/SS	31.00	2.500	50305	SG1C OUTLET NOZZLE SAFE END TO BE DONE WITH B4.01.030
B3.03.006A	1SGC-OUTLET-SE	CNM 1201.01-86 CN-INC-025	PT	ISI-240	CS/SS	31.00	2.500	-----	SG1C OUTLET NOZZLE SAFE END TO BE DONE WITH B4.01.029
B3.03.007	1SGD-INLET-SE	CNM 1201.01-86 CN-INC-023	UT	ISI-119	CS/SS	31.00	2.500	50305	SG1D INLET NOZZLE SAFE END TO BE DONE WITH B4.01.012
B3.03.007A	1SGD-INLET-SE	CNM 1201.01-86 CN-INC-023	PT	ISI-240	CS/SS	31.00	2.500	-----	SG1D INLET NOZZLE SAFE END TO BE DONE WITH B4.01.011
B3.03.008	1SGD-OUTLET-SE	CNM 1201.01-86 CN-INC-023	UT	ISI-119	CS/SS	31.00	2.500	50305	SG1D OUTLET NOZZLE SAFE END TO BE DONE WITH B4.01.014
B3.03.008A	1SGD-OUTLET-SE	CNM 1201.01-86 CN-INC-023	PT	ISI-240	CS/SS	31.00	2.500	-----	SG1D OUTLET NOZZLE SAFE END TO BE DONE WITH B4.01.013

THIS COPY WILL NOT BE REPRODUCED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 30  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B3.08.000	*****STEAM	GENERATOR CLADDING * *****	***	*****	*****	--,-0	--,-0	*****	*****
B3.08.001	1SGA-CLAD-INLT	CNM 1201.01-86 CN-INC-024	VIS	ISI-350	SS	6.00	6.000	-----	SG1A 6X6 INCH CLAD PATCH NEAR PRIMARY MANWAY IN W-X QUADRANT
B3.08.002	1SGA-CLAD-OTLT	CNM 1201.01-86 CN-INC-024	VIS	ISI-350	SS	6.00	6.000	-----	SG1A 6X6 INCH CLAD PATCH NEAR PRIMARY MANWAY IN Z-W QUADRANT
B3.08.003	1SGB-CLAD-INLT	CNM 1201.01-86 CN-INC-022	VIS	ISI-350	SS	6.00	6.000	-----	SG1B 6X6 INCH CLAD PATCH NEAR PRIMARY MANWAY IN X-Y QUADRANT
B3.08.004	1SGB-CLAD-OTLT	CNM 1201.01-86 CN-INC-022	VIS	ISI-350	SS	6.00	6.000	-----	SG1B 6X6 INCH CLAD PATCH NEAR PRIMARY MANWAY IN Y-Z QUADRANT
B3.08.005	1SGC-CLAD-INLT	CNM 1201.01-86 CN-INC-025	VIS	ISI-350	SS	6.00	6.000	-----	SG1C 6X6 INCH CLAD PATCH NEAR PRIMARY MANWAY IN W-X QUADRANT
B3.08.006	1SGC-CLAD-OTLT	CNM 1201.01-86 CN-INC-025	VIS	ISI-350	SS	6.00	6.000	-----	SG1C 6X6 INCH CLAD PATCH NEAR PRIMARY MANWAY IN Z-W QUADRANT
B3.08.007	1SGD-CLAD-INLT	CNM 1201.01-86 CN-INC-023	VIS	ISI-350	SS	6.00	6.000	-----	SG1D 6X6 INCH CLAD PATCH NEAR PRIMARY MANWAY IN X-Y QUADRANT
B3.08.008	1SGD-CLAD-OTLT	CNM 1201.01-86 CN-INC-023	VIS	ISI-350	SS	6.00	6.000	-----	SG1D 6X6 INCH CLAD PATCH NEAR PRIMARY MANWAY IN Y-Z QUADRANT
B3.10.000	*****STEAM	GENERATOR BOLTING ** *****	***	*****	*****	--,-0	--,-0	*****	*****
B3.10.001	1SGA-MW-W-X	CNM 1201.01-86 -----	VIS	ISI-350	CS	1.88	--,-0	-----	SG1A MANWAY BOLTING 16 BOLTS PRIMARY MANWAY IN W-X QUADRANT
B3.10.002	1SGA-MW-Z-W	CNM 1201.01-86 -----	VIS	ISI-350	CS	1.88	--,-0	-----	SG1A MANWAY BOLTING 16 BOLTS PRIMARY MANWAY IN Z-W QUADRANT
B3.10.003	1SGB-MW-X-Y	CNM 1201.01-86 -----	VIS	ISI-350	CS	1.88	--,-0	-----	SG1B MANWAY BOLTING 16 BOLTS PRIMARY MANWAY IN X-Y QUADRANT
B3.10.004	1SGB-MW-Y-Z	CNM 1201.01-86 -----	VIS	ISI-350	CS	1.88	--,-0	-----	SG1B MANWAY BOLTING 16 BOLTS PRIMARY MANWAY IN Y-Z QUADRANT
B3.10.005	1SGC-MW-W-X	CNM 1201.01-86 -----	VIS	ISI-350	CS	1.88	--,-0	-----	SG1C MANWAY BOLTING 16 BOLTS PRIMARY MANWAY IN W-X QUADRANT
B3.10.006	1SGC-MW-Z-W	CNM 1201.01-86 -----	VIS	ISI-350	CS	1.88	--,-0	-----	SG1C MANWAY BOLTING 16 BOLTS PRIMARY MANWAY IN Z-W QUADRANT

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 31  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B3.10.007	ISGD-MN-X-Y	CNM 1201.01-86 -----	VIS	ISI-350	CS	1.88 --.--0	-----	SGID MANWAY BOLTING 16 BOLTS PRIMARY MANWAY IN X-Y QUADRANT
B3.10.008	ISGD-MN-Y-Z	CNM 1201.01-86 -----	VIS	ISI-350	CS	1.88 --.--0	-----	SGID MANWAY BOLTING 16 BOLTS PRIMARY MANWAY IN Y-Z QUADRANT

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
\*\*\* THERE WERE 50 RECORDS SELECTED \*\*\*  
\*\*\* WHOSE ITEM NUMBERS BEGIN WITH B3. \*\*\*

THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 32  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.00.000	CLASS 1 PIPING	PRESSURE BOUNDARY ** *****	***	*****	*****	--,-0	--,-0	*****	*****
B4.01.000	*****SAFE END	TO PIPE WELDS ***** *****	***	*****	*****	--,-0	--,-0	*****	*****
B4.01.001	INC22-01	CN-INC-022 CN-1553-1.0	PT	ISI-240	CS/SS	29.00	2.300	-----	OD ONLY B&W FIG. NO. B4.1.17
B4.01.002	INC22-01	CN-INC-022 CN-1553-1.0	UT	ISI-119	CS/SS	29.00	2.300	50305	UT FROM PIPE SIDE
B4.01.002A	INC22-01	CN-INC-022 CN-1553-1.0	UT	ISI-120	CS/SS	29.00	2.300	50304	UT FROM NOZZLE SIDE
B4.01.003	INC22-02	CN-INC-022 CN-1553-1.0	PT	ISI-240	CS/SS	31.00	2.500	-----	OD ONLY
B4.01.004	INC22-02	CN-INC-022 CN-1553-1.0	UT	ISI-119	CS/SS	31.00	2.500	50305	UT FROM PIPE SIDE
B4.01.005	INC22-03	CN-INC-022 CN-1553-1.0	PT	ISI-240	CS/SS	31.00	2.500	-----	OD ONLY
B4.01.006	INC22-03	CN-INC-022 CN-1553-1.0	UT	ISI-119	CS/SS	31.00	2.500	50305	UT FROM PIPE SIDE
B4.01.007	INC22-08	CN-INC-022 CN-1553-1.0	PT	ISI-240	CS/SS	27.50	2.200	-----	OD ONLY B&W FIG. NO. B4.1.27
B4.01.008	INC22-08	CN-INC-022 CN-1553-1.0	UT	ISI-119	CS/SS	27.50	2.200	50305	UT FROM PIPE SIDE
B4.01.008A	INC22-08	CN-INC-022 CN-1553-1.0	UT	ISI-120	CS/SS	27.50	2.200	50304	UT FROM NOZZLE SIDE
B4.01.009	INC23-01	CN-INC-023 CN-1553-1.0	PT	ISI-240	CS/SS	29.00	2.300	-----	NO RECORDABLE INDICATIONS B&W FIG. NO. B4.1.45
B4.01.010	INC23-01	CN-INC-023 CN-1553-1.0	UT	ISI-119	CS/SS	29.00	2.300	50305	UT FROM PIPE SIDE
B4.01.010A	INC23-01	CN-INC-023 CN-1553-1.0	UT	ISI-120	CS/SS	29.00	2.300	50304	UT FROM NOZZLE SIDE
B4.01.011	INC23-02	CN-INC-023 CN-1553-1.0	PT	ISI-240	CS/SS	31.00	2.500	-----	-----

THIS COPY WILL NOT BE REPRODUCED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 33  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.01.012	INC23-02	CN-INC-023 CN-1553-1.0	UT	ISI-119	CS/SS	31.00	2.500	50305	UT FROM PIPE SIDE
B4.01.013	INC23-03	CN-INC-023 CN-1553-1.0	PT	ISI-240	CS/SS	31.00	2.500	-----	-----
B4.01.014	INC23-03	CN-INC-023 CN-1553-1.0	UT	ISI-119	CS/SS	31.00	2.500	50305	UT FROM PIPE SIDE
B4.01.015	INC23-08	CN-INC-023 CN-1553-1.0	PT	ISI-240	CS/SS	27.50	2.200	-----	NO RECORDABLE INDICATIONS B&W FIG. NO. B4.1.55
B4.01.016	INC23-08	CN-INC-023 CN-1553-1.0	UT	ISI-119	CS/SS	27.50	2.200	50305	UT FROM PIPE SIDE
B4.01.016A	INC23-08	CN-INC-023 CN-1553-1.0	UT	ISI-120	CS/SS	27.50	2.200	50304	UT FROM NOZZLE SIDE
B4.01.017	INC24-01	CN-INC-024 CN-1553-1.0	PT	ISI-240	CS/SS	29.00	2.300	-----	NO RECORDABLE INDICATIONS B&W FIG. NO. B4.1.3
B4.01.018	INC24-01	CN-INC-024 CN-1553-1.0	UT	ISI-119	CS/SS	29.00	2.300	50305	UT FROM PIPE SIDE
B4.01.018A	INC24-01	CN-INC-024 CN-1553-1.0	UT	ISI-120	CS/SS	29.00	2.300	50304	UT FROM NOZZLE SIDE
B4.01.019	INC24-02	CN-INC-024 CN-1553-1.0	PT	ISI-240	CS/SS	31.00	2.500	-----	-----
B4.01.020	INC24-02	CN-INC-024 CN-1553-1.0	UT	ISI-119	CS/SS	31.00	2.500	50305	UT FROM PIPE SIDE
B4.01.021	INC24-03	CN-INC-024 CN-1553-1.0	PT	ISI-240	CS/SS	31.00	2.500	-----	-----
B4.01.022	INC24-03	CN-INC-024 CN-1553-1.0	UT	ISI-119	CS/SS	31.00	2.500	50305	UT FROM PIPE SIDE
B4.01.023	INC24-08	CN-INC-024 CN-1553-1.0	PT	ISI-240	CS/SS	27.50	2.200	-----	NO RECORDABLE INDICATIONS B&W FIG. NO. B4.1.13
B4.01.024	INC24-08	CN-INC-024 CN-1553-1.0	UT	ISI-119	CS/SS	27.50	2.200	50305	UT FROM PIPE SIDE
B4.01.024A	INC24-08	CN-INC-024 CN-1553-1.0	UT	ISI-120	CS/SS	27.50	2.200	50304	UT FROM NOZZLE SIDE

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 34  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.01.025	INC25-01	CN-INC-025 CN-1553-1.0	PT	ISI-240	CS/SS	29.00	2.300	-----	LINEAR IND. FOUND 4/17/79. B&W FIG. NO. B4.1.31
B4.01.026	INC25-01	CN-INC-025 CN-1553-1.0	UT	ISI-119	CS/SS	29.00	2.300	50305	UT FROM PIPE SIDE
B4.01.026A	INC25-01	CN-INC-025 CN-1553-1.0	UT	ISI-120	CS/SS	29.00	2.300	50304	UT FROM NOZZLE SIDE
B4.01.027	INC25-02	CN-INC-025 CN-1553-1.0	PT	ISI-240	CS/SS	31.00	2.500	-----	-----
B4.01.028	INC25-02	CN-INC-025 CN-1553-1.0	UT	ISI-119	CS/SS	31.00	2.500	50305	UT FROM PIPE SIDE
B4.01.029	INC25-03	CN-INC-025 CN-1553-1.0	PT	ISI-240	CS/SS	31.00	2.500	-----	-----
B4.01.030	INC25-03	CN-INC-025 CN-1553-1.0	UT	ISI-119	CS/SS	31.00	2.500	50305	UT FROM PIPE SIDE
B4.01.031	INC25-08	CN-INC-025 CN-1553-1.0	PT	ISI-240	CS/SS	27.50	2.200	-----	NO RECORDABLE INDICATIONS B&W FIG. NO. B4.1.41
B4.01.032	INC25-08	CN-INC-025 CN-1553-1.0	UT	ISI-119	CS/SS	27.50	2.200	50305	UT FROM PIPE SIDE
B4.01.032A	INC25-08	CN-INC-025 CN-1553-1.0	UT	ISI-120	CS/SS	27.50	2.200	50304	UT FROM NOZZLE SIDE
B4.01.033	INC26-03	CN-INC-026 CN-1553-1.0	PT	ISI-240	SS	14.00	1.406	-----	PRESSURIZER SURGE NOZZLE SAFE END TO PIPE
B4.01.034	INC26-03	CN-INC-026 CN-1553-1.0	UT	ISI-120	SS	14.00	1.406	50344	PRESSURIZER SURGE NOZZLE SAFE END TO PIPE
B4.01.035	INC173-01	CN-INC-173 CN-1553-1.1	PT	ISI-240	SS	6.00	0.719	-----	PRESSURIZER RELIEF NOZZLE SAFE END TO ELBOW
B4.01.036	INC173-01	CN-INC-173 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	PZR RELIEF NOZZLE SE TO ELBOW UT FROM ELBOW SIDE ONLY
B4.01.036A	INC173-01	CN-INC-173 CN-1553-1.1	UT	ISI-120	SS	6.00	1.200	50250	PZR RELIEF NOZZLE SE TO ELBOW UT FROM SE SIDE ONLY
B4.01.037	INC190-24	CN-INC-190 CN-1553-1.1	PT	ISI-240	SS	4.00	0.531	-----	PRESSURIZER SPRAY NOZZLE SAFE END TO ELBOW

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-GAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 35  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.01.038	1NC190-24	CN-1NC-190 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	ELBOW TO PZR SPRAY NOZZLE SE UT FROM ELBOW SIDE ONLY
B4.01.038A	1NC190-24	CN-1NC-190 CN-1553-1.1	UT	ISI-120	SS	4.00	0.900	50340	ELBOW TO PZR SPRAY NOZZLE SE UT FROM SE SIDE ONLY
B4.01.039	1NC224-01	CN-1NC-224 CN-1553-1.1	PT	ISI-240	SS	6.00	0.719	-----	PRESSURIZER SAFETY NOZZLE SAFE END TO ELBOW
B4.01.040	1NC224-01	CN-1NC-224 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	PZR SAFETY NOZZLE SE TO ELBOW UT FROM ELBOW SIDE ONLY
B4.01.040A	1NC-224-01	CN-1NC-224 CN-1553-1.1	UT	ISI-120	SS	6.00	1.200	50250	PZR SAFETY NOZZLE SE TO ELBOW UT FROM SE SIDE ONLY
B4.01.041	1NC227-01	CN-1NC-227 CN-1553-1.1	PT	ISI-240	SS	6.00	0.719	-----	PRESSURIZER SAFETY NOZZLE SAFE END TO ELBOW
B4.01.042	1NC227-01	CN-1NC-227 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	PZR SAFETY NOZZLE SE TO ELBOW UT FROM ELBOW SIDE ONLY
B4.01.042A	1NC-227-01	CN-1NC-227 CN-1553-1.1	UT	ISI-120	SS	6.00	1.200	50250	PZR SAFETY NOZZLE SE TO ELBOW UT FROM SE SIDE ONLY
B4.01.043	1NC258-01	CN-1NC-258 CN-1553-1.1	PT	ISI-240	SS	6.00	0.719	-----	PRESSURIZER SAFETY NOZZLE SAFE END TO ELBOW
B4.01.044	1NC258-01	CN-1NC-258 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	PZR SAFETY NOZZLE SE TO ELBOW UT FROM ELBOW SIDE ONLY
B4.01.044A	1NC-258-01	CN-1NC-258 CN-1553-1.1	UT	ISI-120	SS	6.00	1.200	50250	PZR SAFETY NOZZLE SE TO ELBOW UT FROM SE SIDE ONLY
B4.01.045	1RPV-W52-01	CNM 1201.01-52/7 CNM 1201.01-51	PT	ISI-240	IN/SS	6.25	0.625	-----	UHI TUBE TO ADAPTER 0 DEG PC 90 TO PC 91
B4.01.046	1RPV-W52-01	CNM 1201.01-52/7 CNM 1201.01-51	UT	ISI-120	IN/SS	6.25	0.625	50374	UHI TUBE TO ADAPTER 0 DEG PC 90 TO PC 91
B4.01.047	1RPV-W52-02	CNM 1201.01-52/7 CNM 1201.01-51	PT	ISI-240	IN/SS	6.25	0.625	-----	UHI TUBE TO ADAPTER 90 DEG PC 90 TO PC 91
B4.01.048	1RPV-W52-02	CNM 1201.01-52/7 CNM 1201.01-51	UT	ISI-120	IN/SS	6.25	0.625	50374	UHI TUBE TO ADAPTER 90 DEG PC 90 TO PC 91
B4.01.049	1RPV-W52-03	CNM 1201.01-52/7 CNM 1201.01-51	PT	ISI-240	IN/SS	6.25	0.625	-----	UHI TUBE TO ADAPTER 180 DEG PC 90 TO PC 91

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 36  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.01.050	IRPV-W52-03	CNM 1201.01-52/7 CNM 1201.01-51	UT	ISI-120	IN/SS	6.25	0.625	50374	UHI TUBE TO ADAPTER 180 DEG PC 90 TO PC 91
B4.01.051	IRPV-W52-04	CNM 1201.01-52/7 CNM 1201.01-51	PT	ISI-240	IN/SS	6.25	0.625	-----	UHI TUBE TO ADAPTER 270 DEG PC 90 TO PC 91
B4.01.052	IRPV-W52-04	CNM 1201.01-52/7 CNM 1201.01-51	UT	ISI-120	IN/SS	6.25	0.625	50374	UHI TUBE TO ADAPTER 270 DEG PC 90 TO PC 91
B4.02.000	*****PRESSURE	RETAINING BOLT/STUDS *****	***	*****	*****	--,-0	--,-0	*****	2 IN. DIAMETER AND LARGER INSPECTED IN PLACE
B4.02.001	INC224-MJ1	CN-INC-224 CN-1553-1.1	UT	ISI-104	CS	2.00	14.000	50263	8 STUDS -----
B4.02.002	INC227-MJ1	CN-INC-227 CN-1553-1.1	UT	ISI-104	CS	2.00	14.000	50268	8 STUDS -----
B4.02.003	INC258-MJ1	CN-INC-258 CN-1553-1.1	UT	ISI-104	CS	2.00	14.000	50268	8 STUDS -----
B4.03.000	*****PRESSURE	RETAINING BOLT/STUDS *****	***	*****	*****	--,-0	--,-0	*****	2 IN. DIAMETER AND LARGER INSPECTED WHEN REMOVED
B4.03.001	INC224-MJ1	CN-INC-224 CN-1553-1.1	PT	NDE-30	CS	2.00	14.000	-----	8 STUDS -----
B4.03.002	INC224-MJ1	CN-INC-224 CN-1553-1.1	UT	NDE-44	CS	2.00	14.000	50345	8 STUDS -----
B4.03.003	INC227-MJ1	CN-INC-227 CN-1553-1.1	PT	NDE-30	CS	2.00	14.000	-----	8 STUDS -----
B4.03.004	INC227-MJ1	CN-INC-227 CN-1553-1.1	UT	NDE-44	CS	2.00	14.000	50345	8 STUDS -----
B4.03.005	INC258-MJ1	CN-INC-258 CN-1553-1.1	PT	NDE-30	CS	2.00	14.000	-----	8 STUDS -----
B4.03.006	INC258-MJ1	CN-INC-258 CN-1553-1.1	UT	NDE-44	CS	2.00	14.000	50345	8 STUDS -----
B4.04.000	*****PRESSURE	RETAINING BOLTING ** *****	***	*****	*****	--,-0	--,-0	*****	2 IN. DIAMETER AND LARGER *****
B4.04.001	INC224-MJ1	CN-INC-224 CN-1553-1.1	VIS	ISI-350	CS	2.00	14.000	-----	8 STUDS,16 NUTS -----

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 37  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.04.002	INC227-MJ1	CN-INC-227 CN-1553-1.1	VIS	ISI-350	CS	2.00	14.000	-----	8 STUDS,16 NUTS
B4.04.003	INC250-MJ1	CN-INC-258 CN-1553-1.1	VIS	ISI-350	CS	2.00	14.000	-----	8 STUDS,16 NUTS
B4.05.000	*****PIPING	WELDS ***** *****	***	*****	*****	---0	---0	*****	LONGITUDINAL / CIRCUMFERENTIAL WELDS IN PIPING *****
B4.05.001	INC22-W2	CN-INC-022 CN-1553-1.0	UT	ISI-119	SS	29.00	2.300	50305	CNM 1201.01-181/4 P1 TO A
B4.05.002	INC22-04	CN-INC-022 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	-----
B4.05.003	INC22-W3	CN-INC-022 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	CNM 1201.01-181/5 P1 TO A
B4.05.004	INC22-05	CN-INC-022 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	CNM 1201.01-181/5 A TO P2
B4.05.005	INC22-W4	CN-INC-022 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	CNM 1201.01-181/5 P2 TO B
B4.05.006	INC22-06	CN-INC-022 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	-----
B4.05.007	INC22-07	CN-INC-022 CN-1553-1.0	UT	ISI-119	SS	27.50	2.200	50305	-----
B4.05.008	INC22-W2A	CN-INC-022 CN-1553-1.0	UT	ISI-119	SS	27.50	2.200	50305	CNM 1201.01-181/6 P1 TO A B&N FIGURE NO. B4.5.29
B4.05.009	INC23-W2	CN-INC-023 CN-1553-1.0	UT	ISI-119	SS	29.00	2.300	50305	CNM 1201.01-181/10 P1 TO A
B4.05.010	INC23-04	CN-INC-023 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	-----
B4.05.011	INC23-W3	CN-INC-023 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	CNM 1201.01-181/11 P1 TO A
B4.05.012	INC23-05	CN-INC-023 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	CNM 1201.01-181/11 A TO P2
B4.05.013	INC23-W4	CN-INC-023 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	CNM 1201.01-181/11 P2 TO B

THIS COPY WILL BE FILED UNDER

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 38  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.014	INC23-06	CN-INC-023 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	-----
B4.05.015	INC23-07	CN-INC-023 CN-1553-1.0	UT	ISI-119	SS	27.50	2.200	50305	-----
B4.05.016	INC23-W2A	CN-INC-023 CN-1553-1.0	UT	ISI-119	SS	27.50	2.200	50305	CNM 1201.01-181/12 P1 TO A B&W FIGURE NO. B4.5.40
B4.05.017	INC24-W2	CN-INC-024 CN-1553-1.0	UT	ISI-119	SS	29.00	2.300	50305	CNM 1201.01-181/1 P1 TO A -----
B4.05.018	INC24-04	CN-INC-024 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	-----
B4.05.019	INC24-W3	CN-INC-024 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	CNM 1201.01-181/2 P1 TO A -----
B4.05.020	INC24-05	CN-INC-024 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	CNM 1201.01-181/2 A TO P2 -----
B4.05.021	INC24-W4	CN-INC-024 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	CNM 1201.01-181/2 P2 TO B -----
B4.05.022	INC24-06	CN-INC-024 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	-----
B4.05.023	INC24-07	CN-INC-024 CN-1553-1.0	UT	ISI-119	SS	27.50	2.200	50305	-----
B4.05.024	INC24-W2A	CN-INC-024 CN-1553-1.0	UT	ISI-119	SS	27.50	2.200	50305	CNM 1201.01-181/3 P1 TO A B&W FIGURE NO. B4.5.10
B4.05.025	INC25-W2	CN-INC-025 CN-1553-1.0	UT	ISI-119	SS	29.00	2.300	50305	CNM 1201.01-181/7 P1 TO A -----
B4.05.026	INC25-04	CN-INC-025 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	-----
B4.05.027	INC25-W3	CN-INC-025 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	CNM 1201.01-181/8 P1 TO A -----
B4.05.028	INC25-05	CN-INC-025 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	CNM 1201.01-181/8 A TO P2 -----
B4.05.029	INC25-W4	CN-INC-025 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	CNM 1201.01-181/8 P2 TO B -----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 39  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.030	INC25-06	CN-INC-025 CN-1553-1.0	UT	ISI-119	SS	31.00	2.500	50305	-----
B4.05.031	INC25-07	CN-INC-025 CN-1553-1.0	UT	ISI-119	SS	27.50	2.200	50305	-----
B4.05.032	INC25-W2A	CN-INC-026 CN-1553-1.0	UT	ISI-119	SS	27.50	2.200	50305	CNM 1201.01-181/9 P1 TO A B&W FIGURE NO. B4.5.30
B4.05.033	INC26-W16	CN-INC-026 CN-1553-1.0	UT	ISI-120	SS	14.00	1.406	50344	CNM-1201.01-181/13 P1 TO P3
B4.05.034	INC26-02	CN-INC-026 CN-1553-1.0	UT	ISI-120	SS	14.00	1.406	50344	CNM-1201.01-181/13 P3 TO P4
B4.05.035	INC26-W15	CN-INC-026 CN-1553-1.0	UT	ISI-120	SS	14.00	1.406	50344	CNM-1201.01-181/13 P4 TO P5
B4.05.036	INC26-W14	CN-INC-026 CN-1553-1.0	UT	ISI-120	SS	14.00	1.406	50344	CNM-1201.01-181/13 P5 TO P2
B4.05.037	INC26-01	CN-INC-026 CN-1553-1.0	UT	ISI-120	SS	14.00	1.406	50344	-----
B4.05.038	INC27-12	CN-INC-027 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.039	INC27-11	CN-INC-027 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.040	INC27-09	CN-INC-027 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.041	INC27-08	CN-INC-027 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.042	INC27-01	CN-INC-027 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.043	INC27-02	CN-INC-027 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.044	INC27-03	CN-INC-027 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.045	INC27-05	CN-INC-027 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 43  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.046	INC27-06	CN-INC-027 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.047	INC27-02L	CN-INC-027 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	TEE LONG. SEAM PC. G
B4.05.048	INC27-05L	CN-INC-027 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONG. SEAM PC. E
B4.05.049	INC28-11	CN-INC-028 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.050	INC28-12	CN-INC-028 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.051	INC28-09	CN-INC-028 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.052	INC28-08	CN-INC-028 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.053	INC28-06	CN-INC-028 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.054	INC28-05	CN-INC-028 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.055	INC28-03	CN-INC-028 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.056	INC28-02	CN-INC-028 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.057	INC28-01	CN-INC-028 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.058	INC28-05L	CN-INC-028 CN-1553-1.0	UT	ISI-120	SS	12.00	1.125	50316	TEE LONG. SEAM PC. F
B4.05.059	INC29-07	CN-INC-029 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.060	INC29-06	CN-INC-029 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.061	INC29-05	CN-INC-029 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----

UNCONTROLLED  
THIS COPY WILL NOT BE REPRODUCED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAHBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 41  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.062	INC29-04	CN-INC-029 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.063	INC29-03	CN-INC-029 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.064	INC29-02	CN-INC-029 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.065	INC29-01	CN-INC-029 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.066	INC30-01	CN-INC-030 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.067	INC30-02	CN-INC-030 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.068	INC30-03	CN-INC-030 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.069	INC30-06	CN-INC-030 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.070	INC31-01	CN-INC-031 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.071	INC31-02	CN-INC-031 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.072	INC31-03	CN-INC-031 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.073	INC31-06	CN-INC-031 CN-1553-1.0	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.074	INC32-13	CN-INC-032 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.075	INC32-06	CN-INC-032 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.076	INC32-05	CN-INC-032 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.077	INC32-04	CN-INC-032 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 42  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.078	INC32-03	CN-INC-032 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.079	INC32-02	CN-INC-032 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.080	INC32-01	CN-INC-032 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.081	INC33-11	CN-INC-033 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.082	INC33-12	CN-INC-033 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.083	INC33-06	CN-INC-033 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.084	INC33-05	CN-INC-033 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.085	INC33-04	CN-INC-033 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.086	INC33-03	CN-INC-033 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.087	INC33-02	CN-INC-033 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.088	INC33-01	CN-INC-033 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.089	INC34-07	CN-INC-034 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.090	INC34-06	CN-INC-034 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.091	INC34-05	CN-INC-034 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.092	INC34-04	CN-INC-034 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.093	INC34-03	CN-INC-034 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	----- -----

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 43  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.094	INC34-02	CN-INC-034 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.095	INC34-01	CN-INC-034 CN-1553-1.0	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.096	INC40-08	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.097	INC40-07	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.098	INC40-06	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.099	INC40-05	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.100	INC40-04	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.101	INC40-03	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.102	INC40-02	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.103	INC40-01	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.104	INC40-09	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.105	INC40-10	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.106	INC40-11	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.107	INC40-12	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.108	INC40-13	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.109	INC40-14	CN-INC-040 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----

UNCONTROLLED

THIS COPY WILL NOT BE RE-USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAIBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 44  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.110	INC41-15	CN-INC-041 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.111	INC42-08	CN-INC-042 CN-1553-1.0	UT	ISI-120	SS	1.50	0.281	50202	-----
B4.05.112	INC42-01	CN-INC-042 CN-1553-1.0	UT	ISI-120	SS	1.50	0.281	50202	-----
B4.05.113	INC43-12	CN-INC-043 CN-1553-1.0	UT	ISI-120	SS	1.50	0.281	50202	-----
B4.05.114	INC43-11	CN-INC-043 CN-1553-1.0	UT	ISI-120	SS	1.50	0.281	50202	-----
B4.05.115	INC44-01	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.116	INC44-02	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.117	INC44-03	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.118	INC44-05	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.119	INC44-06	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.120	INC44-07	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.121	INC44-08	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.122	INC44-10	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.123	INC44-11	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.124	INC44-13	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.125	INC44-14	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----

UNCLASSIFIED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-GAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 45  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.126	INC44-15	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.127	INC44-16	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.128	INC44-17	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.129	INC44-21	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.130	INC44-18	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.131	INC44-19	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.132	INC44-20	CN-INC-044 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.133	INC46-01	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.134	INC46-02	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.135	INC46-03	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.136	INC46-23	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.137	INC46-05	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.138	INC46-06	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.139	INC46-07	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.140	INC46-08	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.141	INC46-10	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----

UNCONTROLLED  
THIS COPY WILL NOT BE DATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAHBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 46  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.142	INC46-11	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.143	INC46-12	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.144	INC46-13	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.145	INC46-14	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.146	INC46-16	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.147	INC46-17	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.148	INC46-22	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.149	INC46-18	CN-INC-046 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.150	INC50-11	CN-INC-050 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.151	INC50-25	CN-INC-050 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.151A	INC50-26	CN-INC-050 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.151B	INC50-27	CN-INC-050 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.151C	INC50-28	CN-INC-050 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.152	INC51-01	CN-INC-051 CN-1553-1.0	UT	ISI-120	SS	1.50	0.281	50202	-----
B4.05.152A	INC53-32	CN-INC-053 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.152B	INC53-33	CN-INC-053 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAHBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 47  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.152C	INC53-34	CN-INC-053 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.152D	INC53-36	CN-INC-053 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.152E	INC53-35	CN-INC-053 CN-1553-1.0	UT	ISI-120	SS	3.00	0.600	50348	-----
B4.05.153	INC55-25	CN-INC-055 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.154	INC55-26	CN-INC-055 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.155	INC55-27	CN-INC-055 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.157	INC56-01	CN-INC-056 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.158	INC56-02	CN-INC-056 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.159	INC56-03	CN-INC-056 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.160	INC56-04	CN-INC-056 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.161	INC56-05	CN-INC-056 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.162	INC56-06	CN-INC-056 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.163	INC56-07	CN-INC-056 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.164	INC56-08	CN-INC-056 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.165	INC57-19	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.166	INC57-18	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----

UNCONTROLLED  
THIS COPY WILL NOT BE MAINTAINED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATANBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 48  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALTB. BLOCK	***** COMMENTS *****
B4.05.167	INC57-17	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.168	INC57-16	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.169	INC57-12	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.170	INC57-11	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.171	INC57-15	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.172	INC57-09	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.173	INC57-08	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.174	INC57-07	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.175	INC57-06	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.176	INC57-05	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.177	INC57-04	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.178	INC57-03	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.179	INC57-02	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.180	INC57-01	CN-INC-057 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.181	INC60-23	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.600	50348	-----
B4.05.182	INC60-22	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----

UNCONTROLLED  
THIS COPY WILL NOT BE REPAIRED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 49  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.183	INC60-21	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.184	INC60-20	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.600	50348
B4.05.184A	INC60-18	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.185	INC60-31	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.186	INC60-30	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.187	INC60-29	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.187A	INC60-28	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.187B	INC60-27	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.187C	INC60-26	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.187D	INC60-25	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.188	INC60-15	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.189	INC60-14	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.190	INC60-12	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.191	INC60-11	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.192	INC60-10	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306
B4.05.193	INC60-09	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATA/BA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 50  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.196	INC60-06	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.197	INC60-05	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.198	INC60-04	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.199	INC60-03	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.199A	INC60-34	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.200	INC60-01	CN-INC-060 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.201	INC62-13	CN-INC-062 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.202	INC62-14	CN-INC-062 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.203	INC62-15	CN-INC-062 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.204	INC62-18	CN-INC-062 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.205	INC62-19	CN-INC-062 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.206	INC67-21	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.207	INC67-20	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.208	INC67-19	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.209	INC67-18	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.210	INC67-17	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----

UNCONTROLLED  
THIS COPY WILL NOT BE USED

PROGRAM: RUM87179-QAISI02  
FILE: C007133  
PLANT: CATAHBA UNIT 1  
KEY: ITEM NUMBER

NUCLEONIC POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 51  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.211	INC67-15	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.212	INC67-14	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.213	INC67-13	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.214	INC67-12	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.215	INC67-11	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.215A	INC67-23	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.215B	INC67-24	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.215C	INC67-25	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.216	INC67-09	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.217	INC67-08	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.218	INC67-22	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.219	INC67-07	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.220	INC67-06	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.221	INC67-05	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.222	INC67-04	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.223	INC67-03	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----

UNCONTROLLED

THIS COPY WILL NOT BE DATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 52  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.224	INC67-02	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.225	INC67-01	CN-INC-067 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.226	INC69-15	CN-INC-069 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.227	INC69-16	CN-INC-069 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.228	INC69-17	CN-INC-069 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.228A	INC69-18	CN-INC-069 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.229	INC73-13	CN-INC-073 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.230	INC73-14	CN-INC-073 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.231	INC73-15	CN-INC-073 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.232	INC73-16	CN-INC-073 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.233	INC73-19	CN-INC-073 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.234	INC73-17	CN-INC-073 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.235	INC76-35	CN-INC-076 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.236	INC76-34	CN-INC-076 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.237	INC76-33	CN-INC-076 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.238	INC76-32	CN-INC-076 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 53  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.239	INC76-31	CN-INC-076 CN-1553-1.0	UT ISI-120	SS	2.00	0.344	50217	-----
B4.05.240	INC76-30	CN-INC-076 CN-1553-1.0	UT ISI-120	SS	2.00	0.344	50217	-----
B4.05.241	INC78-28	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.438	50306	-----
B4.05.241A	INC78-27	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.438	50306	-----
B4.05.241B	INC78-26	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.438	50306	-----
B4.05.241C	INC78-25	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.438	50306	-----
B4.05.242	INC78-18	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.600	50348	-----
B4.05.243	INC78-17	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.600	50348	-----
B4.05.244	INC78-16	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.600	50348	-----
B4.05.245	INC78-14	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.600	50348	-----
B4.05.246	INC78-13	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.438	50306	-----
B4.05.247	INC78-11	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.438	50306	-----
B4.05.248	INC78-10	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.438	50306	-----
B4.05.249	INC78-09	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.438	50306	-----
B4.05.250	INC78-07	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.438	50306	-----
B4.05.251	INC78-06	CN-INC-078 CN-1553-1.0	UT ISI-120	SS	3.00	0.438	50306	-----

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 54  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.251A	INC78-20	CN-INC-078 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.251B	INC78-21	CN-INC-078 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.251C	INC78-22	CN-INC-078 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.251D	INC78-23	CN-INC-078 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.252	INC78-05	CN-INC-078 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.253	INC78-04	CN-INC-078 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.253A	INC78-24	CN-INC-078 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.254	INC78-03	CN-INC-078 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.255	INC78-02	CN-INC-078 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.256	INC78-01	CN-INC-078 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.257	INC80-11	CN-INC-080 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.258	INC80-10	CN-INC-080 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.259	INC80-09	CN-INC-080 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.259A	INC80-12	CN-INC-080 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.260	INC80-08	CN-INC-080 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.261	INC80-03	CN-INC-080 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----

UNCONTROLLED

THIS COPY WILL NOT BE REPRODUCED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATANBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 55  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.262	INC80-04	CN-INC-080 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.263	INC80-05	CN-INC-080 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.264	INC80-06	CN-INC-080 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.265	INC80-07	CN-INC-080 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.266	INC81-01	CN-INC-081 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.267	INC81-02	CN-INC-081 CN-1553-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.268	INC81-03	CN-INC-081 CN-1553-1.0	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.269	INC82-08	CN-INC-082 CN-1553-1.0	UT	ISI-120	SS	1.50	0.281	50202	-----
B4.05.270	INC82-09	CN-INC-082 CN-1553-1.0	UT	ISI-120	SS	1.50	0.281	50202	-----
B4.05.271	INC82-01	CN-INC-082 CN-1553-1.0	UT	ISI-120	SS	1.50	0.281	50202	-----
B4.05.272	INC84-04	CN-INC-084 CN-1553-1.2	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.273	INC84-05	CN-INC-084 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.274	INC85-02	CN-INC-085 CN-1553-1.2	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.275	INC85-01	CN-INC-085 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.276	INC86-04	CN-INC-086 CN-1553-1.2	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.277	INC86-05	CN-INC-086 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATA/BA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 56  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.278	INC88-04	CN-INC-088 CN-1553-1.1	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.279	INC88-05	CN-INC-088 CN-1553-1.1	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.280	INC88-06	CN-INC-088 CN-1553-1.1	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.281	INC88-07	CN-INC-088 CN-1553-1.1	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.282	INC88-08	CN-INC-088 CN-1553-1.1	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.284	INC173-02	CN-INC-173 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.285	INC173-03	CN-INC-173 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.286	INC173-04	CN-INC-173 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.287	INC173-05	CN-INC-173 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.287A	INC173-06	CN-INC-173 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.288	INC176-10	CN-INC-176 CN-1553-1.2	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.289	INC176-11	CN-INC-176 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.290	INC176-12	CN-INC-176 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.291	INC176-13	CN-INC-176 CN-1553-1.2	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.292	INC176-15	CN-INC-176 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.293	INC176-16	CN-INC-176 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 57  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.294	INC177-09	CN-INC-177 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.295	INC177-08	CN-INC-177 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.296	INC177-07	CN-INC-177 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.297	INC177-06	CN-INC-177 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.298	INC177-05	CN-INC-177 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.299	INC177-04	CN-INC-177 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.300	INC177-11	CN-INC-177 CN-1553-1.2	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.301	INC177-10	CN-INC-177 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.302	INC177-03	CN-INC-177 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.303	INC177-02	CN-INC-177 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.304	INC177-01	CN-INC-177 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.309A	INC190-31	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.310	INC190-01	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.311	INC190-02	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.312	INC190-03	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.313	INC190-04	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----

UNCONTROLLED

THIS COPY WILL NOT BE REPRODUCED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 58  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.314	INC190-05	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.315	INC190-06	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.315A	INC190-29	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.315B	INC190-30	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.316	INC190-07	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.317	INC190-08	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.318	INC190-09	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.319	INC190-10	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.320	INC190-11	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.321	INC190-12	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.322	INC190-13	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.323	INC190-14	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.323A	INC190-34	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.325	INC190-16	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.326	INC190-17	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.327	INC190-18	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 59  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.328	INC190-19	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.329	INC190-20	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.329A	INC190-33	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.330	INC190-21	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.331	INC190-22	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.331A	INC190-32	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.332	INC190-23	CN-INC-190 CN-1553-1.1	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.332A	INC192-05	CN-INC-192 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.332B	INC192-10	CN-INC-192 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.332C	INC192-11	CN-INC-192 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.332D	INC192-12	CN-INC-192 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.332E	INC192-13	CN-INC-192 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.332F	INC192-14	CN-INC-192 CN-1553-1.0	UT	ISI-120	SS	5.00	0.500	50364	-----
B4.05.332G	INC192-15	CN-INC-192 CN-1553-1.0	UT	ISI-120	SS	5.00	0.500	50364	-----
B4.05.333	INC193-01	CN-INC-193 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.333A	INC193-19	CN-INC-193 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 60  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.333B	INC193-11	CN-INC-193 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.333C	INC193-12	CN-INC-193 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.333D	INC193-13	CN-INC-193 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.333E	INC193-14	CN-INC-193 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.333F	INC193-15	CN-INC-193 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.333G	INC193-16	CN-INC-193 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.333H	INC193-17	CN-INC-193 CN-1553-1.0	UT	ISI-120	SS	5.00	0.500	50364
B4.05.333J	INC193-18	CN-INC-193 CN-1553-1.0	UT	ISI-120	SS	5.00	0.500	50364
B4.05.334A	INC194-01	CN-INC-194 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.334B	INC194-11	CN-INC-194 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.334C	INC194-18	CN-INC-194 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.334D	INC194-12	CN-INC-194 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.334E	INC194-13	CN-INC-194 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.334F	INC194-14	CN-INC-194 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.334G	INC194-15	CN-INC-194 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311
B4.05.334H	INC194-16	CN-INC-194 CN-1553-1.0	UT	ISI-120	SS	5.00	0.500	50364

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 61  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.334J	INC194-17	CN-INC-194 CN-1553-1.0	UT	ISI-120	SS	5.00	0.500	50364	-----
B4.05.335	INC195-10	CN-INC-195 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.335A	INC195-11	CN-INC-195 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.335B	INC195-12	CN-INC-195 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.335C	INC195-13	CN-INC-195 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.335D	INC195-18	CN-INC-195 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.335E	INC195-14	CN-INC-195 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.335F	INC195-15	CN-INC-195 CN-1553-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.335G	INC195-16	CN-INC-195 CN-1553-1.0	UT	ISI-120	SS	5.00	0.500	50364	-----
B4.05.335H	INC195-17	CN-INC-195 CN-1553-1.0	UT	ISI-120	SS	5.00	0.500	50364	-----
B4.05.336	INC224-02	CN-INC-224 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.337	INC224-03	CN-INC-224 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.338	INC224-04	CN-INC-224 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.339	INC224-06	CN-INC-224 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.340	INC227-02	CN-INC-227 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.341	INC227-03	CN-INC-227 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED FOR

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAIBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 62  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.342	INC227-04	CN-INC-227 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.343	INC227-07	CN-INC-227 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.344	INC227-06	CN-INC-227 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.344A	INC230-12	CN-INC-230 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.344B	INC230-11	CN-INC-230 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.345	INC230-01	CN-INC-230 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.346	INC230-02	CN-INC-230 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.347	INC230-03	CN-INC-230 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.347A	INC230-10	CN-INC-230 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.347B	INC230-09	CN-INC-230 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.347C	INC230-08	CN-INC-230 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.347D	INC230-07	CN-INC-230 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.347E	INC230-06	CN-INC-230 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.348	INC230-04	CN-INC-230 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.349	INC230-05	CN-INC-230 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.351	INC231-13	CN-INC-231 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----

UNCONTROLLED  
THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 63  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.352	INC231-04	CN-INC-231 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.353	INC231-05	CN-INC-231 CN-1553-1.2	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.354	INC231-03	CN-INC-231 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.355	INC231-07	CN-INC-231 CN-1553-1.2	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.356	INC234-01	CN-INC-234 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.357	INC234-02	CN-INC-234 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.358	INC234-03	CN-INC-234 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.359	INC234-04	CN-INC-234 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.360	INC234-05	CN-INC-234 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.360A	INC234-09	CN-INC-234 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.360B	INC234-11	CN-INC-234 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.360C	INC234-12	CN-INC-234 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.361	INC234-10	CN-INC-234 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.364	INC237-01	CN-INC-237 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.365	INC237-02	CN-INC-237 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.366	INC237-04	CN-INC-237 CN-1553-1.2	UT	ISI-120	SS	3.00	0.438	50306	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED

PROGRAM: RUM87179-QAISI02  
 FILE: C007133  
 PLANT: CATAUGA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 64  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	COMMENTS
B4.05.367	INC237-05	CN-1NC-237 CN-1553-1.2	UT	ISI-120	SS	2.00 0.344	50217	*****
B4.05.368	INC237-03	CN-1NC-237 CN-1553-1.2	UT	ISI-120	SS	3.00 0.438	50306	*****
B4.05.369	INC237-07	CN-1NC-237 CN-1553-1.2	UT	ISI-120	SS	2.00 0.344	50217	*****
B4.05.370	INC238-01	CN-1NC-238 CN-1553-1.2	UT	ISI-120	SS	3.00 0.438	50306	*****
B4.05.371	INC238-02	CN-1NC-238 CN-1553-1.2	UT	ISI-120	SS	3.00 0.438	50306	*****
B4.05.372	INC238-03	CN-1NC-238 CN-1553-1.2	UT	ISI-120	SS	3.00 0.438	50306	*****
B4.05.373	INC238-04	CN-1NC-238 CN-1553-1.2	UT	ISI-120	SS	3.00 0.438	50306	*****
B4.05.374	INC238-05	CN-1NC-238 CN-1553-1.2	UT	ISI-120	SS	3.00 0.438	50306	*****
B4.05.374A	INC238-09	CN-1NC-238 CN-1553-1.2	UT	ISI-120	SS	3.00 0.438	50306	*****
B4.05.374B	INC238-10	CN-1NC-238 CN-1553-1.2	UT	ISI-120	SS	3.00 0.438	50306	*****
B4.05.374C	INC238-11	CN-1NC-238 CN-1553-1.2	UT	ISI-120	SS	3.00 0.433	50306	*****
B4.05.374D	INC238-12	CN-1NC-238 CN-1553-1.2	UT	ISI-120	SS	3.00 0.438	50306	*****
B4.05.375	INC238-06	CN-1NC-238 CN-1553-1.2	UT	ISI-120	SS	3.00 0.438	50306	*****
B4.05.376	INC238-07	CN-1NC-238 CN-1553-1.2	UT	ISI-120	SS	3.00 0.438	50306	*****
B4.05.377	INC238-08	CN-1NC-238 CN-1553-1.2	UT	ISI-120	SS	3.00 0.438	50306	*****
B4.05.378	INC256-01	CN-1NC-256 CN-1553-1.1	UT	ISI-120	SS	6.00 0.719	50309	*****

UNCONTROLLED

THIS COPY WILL NOT BE REPRODUCED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 65  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.379	INC256-02	CN-INC-256 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.380	INC256-03	CN-INC-256 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.381	INC256-04	CN-INC-256 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.382	INC256-05	CN-INC-256 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.383	INC256-06	CN-INC-256 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.384	INC256-07	CN-INC-256 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.385	INC256-08	CN-INC-256 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.386	INC256-09	CN-INC-256 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.387	INC256-10	CN-INC-256 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.388	INC256-11	CN-INC-256 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.389	INC256-12	CN-INC-256 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390	INC257-01	CN-INC-257 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.390A	INC257-02	CN-INC-257 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.390B	INC257-03	CN-INC-257 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.390C	INC257-04	CN-INC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390D	INC257-05	CN-INC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----

UNCONTROLLED  
THIS COPY WILL BE DESTROYED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAHBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 66  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.390E	1NC257-06	CN-1NC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390F	1NC257-07	CN-1NC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390G	1NC257-08	CN-1NC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390H	1NC257-09	CN-1NC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390I	1NC257-10	CN-1NC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390J	1NC257-11	CN-1NC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390K	1NC257-12	CN-1NC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390L	1NC257-13	CN-1NC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390M	1NC257-15	CN-1NC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390N	1NC257-16	CN-1NC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390P	1NC257-17	CN-1NC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.390R	1NC257-18	CN-1NC-257 CN-1553-1.1	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.391	1NC258-02	CN-1NC-258 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.392	1NC258-03	CN-1NC-258 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.393	1NC258-04	CN-1NC-258 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.394	1NC258-05	CN-1NC-258 CN-1553-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED FOR

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 67  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.401	IND37-16	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.402	IND37-15	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.403	IND37-14	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.404	IND37-13	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.405	IND37-12	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.406	IND37-07	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.407	IND37-06	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.408	IND37-05	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.409	IND37-04	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.410	IND37-03	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.411	IND37-02	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.412	IND37-01	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.413	IND37-03L	CN-IND-037 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	81 DEGREE ELBOW LONGITUDINAL WELDS
B4.05.414	IND38-21	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.415	IND38-20	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.416	IND38-19	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 68  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.417	J' -18	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.418	IND38-17	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.419	IND38-07	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.420	IND38-06	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.421	IND38-05	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.422	IND38-04	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.423	IND38-03	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.424	IND38-02	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.425	IND38-01	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.426	IND38-03L	CN-IND-038 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	81 DEGREE ELBOW LONGITUDINAL WELDS
B4.05.501	INI2-01	CN-INI-002 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.502	INI2-03	CN-INI-002 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.503	INI2-04	CN-INI-002 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.504	INI2-05	CN-INI-002 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.505	INI2-06	CN-INI-002 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.506	INI2-07	CN-INI-002 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAKBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 69  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.507	INI2-07A	CN-1NI-002 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.508	INI2-08	CN-1NI-002 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.509	INI2-09	CN-1NI-002 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.510	INI2-03L	CN-1NI-002 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONGITUDINAL SEAM WELD
B4.05.511	INI2-05L	CN-1NI-002 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONGITUDINAL SEAM WELD
B4.05.512	INI2-08L	CN-1NI-002 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONGITUDINAL SEAM WELD
B4.05.513	INI3-01	CN-1NI-003 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.514	INI3-03	CN-1NI-003 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.515	INI3-04	CN-1NI-003 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.516	INI3-05	CN-1NI-003 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.517	INI3-06	CN-1NI-003 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.518	INI3-07	CN-1NI-003 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.519	INI3-08	CN-1NI-003 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.520	INI3-09	CN-1NI-003 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.521	INI3-03L	CN-1NI-003 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONGITUDINAL SEAM WELD
B4.05.522	INI3-05L	CN-1NI-003 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONGITUDINAL SEAM WELD

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 70  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.523	INI3-08L	CN-INI-003 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONGITUDINAL SEAM WELD -----
B4.05.524	INI9-01	CN-INI-009 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.525	INI9-02	CN-INI-009 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.526	INI9-04	CN-INI-009 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.527	INI9-05	CN-INI-009 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.528	INI9-07	CN-INI-009 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.529	INI9-08	CN-INI-009 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.530	INI9-09	CN-INI-009 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.531	INI9-10	CN-INI-009 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.532	INI9-05A	CN-INI-009 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.533	INI10-01	CN-INI-010 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.534	INI10-01A	CN-INI-010 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.535	INI16-01	CN-INI-016 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.536	INI18-02	CN-INI-018 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.536A	INI18-03	CN-INI-018 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.536B	INI18-04	CN-INI-018 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	----- -----

UNCONTROLLED

THIS COPY WILL NOT BE USED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATANBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 71  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.537	INI21-02	CN-1NI-021 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.538	INI32-12	CN-1NI-032 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.538A	INI32-19	CN-1NI-032 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.539	INI32-05	CN-1NI-032 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.540	INI32-04	CN-1NI-032 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.541	INI32-03	CN-1NI-032 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.542	INI32-02	CN-1NI-032 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.543	INI32-01	CN-1NI-032 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.544	INI81-01	CN-1NI-081 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.545	INI147-02	CN-1NI-147 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.546	INI148-01	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.547	INI148-02	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.547A	INI148-23	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.548	INI148-03	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.549	INI148-04	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.550	INI148-05	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 72  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.551	INI148-06	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.552	INI148-07	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.553	INI148-08	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.554	INI148-09	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.555	INI148-10	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.556	INI148-11	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.557	INI148-09L	CN-1NI-148 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	TEE LONGITUDINAL SEAM WELD
B4.05.558	INI149-01	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.559	INI149-02	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.560	INI149-03	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.561	INI149-04	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.562	INI149-12	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.563	INI149-05	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.564	INI149-06	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.565	INI149-07	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.566	INI149-08	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 73  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****	
B4.05.566A	INI149-13	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.566B	INI149-14	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.567	INI149-09	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.568	INI149-10	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.569	INI149-11	CN-1NI-149 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	----- -----
B4.05.570	INI151-01	CN-1NI-151 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.571	INI151-01A	CN-1NI-151 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.572	INI152-01	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.573	INI152-02	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.574	INI152-18	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.575	INI152-03	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.576	INI152-04	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.577	INI152-17	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.578	INI152-16	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.579	INI152-15	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----
B4.05.580	INI152-14	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	----- -----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 74  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.581	1NI152-05	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.582	1NI152-06	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.583	1NI152-07	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.584	1NI152-08	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.585	1NI152-09	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.586	1NI152-13	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.587	1NI152-12	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.588	1NI152-11	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.589	1NI152-10	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.590	1NI152-09L	CN-1NI-152 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	TEE LONGITUDINAL SEAM WELD
B4.05.591	1NI153-05	CN-1NI-153 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.592	1NI153-04	CN-1NI-153 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.593	1NI153-03	CN-1NI-153 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.594	1NI153-02	CN-1NI-153 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.595	1NI153-01	CN-1NI-153 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.596	1NI153-06	CN-1NI-153 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 75  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.597	INI162-01	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.598	INI162-02	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.599	INI162-03	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.600	INI162-04	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.600A	INI162-25	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.600B	INI162-24	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.600C	INI162-23	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.600D	INI162-22	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.600E	INI162-21	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.601	INI162-20	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.602	INI162-26	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.603	INI162-27	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.604	INI162-07	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.605	INI162-08	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.605A	INI162-28	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.605B	INI162-46	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 76  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****	
B4.05.605C	1NI162-29	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.605D	1NI162-30	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.605E	1NI162-31	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.605F	1NI162-45	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.605G	1NI162-32	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.605H	1NI162-33	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.606	1NI162-09	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.607	1NI162-10	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.608	1NI162-11	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.609	1NI162-12	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.610	1NI162-13	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.611	1NI162-14	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.612	1NI162-15	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.613	1NI162-13L	CN-1NI-162 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	TEE LONGITUDINAL SEAM WELD
B4.05.614	1NI163-16	CN-1NI-163 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.615	1NI163-01	CN-1NI-163 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 77  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.616	INI163-02	CN-1NI-163 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.617	INI163-03	CN-1NI-163 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.618	INI163-04	CN-1NI-163 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.619	INI163-05	CN-1NI-163 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.620	INI163-06	CN-1NI-163 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.621	INI163-07	CN-1NI-163 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.622	INI163-14	CN-1NI-163 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.623	INI163-15	CN-1NI-163 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.624	INI164-01	CN-1NI-164 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.625	INI164-02	CN-1NI-164 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.626	INI164-03	CN-1NI-164 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.627	INI164-04	CN-1NI-164 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.628	INI164-05	CN-1NI-164 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.629	INI164-06	CN-1NI-164 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.630	INI164-07	CN-1NI-164 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----
B4.05.631	INI164-08	CN-1NI-164 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312 -----

UNCONTROLLED

THIS COPY WILL NOT

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAIBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 78  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.632	INI165-09	CN-1NI-165 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.633	INI165-08	CN-1NI-165 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
B4.05.634	INI165-09L	CN-1NI-165 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	TEE LONGITUDINAL SEAM WE'D
B4.05.635	INI166-01	CN-1NI-166 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.636	INI166-02	CN-1NI-166 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.637	INI166-03	CN-1NI-166 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.638	INI166-04	CN-1NI-166 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.639	INI166-05	CN-1NI-166 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.640	INI166-06	CN-1NI-166 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.641	INI166-07	CN-1NI-166 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.642	INI166-08	CN-1NI-166 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.643	INI166-15	CN-1NI-166 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.644	INI166-09	CN-1NI-166 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.645	INI166-10	CN-1NI-166 CN-1562-1.1	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.646	INI180-01	CN-1NI-180 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.647	INI180-02	CN-1NI-180 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 79  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.648	INI180-03	CN-1NI-180 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.648A	INI180-07	CN-1NI-180 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.649	INI180-04	CN-1NI-180 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.650	INI180-05	CN-1NI-180 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.651	INI180-06	CN-1NI-180 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.652	INI180-02L	CN-1NI-180 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONGITUDINAL SEAM WELD
B4.05.653	INI180-04L	CN-1NI-180 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONGITUDINAL SEAM WELD
B4.05.654	INI180-06L	CN-1NI-180 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONGITUDINAL SEAM WELD
B4.05.655	INI189-01	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.656	INI189-02	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.657	INI189-08	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.658	INI189-03	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.659	INI189-04	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.660	INI189-09	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.661	INI189-10	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.662	INI189-05	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----

UNCONTROLLED

THIS COPY WILL BE DESTROYED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 80  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.663	INI189-06	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.664	INI189-07	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.665	INI189-03L	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONGITUDINAL SEAM WELD
B4.05.666	INI189-05L	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONGITUDINAL SEAM WELD
B4.05.667	INI189-07L	CN-1NI-189 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	ELBOW LONGITUDINAL SEAM WELD
B4.05.668	INI235-01	CN-1NI-235 CN-1562-1.2	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.668A	INI235-42	CN-1NI-235 CN-1562-1.2	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.669	INI235-02	CN-1NI-235 CN-1562-1.2	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.670	INI235-03	CN-1NI-235 CN-1562-1.2	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.671	INI236-14	CN-1NI-236 CN-1562-1.2	UT	ISI-120	SS	2.00	0.344	50217	-----
B4.05.672	INI236-15	CN-1NI-236 CN-1562-1.2	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.672A	INI236-52	CN-1NI-236 CN-1562-1.2	UT	ISI-120	SS	4.00	0.531	50307	-----
B4.05.673	INI236-16	CN-1NI-236 CN-1562-1.2	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.674	INI237-12	CN-1NI-237 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.675	INI237-01	CN-1NI-237 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.676	INI237-02	CN-1NI-237 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 81  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.677	INI237-11	CN-1NI-237 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.678	INI237-03	CN-1NI-237 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.679	INI237-04	CN-1NI-237 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.680	INI237-05	CN-1NI-237 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.681	INI237-06	CN-1NI-237 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.682	INI237-07	CN-1NI-237 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.683	INI237-08	CN-1NI-237 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.684	INI237-09	CN-1NI-237 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.685	INI237-10	CN-1NI-237 CN-1562-1.2	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.686	INI240-01	CN-1NI-240 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.687	INI240-03A	CN-1NI-240 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.688	INI240-08	CN-1NI-240 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.689	INI240-09	CN-1NI-240 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.690	INI240-10	CN-1NI-240 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.691	INI240-11	CN-1NI-240 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.692	INI240-12	CN-1NI-240 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: CU07133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 82  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.693	1NI241-01	CN-1NI-241 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.694	1NI241-02	CN-1NI-241 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.695	1NI241-03	CN-1NI-241 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.696	1NI241-04	CN-1NI-241 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.697	1NI241-05	CN-1NI-241 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.698	1NI241-06	CN-1NI-241 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.699	1NI241-07	CN-1NI-241 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.700	1NI241-08	CN-1NI-241 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.701	1NI241-09	CN-1NI-241 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.702	1NI241-10	CN-1NI-241 CN-1562-1.2	UT	ISI-120	SS	6.00	0.719	50308	-----
B4.05.703	1NI307-10	CN-1NI-307 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.704	1NI307-09	CN-1NI-307 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.705	1NI307-08	CN-1NI-307 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.706	1NI307-11	CN-1NI-307 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.707	1NI307-07	CN-1NI-307 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.708	1NI307-06	CN-1NI-307 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 83  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.709	INI307-05	CN-1NI-307 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316 -----
B4.05.710	INI307-04	CN-1NI-307 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316 -----
B4.05.711	INI307-03	CN-1NI-307 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316 -----
B4.05.712	INI307-02	CN-1NI-307 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316 -----
B4.05.713	INI307-01	CN-1NI-307 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316 -----
B4.05.714	INI309-11	CN-1NI-309 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316 -----
B4.05.715	INI309-10	CN-1NI-309 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311 -----
B4.05.716	INI309-09	CN-1NI-309 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311 -----
B4.05.717	INI309-08	CN-1NI-309 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311 -----
B4.05.718	INI309-07	CN-1NI-309 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311 -----
B4.05.719	INI309-06	CN-1NI-309 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311 -----
B4.05.720	INI309-01	CN-1NI-309 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311 -----
B4.05.721	INI309-12	CN-1NI-309 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311 -----
B4.05.722	INI309-13	CN-1NI-309 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311 -----
B4.05.723	INI309-14	CN-1NI-309 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311 -----
B4.05.724	INI311-01	CN-1NI-311 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316 -----

UNCONTROLLED  
THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAKBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 84  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.725	INI311-02	CN-1NI-311 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.726	INI311-03	CN-1NI-311 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.727	INI311-04	CN-1NI-311 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.728	INI311-05	CN-1NI-311 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.729	INI311-06	CN-1NI-311 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.730	INI311-11	CN-1NI-311 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.731	INI311-12	CN-1NI-311 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.732	INI312-01	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.733	INI312-02	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.734	INI312-03	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.735	INI312-04	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.736	INI312-05	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.737	INI312-06	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.738	INI312-07	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.739	INI312-08	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.740	INI312-10	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 85  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.741	1NI312-11	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
B4.05.741A	1NI312-12	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.741B	1NI312-13	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.742	1NI312-15	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.743	1NI312-24	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.744	1NI312-25	CN-1NI-312 CN-1562-1.4	UT	ISI-120	SS	8.00	0.906	50311	-----
B4.05.801	1NV201-01	CN-1NV-201 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.802	1NV201-02	CN-1NV-201 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.803	1NV310-01	CN-1NV-310 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.804	1NV310-02	CN-1NV-310 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.805	1NV613-01	CN-1NV-613 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.806	1NV613-02	CN-1NV-613 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.807	1NV613-03	CN-1NV-613 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.808	1NV613-04	CN-1NV-613 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.809	1NV613-06	CN-1NV-613 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.810	1NV613-07	CN-1NV-613 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 86  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.05.811	INV613-08	CN-INV-613 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.812	INV613-09	CN-INV-613 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.05.813	INV613-10	CN-INV-613 CN-1554-1.0	UT	ISI-120	SS	3.00	0.438	50306	-----
B4.06.000	PIPING BRANCH	CONNECTION WELDS *** *****	***	*****	*****	--,-0	--,-0	*****	WELDS EXCEEDING SIX INCHES IN DIAMETER
B4.06.001	INC22-WN7	CN-INC-022 CNM 1201.01-50/1	UT	ISI-119	SS	14.00	2.300	50305	UT FROM PIPE SIDE CNM 1201.01-181/4 B TO P1
B4.06.002	INC22-WN7	CN-INC-022 CNM 1201.01-50/1	UT	ISI-120	SS	14.00	3.928	50349	UT FROM BRANCH FITTING SIDE CNM 1201.01-181/4 B TO P1
B4.06.003	INC22-WN7	CN-INC-022 CNM 1201.01-50/1	PT	CP-453	SS	14.00	2.300	-----	PROC. NDE-30 CNM 1201.01-181/4 B TO P1 DPC
B4.06.004	INC22-WN8	CN-INC-022 CNM 1201.01-50/1	UT	ISI-119	SS	12.00	2.300	50305	UT FROM PIPE SIDE CNM 1201.01-181/4 C TO P1
B4.06.005	INC22-WN8	CN-INC-022 CNM 1201.01-50/1	UT	ISI-120	SS	12.00	3.566	50350	UT FROM BRANCH FITTING SIDE CNM 1201.01-181/4 C TO P1
B4.06.006	INC22-WN8	CN-INC-022 CNM 1201.01-50/1	PT	CP-453	SS	12.00	2.300	-----	PROC. NDE-30 CNM 1201.01-181/4 C TO P1 DPC
B4.06.007	INC22-WN8A	CN-INC-022 CNM 1201.01-50/1	UT	ISI-119	SS	10.00	2.200	50305	UT FROM PIPE SIDE CNM 1201.01-181/6 B TO P1
B4.06.008	INC22-WN8A	CN-INC-022 CNM 1201.01-50/1	UT	ISI-120	SS	10.00	3.231	50351	UT FROM BRANCH FITTING SIDE CNM 1201.01-181/6 B TO P1
B4.06.009	INC22-WN8A	CN-INC-022 CNM 1201.01-50/1	PT	CP-453	SS	10.00	2.200	-----	PROC. NDE-30 CNM 1201.01-181/6 B TO P1 DPC
B4.06.010	INC23-WN6	CN-INC-023 CNM 1201.01-50/1	UT	ISI-119	SS	10.00	2.200	50305	UT FROM PIPE SIDE CNM 1201.01-181/12 B TO P1
B4.06.011	INC23-WN6	CN-INC-023 CNM 1201.01-50/1	UT	ISI-120	SS	10.00	3.231	50351	UT FROM BRANCH FITTING SIDE CNM 1201.01-181/12 B TO P1
B4.06.012	INC23-WN6	CN-INC-023 CNM 1201.01-50/1	PT	CP-453	SS	10.00	2.200	-----	PROC. NDE-30 CNM 1201.01-181/12 B TO P1 DPC

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 87  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.06.012A	1NC23-WN7	CN-1NC-023 CNM 1201.01-50/1	PT	CP-453	SS	6.00	2.300	-----	PROC. NDE-30 CNM 1201.01-181/10 B TO P1 DPC
B4.06.012B	1NC23-WN7	CN-1NC-023 CNM 1201.01-50/1	UT	ISI-119	SS	6.00	2.300	50305	UT FROM PIPE SIDE CNM 1201.01-181/10 B TO P1
B4.06.012C	1NC23-WN7	CN-1NC-023 CNM 1201.01-50/1	UT	ISI-120	SS	6.00	2.469	50352	UT FROM BRANCH FITTING SIDE CNM 1201.01-181/10 B TO P1
B4.06.013	1NC24-WN9	CN-1NC-024 CNM 1201.01-50/1	UT	ISI-119	SS	10.00	2.200	50305	UT FROM PIPE SIDE CNM 1201.01-181/3 B TO P1
B4.06.014	1NC24-WN9	CN-1NC-024 CNM 1201.01-50/1	UT	ISI-120	SS	10.00	3.231	50351	UT FROM BRANCH FITTING SIDE CNM 1201.01-181/3 B TO P1
B4.06.015	1NC24-WN9	CN-1NC-024 CNM 1201.01-50/1	PT	CP-453	SS	10.00	2.200	-----	PROC. NDE-30 CNM 1201.01-181/3 B TO P1 DPC
B4.06.015A	1NC24-WN9A	CN-1NC-024 CNM 1201.01-50/1	PT	CP-453	SS	6.00	2.300	-----	PROC. NDE-30 CNM 1201.01-181/1 B TO P1 DPC
B4.06.015B	1NC24-WN9A	CN-1NC-024 CNM 1201.01-50/1	UT	ISI-119	SS	6.00	2.300	50305	UT FROM PIPE SIDE CNM 1201.01-181/1 B TO P1
B4.06.015C	1NC24-WN9A	CN-1NC-024 CNM 1201.01-50/1	UT	ISI-120	SS	6.00	2.469	50352	UT FROM BRANCH FITTING SIDE CNM 1201.01-181/1 B TO P1
B4.06.016	1NC25-WN9	CN-1NC-025 CNM 1201.01-50/1	UT	ISI-119	SS	12.00	2.300	50305	UT FROM PIPE SIDE CNM 1201.01-181/7 B TO P1
B4.06.017	1NC25-WN9	CN-1NC-025 CNM 1201.01-50/1	UT	ISI-120	SS	12.00	3.566	50350	UT FROM BRANCH FITTING SIDE CNM 1201.01-181/7 B TO P1
B4.06.018	1NC25-WN9	CN-1NC-025 CNM 1201.01-50/1	PT	CP-453	SS	12.00	2.300	-----	PROC. NDE-30 CNM 1201.01-181/7 B TO P1 DPC
B4.06.019	1NC25-WN6	CN-1NC-025 CNM 1201.01-50/1	UT	ISI-119	SS	10.00	2.200	50305	UT FROM PIPE SIDE CNM 1201.01-181/9 B TO P1
B4.06.020	1NC25-WN6	CN-1NC-025 CNM 1201.01-50/1	UT	ISI-120	SS	10.00	3.231	50351	UT FROM BRANCH FITTING SIDE CNM 1201.01-181/9 B TO P1
B4.06.021	1NC25-WN6	CN-1NC-025 CNM 1201.01-50/1	PT	CP-453	SS	10.00	2.200	-----	PROC. NDE-30 CNM 1201.01-181/9 B TO P1 DPC
B4.07.000	PIPING BRANCH	CONNECTION WELDS *** *****	***	*****	*****	--.0	--.0	*****	WELDS SIX INCHES IN DIAMETER AND SMALLER

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 88  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.07.001	1NC22-WN6	CN-INC-022 CNM 1201.01-50/6	PT	CP-453	SS	2.50	0.800	-----	CNM 1201.01-181/4 D TO P1
B4.07.002	1NC22-WN5	CN-INC-022 CNM 1201.01-50/1	PT	CP-453	SS	3.00	2.038	-----	CNM 1201.01-181/5 C TO P2
B4.07.003	1NC22-WN6A	CN-INC-022 CNM 1201.01-50/2	PT	CP-453	SS	2.00	1.355	-----	CNM 1201.01-181/5 D TO P2
B4.07.004	1NC22-WN6B	CN-INC-022 CNM 1201.01-50/1	PT	CP-453	SS	4.00	1.916	-----	CNM 1201.01-181/6 C TO P1
B4.07.005	1NC22-WN5A	CN-INC-022 CNM 1201.01-50/6	PT	CP-453	SS	2.50	0.800	-----	CNM 1201.01-181/6 E TO P1
B4.07.006	1NC22-WN4	CN-INC-022 CNM 1201.01-50/2	PT	CP-453	SS	2.00	1.355	-----	CNM 1201.01-181/6 F TO P1
B4.07.007	1NC22-WN9	CN-INC-022 CNM 1201.01-50/2	PT	CP-453	SS	1.50	1.081	-----	CNM 1201.01-181/6 G TO P1
B4.07.009	1NC23-WN6A	CN-INC-023 CNM 1201.01-50/6	PT	CP-453	SS	2.50	0.800	-----	CNM 1201.01-181/10 C TO P1
B4.07.010	1NC23-WN5	CN-INC-023 CNM 1201.01-50/1	PT	CP-453	SS	3.00	2.038	-----	CNM 1201.01-181/11 C TO P2
B4.07.011	1NC23-WN6B	CN-INC-023 CNM 1201.01-50/2	PT	CP-453	SS	2.00	1.355	-----	CNM 1201.01-181/11 D TO P2
B4.07.012	1NC23-WN7A	CN-INC-023 CNM 1201.01-50/1	PT	CP-453	SS	3.00	2.038	-----	CNM 1201.01-181/12 C TO P1
B4.07.013	1NC23-WN5A	CN-INC-023 CNM 1201.01-50/6	PT	CP-453	SS	2.50	0.800	-----	CNM 1201.01-181/12 D TO P1
B4.07.014	1NC23-WN4	CN-INC-023 CNM 1201.01-50/2	PT	CP-453	SS	2.00	1.355	-----	CNM 1201.01-181/12 E TO P1
B4.07.015	1NC23-WN8	CN-INC-023 CNM 1201.01-50/2	PT	CP-453	SS	1.50	1.081	-----	CNM 1201.01-181/12 F TO P1
B4.07.017	1NC24-WN8	CN-INC-024 CNM 1201.01-50/6	PT	CP-453	SS	2.50	0.800	-----	CNM 1201.01-181/1 C TO P1
B4.07.018	1NC24-WN5	CN-INC-024 CNM 1201.01-50/1	PT	CP-453	SS	3.00	2.038	-----	CNM 1201.01-181/2 C TO P2

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 89  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.07.019	INC24-WN6	CN-INC-024 CNM 1201.01-50/2	PT	CP-453	SS	2.00	1.355	-----	CNM 1201.01-181/2 D TO P2
B4.07.020	INC24-WN6A	CN-INC-024 CNM 1201.01-50/1	PT	CP-453	SS	4.00	1.916	-----	CNM 1201.01-181/3 C TO P1
B4.07.021	INC24-WN8A	CN-INC-024 CNM 1201.01-50/1	PT	CP-453	SS	3.00	2.038	-----	CNM 1201.01-181/3 E TO P1
B4.07.022	INC24-WN5A	CN-INC-024 CNM 1201.01-50/6	PT	CP-453	SS	2.50	0.800	-----	CNM 1201.01-181/3 F TO P1
B4.07.023	INC24-WN4	CN-INC-024 CNM 1201.01-50/2	PT	CP-453	SS	2.00	1.355	-----	CNM 1201.01-181/3 G TO P1
B4.07.024	INC24-WN10	CN-INC-024 CNM 1201.01-50/2	PT	CP-453	SS	1.50	1.081	-----	CNM 1201.01-181/3 H TO P1
B4.07.025	INC25-WN8	CN-INC-025 CNM 1201.01-50/6	PT	NDE-33	SS	2.50	0.800	-----	CNM 1201.01-181/7 C TO P1 CP-453
B4.07.026	INC25-WN5	CN-INC-025 CNM 1201.01-50/1	PT	CP-453	SS	3.00	2.038	-----	CNM 1201.01-181/8 C TO P2
B4.07.027	INC25-WN6A	CN-INC-025 CNM 1201.01-50/1	PT	CP-453	SS	3.00	2.038	-----	CNM 1201.01-181/8 D TO P2
B4.07.028	INC25-WN5A	CN-INC-025 CNM 1201.01-50/6	PT	NDE-33	SS	2.50	0.800	-----	CNM 1201.01-181/9 C TO P1 CP-453
B4.07.029	INC25-WN4	CN-INC-025 CNM 1201.01-50/2	PT	CP-453	SS	2.00	1.355	-----	CNM 1201.01-181/9 D TO P1
B4.07.030	INC25-WN8A	CN-INC-025 CNM 1201.01-50/2	PT	CP-453	SS	1.50	1.081	-----	CNM 1201.01-181/9 E TO P1
B4.07.051	INI2-02	CN-INI-002 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.07.052	INI3-02	CN-INI-003 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.07.053	INI9-03	CN-INI-009 CN-1562-1.1	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.07.054	INI10-02	CN-INI-010 CN-1562-1.1	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30

UNCONTROLLED  
 THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAHBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 90  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.07.055	INI32-06	CN-INI-032 CN-1562-1.2	PT	CP-453	SS	2.00	0.344	----	PROC. NDE-30
B4.07.056	INI147-03	CN-INI-147 CN-1562-1.3	PT	CP-453	SS	2.00	0.344	----	PROC. NDE-30
B4.07.057	INI151-02	CN-INI-151 CN-1562-1.3	PT	CP-453	SS	2.00	0.344	----	PROC. NDE-30
B4.07.058	INI240-03	CN-INI-240 CN-1562-1.2	PT	CP-453	SS	2.00	0.344	----	PROC. NDE-30
B4.08.000	*****SOCKET	WELDS ***** *****	***	*****	*****	--,-0	--,-0	*****	*****
B4.08.001	INC37-12	CN-INC-037 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.002	INC37-21	CN-INC-037 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.003	INC37-02	CN-INC-037 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	----	PROC. NDE-30
B4.08.004	INC37-01	CN-INC-037 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	----	PROC. NDE-30
B4.08.005	INC38-05	CN-INC-038 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.006	INC38-04	CN-INC-038 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.007	INC38-03	CN-INC-038 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.008	INC38-02	CN-INC-038 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.009	INC38-01	CN-INC-038 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.010	INC39-12	CN-INC-039 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.011	INC39-03	CN-INC-039 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	----	-----

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 91  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.012	INC39-02	CN-INC-039 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	-----
B4.08.013	INC39-01	CN-INC-039 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.014	INC41-01	CN-INC-041 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.015	INC41-06	CN-INC-041 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.016	INC41-07	CN-INC-041 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.017	INC41-08	CN-INC-041 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.017A	INC41-24	CN-INC-041 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	-----
B4.08.018	INC41-09	CN-INC-041 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	-----
B4.08.019	INC41-13	CN-INC-041 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.020	INC41-14	CN-INC-041 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.021	INC42-07	CN-INC-042 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.022	INC42-06	CN-INC-042 CN-1553-1.0	PT NDE-33	SS	1.50	0.281	-----	PROC. NDE-30
B4.08.023	INC42-05	CN-INC-042 CN-1553-1.0	PT NDE-33	SS	1.50	0.281	-----	PROC. NDE-30
B4.08.024	INC42-04	CN-INC-042 CN-1553-1.0	PT CP-453	SS	1.50	0.281	-----	PROC. NDE-30
B4.08.025	INC43-09	CN-INC-043 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.026	INC43-08	CN-INC-043 CN-1553-1.0	PT CP-453	SS	1.50	0.281	-----	PROC. NDE-30

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAVBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 92  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.027	INC43-07	CN-INC-043 CN-1553-1.0	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30 -----
B4.08.028	INC43-06	CN-INC-043 CN-1553-1.0	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30 -----
B4.08.031	INC50-01	CN-INC-050 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.032	INC50-29	CN-INC-050 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.033	INC50-19	CN-INC-050 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.034	INC50-20	CN-INC-050 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.035	INC50-30	CN-INC-050 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.036	INC50-31	CN-INC-050 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.037	INC50-32	CN-INC-050 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.038	INC50-06	CN-INC-050 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.039	INC50-07	CN-INC-050 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.040	INC50-08	CN-INC-050 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.041	INC50-09	CN-INC-050 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.042	INC50-10	CN-INC-050 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.043	INC51-07	CN-INC-051 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.044	INC51-06	CN-INC-051 CN-1553-1.0	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 93  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.045	INC51-05	CN-INC-051 CN-1553-1.0	PT NDE-33	SS	1.50	0.281	-----	PROC. NDE-30
B4.08.046	INC51-04	CN-INC-051 CN-1553-1.0	PT CP-453	SS	1.50	0.281	-----	PROC. NDE-30
B4.08.047	INC51-03	CN-INC-051 CN-1553-1.0	PT CP-453	SS	1.50	0.281	-----	PROC. NDE-30
B4.08.048	INC51-02	CN-INC-051 CN-1553-1.0	PT NDE-33	SS	1.50	0.281	-----	PROC. NDE-30
B4.08.049	INC52-03	CN-INC-052 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.050	INC52-12	CN-INC-052 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.051	INC52-02	CN-INC-052 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.052	INC52-01	CN-INC-052 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.053	INC53-09	CN-INC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.054	INC53-10	CN-INC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.055	INC53-22	CN-INC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.058	INC53-1	CN-INC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.059	INC53-15	CN-INC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.060	INC53-16	CN-INC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.061	INC53-30	CN-INC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.061A	INC53-31	CN-INC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30

UNCONTROLLED  
 THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 94  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.061B	1NC53-37	CN-1NC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	-----
B4.08.062	1NC53-18	CN-1NC-053 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.063	1NC53-19	CN-1NC-053 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.064	1NC53-23	CN-1NC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	-----
B4.08.065	1NC53-24	CN-1NC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	-----
B4.08.065A	1NC53-26	CN-1NC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	-----
B4.08.065b	1NC53-27	CN-1NC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	-----
B4.08.065C	1NC53-25	CN-1NC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	-----
B4.08.065D	1NC53-28	CN-1NC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	-----
B4.08.065E	1NC53-29	CN-1NC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	-----
B4.08.065F	1NC53-39	CN-1NC-053 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	-----
B4.08.066	1NC55-01	CN-1NC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.067	1NC55-29	CN-1NC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.068B	1NC55-33	CN-1NC-032 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.069	1NC55-10	CN-1NC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.070	1NC55-11	CN-1NC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 95  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.071	INC55-12	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.072	INC55-13	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.073	INC55-14	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.074	INC55-15	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.075	INC55-16	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.076	INC55-17	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.076A	INC55-34	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.076B	INC55-35	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.076C	INC55-36	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.076D	INC55-37	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.077	INC55-18	CN-INC-055 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	
B4.08.078	INC55-19	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.079	INC55-20	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.080	INC55-21	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.081	INC55-22	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.082	INC55-23	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30

UNCONTROLLED  
 THIS COPY WILL NOT BE USED FOR

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 96  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.083	INC55-24	CN-INC-055 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.084	INC62-01	CN-INC-062 CN-1553-1.0	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.085	INC62-12	CN-INC-062 CN-1553-1.0	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.086	INC63-01	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.087	INC63-02	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.088	INC63-03	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.089	INC63-04	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.090	INC63-05	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.091	INC63-06	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.092	INC63-07	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.093	INC63-08	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.094	INC63-09	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.095	INC63-10	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.096	INC63-13	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.097	INC63-14	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.098	INC63-11	CN-INC-063 CN-1553-1.2	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 97  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.099	INC63-12	CN-INC-063 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.100	INC66-09	CN-INC-066 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.101	INC66-10	CN-INC-066 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.102	INC66-11	CN-INC-066 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.103	INC66-12	CN-INC-066 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.104	INC66-13	CN-INC-066 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.105	INC66-14	CN-INC-066 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	
B4.08.106	INC66-15	CN-INC-066 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	
B4.08.107	INC69-01	CN-INC-069 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	
B4.08.108	INC69-08	CN-INC-069 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	
B4.08.109	INC69-19	CN-INC-069 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	
B4.08.110	INC69-10	CN-INC-069 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	
B4.08.111	INC69-11	CN-INC-069 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	
B4.08.112	INC69-12	CN-INC-069 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.113	INC69-13	CN-INC-069 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.114	INC69-14	CN-INC-069 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATANBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 98  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.115	INC70-01	CN-INC-070 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	----	-----
B4.08.116	INC70-02	CN-INC-070 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	----	-----
B4.08.117	INC70-03	CN-INC-070 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.118	INC70-04	CN-INC-070 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.119	INC70-05	CN-INC-070 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	----	-----
B4.08.120	INC70-06	CN-INC-070 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	----	PROC. NDE-30
B4.08.121	INC70-07	CN-INC-070 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.121A	INC70-11	CN-INC-070 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.121B	INC70-12	CN-INC-070 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.122	INC70-08	CN-INC-070 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.123	INC70-09	CN-INC-070 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	----	PROC. NDE-30
B4.08.124	INC70-10	CN-INC-070 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.125	INC73-01	CN-INC-073 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	----	PROC. NDE-30
B4.08.126	INC73-18	CN-INC-073 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	----	PROC. NDE-30
B4.08.127	INC73-05	CN-INC-073 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	----	PROC. NDE-30
B4.08.128	INC73-06	CN-INC-073 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	----	PROC. NDE-30

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAUMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 99  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.129	INC73-07	CN-INC-073 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.130	INC73-11	CN-INC-073 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.131	INC73-12	CN-INC-073 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.132	INC74-09	CN-INC-074 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.133	INC74-10	CN-INC-074 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.134	INC74-11	CN-INC-074 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.135	INC74-12	CN-INC-074 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.136	INC74-13	CN-INC-074 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.137	INC74-14	CN-INC-074 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.138	INC74-15	CN-INC-074 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.139	INC75-09	CN-INC-075 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.140	INC75-10	CN-INC-075 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.141	INC75-11	CN-INC-075 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.142	INC75-12	CN-INC-075 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.143	INC76-36	CN-INC-076 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.144	INC76-29	CN-INC-076 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 100  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.145	INC76-11	CN-INC-076 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.146	INC76-12	CN-INC-076 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.147	INC76-13	CN-INC-076 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.148	INC76-14	CN-INC-076 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.149	INC76-16	CN-INC-076 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.150	INC76-17	CN-INC-076 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.151	INC76-15	CN-INC-076 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.152	INC76-40	CN-INC-076 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.153	INC76-39	CN-INC-076 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.154	INC76-38	CN-INC-076 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.154A	INC76-37	CN-INC-076 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.154B	INC76-41	CN-INC-076 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.155	INC76-42	CN-INC-076 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.156	INC76-22	CN-INC-076 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.157	INC76-43	CN-INC-076 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.158	INC76-24	CN-INC-076 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 101  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.159	INC81-04	CN-INC-081 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.160	INC81-05	CN-INC-081 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.161	INC81-06	CN-INC-081 CN-1553-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.162	INC81-07	CN-INC-081 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.163	INC81-12	CN-INC-081 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.164	INC81-08	CN-INC-081 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.165	INC82-07	CN-INC-082 CN-1553-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.166	INC82-06	CN-INC-082 CN-1553-1.0	PT	CP-453	SS	1.50	0.281	-----	PROC. NDE-30 -----
B4.08.167	INC82-05	CN-INC-082 CN-1553-1.0	PT	NDE-33	SS	1.50	0.281	-----	----- -----
B4.08.168	INC82-10	CN-INC-082 CN-1553-1.0	PT	NDE-33	SS	1.50	0.281	-----	----- -----
B4.08.169	INC84-01	CN-INC-084 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.170	INC84-02	CN-INC-084 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.171	INC84-03	CN-INC-084 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.172	INC85-05	CN-INC-085 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.173	INC85-04	CN-INC-085 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.174	INC85-03	CN-INC-085 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 102  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.175	INC86-01	CN-INC-086 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.176	INC86-02	CN-INC-086 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.177	INC86-03	CN-INC-086 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.177A	INC86-06	CN-INC-086 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.177B	INC86-07	CN-INC-086 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.178	INC88-01	CN-INC-088 CN-1553-1.1	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.179	INC88-02	CN-INC-088 CN-1553-1.1	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.180	INC88-03	CN-INC-088 CN-1553-1.1	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.180A	INC88-09	CN-INC-088 CN-1553-1.1	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.180B	INC88-10	CN-INC-088 CN-1553-1.1	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.180C	INC88-11	CN-INC-088 CN-1553-1.1	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.180D	INC88-12	CN-INC-088 CN-1553-1.1	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.180E	INC88-13	CN-INC-088 CN-1553-1.1	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.180F	INC88-14	CN-INC-088 CN-1553-1.1	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.180G	INC88-15	CN-INC-088 CN-1553-1.1	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.180H	INC88-16	CN-INC-088 CN-1553-1.1	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 103  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.181	INC176-01	CN-INC-176 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.182	INC176-02	CN-INC-176 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.183	INC176-03	CN-INC-176 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.184	INC176-04	CN-INC-176 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.185	INC176-05	CN-INC-176 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.186	INC176-06	CN-INC-176 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.187	INC176-07	CN-INC-176 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.188	INC176-08	CN-INC-176 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.189	INC176-09	CN-INC-176 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.190	INC176-14	CN-INC-176 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.191	INC177-14	CN-INC-177 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.192	INC177-13	CN-INC-177 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.193	INC177-12	CN-INC-177 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.200	INC231-06	CN-INC-231 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.201	INC231-08	CN-INC-231 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.202	INC231-09	CN-INC-231 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----

UNCONTROLLED  
THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAUMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 104  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.203	INC231-10	CN-INC-231 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	-----
B4.08.204	INC231-11	CN-INC-231 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.205	INC231-12	CN-INC-231 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.206	INC237-06	CN-INC-237 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.207	INC237-08	CN-INC-237 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	-----
B4.08.208	INC237-09	CN-INC-237 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.209	INC237-10	CN-INC-237 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.210	INC237-11	CN-INC-237 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	-----
B4.08.211	INC237-12	CN-INC-237 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.212	INC237-13	CN-INC-237 CN-1553-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.213	INC237-14	CN-INC-237 CN-1553-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.301	INI32-07	CN-INI-032 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.302	INI32-08	CN-INI-032 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.303	INI32-09	CN-INI-032 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.304	INI32-10	CN-INI-032 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.305	INI147-04	CN-INI-147 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 105  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.306	INI147-05	CN-INI-147 CN-1562-1.3	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.307	INI147-06	CN-INI-147 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.308	INI147-07	CN-INI-147 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.309	INI151-04	CN-INI-151 CN-1562-1.3	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.310	INI151-05	CN-INI-151 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.311	INI151-06	CN-INI-151 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.312	INI151-07	CN-INI-151 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.313	INI160-06	CN-INI-160 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.314	INI160-05	CN-INI-160 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.315	INI160-04	CN-INI-160 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.316	INI160-03	CN-INI-160 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.317	INI160-02	CN-INI-160 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.318	INI160-01	CN-INI-160 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.319	INI167-01	CN-INI-167 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.320	INI167-02	CN-INI-167 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.321	INI167-03	CN-INI-167 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 106  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.322	INI167-04	CN-1NI-167 CN-1562-1.3	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.323	INI181-01	CN-1NI-181 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.324	INI181-02	CN-1NI-181 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.325	INI181-03	CN-1NI-181 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.326	INI181-04	CN-1NI-181 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.327	INI181-05	CN-1NI-181 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.328	INI181-06	CN-1NI-181 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.329	INI181-07	CN-1NI-181 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.330	INI181-08	CN-1NI-181 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.331	INI181-08A	CN-1NI-181 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.332	INI181-09	CN-1NI-181 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.333	INI181-15	CN-1NI-181 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.334	INI181-16	CN-1NI-181 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.335	INI181-17	CN-1NI-181 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.336	INI181-18	CN-1NI-181 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.337	INI187-01	CN-1NI-187 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAUMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 107  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.338	1NI187-02	CN-1NI-187 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.339	1NI187-03	CN-1NI-187 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.340	1NI187-04	CN-1NI-187 CN-1562-1.4	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.341	1NI187-05	CN-1NI-187 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.342	1NI187-06	CN-1NI-187 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.343	1NI187-07	CN-1NI-187 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.344	1NI187-08	CN-1NI-187 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.345	1NI187-09	CN-1NI-187 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.346	1NI187-10	CN-1NI-187 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.347	1NI187-12A	CN-1NI-187 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.348	1NI187-13	CN-1NI-187 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.349	1NI187-11	CN-1NI-187 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.350	1NI187-12	CN-1NI-187 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.351	1NI192-10	CN-1NI-192 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.352	1NI192-01	CN-1NI-192 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.353	1NI192-08	CN-1NI-192 CN-1562-1.4	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATANBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 108  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.354	INI235-19	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.355	INI235-18	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.356	INI235-17	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.357	INI235-16	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.358	INI235-15	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.359	INI235-14	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.360	INI235-23	CN-1NI-235 CN-1562-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.360A	INI235-24	CN-1NI-235 CN-1562-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.361	INI235-10	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.362	INI235-22	CN-1NI-235 CN-1562-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.363	INI235-21	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.364	INI235-09	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.365	INI235-08	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.366	INI235-07	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.367	INI235-06	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.368	INI235-05	CN-1NI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 109  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.369	INI235-04	CN-INI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.369A	INI235-28	CN-INI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.369B	INI235-27	CN-INI-235 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.370	INI236-01	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.371	INI236-21	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.372	INI236-20	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.373	INI236-19	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.374	INI236-18	CN-INI-236 CN-1562-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.375	INI236-02	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.376	INI236-35	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.376A	INI236-36	CN-INI-236 CN-1562-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.376B	INI236-37	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.376C	INI236-38	CN-INI-236 CN-1562-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.377	INI236-03	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.378	INI236-08	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.379	INI236-09	CN-INI-236 CN-1562-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 110  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.380	INI236-10	CN-INI-236 CN-1562-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.381	INI236-11	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.382	INI236-31	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.383	INI236-32	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.384	INI236-12	CN-INI-236 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	
B4.08.385	INI236-13	CN-INI-236 CN-1562-1.2	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.388	INI240-04	CN-INI-240 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.389	INI240-05	CN-INI-240 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.390	INI240-06	CN-INI-240 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.391	INI240-07	CN-INI-240 CN-1562-1.2	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.392	INI243-01	CN-INI-243 CN-1562-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.393	INI243-02	CN-INI-243 CN-1562-1.0	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30
B4.08.394	INI243-03	CN-INI-243 CN-1562-1.0	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30
B4.08.395	INI243-04	CN-INI-243 CN-1562-1.0	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30
B4.08.396	INI243-05	CN-INI-243 CN-1562-1.0	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30
B4.08.397	INI243-06	CN-INI-243 CN-1562-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 111  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.398	INI245-04	CN-1NI-245 CN-1562-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.399	INI245-03	CN-1NI-245 CN-1562-1.0	PT	NDE-33	SS	1.50	0.281	-----	----- -----
B4.08.400	INI245-02	CN-1NI-245 CN-1562-1.0	PT	NDE-33	SS	1.50	0.281	-----	----- -----
B4.08.401	INI245-01	CN-1NI-245 CN-1562-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.402	INI247-08	CN-1NI-247 CN-1562-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.403	INI247-07	CN-1NI-247 CN-1562-1.0	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30 -----
B4.08.404	INI247-02	CN-1NI-247 CN-1562-1.0	PT	CP-453	SS	1.50	0.281	-----	PROC. NDE-30 -----
B4.08.405	INI247-01	CN-1NI-247 CN-1562-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.503	INV307-19	CN-1NV-307 CN-1554-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.504	INV307-04	CN-1NV-307 CN-1554-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.505	INV307-05	CN-1NV-307 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.506	INV307-06	CN-1NV-307 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.507	INV307-12	CN-1NV-307 CN-1554-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.507A	INV307-16	CN-1NV-307 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.507B	INV307-15	CN-1NV-307 CN-1554-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.507C	INV307-14	CN-1NV-307 CN-1554-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 112  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.507D	INV307-13	CN-INV-307 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	-----
B4.08.508	INV307-11	CN-INV-307 CN-1554-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.509	INV307-10	CN-INV-307 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.510	INV307-09	CN-INV-307 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.511	INV307-08	CN-INV-307 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.512	INV307-07	CN-INV-307 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.513	INV330-01	CN-INV-330 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.514	INV330-02	CN-INV-330 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.515	INV330-09	CN-INV-330 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.516	INV330-10	CN-INV-330 CN-1554-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.517	INV330-06	CN-INV-330 CN-1554-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.518	INV330-07	CN-INV-330 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.519	INV330-08	CN-INV-330 CN-1554-1.0	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.520	INV330-04	CN-INV-330 CN-1554-1.0	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.521	INV483-01	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30
B4.08.522	INV483-02	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 113  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.523	INV483-03	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.524	INV483-04	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.525	INV483-05	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.526	INV483-06	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.527	INV483-07	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.528	INV483-08	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.529	INV483-09	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.530	INV483-10	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.531	INV483-11	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.532	INV483-12	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.533	INV483-13	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.534	INV483-14	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.535	INV483-15	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.536	INV483-16	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30 -----
B4.08.537	INV483-17	CN-INV-483 CN-1554-1.5	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30 -----
B4.08.538	INV484-01	CN-INV-484 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 114  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.539	INV484-02	CN-INV-484 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.540	INV484-03	CN-INV-484 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.541	INV484-04	CN-INV-484 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.542	INV484-05	CN-INV-484 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.543	INV484-06	CN-INV-484 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.544	INV484-07	CN-INV-484 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.545	INV487-01	CN-INV-487 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.546	INV487-02	CN-INV-487 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.547	INV487-03	CN-INV-487 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.548	INV487-04	CN-INV-487 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.549	INV487-05	CN-INV-487 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.549A	INV487-10	CN-INV-487 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.549B	INV487-11	CN-INV-487 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.550	INV487-06	CN-INV-487 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.551	INV487-07	CN-INV-487 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.552	INV487-08	CN-INV-487 CN-1554-1.5	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 115  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.553	INV487-09	CN-INV-487 CN-1554-1.5	PT CP-453	SS	1.50	0.281	-----	PROC. NDE-30 -----
B4.08.554	INV488-01	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.555	INV488-02	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.556	INV488-03	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.557	INV488-04	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.558	INV488-05	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.559	INV488-06	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.560	INV488-07	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.561	INV488-08	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.562	INV488-15	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.563	INV488-09	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.564	INV488-10	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.565	INV488-11	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.566	INV488-12	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.567	INV488-13	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.568	INV488-14	CN-INV-488 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE USED FOR

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 116  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.569	INV550-01	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.570	INV550-02	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.571	INV550-03	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.572	INV550-04	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.573	INV550-05	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.574	INV550-06	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.575	INV550-07	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.576	INV550-08	CN-INV-550 CN-1554-1.5	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.577	INV550-09	CN-INV-550 CN-1554-1.5	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.578	INV550-10	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.579	INV550-11	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	----- -----
B4.08.580	INV550-12	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.581	INV550-13	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.582	INV550-14	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.583	INV550-15	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.584	INV550-16	CN-INV-550 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 117  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.585	INV550-17	CN-INV-550 CN-1554-1.5	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.586	INV550-18	CN-INV-550 CN-1554-1.5	PT	CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.587	INV550-19	CN-INV-550 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.588	INV550-20	CN-INV-550 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.589	INV550-21	CN-INV-550 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.590	INV550-22	CN-INV-550 CN-1554-1.5	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30 -----
B4.08.591	INV550-23	CN-INV-550 CN-1554-1.5	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30 -----
B4.08.592	INV550-24	CN-INV-550 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.593	INV614-01	CN-INV-614 CN-1554-1.5	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30 -----
B4.08.594	INV614-02	CN-INV-614 CN-1554-1.5	PT	NDE-33	SS	1.50	0.281	-----	PROC. NDE-30 -----
B4.08.595	INV614-03	CN-INV-614 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.596	INV614-04	CN-INV-614 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.597	INV614-05	CN-INV-614 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.598	INV614-06	CN-INV-614 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.599	INV614-07	CN-INV-614 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.600	INV614-08	CN-INV-614 CN-1554-1.5	PT	NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 118  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.08.601	INV614-09	CN-INV-614 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.602	INV614-10	CN-INV-614 CN-1554-1.5	PT CP-453	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.603	INV614-11	CN-INV-614 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.604	INV614-12	CN-INV-614 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.605	INV614-13	CN-INV-614 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.606	INV615-08	CN-INV-615 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.607	INV615-07	CN-INV-615 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.608	INV615-14	CN-INV-615 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	CP-453 -----
B4.08.609	INV615-13	CN-INV-615 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	CP-453 -----
B4.08.610	INV615-09	CN-INV-615 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.611	INV615-12	CN-INV-615 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	CP-453 -----
B4.08.612	INV615-03	CN-INV-615 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.613	INV615-02	CN-INV-615 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.08.614	INV615-01	CN-INV-615 CN-1554-1.5	PT NDE-33	SS	2.00	0.344	-----	PROC. NDE-30 -----
B4.12.000	*****PRESSURE	RETAINING BOLTING ** *****	*** *****	*****	--.0	--.0	*****	LESS THAN TWO INCHES IN DIAMETER
B4.12.001	INC55-MJ1	CN-INC-055 CN-1553-1.0	VIS ISI-350	CS	1.00	7.250	-----	8 STUDS, 16 NUTS -----

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 119  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.12.002	1NC57-MJ1	CN-1NC-057 CN-1553-1.0	VIS ISI-350	CS	1.25	9.500	-----	8 STUDS,16 NUTS
B4.12.003	1NC60-MJ1	CN-1NC-060 CN-1553-1.0	VIS ISI-350	CS	1.25	9.500	-----	8 STUDS,16 NUTS
B4.12.004	1NC63-MJ1	CN-1NC-063 CN-1553-1.2	VIS ISI-350	CS	1.00	7.250	-----	8 STUDS,16 NUTS
B4.12.005	1NC67-MJ1	CN-1NC-067 CN-1553-1.0	VIS ISI-350	CS	1.25	9.500	-----	8 STUDS,16 NUTS
B4.12.006	1NC70-MJ1	CN-1NC-070 CN-1553-1.2	VIS ISI-350	CS	1.00	7.250	-----	8 STUDS,16 NUTS
B4.12.007	1NC78-MJ1	CN-1NC-078 CN-1553-1.0	VIS ISI-350	CS	1.25	9.500	-----	8 STUDS,16 NUTS
B4.12.008	1NC86-MJ1	CN-1NC-086 CN-1553-1.2	VIS ISI-350	CS	1.00	7.250	-----	8 STUDS,16 NUTS
B4.12.009	1NC176-MJ1	CN-1NC-176 CN-1553-1.2	VIS ISI-350	CS	1.25	9.000	-----	8 STUDS,16 NUTS
B4.12.010	1NC177-MJ1	CN-1NC-177 CN-1553-1.2	VIS ISI-350	CS	1.25	9.000	-----	8 STUDS,16 NUTS
B4.12.011	1NC230-MJ1	CN-1NC-230 CN-1553-1.2	VIS ISI-350	CS	1.25	9.000	-----	8 STUDS,16 NUTS
B4.12.012	1NC234-MJ1	CN-1NC-234 CN-1553-1.2	VIS ISI-350	CS	1.25	9.000	-----	8 STUDS,16 NUTS
B4.12.021	1NV483-MJ1	CN-1NV-483 CN-1554-1.5	VIS ISI-350	CS	1.00	7.250	-----	8 STUDS, 16 NUTS
B4.12.022	1NV483-MJ2	CN-1NV-483 CN-1554-1.5	VIS ISI-350	CS	1.00	5.750	-----	4 STUDS, 8 NUTS
B4.12.023	1NV487-MJ1	CN-1NV-487 CN-1554-1.5	VIS ISI-350	CS	1.00	5.750	-----	4 STUDS, 8 NUTS
B4.12.024	1NV488-MJ1	CN-1NV-488 CN-1554-1.5	VIS ISI-350	CS	1.00	7.250	-----	8 STUDS, 16 NUTS
B4.12.025	1NV550-MJ1	CN-1NV-550 CN-1554-1.5	VIS ISI-350	CS	1.00	5.750	-----	4 STUDS, 8 NUTS

UNCONTROLLED  
 THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 120  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B4.12.026	1NV550-MJ2	CN-1NV-550 CN-1554-1.5	VIS ISI-350	CS	1.00	7.250	-----	8 STUDS, 16 NUTS -----
B4.12.027	1NV614-MJ1	CN-1NV-614 CN-1554-1.5	VIS ISI-350	CS	1.00	5.750	-----	4 STUDS. 8 NUTS -----
B4.12.028	1NV615-MJ1	CN-1NV-615 CN-1554-1.5	VIS ISI-350	CS	1.00	7.250	-----	8 STUDS, 16 NUTS -----

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
\*\*\* THERE WERE 1,411 RECORDS SELECTED \*\*\*  
\*\*\* WHOSE ITEM NUMBERS BEGIN WITH B4. \*\*\*

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 121  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
85.00.000	*****CLASS 1	PUMP EXAMINATIONS ** *****	***	*****	*****	--.0	--.0	*****	*****
85.01.000	*****PRESSURE	RETAINING BOLT/STUDS *****	***	*****	*****	--.0	--.0	*****	2 IN. DIAMETER AND LARGER INSPECTED IN PLACE
85.01.001	1RCP-1B-S	CN-INC-022 CNM-1201.01-115	UT	ISI-104	CS	2.00	8.000	50273	PC. 15 12 BOLTS, RCP PRIMARY
85.01.002	1RCP-1B-F	CN-INC-022 CNM-1201.01-115	UT	NDE-44	CS	4.32	30.500	50334	PC. 10 24 BOLTS, RCP MAIN
85.01.003	1RCP-1D-S	CN-INC-023 CNM-1201.01-115	UT	ISI-104	CS	2.00	8.000	50273	PC. 15 12 BOLTS, RCP PRIMARY
85.01.004	1RCP-1D-F	CN-INC-023 CNM-1201.01-115	UT	NDE-44	CS	4.32	30.500	50334	PC. 10 24 BOLTS, RCP MAIN
85.01.005	1RCP-1A-S	CN-INC-024 CNM-1201.01-115	UT	ISI-104	CS	2.00	8.000	50273	PC. 15 12 BOLTS, RCP PRIMARY
85.01.006	1RCP-1A-F	CN-INC-024 CNM-1201.01-115	UT	NDE-44	CS	4.32	30.500	50334	PC. 10 24 BOLTS, RCP MAIN
85.01.007	1RCP-1C-S	CN-INC-025 CNM-1201.01-115	UT	ISI-104	CS	2.00	8.000	50273	PC. 15 12 BOLTS, RCP PRIMARY
85.01.008	1RCP-1C-F	CN-INC-025 CNM-1201.01-115	UT	NDE-44	CS	4.32	30.500	50334	PC. 10 24 BOLTS, RCP MAIN
85.02.000	*****PRESSURE	RETAINING BOLT/STUDS *****	***	*****	*****	--.0	--.0	*****	2 IN. DIAMETER AND LARGER INSPECTED WHEN REMOVED
85.02.001	1RCP-1B-S	CN-INC-022 CNM-1201.01-115	PT	-----	CS	2.00	8.000	-----	PC. 15 12 BOLTS, RCP PRIMARY SEAL
85.02.002	1RCP-1B-S	CN-INC-022 CNM-1201.01-115	UT	NDE-44	CS	2.00	8.000	50334	PC. 15 12 BOLTS, RCP PRIMARY SEAL
85.02.003	1RCP-1B-F	CN-INC-022 CNM-1201.01-115	MT	NDE-22	CS	4.32	30.500	-----	PC. 10 24 BOLTS, RCP MAIN
85.02.004	1RCP-1B-F	CN-INC-022 CNM-1201.01-115	UT	NDE-44	CS	4.32	30.500	50334	PC. 10 24 BOLTS, RCP MAIN
85.02.005	1RCP-1D-S	CN-INC-023 CNM-1201.01-115	PT	-----	CS	2.00	8.000	-----	PC. 15 12 BOLTS, RCP PRIMARY SEAL

UNCONTROLLED  
 THIS COPY WILL NOT BE USED

PROGRAM: RUMB7179-QAISIO2  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 122  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B5.02.006	1RCP-1D-S	CN-INC-023 CNM 1201.01-115	UT	NDE-44	CS	2.00	8.000	50353	PC.15 SEAL 12 BOLTS, RCP PRIMARY
B5.02.007	1RCP-1D-F	CN-INC-023 CNM 1201.01-115	MT	NDE-22	CS	4.32	30.500	-----	PC. 10 24 BOLTS,RCP MAIN
B5.02.008	1RCP-1D-F	CN-INC-023 CNM 1201.01-115	UT	NDE-44	CS	4.32	30.500	50334	PC. 10 24 BOLTS,RCP MAIN
B5.02.009	1RCP-1A-S	CN-INC-024 CNM 1201.01-115	PT	-----	CS	2.00	8.000	----	PC.15 SEAL 12 BOLTS, RCP PRIMARY
B5.02.010	1RCP-1A-S	CN-INC-024 CNM 1201.01-115	UT	NDE-44	CS	2.00	8.000	50353	PC.15 SEAL 12 BOLTS, RCP PRIMARY
B5.02.011	1RCP-1A-F	CN-INC-024 CNM 1201.01-115	MT	NDE-22	CS	4.32	30.500	-----	PC. 10 24 BOLTS,RCP MAIN
B5.02.012	1RCP-1A-F	CN-INC-024 CNM 1201.01-115	UT	NDE-44	CS	4.32	30.500	50334	PC. 10 24 BOLTS,RCP MAIN
B5.02.013	1RCP-1C-S	CN-INC-025 CNM 1201.01-115	PT	-----	CS	2.00	8.000	-----	PC.15 SEAL 12 BOLTS, RCP PRIMARY
B5.02.014	1RCP-1C-S	CN-INC-025 CNM 1201.01-115	UT	NDE-44	CS	2.00	8.000	50353	PC.15 SEAL 12 BOLTS, RCP PRIMARY
B5.02.015	1RCP-1C-F	CN-INC-025 CNM 1201.01-115	MT	NDE-22	CS	4.32	30.500	-----	PC. 10 24 BOLTS,RCP MAIN
B5.02.016	1RCP-1C-F	CN-INC-025 CNM 1201.01-115	UT	NDE-44	CS	4.32	30.500	50334	PC. 10 24 BOLTS,RCP MAIN
B5.03.000	*****PRESSURE	RETAINING BOLTING ** *****	***	*****	*****	--.0	--.0	*****	2 IN. DIAMETER AND LARGER *****
B5.03.001	1RCP-1B-S	CN-INC-022 CNM-1201.01-115	VIS	ISI-350	CS	2.00	8.000	-----	AREA TO INCLUDE BOLTS,NUTS, THREADS,AND LIGAMENTS
B5.03.002	1RCP-1B-F	CN-INC-022 CNM-1201.01-115	VIS	QA M-10	CS	4.32	30.500	-----	AREA TO INCLUDE BOLTS,THREADS AND LIGAMENTS CP-451 DPC
B5.03.003	1RCP-1D-S	CN-INC-023 CNM 1201.01-115	VIS	ISI-350	CS	2.00	8.000	-----	AREA TO INCLUDE BOLTS,NUTS, THREADS,AND LIGAMENTS
B5.03.004	1RCP-1D-F	CN-INC-023 CNM 1201.01-115	VIS	QA M-10	CS	4.32	30.500	-----	AREA TO INCLUDE BOLTS,THREADS AND LIGAMENTS CP-451 DPC

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAJBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 123  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B5.03.005	1RCP-1A-S	CN-INC-024 CNM 1201.01-115	VIS ISI-350	CS	2.00	8.000	-----	AREA TO INCLUDE BOLTS,NUTS, THREADS,AND LIGAMENTS
B5.03.006	1RCP-1A-F	CN-INC-024 CNM 1201.01-115	VIS QA M-10	CS	4.32	30.500	-----	AREA TO INCLUDE BOLTS,THREADS AND LIGAMENTS CP-451 DPC
B5.03.007	1RCP-1C-S	CN-INC-025 CNM 1201.01-115	VIS ISI-350	CS	2.00	8.000	-----	AREA TO INCLUDE BOLTS,NUTS, THREADS,AND LIGAMENTS
B5.03.008	1RCP-1C-F	CN-INC-025 CNM 1201.01-115	VIS QA M-10	CS	4.32	30.500	-----	AREA TO INCLUDE BOLTS,THREADS AND LIGAMENTS CP-451 DPC
B5.07.000	*****PUMP	CASINGS ***** *****	*** *****	*****	--,-0	--,-00	*****	***** *****
B5.07.001	1RCP-1B	CN-INC-022 CNM-1201.01-115	VIS QA M-4	SS	--,-0	--,-00	-----	ALL INTERNAL PRESSURE BOUNDARY SURFACES CP-451 DPC
B5.07.002	1RCP-1D	CN-INC-023 CNM 1201.01-115	VIS QA M-4	SS	--,-0	--,-00	-----	ALL INTERNAL PRESSURE BOUNDARY SURFACES CP-451 DPC
B5.07.003	1RCP-1A	CN-INC-024 CNM 1201.01-115	VIS QA M-4	SS	--,-0	--,-00	-----	ALL INTERNAL PRESSURE BOUNDARY SURFACES CP-451 DPC
B5.07.004	1RCP-1C	CN-INC-025 CNM 1201.01-115	VIS QA M-4	SS	--,-0	--,-00	-----	ALL INTERNAL PRESSURE BOUNDARY SURFACES CP-451 DPC
B5.09.000	*****PRESSURE	RETAINING BOLTING ** *****	*** *****	*****	--,-0	--,-00	*****	LESS THAN TWO INCHES IN DIAMETER
B5.09.001	1RCP-1B-H	CN-INC-022 CNM 1201.01-115	VIS ISI-350	CS	1.00	--,-00	-----	PC. 66 RCP SEAL HOUSING 12 BOLTS
B5.09.002	1RCP-1D-H	CN-INC-023 CNM 1201.01-115	VIS ISI-350	CS	1.00	--,-00	-----	PC. 66 RCP SEAL HOUSING 12 BOLTS
B5.09.003	1RCP-1A-H	CN-INC-024 CNM 1201.01-115	VIS ISI-350	CS	1.00	--,-00	-----	PC. 66 RCP SEAL HOUSING 12 BOLTS
B5.09.004	1RCP-1C-H	CN-INC-025 CNM 1201.01-115	VIS ISI-350	CS	1.00	--,-00	-----	PC. 66 RCP SEAL HOUSING 12 BOLTS

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
 \*\*\* THERE WERE 46 RECORDS SELECTED \*\*\*  
 \*\*\* WHOSE ITEM NUMBERS BEGIN WITH B5. \*\*\*

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 124  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B6.00.000	*****CLASS 1	VALVES ***** *****	***	*****	*****	--,-0	--,-0	*****	*****
B6.06.000	*****VALVE	BODY WELDS ***** *****	***	*****	*****	--,-0	--,-0	*****	*****
B6.06.001	INC29	CN-INC-044 CNM 1205.06-41	UT	ISI-120	SS	6.00	0.531	50307	FACTORY WELD-REDUCER TO VALVE -----
B6.06.002	INC27	CN-INC-046 CNM 1205.06-41	UT	ISI-120	SS	4.00	0.531	50307	FACTORY WELD- REDUCER TO VALVE -----
B6.06.003	IND36B	CN-IND-037 CNM 1205.00-262	UT	ISI-120	SS	12.00	2.043	50354	FACTORY WELD- VALVE BODY TO BONNETT
B6.06.004	IND37A	CN-IND-037 CNM 1205.00-262	UT	ISI-120	SS	12.00	2.043	50354	FACTORY WELD- VALVE BODY TO BONNETT
B6.06.005	IND1B	CN-IND-038 CNM 1205.00-262	UT	ISI-120	SS	12.00	2.043	50354	FACTORY WELD- VALVE BODY TO BONNETT
B6.06.006	IND2A	CN-IND-038 CNM 1205.00-262	UT	ISI-120	SS	12.00	2.043	50354	FACTORY WELD- VALVE BODY TO BONNETT
B6.07.000	*****VALVE	BODIES ***** *****	***	*****	*****	--,-0	--,-0	*****	*****
B6.07.001	INC29	CN-INC-044 CNM 1205.06-41	VIS	-----	SS	4.00	0.531	-----	ALL INTERNAL PRESSURE BOUNDARY -----
B6.07.002	INC41	CN-INC-057 CNM 1205.00-85	VIS	-----	SS	3.00	0.438	-----	ALL INTERNAL PRESSURE BOUNDARY -----
B6.07.003	INC80	CN-INC-086 CNM 1205.01-05	VIS	-----	SS	2.00	0.344	-----	ALL INTERNAL PRESSURE BOUNDARY -----
B6.07.004	INC1	CN-INC-224 CNM 1205.09-01	VIS	-----	SS	6.00	0.719	-----	ALL INTERNAL PRESSURE BOUNDARY -----
B6.07.011	IND1B	CN-IND-038 CNM 1205.00-262	VIS	-----	SS	12.00	2.043	-----	ALL INTERNAL PRESSURE BOUNDARY -----
B6.07.021	INI249	CN-INI-002 CNM 1205.00-060	VIS	-----	SS	12.00	1.125	-----	ALL INTERNAL PRESSURE BOUNDARY -----
B6.07.022	INI180	CN-INI-010 CNM 1205.00-063	VIS	-----	SS	6.00	0.719	-----	ALL INTERNAL PRESSURE BOUNDARY -----

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 125  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B6.07.023	1NI76A	CN-1NI-018 CNM 1205.00-071	VIS	-----	SS	10.00	1.000	-----	ALL INTERNAL PRESSURE BOUNDARY
B6.07.024	1NI129	CN-1NI-032 CNM 1205.00-059	VIS	-----	SS	8.00	0.906	-----	ALL INTERNAL PRESSURE BOUNDARY
B6.07.025	1NI165	CN-1NI-160 -----	VIS	-----	SS	2.00	0.344	-----	ALL INTERNAL PRESSURE BOUNDARY
B6.07.026	1NI71	CN-1NI-165 CNM 1205.00-062	VIS	-----	SS	10.00	1.000	-----	ALL INTERNAL PRESSURE BOUNDARY
B6.07.027	1NI266A	CN-1NI-181 CNM 1205.01-020	VIS	-----	SS	2.00	0.344	-----	ALL INTERNAL PRESSURE BOUNDARY
B6.07.028	1NI287	CN-1NI-187 CNM 1205.01-005	VIS	-----	SS	2.00	0.344	-----	ALL INTERNAL PRESSURE BOUNDARY
B6.07.029	1NI352	CN-1NI-192 -----	VIS	-----	SS	2.00	0.344	-----	ALL INTERNAL PRESSURE BOUNDARY
B6.09.000	*****PRESSURE	RETAINING BOLTING ** *****	***	*****	*****	--,-0	--,-0	*****	LESS THAN TWO INCHES IN DIAMETER
B6.09.001	1NC29	CN-1NC-044 CNM 1205.06-41	VIS	ISI-350	CS	0.88	--,-0	-----	8 STUDS AND NUTS EXAMINED IN
B6.09.002	1NC27	CN-1NC-046 CNM 1205.06-41	VIS	ISI-350	CS	0.88	--,-0	-----	8 STUDS AND NUTS EXAMINED IN
B6.09.003	1NC41	CN-1NC-057 CNM 1205.00-85	VIS	ISI-350	CS	0.31	--,-0	-----	6 STUDS
B6.09.004	1NC9	CN-1NC-060 CNM 1205.00-85	VIS	ISI-350	CS	0.31	--,-0	-----	6 STUDS
B6.09.005	1NC18	CN-1NC-067 CNM 1205.00-85	VIS	ISI-350	CS	0.31	--,-0	-----	6 STUDS
B6.09.006	1NC12	CN-1NC-078 CNM 1205.00-85	VIS	ISI-350	CS	0.31	--,-0	-----	6 STUDS
B6.09.007	1NC114	NC-1NC-177 CNM 1205.00-85	VIS	ISI-350	CS	0.31	--,-0	-----	6 STUDS
B6.09.008	1NC1	CN-1NC-224 CNM 1205.09-01	VIS	ISI-350	CS	0.31	--,-0	-----	12 STUDS, 12 NUTS

UNCONTROLLED  
 THIS COPY WILL NOT BE USED

PROGRAM: RUMB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 126  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B6.09.009	INC3	CN-INC-227 CNM 1205.09-01	VIS	ISI-350	CS	0.31	--,--0	-----	12 STUDS, 12 NUTS
B6.09.010	INC116	CN-INC-230 CNM 1205.00-85	VIS	ISI-350	CS	0.31	--,--0	-----	6 STUDS
B6.09.011	INC117	CN-INC-234 CNM 1205.00-85	VIS	ISI-350	CS	0.31	--,--0	-----	6 STUDS
B6.09.012	INC118	CN-INC-238 CNM 1205.00-85	VIS	ISI-350	CS	0.31	--,--0	-----	6 STUDS
B6.09.013	INC2	CN-INC-258 CNM 1205.09-01	VIS	ISI-350	CS	0.31	--,--0	-----	12 STUDS, 12 NUTS
B6.09.021	IND36B	CN-IND-037 CNM 1205.00-262	VIS	ISI-350	CS	0.75	--,--0	-----	8 STUDS
B6.09.022	IND37A	CN-IND-037 CNM 1205.00-262	VIS	ISI-350	CS	0.75	--,--0	-----	8 STUDS
B6.09.023	IND1B	CN-IND-038 CNM 1205.00-262	VIS	ISI-350	CS	0.75	--,--0	-----	8 STUDS
B6.09.024	IND2A	CN-IND-038 CNM 1205.00-262	VIS	ISI-350	CS	0.75	--,--0	-----	8 STUDS
B6.09.031	INI249	CN-INI-002 CNM 1205.00-060	VIS	ISI-350	SS	1.88	--,--0	-----	18 STUDS
B6.09.032	INI248	CN-INI-003 CNM 1205.00-060	VIS	ISI-350	SS	1.88	--,--0	-----	18 STUDS
B6.09.033	INI181	CN-INI-009 CNM 1205.00-063	VIS	ISI-350	SS	1.25	--,--0	-----	16 STUDS
B6.09.034	INI180	CN-INI-010 CNM 1205.00-063	VIS	ISI-350	SS	1.25	--,--0	-----	16 STUDS
B6.09.035	INI65B	CN-INI-016 CNM 1205.00-071	VIS	ISI-350	SS	1.63	--,--0	-----	18 STUDS
B6.09.036	INI76A	CN-INI-018 CNM 1205.00-071	VIS	ISI-350	SS	1.63	--,--0	-----	18 STUDS
B6.09.037	INI88B	CN-INI-021 CNM 1205.00-071	VIS	ISI-350	SS	1.63	--,--0	-----	18 STUDS

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAKBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 127  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B6.09.038	INI129	CN-INI-032 CNM 1205.00-059	VIS	ISI-350	SS	1.25	--.--0	-----	16 STUDS
B6.09.039	INI54A	CN-INI-081 CNM 1205.00-071	VIS	ISI-350	SS	1.63	--.--0	-----	18 STUDS
B6.09.040	INI175	CN-INI-147 CNM 1205.00-063	VIS	ISI-350	SS	1.25	--.--0	-----	16 STUDS
B6.09.041	INI81	CN-INI-148 CNM 1205.00-062	VIS	ISI-350	SS	1.63	--.--0	-----	18 STUDS
B6.09.042	INI82	CN-INI-148 CNM 1205.00-062	VIS	ISI-350	SS	1.63	--.--0	-----	18 STUDS
B6.09.043	INI176	CN-INI-151 CNM 1205.00-063	VIS	ISI-350	SS	1.25	--.--0	-----	16 STUDS
B6.09.044	INI93	CN-INI-152 CNM 1205.00-062	VIS	ISI-350	SS	1.63	--.--0	-----	18 STUDS
B6.09.045	INI94	CN-INI-152 CNM 1205.00-062	VIS	ISI-350	SS	1.63	--.--0	-----	18 STUDS
B6.09.046	INI60	CN-INI-162 CNM 1205.00-062	VIS	ISI-350	SS	1.63	--.--0	-----	18 STUDS
B6.09.047	INI59	CN-INI-163 CNM 1205.00-062	VIS	ISI-350	SS	1.63	--.--0	-----	18 STUDS
B6.09.048	INI70	CN-INI-164 CNM 1205.00-062	VIS	ISI-350	SS	1.63	--.--0	-----	18 STUDS
B6.09.049	INI71	CN-INI-165 CNM 1205.00-062	VIS	ISI-350	SS	1.63	--.--0	-----	18 STUDS
B6.09.050	INI160	CN-INI-235 CNM 1205.00-063	VIS	ISI-350	SS	1.25	--.--0	-----	16 STUDS
B6.09.051	INI157	CN-INI-236 CNM 1205.00-063	VIS	ISI-350	SS	1.25	--.--0	-----	16 STUDS
B6.09.052	INI134	CN-INI-237 CNM 1205.00-063	VIS	ISI-350	SS	1.25	--.--0	-----	16 STUDS
B6.09.053	INI125	CN-INI-240 CNM 1205.00-059	VIS	ISI-350	SS	1.25	--.--0	-----	16 STUDS

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 128  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
B6.09.054	INI126	CN-INI-241 CNM 1205.00-063	VIS	ISI-350	SS	1.25	--.--0	-----	16 STUDS -----
B6.09.055	INI250	CN-INI-309 CNM 1205.00-059	VIS	ISI-350	SS	1.25	--.--0	-----	16 STUDS -----
B6.09.056	INI251	CN-INI-311 CNM 1205.00-059	VIS	ISI-350	SS	1.25	--.--0	-----	16 STUDS -----
B6.09.057	INI252	CN-INI-312 CNM 1205.00-059	VIS	ISI-350	SS	1.25	--.--0	-----	16 STUDS -----
B6.09.058	INI253	CN-INI-312 CNM 1205.00-059	VIS	ISI-350	SS	1.25	--.--0	-----	16 STUDS -----

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
\*\*\* THERE WERE 69 RECORDS SELECTED \*\*\*  
\*\*\* WHOSE ITEM NUMBERS BEGIN WITH B6. \*\*\*

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 129  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C1.00.000	----- CLASS 2	PRESSURE VESSELS ---	---	-----	-----	--,-0	--,-0	-----	-----
C1.01.000	CIRCUMFERENTIAL	BUTT WELDS -----	---	-----	-----	--,-0	--,-0	-----	-----
C1.01.001	ISGA-02-03	CNM 1201.01-88 CNM 1201.01-117	UT	ISI-130	CS	--,-0	3.310	50366	STEAM GENERATOR 1A TUBE SHEET TO STUB BARREL W-X AXIS
C1.01.002	ISGA-02-03	CNM 1201.01-88 CNM 1201.01-117	UT	ISI-130	CS	--,-0	3.310	50366	STEAM GENERATOR 1A TUBE SHEET TO STUB BARREL X-Y AXIS
C1.01.003	ISGA-02-03	CNM 1201.01-88 CNM 1201.01-117	UT	ISI-130	CS	--,-0	3.310	50366	STEAM GENERATOR 1A TUBE SHEET TO STUB BARREL Y-Z AXIS
C1.01.004	ISGB-03-04A	CNM 1201.01-88 CNM 1201.01-121	UT	ISI-130	CS	--,-0	3.060	50366	STEAM GENERATOR 1B STUB BARREL TO LOWER SHELL X-Y AXIS
C1.01.005	ISGB-03-04A	CNM 1201.01-88 CNM 1201.01-121	UT	ISI-130	CS	--,-0	3.060	50366	STEAM GENERATOR 1B STUB BARREL TO LOWER SHELL Y-Z AXIS
C1.01.006	ISGB-03-04A	CNM 1201.01-88 CNM 1201.01-121	UT	ISI-130	CS	--,-0	3.060	50366	STEAM GENERATOR 1B STUB BARREL TO LOWER SHELL Z-W AXIS
C1.01.007	ISGC-04B-05	CNM 1201.01-88 CNM 1201.01-119	UT	ISI-130	CS	--,-0	3.060	50366	STEAM GENERATOR 1C LOWER SHELL TO TRANSITION CONE X-Y AXIS
C1.01.008	ISGC-04B-05	CNM 1201.01-88 CNM 1201.01-119	UT	ISI-130	CS	--,-0	3.060	50366	STEAM GENERATOR 1C LOWER SHELL TO TRANSITION CONE Y-Z AXIS
C1.01.009	ISGC-04B-05	CNM 1201.01-88 CNM 1201.01-119	UT	ISI-130	CS	--,-0	3.060	50366	STEAM GENERATOR 1C LOWER SHELL TO TRANSITION CONE Z-W AXIS
C1.01.010	ISGD-05-06A	CNM 1201.01-88 CNM 1201.01-123	UT	ISI-130	CS	--,-0	4.000	50366	STEAM GENERATOR 1D TRANSITION CONE TO UPPER SHELL X-Y AXIS
C1.01.011	ISGD-05-06A	CNM 1201.01-88 CNM 1201.01-123	UT	ISI-130	CS	--,-0	4.000	50366	STEAM GENERATOR 1D TRANSITION CONE TO UPPER SHELL Z-W AXIS
C1.01.012	ISGD-05-06A	CNM 1201.01-88 CNM 1201.01-123	UT	ISI-130	CS	--,-0	4.000	50366	STEAM GENERATOR 1D TRANSITION CONE TO UPPER SHELL W-X AXIS
C1.01.013	ISGD-06B-07	CNM 1201.01-88 CNM 1201.01-123	UT	ISI-130	CS	--,-0	3.890	50366	STEAM GENERATOR 1D UPPER SHELL TO HEAD W-X AXIS
C1.01.014	ISGD-06B-07	CNM 1201.01-88 CNM 1201.01-123	UT	ISI-130	CS	--,-0	3.890	50366	STEAM GENERATOR 1D UPPER SHELL TO HEAD X-Y AXIS

UNCONTROLLED

THIS COPY WILL NOT BE REPRODUCED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAHDA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 130  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C1.01.015	1SGD-06B-07	CNM 1201.01-88 CNM 1201.01-123	UT	ISI-130	CS	--.-0	3.890	50366	STEAM GENERATOR 1D UPPER SHELL TO HEAD Y-Z AXIS
C1.01.103	1ACCA-01-02A	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1A SHELL TO UPPER HEAD M-X AXIS
C1.01.163A	1ACCA-01-02A	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1A SHELL TO UPPER HEAD X-Y AXIS
C1.01.103B	1ACCA-01-02A	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1A SHELL TO UPPER HEAD Y-Z AXIS
C1.01.104	1ACCA-01-02B	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1A SHELL TO LOWER HEAD M-X AXIS
C1.01.104A	1ACCA-01-02B	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1A SHELL TO LOWER HEAD X-Y AXIS
C1.01.104B	1ACCA-01-02B	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1A SHELL TO LOWER HEAD Y-Z AXIS
C1.01.105	1ACCB-01-02A	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1B SHELL TO UPPER HEAD X-Y AXIS
C1.01.105A	1ACCB-01-02A	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1B SHELL TO UPPER HEAD Y-Z AXIS
C1.01.105B	1ACCB-01-02A	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1B SHELL TO UPPER HEAD Z-W AXIS
C1.01.106	1ACCB-01-02B	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1B SHELL TO LOWER HEAD X-Y AXIS
C1.01.106A	1ACCB-01-02B	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1B SHELL TO LOWER HEAD Y-Z AXIS
C1.01.106B	1ACCB-01-02B	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1B SHELL TO LOWER HEAD Z-W AXIS
C1.01.107	1ACCC-01-02A	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1C SHELL TO UPPER HEAD M-X AXIS
C1.01.107A	1ACCC-01-02A	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1C SHELL TO UPPER HEAD X-Y AXIS
C1.01.107B	1ACCC-01-02A	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1C SHELL TO UPPER HEAD Y-Z AXIS

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 131  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C1.01.108	IACCC-01-02B	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1C SHELL TO LOWER HEAD W-X AXIS
C1.01.108A	IACCC-01-02B	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1C SHELL TO LOWER HEAD X-Y AXIS
C1.01.108B	IACCC-01-02B	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1C SHELL TO LOWER HEAD Y-Z AXIS
C1.01.109	IACCD-01-02A	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1D SHELL TO UPPER HEAD X-Y AXIS
C1.01.109A	IACCD-01-02A	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1D SHELL TO UPPER HEAD Y-Z AXIS
C1.01.109B	IACCD-01-02A	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1D SHELL TO UPPER HEAD Z-W AXIS
C1.01.110	IACCD-01-02B	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1D SHELL TO LOWER HEAD X-Y AXIS
C1.01.110A	IACCD-01-02B	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1D SHELL TO LOWER HEAD Y-Z AXIS
C1.01.110B	IACCD-01-02B	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	--.-0	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1D SHELL TO LOWER HEAD Z-W AXIS
C1.01.111	1WAC-R2-UH	CN-1562-1.4 CNM 1201.04-109	UT	ISI-130	CS	--.-0	4.600	50369	SAF. INJ. WATER ACCUM. SHELL RING 2 TO UPPER HEAD W-X AXIS
C1.01.111A	1WAC-R2-UH	CN-1562-1.4 CNM 1201.04-109	UT	ISI-130	CS	--.-0	4.600	50369	SAF. INJ. WATER ACCUM. SHELL RING 2 TO UPPER HEAD X-Y AXIS
C1.01.111B	1WAC-R2-UH	CN-1562-1.4 CNM 1201.04-109	UT	ISI-130	CS	--.-0	4.600	50369	SAF. INJ. WATER ACCUM. SHELL RING 2 TO UPPER HEAD Y-Z AXIS
C1.01.112	1WAC-R1-LH	CN-1562-1.4 CNM 1201.04-109	UT	ISI-130	CS	--.-0	4.600	50369	SAF. INJ. WATER ACCUM. SHELL RING 1 TO LOWER HEAD W-X AXIS
C1.01.112A	1WAC-R1-LH	CN-1562-1.4 CNM 1201.04-109	UT	ISI-130	CS	--.-0	4.600	50369	SAF. INJ. WATER ACCUM. SHELL RING 1 TO LOWER HEAD X-Y AXIS
C1.01.112B	1WAC-R1-LH	CN-1562-1.4 CNM 1201.04-109	UT	ISI-130	CS	--.-0	4.600	50369	SAF. INJ. WATER ACCUM. SHELL RING 1 TO LOWER HEAD Y-Z AXIS
C1.01.113	1WAC-R2-UH	CN-1562-1.4 CNM 1201.04-129	UT	ISI-130	CS	--.-0	4.600	50369	SAF. INJ. NITROGEN ACCUM. SHELL RING 2 TO UPPER HEAD W-X AXIS

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAHBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 132  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C1.01.113A	1NAC-R2-UH	CN-1562-1.4 CNM 1201.04-129	UT	ISI-130	CS	--.-0	4.600	50369	SAF.INJ.NITROGEN ACCUM.SHELL RING 2 TO UPPER HEAD X-Y AXIS
C1.01.113B	1NAC-R2-UH	CN-1562-1.4 CNM 1201.04-129	UT	ISI-130	CS	--.-0	4.600	50369	SAF.INJ.NITROGEN ACCUM.SHELL RING 2 TO UPPER HEAD Y-Z AXIS
C1.01.114	1NAC-R1-LH	CN-1562-1.4 CNM 1201.04-129	UT	ISI-130	CS	--.-0	4.600	50369	SAF.INJ.NITROGEN ACCUM.SHELL RING 1 TO LOWER HEAD W-Z AXIS
C1.01.114A	1NAC-R1-LH	CN-1562-1.4 CNM 1201.04-129	UT	ISI-130	CS	--.-0	4.600	50369	SAF.INJ.NITROGEN ACCUM.SHELL RING 1 TO LOWER HEAD X-Y AXIS
C1.01.114B	1NAC-R1-LH	CN-1562-1.4 CNM 1201.04-129	UT	ISI-130	CS	--.-0	4.600	50369	SAF.INJ.NITROGEN ACCUM.SHELL RING 1 TO LOWER HEAD Y-Z AXIS
C1.01.150	1RHRA-W3	ISI-1CAT-001 CNM 1201.06-083	UT	ISI-120	SS	43.75	0.875	50380	RHR HX 1A FLANGE TO SHELL 0-90 AXIS PC.C TO D
C1.01.150A	1RHRA-W3	ISI-1CAT-001 CNM 1201.06-083	UT	ISI-120	SS	43.75	0.875	50380	RHR HX 1A FLANGE TO SHELL 90-180 AXIS PC.C TO D
C1.01.150B	1RHRA-W3	ISI-1CAT-001 CNM 1201.06-083	UT	ISI-120	SS	43.75	0.875	50380	RHR HX 1A FLANGE TO SHELL 180-270 AXIS PC.C TO D
C1.01.151	1RHRA-W4	ISI-1CAT-001 CNM 1201.06-083	UT	ISI-120	SS	43.75	0.875	50380	RHR HX 1A SHELL TO LOWER HEAD 0-90 AXIS PC.D TO E
C1.01.151A	1RHRA-W4	ISI-1CAT-001 CNM 1201.06-083	UT	ISI-120	SS	43.75	0.875	50380	RHR HX 1A SHELL TO LOWER HEAD 90-180 AXIS PC.D TO E
C1.01.151B	1RHRA-W4	ISI-1CAT-001 CNM 1201.06-083	UT	ISI-120	SS	43.75	0.875	50380	RHR HX 1A SHELL TO LOWER HEAD 180-270 AXIS PC.D TO E
C1.02.000	----- NOZZLE VS	VESSEL WELDS -----	---	-----	-----	--.-0	--.-0	-----	-----
C1.02.001	1SGA-UH-03	CNM 1201.01-86 CNM 1201.01-117	UT	ISI-130	CS	32.00	3.820	50366	STEAM GENERATOR 1A MAIN STEAM NOZZLE TO UPPER HEAD
C1.02.002	1SGA-SB-02	CNM 1201.01-86 CNM 1201.01-117	UT	ISI-130	CS	16.00	3.310	50366	STEAM GENERATOR 1A FEEDWATER NOZZLE TO STUB BARREL
C1.02.003	1SGA-06A-AFW	CNM 1201.01-117 W 1104J43	UT	ISI-130	CS	6.00	3.890	50366	STEAM GENERATOR 1A AUXILIARY FEEDWATER NOZZLE TO SHELL
C1.02.004	1SGB-UH-03	CNM 1201.01-86 CNM 1201.01-121	UT	ISI-130	CS	32.00	3.820	50366	STEAM GENERATOR 1B MAIN STEAM NOZZLE TO UPPER HEAD

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATANBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 133  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C1.02.005	1SGB-SB-02	CNM 1201.01-86 CNM 1201.01-121	UT	ISI-130	CS	16.00	3.310	50366	STEAM GENERATOR 1B FEEDWATER NOZZLE TO STUB BARREL
C1.02.006	1SGB-06A-AFM	CNM1201.01-121 W 1104J43	UT	ISI-130	CS	6.00	3.890	50366	STEAM GENERATOR 1B AUXILIARY FEEDWATER NOZZLE TO SHELL
C1.02.007	1SGC-UH-03	CNM 1201.01-86 CNM 1201.01-119	UT	ISI-130	CS	32.00	3.820	50366	STEAM GENERATOR 1C MAIN STEAM NOZZLE TO UPPER HEAD
C1.02.008	1SGC-SB-02	CNM 1201.01-86 CNM 1201.01-119	UT	ISI-130	CS	16.00	3.310	50366	STEAM GENERATOR 1C FEEDWATER NOZZLE TO STUB BARREL
C1.02.009	1SGC-06A-AFM	CNM1201.01-119 W 1104J43	UT	ISI-130	CS	6.00	3.890	50366	STEAM GENERATOR 1C AUXILIARY FEEDWATER NOZZLE TO SHELL
C1.02.010	1SGD-UH-03	CNM 1201.01-86 CNM 1201.01-123	UT	ISI-130	CS	32.00	3.820	50366	STEAM GENERATOR 1D MAIN STEAM NOZZLE TO UPPER HEAD
C1.02.011	1SGD-SB-02	CNM 1201.01-86 CNM 1201.01-123	UT	ISI-130	CS	16.00	3.310	50366	STEAM GENERATOR 1D FEEDWATER NOZZLE TO STUB BARREL
C1.02.012	1SGD-06A-AFM	CNM1201.01-123 W 1104J43	UT	ISI-130	CS	6.00	3.890	50366	STEAM GENERATOR 1D AUXILIARY FEEDWATER NOZZLE TO SHELL
C1.02.103	1ACCA-02-13	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	16.00	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1A OUTLET NOZZLE TO LOWER HEAD
C1.02.104	1ACCB-02-13	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	16.00	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1B OUTLET NOZZLE TO LOWER HEAD
C1.02.105	1ACCC-02-13	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	16.00	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1C OUTLET NOZZLE TO LOWER HEAD
C1.02.106	1ACCD-02-13	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS	16.00	1.500	50368	SAF. INJ. ACCUMULATOR TANK 1D OUTLET NOZZLE TO LOWER HEAD
C1.02.107	1WAC-UH-A	CN-1562-1.4 CNM 1201.04-109	UT	ISI-130	CS	12.00	4.600	50369	SAF. INJ. WATER ACCUMULATOR GAS CONN. NOZZLE TO UPPER HEAD
C1.02.108	1WAC-LH-B	CN-1562-1.4 CNM 1201.04-109	UT	ISI-130	CS	12.00	4.600	50369	SAF. INJ. WATER ACCUMULATOR NOZZLE D TO LOWER HEAD
C1.02.109	1WAC-LH-C	CN-1562-1.4 CNM 1201.04-109	UT	ISI-130	CS	12.00	4.600	50369	SAF. INJ. WATER ACCUMULATOR NOZZLE E TO LOWER HEAD
C1.02.110	1WAC-LH-A	CN-1562-1.4 CNM 1201.04-129	UT	ISI-130	CS	12.00	4.600	50369	SAF. INJ. NITROGEN ACCUMULATOR GAS CONN. NOZZLE TO UPPER HEAD

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 134  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C1.02.150	1RHRA-W1	ISI-1CAT-001 CNM 1201.06-083	UT	ISI-120	SS	14.00	0.875	50380	RHR HX 1A INLET NOZZL TO SHELL PC.A TO D UT FROM SHELL SIDE
C1.02.150A	1RHRA-W1	ISI-1CAT-001 CNM 1201.06-083	UT	ISI-120	SS	14.00	0.438	50314	RHR HX 1A INLET NOZZL TO SHELL PC.A TO D UT FROM NOZZLE SIDE
C1.02.151	1RHRA-W2	ISI-1CAT-001 CNM 1201.06-083	UT	ISI-120	SS	14.00	0.875	50380	RHR HX 1A OUTLT NOZZL TO SHELL PC.B TO D UT FROM SHELL SIDE
C1.02.151A	1RHRA-W2	ISI-1CAT-001 CNM 1201.06-083	UT	ISI-120	SS	14.00	0.438	50314	RHR HX 1A OUTLT NOZZL TO SHELL PC.B TO D UT FROM NOZZLE SIDE
C1.03.000	--- INTEGRALLY	WELDED SUPPORTS ---	---	-----	-----	---,--0	---,--0	-----	-----
C1.03.105	1ACCA-04-02	CN-1562-1.1 CNM 1201.04-151	MT	ISI-270	CS	---,--0	0.560	-----	SAF. INJ. ACCUMULATOR TANK 1A SUPPORT SKIRT TO LOWER HEAD
C1.03.106	1ACCB-04-02	CN-1562-1.1 CNM 1201.04-151	MT	ISI-270	CS	---,--0	0.560	-----	SAF. INJ. ACCUMULATOR TANK 1B SUPPORT SKIRT TO LOWER HEAD
C1.03.107	1ACCC-04-02	CN-1562-1.1 CNM 1201.04-151	MT	ISI-270	CS	---,--0	0.560	-----	SAF. INJ. ACCUMULATOR TANK 1C SUPPORT SKIRT TO LOWER HEAD
C1.03.108	1ACCD-04-02	CN-1562-1.1 CNM 1201.04-151	MT	ISI-270	CS	---,--0	0.560	-----	SAF. INJ. ACCUMULATOR TANK 1D SUPPORT SKIRT TO LOWER HEAD
C1.03.109	1WAC-LH-SKIRT	CN-1562-1.4 CNM 1201.04-109	MT	ISI-270	CS	---,--0	1.000	-----	SAF. INJ. WATER ACCUMULATOR SUPPORT SKIRT TO LOWER HEAD
C1.03.110	1NAC-LH-SKIRT	CN-1562-1.4 CNM 1201.04-129	MT	ISI-270	CS	---,--0	1.000	-----	SAF. INJ. NITROGEN ACCUMULATOR SUPPORT SKIRT TO LOWER HEAD
C1.03.150	1RHRA-W5	ISI-1CAT-001 CNM 1201.06-083	PT	NDE-33	SS	---,--0	0.750	-----	RHR HX 1A SUPPORT SKIRT TO LOWER HEAD PC.F TO E
C1.04.000	----- PRESSURE	RETAINING BOLTING --	---	-----	-----	---,--0	---,--0	-----	-----
C1.04.103	1ACCA-MMB	CN-1562-1.1 CNM 1201.04-151	VIS	ISI-350	CS	1.38	8.500	-----	SAF. INJ. ACCUMULATOR TANK 1A MANWAY BOLTING
C1.04.104	1ACCA-MMB	CN-1562-1.1 CNM 1201.04-151	UT	ISI-104	CS	1.38	8.500	50266	INSPECT TWO BOLTS(MINIMUM)
C1.04.105	1ACCB-MMB	CN-1562-1.1 CNM 1201.04-151	VIS	ISI-350	CS	1.38	8.500	-----	SAF. INJ. ACCUMULATOR TANK 1B MANWAY BOLTING

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 135  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C1.04.106	1ACCB-MWB	CN-1562-1.1 CNM 1201.04-151	UT	ISI-104	CS	1.38	8.500	50266	INSPECT TWO BOLTS(MINIMUM)
C1.04.107	1ACCC-MWB	CN-1562-1.1 CNM 1201.04-151	VIS	ISI-350	CS	1.38	8.500	-----	SAF. INJ. ACCUMULATOR TANK 1C MANWAY BOLTING
C1.04.108	1ACCC-MWB	CN-1562-1.1 CNM 1201.04-151	UT	ISI-104	CS	1.38	8.500	50266	INSPECT TWO BOLTS(MINIMUM)
C1.04.109	1ACCD-MWB	CN-1562-1.1 CNM 1201.04-151	VIS	ISI-350	CS	1.38	8.500	-----	SAF. INJ. ACCUMULATOR TANK 1D MANWAY BOLTING
C1.04.110	1ACCD-MWB	CN-1562-1.1 CNM 1201.04-151	UT	ISI-104	CS	1.38	8.500	50266	INSPECT TWO BOLTS(MINIMUM)
C1.04.111	1SGA-SMB	CNM-1201.01-86	VIS	ISI-350	CS	1.25	6.000	-----	SG1A SECONDARY MANWAY BOLTING 20 BOLTS
C1.04.112	1SGA-SMB	CNM-1201.01-86	UT	ISI-104	CS	1.25	6.000	50266	INSPECT TWO BOLTS (MINIMUM)
C1.04.113	1SGB-SMB	CNM-1201.01-86	VIS	ISI-350	CS	1.25	6.000	-----	SG1B SECONDARY MANWAY BOLTING 20 BOLTS
C1.04.114	1SGB-SMB	CNM-1201.01-86	UT	ISI-104	CS	1.25	6.000	50266	INSPECT TWO BOLTS (MINIMUM)
C1.04.115	1SGC-SMB	CNM-1201.01-86	VIS	ISI-350	CS	1.25	6.000	-----	SG1C SECONDARY MANWAY BOLTING 20 BOLTS
C1.04.116	1SGC-SMB	CNM-1201.01-86	UT	ISI-104	CS	1.25	6.000	50266	INSPECT TWO BOLTS (MINIMUM)
C1.04.117	1SGD-SMB	CNM-1201.01-86	VIS	ISI-350	CS	1.25	6.000	-----	SG1D SECONDARY MANWAY BOLTING 20 BOLTS
C1.04.118	1SGD-SMB	CNM-1201.01-86	UT	ISI-104	CS	1.25	6.000	50266	INSPECT TWO BOLTS (MINIMUM)
C1.04.119	1WAC-MWB	CN-1562-1.4 CNM 1201.04-109	VIS	ISI-350	CS	2.50	11.620	-----	SAF. INJ. WATER ACCUMULATOR TANK MANWAY BOLTING
C1.04.120	1WAC-MWB	CN-1562-1.4 CNM 1201.04-109	UT	ISI-104	CS	2.50	11.620	50270	INSPECT TWO BOLTS (MINIMUM)
C1.04.121	1NAC-MWB	CN-1562-1.4 CNM 1201.04-129	VIS	ISI-350	CS	2.50	11.620	-----	SAF. INJ. NITROGEN ACCUMULATOR TANK MANWAY BOLTING

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUN87179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 136  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C1.04.122	1NAC-MMB	CN-1562-1.4 CNM 1201.04-129	UT	ISI-104	CS	2.50 11.620	50270	INSPECT TWO BOLTS (MINIMUM) -----
C1.04.150	1RHRXA-FLGB	CN-2561-1.0 CNM 1201.06-083	VIS	ISI-350	CS	1.13 19.000	-----	RHR HEAT EXCHANGER 1A FLANGE BOLTING 52 BOLTS
C1.04.151	1RHRXA-FLGB	CN-2561-1.0 CNM 1201.06-083	UT	ISI-104	CS	1.13 19.000	50262	INSPECT SIX BOLTS (MINIMUM)--- -----

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
\*\*\* THERE WERE 115 RECORDS SELECTED \*\*\*  
\*\*\* WHOSE ITEM NUMBERS BEGIN WITH C1. \*\*\*

UNCONTROLLED

THIS COPY WILL NOT

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 137  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.00.000	CLASS 2 PIPING	PRESSURE BOUNDARY --	---	-----	----	--,-0	--,-0	----	-----
C2.01.000	CIRCUMFERENTIAL	BUTT WELDS -----	---	-----	----	--,-0	--,-0	----	-----
C2.01.001	1FW9-1	CN-1FW-009 CN-1571-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.002	1FW9-2	CN-1FW-009 CN-1571-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.003	1FW12-3	CN-1FW-012 CN-1571-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.004	1FW12-6	CN-1FW-012 CN-1571-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.011	1ND1-16	CN-1ND-001 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	-----
C2.01.012	1ND1-14	CN-1ND-001 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	-----
C2.01.013	1ND1-09	CN-1ND-001 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	-----
C2.01.014	1ND1-06	CN-1ND-001 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	-----
C2.01.015	1ND1-02	CN-1ND-001 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	-----
C2.01.016	1ND1-01	CN-1ND-001 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	-----
C2.01.017	1ND1-11	CN-1ND-001 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.018	1ND2-05	CN-1ND-002 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	-----
C2.01.019	1ND2-03	CN-1ND-002 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	-----
C2.01.020	1ND2-12	CN-1ND-002 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 138  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.021	1ND2-10	CN-1ND-002 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	----- -----
C2.01.022	1ND2-08	CN-1ND-002 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	----- -----
C2.01.023	1ND3-02	CN-1ND-003 CN-1561-1.0	UT	ISI-120	SS	18.00	0.562	50317	----- -----
C2.01.024	1ND3-04	CN-1ND-003 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	----- -----
C2.01.025	1ND3-06	CN-1ND-003 CN-1561-1.0	UT	ISI-120	SS	18.00	0.562	50317	----- -----
C2.01.026	1ND3-01	CN-1ND-003 CN-1561-1.0	UT	ISI-120	SS	18.00	0.562	50317	----- -----
C2.01.027	1ND3-09	CN-1ND-003 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	----- -----
C2.01.028	1ND3-11	CN-1ND-003 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	----- -----
C2.01.029	1ND3-14	CN-1ND-003 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	----- -----
C2.01.030	1ND4-02	CN-1ND-004 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	----- -----
C2.01.031	1ND4-07	CN-1ND-004 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	----- -----
C2.01.032	1ND9-01	CN-1ND-009 CN-1561-1.0	UT	ISI-120	SS	8.00	0.322	50310	----- -----
C2.01.033	1ND9-02	CN-1ND-009 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.034	1ND9-03	CN-1ND-009 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.035	1ND9-06	CN-1ND-009 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.036	1ND9-09	CN-1ND-009 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	----- -----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 139  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.037	IND9-10	CN-IND-009 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.038	IND9-12	CN-IND-009 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.039	IND10-01	CN-IND-010 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.040	IND10-05	CN-IND-010 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.041	IND10-06	CN-IND-010 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.042	IND10-17	CN-IND-010 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.043	IND10-19	CN-IND-010 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.044	IND11-04	CN-IND-011 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.045	IND11-06	CN-IND-011 CN-1561-1.0	UT ISI-120	SS	8.00	0.322	50310	-----
C2.01.046	IND11-08	CN-IND-011 CN-1561-1.0	UT ISI-120	SS	8.00	0.322	50310	-----
C2.01.047	IND12-03	CN-IND-012 CN-1561-1.0	UT ISI-120	SS	8.00	0.322	50310	-----
C2.01.048	IND12-06	CN-IND-012 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.049	IND12-08	CN-IND-012 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.050	IND13-13	CN-IND-013 CN-1561-1.1	UT ISI-120	SS	14.00	0.438	50314	-----
C2.01.051	IND13-10	CN-IND-013 CN-1561-1.1	UT ISI-120	SS	14.00	0.438	50314	-----
C2.01.052	IND13-07	CN-IND-013 CN-1561-1.1	UT ISI-120	SS	14.00	0.438	50314	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 140  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.053	IND13-02	CN-IND-013 CN-1561-1.1	UT	ISI-120	SS	14.00	0.438	50314
C2.01.054	IND13-01	CN-IND-013 CN-1561-1.1	UT	ISI-120	SS	14.00	0.438	50314
C2.01.055	IND14-13	CN-IND-014 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313
C2.01.056	IND14-11	CN-IND-014 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313
C2.01.057	IND14-09	CN-IND-014 CN-1561-1.1	UT	ISI-120	SS	14.00	0.438	50314
C2.01.058	IND14-07	CN-IND-014 CN-1561-1.1	UT	ISI-120	SS	14.00	0.438	50314
C2.01.059	IND14-02	CN-IND-014 CN-1561-1.1	UT	ISI-120	SS	14.00	0.438	50314
C2.01.060	IND14-03	CN-IND-014 CN-1561-1.1	UT	ISI-120	SS	14.00	0.438	50314
C2.01.061	IND14-04	CN-IND-014 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313
C2.01.062	IND14-04A	CN-IND-014 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313
C2.01.063	IND15-03	CN-IND-015 CN-1561-1.1	UT	ISI-120	SS	18.00	0.562	50317
C2.01.064	IND15-05	CN-IND-015 CN-1561-1.1	UT	ISI-120	SS	18.00	0.562	50317
C2.01.065	IND15-07	CN-IND-015 CN-1561-1.1	UT	ISI-120	SS	18.00	0.562	50317
C2.01.066	IND15-10	CN-IND-015 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313
C2.01.067	IND15-14	CN-IND-015 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313
C2.01.068	IND15-15	CN-IND-015 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUN87179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 141  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.069	IND18-01A	CN-IND-018 CN-1561-1.1	UT	ISI-120	SS	8.00	0.322	50310	----- -----
C2.01.070	IND18-01	CN-IND-018 CN-1561-1.1	UT	ISI-120	SS	8.00	0.322	50310	----- -----
C2.01.071	IND18-03	CN-IND-018 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.072	IND18-06	CN-IND-018 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.073	IND18-09	CN-IND-018 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.074	IND18-11	CN-IND-018 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.075	IND19-01	CN-IND-019 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.076	IND19-03	CN-IND-019 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.077	IND19-06	CN-IND-019 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.078	IND19-07	CN-IND-019 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.079	IND19-09	CN-IND-019 CN-1561-1.1	UT	ISI-120	SS	8.00	0.322	50310	----- -----
C2.01.080	IND20-01	CN-IND-020 CN-1561-1.1	UT	ISI-120	SS	8.00	0.322	50310	----- -----
C2.01.081	IND20-04	CN-IND-020 CN-1561-1.1	UT	ISI-120	SS	8.00	0.322	50310	----- -----
C2.01.082	IND20-06	CN-IND-020 CN-1561-1.1	UT	ISI-120	SS	8.00	0.322	50310	----- -----
C2.01.083	IND20-08	CN-IND-020 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.084	IND21-01	CN-IND-021 CN-1561-1.1	UT	ISI-120	SS	12.00	1.125	50316	----- -----

UNCONTROLLED  
THIS COPY WILL BE UPD.

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 142  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.085	1ND21-05	CN-1ND-021 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.086	1ND23-10	CN-1ND-027 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.087	1ND23-08	CN-1ND-023 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.088	1ND23-06	CN-1ND-023 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.089	1ND23-04	CN-1ND-023 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.090	1ND23-01	CN-1ND-023 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.091	1ND25-02A	CN-1ND-025 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.092	1ND39-12	CN-1ND-039 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.093	1ND39-14	CN-1ND-039 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.094	1ND41-06	CN-1ND-041 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.095	1ND42-28	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.096	1ND42-18	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.097	1ND42-17	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.098	1ND42-16	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.099	1ND42-13	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.100	1ND42-12	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 143  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.101	1ND42-11	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.102	1ND42-10	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.103	1ND42-09	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.104	1ND42-08	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.105	1ND42-07	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.106	1ND42-06	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.107	1ND42-05	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.108	1ND42-04	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.109	1ND42-03	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.110	1ND42-02	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.111	1ND42-01	CN-1ND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.112	1ND43-01	CN-1ND-043 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.113	1ND43-02	CN-1ND-043 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.114	1ND43-10	CN-1ND-043 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.115	1ND43-11	CN-1ND-043 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.116	1ND44-01	CN-1ND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	0.500	50315	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAUGA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 144  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.117	IND44-02	CN-IND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	0.500	50315	-----
C2.01.117A	IND44-25	CN-IND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	0.500	50315	THIS WELD REPLACES IND44-02 WHICH WAS CUT OUT (C2.01.117)
C2.01.118	IND44-03	CN-IND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	0.500	50315	-----
C2.01.118A	IND44-26	CN-IND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	0.500	50315	THIS WELD REPLACES IND44-03 WHICH WAS CUT OUT (C2.01.118)
C2.01.119	IND44-04	CN-IND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	0.500	50315	-----
C2.01.120	IND44-05	CN-IND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.121	IND44-06	CN-IND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.122	IND44-07	CN-IND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.123	IND44-08	CN-IND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.124	IND44-21	CN-IND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.125	IND45-25	CN-IND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.126	IND45-39	CN-IND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.127	IND45-35	CN-IND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.128	IND45-22	CN-IND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.322	50310	-----
C2.01.129	IND45-20	CN-IND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.322	50310	-----
C2.01.130	IND45-18	CN-IND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-RAISIO2  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 145  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.130A	IND45-17	CN-IND-045 CN 1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.131	IND45-15	CN-IND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.131A	IND45-29	CN-IND-045 CN 1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.132	IND45-28	CN-IND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.133	IND45-26	CN-IND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.134	IND45-01	CN-IND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.906	50311	----- -----
C2.01.135	IND46-16	CN-IND-046 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.136	IND46-14	CN-IND-046 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.137	IND46-04	CN-IND-046 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.138	IND46-02	CN-IND-046 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.139	IND47-15	CN-IND-047 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.140	IND47-18	CN-IND-047 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.141	IND47-20	CN-IND-047 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.142	IND47-23	CN-IND-047 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.143	IND47-19	CN-IND-047 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	----- -----
C2.01.144	IND47-21	CN-IND-047 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	----- -----

UNCONTROLLED

THIS COPY WILL NOT BE RE-USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 146  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.145	1ND47-05	CN-1ND-047 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.146	1ND47-04	CN-1ND-047 CN-1561-1.0	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.147	1ND47-02	CN-1ND-047 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.148	1ND48-23	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.149	1ND48-28	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.322	50310	-----
C2.01.150	1ND48-26	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.322	50310	-----
C2.01.151	1ND48-29	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.322	50310	-----
C2.01.152	1ND48-21	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.153	1ND48-11	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.154	1ND48-09	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.155	1ND48-07	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.156	1ND48-03	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.157	1ND48-01	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.158	1ND49-13	CN-1ND-049 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.159	1ND49-11	CN-1ND-049 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.160	1ND49-09	CN-1ND-049 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAUMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 147  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.161	1ND49-07	CN-1ND-049 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.162	1ND49-06	CN-1ND-049 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.163	1ND49-15	CN-1ND-049 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.164	1ND50-09	CN-1ND-050 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.165	1ND50-07	CN-1ND-050 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.166	1ND50-04	CN-1ND-050 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.167	1ND50-02	CN-1ND-050 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.168	1ND50-01	CN-1ND-050 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.169	1ND51-10	CN-1ND-051 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.170	1ND51-08	CN-1ND-051 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.171	1ND51-07	CN-1ND-051 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.172	1ND51-06	CN-1ND-051 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.173	1ND51-02	CN-1ND-051 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----
C2.01.174	1ND51-01	CN-1ND-051 CN-1561-1.1	UT ISI-120	SS	14.00	0.438	50314	-----
C2.01.175	1ND52-01	CN-1ND-052 CN-1561-1.1	UT ISI-120	SS	8.00	0.322	50310	-----
C2.01.176	1ND52-07	CN-1ND-052 CN-1561-1.1	UT ISI-120	SS	8.00	0.250	50309	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAUMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 148  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.177	IND52-09	CN-IND-052 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.178	IND53-16	CN-IND-053 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.179	IND53-14	CN-IND-053 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.180	IND53-12	CN-IND-053 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.181	IND53-06	CN-IND-053 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.182	IND53-21	CN-IND-053 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.183	IND53-19	CN-IND-053 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.184	IND54-13	CN-IND-054 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.185	IND54-02	CN-IND-054 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.186	IND54-04	CN-IND-054 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.187	IND54-05	CN-IND-054 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.188	IND54-06	CN-IND-054 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.189	IND54-07	CN-IND-054 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.190	IND54-09	CN-IND-054 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.191	IND54-15	CN-IND-054 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.192	IND54-14	CN-IND-054 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATANBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 149  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.193	IND54-12	CN-IND-054 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.194	IND55-02	CN-IND-055 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.195	IND55-10	CN-IND-055 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313	-----
C2.01.196	IND56-19	CN-IND-056 CN-1561-1.0	UT	ISI-120	SS	8.00	0.322	50310	-----
C2.01.197	IND56-17	CN-IND-056 CN-1561-1.0	UT	ISI-120	SS	8.00	0.322	50310	-----
C2.01.198	IND56-15	CN-IND-056 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.199	IND56-11	CN-IND-056 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.200	IND56-18	CN-IND-056 CN-1561-1.0	UT	ISI-120	SS	8.00	0.322	50310	-----
C2.01.201	IND56-02	CN-IND-056 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.202	IND56-23	CN-IND-056 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.203	IND56-06	CN-IND-056 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.204	IND56-08	CN-IND-056 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.205	IND57-01	CN-IND-057 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.206	IND57-23	CN-IND-057 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.207	IND57-25	CN-IND-057 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.208	IND57-26	CN-IND-057 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 150  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.209	1ND58-02	CN-1ND-058 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.210	1ND58-04	CN-1ND-058 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.211	1ND58-06	CN-1ND-058 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.212	1ND58-08	CN-1ND-058 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.213	1ND58-10	CN-1ND-058 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.214	1ND59-11	CN-1ND-059 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.215	1ND59-09	CN-1ND-059 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.216	1ND59-06	CN-1ND-059 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.217	1ND59-16	CN-1ND-059 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.218	1ND59-01	CN-1ND-059 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.219	1ND60-02	CN-1ND-060 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.220	1ND60-04	CN-1ND-060 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.221	1ND60-06	CN-1ND-060 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.222	1ND60-08	CN-1ND-060 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.223	1ND60-10	CN-1ND-060 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.224	1ND60-12	CN-1ND-060 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAUMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 151  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.225	IND61-01	CN-IND-061 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.226	IND61-06	CN-IND-061 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.227	IND61-10	CN-IND-061 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.228	IND61-12	CN-IND-061 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.229	IND61-13	CN-IND-061 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.230	IND61-16	CN-IND-061 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.231	IND61-18	CN-IND-061 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.232	IND64-01	CN-IND-064 CN-1561-1.1	UT	ISI-120	SS	14.00	0.438	50314	-----
C2.01.233	IND64-16	CN-IND-064 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.234	IND64-09	CN-IND-064 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.235	IND64-19	CN-IND-064 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.236	IND64-04	CN-IND-064 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.237	IND64-17	CN-IND-064 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.301	INI1-16	CN-INI-001 CN-1562-1.3	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.302	INI1-01	CN-INI-001 CN-1562-1.3	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.303	INI1-02	CN-INI-001 CN-1562-1.3	UT	ISI-120	SS	8.00	0.906	50311	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 152  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.304	1NI1-03	CN-1NI-001 CN-1562-1.3	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.305	1NI1-13	CN-1NI-001 CN-1562-1.3	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.306	1NI1-07	CN-1NI-001 CN-1562-1.3	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.307	1NI1-08	CN-1NI-001 CN-1562-1.3	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.308	1NI1-09	CN-1NI-001 CN-1562-1.3	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.309	1NI1-10	CN-1NI-001 CN-1562-1.3	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.310	1NI1-11	CN-1NI-001 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.311	1NI1-12	CN-1NI-001 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.312	1NI1-14	CN-1NI-001 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.313	1NI1-15	CN-1NI-001 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.313A	1NI1-21	CN-1NI-001 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.313B	1NI1-22	CN-1NI-001 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.314	1NI5-02	CN-1NI-005 CN-1562-1.3	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.315	1NI5-06	CN-1NI-005 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.316	1NI5-07	CN-1NI-005 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.317	1NI5-11	CN-1NI-005 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 153  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.318	INI5-14	CN-1NI-005 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.319	INI6-05	CN-1NI-006 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.320	INI6-07	CN-1NI-006 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.321	INI6-09	CN-1NI-006 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.322	INI6-11	CN-1NI-006 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.323	INI6-14	CN-1NI-006 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.324	INI7-01	CN-1NI-007 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.325	INI7-05	CN-1NI-007 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.326	INI7-07	CN-1NI-007 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.327	INI7-10	CN-1NI-007 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.328	INI7-13	CN-1NI-007 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.329	INI7-17	CN-1NI-007 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.330	INI7-19	CN-1NI-007 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.331	INI8-01	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.332	INI8-02	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.333	INI8-03	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----

UNCONTROLLED  
THIS COPY WILL NOT BE USED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 154  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.334	INI8-04	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.335	INI8-05	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.335A	INI8-19	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.336	INI8-06	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.337	INI8-07	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.338	INI8-08	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.339	INI8-09	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.340	INI8-10	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.340A	INI8-21	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.340B	INI8-20	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.341	INI8-15	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.342	INI8-16	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.343	INI8-17	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.344	INI8-18	CN-1NI-008 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.345	INI17-06	CN-1NI-017 CN-1562-1.1	UT	ISI-120	SS	10.00	0.365	50321	-----
C2.01.346	INI17-03	CN-1NI-017 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 155  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.347	1NI19-06	CN-1NI-019 CN-1562-1.1	UT	ISI-120	SS	10.00	0.365	50321	-----
C2.01.348	1NI19-01	CN-1NI-019 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
C2.01.349	1NI20-05	CN-1NI-020 CN-1562-1.1	UT	ISI-120	SS	10.00	0.365	50321	-----
C2.01.350	1NI20-03	CN-1NI-020 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
C2.01.351	1NI24-02	CN-1NI-024 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.352	1NI24-04	CN-1NI-024 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.353	1NI24-06	CN-1NI-024 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.354	1NI24-12	CN-1NI-024 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.355	1NI24-17	CN-1NI-024 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.356	1NI24-16	CN-1NI-024 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.357	1NI24-18	CN-1NI-024 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.358	1NI25-01	CN-1NI-025 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.358A	1NI25-10	CN-1NI-025 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.359	1NI25-07	CN-1NI-025 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.360	1NI25-09	CN-1NI-025 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.361	1NI26-02	CN-1NI-026 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 156  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.362	INI26-06	CN-1NI-026 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.363	INI26-10	CN-1NI-026 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.364	INI26-14	CN-1NI-026 CN-1562-1.3	UT	ISI-120	SS	6.00	0.719	50308	-----
C2.01.365	INI31-23	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.366	INI31-24	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.367	INI31-25	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.368	INI31-26	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.369	INI31-27	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.370	INI31-29	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.371	INI31-30	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.372	INI31-31	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.373	INI31-32	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.374	INI31-33	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.375	INI31-17	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.376	INI31-18	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.377	INI31-19	CN-1NI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 157  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.378	INI31-34	CN-INI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.379	INI31-35	CN-INI-031 CN-1562-1.2	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.380	INI38-05	CN-INI-038 CN-1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.381	INI38-04	CN-INI-038 CN-1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.382	INI38-03A	CN-INI-038 CN-1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.383	INI38-03	CN-INI-038 CN-1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.384	INI38-02	CN-INI-038 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.385	INI38-01	CN-INI-038 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.386	INI38-09	CN-INI-038 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.387	INI38-08	CN-INI-038 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.388	INI38-10	CN-INI-038 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.389	INI38-12	CN-INI-038 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.390	INI38-14	CN-INI-038 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.391	INI39-01	CN-INI-039 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.392	INI39-02	CN-INI-039 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.393	INI39-05	CN-INI-039 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 158  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.394	INI40-10	CN-1NI-040 CN-1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.395	INI40-09	CN-1NI-040 CN-1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.396	INI40-08	CN-1NI-040 CN-1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.397	INI40-07	CN-1NI-040 CN-1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.398	INI40-06	CN-1NI-040 CN-1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.399	INI40-05	CN-1NI-040 CN-1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.400	INI40-04	CN-1NI-040 CN-1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.401	INI40-03	CN-1NI-040 CN-1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	-----
C2.01.402	INI40-02	CN-1NI-040 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.403	INI40-13	CN-1NI-040 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.404	INI40-15	CN-1NI-040 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.405	INI40-16	CN-1NI-040 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.406	INI41-01	CN-1NI-041 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.407	INI41-05	CN-1NI-041 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.408	INI41-07	CN-1NI-041 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.409	INI41-09	CN-1NI-041 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 159  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.410	INI42-13	CN-1NI-042 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.411	INI42-12	CN-1NI-042 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.412	INI42-02	CN-1NI-042 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.413	INI42-06	CN-1NI-042 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.414	INI42-08	CN-1NI-042 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.415	INI42-10	CN-1NI-042 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.416	INI43-01	CN-1NI-043 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.417	INI43-02	CN-1NI-043 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.418	INI43-03	CN-1NI-043 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.419	INI43-04	CN-1NI-043 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.420	INI43-05	CN-1NI-043 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.421	INI43-06	CN-1NI-043 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.422	INI43-07	CN-1NI-043 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.423	INI43-08	CN-1NI-043 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.424	INI43-09	CN-1NI-043 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----
C2.01.425	INI44-01	CN-1NI-044 CN-1562-1.2	UT ISI-120	SS	6.00	0.280	50318	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAUMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 160  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.426	INI44-02	CN-INI-044 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.427	INI44-03	CN-INI-044 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.428	INI44-04	CN-INI-044 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.429	INI44-05	CN-INI-044 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.430	INI44-06	CN-INI-044 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.431	INI44-07	CN-INI-044 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.432	INI44-08	CN-INI-044 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.433	INI44-09	CN-INI-044 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.434	INI44-10	CN-INI-044 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.435	INI44-11	CN-INI-044 CN-1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	-----
C2.01.436	INI80-06	CN-INI-080 CN-1562-1.1	UT	ISI-120	SS	10.00	0.365	50321	-----
C2.01.437	INI80-01	CN-INI-080 CN-1562-1.1	UT	ISI-120	SS	10.00	1.000	50312	-----
C2.01.443	INI179-02	CN-INI-179 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.444	INI179-03	CN-INI-179 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.445	INI188-01	CN-INI-188 CN-1562-1.4	UT	ISI-120	SS	14.00	1.250	50324	-----
C2.01.446	INI188-02	CN-INI-188 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAUMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 161  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.447	INI212-01	CN-1NI-212 CN-1562-1.3	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.448	INI215-01	CN-1NI-215 CN-1562-1.2	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.449	INI216-05	CN-1NI-216 CN-1562-1.3	UT	ISI-120	SS	8.00	0.906	50311	-----
C2.01.450	INI224-01	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.451	INI224-02	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.452	INI224-03	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.453	INI224-04	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	0.844	50323	-----
C2.01.454	INI224-05	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	0.844	50323	-----
C2.01.455	INI224-19	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	0.844	50323	-----
C2.01.456	INI224-20	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	0.844	50323	-----
C2.01.457	INI224-22	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	0.844	50323	-----
C2.01.458	INI224-23	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	0.844	50323	-----
C2.01.459	INI224-24	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	0.844	50323	-----
C2.01.460	INI224-25	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	0.844	50323	-----
C2.01.461	INI224-27	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.462	INI224-28	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED FOR

PROGRAM: RUN87179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 162  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAH. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.463	INI224-29	CN-1NI-224 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.464	INI315-01	CN-1NI-315 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.465	INI315-03	CN-1NI-315 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.466	INI315-04	CN-1NI-315 CN-1562-1.4	UT	ISI-120	SS	12.00	0.844	50323	-----
C2.01.467	INI315-05	CN-1NI-315 CN-1562-1.4	UT	ISI-120	SS	12.00	0.844	50323	-----
C2.01.468	INI316-01	CN-1NI-316 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.469	INI316-14	CN-1NI-316 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.470	INI316-17	CN-1NI-316 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.471	INI316-21	CN-1NI-316 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.472	INI316-23	CN-1NI-316 CN-1562-1.4	UT	ISI-120	SS	14.00	1.250	50324	-----
C2.01.473	INI317-08	CN-1NI-317 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.474	INI317-07	CN-1NI-317 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.475	INI317-10	CN-1NI-317 CN-1562-1.4	UT	ISI-120	SS	12.00	0.844	50323	-----
C2.01.476	INI317-04	CN-1NI-317 CN-1562-1.4	UT	ISI-120	SS	12.00	0.844	50323	-----
C2.01.477	INI317-02	CN-1NI-317 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.478	INI318-20	CN-1NI-318 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 163  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.479	INI318-05	CN-1NI-318 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.480	INI318-03	CN-1NI-318 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.481	INI318-01	CN-1NI-318 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.482	INI319-01	CN-1NI-319 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.483	INI319-02	CN-1NI-319 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.484	INI319-03	CN-1NI-319 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.485	INI319-16	CN-1NI-319 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.486	INI319-17	CN-1NI-319 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.487	INI319-18	CN-1NI-319 CN-1562-1.4	UT	ISI-120	SS	12.00	1.125	50316	-----
C2.01.488	1ACCA-13-14	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS/SS	10.00	0.500	50321	SAF. INJ. ACCUMULATOR TANK 1A OUTLET NOZZLE TO SAFE END
C2.01.489	1ACCB-13-14	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS/SS	10.00	0.500	50321	SAF. INJ. ACCUMULATOR TANK 1B OUTLET NOZZLE TO SAFE END
C2.01.490	1ACCC-13-14	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS/SS	10.00	0.500	50321	SAF. INJ. ACCUMULATOR TANK 1C OUTLET NOZZLE TO SAFE END
C2.01.491	1ACCD-13-14	CN-1562-1.1 CNM 1201.04-151	UT	ISI-120	CS/SS	10.00	0.500	50321	SAF. INJ. ACCUMULATOR TANK 1D OUTLET NOZZLE TO SAFE END
C2.01.492	1WAC-A-SE	CN-1562-1.4 CNM 1201.04-109	UT	ISI-120	CS/SS	12.00	1.125	50316	SAF. INJ. WATER ACCUMULATOR GAS COIN. NOZZLE TO SAFE END
C2.01.493	1WAC-B-SE	CN-1562-1.4 CNM 1201.04-109	UT	ISI-120	CS/SS	12.00	1.125	50316	SAF. INJ. WATER ACCUMULATOR NOZZLE B TO SAFE END
C2.01.494	1WAC-C-SE	CN-1562-1.4 CNM 1201.04-109	UT	ISI-120	CS/SS	12.00	1.125	50316	SAF. INJ. WATER ACCUMULATOR NOZZLE C TO SAFE END

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 164  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.495	1NAC-A-SE	CN-1562-1.4 CNM 1201.04-129	UT	ISI-120	CS/SS	12.00	1.125	50316	SAF. INJ. NITROGEN ACCUMULATOR NOZZLE A TO SAFE END
C2.01.601	1CA66-01	CN-1CA-066 CN-1592-1.1	UT	ISI-120	CS	6.00	0.864	50355	-----
C2.01.602	1CA66-06	CN-1CA-066 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.603	1CA66-20	CN-1CA-066 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.605	1CA67-12	CN-1CA-067 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.606	1CA67-07	CN-1CA-067 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.607	1CA67-03	CN-1CA-067 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.609	1CA68-13	CN-1CA-068 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.610	1CA69-03	CN-1CA-069 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.611	1CA69-14	CN-1CA-069 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.612	1CA70-03	CN-1CA-070 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.613	1CA70-14	CN-1CA-070 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.614	1CA71-12	CN-1CA-071 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.615	1CA71-06	CN-1CA-071 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.616	1CA72-01	CN-1CA-072 CN-1592-1.1	UT	ISI-120	CS	6.00	0.864	50355	-----
C2.01.617	1CA72-08	CN-1CA-072 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----

UNCONTROLLED

THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 165  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.619	1CA73-05	CN-1CA-073 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.620	1CA91-13	CN-1CA-091 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.621	1CA92-04	CN-1CA-092 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.622	1CA92-09	CN-1CA-092 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.623	1CA93-17	CN-1CA-093 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.624	1CA100-09	CN-1CA-100 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.625	1CA101-03	CN-1CA-101 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.626	1CA101-12	CN-1CA-101 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.627	1CA102-04	CN-1CA-102 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.627A	1CA102-16	CN-1CA-102 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.627B	1CA111-05	CN-1CA-111 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.628	1CA112-19	CN-1CA-112 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.629	1CA112-03	CN-1CA-112 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.630	1CA113-03	CN-1CA-113 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.631	1CA113-16	CN-1CA-113 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----
C2.01.632	1CA121-16	CN-1CA-121 CN-1592-1.1	UT	ISI-120	CS	6.00	0.432	50331	----- -----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C00/133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 166  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.632A	1CA121-15	CN-1CA-121 CN-1592-1.1	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.651	1CF17-04	CN-1CF-017 CN-1591-1.1	UT ISI-120	CS	16.00	0.844	50329	-----
C2.01.652	1CF19-09	CN-1CF-019 CN-1591-1.1	UT ISI-120	CS	18.00	0.938	50330	-----
C2.01.653	1CF19-01	CN-1CF-019 CN-1591-1.1	UT ISI-120	CS	18.00	0.938	50330	-----
C2.01.654	1CF-22-E	CN-1CF-022 CN-1591-1.1	UT ISI-120	CS	16.00	0.844	50329	GRINNELL PIECE MARK CT-CF-22 WELD E
C2.01.655	1CF-23-G	CN-1CF-022 CN-1591-1.1	UT ISI-120	CS	18.00	0.938	50330	GRINNELL PIECE MARK CT-CF-23 WELD G
C2.01.656	1CF24-04	CN-1CF-024 CN-1591-1.1	UT ISI-120	CS	18.00	0.938	50330	-----
C2.01.657	1CF27-02	CN-1CF-027 CN-1591-1.1	UT ISI-120	CS	16.00	0.844	50329	-----
C2.01.658	1CF29-03	CN-1CF-029 CN-1591-1.1	UT ISI-120	CS	18.00	0.938	50330	-----
C2.01.659	1CF29-06	CN-1CF-029 CN-1591-1.1	UT ISI-120	CS	18.00	0.938	50330	-----
C2.01.660	1CF-9B-D	CN-1CF-034 CN-1591-1.1	UT ISI-120	CS	16.00	0.844	50329	GRINNELL PIECE MARK CT-CF-9B WELD D
C2.01.661	1CF34-09	CN-1CF-034 CN-1591-1.1	UT ISI-120	CS	18.00	0.938	50330	-----
C2.01.662	1CF-10-A	CN-1CF-034 CN-1591-1.1	UT ISI-120	CS	18.00	0.938	50330	GRINNELL PIECE MARK CT-CF-10 WELD A
C2.01.701	1SA1-01	CN-1SA-001 CN-1593-1.1	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.702	1SA1-04	CN-1SA-001 CN-1593-1.1	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.703	1SA1-11	CN-1SA-001 CN-1593-1.1	UT ISI-120	CS	6.00	0.432	50331	-----

UNCONTROLLED

THIS DOCUMENT IS UNCONTROLLED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAMBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 167  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.704	ISA1-14	CN-ISA-001 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.705	ISA1-16	CN-ISA-001 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.706	ISA1-21	CN-ISA-001 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.707	ISA1-22	CN-ISA-001 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.708	ISA1-45	CN-ISA-001 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.709	ISA1-48	CN-ISA-001 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.710	ISA1-39	CN-ISA-001 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.711	ISA1-41	CN-ISA-001 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.712	ISA1-42	CN-ISA-001 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.712A	ISA2-09	CN-ISA-002 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.713	ISA2-08	CN-ISA-002 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.714	ISA2-03	CN-ISA-002 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.715	ISA2-01	CN-ISA-002 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.716	ISA2-11	CN-ISA-002 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.717	ISA2-05A	CN-ISA-002 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.718	ISA9-07	CN-ISA-009 CN-1593-1.1	UT	ISI-120	CS	6.00	0.432	50331	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 168  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.719	ISA10-05	CN-ISA-010 CN-1593-1.1	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.720	ISA10-10	CN-ISA-010 CN-1593-1.1	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.721	ISA10-13	CN-ISA-010 CN-1593-1.1	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.722	ISA10-18	CN-ISA-010 CN-1593-1.1	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.723	ISA11-04	CN-ISA-011 CN-1593-1.1	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.724	ISA12-01	CN-ISA-012 CN-1593-1.1	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.725	ISA12-06	CN-ISA-012 CN-1593-1.1	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.726	ISA12-12	CN-ISA-012 CN-1593-1.1	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.727	ISA12-17	CN-ISA-012 CN-1593-1.1	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.751	ISM22-08	CN-ISM-022 CN-1593-1.0	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.752	ISM22-03	CN-ISM-022 CN-1593-1.0	UT ISI-120	CS	6.00	0.432	50331	-----
C2.01.753	ISM-7C-B	CN-ISM-022 CN-1593-1.0	UT ISI-120	CS	10.00	1.500	50356	GRINNELL PIECE MARK CT-SM-7C HELD B
C2.01.754	ISM23-03	CN-ISM-023 CN-1593-1.0	RT NDE-11	CS	35.00	1.750	-----	DPC
C2.01.755	ISM-1C-K	CN-ISM-024 CN-1593-1.0	RT NDE-11	CS	34.00	1.375	-----	GRINNELL PIECE MARK CT-SM-1C
C2.01.756	ISM-1C-F	CN-ISM-024 CN-1593-1.0	RT NDE-11	CS	32.00	1.375	-----	GRINNELL PIECE MARK CT-SM-1C
C2.01.757	ISM27-04	CN-ISM-027 CN-1593-1.0	UT ISI-120	CS	6.00	0.432	50331	-----

UNCONTROLLED  
 THIS COPY WILL NOT BE USED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAUGA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 169  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.758	ISM27-02	CN-ISM-027 CN-1593-1.0	RT	NDE-11	CS	36.00	2.375	-----	DPC
C2.01.759	ISM-8B-D	CN-ISM-027 CN-1593-1.0	UT	ISI-120	CS	10.00	1.500	50356	GRINNELL PIECE MARK CT-SM-8B WELD D
C2.01.760	ISM-1B-I	CN-ISM-029 CN-1593-1.0	RT	NDE-11	CS	32.00	1.375	-----	GRINNELL PIECE MARK CT-SM-1B
C2.01.761	ISM29-03	CN-ISM-029 CN-1593-1.0	RT	NDE-11	CS	34.00	1.375	-----	DPC
C2.01.762	ISM32-04	CN-ISM-032 CN-1593-1.0	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.763	ISM-8A-F	CN-ISM-032 CN-1593-1.0	UT	ISI-120	CS	10.00	1.500	50356	GRINNELL PIECE MARK CT-SM-8A WELD F
C2.01.764	ISM-4A-A	CN-ISM-033 CN-1593-1.0	RT	NDE-11	CS	34.00	1.375	-----	GRINNELL PIECE MARK CT-SM-4A
C2.01.765	ISM34-02	CN-ISM-034 CN-1593-1.0	RT	NDE-11	CS	34.00	1.375	-----	DPC
C2.01.766	ISM-1A-F	CN-ISM-034 CN-1593-1.0	RT	NDE-11	CS	32.00	1.375	-----	GRINNELL PIECE MARK CT-SM-1A
C2.01.767	ISM37-02	CN-ISM-037 CN-1593-1.0	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.768	ISM-7D-C	CN-ISM-037 CN-1593-1.0	UT	ISI-120	CS	10.00	1.500	50356	GRINNELL PIECE MARK CT-SM-7D WELD C
C2.01.769	ISM-4D-B	CN-ISM-038 CN-1593-1.0	RT	NDE-11	CS	34.00	1.375	-----	GRINNELL PIECE MARK CT-SM-4D
C2.01.770	ISM-1B-K	CN-ISM-039 CN-1593-1.0	RT	NDE-11	CS	34.00	1.375	-----	GRINNELL PIECE MARK CT-SM-1B
C2.01.771	ISM-1D-F	CN-ISM-039 CN-1593-1.0	RT	NDE-11	CS	32.00	1.375	-----	GRINNELL PIECE MARK CT-SM-1D
C2.01.772	ISM41-01	CN-ISM-041 CN-1593-1.0	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.773	ISM41-03	CN-ISM-041 CN-1593-1.0	UT	ISI-120	CS	6.00	0.432	50331	-----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
 FILE: C007133  
 PLANT: CATANBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 170  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.01.774	ISM42-05	CN-ISM-042 CN-1593-1.0	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.775	ISM82-08	CN-ISM-082 CN-1593-1.0	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.776	ISM88-01	CN-ISM-088 CN-1593-1.0	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.801	ISV19-01	CN-ISV-019 CN-1593-1.0	UT	ISI-120	CS	6.00	1.500	50356	-----
C2.01.802	ISV21-05	CN-ISV-021 CN-1593-1.0	UT	ISI-120	CS	6.00	1.500	50356	-----
C2.01.803	ISV23-03	CN-ISV-023 CN-1593-1.0	UT	ISI-120	CS	6.00	1.500	50356	-----
C2.01.804	ISV25-02	CN-ISV-025 CN-1593-1.0	UT	ISI-120	CS	6.00	1.500	50356	-----
C2.01.805	ISV27-01	CN-ISV-027 CN-1593-1.0	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.806	ISV30-02	CN-ISV-030 CN-1593-1.0	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.807	ISV33-03	CN-ISV-033 CN-1593-1.0	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.01.808	ISV36-06	CN-ISV-036 CN-1593-1.0	UT	ISI-120	CS	6.00	0.432	50331	-----
C2.02.000	LONGITUDINAL	WELDS IN FITTINGS --	---	-----	-----	---.0	---.0	-----	-----
C2.02.001	1FW12-3L	CN-1FW-012 CN-1571-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.002	1FW12-6L	CN-1FW-012 CN-1571-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.011	1ND1-12L	CN-1ND-001 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	TEE LONG. SEAM
C2.02.012	1ND1-10L	CN-1ND-001 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	14X12 REDUCER LONG. SEAM

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 171  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.02.013	IND2-04L	CN-IND-002 CN-1561-1.0	UT ISI-120	SS	14.00	0.438	50314	ELBOW LONG. SEAM -----
C2.02.014	IND2-10L	CN-IND-002 CN-1561-1.0	UT ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM -----
C2.02.015	IND3-03L	CN-IND-003 CN-1561-1.0	UT ISI-120	SS	18.00	0.562	50317	TEE LONG. SEAM -----
C2.02.016	IND3-04L	CN-IND-003 CN-1561-1.0	UT ISI-120	SS	18.00	0.562	50317	18X14 REDUCER LONG. SEAM -----
C2.02.017	IND3-10L	CN-IND-003 CN-1561-1.0	UT ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM -----
C2.02.018	IND4-01L	CN-IND-004 CN-1561-1.0	UT ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM -----
C2.02.019	IND4-06L	CN-IND-004 CN-1561-1.0	UT ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM -----
C2.02.020	IND9-05L	CN-IND-009 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.021	IND9-11L	CN-IND-009 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.022	IND10-07L	CN-IND-010 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.023	IND10-17L	CN-IND-010 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.024	IND11-05L	CN-IND-011 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.025	IND11-11L	CN-IND-011 CN-1561-1.0	UT ISI-120	SS	8.00	0.322	50310	ELBOW LONG. SEAM -----
C2.02.026	IND12-03L	CN-IND-012 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.027	IND12-07L	CN-IND-012 CN-1561-1.0	UT ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.028	IND13-11L	CN-IND-013 CN-1561-1.1	UT ISI-120	SS	14.00	0.438	50314	ELBOW LONG. SEAM -----

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 172  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.02.029	IND13-05L	CN-IND-013 CN-1561-1.1	UT	ISI-120	SS	14.00	0.438	50314	ELBOW LONG. SEAM -----
C2.02.030	IND14-14L	CN-IND-014 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM -----
C2.02.031	IND14-11L	CN-IND-014 CN-1561-1.1	UT	ISI-120	SS	14.00	0.438	50314	TEE LONG. SEAM -----
C2.02.032	IND14-08L	CN-IND-014 CN-1561-1.1	UT	ISI-120	SS	14.00	0.438	50314	ELBOW LONG. SEAM -----
C2.02.033	IND15-04L	CN-IND-015 CN-1561-1.1	UT	ISI-120	SS	18.00	0.562	50317	ELBOW LONG. SEAM -----
C2.02.034	IND15-07L	CN-IND-015 CN-1561-1.1	UT	ISI-120	SS	18.00	0.562	50317	TEE LONG. SEAM -----
C2.02.035	IND15-13L	CN-IND-015 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM -----
C2.02.036	IND18-01L	CN-IND-018 CN-1561-1.1	UT	ISI-120	SS	8.00	0.322	50310	ELBOW LONG. SEAM -----
C2.02.037	IND18-14L	CN-IND-018 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.038	IND19-05L	CN-IND-019 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.039	IND19-07L	CN-IND-019 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.040	IND20-03L	CN-IND-020 CN-1561-1.1	UT	ISI-120	SS	8.00	0.322	50310	ELBOW LONG. SEAM -----
C2.02.041	IND20-07L	CN-IND-020 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.042	IND21-06L	CN-IND-021 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313	TEE LONG. SEAM -----
C2.02.043	IND23-09L	CN-IND-023 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.044	IND23-07L	CN-IND-023 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 173  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.02.045	IND03-04L	CN-IND-023 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.046	IND23-10L	CN-IND-023 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.047	IND39-16L	CN-IND-039 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	TEE LONG. SEAM
C2.02.048	IND41-06L	CN-IND-041 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.049	IND42-28L	CN-IND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.050	IND42-17L	CN-IND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.051	IND42-13L	CN-IND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.052	IND42-11L	CN-IND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.053	IND42-10L	CN-IND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.054	IND42-08L	CN-IND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.055	IND42-06L	CN-IND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.056	IND42-04L	CN-IND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.057	IND42-02L	CN-IND-042 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.058	IND43-01L	CN-IND-043 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.059	IND43-10L	CN-IND-043 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.060	IND44-05L	CN-IND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM

UNCONTROLLED  
THIS COPY WILL NOT BE USED FOR

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAWBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 174  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.02.061	1ND44-07L	CN-1ND-044 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM -----
C2.02.062	1ND45-18L	CN-1ND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.063	1ND45-37L	CN-1ND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.064	1ND45-29L	CN-1ND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.065	1ND45-03L	CN-1ND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.066	1ND45-25L	CN-1ND-045 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.067	1ND46-16L	CN-1ND-046 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.068	1ND46-05L	CN-1ND-046 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.069	1ND47-05L	CN-1ND-047 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	TEE LONG. SEAM -----
C2.02.070	1ND47-02L	CN-1ND-047 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	8X4 REDUCER LONG. SEAM -----
C2.02.071	1ND47-21L	CN-1ND-047 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.072	1ND48-22L	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.073	1ND48-12L	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.074	1ND48-08L	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.075	1ND48-01L	CN-1ND-048 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----
C2.02.076	1ND49-10L	CN-1ND-049 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM -----

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 175  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.02.077	1ND49-14L	CN-1ND-049 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.078	1ND49-05L	CN-1ND-049 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.079	1ND50-03L	CN-1ND-050 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	TEE LONG. SEAM
C2.02.080	1ND53-04L	CN-1ND-053 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.081	1ND51-02L	CN-1ND-051 CN-1561-1.1	UT	ISI-120	SS	14.00	0.438	50314	14X8 REDUCER LONG. SEAM
C2.02.082	1ND52-07L	CN-1ND-052 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.083	1ND53-17L	CN-1ND-053 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	TEE LONG. SEAM
C2.02.084	1ND53-14L	CN-1ND-053 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.085	1ND54-04L	CN-1ND-054 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	12X8 REDUCER LONG. SEAM
C2.02.086	1ND54-01L	CN-1ND-054 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.087	1ND54-05L	CN-1ND-054 CN-1561-1.0	UT	ISI-120	SS	12.00	0.375	50313	TEE LONG. SEAM
C2.02.088	1ND54-09L	CN-1ND-054 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.089	1ND54-06L	CN-1ND-054 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	REDUCER LONG. SEAM
C2.02.090	1ND54-08L	CN-1ND-054 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	TEE LONG. SEAM
C2.02.091	1ND55-02L	CN-1ND-055 CN-1561-1.1	UT	ISI-120	SS	12.00	0.375	50313	ELBOW LONG. SEAM
C2.02.092	1ND56-15L	CN-1ND-056 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 176  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.02.093	IND56-02L	CN-IND-056 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.094	IND56-01L	CN-IND-056 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	TEE LONG. SEAM
C2.02.095	IND57-23L	CN-IND-057 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.096	IND57-25L	CN-IND-057 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	14X8 REDUCER LONG. SEAM
C2.02.097	IND58-02L	CN-IND-058 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	TEE LONG. SEAM
C2.02.098	IND58-09L	CN-IND-058 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.099	IND59-12L	CN-IND-059 CN-1561-1.0	UT	ISI-120	SS	14.00	0.438	50314	14X8 REDUCER LONG. SEAM
C2.02.100	IND60-07L	CN-IND-060 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.101	IND60-02L	CN-IND-060 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	TEE LONG. SEAM
C2.02.102	IND60-09L	CN-IND-060 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.103	IND61-07L	CN-IND-061 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.104	IND61-11L	CN-IND-061 CN-1561-1.0	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.105	IND64-01L	CN-IND-064 CN-1561-1.1	UT	ISI-120	SS	14.00	0.438	50314	14X8 REDUCER LONG. SEAM
C2.02.106	IND50-07L	CN-IND-050 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.107	IND64-03L	CN-IND-064 CN-1561-1.1	UT	ISI-120	SS	8.00	0.250	50309	TEE LONG. SEAM
C2.02.201	INI38-03L	CN-INI-038 CN 1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	8X6 REDUCER LONG. SEAM

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 177  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.02.202	INI38-12L	CN-INI-038 CN 1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	ELBOW LONG. SEAM
C2.02.203	INI39-04L	CN-INI-039 CN 1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	ELBOW LONG. SEAM
C2.02.204	INI40-09L	CN-INI-040 CN 1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.205	INI40-07L	CN-INI-040 CN 1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	ELBOW LONG. SEAM
C2.02.206	INI40-04L	CN-INI-040 CN 1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	TEE LONG. SEAM
C2.02.207	INI40-02L	CN-INI-040 CN 1562-1.2	UT	ISI-120	SS	8.00	0.250	50309	8X6 REDUCER LONG. SEAM
C2.02.208	INI40-13L	CN-INI-040 CN 1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	ELBOW LONG. SEAM
C2.02.209	INI40-16L	CN-INI-040 CN 1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	ELBOW LONG. SEAM
C2.02.210	INI41-05L	CN-INI-041 CN 1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	ELBOW LONG. SEAM
C2.02.211	INI42-13L	CN-INI-042 CN 1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	ELBOW LONG. SEAM
C2.02.212	INI42-10L	CN-INI-042 CN 1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	6X4 REDUCER LONG. SEAM
C2.02.213	INI43-04L	CN-INI-043 CN 1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	ELBOW LONG. SEAM
C2.02.214	INI44-02L	CN-INI-044 CN 1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	ELBOW LONG. SEAM
C2.02.215	INI44-04L	CN-INI-044 CN 1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	ELBOW LONG. SEAM
C2.02.216	INI44-07L	CN-INI-044 CN 1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	ELBOW LONG. SEAM
C2.02.217	INI44-09L	CN-INI-044 CN 1562-1.2	UT	ISI-120	SS	6.00	0.280	50318	ELBOW LONG. SEAM

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 178  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.02.218	INI80-03L	CN-INI-080 CN 1562-1.1	UT	ISI-120	SS	10.00	0.365	50321	ELBOW LONG. SEAM
C2.02.551	1SV36-02L	CN-1SV-036 CN-159-1.0	UT	ISI-120	CS	6.00	0.432	50331	ELBOW LONG SEAM
C2.04.000	----- PRESSURE	RETAINING BOLTING --	---	-----	-----	--,--0	--,--0	-----	EXCEEDING ONE INCH IN DIAMETER
C2.04.001	IND1-MJ1	CN-IND-001 CN-1561-1.0	VIS	QA M-10	SS	1.38	9.000	-----	20 STUDS,40 NUTS EXAMINED IN PLACE
C2.04.002	IND1-MJ1	CN-IND-001 CN-1561-1.0	UT	NDE-44	SS	1.38	9.000	50357	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.003	IND1-MJ2	CN-IND-001 CN-1561-1.0	VIS	QA M-10	SS	1.38	9.000	-----	20 STUDS,40 NUTS EXAMINED IN PLACE
C2.04.004	IND1-MJ2	CN-IND-001 CN-1561-1.0	UT	NDE-44	SS	1.38	9.000	50357	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.005	IND9-MJ1	CN-IND-009 CN-1561-1.0	VIS	QA M-10	SS	1.13	7.500	-----	12 STUDS,24 NUTS EXAMINED IN PLACE
C2.04.006	IND9-MJ1	CN-IND-009 CN-1561-1.0	UT	NDE-44	SS	1.13	7.500	50358	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.007	IND13-MJ1	CN-IND-013 CN-1561-1.1	VIS	QA M-10	SS	1.38	9.000	-----	20 STUDS,40 NUTS EXAMINED IN PLACE
C2.04.008	IND13-MJ1	CN-IND-013 CN-1561-1.1	UT	NDE-44	SS	1.38	9.000	50357	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.009	IND13-MJ2	CN-IND-013 CN-1561-1.1	VIS	QA M-10	SS	1.38	9.000	-----	20 STUDS,40 NUTS EXAMINED IN PLACE
C2.04.010	IND13-MJ2	CN-IND-013 CN-1561-1.1	UT	NDE-44	SS	1.38	9.000	50357	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.011	IND18-MJ1	CN-IND-018 CN-1561-1.1	VIS	QA M-10	SS	1.13	7.500	-----	12 STUDS,24 NUTS EXAMINED IN PLACE
C2.04.012	IND18-MJ1	CN-IND-018 CN-1561-1.1	UT	NDE-44	SS	1.13	7.500	50358	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.013	IND44-MJ1	CN-IND-044 CN-1561-1.0	VIS	QA M-10	SS	1.25	9.250	-----	20 STUDS,40 NUTS EXAMINED IN PLACE

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 179  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.04.014	IND44-MJ1	CN-IND-044 CN-1561-1.0	UT	NDE-44	SS	1.25	9.250	50359	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.015	IND45-MJ1	CN-IND-45 CN-1561-1.1	VIS	QA M-10	SS	1.13	8.000	-----	12 STUDS,24 NUTS EXAMINED IN PLACE
C2.04.016	IND45-MJ1	CN-IND-045 CN-1561-1.1	UT	NDE-44	SS	1.13	8.000	50358	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.017	IND48-MJ1	CN-IND-048 CN-1561-1.0	VIS	QA M-10	SS	1.13	8.000	-----	12 STUDS,24 NUTS EXAMINED IN PLACE
C2.04.018	IND48-MJ1	CN-IND-048 CN-1561-1.0	UT	NDE-44	SS	1.13	8.000	50358	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.019	IND51-MJ1	CN-IND-051 CN-1561-1.1	VIS	QA M-10	SS	1.13	7.750	-----	12 STUDS,24 NUTS EXAMINED IN PLACE
C2.04.020	IND51-MJ1	CN-IND-051 CN-1561-1.1	UT	NDE-44	SS	1.13	7.750	50358	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.021	IND52-MJ1	CN-IND-052 CN-1561-1.1	VIS	QA M-10	SS	1.13	8.000	-----	12 STUDS,24 NUTS EXAMINED IN PLACE
C2.04.022	IND52-MJ1	CN-IND-052 CN-1561-1.1	UT	NDE-44	SS	1.13	8.000	50358	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.023	IND56-MJ1	CN-IND-056 CN-1561-1.0	VIS	QA M-10	SS	1.13	8.000	-----	12 STUDS,24 NUTS EXAMINED IN PLACE
C2.04.024	IND56-MJ1	CN-IND-056 CN-1561-1.0	UT	NDE-44	SS	1.13	8.000	50358	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.025	IND57-MJ1	CN-IND-057 CN-1561-1.0	VIS	QA M-10	SS	1.13	7.750	-----	12 STUDS,24 NUTS EXAMINED IN PLACE
C2.04.026	IND57-MJ1	CN-IND-057 CN-1561-1.0	UT	NDE-44	SS	1.13	7.750	50358	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.027	IND59-MJ1	CN-IND-059 CN-1561-1.1	VIS	QA M-10	SS	1.13	8.000	-----	12 STUDS,24 NUTS EXAMINED IN PLACE
C2.04.028	IND59-MJ1	CN-IND-059 CN-1561-1.1	UT	NDE-44	SS	1.13	8.000	50358	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.029	IND64-MJ2	CN-IND-064 CN-1561-1.1	VIS	QA M-10	SS	1.13	8.000	-----	12 STUDS,24 NUTS EXAMINED IN PLACE

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUM37179-QAISI02  
FILE: C007133  
PLANT: CATAIBA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 180  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C2.04.030	IND64-MJ2	CN-IND-064 CN-1561-1.1	UT	NDE-44	SS	1.13	8.000	50358	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.051	INI17-MJ1	CN-INI-017 CN-1562-1.1	VIS	QA M-10	SS	1.38	9.250	-----	16 STUDS,32 NUTS EXAMINED IN PLACE
C2.04.052	INI17-MJ1	CN-INI-017 CN-1562-1.1	UT	NDE-44	SS	1.38	9.250	50357	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.053	INI224-MJ1	CN-INI-224 CN-1562-1.4	VIS	QA M-10	SS	2.00	22.375	-----	16 STUDS,32 NUTS EXAMINED IN PLACE
C2.04.054	INI224-MJ1	CN-INI-224 CN-1562-1.4	UT	NDE-44	SS	2.00	22.375	50345	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C2.04.055	INI224-MJ2	CN-INI-224 CN-1562-1.4	VIS	QA M-10	SS	2.00	15.250	-----	16 STUDS,32 NUTS EXAMINED IN PLACE
C2.04.056	INI224-MJ2	CN-INI-224 CN-1562-1.4	UT	NDE-44	SS	2.00	15.250	50345	EXAMINE TWO STUDS(MINIMUM) IN PLACE

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
\*\*\* THERE WERE 695 RECORDS SELECTED \*\*\*  
\*\*\* WHOSE ITEM NUMBERS BEGIN WITH C2. \*\*\*

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 181  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C3.00.000	CLASS 2 PUMP	PRESSURE BOUNDARY --	---	-----	----	--,-0	--,-0	----	-----
C3.02.000	-----PRESSURE	RETAINING BOLTING---	---	-----	----	--,-0	--,-0	----	-----
C3.02.001	1RHRPA-FLGB	CNM 1201.05-14 CNM 1201.05-270	VIS	ISI-350	SS	2.00	9.600	-----	RHR PUMP 1A FLANGE BOLTING 20 BOLTS
C3.02.002	1RHRPA-FLGB	CNM 1201.05-14 CNM 1201.05-270	UT	ISI-104	SS	2.00	9.600	50382	INSPECT TWO BOLTS (MINIMUM)---
C3.03.000	----INTEGRALLY	WELDED SUPPORTS-----	---	-----	----	--,-0	--,-0	----	-----
C3.03.001	1RHRPA-LUGS	CNM 1201.05-14 CNM 1201.05-270	PT	NDE-33	SS	--,-0	--,-0	-----	RHR PUMP 1A SUPPORT LUG TO PUMP CASING (3 LUGS)

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
 \*\*\* THERE WERE 6 RECORDS SELECTED \*\*\*  
 \*\*\* WHOSE ITEM NUMBERS BEGIN WITH C3. \*\*\*

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 182  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C4.00.000	CLASS 2 VALVE	PRESSURE BOUNDARY --	---	-----	-----	--,-0	--,-0	----	-----
C4.01.000	----- VALVE	BODY WELDS -----	---	-----	-----	--,-0	--,-0	----	-----
C4.01.001	IND53	CN-IND-054 CNM 1205.00-91	UT	ISI-120	SS	8.00	1.750	50361	VALVE BODY TO BONNET NECK
C4.01.002	IND28A	CN-IND-060 CNM 1205.00-207	UT	ISI-120	SS	8.00	1.750	50361	VALVE BODY TO BONNET
C4.01.003	INI342	CN-INI-038 CNM 1205.00-152	RT	NDE-11	SS	8.00	0.417	----	VALVE BODY TO BOLTING FLANGE
C4.01.004	INI136B	CN-INI-038 CNM 1205.00-207	UT	ISI-120	SS	8.00	1.750	50361	VALVE BODY TO BONNET
C4.01.005	INI135B	CN-INI-039 CNM 1205.00-231	UT	ISI-120	SS	6.00	0.500	50319	VALVE BODY TO BONNET
C4.01.006	INI103A	CN-INI-041 CNM 1205.00-231	UT	ISI-120	SS	6.00	0.500	50319	VALVE BODY TO BONNET
C4.01.007	INI333B	CN-INI-043 CNM 1205.00-231	UT	ISI-120	SS	6.00	0.500	50319	VALVE BODY TO BONNET
C4.01.008	INI334B	CN-INI-043 CNM 1205.00-231	UT	ISI-120	SS	6.00	0.500	50319	VALVE BODY TO BONNET
C4.01.009	INI332A	CN-INI-044 CNM 1205.00-231	UT	ISI-120	SS	6.00	0.500	50319	VALVE BODY TO BONNET
C4.01.021	ICF51	CN-ICF-019 CNM 1205.12-3	UT	ISI-120	CS	18.00	1.782	50362	FEEDWATER ISOLATION VALVE BODY TO BONNET WELD
C4.01.022	ICF60	CN-ICF-024 CNM 1205.12-3	UT	ISI-120	CS	18.00	1.782	50362	FEEDWATER ISOLATION VALVE BODY TO BONNET WELD
C4.01.023	ICF33	CN-ICF-029 CNM 1205.12-3	UT	ISI-120	CS	18.00	1.782	50362	FEEDWATER ISOLATION VALVE BODY TO BONNET WELD
C4.01.024	ICF42	CN-ICF-034 CNM 1205.12-3	UT	ISI-120	CS	18.00	1.782	50362	FEEDWATER ISOLATION VALVE BODY TO BONNET WELD
C4.01.051	ISV14	CN-ISV-019 CNM 1205.09-2	UT	ISI-120	CS/SS	6.00	1.500	50356	WELD 1AD VALVE INLET NECK TO BASE

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 183  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
C4.01.052	1SV9	CN-1SV-021 CNM 1205.09-2	UT	ISI-120	CS/SS	6.00	1.500	50356	WELD 1AD VALVE INLET NECK TO BASE
C4.01.053	1SV2	CN-1SV-023 CNM 1205.09-2	UT	ISI-120	CS/SS	6.00	1.500	50356	WELD 1AD VALVE INLET NECK TO BASE
C4.02.000	----- PRESSURE	RETAINING BOLTING -- -----	---	-----	-----	--,-0	--,-0	-----	EXCEEDING ONE INCH IN DIAMETER -----
C4.02.001	INI184B	CN-INI-083 CNM-1205.00-73	VIS	QA M-10	SS	1.25	9.250	-----	18 STUDS,18 NUTS EXAMINED IN PLACE
C4.02.002	INI184B	CN-INI-083 CNM-1205.00-73	UT	NDE-44	SS	1.25	9.250	50359	EXAMINE TWO STUDS(MINIMUM) IN PLACE
C4.02.003	INI173A	CN-INI-212 CNM-1205.00-74	VIS	QA M-10	SS	1.25	7.750	-----	16 STUDS,16 NUTS EXAMINED IN PLACE
C4.02.004	INI173A	CN-INI-212 CNM-1205.00-74	UT	NDE-44	SS	1.25	7.750	50359	EXAMINE TWO STUDS(MINIMUM) IN PLACE

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
 \*\*\* THERE WERE 23 RECORDS SELECTED \*\*\*  
 \*\*\* WHOSE ITEM NUMBERS BEGIN WITH C4. \*\*\*

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUMB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAMBA UNIT 1  
 KEY: ITEM NUMBER

D'KE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 184  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
E1.00.000	---- AUGMENTED	INSPECTION -----	---	-----	---	0	---	-----
E1.01.000	*****PUMP	INSPECTIONS*****	***	*****	---	0	---	*****
E1.01.001	1RCP-1B	CN-1NC-022 CN-1553-1.0	MT	-----	CS	0	---	REACTOR COOLANT PUMP MOTOR FLYWHEEL NRC REG 1.14 DPC
E1.01.002	1RCP-1B	CN-1NC-022 CN-1553-1.0	UT	ISI-117	CS	0	---	REACTOR COOLANT PUMP MOTOR FLYWHEEL NRC REG 1.14 DPC
E1.01.003	1RCP-1D	CN-1NC-023 CN-1553-1.0	MT	-----	CS	0	---	REACTOR COOLANT PUMP MOTOR FLYWHEEL NRC REG 1.14 DPC
E1.01.004	1RCP-1D	CN-1NC-023 CN-1553-1.0	UT	ISI-117	CS	0	---	REACTOR COOLANT PUMP MOTOR FLYWHEEL NRC REG 1.14 DPC
E1.01.005	1RCP-1A	CN-1NC-024 CN-1553-1.0	MT	-----	CS	0	---	REACTOR COOLANT PUMP MOTOR FLYWHEEL NRC REG 1.14 DPC
E1.01.006	1RCP-1A	CN-1NC-024 CN-1553-1.0	UT	ISI-117	CS	0	---	REACTOR COOLANT PUMP MOTOR FLYWHEEL NRC REG 1.14 DPC
E1.01.007	1RCP-1C	CN-1NC-025 CN-1553-1.0	MT	-----	CS	0	---	REACTOR COOLANT PUMP MOTOR FLYWHEEL NRC REG 1.14 DPC
E1.01.008	1RCP-1C	CN-1NC-025 CN-1553-1.0	UT	ISI-117	CS	0	---	REACTOR COOLANT PUMP MOTOR FLYWHEEL NRC REG 1.14 DPC

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
 \*\*\* THERE WERE 10 RECORDS SELECTED \*\*\*  
 \*\*\* WHOSE ITEM NUMBERS BEGIN WITH E1. \*\*\*

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAMBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 185  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
E2.01.000	*****STEAM	GENERATOR TUBES***** *****	***	*****	*****	--.0	--.0	*****	*****
E2.01.001	ISGA-TUBES	CNM-1201.01-106 -----	ET	ISI-423	INC	0.75	0.044	-----	GENERATOR A STEAM GEN. TUBES CAL.STDS.50370,50371,50372
E2.01.001A	ISGA-TUBES	CNM-1201.01-106 -----	ET	ISI-425	INC	0.75	0.044	50379	GENERATOR A STEAM GEN. TUBES PREHEATER INLET MOD.
E2.01.001B	ISGA-TUBES	CNM-1201.01-106 -----	VIS	ISI-350	INC	0.75	0.044	-----	GENERATOR A STEAM GEN. TUBES PREHEATER INLET MOD.
E2.01.002	ISGB-TUBES	CNM-1201.01-106 -----	ET	ISI-423	INC	0.75	0.044	-----	GENERATOR B STEAM GEN. TUBES CAL.STDS.50370,50371,50372
E2.01.002A	ISGB-TUBES	CNM-1201.01-106 -----	ET	ISI-425	INC	0.75	0.044	50379	GENERATOR B STEAM GEN. TUBES PREHEATER INLET MOD.
E2.01.002B	ISGB-TUBES	CNM-1201.01-106 -----	VIS	ISI-350	INC	0.75	0.044	-----	GENERATOR B STEAM GEN. TUBES PREHEATER INLET MOD.
E2.01.003	ISGC-TUBES	CNM-1201.01-106 -----	ET	ISI-423	INC	0.75	0.044	-----	GENERATOR C STEAM GEN. TUBES CAL.STDS.50370,50371,50372
E2.01.003A	ISGC-TUBES	CNM-1201.01-106 -----	ET	ISI-425	INC	0.75	0.044	50379	GENERATOR C STEAM GEN. TUBES PREHEATER INLET MOD.
E2.01.003B	ISGC-TUBES	CNM-1201.01-106 -----	VIS	ISI-350	INC	0.75	0.044	-----	GENERATOR C STEAM GEN. TUBES PREHEATER INLET MOD.
E2.01.004	ISGD-TUBES	CNM-1201.01-106 -----	ET	ISI-423	INC	0.75	0.044	-----	GENERATOR D STEAM GEN. TUBES CAL.STDS.50370,50371,50372
E2.01.004A	ISGD-TUBES	CNM-1201.01-106 -----	ET	ISI-425	INC	0.75	0.044	50379	GENERATOR D STEAM GEN. TUBES PREHEATER INLET MOD.
E2.01.004B	ISGD-TUBES	CNM-1201.01-106 -----	VIS	ISI-350	INC	0.75	0.044	-----	GENERATOR D STEAM GEN. TUBES PREHEATER INLET MOD.

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
 \*\*\* THERE WERE 13 RECORDS SELECTED \*\*\*  
 \*\*\* WHOSE ITEM NUMBERS BEGIN WITH E2. \*\*\*

UNCONTROLLED  
 THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATAUGA UNIT 1  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 186  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
E3.01.000	*****CLASS 2	VALVE BODY HELDS**** *****	***	*****	*****	--.-0	--.-0	*****	*****
E3.01.002	1SV2	CN-1SV-023 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.003	1SV4	CN-1SV-023 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.004	1SV5	CN-1SV-023 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.005	1SV6	CN-1SV-023 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.006	1SV8	CN-1SV-021 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.007	1SV9	CN-1SV-021 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.008	1SV10	CN-1SV-021 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.009	1SV11	CN-1SV-021 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.010	1SV12	CN-1SV-021 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.011	1SV14	CN-1SV-019 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.012	1SV15	CN-1SV-019 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.013	1SV16	CN-1SV-019 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.014	1SV17	CN-1SV-019 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.015	1SV18	CN-1SV-019 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.016	1SV20	CN-1SV-025 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
 FILE: C007133  
 PLANT: CATAWBA UNIT 1  
 KEY: ITEM NUMBER

DUKE POWER COMPANY  
 QUALITY ASSURANCE DEPARTMENT  
 PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
 MASTER REFERENCE LISTING

PAGE 187  
 04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. REQ.	PROCEDURE NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
E3.01.017	1SV21	CN-1SV-025 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.018	1SV22	CN-1SV-025 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.019	1SV23	CN-1SV-025 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.020	1SV24	CN-1SV-025 CNM 1205.09-02	PT	NDE-33	CS/SS	6.00	1.500	-----	WELD 1AD VALVE INLET NECK TO BASE
E3.01.021	1NI342	CN-1NI-038 CNM 1205.00-152	PT	NDE-33	SS	8.00	0.417	-----	VALVE BODY TO BOLTING FLANGE--

\*\*\*\*\* FOR UNIT 1 \*\*\*\*\*  
 \*\*\* THERE WERE 21 RECORDS SELECTED \*\*\*  
 \*\*\* WHOSE ITEM NUMBERS BEGIN WITH E3. \*\*\*

\*\*\* THERE WERE 2,849 TOTAL RECORDS \*\*\*  
 \*\*\* SELECTED FOR UNIT 1 \*\*\*  
 \*\*\*\*\*

UNCONTROLLED

THIS COPY WILL NOT BE UPDATED

PROGRAM: RUNB7179-QAISI02  
FILE: C007133  
PLANT: CATANBA UNIT 2  
KEY: ITEM NUMBER

DUKE POWER COMPANY  
QUALITY ASSURANCE DEPARTMENT  
PRE-SERVICE AND IN-SERVICE INSPECTION SYSTEM  
MASTER REFERENCE LISTING

PAGE 188  
04/10/84

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP. PROCEDURE REQ. NUMBER	MATERIAL TYPE	DIAM. SIZE	THICKNESS (LENGTH)	CALIB. BLOCK	***** COMMENTS *****
-------------	-----------	-----------------	--------------------------------	------------------	---------------	-----------------------	-----------------	----------------------

\*\*\* 2,849 TOTAL RECORDS SATISFY THE SELECTION CRITERIA \*\*\*

UNCONTROLLED  
THIS COPY WILL NOT BE UPDATED