



May 11, 1995

U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

Attn: Document Control Desk

Subject: Quad Cities Nuclear Station Unit 2,
Additional Information - Core Shroud Modification
NRC Docket Nos. 50-265

Reference: J.L. Schrage to USNRC letter dated May 5, 1995

During the installation of shroud repair hardware on Quad Cities Station Unit 2, pockets were cut in the shroud flange to accommodate the long upper supports. During this cutting operation, one of the pockets was cut too deep, and the cut transversed through the back of the shroud flange. This cut produced a steam bypass flow area. In Attachment 3 of the referenced letter (GENE-771-110-0595, Revision 0, "Evaluation of the Acceptability of FDDR No. 1E6AR-FDDR-001 for the Shroud Repair Program at Quad Cities Unit 2," dated May 4, 1995), ComEd transmitted an evaluation of the deviation for the shroud repair hardware installation at Quad Cities Unit 2 resulting from this steam bypass flow area. This document was identified as proprietary in nature to the General Electric Nuclear Company. ComEd also included, as Attachment 4 to the referenced letter, a General Electric Nuclear Company affidavits (dated May 4, 1995), per the requirements of 10CFR 2.790(b), explaining the reasons and circumstances for withholding the applicable information from public disclosure.

The Attachment to this letter transmits a non-proprietary version of the information which was originally submitted in the referenced letter. ComEd has deleted all proprietary information from the attached document.

To the best of my knowledge and belief, the analyses and evaluations contained in this document is true and correct. In some respects this document is not based on my personal knowledge, but on information furnished by other Commonwealth Edison employees, contractor employees, and/or consultants. Such information has been reviewed in accordance with company practice, and I believe it to be reliable.

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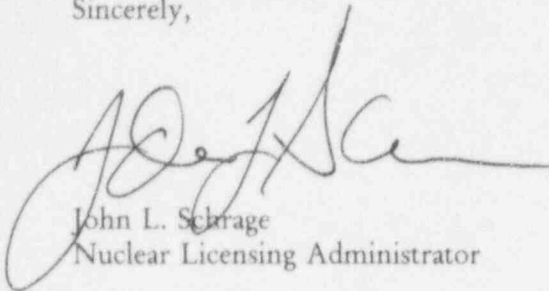
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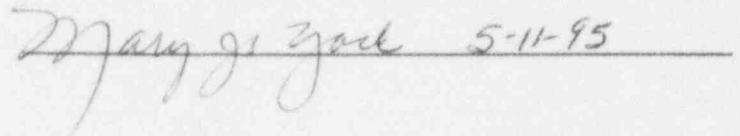
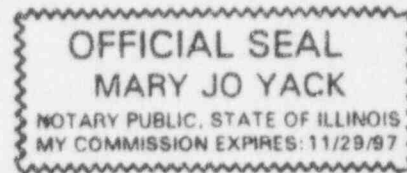
May 11, 1995

If there are any questions concerning this matter, or need for further clarification, please contact this office.

Sincerely,



John L. Schrage
Nuclear Licensing Administrator



Mary Jo Yack 5-11-95

Attachment GENE-771-110-0595, Revision 0, "Evaluation of the Acceptability of FDDR No. 1E6AR-FDDR-001 for the Shroud Repair Program at Quad Cities Unit 2," dated May 4, 1995; NON-PROPRIETARY VERSION

cc: J. Martin, Regional Administrator - RIII
 R. Pulsifer, Project Manager - NRR
 C. Miller, Senior Resident Inspector - Quad Cities
 Office of Nuclear Facility Safety - IDNS

ATTACHMENT

GENE-771-110-0595, Revision 0

Evaluation of the Acceptability of FDDR No. 1E6AR-FDDR-001 for the
Shroud Repair Program at Quad Cities Unit 2

May 4, 1995

NON - PROPRIETARY VERSION