

Tom Novak

SNUPPS

Standardized Nuclear Unit
Power Plant System

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Rockville, Maryland 20850
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Nicholas A. Petrick
Executive Director

December 22, 1983

SLNRC 83- 0065 FILE: 0541
SUBJ: Correction to Preoperational
Test Abstract

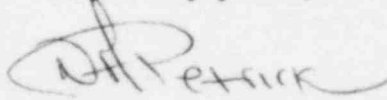
Mr. Harold R. Denton, Director
Office of Nuclear Reactor Regulation
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

Docket Nos: STN 50-482 and STN 50-483

Dear Mr. Denton:

Attached is revised SNUPPS FSAR page 14.2-34 which corrects the abstract of the Reactor Coolant System Hydrostatic Test (S-03BB11) to reference the applicable code requirements for verification of leaktightness. This correction will be included in Revision 13 to the SNUPPS FSAR scheduled to be submitted in February, 1984.

Very truly yours,


Nicholas A. Petrick

EFB/bds/12b16

Attachment

cc: D. F. Schnell	UE
G. L. Koester	KGE
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A PDR

14.2.12.1.19 Reactor Coolant System Hydrostatic Test (S-03BB11)

14.2.12.1.19.1 Objectives

To verify the integrity and leaktightness of the reactor coolant system and the high-pressure portions of associated systems.

14.2.12.1.19.2 Prerequisites

- a. Required system flushing/cleaning are complete.
- b. The reactor coolant pumps are available to support this test.
- c. The reactor vessel's lower internals, upper internals, filter assembly, and the closure head are installed. The studs are tensioned to design value for the associated hydrostatic test pressure.
- d. Temporary temperature instrumentation is installed for measuring the temperature of the steam generator tube sheets, the bottom of the pressurizer, and the closure flange of the reactor vessel.
- e. A charging pump or test pump is available to pressurize the system.
- f. Required instrument calibration is complete.

14.2.12.1.19.3 Test Method

The minimum temperature for pressurizing the system is established. The reactor coolant pumps are operated as required to establish the required temperature. The system is then pressurized to test pressure, and system welds, flanges, piping, and components are monitored for leakage.

14.2.12.1.19.4 Acceptance Criteria

The reactor coolant system and associated high-pressure systems are verified leaktight in ~~that no leakage is observed from system welds, flanges, and fittings.~~

accordance with the requirements of ASME
Boiler and Pressure Vessel Code, Section III,
through the Winter 1975 Addenda.

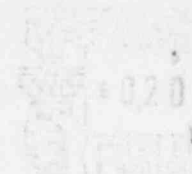
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