

Commonwealth Edison Company  
Quad Cities Generating Station  
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Cordova, IL 61242-9740  
Tel 309-654-2241



LWP-95-043

April 28, 1995

U.S. Nuclear Regulatory Commission  
Document Control Desk  
Washington, DC 20555

Reference: Quad Cities Nuclear Power Station  
Docket Number 50-254, DPR-29, Unit One

Enclosed is Licensee Event Report (LER) 95-004, Revision 00, for Quad Cities Nuclear Power Station.

This report is submitted in accordance with the requirements of the Code of Federal Regulations, Title 10, Part 50.73(a)(2)(v)(D). The licensee shall report any event or condition that alone could have prevented the fulfillment of the safety function of structures or systems that are needed to mitigate the consequences of an accident.

The following commitments are being made by this letter:

1. The Quad Cities Vendor Technical Manual #CO099 (GE Protective Relays and Accessories) and #CO107 (HPCI Turbine) will be updated, prior to unit startup from Q2R13, to reflect recommendations for installation and adjustment of GE limit switches, Part Number CR29440K, Series 'A'. The recommendations have been determined by Site Engineering (SESR #4-2745-1), and include the following:
  - a. The limit switch contact block (where the plungers make contact) will be secured as close as possible to the outer casing.
  - b. If action "1" causes the normally open contacts to close, or the normally closed contacts to open, the contact block is to be moved away from the outer casing until the contacts are in their unactuated position.
  - c. The contact block is to be secured hand tight in the above position. Per the vendor, it is appropriate to use thread sealant on the contact block mounting screw.

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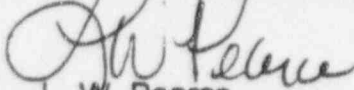
Page 2

2. The Unit 2 HPCI MSC and MGU limit switches will be tested prior to unit startup from Q2R13. The testing will involve as found data to determine acceptability of the limit switches, and the MSC/MGU components. The testing will involve adjusting the switches contact block according to the Site Engineering SESR #4-2745-1.

If there are any questions or comments concerning this letter, please refer them to Nick Chrissotimos, Regulatory Assurance Administrator at 309-654-2241, ext. 3100.

Respectfully,

COMMONWEALTH EDISON COMPANY  
QUAD CITIES NUCLEAR POWER STATION



L. W. Pearce  
Station Manager

LWP/TB/lis  
Enclosure

cc: J. Schrage  
C. Miller  
INPO Records Center  
NRC Region III

## Revised 12/01/94

Date: March 29, 1995

Due to Limit Switch Failure.

Systems Eng. Supv:	<u>Pam All</u> / 4-21-95	<u>Don Brigg</u> / 4-20-95
	Date	Date
Operating Eng.:	<u>Alex L. Minich</u> / 4/21/95	<u>Wad Rod</u> / 4/20/95
	Date	Date
	<u>Kell-PS-</u> / 4/24/95	<u>Pam All</u> / 4/21/95
	Date	Date
	<u>1</u> /	<u>Don Brigg</u> / 4/21/95
	Date	Date

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