

Arizona Public Service Company

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G. CARL ANDOGNINI
VICE PRESIDENT
NUCLEAR OPERATIONS

REGION VISE

November 21, 1983
NOLD-83-314

Mr. John B. Martin
Office of Inspection and Enforcement
Region V
U. S. Nuclear Regulatory Commission
1450 Marie Lane, Suite 210
Walnut Creek Plaza
Walnut Creek, CA 94596

Subject: Palo Verde Nuclear Generating Station
Units 1, 2, and 3
NRC IE Bulletin 83-06
Docket Nos. STN 50-528/529/530
File: 83-055-026

Reference: NRC Inspection and Enforcement Bulletin 83-06:
Nonconforming Materials Supplied by Tube-Line Corporation

Dear Mr. Martin:

We received the referenced I&E Bulletin on July 27, 1983. In regard to the requested I&E Bulletin actions, we are providing an interim response. We will provide our final response by December 30, 1983.

With respect to the referenced Bulletin we have taken the following steps to insure that no substandard or nonconforming materials were incorporated into any PVNGS parts, components, subassemblies or systems. We have sent letters to all our "Q" listed suppliers, both Home Office and Field Procurement whose scope of work and supply could contain materials as listed in the referenced Bulletin. These suppliers were requested to review their procurement activities for the applicable purchase orders to determine if they, or one of their sub-vendors have utilized Tube-Line Corporation products for PVNGS. To date, we have received responses from 75 percent of the suppliers. We expect to receive responses from the remaining 25 percent of the suppliers by the end of November, 1983. Two (2) identified suppliers have furnished Tube-Line Corporation materials to the PVNGS jobsite for use in safety-related systems:

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| <u>Supplier</u> | <u>Material</u> | <u>System</u> |
|--|--|--------------------------------|
| Bingham - Willamette | 1 flange piece | Auxiliary Feedwater System |
| Pullman Power (Through Capital Steel and Pipe) | 12-3", 150 lb., raised face weld neck flanges | Essential Cooling Water System |

The above information has been provided to Engineering and Construction for disposition. Presently, instructions have been issued by Quality Assurance to Construction to locate and tag the suspect material and write Nonconformance Reports for engineering dispositions.

A program will be implemented to provide assurance that the received ASME Code materials furnished by Tube Line, which are either not yet installed in safety-related systems or are installed in safety-related systems at PVNGS, comply with ASME Section III and applicable procurement specification requirements, or demonstrate that the received materials are suitable for the intended service. Also, the program will include verification that the received austenitic stainless steels are in non-sensitized condition. Any materials which do not meet the applicable requirements will be replaced with appropriate materials.

We will provide our final response by December 30, 1983. If you have any questions before then, please contact Todd Bloom, (602) 943-7200, extension 6159.

Very truly yours,


G. Carl Andognini, VP
Nuclear Operations

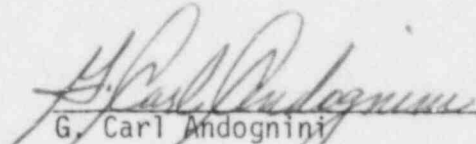
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cc: Director, Office of Nuclear Reactor Regulation
Director, Office of Inspection and Enforcement
NRC Resident Inspector - PVNGS
NRC Project Manager - PVNGS

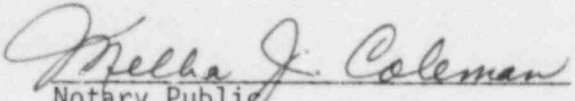
Date: November 21, 1983
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State of Arizona)
) ss.
County of Maricopa)

I, G. Carl Andognini, represent that I am Vice President Nuclear Operations of Arizona Public Service Company, that the foregoing document has been signed by me on behalf of Arizona Public Service Company with full authority so to do, that I have read such document and know its contents, and that to the best of my knowledge and belief, the statements made therein are true.


G. Carl Andognini

Sworn to before me this 21st day of November, 1983


Notary Public

My Commission expires:

March 30, 1985