

# PHILADELPHIA ELECTRIC COMPANY

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JOHN S. KEMPER  
VICE-PRESIDENT  
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November 30, 1983

Mr. A. Schwencer, Chief  
Licensing Branch No. 2  
Division of Licensing  
U. S. Nuclear Regulatory Commission  
Washington, D.C. 20555

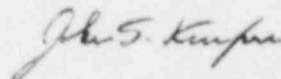
Subject: Limerick Generating Station, Units 1 & 2  
Reference: E. J. Bradley letter to A. Schwencer letter  
dated June 28, 1983  
File: GOVT 1-1 (NRC)

Dear Mr. Schwencer:

Pursuant to our commitment in the referenced letter, enclosed is the Process Control Program for the Limerick Generating Station Solid Radwaste System, prepared in accordance with Standard Review Plan 11.4 of NUREG-0800. This program establishes acceptable boundary conditions for operation of the solid radwaste processing system to provide reasonable assurance that dewatering of packaged wastes is complete, with less than one percent free liquid.

The process parameters which affect dewatering operations are centrifuge feed rate, feed stream solids concentration, and centrifuge pond depth. Acceptable ranges of these parameters were established during preliminary performance testing of the dewatering equipment. A dewatering performance verification test will be included as part of the solid radwaste system preoperational testing to validate the process controls. Preoperational testing is scheduled for April, 1984. A final Process Control Program will be submitted upon analysis of these test results.

Sincerely,



Enclosure

Copy to: See Attached Service List

8312050235 831130  
PDR ADOCK 05000352  
A PDR

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cc: Judge Lawrence Brenner	(w/enclosure)
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