



PUBLIC SERVICE COMPANY OF COLORADO

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OSCAR R. LEE
VICE PRESIDENT

16805 WCR 19 1/2, Platteville, Colorado 80651

November 4, 1983
Fort St. Vrain
Unit #1
P-83359

Darrell G. Eisenhut, Director
Division of Licensing
United States Nuclear Regulatory Commission
Washington, D.C. 20555

DOCKET NO. 50-267

SUBJECT: RESPONSE TO GENERIC
LETTER 83-28

- REFERENCE: (1) NRC Letter, Eisenhut to
All Licensees, et.al,
dated 7-08-83 (G-83256)
- (2) PSC Letter, Warembourg
to Eisenhut, dated
9-19-83 (P-83314)
- (3) AEC Letter, Clark to
Walker, dated 11-15-73
(Pre-G Letter)

Dear Mr. Eisenhut:

Enclosed, please find the Public Service Company of Colorado response
to Reference (1), "Required Actions Based on Generic Implications of
Salem ATWS Events (Generic Letter 83-28)".

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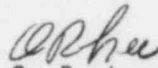
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While this response addresses all Required Actions that were indicated as applicable to the Fort St. Vrain High Temperature Gas-Cooled Reactor (HTGR), it is our understanding that the need for protection against ATWS has not yet been evaluated for HTGRs.

If you have any questions, please contact Mr. Don Warembourg at (303) 785-2224.

Very truly yours,



O. R. Lee
Vice President
Electric Production

Enclosure

ORL/djm

UNITED STATES OF AMERICA
NUCLEAR REGULATORY COMMISSION

In the Matter

Public Service Company of Colorado
Fort St. Vrain Unit No. 1

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Docket No. 50-267

AFFIDAVIT

O. R. Lee, being duly sworn, hereby deposes and says that he is Vice President of Electrical Production of Public Service Company of Colorado; that he is duly authorized to sign the file with the Nuclear Regulatory Commission the attached response to Generic Letter 83-28; that he is familiar with the content thereof; and that the matters set forth therein are true and correct to the best of his knowledge, information and belief.

O. R. Lee

O. R. Lee

Vice President of Electrical Production

STATE OF Colorado)

COUNTY OF Denver)

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Subscribed and sworn to before me, a Notary Public in and for State of

Colorado

on this 4th day of Novemer, 1983.

Louise J. Smith
Notary Public

My commission expires April 3, 1984

ENCLOSURE TO P-83359

PUBLIC SERVICE COMPANY OF COLORADO
RESPONSE TO REQUIRED ACTIONS
BASED ON GENERIC IMPLICATIONS
OF SALEM ATWS EVENTS
(GENERIC LETTER 83-28)

ACTION 1.1: POST TRIP REVIEW (PROGRAM DESCRIPTION AND PROCEDURE)

Provided as Attachment 1 to this Enclosure is a copy of the current Station Manager Administrative Procedure for Post Trip Reviews at Fort St. Vrain. All Position Items associated with this Required Action are addressed in the body of the procedure.

ACTION 1.2: POST TRIP REVIEW-DATA AND INFORMATION CAPABILITY

Position Item 1 (Action 1.2)

The primary source of information used in assessing the sequence of events associated with an unscheduled reactor trip is the plant process computer. Characteristics of the "on-off" indication capabilities are described below in the specific responses to each Position Sub-Item.

1. The plant process computer main frame is a Control Data Corporation (CDC) Model 1784 with 64K RAM. System peripherals include four disk drives, two magnetic tape drives, one card reader/card punch, three printers, six CS-19 terminals utilized as "two-on-one" consoles (three consoles with two independent CRTs and one assignable keyboard at each console). A NOVA 3 unit is utilized as an interface with the CDC-1784 and the CS-19 terminals and line printers. Plant process input/output is performed utilizing CDC-1500 gear consisting of an analog-to-digital converter, a digital-to-analog converter, change-of-state cards (digital inputs), pulse counters, multiplexed signal field terminations, and a RS-232 Serial Board.
2. See Attachment 2 for a listing of the parameters monitored.
3. Digital input event times are time stamped at one second intervals. Events are listed in their order of occurrence with a two millisecond time discrimination.
4. Refer to Attachment 3. This attachment shows an alarm typer report including both digital and analog inputs, from an actual transient which occurred on December 29, 1982.
5. Back-up system tapes are generally made, as a minimum, on a daily basis Monday through Friday. From these back-up tapes, the Monday and Friday tapes are archived for a period of approximately six months. Plant technical staff are given an opportunity to specify back-up tapes that they feel should be retained for longer periods for further use prior to the tapes being re-used.

The system back-up tapes allow review of plant parameters at (1) 15 minute intervals for a period of six days prior to the time that the tape was saved and (2) 1 minute intervals for a period of 2 hours and 28 minutes from the time that the tape was saved. Additionally, post-trip review files and plant/computer event logs that were on the system at the time that the back-up tape was created are stored.

There is also a history file which retains plant data points at a maximum of 30 minute intervals. Rapid, short-term changes in plant power level (as determined by linear power channels), core moisture level, average region outlet temperature, helium circulator inlet temperature, regulating control rod position, and shim group average control rod position will cause fast storage of history sets at 30 second intervals until parameter rates of change are below pre-set limits. The history set files retain up to 654 time points and are down loaded to tape on a routine basis, transferred to mass storage tape volumes, and permanently retained.

Hard copy of alarm typer outputs and event logs are routinely retained for a period of approximately three months. Hard copy of post-trip files, plots, and Transient Review Committee findings are retained for the life of the plant.

6. Currently, the power source to the plant computer (data logger) is a Non-Class 1E, non-interruptible bus. A 120 VAC backup power source is provided from one of the essential 480V (transformed) motor control centers (Turbine Plant MCC3). A static transfer switch in the inverter provides a switch over to backup power in approximately 1/4 cycle.

Position Item 2 (Action 1.2)

The two major sources of analog information used for assessing the time history associated with unscheduled reactor shutdowns and the functioning of safety related equipment are the plant process computer and the control room strip chart recorders. Characteristics of the analog indication capabilities of these two sources are described separately in the specific responses to each Position Sub-Item below.

1. Equipment

a. Plant Process Computer

The response to Sub-Item 1 of Position Item 1 (Action 1.2) above provides a description of the plant process computer at Fort St. Vrain.

b. Control Room Strip Chart Recorders

There are currently 14 recorders in the Control Room which monitor safety related parameters and an additional 55 recorders which monitor other various plant parameters. Control of these recorders is governed by Fort St. Vrain Administrative Procedure, P-1.

2. Parameters Monitored

a. Plant Process Computer

Attachment 4 contains a complete listing of the analog parameters currently monitored by the plant process computer. Current "Warning" and "Alarm" setpoints for these parameters are provided on the right-hand side of the listing as applicable. Analog parameters monitored by the plant process computer have been selected by cognizant individuals from various departments to provide as representative a plant operating history as reasonably achievable. All analog parameters are sampled at five second intervals.

b. Control Room Strip Chart Recorders

Attachment 5 contains a listing of the strip chart recorders currently located in the Control Room and a description of the parameters monitored by each. The sampling rate of the parameters monitored by control room strip chart recorders is either continuous or such that trends for individual parameters can be analyzed depending on the possible rate of change involved. The basis for selection of the parameters monitored was in the original design of the plant. Additions and changes to the recorded parameters have been implemented as seen fit to include pertinent parameters.

3. Duration of Time History

a. Plant Process Computer

The plant process computer will automatically initiate Post-Trip Review files (both five second and one minute interval data) as a result of relay closure for the following situations:

Reactor Scram, Automatic

Loop Shutdown, Automatic

Helium Circulator Steam Turbine Trips

Turbine Generator Trip

Reactor Runback on Turbine Trip (Power Demand)

Turbine Setback Limit Runback

Stator Coolant Turbine Runback

Power/Load Unbalance Turbine Runback

Initial Pressure Regulator (First Stage Turbine) Runback

Closure of more than one relay during the period that a post-trip file is being saved will not interrupt storage of that post-trip file, nor will it result in the start of an additional post-trip file.

A post-trip file may also be initiated manually via operator action at a data entry terminal. If a post-trip file is manually initiated, that file request will terminate any automatically initiated post-trip file, and begin storage of the manually initiated post-trip file.

The following durations apply to the duration of time history for post-trip reviews:

Automatic Initiated Post Trip

1 minute file - 30 minutes before initiation and 10 minutes after initiation.

5 second file - 6 minutes before initiation and 10 minutes after initiation.

Manual Post Trip

No automatic post-trip file store in progress at time of initiation.

1 minute file - stores data for the previous 40 minutes from initiation.

5 second file - stores data for the previous 16 minutes from initiation.

Automatic post trip file store in progress at time of initiation.

Both the 1 minute and 5 second post-trip file, if not completed, are terminated and purged. The manually initiated post-trip files will store the previous 40 minutes of data from initiation time for the 1 minute file, and the previous 16 minutes data for the 5 second file.

b. Control Room Strip Chart Recorders

The duration of time history is continuous for most recorders. Exceptions include multi-point recorders (2 to 24 data points) which sample parameters with a frequency dependent upon the number of inputs.

4. Format for Displaying Data

a. Plant Process Computer

A Post-Trip Review file sample is attached (Attachment 6). This sample displays data from a single group of the 5 second Post-Trip file initiated as a result of the Loop 1 shutdown and two loop trouble scram occurring at 03:38:09 on 12/29/82 (also reference Attachment 3 from the same event). The file indicates that it was initiated by Loop 1 Shutdown Automatic (XA-93223), as this trip preceded the tripping of the automatic scram breakers (K52 and K52).

b. Control Room Strip Chart Recorders

In general, the ranges of the recorders are the same as those of the instruments being recorded. This verifies that the full range of operation is recorded. Time history is ensured by surveillance on a daily basis.

5. Retention of Data

a. Plant Process Computer

Post-trip files initiated as a result of unscheduled reactor shutdowns are normally printed at the earliest possible time following the transient and if so, will be retained for the life of the plant as part of the Transient Review Committee findings.

b. Control Room Strip Chart Recorders

All recorder charts are transmitted to Record Storage on a monthly basis where they are then available, at a minimum, for the specific retention time identified in applicable regulatory guidance.

6. Power Source(s)

a. Plant Process Computer

See response to Sub-Item 6 of Position Item 1 (Action 1.2).

b. Control Room Strip Chart Recorders

Most of the control room strip chart recorders are powered from the Class IE, Non-Interruptible instrument buses. Some, however, are powered from the Non-Class IE, Interruptible Instrument Bus No. 3.

Position Item 3 (Action 1.2)

Duty reactor operators and other personnel, where appropriate, are interviewed in accordance with the Post-Trip Review procedure (Attachment 1), and written statements of the observations such as control room alarms, parameter indications, first-in-with-lockout alarms, etc. are provided. Additionally, there are various plant sub-systems that have been provided special diagnostic recording equipment to assist in analyzing means of improving plant performance and system reliability. The data from these sub-system recording devices are utilized as applicable, and pertinent records added to the transient file utilized by the Transient Review Committee.

Position Item 4 (Action 1.2)

It is anticipated that during the next refueling outage a second main frame CDC-1784 will be installed. This second main frame will serve as a back-up computer duplicating all functions of the existing unit. This will serve to increase the reliability of the Fort St. Vrain computer system.

ACTION 2.1: EQUIPMENT CLASSIFICATION AND VENDOR INTERFACE (REACTOR TRIP SYSTEM COMPONENTS)

As part of the environmental qualification program for Fort St. Vrain (FSV), Public Service Company of Colorado (PSC), is engaged in a project that will highlight Class I electrical equipment required for safe shutdown on schematic drawings. Safe shutdown components include the reactor trip system components. Audits have recently been completed to verify that safety related components are indicated as such on the computerized Safety Related Component List (SR-6-2), the Process and Instrumentation (P & I) diagrams, Instrumentation and Control (IC) diagrams, and Instrumentation Block (IB) diagrams.

Established procedures involving the components required for reactor trip were prepared using Safety Related criteria. While the components may not be specifically labeled as Safety Related within these procedures, the procedures were prepared in accordance with the Fort St. Vrain Administrative Procedures and, therefore, incorporate appropriate guidance when addressing safety related work.

Contact with our Nuclear Steam Supply System (NSSS) vendor is on-going. In the case of Fort St. Vrain, however, the vendor interface program is different than would be expected for a plant for which several similar units exist. Since Fort St. Vrain is a unique plant, most of the information that is generated concerning plant operations and necessary improvements originate at FSV rather than with the NSSS vendor. As a result, we often work with the NSSS vendor to find a solution to a problem and then generate the documentation internally to revise plant drawings, vendor drawings, or operations and maintenance manuals.

Public Service Company of Colorado is currently participating in a Nuclear Utility Task Action Committee (NUTAC) sponsored by the Institute of Nuclear Power Operations (INPO) to address the vendor interface issue. Components in the reactor trip system that would not be included as part of the NSSS vendor's components (such as the Control Rod Drive Motor Control Centers), will be addressed under Position Item 2 of Action 2.2. In any event, the control rod circuitry at Fort St. Vrain uses contactors that fail in the safe mode to allow the control rods to drop and, therefore, a failure in the Control Rod Drive Motor Control Centers is not considered a safety issue.

ACTION 2.2: EQUIPMENT CLASSIFICATION AND VENDOR INTERFACE (PROGRAMS FOR ALL SAFETY RELATED COMPONENTS)

Position Item 1

The programs in force at Fort St. Vrain for ensuring that all components of safety-related systems remain capable of accomplishing required safety functions are described below in the specific responses to each Position Sub-Item.

1. Fort St. Vrain Administrative Procedure G-1 defines Safety Related items as follows: "Those plant systems, structures, equipment and components which are identified in the FSAR and as detailed and supplemented by available P & I, IB and IC diagrams and SR-6-2 and SR-6-8 lists" to include the following:
 - a. Class I per the updated FSAR, Tables 1.4-1 and 1.4-3.
 - b. Safe shutdown components per the updated FSAR, Tables 1.4-2 and 1.4-3.
2. Computerized data bases identify which components are safety related. Output from these data bases is available in the form of printouts or on-line via CRT's located throughout Fort St. Vrain offices, the Nuclear Engineering Division offices, and other Company offices where this information may be required.

Update of the computerized data bases is controlled under Fort St. Vrain Engineering Procedures (ENG 1,2,3). Engineering Change Notices are prepared to update these data bases. Data sheets for the applicable data bases are included as a part of the Change Notice. Entry of the information into the data base is done as a routine part of the documentation updating that is initiated via the Change Notice procedures. Verification that the correct information has been entered into the data bases is performed at a later date by a person other than the one who originally entered the information.

3. Attachment 7 contains copies of current Fort St. Vrain and Station Manager Administrative Procedures that apply to maintenance, surveillance, parts replacement, modification, and testing activities associated with safety-related components. Processes by which station personnel use information from the computerized data bases that identify safety-related components are described in detail within the body of these procedures.
4. The Engineering Procedures control the updating and validation of the computerized data bases as discussed in Item 2.2.1.2, above. The same procedures require that the Change Notice that are required to update computerized data bases receive appropriate reviews and approvals. For Safety-Related changes, an independent review of the Change Notice is required. One of the independent reviewer's responsibilities is to review the documentation which will affect the data bases. In addition to the independent review, a Change Notice receives design interface reviews (for effect on other engineering disciplines), a licensing review, a review by the FSV Technical Services Department and a Quality Assurance review.
5. Public Service Company's Nuclear Engineering Division is currently engaged in an environmental qualification program to perform an audit of environmental records. This program, along with schedules for implementation, is discussed in PSC letter P-83178, (O.R. Lee to John T. Collins, dated May 17, 1983). Once this audit has been completed, we will have an auditable records system to demonstrate that the appropriate qualification testing has been done for existing Safety-Related components.

For future procurement, a design directive (DD-CQD-1), entitled "Component Qualification Directive for the Fort St. Vrain Nuclear Generating Station" is in the approval cycle. This document will provide Nuclear Engineering Division personnel the information necessary to determine what qualification testing for expected safety service conditions is necessary during the procurement of safety related components.

In addition to the above, all Purchase Requisitions involving Safety-Related material purchases are routed through the Quality Assurance Department for review to verify that the appropriate design verification and qualification testing criteria have been requested.

Position Item 2 (Action 2.2)

Public Service Company of Colorado is currently participating in a Nuclear Utility Task Action Committee (NUTAC) sponsored by the Institute of Nuclear Power Operations (INPO) to address the vendor interface issue. It is our intention to incorporate the results of the NUTAC as applicable to the Fort St. Vrain high temperature gas cooled reactor (HTGR). These results are expected to be available for approval during February, 1984.

ACTION 3.1: POST MAINTENANCE TESTING (REACTOR TRIP COMPONENTS)

Post-maintenance testing requirements for Reactor Trip System components are identical to those for all safety-related components at Fort St. Vrain. Refer to the response to Action 3.2.

ACTION 3.2: POST MAINTENANCE TESTING (ALL OTHER SAFETY-RELATED COMPONENTS)

Post-maintenance testing is required to be conducted on all safety-related components at Fort St. Vrain per the Fort St. Vrain Administrative Procedures. Such testing is required to demonstrate that the component is capable of performing its safety functions before being returned to service. If the component's normal operation demonstrates that it is capable of performing its safety functions, satisfactory in-service operation fulfills the testing requirements.

As a matter of course, vendor and engineering recommendations received are reviewed for impact on test and maintenance procedures, and appropriate test guidance is included in the procedures where required. Due to the negligible amount of vendor and engineering recommendations that have been received, however, a formal system for handling this type of information has never been developed. It is anticipated that the implementation of the NUTAC recommendations comprising the PSC response to Position Item 2 of Action 2.2 will include the formalization of such a program.

ACTION 4.1: REACTOR TRIP SYSTEM RELIABILITY (VENDOR-RELATED MODIFICATIONS)

This action does not apply to HTGR licensees.

ACTION 4.2: REACTOR TRIP SYSTEM RELIABILITY (PREVENTATIVE MAINTENANCE AND SURVEILLANCE PROGRAM FOR REACTOR TRIP BREAKERS)

This action does not apply to HTGR licensees.

ACTION 4.3: REACTOR TRIP SYSTEM RELIABILITY (AUTOMATIC ACTUATION OF SHUNT TRIP ATTACHMENT FOR WESTINGHOUSE AND B & W PLANTS)

This action does not apply to HTGR licensees.

ACTION 4.4: REACTOR TRIP SYSTEM RELIABILITY (IMPROVEMENTS IN MAINTENANCE AND TEST PROCEDURES FOR B & W PLANTS)

This action does not apply to HTGR licensees.

ACTION 4.5: REACTOR TRIP SYSTEM RELIABILITY (SYSTEM FUNCTIONAL TESTING)

Position Item 1

The action associated with the Position Item does not apply to HTGR licensees.

Position Item 2

Fort St. Vrain is currently designed to permit periodic on-line testing of the reactor trip system. Therefore, this Position Item does not apply.

Position Item 3

Existing intervals for on-line functional testing required by the Technical Specifications are currently under review by Public Service Company of Colorado (PSC) and the Nuclear Regulatory Commission Region IV staff. The current testing frequency at Fort St. Vrain has been dictated by the Nuclear Regulatory Commission staff.

ATTACHMENT 1

TITLE: POST-TRIP REVIEWSISSUANCE
AUTHORIZED
BY*Walt McBride*PORC
REVIEW

PORC 541 NOV 3-1983

EFFECTIVE
DATE

11-3-83

1.0 PURPOSE

The purpose of this procedure is to provide a systematic method for diagnosing the causes of reactor trips, ascertaining the proper functioning of safety-related and other important equipment prior to restart, and making the determination that the plant can be restarted safely. This procedure or portions thereof may also be used for transients other than reactor trips at the Station Manager's option.

2.0 APPLICABILITY

Post-trip reviews establish a consistent, comprehensive, and systematic method to determine the causes and conditions associated with reactor trips. This documented review should help ensure events that may have had an impact on the cause of the trip and subsequent equipment response are identified and thoroughly understood. The review results will permit a determination to be made as to the readiness of the plant to safely return to operation.

3.0 GENERAL REQUIREMENTS

The Station Manager has the overall responsibility for ensuring appropriate analysis has been performed for each trip. He or his designate will make the decision to start up the reactor.

4.0 PROCEDURE

4.1 DEFINITIONS

- 4.1.1 Cause - the root initiator of an event (usually an equipment malfunction, procedural error, or personnel error). When the cause is corrected, the possibility of the event recurring is minimized.



- 4.1.2 Data Package - a collection of information used to conduct an investigation and review of an unscheduled reactor trip. The data package includes a completed Post-Trip Review Report, hard-copy recorded data, and written statements from personnel involved in the event.
- 4.1.3 Analysis - a systematic approach to the identification of problems and selection of appropriate corrective measures. Individuals participating in post trip reviews should be trained in analyses.
- 4.1.4 Results Engineer - an on-call individual possessing a bachelor of science degree in engineering or related science or equivalent plus training in power plant systems, integrated plant operation, and transient analysis. The Results Engineer shall not be a member of the Operations shift at the time of the reactor trip.
- 4.1.5 Technical Advisor - an on-call individual possessing a bachelor degree or equivalent in a scientific or engineering discipline with specific training in plant design and response and analysis of the plant for transients and accidents.
- 4.1.6 Preliminary Safety Assessment - a systematic review of events preceding and following a reactor trip conducted to determine if the plant exceeded design specifications.
- 4.1.7 Reactor Trip (scram) - a manual or automatic insertion of control rods into the reactor core to interrupt the reactor's ability to sustain a chain reaction and the subsequent plant response.
- 4.1.8 Alarm Printout - a hard-copy display of the chronological sequence of major plant alarms, trips, and actuations.
- 4.1.9 Transient Review Committee (TRC) Membership

The membership of the TRC shall be:

Chairman (Superintendent of Nuclear
Betterment Engineering)

Results Engineer

Technical Advisor

Operations

Training

Others at the option of the TRC Chairman



4.2 RESPONSIBILITIES

The responsibilities listed below are as they pertain to the review of unscheduled reactor trips.

4.2.1 Results Engineer/Technical Advisor

The Technical Advisor and Results Engineer are responsible for the investigation phase of the post trip review. The Technical Advisor shall emphasize cause of occurrence, Technical Specification compliance, and assessment of plant conditions to mitigate and minimize the effects of the incident. The Results Engineer shall emphasize the cause and effect of the incident and overall plant performance during and after the transient.

4.2.2 Plant Personnel

Plant personnel involved in the unscheduled trip are responsible for providing Results Engineer with objective comments that describe their observations of and/or participation in the trip event.

4.2.3 Transient Review Committee

The Transient Review Committee (TRC) is responsible for reviewing the unscheduled reactor trip report and applicable data. The TRC shall review the post-trip report prior to restart if the cause of the reactor trip is not positively known or if the plant response demonstrated an abnormal behavior that has not been corrected or results in Technical Specification start-up constraints.

4.2.4 Station Manager

The Station Manager or his designate is responsible for making the decision to start up the reactor.

4.2.5 Transient Review Committee Chairman

The Transient Review Committee Chairman is responsible for ensuring lessons learned from unscheduled reactor trip events are used to improve plant safety and reliability and to transfer in-house experience of generic interest to the industry. The Chairman of the Transient Review Committee shall be the Superintendent of Nuclear Betterment Engineering.



4.3 INSTRUCTIONS

4.3.1 General

The post-trip review process is a five-step process. The five steps are as follows:

<u>Step</u>	<u>Responsibility</u>
1) Data collection	Results Engineer/ Technical Advisor
2) Trip investigation	Results Engineer/ Technical Advisor
3) Trip investigation review	TRC
4) Restart decision	Station Manager
5) Identification of lessons learned - follow-up actions	TRC Chairman

a) Objective

The overall objective of the review is to determine the acceptability of performing a reactor restart. The Post-Trip Review Report, (Attachment SMAP-7A), guides and documents the trip review process.

b) Initiation

Any unscheduled reactor trip will require a post-trip review process to be initiated. The Results Engineer and the Technical Advisor will be notified by the Shift Supervisor and, if not already on site, will report to the site to participate in the investigation process. The post-trip review shall be initiated after plant conditions have stabilized. The post-trip review shall not distract the Shift Supervisor or Operations personnel from their primary responsibility of monitoring plant parameters and maintaining the plant in a safe condition.

4.3.2 Data Collection

a) Purpose

The purpose of the data collection phase of the trip review is to gather sufficient data to reconstruct the transient from prior to the initiating signal until plant parameters have stabilized.



b) Hard Copy Information

The Results Engineer/Technical Advisor are responsible for collecting the required hard copy information. Part 2, Section II, A, B and C of Attachment SMAP-7A, lists the information that shall be collected.

c) Operator Statements

After the plant is in a safe, stable condition, each individual involved in the trip event (e.g., Reactor Operator, Maintenance Technician, etc.) shall provide the Results Engineer with a written statement concerning his/her involvement in the reactor trip. These handwritten statements shall be restricted to facts concerning the events, and the facts should be listed chronologically, if possible. The statements should be written to include the following type of information:

- (1) plant conditions prior to the trip (for Maintenance/Results personnel this will include the status of maintenance or testing)
- (2) first indication that a problem existed
- (3) individual's actions as a result of the indications
- (4) subsequent indications and plant response including manual actions
- (5) noted equipment malfunctions or inadequacies
- (6) procedure deficiencies identified during the situation

The written statements should be included in the reactor trip data package to assist in the event reconstruction.



In some cases, it may be appropriate for the Technical Advisor/Results Engineer to interview personnel involved in the reactor trip or for the Technical Advisor/Results Engineer to conduct a critique with all personnel involved in the trip. If either of these techniques is used the type of information listed above should be obtained.

d) Post-Trip Review Report Data

The Results Engineer or Technical Advisor shall complete Part 1 and Part 2 of the Post-Trip Review Report documenting the initial plant conditions and the plant response. Information for the Post-Trip Review Report shall come from a compilation of available data.

e) Post-Trip Review Data Package

The Results Engineer or Technical Advisor shall collect the hard-copy information, written statements, and the Post-Trip Review Report. This will be the post-trip review data package and shall be used during the post-trip investigation.

4.3.3 Post-Trip Investigation

a) Purpose and Discussion

The Technical Advisor and the Results Engineer are responsible for the initial post-trip investigation. The purpose of this investigation is to determine the cause of the trip and/or to assess the plant's readiness to return to operation.

b) Event Reconstruction

The Technical Advisor and the Results Engineer will reconstruct the transient in Part 4 of the Post-Trip Review Report using the collected data. A chronological description of the event will be developed. Selected plant parameters should be incorporated into the chronological list of events in the reconstruction.



c) Comparison

When possible, the reconstruction shall be compared with similar transients described in the Final Safety Analysis Report or previous data packages for similar trips. This will assist in identifying abnormal or degraded indications. The event reconstruction shall also be compared with the required procedure actions to determine the affect of the procedure actions on the plant response.

d) Analysis and Evaluation

The Technical Advisor and the Results Engineer shall analyze and evaluate the event and event comparison to determine the cause of the trip and the following:

- (1) if all major safety-related and other important equipment involved in the trip operated as anticipated or expected
- (2) if the trip/transient caused any detrimental effects on plant equipment
- (3) if it is acceptable to restart the reactor



The Technical Advisor and the Results Engineer shall look beyond the obvious indications to diagnose the cause of the trip and evaluate the plant response. Dependent upon the event, available information, such as: (1) abnormal indications or degraded trends in equipment performance, (2) events occurring out of the normal or anticipated sequence, (3) failed or degraded response of equipment to control signals, (4) unusual chemistry results or radiation readings, and (5) unanticipated alarms will be evaluated. The actual or suspected cause of the trip and any abnormal or degraded indications identified during the transient shall be documented in Parts 4 through 6 of the Post-Trip Review Report.

e) Preliminary Safety Assessment

A preliminary safety assessment of the trip and subsequent plant response shall be performed by the Technical Advisor and the Results Engineer. The maximum and minimum values of selected parameters shall be compared with their design specifications. Parts 2 and 7 of the Post-Trip Review Report will document this safety assessment.

f) Trip Classification

(1) Based on the results of the analysis and evaluation of the plant trip and subsequent response, the Technical Advisor and the Results Engineer shall classify the event as one of the following conditions:

(a) Condition I The cause of the trip is positively known and has been corrected; all safety-related and other important equipment functioned properly during the trip.



(b) Condition II The cause of the trip is positively known and has been corrected; some safety-related and/or other important equipment did not function properly; however, the malfunction has been corrected or a Technical Specification constraint does not prohibit a start-up.

(c) Condition III The cause of the trip is not positively known and/or some safety-related and/or other important equipment functioned in an abnormal or degraded manner during the trip and the malfunction has not been corrected or a start-up is prevented due to Technical Specification constraints.

The Shift Supervisor shall review and approve the event classification.

If the Shift Supervisor and Results Engineer/Technical Advisor cannot agree on classification of the transient, the event will be referred to the TRC.

4.3.4 Investigation Review

a) CONDITION I AND II EVENTS

Condition I or II events shall be reviewed by the TRC during the next regularly scheduled TRC meeting. This review is not required prior to reactor restart.



b) CONDITION III EVENT

A Condition III event shall be reviewed by the TRC before a reactor restart is commenced.

The TRC will analyze the event reconstruction, emphasizing the determination of the cause of the trip and the resolution of abnormal or degraded indications. The TRC shall use available expertise to resolve questions concerning the cause and plant response. Sources of expertise that should be considered by the TRC include consultants, vendor engineers, on-site engineering staff, Nuclear Engineering Division staff, and other experienced Operations and Maintenance personnel. The TRC shall supply the following information to the Station Manager:

- (1) the actual or most probable cause of the trip or
- (2) the maintenance and testing necessary before reactor restart including additional measures to verify the most probable cause
- (3) additional monitoring or trending required during and/or after reactor restart
- (4) necessary briefings to Operations and/or Maintenance personnel concerning specific equipment indications or possible malfunctions
- (5) the conditions necessary for a reactor restart

4.3.5 Restart Decision

a) CONDITION I & II EVENTS

The Shift Supervisor shall inform the Station Manager that the unscheduled reactor trip was classified as a Condition I or II event.



b) CONDITION III EVENT

The Shift Supervisor shall inform the Station Manager when an event is classified Condition III or when the classification cannot be agreed upon. The TRC shall recommend to the Station Manager the required actions and conditions necessary to perform a reactor restart.

c) Station Manager Evaluation and Decision

The Station Manager shall evaluate the recommendation made by the personnel performing the trip investigation and, if necessary, the investigation review. His decision to restart the reactor shall include the following considerations:

- (1) The cause of the trip is known and corrected.
- (2) Major safety-related and other important equipment functioned properly during the transient, or corrective maintenance and satisfactory testing has been performed or will be completed when plant conditions permit.
- (3) The plant response during the trip has been analyzed and the plant responded as anticipated, or all significant abnormalities are understood and corrected as necessary to ensure compliance with the Technical Specifications.

If the cause of the trip has not been positively identified, the Station Manager shall determine if the cause and the circumstances surrounding the cause have been analyzed adequately. The recommendations of the TRC shall be considered in the decision for reactor restart.



4.3.6 Transient Review Committee

The post-trip review data package shall be sent to the Transient Review Committee Chairman. The post-trip review data package should be screened to determine its generic significance to plant safety and reliability. Following the screening process, the event may be evaluated to determine additional corrective actions (e.g., procedure changes, design modifications) and/or lessons learned for Operator and plant staff training and for dissemination to the industry.

4.3.7 Retention

The post-trip review data package shall be transmitted to Technical Services for review and transmittal to Records Storage to be retained for the life of the plant.

5.0 REFERENCES

None.

6.0 ATTACHMENTS

SMAP-7A, Post Trip Review



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OF COLORADO

FORT ST. VRAIN
NUCLEAR GENERATING STATION

POST TRIP REVIEW

PREPARED BY:

Technical Advisor

Results Engineer



PART 1 INITIAL NOTIFICATION

I. Identification of transient

A. Date of occurrence: _____

Time: _____

B. Description of transient:

C. Cause of transient:



PART 2 PRELIMINARY INVESTIGATION

I. Initial Conditions

A. Reactor Power: _____

B. Reactor Pressure: _____

C. ISS Position: (Circle)

Start-up

Low Power

Power

D. Reactor Mode Switch: (Circle)

Off

Fuel Loading

Run

E. Turbine Load: _____

F. Boiler Feed Pumps Operating (Circle) A B C

G. PPS Trips (List)

H. Overall Plant Controls

1. Flux Controller: Manual Local Set Remote Set
MC-1199



2. Circulator Speed (Steam Turbine)

a. Circ. 1A: Manual Local Set Remote Set
SC-2105

b. Circ. 1B: Manual Local Set Remote Set
SC-2111

c. Circ. 1C: Manual Local Set Remote Set
SC-2106

d. Circ. 1D: Manual Local Set Remote Set
SC-2112

3. Circulator Speed (Water Turbine)

a. Circ. 1A: Manual Local Set Remote Set
SC-2109

b. Circ. 1B: Manual Local Set Remote Set
SC-2115



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c. Circ. 1C: Manual Local Set Remote Set
SC-2110

d. Circ. 1D: Manual Local Set Remote Set
SC-2116

4. Depressurization Control

a. Loop 1: Manual Local Set Remote Set
PC-22129

b. Loop 2: Manual Local Set Remote Set
PC-22130

5. Feedwater Flow

a. Loop 1: Manual Local Set Remote Set
FC-2205

b. Loop 2: Manual Local Set Remote Set
FC-2206



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I. Off-Normal Status of Safety (Backup)

Systems

Details

1. PPS:

2. Emergency Diesel Generator

a. A Set:

b. B Set:

3. ACM:

4. Emergency Feedwater:

5. Backup Bearing Water:

J. Testing in Progress:



II. Trip (Transient)

A. Obtain a Printout from:

- ___ 1. Alarm Printer
- ___ 2. Post Trip Review
- ___ 3. Fast Post Trip Review
- ___ 4. All other data required in accordance with APM P-11 (optional)

B. Obtain transient monitor plots of pertinent plant parameters.

C. Obtain pertinent logs from the past 24-hours (Shift Supervisor, Reactor Operator, Equipment Operator, Auxiliary Tender, Chemistry, etc.).

D. Safety System Actuation and Performance

1. PPS

a. Type of Trip: _____

b. Time: _____

2. Emergency Diesel Generators (Circle)

a. Start: Yes No

b. Load: Yes No

3. ACM (Give Details):

E. Control System Actions

1. Reactor Runback (Yes/No): _____

a. Power From: _____ To: _____

b. Time From: _____ To: _____

2. Turbine Runback (Yes/No): _____

a. Load From: _____ To: _____



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b. Time From: _____ To: _____

F. Manual Actions

1. Were any overall plant controls removed from remote set to either manual or local set?: ____

2. Other manual actions: _____

G. Was the RERP initiated? (Circle) Yes No

Details: _____



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III. Transient Data for Pertinent Plant Parameters

	MAX	MIN
Reactor Pressure	_____ psia	_____ psia
Circ. Inlet Temp. A	_____ °F	_____ °F
Circ. Inlet Temp. B	_____ °F	_____ °F
Circ. Inlet Temp. C	_____ °F	_____ °F
Circ. Inlet Temp. D	_____ °F	_____ °F
Avg. Region Outlet Temp.	_____ °F	_____ °F
Main Stm. Temp. Loop 1	_____ °F	_____ °F
Main Stm. Temp. Loop 2	_____ °F	_____ °F
Reheat Stm. Temp.	_____ °F	_____ °F
Circulator Speed A	_____ RPM	_____ RPM
Circulator Flow A	_____ #/HR	_____ #/HR
Circulator Speed B	_____ RPM	_____ RPM
Circulator Flow B	_____ #/HR	_____ #/HR
Circulator Speed C	_____ RPM	_____ RPM
Circulator Flow C	_____ #/HR	_____ #/HR
Circulator Speed D	_____ RPM	_____ RPM
Circulator Flow D	_____ #/HR	_____ #/HR
Main Stm. Pressure Loop 1	_____ PSIG	_____ PSIG
Main Stm. Pressure Loop 2	_____ PSIG	_____ PSIG
Feedwater Flow Loop 1	_____ #/HR	_____ #/HR
Feedwater Flow Loop 2	_____ #/HR	_____ #/HR
Feedwater to Econ. Temp.	_____ °F	_____ °F



PART 3 PLANT PERSONNEL STATEMENTS

Attach a written statement from each person associated with the trip concerning the events that preceded and followed the trip. The statement should describe the trip event sequence as that individual remembers it. Include the plant conditions prior to the trip, indications that a problem existed, actions as a result of those indications, noted equipment malfunctions or inadequacies, and any identified procedure deficiencies. Also include any information considered important to review this transient.

List all Operations and Health Physics personnel who were on shift at the time of the transient:

1. _____
2. _____
3. _____
4. _____
5. _____
6. _____
7. _____
8. _____
9. _____



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PART 5 PROBABLE CAUSE OF TRIP

PART 6 IDENTIFICATION OF SYSTEMS WITH INADEQUATE PERFORMANCE

A. Discuss the nature of the deficiency:

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B. Identification of need for any follow-up analysis:

PART 7 PRELIMINARY SAFETY ASSESSMENT

List all Tech. Spec. LCO's which were violated:

PART 8 EVENT CONDITION

Classify trip as a Condition I, II, or III according to the guidelines in the procedure.

The event on _____ at _____ is a condition _____
DATE TIME I II III

Signature indicates agreement with condition:

TECHNICAL ADVISOR

DATE / TIME

RESULTS ENGINEER

DATE / TIME

SHIFT SUPERVISOR

DATE / TIME



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Notification

Station Manager notified of Condition event classification.

Comments: _____

SHIFT SUPERVISOR

_____/_____
DATE TIME

PART 9 PERMISSION TO START-UP

Condition I, II Events

Station Manager notified and permission granted to start-up the reactor:

SHIFT SUPERVISOR

_____/_____
DATE TIME

Comments: _____



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Condition III, Events

TRC review of the event which occurred on _____,
meeting number _____. Response to Items 1 through 5 of
Section 4.3.4b) attached.

TRC CHAIRMAN

_____/_____
DATE TIME

Permission is granted to start-up the reactor:

STATION MANAGER

_____/_____
DATE TIME

Comments: _____

ATTACHMENT 2

64

0 NSH-1133-6 SCRAM RX POWER HIGH
 1 NSH-1133-4 SCRAM RX POWER HIGH
 2 PSH-1104-1 SCRAM RX PRESS HIGH
 3 PSL-1104-1 SCRAM RX PRESS LOW
 4 MAH-9369-1 P 1 SHUTON MOISTURE HI
 5 MAH-9370-1 P 2 SHUTON MOISTURE HI
 6 SAH-9361 A CIRC TRIP SPEED FX HI
 7 SAL-9361 A CIRC TRIP SPEED PG LO
 8 FAL-93359 A CIRC TRIP PGM FM LOW
 9 PAH-93329 A CIRC TRIP PENET HI
 10 XCR-93137 A CIRC TRIP AUTOMATIC
 11 HS-93311 A CIRC TRIP MANUAL
 12 SAH-9347 B CIRC TRIP SPEED FX HI
 13 SAL-9347 B CIRC TRIP SPEED PG LO
 14 FAL-93357 A CIRC TRIP PGM FM LOW
 15 PAH-93327 B CIRC TRIP PENET HI
 16 XCR-93149 B CIRC TRIP AUTOMATIC
 17 HS-93315 B CIRC TRIP MANUAL
 18 SAH-9367 C CIRC TRIP SPEED FX HI
 19 SAL-9367 C CIRC TRIP SPEED PG LO
 20 FAL-93356 C CIRC TRIP PGM FM LOW
 21 PAH-93326 C CIRC TRIP PENET HI
 22 XCR-93138 C CIRC TRIP AUTOMATIC
 23 HS-93316 C CIRC TRIP MANUAL
 24 SAH-9348 D CIRC TRIP SPEED FX HI
 25 SAL-9348 D CIRC TRIP SPEED PG LO
 26 FAL-93358 D CIRC TRIP PGM FM LOW
 27 PAH-93328 D CIRC TRIP PENET HI
 28 XCR-93150 D CIRC TRIP AUTOMATIC
 29 HS-93316 D CIRC TRIP MANUAL
 30 PDSL-2133 LOOP 1 BRG WTR OP LOW
 31 PDSL-2134 LOOP 2 BRG WTR OP LOW
 32 SPARE CABLE 27810
 33 PDS-2179 A CIRC STM/STWTR DRAIN
 34 FSH-21137 A CIRC BUBB FLOW HIGH
 35 FAL-93101 A CIRC TRIP BEARING WTR
 36 FAL-93107 A CIRC TRIP BUF/MIDBUF
 37 PDAL-93269 A CIRC TRIP DRAIN MAL
 38 SPARE CABLE 27813
 39 PDS-2181 B CIRC STM/STWTR DRAIN
 40 FSH-21137 B CIRC BUBB FLOW HIGH
 41 FAL-93105 B CIRC TRIP BEARING WTR
 42 FAL-93107 B CIRC TRIP BUF/MIDBUF
 43 PDAL-93271 B CIRC TRIP DRAIN MAL
 44 SPARE CABLE 27816
 45 PDS-2180 C CIRC STM/STWTR DRAIN
 46 FSH-21138 C CIRC BUBB FLOW HIGH
 47 FAL-93106 C CIRC TRIP BEARING WTR
 48 FAL-93107 C CIRC TRIP BUF/MIDBUF
 49 PDAL-93273 C CIRC TRIP DRAIN MAL
 50 SPARE CABLE 27821
 51 PDS-2182 D CIRC STM/STWTR DRAIN
 52 FSH-21139 D CIRC BUBB FLOW HIGH
 53 FAL-93109 D CIRC TRIP BEARING WTR
 54 FAL-93107 D CIRC TRIP BUF/MIDBUF

 12 - BLUE
 14 - RED

 11 - TAN
 12 - GREEN

PLANT	POINT	DESCRIPTION
55	PA-9376	1-10 STEAM TRIP DRAINAGE
56	PA-9377	1-10 STEAM TRIP DRAINAGE
57	PA-9378	1-10 STEAM TRIP DRAINAGE
58	PA-9379	1-10 STEAM TRIP DRAINAGE
59	PA-9380	1-10 STEAM TRIP DRAINAGE
60	PA-9381	1-10 STEAM TRIP DRAINAGE
61	PA-9382	1-10 STEAM TRIP DRAINAGE
62	PA-9383	1-10 STEAM TRIP DRAINAGE
63	PA-9384	1-10 STEAM TRIP DRAINAGE
64	PA-9385	1-10 STEAM TRIP DRAINAGE
65	PA-9386	1-10 STEAM TRIP DRAINAGE
66	PA-9387	1-10 STEAM TRIP DRAINAGE
67	PA-9388	1-10 STEAM TRIP DRAINAGE
68	PA-9389	1-10 STEAM TRIP DRAINAGE
69	PA-9390	1-10 STEAM TRIP DRAINAGE
70	PA-9391	1-10 STEAM TRIP DRAINAGE
71	PA-9392	1-10 STEAM TRIP DRAINAGE
72	PA-9393	1-10 STEAM TRIP DRAINAGE
73	PA-9394	1-10 STEAM TRIP DRAINAGE
74	PA-9395	1-10 STEAM TRIP DRAINAGE
75	PA-9396	1-10 STEAM TRIP DRAINAGE
76	PA-9397	1-10 STEAM TRIP DRAINAGE
77	PA-9398	1-10 STEAM TRIP DRAINAGE
78	PA-9399	1-10 STEAM TRIP DRAINAGE
79	PA-9400	1-10 STEAM TRIP DRAINAGE
80	PA-9401	1-10 STEAM TRIP DRAINAGE
81	PA-9402	1-10 STEAM TRIP DRAINAGE
82	PA-9403	1-10 STEAM TRIP DRAINAGE
83	PA-9404	1-10 STEAM TRIP DRAINAGE
84	PA-9405	1-10 STEAM TRIP DRAINAGE
85	PA-9406	1-10 STEAM TRIP DRAINAGE
86	PA-9407	1-10 STEAM TRIP DRAINAGE
87	PA-9408	1-10 STEAM TRIP DRAINAGE
88	PA-9409	1-10 STEAM TRIP DRAINAGE
89	PA-9410	1-10 STEAM TRIP DRAINAGE
90	PA-9411	1-10 STEAM TRIP DRAINAGE
91	PA-9412	1-10 STEAM TRIP DRAINAGE
92	PA-9413	1-10 STEAM TRIP DRAINAGE
93	PA-9414	1-10 STEAM TRIP DRAINAGE
94	PA-9415	1-10 STEAM TRIP DRAINAGE
95	PA-9416	1-10 STEAM TRIP DRAINAGE
96	PA-9417	1-10 STEAM TRIP DRAINAGE
97	PA-9418	1-10 STEAM TRIP DRAINAGE
98	PA-9419	1-10 STEAM TRIP DRAINAGE
99	PA-9420	1-10 STEAM TRIP DRAINAGE
100	PA-9421	1-10 STEAM TRIP DRAINAGE
101	PA-9422	1-10 STEAM TRIP DRAINAGE
102	PA-9423	1-10 STEAM TRIP DRAINAGE
103	PA-9424	1-10 STEAM TRIP DRAINAGE
104	PA-9425	1-10 STEAM TRIP DRAINAGE
105	PA-9426	1-10 STEAM TRIP DRAINAGE
106	PA-9427	1-10 STEAM TRIP DRAINAGE
107	PA-9428	1-10 STEAM TRIP DRAINAGE
108	PA-9429	1-10 STEAM TRIP DRAINAGE
109	PA-9430	1-10 STEAM TRIP DRAINAGE
110	PA-9431	1-10 STEAM TRIP DRAINAGE
111	PA-9432	1-10 STEAM TRIP DRAINAGE

STATION

POINT DESCRIPTION

111	HS-5117 GEN VOLT FIELD BREAKER
112	XRA-9200 500 KVA PROTECTION BGR
113	OCB-5307 230 KV GENERATOR
114	GE-5117 GEN RATED FIELD GROUND
115	SPARE 02 SEAL OIL TROUBLE
116	SPARE 01 COOLANT TROUBLE
117	63-5117 500 KVA POLARITY KUNBACK
118	CR-5117 500 KVA DUAL RUMBACK
119	CR-9213 500 KVA POWER TRANSFORMER
120	OCB-5305 230 KV RAS
121	XRA-9212 500 KVA PROTECTION BGR
122	XRA-9201 500 KVA PROTECTION BGR
123	HS-9203 500 KVA BUS 1 MAIN FIELD
124	HS-9207 500 KVA BUS 2 MAIN FIELD
125	HS-9205 500 KVA BUS 3 MAIN FIELD
126	SPARE 04-127 TOLD PL 2511
127	SPARE 05-126 TOLD PL 2521
128	HS-9244 A STANDBY GENERATOR RUN
129	HS-9240 B STANDBY GENERATOR RUN
130	OCB-5301 230 KV GENERATOR
131	OCB-5308 230 KV WELD
132	OCB-5306 230 KV LOOKOUT-RAT
133	OCB-5309 230 KV SMOKEY HILL
134	OCB-5310 230 KV SMOKEY-PANNEE
135	OCB-5311 230 KV PANNEE
136	OCB-5307 230 KV LOOKOUT
137	OCB-5313 230 KV PLATTE RIVER PA
138	OCB-5312 230 KV PLATTE RIVER PA
139	SPARE 125 VDC BUS
140	LS-3117 3117 HOTWELL LEVEL
141	CR-3117 3117 HOTWELL CONDUCTIVITY
142	1-06 B 31 1W 5TH GEN CONDUCTIVITY
143	1-06 B 31 1W 5TH GEN CONDUCTIVITY
144	1-06 B 51 1W DEARATOR DUTILE 02
145	HS-3120-3117 CONDENSATE PUMP
146	LS-3117 3117 CONDENSATE STOR BK
147	1-06 B 41 GEN CONDUCTIVITY
148	RM-6 1W 2 C MAKE-UP DEMIN CONDUC
149	LS-3117 3117 DEARATOR LEVEL
150	1-06 B 33 DEARATOR PRESSURE
151	LCV-3209 DER 5 DRAIN VALVE
152	HS-3293 HEATER 5 DRAIN PUMP
153	PS-3117 3117 60 VEP HYD OIL PRESS
154	TSR-148-2 A/C BEP BEARING VIB
155	HS-3117 3117 30 BFP AUX OIL PUMP
156	PS-3117 3117 1-2 BFP THRUST BEARING
157	SPARE 04-157
158	32L-5220 TURBINE MAIN STEAM TEMP
159	1-06 G 26 CIRC WATER TOWER BASIN
160	HS-4110-1-4111 CIRC WATER PUMP
161	LS-4217 500 KVA MIC TOWER BASIN
162	LS-4208-1 SERV MIC RETURN SUMP
163	PS-4211 500 KVA MIC HEADER PRESS
164	PS-4201 500 KVA MIC RETURN PRESS
165	HS-4211-1-2-3 SERV WATER PUMP
166	HS-4201-1-2-3 SERV RETURN PUMP
167	PS-4217 500 KVA 1-2 SERV AIR PRES
168	PS-4204 500 KVA 1-2 SERV AIR PRESSURE

41 - TAN
42 - GREEN
43 - BLUE

41 - TAN
42 - GREEN
43 - BLUE

41 - TAN
42 - GREEN
43 - BLUE
44 - RED

- 171 HS-8201 DEVICE AIR COMPRESSOR
- 172 SPARE INSTRUMENT POWER 11-641
- 173 SPARE 64-173
- 174 CR-2075 9208 STANDBY GEN TRIP VAL
- 175 UNDERVOLT RELAYS 125VDC BUS VULT
- 176 GE LS-1 A WEP STOP VALVE
- 177 P-2102 3 WEP BREAKER
- 178 GE LS-1 3 WEP STOP VALVE
- 179 151-1-7 A WEP OVERSPEED TRIP
- 180 151-1-7 C WEP OVERSPEED TRIP
- 181 CR-2210-06 UNIT AUX TRANSFORMER
- 182 CR-2210-07 RESERVE AUX TRANSFORMER
- 183 TR-5220 MAIN STEAM ABNORMAL
- 184 CR-5220-1 MAIN GENERATOR BREAK
- 185 CR-5220-2 STOP A-HRH VALVES
- 186 X21-11 06-2 EX RHDCR ON TURB TRIP
- 187 SPARE 64-107
- 188 SPARE 64-107
- 189 SPARE 64-107
- 190 SPARE 64-170 SPDS BLINKER
- 191 SPARE 64-171
- 192 P-21255 PCV RELIEF VALVE
- 193 P-21256 PCV RELIEF VALVE
- 194 71-2109-1 A CIRC PELTON WTR IN
- 195 71-2109-2 A CIRC PELTON WTR OUT
- 196 71-2110-1 C CIRC PELTON WTR IN
- 197 71-2110-2 C CIRC PELTON WTR OUT
- 198 71-2115-1 B CIRC PELTON WTR IN
- 199 71-2115-2 B CIRC PELTON WTR OUT
- 200 71-2116-1 D CIRC PELTON WTR IN
- 201 71-2116-2 D CIRC PELTON WTR OUT
- 202 71-2201-1 LOOP 1 FEEDWATER INLET
- 203 71-2202-1 LOOP 2 FEEDWATER INLET
- 204 71-2203-1 LP1 EMER FEEDWATER IN
- 205 71-2204-1 LP2 EMER FEEDWATER IN
- 206 71-2215 LP1 FEEDWATER DUMP VALVE
- 207 71-2216 LP2 FEEDWATER DUMP VALVE
- 208 71-2217 LP1 FEEDWATER DUMP VALVE
- 209 71-2218 LP2 FEEDWATER DUMP VALVE
- 210 71-2223-1 LP1 MAIN STM STOP CR
- 211 71-2224-1 LP2 MAIN STM STOP CR
- 212 71-2237 1-1 EMERG CONDENSATE
- 213 71-2240 1-2 EMERG CONDENSATE
- 214 71-2241-1 LP1 STM TURB BYPASS BLK
- 215 71-2242-1 LP2 STM TURB BYPASS BLK
- 216 71-2243 A CIRC STEAM TURBINE VLV
- 217 71-2246 C CIRC STEAM TURBINE VLV
- 218 71-2247 B CIRC STEAM TURBINE VLV
- 219 71-2248 B CIRC STEAM TURBINE VLV
- 220 71-2249-1 A CIRC SIM TURB TRIP
- 221 71-2249-1 C CIRC SIM TURB TRIP
- 222 71-2251-1 B CIRC SIM TURB TRIP
- 223 71-2252-1 D CIRC SIM TURB TRIP
- 224 71-2253-1 LP1 TURB STOP LHM CR
- 225 71-2254-1 LP2 TURB STOP LHM CR

227	21-2103-1	RAIN PURIF INLET
228	21-2103-1	RAIN PURIF FILTER IN
229	21-2103-1	RAIN PURIF FILTER IN
230	21-2290-1	EPER COND TO STM GEN
231	21-2291-1	EPER COND TO STM GEN
232	21-2292-1	FLASH TANK
233	21-2293-1	FLASH TANK
234	21-2107-1	CIRC ACCUMULATOR
235	21-2107-1	CIRC ACCUMULATOR
236	21-2108-1	CIRC ACCUMULATOR
237	21-2109-1	CIRC ACCUMULATOR
238	21-2110-1	LPT GAS ACCUMULATOR
239	21-2111-1	LPT GAS ACCUMULATOR
240	21-2265-1	IRH STM SAMPLE VALVE
241	21-2266-1	IRH STM SAMPLE VALVE
242	21-2215-1	MS BYPASS DRAIN
243	21-2216-1	MS BYPASS DRAIN
244	21-2217-1	MS BYPASS DRAIN
245	21-2218-1	MS BYPASS DRAIN
246	21-2221-1	MS BYPASS DRAIN
247	21-2222-1	MS BYPASS DRAIN
248	21-2223-1	MS BYPASS DRAIN
249	21-2224-1	MS BYPASS DRAIN
250	21-2225-1	MS BYPASS DRAIN
251	21-2226-1	MS BYPASS DRAIN
252	21-2227-1	MS BYPASS DRAIN
253	21-2228-1	MS BYPASS DRAIN
254	21-2229-1	MS BYPASS DRAIN
255	21-2119-1	A CIRC X SEAL VENT
256	21-2119-1	A CIRC X SEAL VENT
257	21-2119-1	A CIRC X SEAL VENT
258	21-2119-1	A CIRC X SEAL VENT
259	21-2119-1	A CIRC X SEAL VENT
260	21-2119-1	A CIRC X SEAL VENT
261	21-2119-1	A CIRC X SEAL VENT
262	21-2119-1	A CIRC X SEAL VENT
263	21-2119-1	A CIRC X SEAL VENT
264	21-2119-1	A CIRC X SEAL VENT
265	21-2119-1	A CIRC X SEAL VENT
266	21-2119-1	A CIRC X SEAL VENT
267	21-2119-1	A CIRC X SEAL VENT
268	21-2119-1	A CIRC X SEAL VENT
269	21-2119-1	A CIRC X SEAL VENT
270	21-2119-1	A CIRC X SEAL VENT
271	21-2119-1	A CIRC X SEAL VENT
272	21-2119-1	A CIRC X SEAL VENT
273	21-2119-1	A CIRC X SEAL VENT
274	21-2119-1	A CIRC X SEAL VENT
275	21-2119-1	A CIRC X SEAL VENT
276	21-2119-1	A CIRC X SEAL VENT
277	21-2119-1	A CIRC X SEAL VENT
278	21-2119-1	A CIRC X SEAL VENT
279	21-2119-1	A CIRC X SEAL VENT
280	21-2119-1	A CIRC X SEAL VENT
281	21-2119-1	A CIRC X SEAL VENT
282	21-2119-1	A CIRC X SEAL VENT

17 - BLUE
44 - RED
43 - TAN

341	SPARE 6A-341	
342	SPARE 6A-342	
343	SPARE 6A-343	
344	SPARE 6A-344	
345	SPARE 6A-345	
346	SPARE 6A-346	
347	SPARE 6A-347	
348	SPARE 6A-348	
349	SPARE 6A-349	
350	SPARE 6A-350	
351	SPARE 6A-351	
352	SPARE 6A-352	
353	SPARE 6A-353	
354	SPARE 6A-354	
355	SPARE 6A-355	
356	SPARE 6A-356	
357	SPARE 6A-357	
358	SPARE 6A-358	
359	SPARE 6A-359	
360	SPARE 6A-360	
361	SPARE 6A-361	
362	SPARE 6A-362	
363	SPARE 6A-363	
364	SPARE 6A-364	
365	SPARE 6A-365	
366	SPARE 6A-366	
367	SPARE 6A-367	
368	SPARE 6A-368	
369	SPARE 6A-369	
370	SPARE 6A-370	
371	SPARE 6A-371	
372	SPARE 6A-372	
373	SPARE 6A-373	
374	SPARE 6A-374	
375	SPARE 6A-375	
376	SPARE 6A-376	
377	SPARE 6A-377	
378	SPARE 6A-378	
379	SPARE 6A-379	
380	SPARE 6A-380	
381	SPARE 6A-381	
382	SPARE 6A-382	
383	SPARE 6A-383	
0	1500 CARD EM50 0900 REJECTING	
1	1500 CARD EM50 0901 REJECTING	
2	1500 CARD EM50 0902 REJECTING	
3	1500 CARD EM50 0903 REJECTING	
4	1500 CARD EM50 0904 REJECTING	
5	1500 CARD EM50 0905 REJECTING	
6	1500 CARD EM50 0906 REJECTING	
7	1500 CARD EM50 0907 REJECTING	
8	1500 CARD EM50 0908 REJECTING	
9	1500 CARD EM50 0909 REJECTING	
10	1500 CARD EM50 090A REJECTING	
11	1500 CARD EM50 090B REJECTING	
12	1500 CARD EM50 090C REJECTING	

41 - BLUE
44 - RED41 - TAN
42 - GREEN

14	1500	CARD	EMESU	0600	REJECTING
15	1500	CARD	EMESU	0601	REJECTING
16	1500	CARD	EMESU	0602	REJECTING
17	1500	CARD	EMESU	0603	REJECTING
18	1500	CARD	EMESU	0604	REJECTING
19	1500	CARD	EMESU	0605	REJECTING
20	1500	CARD	EMESU	0606	REJECTING
21	1500	CARD	EMESU	0607	REJECTING
22	1500	CARD	EMESU	0608	REJECTING
23	1500	CARD	EMESU	0609	REJECTING
24	1500	CARD	EMESU	060A	REJECTING
25	1500	CARD	EMESU	060B	REJECTING
26	1500	CARD	EMESU	060C	REJECTING
27	1500	CARD	EMESU	060D	REJECTING
28	1500	CARD	EMESU	060E	REJECTING
29	1500	CARD	EMESU	060F	REJECTING
30	1500	CARD	EMESU	0610	REJECTING
31	1500	CARD	EMESU	0611	REJECTING
32	1500	CARD	EMESU	0612	REJECTING
33	1500	CARD	EMESU	0613	REJECTING
34	1500	CARD	EMESU	0614	REJECTING
35	1500	CARD	EMESU	0615	REJECTING
36	1500	CARD	EMESU	0616	REJECTING
37	1500	CARD	EMESU	0617	REJECTING
38	1500	CARD	EMESU	0618	REJECTING
39	1500	CARD	EMESU	0619	REJECTING
40	1500	CARD	EMESU	061A	REJECTING
41	1500	CARD	EMESU	061B	REJECTING
42	1500	CARD	EMESU	061C	REJECTING
43	1500	CARD	EMESU	061D	REJECTING
44	1500	CARD	EMESU	061E	REJECTING
45	1500	CARD	EMESU	061F	REJECTING
46	1500	CARD	EMESU	0620	REJECTING
47	1500	CARD	EMESU	0621	REJECTING
48	1500	CARD	EMESU	0622	REJECTING
49	1500	CARD	EMESU	0623	REJECTING
50	1500	CARD	EMESU	0624	REJECTING
51	1500	CARD	EMESU	0625	REJECTING
52	1500	CARD	EMESU	0626	REJECTING
53	1500	CARD	EMESU	0627	REJECTING
54	1500	CARD	EMESU	0628	REJECTING
55	1500	CARD	EMESU	0629	REJECTING
56	1500	CARD	EMESU	062A	REJECTING
57	1500	CARD	EMESU	062B	REJECTING
58	1500	CARD	EMESU	062C	REJECTING
59	1500	CARD	EMESU	062D	REJECTING
60	1500	CARD	EMESU	062E	REJECTING
61	1500	CARD	EMESU	062F	REJECTING
62	1500	CARD	EMESU	0630	REJECTING
63	1500	CARD	EMESU	0631	REJECTING
64	1500	CARD	EMESU	0632	REJECTING
65	1500	CARD	EMESU	0633	REJECTING
66	1500	CARD	EMESU	0634	REJECTING
67	1500	CARD	EMESU	0635	REJECTING

13 - BLUE
14 - RED

81 - TAN
82 - GREEN

70 1500 CARD EWSO 0637 REJECTING
71 1500 CARD EWSO 0638 REJECTING
72 1500 CARD EWSO 0639 REJECTING
73 1500 CARD EWSO 063A REJECTING
74 1500 CARD EWSO 063B REJECTING
75 1500 CARD EWSO 063C REJECTING
76 1500 CARD EWSO 063D REJECTING
77 1500 CARD EWSO 063E REJECTING
78 1500 CARD EWSO 063F REJECTING
79 1500 CARD EWSO 0640 REJECTING
80 1500 CARD EWSO 0641 REJECTING
81 1500 CARD EWSO 0642 REJECTING
82 1500 CARD EWSO 0643 REJECTING
83 1500 CARD EWSO 0644 REJECTING
84 1500 CARD EWSO 0645 REJECTING
85 1500 CARD EWSO 0646 REJECTING
86 1500 CARD EWSO 0647 REJECTING
87 1500 CARD EWSO 0648 REJECTING
88 1500 CARD EWSO 0649 REJECTING
89 1500 CARD EWSO 064A REJECTING
90 1500 CARD EWSO 064B REJECTING
91 1500 CARD EWSO 064C REJECTING
92 1500 CARD EWSO 064D REJECTING
93 1500 CARD EWSO 064E REJECTING
94 1500 CARD EWSO 064F REJECTING
95 1500 CARD EWSO 064F REJECTING
96 LOGICAL UNIT 001 IN STANDBY MCP
97 LOGICAL UNIT 002 IN STANDBY MCP
98 LOGICAL UNIT 003 IN STANDBY MCP
99 LOGICAL UNIT 004 IN STANDBY MCP
100 LOGICAL UNIT 005 IN STANDBY MCP
101 LOGICAL UNIT 006 IN STANDBY MCP
102 LOGICAL UNIT 007 IN STANDBY MCP
103 LOGICAL UNIT 008 IN STANDBY MCP
104 LOGICAL UNIT 009 IN STANDBY MCP
105 LOGICAL UNIT 010 IN STANDBY MCP
106 LOGICAL UNIT 011 IN STANDBY MCP
107 LOGICAL UNIT 012 IN STANDBY MCP
108 LOGICAL UNIT 013 IN STANDBY MCP
109 LOGICAL UNIT 014 IN STANDBY MCP
110 LOGICAL UNIT 015 IN STANDBY MCP
111 LOGICAL UNIT 016 IN STANDBY MCP
112 LOGICAL UNIT 017 IN STANDBY MCP
113 LOGICAL UNIT 018 IN STANDBY MCP
114 LOGICAL UNIT 019 IN STANDBY MCP
115 LOGICAL UNIT 020 IN STANDBY MCP
116 LOGICAL UNIT 021 IN STANDBY MCP
117 LOGICAL UNIT 022 IN STANDBY MCP
118 LOGICAL UNIT 023 IN STANDBY MCP
119 LOGICAL UNIT 024 IN STANDBY MCP
120 LOGICAL UNIT 025 IN STANDBY MCP
121 LOGICAL UNIT 026 IN STANDBY MCP
122 LOGICAL UNIT 027 IN STANDBY MCP
123 LOGICAL UNIT 028 IN STANDBY MCP
124 LOGICAL UNIT 029 IN STANDBY MCP
125 LOGICAL UNIT 030 IN STANDBY MCP
126 LOGICAL UNIT 031 IN STANDBY MCP

17 - BLUE
14 - RED

17 - TAN
17 - GREEN

128	LOGICAL UNIT 032	IN STANDBY MCP
129	LOGICAL UNIT 034	IN STANDBY MCP
130	LOGICAL UNIT 035	IN STANDBY MCP
131	LOGICAL UNIT 036	IN STANDBY MCP
132	LOGICAL UNIT 037	IN STANDBY MCP
133	LOGICAL UNIT 038	IN STANDBY MCP
134	LOGICAL UNIT 039	IN STANDBY MCP
135	LOGICAL UNIT 040	IN STANDBY MCP
136	LOGICAL UNIT 041	IN STANDBY MCP
137	LOGICAL UNIT 042	IN STANDBY MCP
138	LOGICAL UNIT 043	IN STANDBY MCP
139	LOGICAL UNIT 044	IN STANDBY MCP
140	LOGICAL UNIT 045	IN STANDBY MCP
141	LOGICAL UNIT 046	IN STANDBY MCP
142	LOGICAL UNIT 047	IN STANDBY MCP
143	LOGICAL UNIT 048	IN STANDBY MCP
144	LOGICAL UNIT 049	IN STANDBY MCP
145	LOGICAL UNIT 050	IN STANDBY MCP
146	LOGICAL UNIT 051	IN STANDBY MCP
147	LOGICAL UNIT 052	IN STANDBY MCP
148	LOGICAL UNIT 053	IN STANDBY MCP
149	LOGICAL UNIT 054	IN STANDBY MCP
150	LOGICAL UNIT 055	IN STANDBY MCP
151	LOGICAL UNIT 056	IN STANDBY MCP
152	LOGICAL UNIT 057	IN STANDBY MCP
153	LOGICAL UNIT 058	IN STANDBY MCP
154	LOGICAL UNIT 059	IN STANDBY MCP
155	LOGICAL UNIT 060	IN STANDBY MCP
156	LOGICAL UNIT 061	IN STANDBY MCP
157	LOGICAL UNIT 062	IN STANDBY MCP
158	LOGICAL UNIT 063	IN STANDBY MCP
159	LOGICAL UNIT 064	IN STANDBY MCP
160	LOGICAL UNIT 065	IN STANDBY MCP
161	LOGICAL UNIT 066	IN STANDBY MCP
162	LOGICAL UNIT 067	IN STANDBY MCP
163	LOGICAL UNIT 068	IN STANDBY MCP
164	LOGICAL UNIT 069	IN STANDBY MCP
165	LOGICAL UNIT 070	IN STANDBY MCP
166	LOGICAL UNIT 071	IN STANDBY MCP
167	LOGICAL UNIT 072	IN STANDBY MCP
168	LOGICAL UNIT 073	IN STANDBY MCP
169	LOGICAL UNIT 074	IN STANDBY MCP
170	LOGICAL UNIT 075	IN STANDBY MCP
171	LOGICAL UNIT 076	IN STANDBY MCP
172	LOGICAL UNIT 077	IN STANDBY MCP
173	LOGICAL UNIT 078	IN STANDBY MCP
174	LOGICAL UNIT 079	IN STANDBY MCP
175	LOGICAL UNIT 080	IN STANDBY MCP
176	LOGICAL UNIT 081	IN STANDBY MCP
177	LOGICAL UNIT 082	IN STANDBY MCP
178	LOGICAL UNIT 083	IN STANDBY MCP
179	LOGICAL UNIT 084	IN STANDBY MCP
180	LOGICAL UNIT 085	IN STANDBY MCP
181	LOGICAL UNIT 086	IN STANDBY MCP
182	LOGICAL UNIT 087	IN STANDBY MCP
183	LOGICAL UNIT 088	IN STANDBY MCP

12 - BLUE
13 - RED

14 - TAN
15 - GREEN

34	1500	CARD	EMESU	0612
35	1500	CARD	EMESU	0613
36	1500	CARD	EMESU	0614
37	1500	CARD	EMESU	0615
38	1500	CARD	EMESU	0616
39	1500	CARD	EMESU	0617
40	1500	CARD	EMESU	0618
41	1500	CARD	EMESU	0619
42	1500	CARD	EMESU	061A
43	1500	CARD	EMESU	061B
44	1500	CARD	EMESU	061C
45	1500	CARD	EMESU	061D
46	1500	CARD	EMESU	061E
47	1500	CARD	EMESU	061F
48	1500	CARD	EMESU	0620
49	1500	CARD	EMESU	0621
50	1500	CARD	EMESU	0622
51	1500	CARD	EMESU	0623
52	1500	CARD	EMESU	0624
53	1500	CARD	EMESU	0625
54	1500	CARD	EMESU	0626
55	1500	CARD	EMESU	0627
56	1500	CARD	EMESU	0628
57	1500	CARD	EMESU	0629
58	1500	CARD	EMESU	062A
59	1500	CARD	EMESU	062B
60	1500	CARD	EMESU	062C
61	1500	CARD	EMESU	062D
62	1500	CARD	EMESU	062E
63	1500	CARD	EMESU	062F
64	1500	CARD	EMESU	0630
65	1500	CARD	EMESU	0631
66	1500	CARD	EMESU	0632
67	1500	CARD	EMESU	0633
68	1500	CARD	EMESU	0634
69	1500	CARD	EMESU	0635
70	1500	CARD	EMESU	0636
71	1500	CARD	EMESU	0637
72	1500	CARD	EMESU	0638
73	1500	CARD	EMESU	0639
74	1500	CARD	EMESU	063A
75	1500	CARD	EMESU	063B
76	1500	CARD	EMESU	063C
77	1500	CARD	EMESU	063D
78	1500	CARD	EMESU	063E
79	1500	CARD	EMESU	063F
80	1500	CARD	EMESU	0640
81	1500	CARD	EMESU	0641
82	1500	CARD	EMESU	0642
83	1500	CARD	EMESU	0643
84	1500	CARD	EMESU	0644
85	1500	CARD	EMESU	0645
86	1500	CARD	EMESU	0646
87	1500	CARD	EMESU	0647
88	1500	CARD	EMESU	0648
89	1500	CARD	EMESU	0649
90	1500	CARD	EMESU	064A

44 - EEO
43 - EEO

41 - TAN
42 - ORIN

20 1500 CARD EMO 0604 REJECTING
21 1500 CARD EMO 0605 REJECTING
22 1500 CARD EMO 0606 REJECTING
23 1500 CARD EMO 0607 REJECTING
24 1500 CARD EMO 0608 REJECTING
25 1500 CARD EMO 0609 REJECTING
26 1500 CARD EMO 060A REJECTING
27 1500 CARD EMO 060B REJECTING
28 1500 CARD EMO 060C REJECTING
29 1500 CARD EMO 060D REJECTING
30 1500 CARD EMO 060E REJECTING
31 1500 CARD EMO 060F REJECTING
32 1500 CARD EMO 0610 REJECTING
33 1500 CARD EMO 0611 REJECTING
34 1500 CARD EMO 0612 REJECTING
35 1500 CARD EMO 0613 REJECTING
36 1500 CARD EMO 0614 REJECTING
37 1500 CARD EMO 0615 REJECTING
38 1500 CARD EMO 0616 REJECTING
39 1500 CARD EMO 0617 REJECTING
40 1500 CARD EMO 0618 REJECTING
41 1500 CARD EMO 0619 REJECTING
42 1500 CARD EMO 061A REJECTING
43 1500 CARD EMO 061B REJECTING
44 1500 CARD EMO 061C REJECTING
45 1500 CARD EMO 061D REJECTING
46 1500 CARD EMO 061E REJECTING
47 1500 CARD EMO 061F REJECTING
48 1500 CARD EMO 0620 REJECTING
49 1500 CARD EMO 0621 REJECTING
50 1500 CARD EMO 0622 REJECTING
51 1500 CARD EMO 0623 REJECTING
52 1500 CARD EMO 0624 REJECTING
53 1500 CARD EMO 0625 REJECTING
54 1500 CARD EMO 0626 REJECTING
55 1500 CARD EMO 0627 REJECTING
56 1500 CARD EMO 0628 REJECTING
57 1500 CARD EMO 0629 REJECTING
58 1500 CARD EMO 062A REJECTING
59 1500 CARD EMO 062B REJECTING
60 1500 CARD EMO 062C REJECTING
61 1500 CARD EMO 062D REJECTING
62 1500 CARD EMO 062E REJECTING
63 1500 CARD EMO 062F REJECTING
64 1500 CARD EMO 0630 REJECTING
65 1500 CARD EMO 0631 REJECTING
66 1500 CARD EMO 0632 REJECTING
67 1500 CARD EMO 0633 REJECTING
68 1500 CARD EMO 0634 REJECTING
69 1500 CARD EMO 0635 REJECTING
70 1500 CARD EMO 0636 REJECTING
71 1500 CARD EMO 0637 REJECTING
72 1500 CARD EMO 0638 REJECTING
73 1500 CARD EMO 0639 REJECTING
74 1500 CARD EMO 063A REJECTING
75 1500 CARD EMO 063B REJECTING

UNIT 001
UNIT 002
UNIT 003
UNIT 004
UNIT 005
UNIT 006
UNIT 007
UNIT 008
UNIT 009
UNIT 010
UNIT 011
UNIT 012
UNIT 013
UNIT 014
UNIT 015
UNIT 016
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UNIT 028
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UNIT 030
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UNIT 032
UNIT 033
UNIT 034
UNIT 035
UNIT 036
UNIT 037

77 1500 CARD EMESU 0630 REJECTING
78 1500 CARD EMESU 063E REJECTING
79 1500 CARD EMESU 063F REJECTING
80 1500 CARD EMESU 0640 REJECTING
81 1500 CARD EMESU 0641 REJECTING
82 1500 CARD EMESU 0642 REJECTING
83 1500 CARD EMESU 0643 REJECTING
84 1500 CARD EMESU 0644 REJECTING
85 1500 CARD EMESU 0645 REJECTING
86 1500 CARD EMESU 0646 REJECTING
87 1500 CARD EMESU 0647 REJECTING
88 1500 CARD EMESU 0648 REJECTING
89 1500 CARD EMESU 0649 REJECTING
90 1500 CARD EMESU 064A REJECTING
91 1500 CARD EMESU 064B REJECTING
92 1500 CARD EMESU 064C REJECTING
93 1500 CARD EMESU 064D REJECTING
94 1500 CARD EMESU 064E REJECTING
95 1500 CARD EMESU 064F REJECTING
96 LOGICAL UNIT 001 IN ON-LINE MCP
97 LOGICAL UNIT 002 IN ON-LINE MCP
98 LOGICAL UNIT 003 IN ON-LINE MCP
99 LOGICAL UNIT 004 IN ON-LINE MCP
100 LOGICAL UNIT 005 IN ON-LINE MCP
101 LOGICAL UNIT 006 IN ON-LINE MCP
102 LOGICAL UNIT 007 IN ON-LINE MCP
103 LOGICAL UNIT 008 IN ON-LINE MCP
104 LOGICAL UNIT 009 IN ON-LINE MCP
105 LOGICAL UNIT 010 IN ON-LINE MCP
106 LOGICAL UNIT 011 IN ON-LINE MCP
107 LOGICAL UNIT 012 IN ON-LINE MCP
108 LOGICAL UNIT 013 IN ON-LINE MCP
109 LOGICAL UNIT 014 IN ON-LINE MCP
110 LOGICAL UNIT 015 IN ON-LINE MCP
111 LOGICAL UNIT 016 IN ON-LINE MCP
112 LOGICAL UNIT 017 IN ON-LINE MCP
113 LOGICAL UNIT 018 IN ON-LINE MCP
114 LOGICAL UNIT 019 IN ON-LINE MCP
115 LOGICAL UNIT 020 IN ON-LINE MCP
116 LOGICAL UNIT 021 IN ON-LINE MCP
117 LOGICAL UNIT 022 IN ON-LINE MCP
118 LOGICAL UNIT 023 IN ON-LINE MCP
119 LOGICAL UNIT 024 IN ON-LINE MCP
120 LOGICAL UNIT 025 IN ON-LINE MCP
121 LOGICAL UNIT 026 IN ON-LINE MCP
122 LOGICAL UNIT 027 IN ON-LINE MCP
123 LOGICAL UNIT 028 IN ON-LINE MCP
124 LOGICAL UNIT 029 IN ON-LINE MCP
125 LOGICAL UNIT 030 IN ON-LINE MCP
126 LOGICAL UNIT 031 IN ON-LINE MCP
127 LOGICAL UNIT 032 IN ON-LINE MCP
128 LOGICAL UNIT 033 IN ON-LINE MCP
129 LOGICAL UNIT 034 IN ON-LINE MCP
130 LOGICAL UNIT 035 IN ON-LINE MCP
131 LOGICAL UNIT 036 IN ON-LINE MCP
132 LOGICAL UNIT 037 IN ON-LINE MCP

43 - BLUE
44 - RED

41 - TAN
42 - GREEN

* 1 - BLUE
* 2 - RED

* 3 - TAN
* 4 - GREEN

134 LOGICAL UNIT 037 IN ON-LINE MCP
135 LOGICAL UNIT 040 IN ON-LINE MCP
136 LOGICAL UNIT 041 IN ON-LINE MCP
137 LOGICAL UNIT 042 IN ON-LINE MCP
138 LOGICAL UNIT 043 IN ON-LINE MCP
139 LOGICAL UNIT 044 IN ON-LINE MCP
140 LOGICAL UNIT 045 IN ON-LINE MCP
141 LOGICAL UNIT 046 IN ON-LINE MCP
142 LOGICAL UNIT 047 IN ON-LINE MCP
143 LOGICAL UNIT 048 IN ON-LINE MCP
144 LOGICAL UNIT 049 IN ON-LINE MCP
145 LOGICAL UNIT 050 IN ON-LINE MCP
146 LOGICAL UNIT 051 IN ON-LINE MCP
147 LOGICAL UNIT 052 IN ON-LINE MCP
148 LOGICAL UNIT 053 IN ON-LINE MCP
149 LOGICAL UNIT 054 IN ON-LINE MCP
150 LOGICAL UNIT 055 IN ON-LINE MCP
151 LOGICAL UNIT 056 IN ON-LINE MCP
152 LOGICAL UNIT 057 IN ON-LINE MCP
153 LOGICAL UNIT 058 IN ON-LINE MCP
154 LOGICAL UNIT 059 IN ON-LINE MCP
155 LOGICAL UNIT 060 IN ON-LINE MCP
156 LOGICAL UNIT 061 IN ON-LINE MCP
157 LOGICAL UNIT 062 IN ON-LINE MCP
158 LOGICAL UNIT 063 IN ON-LINE MCP
159 LOGICAL UNIT 064 IN ON-LINE MCP
160 LOGICAL UNIT 065 IN ON-LINE MCP
161 LOGICAL UNIT 066 IN ON-LINE MCP
162 LOGICAL UNIT 067 IN ON-LINE MCP
163 LOGICAL UNIT 068 IN ON-LINE MCP
164 LOGICAL UNIT 069 IN ON-LINE MCP
165 LOGICAL UNIT 070 IN ON-LINE MCP
166 LOGICAL UNIT 071 IN ON-LINE MCP
167 LOGICAL UNIT 072 IN ON-LINE MCP
168 LOGICAL UNIT 073 IN ON-LINE MCP
169 LOGICAL UNIT 074 IN ON-LINE MCP
170 LOGICAL UNIT 075 IN ON-LINE MCP
171 LOGICAL UNIT 076 IN ON-LINE MCP
172 LOGICAL UNIT 077 IN ON-LINE MCP
173 LOGICAL UNIT 078 IN ON-LINE MCP
174 LOGICAL UNIT 079 IN ON-LINE MCP
175 LOGICAL UNIT 080 IN ON-LINE MCP
176 LOGICAL UNIT 081 IN ON-LINE MCP
177 LOGICAL UNIT 082 IN ON-LINE MCP
178 LOGICAL UNIT 083 IN ON-LINE MCP
179 LOGICAL UNIT 084 IN ON-LINE MCP
180 LOGICAL UNIT 085 IN ON-LINE MCP
181 LOGICAL UNIT 086 IN ON-LINE MCP
182 LOGICAL UNIT 087 IN ON-LINE MCP
183 LOGICAL UNIT 088 IN ON-LINE MCP
184 LOGICAL UNIT 089 IN ON-LINE MCP
185 LOGICAL UNIT 090 IN ON-LINE MCP
186 LOGICAL UNIT 091 IN ON-LINE MCP
187 LOGICAL UNIT 092 IN ON-LINE MCP
188 LOGICAL UNIT 093 IN ON-LINE MCP
189 LOGICAL UNIT 094 IN ON-LINE MCP

1237

41	1500	CARD	EMIS0	0619
42	1500	CARD	EMIS0	061A
43	1500	CARD	EMIS0	061B
44	1500	CARD	EMIS0	061C
45	1500	CARD	EMIS0	061D
46	1500	CARD	EMIS0	061E
47	1500	CARD	EMIS0	061F
48	1500	CARD	EMIS0	0620
49	1500	CARD	EMIS0	0621
50	1500	CARD	EMIS0	0622
51	1500	CARD	EMIS0	0623
52	1500	CARD	EMIS0	0624
53	1500	CARD	EMIS0	0625
54	1500	CARD	EMIS0	0626
55	1500	CARD	EMIS0	0627
56	1500	CARD	EMIS0	0628
57	1500	CARD	EMIS0	0629
58	1500	CARD	EMIS0	062A
59	1500	CARD	EMIS0	062B
60	1500	CARD	EMIS0	062C
61	1500	CARD	EMIS0	062D
62	1500	CARD	EMIS0	062E
63	1500	CARD	EMIS0	062F
64	1500	CARD	EMIS0	0630
65	1500	CARD	EMIS0	0631
66	1500	CARD	EMIS0	0632
67	1500	CARD	EMIS0	0633
68	1500	CARD	EMIS0	0634
69	1500	CARD	EMIS0	0635
70	1500	CARD	EMIS0	0636
71	1500	CARD	EMIS0	0637
72	1500	CARD	EMIS0	0638
73	1500	CARD	EMIS0	0639
74	1500	CARD	EMIS0	063A
75	1500	CARD	EMIS0	063B
76	1500	CARD	EMIS0	063C
77	1500	CARD	EMIS0	063D
78	1500	CARD	EMIS0	063E
79	1500	CARD	EMIS0	063F
80	1500	CARD	EMIS0	0640
81	1500	CARD	EMIS0	0641
82	1500	CARD	EMIS0	0642
83	1500	CARD	EMIS0	0643
84	1500	CARD	EMIS0	0644
85	1500	CARD	EMIS0	0645
86	1500	CARD	EMIS0	0646
87	1500	CARD	EMIS0	0647
88	1500	CARD	EMIS0	0648
89	1500	CARD	EMIS0	0649
90	1500	CARD	EMIS0	064A
91	1500	CARD	EMIS0	064B
92	1500	CARD	EMIS0	064C
93	1500	CARD	EMIS0	064D
94	1500	CARD	EMIS0	064E
95	1500	CARD	EMIS0	064F

4 - BLUE

4 - TAN

4 - GREEN

90 EVENT FILE 0 - CLEARED
91 EVENT FILE 0 - PURGE IN PROGRESS
100 1 OR MORE ANALOG PFS OUT OF RANGE
101 PRINT FILE 1 - WARN1 EXCEEDED
102 PRINT FILE 1 - WARN2 EXCEEDED
103 PRINT FILE 1 - CLEARED
104 PRINT FILE 1 - PURGE IN PROGRESS
105 TREND PEN NO. 01 OUT OF RANGE
106 TREND PEN NO. 02 OUT OF RANGE
107 TREND PEN NO. 03 OUT OF RANGE
108 TREND PEN NO. 04 OUT OF RANGE
109 TREND PEN NO. 05 OUT OF RANGE
110 TREND PEN NO. 06 OUT OF RANGE
111 TREND PEN NO. 07 OUT OF RANGE
112 TREND PEN NO. 08 OUT OF RANGE
113 TREND PEN NO. 09 OUT OF RANGE
114 TREND PEN NO. 10 OUT OF RANGE
115 TREND PEN NO. 11 OUT OF RANGE
116 TREND PEN NO. 12 OUT OF RANGE
117 TREND PEN NO. 13 OUT OF RANGE
118 TREND PEN NO. 14 OUT OF RANGE
119 TREND PEN NO. 15 OUT OF RANGE
120 TREND PEN NO. 16 OUT OF RANGE
121 INVALID CURVER ROUTINE ANALF5
122 MISCO SPARE 00
123 MISCO SPARE 01
124 MISCO SPARE 02
125 MISCO SPARE 03
126 MISCO SPARE 04
127 MISCO SPARE 05

ATTACHMENT 3

[illegible]

1 - TAN
2 - GREEN

3 - BLUE
4 - RED

TIME	DESCRIPTION	STATUS	VALUE	DATE
05:45:44	06:41:51 AUTO FTR INITIATED	NORMAL		12/29/82
05:49:41	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
05:50:31	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
05:52:46	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
05:53:02	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
05:56:00	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
05:56:14	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
05:57:16	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
05:58:16	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
05:59:16	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
06:16:31	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
06:18:16	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
06:28:01	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
06:29:31	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
06:31:17	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
06:34:16	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
06:36:16	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
06:36:46	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
06:43:16	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
06:48:01	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
06:51:31	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
06:56:07	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82
07:01:43	06:41:51 I-06 B 33 DEGENERATOR PRESSURE	NORMAL	1.2	12/29/82

ATTACHMENT 4

POINT DESCRIPTION

PT. NO. TIME MARKING LIGHT

13. 100
14. 100

17. 0000

FORM (A) 20-12-1984

NO.	DESCRIPTION	TIME	HOURS	MINUTES	SECONDS	MARKING	LIGHT
1	COMPUTER TIME	0000	00	00	00		
2	COMPUTER TIME	0001	00	01	00		
3	SPARE 0-2	0002	00	02	00		
4	CALL CC 1 PANEL 01 REF TEMP	0003	00	03	00		
5	CALL CC 1 PANEL 01 REF VOLTS	0004	00	04	00		
6	CALL CC 1 PANEL 02 REF TEMP	0005	00	05	00		
7	CALL CC 1 PANEL 02 REF VOLTS	0006	00	06	00		
8	CALL CC 1 PANEL 03 REF TEMP	0007	00	07	00		
9	CALL CC 1 PANEL 03 REF VOLTS	0008	00	08	00		
10	CALL CC 1 PANEL 04 REF TEMP	0009	00	09	00		
11	CALL CC 1 PANEL 04 REF VOLTS	0010	00	10	00		
12	CALL CC 1 PANEL 05 REF TEMP	0011	00	11	00		
13	CALL CC 1 PANEL 05 REF VOLTS	0012	00	12	00		
14	CALL CC 1 PANEL 06 REF TEMP	0013	00	13	00		
15	CALL CC 1 PANEL 06 REF VOLTS	0014	00	14	00		
16	CALL CC 1 PANEL 07 REF TEMP	0015	00	15	00		
17	CALL CC 1 PANEL 07 REF VOLTS	0016	00	16	00		
18	CALL CC 1 PANEL 08 REF TEMP	0017	00	17	00		
19	CALL CC 1 PANEL 08 REF VOLTS	0018	00	18	00		
20	CALL CC 1 PANEL 09 REF TEMP	0019	00	19	00		
21	CALL CC 1 PANEL 09 REF VOLTS	0020	00	20	00		
22	CALL CC 1 PANEL 10 REF TEMP	0021	00	21	00		
23	CALL CC 1 PANEL 10 REF VOLTS	0022	00	22	00		
24	CALL CC 1 PANEL 11 REF TEMP	0023	00	23	00		
25	CALL CC 1 PANEL 11 REF VOLTS	0024	00	24	00		
26	CALL CC 1 PANEL 12 REF TEMP	0025	00	25	00		
27	CALL CC 1 PANEL 12 REF VOLTS	0026	00	26	00		
28	CALL CC 1 PANEL 13 REF TEMP	0027	00	27	00		
29	CALL CC 1 PANEL 13 REF VOLTS	0028	00	28	00		
30	CALL CC 1 PANEL 14 REF TEMP	0029	00	29	00		
31	CALL CC 1 PANEL 14 REF VOLTS	0030	00	30	00		
32	CALL CC 1 PANEL 15 REF TEMP	0031	00	31	00		
33	CALL CC 1 PANEL 15 REF VOLTS	0032	00	32	00		
34	CALL CC 1 PANEL 16 REF TEMP	0033	00	33	00		
35	CALL CC 1 PANEL 16 REF VOLTS	0034	00	34	00		
36	CALL CC 1 PANEL 17 REF TEMP	0035	00	35	00		
37	CALL CC 1 PANEL 17 REF VOLTS	0036	00	36	00		
38	CALL CC 1 PANEL 18 REF TEMP	0037	00	37	00		
39	CALL CC 1 PANEL 18 REF VOLTS	0038	00	38	00		
40	CALL CC 1 PANEL 19 REF TEMP	0039	00	39	00		
41	CALL CC 1 PANEL 19 REF VOLTS	0040	00	40	00		
42	CALL CC 1 PANEL 20 REF TEMP	0041	00	41	00		
43	CALL CC 1 PANEL 20 REF VOLTS	0042	00	42	00		
44	CALL CC 1 PANEL 21 REF TEMP	0043	00	43	00		
45	CALL CC 1 PANEL 21 REF VOLTS	0044	00	44	00		
46	CALL CC 1 PANEL 22 REF TEMP	0045	00	45	00		
47	CALL CC 1 PANEL 22 REF VOLTS	0046	00	46	00		
48	CALL CC 1 PANEL 23 REF TEMP	0047	00	47	00		
49	CALL CC 1 PANEL 23 REF VOLTS	0048	00	48	00		
50	CALL CC 1 PANEL 24 REF TEMP	0049	00	49	00		
51	CALL CC 1 PANEL 24 REF VOLTS	0050	00	50	00		
52	CALL CC 1 PANEL 25 REF TEMP	0051	00	51	00		
53	CALL CC 1 PANEL 25 REF VOLTS	0052	00	52	00		
54	CALL CC 1 PANEL 26 REF TEMP	0053	00	53	00		
55	CALL CC 1 PANEL 26 REF VOLTS	0054	00	54	00		
56	CALL CC 1 PANEL 27 REF TEMP	0055	00	55	00		
57	CALL CC 1 PANEL 27 REF VOLTS	0056	00	56	00		
58	CALL CC 1 PANEL 28 REF TEMP	0057	00	57	00		
59	CALL CC 1 PANEL 28 REF VOLTS	0058	00	58	00		
60	CALL CC 1 PANEL 29 REF TEMP	0059	00	59	00		
61	CALL CC 1 PANEL 29 REF VOLTS	0100	01	00	00		
62	CALL CC 1 PANEL 30 REF TEMP	0101	01	01	00		
63	CALL CC 1 PANEL 30 REF VOLTS	0102	01	02	00		
64	CALL CC 1 PANEL 31 REF TEMP	0103	01	03	00		
65	CALL CC 1 PANEL 31 REF VOLTS	0104	01	04	00		
66	CALL CC 1 PANEL 32 REF TEMP	0105	01	05	00		
67	CALL CC 1 PANEL 32 REF VOLTS	0106	01	06	00		
68	CALL CC 1 PANEL 33 REF TEMP	0107	01	07	00		
69	CALL CC 1 PANEL 33 REF VOLTS	0108	01	08	00		
70	CALL CC 1 PANEL 34 REF TEMP	0109	01	09	00		
71	CALL CC 1 PANEL 34 REF VOLTS	0110	01	10	00		
72	CALL CC 1 PANEL 35 REF TEMP	0111	01	11	00		
73	CALL CC 1 PANEL 35 REF VOLTS	0112	01	12	00		
74	CALL CC 1 PANEL 36 REF TEMP	0113	01	13	00		
75	CALL CC 1 PANEL 36 REF VOLTS	0114	01	14	00		
76	CALL CC 1 PANEL 37 REF TEMP	0115	01	15	00		
77	CALL CC 1 PANEL 37 REF VOLTS	0116	01	16	00		
78	CALL CC 1 PANEL 38 REF TEMP	0117	01	17	00		
79	CALL CC 1 PANEL 38 REF VOLTS	0118	01	18	00		
80	CALL CC 1 PANEL 39 REF TEMP	0119	01	19	00		
81	CALL CC 1 PANEL 39 REF VOLTS	0120	01	20	00		
82	CALL CC 1 PANEL 40 REF TEMP	0121	01	21	00		
83	CALL CC 1 PANEL 40 REF VOLTS	0122	01	22	00		
84	CALL CC 1 PANEL 41 REF TEMP	0123	01	23	00		
85	CALL CC 1 PANEL 41 REF VOLTS	0124	01	24	00		
86	CALL CC 1 PANEL 42 REF TEMP	0125	01	25	00		
87	CALL CC 1 PANEL 42 REF VOLTS	0126	01	26	00		
88	CALL CC 1 PANEL 43 REF TEMP	0127	01	27	00		
89	CALL CC 1 PANEL 43 REF VOLTS	0128	01	28	00		
90	CALL CC 1 PANEL 44 REF TEMP	0129	01	29	00		
91	CALL CC 1 PANEL 44 REF VOLTS	0130	01	30	00		
92	CALL CC 1 PANEL 45 REF TEMP	0131	01	31	00		
93	CALL CC 1 PANEL 45 REF VOLTS	0132	01	32	00		
94	CALL CC 1 PANEL 46 REF TEMP	0133	01	33	00		
95	CALL CC 1 PANEL 46 REF VOLTS	0134	01	34	00		
96	CALL CC 1 PANEL 47 REF TEMP	0135	01	35	00		
97	CALL CC 1 PANEL 47 REF VOLTS	0136	01	36	00		
98	CALL CC 1 PANEL 48 REF TEMP	0137	01	37	00		
99	CALL CC 1 PANEL 48 REF VOLTS	0138	01	38	00		
100	CALL CC 1 PANEL 49 REF TEMP	0139	01	39	00		
101	CALL CC 1 PANEL 49 REF VOLTS	0140	01	40	00		
102	CALL CC 1 PANEL 50 REF TEMP	0141	01	41	00		
103	CALL CC 1 PANEL 50 REF VOLTS	0142	01	42	00		
104	CALL CC 1 PANEL 51 REF TEMP	0143	01	43	00		
105	CALL CC 1 PANEL 51 REF VOLTS	0144	01	44	00		
106	CALL CC 1 PANEL 52 REF TEMP	0145	01	45	00		
107	CALL CC 1 PANEL 52 REF VOLTS	0146	01	46	00		
108	CALL CC 1 PANEL 53 REF TEMP	0147	01	47	00		
109	CALL CC 1 PANEL 53 REF VOLTS	0148	01	48	00		
110	CALL CC 1 PANEL 54 REF TEMP	0149	01	49	00		
111	CALL CC 1 PANEL 54 REF VOLTS	0150	01	50	00		
112	CALL CC 1 PANEL 55 REF TEMP	0151	01	51	00		
113	CALL CC 1 PANEL 55 REF VOLTS	0152	01	52	00		
114	CALL CC 1 PANEL 56 REF TEMP	0153	01	53	00		
115	CALL CC 1 PANEL 56 REF VOLTS	0154	01	54	00		
116	CALL CC 1 PANEL 57 REF TEMP	0155	01	55	00		
117	CALL CC 1 PANEL 57 REF VOLTS	0156	01	56	00		
118	CALL CC 1 PANEL 58 REF TEMP	0157	01	57	00		
119	CALL CC 1 PANEL 58 REF VOLTS	0158	01	58	00		
120	CALL CC 1 PANEL 59 REF TEMP	0159	01	59	00		
121	CALL CC 1 PANEL 59 REF VOLTS	0200	02	00	00		
122	CALL CC 1 PANEL 60 REF TEMP	0201	02	01	00		
123	CALL CC 1 PANEL 60 REF VOLTS	0202	02	02	00		
124	CALL CC 1 PANEL 61 REF TEMP	0203	02	03	00		
125	CALL CC 1 PANEL 61 REF VOLTS	0204	02	04	00		
126	CALL CC 1 PANEL 62 REF TEMP	0205	02	05	00		
127	CALL CC 1 PANEL 62 REF VOLTS	0206	02	06	00		
128	CALL CC 1 PANEL 63 REF TEMP	0207	02	07	00		
129	CALL CC 1 PANEL 63 REF VOLTS	0208	02	08	00		
130	CALL CC 1 PANEL 64 REF TEMP	0209	02	09	00		
131	CALL CC 1 PANEL 64 REF VOLTS	0210	02	10	00		
132	CALL CC 1 PANEL 65 REF TEMP	0211	02	11	00		
133	CALL CC 1 PANEL 65 REF VOLTS	0212	02	12	00		
134	CALL CC 1 PANEL 66 REF TEMP	0213	02	13	00		
135	CALL CC 1 PANEL 66 REF VOLTS	0214	02	14	00		
136	CALL CC 1 PANEL 67 REF TEMP	0215	02	15	00		
137	CALL CC 1 PANEL 67 REF VOLTS	0216	02	16	00		
138	CALL CC 1 PANEL 68 REF TEMP	0217	02	17	00		
139	CALL CC 1 PANEL 68 REF VOLTS	0218	02	18	00		
140	CALL CC 1 PANEL 69 REF TEMP	0219	02	19	00		
141	CALL CC 1 PANEL 69 REF VOLTS	0220	02	20	00		
142	CALL CC 1 PANEL 70 REF TEMP	0221	02	21	00		
143	CALL CC 1 PANEL 70 REF VOLTS	0222	02	22	00		
144	CALL CC 1 PANEL 71 REF TEMP	0223	02	23	00		
145	CALL CC 1 PANEL 71 REF VOLTS	0224	02	24	00		
146	CALL CC 1 PANEL 72 REF TEMP	0225	02	25	00		
147	CALL CC 1 PANEL 72 REF VOLTS	0226	02	26	00		
148	CALL CC 1 PANEL 73 REF TEMP	0227	02	27	00		
149	CALL CC 1 PANEL 73 REF VOLTS	0228	02	28	00		
150	CALL CC 1 PANEL 74 REF TEMP	0229	02	29	00		
151	CALL CC 1 PANEL 74 REF VOLTS	0230	02	30	00		
152	CALL CC 1 PANEL 75 REF TEMP	0231	02	31	00		
153	CALL CC 1 PANEL 75 REF VOLTS	0232	02	32	00		
154	CALL CC 1 PANEL 76 REF TEMP	0233	02	33	00		
155	CALL CC 1 PANEL 76 REF VOLTS	0234	02	34	00		
156	CALL CC 1 PANEL 77 REF TEMP	0235	02	35	00		
157	CALL CC 1 PANEL 77 REF VOLTS	0236	02	36	00		
158	CALL CC 1 PANEL 78 REF TEMP	0237	02	37	00		
159	CALL CC 1 PANEL 78 REF VOLTS	0238	02	38	00		
160	CALL CC 1 PANEL 79 REF TEMP	0239	02	39	00		
161	CALL CC 1 PANEL 79 REF VOLTS	0240	02	40	00		
162	CALL CC 1 PANEL 80 REF TEMP	0241	02	41	00		
163	CALL CC 1 PANEL 80 REF VOLTS	0242	02	42	00		
164	CALL CC 1 PANEL 81 REF TEMP	0243	02	43	00		
165	CALL CC 1 PANEL 81 REF VOLTS	0244	02	44	00		
166	CALL CC 1 PANEL 82 REF TEMP	0245	02	45	00		
167	CALL CC 1 PANEL 82 REF VOLTS	0246	02	46	00		
168	CALL CC 1 PANEL 83 REF TEMP	0247	02	47	00		
169	CALL CC 1 PANEL 83 REF VOLTS	0248	02	48	00		
170	CALL CC 1 PANEL 84 REF TEMP	0249	02	49	00		
171	CALL CC 1 PANEL 84 REF VOLTS	0250	02	50	00		
172	CALL CC 1 PANEL 85 REF TEMP	0251	02	51	00		
173	CALL CC 1 PANEL 85 REF VOLTS	0252	02	52	00		
174	CALL CC 1 PANEL 86 REF TEMP	0253	02	53	00		
175	CALL CC 1 PANEL 86 REF VOLTS	0254	02	54	00		
176	CALL CC 1 PANEL 87 REF TEMP	0255	02	55	00		
177	CALL CC 1 PANEL 87 REF VOLTS	0256	02	56	00		
178	CALL CC 1 PANEL 88 REF TEMP	0257	02	57	00		
179	CALL CC 1 PANEL 88 REF VOLTS	0258	02	58	00		
180	CALL CC 1 PANEL 89 REF TEMP	0259	02	59	00		
181	CALL CC 1 PANEL 89 REF VOLTS						

22	1E-11122-2	CORE OUT GAS TEMP	22	37	1520	100
23	1E-11123-2	CORE OUT GAS TEMP	23	38	1520	100
24	1E-11124-2	CORE OUT GAS TEMP	24	39	1520	100
25	1E-11125-2	CORE OUT GAS TEMP	25	40	1520	100
26	1E-11126-2	CORE OUT GAS TEMP	26	41	1520	100
27	1E-11127-2	CORE OUT GAS TEMP	27	42	1520	100
28	1E-11128-2	CORE OUT GAS TEMP	28	43	1520	100
29	1E-11129-2	CORE OUT GAS TEMP	29	44	1520	100
30	1E-11130-2	CORE OUT GAS TEMP	30	45	1520	100
31	1E-11131-2	CORE OUT GAS TEMP	31	46	1520	100
32	REGION 32	OUTLET TEMP	32	47	1520	100
33	REGION 33	OUTLET TEMP	33	48	1520	100
34	REGION 34	OUTLET TEMP	34	49	1520	100
35	REGION 35	OUTLET TEMP	35	50	1520	100
36	REGION 36	OUTLET TEMP	36	51	1520	100
37	REGION 37	OUTLET TEMP	37	52	1520	100
38	SPARE 11-38		38	0		100
39	CALC A	CIRC IN TEMP WITH BIAS	39	0		
40	CALC B	CIRC IN TEMP WITH BIAS	40	0		
41	CALC C	CIRC IN TEMP WITH BIAS	41	0		
42	CALC D	CIRC IN TEMP WITH BIAS	42	393		
43	CALC E	CIRC IN TEMP WITH BIAS	43	0		
44	CALC F	CIRC IN TEMP WITH BIAS	44	0		
45	CALC G	CIRC IN TEMP WITH BIAS	45	0		
46	CALC H	CIRC IN TEMP WITH BIAS	46	0		
47	PDM-1157-2	A CIRC FLOW DP (LOW)	47	0		
48	PDM-1159-2	B CIRC FLOW DP (LOW)	48	398	0.450	-0.450
49	PDM-1158-2	C CIRC FLOW DP (LOW)	49	399	0.450	-0.450
50	PDM-1160-2	D CIRC FLOW DP (LOW)	50	400	0.450	-0.450
51	POT-1157-1	A CIRC FLOW DP (HIGH)	51	401	0.450	-0.450
52	POT-1159-1	B CIRC FLOW DP (HIGH)	52	308	45.00	0.45
53	POT-1158-1	C CIRC FLOW DP (HIGH)	53	67	45.00	0.45
54	POT-1160-1	D CIRC FLOW DP (HIGH)	54	61	45.00	0.45
55	POT-1159 A	CIRC OP	55	73	45.00	0.45
56	POT-1151 B	CIRC OP	56	439	18.00	0.00
57	POT-1160 C	CIRC OP	57	440	18.00	0.00
58	POT-1162 D	CIRC DP	58	441	18.00	0.00
59	POT-1112	CORE PRESSURE DROP	59	442	18.00	0.00
60	PT-1110	PRIMARY COOLANT PRESS	60	445	5.00	0.50
61	PT-1127P	PRIMARY COOLANT PRESS	61	9	0.00	0.00
62	PT-1130	PENETRATION PRESSURE	62	542		
63	NIM-1131-1	LOG RATE CHANNEL 1	63	543		
64	NIM-1132-1	LOG RATE CHANNEL 2	64	544		
65	NIM-1133-1	WIDE RANGE CHANNEL 3	65	545		
66	NIM-1134-1	WIDE RANGE CHANNEL 4	66	546		
67	NIM-1135-1	WIDE RANGE CHANNEL 5	67	547		
68	NIM-1134-3	LINEAR POWER CHANNEL 3	68	548		
69	NIM-1135-3	LINEAR POWER CHANNEL 4	69	1	100.0	0.0
70	NIM-1136-3	LINEAR POWER CHANNEL 5	70	2	100.0	0.0
71	NIM-1136	LINEAR POWER CHANNEL 6	71	3	100.0	0.0
72	NIM-1137	LINEAR POWER CHANNEL 7	72	4	100.0	0.0
73	NIM-1138	LINEAR POWER CHANNEL 8	73	5	100.0	0.0
74	NIC-1199	FLUX CONTROLLER PERCENT	74	6	100.0	0.0
75	FR-1166	FOOT/FLUX RATIO	75	549		
76	FT-1163	FOOT/FLUX RATIO	76	550		
77	SPARE 11-77		77	551		

10.50

10.50

76	SPARE 11-76	0
77	SPARE 11-77	0
78	SPARE 11-78	0
79	SPARE 11-79	0
80	SPARE 11-80	0
81	CALC AVE CORE INLET TEMP	9009
82	CALC AVE FUEL TEMP	9010
83	CALC AVE CORE OUTLET TEMP	9011
84	SPARE 11-84	0
85	SPARE 11-85	0
86	SPARE 11-86	0
87	SPARE 11-87	0
88	SPARE 11-88	0
89	SPARE 11-89	0
90	TOTAL CORE RE FLOW MULTIPLIER	0
91	CALC A CIRC AVE INLET TEMP	9012
92	CALC B CIRC AVE INLET TEMP	9013
93	CALC C CIRC AVE INLET TEMP	9014
94	CALC D CIRC AVE INLET TEMP	9015
95	CALC AVE CIRC INLET TEMP	9016
96	SPARE 11-96	0
97	CALC A CIRC HELIUM FLOW	9017
98	CALC B CIRC HELIUM FLOW	9018
99	CALC C CIRC HELIUM FLOW	9019
100	CALC D CIRC HELIUM FLOW	9020
101	CALC TOTAL HELIUM FLOW	9021
102	CALC TOTAL CORE HELIUM FLOW	9022
103	CALC PERCENT TOTAL HE FLOW	9023
104	CALC PERCENT CORE BYPASS FLOW	9024
105	CALC GAS BALANCE POWER MW1	9025
106	CALC AVE CORRECTED POWER	9026
107	CALC SIC HEAT BALANCE POWER MW1	9027
108	CALC LINEAR CHANNELS POWER MW1	9028
109	CALC GAS BALANCE POWER X	9029
110	CALC AVE CORRECTED POWER	9030
111	CALC SIC HEAT BALANCE POWER X	9031
112	CALC AVE LINEAR CHANNEL POWER X	9032
113	CALC LINEAR CHAN 3 DEV FROM AVE	9033
114	CALC LINEAR CHAN 4 DEV FROM AVE	9034
115	CALC LINEAR CHAN 5 DEV FROM AVE	9035
116	CALC LINEAR CHAN 6 DEV FROM AVE	9036
117	CALC LINEAR CHAN 7 DEV FROM AVE	9037
118	CALC LINEAR CHAN 8 DEV FROM AVE	9038
119	SPARE 11-119	0
120	CALC GAS BAL POWER/FLOW RATIO	9039
121	CALC CORE RESISTANCE	9040
122	RECORE ERROR FLAG	0
123	MAN-OVERRIDE 0-AUT 1-CRIT 2-SCAM	0
124	RUN FLAG 0-SCRAMMED 1-RUN	0
125	SELECTED REACTOR PRESSURE	0
126	TE-11120-2 CORE OUT GAS TEMP 20	35
127	TE-11132-2 CORE OUT GAS TEMP 32	47
128	TE-11133-2 CORE OUT GAS TEMP 33	48
129	TE-11134-2 CORE OUT GAS TEMP 34	49
130	TE-11135-2 CORE OUT GAS TEMP 35	50
131	TE-11136-2 CORE OUT GAS TEMP 36	51
132	TE-11137-2 CORE OUT GAS TEMP 37	52
133	CALC OFF TEMP REGION 20	0

1520 100
1520 100
1520 100
1520 100
1520 100
1520 100
1520 100

1.050 1.050

EXTERIOR SURFACE TEMPERATURE LIMIT FOR WARPING FOR ALUMINUM LIMIT 1.050

30	ZT-1212-10	ORIFICE POSITION 10	431	97.5	4.0
31	ZT-1212-11	ORIFICE POSITION 11	432	97.5	4.0
32	ZT-1212-12	ORIFICE POSITION 12	433	97.5	4.0
33	ZT-1212-13	ORIFICE POSITION 13	434	97.5	4.0
34	ZT-1212-14	ORIFICE POSITION 14	435	97.5	4.0
35	ZT-1212-15	ORIFICE POSITION 15	436	97.5	4.0
36	ZT-1212-16	ORIFICE POSITION 16	437	97.5	4.0
37	ZT-1212-17	ORIFICE POSITION 17	438	97.5	4.0
38	SPARE 12-38		0		
39	SPARE 12-39		0		
40	SPARE 12-40		0		
41	SPARE 12-41		0		
42	SPARE 12-42		0		
43	SPARE 12-43		0		
44	SPARE 12-44		0		
45	SPARE 12-45		0		
46	SPARE 12-46		0		
47	SPARE 12-47		0		
48	SPARE 12-48		0		
49	SPARE 12-49		0		
50	SPARE 12-50		0		
51	ZT-1213-1	CONTROL ROD 01	553		
52	ZT-1213-2	CONTROL ROD 02	554		
53	ZT-1213-3	CONTROL ROD 03	555		
54	ZT-1213-4	CONTROL ROD 04	556		
55	ZT-1213-5	CONTROL ROD 05	557		
56	ZT-1213-6	CONTROL ROD 06	558		
57	ZT-1213-7	CONTROL ROD 07	559		
58	ZT-1213-8	CONTROL ROD 08	560		
59	ZT-1213-9	CONTROL ROD 09	561		
60	ZT-1213-10	CONTROL ROD 10	562		
61	ZT-1213-11	CONTROL ROD 11	563		
62	ZT-1213-12	CONTROL ROD 12	564		
63	ZT-1213-13	CONTROL ROD 13	565		
64	ZT-1213-14	CONTROL ROD 14	566		
65	ZT-1213-15	CONTROL ROD 15	567		
66	ZT-1213-16	CONTROL ROD 16	568		
67	ZT-1213-17	CONTROL ROD 17	569		
68	ZT-1213-18	CONTROL ROD 18	570		
69	ZT-1213-19	CONTROL ROD 19	571		
70	ZT-1213-20	CONTROL ROD 20	572		
71	ZT-1213-21	CONTROL ROD 21	573		
72	ZT-1213-22	CONTROL ROD 22	574		
73	ZT-1213-23	CONTROL ROD 23	575		
74	ZT-1213-24	CONTROL ROD 24	576		
75	ZT-1213-25	CONTROL ROD 25	577		
76	ZT-1213-26	CONTROL ROD 26	578		
77	ZT-1213-27	CONTROL ROD 27	579		
78	ZT-1213-28	CONTROL ROD 28	580		
79	ZT-1213-29	CONTROL ROD 29	581		
80	ZT-1213-30	CONTROL ROD 30	582		
81	ZT-1213-31	CONTROL ROD 31	583		
82	ZT-1213-32	CONTROL ROD 32	584		
83	ZT-1213-33	CONTROL ROD 33	585		
84	ZT-1213-34	CONTROL ROD 34	586		
85	ZT-1213-35	CONTROL ROD 35	587		

LOW BURNING LIMIT

LOW BURNING LIMIT

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[illegible]

LOW ALARM
LIMIT

LOW WARNING
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LOW WARNING
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46	PDM-21151	B	CIRC	MS/SIM	MTR	DRN	619		
47	PDM-21150	C	CIRC	MS/SIM	MTR	DRN	620		
48	PDM-21142	D	CIRC	MS/SIM	MTR	DRN	621		
49	PT-21503	A	CIRC	TURB	EXH	PRESS	622		
50	PT-21505	B	CIRC	TURB	EXH	PRESS	623		
51	PT-21504	C	CIRC	TURB	EXH	PRESS	624		
52	PT-21506	D	CIRC	TURB	EXH	PRESS	625		
53	SPARE	21-73					0		
54	SPARE	21-74					0		
55	SPARE	21-75					0		
56	SPARE	21-76					0		
57	PDI-2143	LP1	BUFF	HE	RECIRC	DP	626		
58	PDI-2144	LP2	BUFF	HE	RECIRC	DP	627		
59	PDI-2143	LP1	BUFF	HE	RECIRC	DP	628		
60	PDI-2144	LP2	BUFF	HE	RECIRC	DP	629		
61	PT-2142	LP1	1	BUFF	HE	RECIRC	FLU	76	25.0
62	PT-2142	LP2	2	BUFF	HE	RECIRC	FLU	77	25.0
63	PDI-2147	LP1	PCRV/SURGE	TNK	DP		630		
64	PDI-2148	LP2	PCRV/SURGE	TNK	DP		631		
65	LI-2115	LP1	BM	SURGE	TANK	PRESS	632		
66	LI-2116	LP2	BM	SURGE	TANK	PRESS	633		
67	FE-21209	LP3	BM	SURGE	TK	NG FLOW	634		
68	FE-21208	LP2	BM	SURGE	TK	NG FLOW	635		
69	PT-21105	BACKUP	BRG	WTR	HDR	PRES	636		
70	PC-21105	BACKUP	BRG	WTR	HDR	CONT	637		
71	LI-21118	LP	SEPARATOR	LEVEL			638		
72	PT-21493	LP1	SEPARATOR	PRESS			639		
73	KIS-21251	LP	SEP	OUTLET	RAD	MON	640		
74	SPARE	21-74					0		
75	SPARE	21-75					0		
76	CALC	R15-21251	LP	SEP	OUTLET	E	9041		
77	CALC	R15-21251	LP	SEP	OUTLET	E	0		
78	SPARE	21-78					0		
79	SPARE	21-79					0		
80	SPARE	21-80					0		
81	SPARE	21-81					0		
82	SPARE	21-82					0		
83	SPARE	21-83					0		
84	SPARE	21-84					0		
85	SPARE	21-85					0		
86	SPARE	21-86					0		
87	SPARE	21-87					0		
88	SPARE	21-88					0		
89	SPARE	21-89					0		
90	SPARE	21-90					0		
91	SPARE	21-91					0		
92	SPARE	21-92					0		
93	SPARE	21-93					0		
94	SPARE	21-94					0		
95	SPARE	21-95					0		
96	SPARE	21-96					0		
97	SPARE	21-97					0		
98	SPARE	21-98					0		
99	SPARE	21-99					0		
100	SPARE	21-100					0		
101	TE-21272	1	50	BLZ	HE	INLET	0		

1750

1750

102 1E-21272-2 5G 812 HE RH INLET 0
 103 1E-21272-3 5G 812 HE RH INLET 0
 104 1E-21272-4 5G 812 HE RH INLET 0
 105 1E-21272-5 5G 812 HE RH INLET 0
 106 1E-21272-6 5G 812 HE RH INLET 0
 107 1E-21272-7 5G 811 HE RH INLET 0
 108 1E-21272-8 5G 811 HE RH INLET 0
 109 1E-21272-9 5G 811 HE RH INLET 0
 110 1E-21272-10 5G 811 HE RH INLET 0
 111 1E-21272-11 5G 811 HE RH INLET 0
 112 1E-21272-12 5G 811 HE RH INLET 0
 113 1E-21272-13 5G 813 HE RH INLET 0
 114 1E-21272-14 5G 813 HE RH INLET 0
 115 1E-21272-15 5G 813 HE RH INLET 0
 116 1E-21272-16 5G 813 HE RH INLET 0
 117 1E-21272-17 5G 813 HE RH INLET 0
 118 1E-21272-18 5G 813 HE RH INLET 0
 119 1E-21272-19 5G 814 HE RH INLET 0
 120 1E-21272-20 5G 814 HE RH INLET 0
 121 1E-21272-21 5G 814 HE RH INLET 0
 122 1E-21272-22 5G 814 HE RH INLET 0
 123 1E-21272-23 5G 814 HE RH INLET 0
 124 1E-21272-24 5G 814 HE RH INLET 0
 125 1E-21272-25 5G 815 HE RH INLET 0
 126 1E-21272-26 5G 815 HE RH INLET 0
 127 1E-21272-27 5G 815 HE RH INLET 0
 128 1E-21272-28 5G 815 HE RH INLET 0
 129 1E-21272-29 5G 815 HE RH INLET 0
 130 1E-21272-30 5G 815 HE RH INLET 0
 131 1E-21272-31 5G 816 HE RH INLET 0
 132 1E-21272-32 5G 816 HE RH INLET 0
 133 1E-21272-33 5G 816 HE RH INLET 0
 134 1E-21272-34 5G 816 HE RH INLET 0
 135 1E-21272-35 5G 816 HE RH INLET 0
 136 1E-21272-36 5G 816 HE RH INLET 0
 137 1E-21272-37 5G 823 HE RH INLET 0
 138 1E-21272-38 5G 823 HE RH INLET 0
 139 1E-21272-39 5G 823 HE RH INLET 0
 140 1E-21272-40 5G 823 HE RH INLET 0
 141 1E-21272-41 5G 823 HE RH INLET 0
 142 1E-21272-42 5G 823 HE RH INLET 0
 143 1E-21272-43 5G 823 HE RH INLET 0
 144 1E-21272-44 5G 823 HE RH INLET 0
 145 1E-21272-45 5G 823 HE RH INLET 0
 146 1E-21272-46 5G 823 HE RH INLET 0
 147 1E-21272-47 5G 823 HE RH INLET 0
 148 1E-21272-48 5G 823 HE RH INLET 0
 149 1E-21272-49 5G 826 HE RH INLET 0
 150 1E-21272-50 5G 826 HE RH INLET 0
 151 1E-21272-51 5G 826 HE RH INLET 0
 152 1E-21272-52 5G 826 HE RH INLET 0
 153 1E-21272-53 5G 826 HE RH INLET 0
 154 1E-21272-54 5G 826 HE RH INLET 0
 155 1E-21272-55 5G 827 HE RH INLET 0
 156 1E-21272-56 5G 827 HE RH INLET 0
 157 1E-21272-57 5G 827 HE RH INLET 0

17 BLUE
220

87 - 1210
87 - 1210

214	FE-21272-119	SG	B23	HE	EES-SH	11	0
215	FE-21272-119	SG	B23	HE	EES-SH	11	0
216	FE-21272-119	SG	B23	HE	EES-SH	11	0
217	FE-21272-119	SG	B23	HE	EES-SH	11	0
218	FE-21272-119	SG	B23	HE	EES-SH	11	0
219	FE-21272-119	SG	B23	HE	EES-SH	11	0
220	FE-21272-119	SG	B23	HE	EES-SH	11	0
221	FE-21272-121	SG	B23	HE	EES-SH	11	0
222	FE-21272-121	SG	B23	HE	EES-SH	11	0
223	FE-21272-123	SG	B23	HE	EES-SH	11	0
224	FE-21272-123	SG	B23	HE	EES-SH	11	0
225	FE-21272-124	SG	B23	HE	EES-SH	11	0
226	FE-21272-124	SG	B23	HE	EES-SH	11	0
227	FE-21272-127	SG	B23	HE	EES-SH	11	0
228	FE-21272-128	SG	B23	HE	EES-SH	11	0
229	FE-21272-129	SG	B23	HE	EES-SH	11	0
230	FE-21272-130	SG	B23	HE	EES-SH	11	0
231	FE-21272-131	SG	B23	HE	EES-SH	11	0
232	FE-21272-132	SG	B23	HE	EES-SH	11	0
233	FE-21272-133	SG	B23	HE	EES-SH	11	0
234	FE-21272-134	SG	B23	HE	EES-SH	11	0
235	FE-21272-135	SG	B23	HE	EES-SH	11	0
236	FE-21272-136	SG	B23	HE	EES-SH	11	0
237	FE-21272-137	SG	B23	HE	EES-SH	11	0
238	FE-21272-138	SG	B23	HE	EES-SH	11	0
239	FE-21272-139	SG	B23	HE	EES-SH	11	0
240	FE-21272-140	SG	B23	HE	EES-SH	11	0
241	FE-21272-141	SG	B23	HE	EES-SH	11	0
242	FE-21272-142	SG	B23	HE	EES-SH	11	0
243	FE-21272-143	SG	B23	HE	EES-SH	11	0
244	FE-21272-144	SG	B23	HE	EES-SH	11	0
245	FE-21272-145	SG	B23	HE	EES-SH	11	0
246	FE-21272-146	SG	B23	HE	EES-SH	11	0
247	FE-21272-147	SG	B23	HE	EES-SH	11	0
248	FE-21272-148	SG	B23	HE	EES-SH	11	0
249	FE-21272-149	SG	B23	HE	EES-SH	11	0
250	FE-21272-150	SG	B23	HE	EES-SH	11	0
251	FE-21272-151	SG	B23	HE	EES-SH	11	0
252	FE-21272-152	SG	B23	HE	EES-SH	11	0
253	FE-21272-153	SG	B23	HE	EES-SH	11	0
254	FE-21272-154	SG	B23	HE	EES-SH	11	0
255	FE-21272-155	SG	B23	HE	EES-SH	11	0
256	FE-21272-156	SG	B23	HE	EES-SH	11	0
257	FE-21272-157	SG	B23	HE	EES-SH	11	0
258	FE-21272-158	SG	B23	HE	EES-SH	11	0
259	FE-21272-159	SG	B23	HE	EES-SH	11	0
260	FE-21272-160	SG	B23	HE	EES-SH	11	0
261	FE-21272-161	SG	B23	HE	EES-SH	11	0
262	FE-21272-162	SG	B23	HE	EES-SH	11	0
263	FE-21272-163	SG	B23	HE	EES-SH	11	0
264	FE-21272-164	SG	B23	HE	EES-SH	11	0
265	FE-21272-165	SG	B23	HE	EES-SH	11	0
266	FE-21272-166	SG	B23	HE	EES-SH	11	0
267	FE-21272-167	SG	B23	HE	EES-SH	11	0
268	FE-21272-168	SG	B23	HE	EES-SH	11	0
269	FE-21272-169	SG	B23	HE	EES-SH	11	0

LOW ALARM LIMIT WARNING LIMIT

38	TE-2220-2	SG	B-2-2	MAIN	STM	TEMP	501	
39	TE-2220-3	SG	B-2-3	MAIN	STM	TEMP	502	
40	TE-2220-4	SG	B-2-4	MAIN	STM	TEMP	503	
41	TE-2220-5	SG	B-2-5	MAIN	STM	TEMP	504	
42	TE-2220-6	SG	B-2-6	MAIN	STM	TEMP	505	
43	SPARE	22-93					0	
44	SPARE	22-94					0	
45	IN-2220-6	L1	AVE	MAIN	STEAM	TEMP	662	
46	IN-2220-6	L2	AVE	MAIN	STEAM	TEMP	663	
47	TC-2220-1	L1	MAIN	STEAM	TEMP	CNT	664	
48	TC-2220-1	L2	MAIN	STEAM	TEMP	CNT	665	
49	PT-2220-1	L1	MAIN	STEAM	PRESS		109	
50	PT-2220-1	L2	MAIN	STEAM	PRESS		115	
51	PT-2220-1	L1	CRN	STEAM	PRESS		666	
52	PT-2220-1	L2	CRN	STEAM	PRESS		667	
53	PH-2220-1	A/B	CIRC	PRESS	RATIO		668	
54	PH-2220-1	C/D	CIRC	PRESS	RATIO		669	
55	PC-2220-1	A/B	CIRC	PRES	RATIO	CNT	670	
56	PC-2220-1	C/D	CIRC	PRES	RATIO	CNT	671	
57	PC-2220-1	PRESS	RATIO	OVERIDE			672	99.9
58	SPARE	22-95					0	99.9
59	TH-2220-5	A/B	CIRC	SPEED	SET	PT	674	
60	TH-2220-5	C/D	CIRC	SPEED	SET	PT	675	
61	TE-2220-7	L1	CIRC	TURB	EXN	TEMP	387	475
62	TE-2220-7	L2	CIRC	TURB	EXN	TEMP	389	475
63	PT-2220-7	L1	CIRC	TURB	EXN	PRES	386	100
64	PT-2220-7	L2	CIRC	TURB	EXN	PRES	388	100
65	SPARE	22-95					0	
66	FM-2220-7	FM	ATTEMP	FLOW	FLW	SET	673	
67	FM-2220-7	L1	ATTEMP	FLOW	FLW		452	0.00
68	FM-2220-7	L2	ATTEMP	FLOW	FLW		453	0.00
69	SPARE	22-97					0	
70	SPARE	22-70					0	
71	TE-2220-1	SG	B-1-1	HRH	STM	TEMP	510	
72	TE-2220-2	SG	B-1-2	HRH	STM	TEMP	511	
73	TE-2220-3	SG	B-1-3	HRH	STM	TEMP	512	
74	TE-2220-4	SG	B-1-4	HRH	STM	TEMP	513	
75	TE-2220-5	SG	B-1-5	HRH	STM	TEMP	514	
76	TE-2220-6	SG	B-1-6	HRH	STM	TEMP	515	
77	TE-2220-1	SG	B-2-1	HRH	STM	TEMP	516	
78	TE-2220-2	SG	B-2-2	HRH	STM	TEMP	517	
79	TE-2220-3	SG	B-2-3	HRH	STM	TEMP	518	
80	TE-2220-4	SG	B-2-4	HRH	STM	TEMP	519	
81	TE-2220-5	SG	B-2-5	HRH	STM	TEMP	520	
82	TE-2220-6	SG	B-2-6	HRH	STM	TEMP	521	
83	SPARE	22-83					0	
84	SPARE	22-84					0	
85	PT-2220-7	L1	HRH	STM	PRESS		118	140
86	PT-2220-7	L2	HRH	STM	PRESS		120	140
87	TM-2220-7	A/B	HRH	STM	TEMP		122	
88	TC-2220-6	HRH	STM	TEMP	CNT		676	
89	TM-2220-5	DEMAND	TO	FLOW	CNT		677	
90	SPARE	22-90					0	
91	PDI-22127	L1	FV-2205	UP			679	
92	PDI-22128	L2	FV-2205	UP			680	
93	PDI-22127	FV	VALVE	UP	LOH	SEL	681	

POL-22127 FM VALVE DP CONTR
LT-2265 DUMP TANK LEVEL

0
678

SPARE 22-76

0

SPARE 22-77

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SPARE 22-78

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SPARE 22-79

0

SPARE 22-100

0

CALC LPI MAIN STEAM TEMP AVE

9042

CALC LPI MAIN STEAM TEMP AVE

9043

CALC B-1-1 MAIN STM DEV FROM LPI

9044

CALC B-1-2 MAIN STM DEV FROM LPI

9045

CALC B-1-3 MAIN STM DEV FROM LPI

9046

CALC B-1-4 MAIN STM DEV FROM LPI

9047

CALC B-1-5 MAIN STM DEV FROM LPI

9048

CALC B-1-6 MAIN STM DEV FROM LPI

9049

CALC B-2-1 MAIN STM DEV FROM LP2

9050

CALC B-2-2 MAIN STM DEV FROM LP2

9051

CALC B-2-3 MAIN STM DEV FROM LP2

9052

CALC B-2-4 MAIN STM DEV FROM LP2

9053

CALC B-2-5 MAIN STM DEV FROM LP2

9054

CALC B-2-6 MAIN STM DEV FROM LP2

9055

CALC LPI HOT RHT STEAM TEMP AVE

9056

CALC LPI HOT RHT STEAM TEMP AVE

0

CALC B-1-1 HRH STM DEV FROM LPI

9057

CALC B-1-2 HRH STM DEV FROM LPI

9058

CALC B-1-3 HRH STM DEV FROM LPI

9059

CALC B-1-4 HRH STM DEV FROM LPI

9060

CALC B-1-5 HRH STM DEV FROM LPI

9061

CALC B-1-6 HRH STM DEV FROM LPI

9062

CALC B-2-1 HRH STM DEV FROM LP2

9063

CALC B-2-2 HRH STM DEV FROM LP2

9064

CALC B-2-3 HRH STM DEV FROM LP2

9065

CALC B-2-4 HRH STM DEV FROM LP2

9066

CALC B-2-5 HRH STM DEV FROM LP2

9067

CALC B-2-6 HRH STM DEV FROM LP2

9068

SPARE 22-129

0

SPARE 22-130

0

CALC PCRV XCHR IN ENTHAL LOOP1

0

CALC PCRV XCHR IN ENTHAL LOOP2

0

CALC PCRV XCHR OUT ENTHAL LOOP 1

0

CALC PCRV XCHR OUT ENTHAL LOOP2

0

CALC SHB PCRV TOTAL FLOW LP1

0

CALC SHB PCRV TOTAL FLOW LP2

0

CALC SHB PCRV HEAT REMOVAL-LP1

0

CALC SHB PCRV HEAT REMOVAL-LP2

0

CALC FM INLET ENTHALPY LOOP1

0

CALC FM INLET ENTHALPY LOOP2

0

CALC MAIN STM OUT ENTHAL LOOP1

0

CALC MAIN STM OUT ENTHAL LOOP2

0

CALC CIRC STM OUT ENTHAL LOOP1

0

CALC CIRC STM OUT ENTHAL LOOP2

0

CALC CIRC STM IN ENTHALPY

0

CALC RH STM OUT PRESS AVE

0

CALC RH STM OUT ENTHALPY

0

CALC RH STM OUT SPECIFIC VOLUME

0

CALC SHB K FACTOR

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150 CALC REHEAT BYPASS FLOW-BOOTH LPS
 151 CALC RH STM TO CIRC FLOW LOOP1
 152 CALC RH STM TO CIRC FLOW LOOP2
 153 CALC TOTAL REHEAT FLOW LOOP1
 154 CALC SHB TOTAL RH FLOW LOOP2
 155 CALC RH STM IN ENTHAL LOOP1
 156 CALC RH STM IN ENTHAL LOOP2
 157 CALC HEAT REM BY MAIN STM LOOP1
 158 CALC HEAT REM BY MAIN STM LOOP2
 159 CALC HEAT REM BY REHEATERS LOOP1
 160 CALC HEAT REM BY REHEATERS LOOP2
 161 CALC HEAT CONV BY CIRC LOOP1
 162 CALC HEAT CONV BY CIRC LOOP2
 163 CALC SHB TOTAL POWER LPI
 164 CALC SHB TOTAL POWER LP2
 165 CALC TOTAL REACTOR POWER MW
 166 CALC Z TOTAL REACTOR POWER
 167 SPARE 22-167
 168 SPARE 22-168
 169 SPARE 22-169
 170 SPARE 22-170
 171 SPARE 22-171
 172 SPARE 22-172
 173 SPARE 22-173
 174 SPARE 22-174
 175 SPARE 22-175
 176 SPARE 22-176
 177 SPARE 22-177
 178 SPARE 22-178
 179 SPARE 22-179
 180 SPARE 22-180
 181 TE-22186-1 SG B11 SH STEAM OUT
 182 TE-22186-2 SG B11 SH STEAM OUT
 183 TE-22186-3 SG B11 SH STEAM OUT
 184 TE-22186-4 SG B11 SH STEAM OUT
 185 TE-22186-5 SG B11 SH STEAM OUT
 186 TE-22186-6 SG B11 SH STEAM OUT
 187 TE-22186-7 SG B11 SH STEAM OUT
 188 TE-22186-8 SG B11 SH STEAM OUT
 189 TE-22186-9 SG B11 SH STEAM OUT
 190 TE-22186-10 SG B11 SH STEAM OUT
 191 TE-22186-11 SG B11 SH STEAM OUT
 192 TE-22186-12 SG B11 SH STEAM OUT
 193 TE-22186-13 SG B11 SH STEAM OUT
 194 TE-22186-14 SG B11 SH STEAM OUT
 195 TE-22186-15 SG B11 SH STEAM OUT
 196 TE-22186-16 SG B11 SH STEAM OUT
 197 TE-22186-17 SG B11 SH STEAM OUT
 198 TE-22186-18 SG B11 SH STEAM OUT
 199 TE-22186-19 SG B11 SH STEAM OUT
 200 TE-22186-20 SG B11 SH STEAM OUT
 201 TE-22186-21 SG B11 SH STEAM OUT
 202 TE-22186-22 SG B11 SH STEAM OUT
 203 TE-22186-23 SG B11 SH STEAM OUT
 204 TE-22186-24 SG B11 SH STEAM OUT
 205 TE-22186-25 SG B11 SH STEAM OUT

206	1E-22106-26	SG	B12	SH	STEAM	OUT	0
207	1E-22106-27	SG	B12	SH	STEAM	OUT	0
208	1E-22106-28	SG	B12	SH	STEAM	OUT	0
209	1E-22106-29	SG	B12	SH	STEAM	OUT	0
210	1E-22106-30	SG	B12	SH	STEAM	OUT	0
211	1E-22106-31	SG	B12	SH	STEAM	OUT	0
212	1E-22106-32	SG	B12	SH	STEAM	OUT	0
213	1E-22106-33	SG	B12	SH	STEAM	OUT	0
214	1E-22106-34	SG	B12	SH	STEAM	OUT	0
215	1E-22106-35	SG	B12	SH	STEAM	OUT	0
216	1E-22106-36	SG	B12	SH	STEAM	OUT	0
217	1E-22106-37	SG	B13	SH	STEAM	OUT	0
218	1E-22106-38	SG	B13	SH	STEAM	OUT	0
219	1E-22106-39	SG	B13	SH	STEAM	OUT	0
220	1E-22106-40	SG	B13	SH	STEAM	OUT	0
221	1E-22106-41	SG	B13	SH	STEAM	OUT	0
222	1E-22106-42	SG	B13	SH	STEAM	OUT	0
223	1E-22106-43	SG	B13	SH	STEAM	OUT	0
224	1E-22106-44	SG	B13	SH	STEAM	OUT	0
225	1E-22106-45	SG	B13	SH	STEAM	OUT	0
226	1E-22106-46	SG	B13	SH	STEAM	OUT	0
227	1E-22106-47	SG	B13	SH	STEAM	OUT	0
228	1E-22106-48	SG	B13	SH	STEAM	OUT	0
229	1E-22106-49	SG	B13	SH	STEAM	OUT	0
230	1E-22106-50	SG	B13	SH	STEAM	OUT	0
231	1E-22106-51	SG	B13	SH	STEAM	OUT	0
232	1E-22106-52	SG	B13	SH	STEAM	OUT	0
233	1E-22106-53	SG	B13	SH	STEAM	OUT	0
234	1E-22106-54	SG	B13	SH	STEAM	OUT	0
235	1E-22106-55	SG	B14	SH	STEAM	OUT	0
236	1E-22106-56	SG	B14	SH	STEAM	OUT	0
237	1E-22106-57	SG	B14	SH	STEAM	OUT	0
238	1E-22106-58	SG	B14	SH	STEAM	OUT	0
239	1E-22106-59	SG	B14	SH	STEAM	OUT	0
240	1E-22106-60	SG	B14	SH	STEAM	OUT	0
241	1E-22106-61	SG	B14	SH	STEAM	OUT	0
242	1E-22106-62	SG	B14	SH	STEAM	OUT	0
243	1E-22106-63	SG	B14	SH	STEAM	OUT	0
244	1E-22106-64	SG	B14	SH	STEAM	OUT	0
245	1E-22106-65	SG	B14	SH	STEAM	OUT	0
246	1E-22106-66	SG	B14	SH	STEAM	OUT	0
247	1E-22106-67	SG	B14	SH	STEAM	OUT	0
248	1E-22106-68	SG	B14	SH	STEAM	OUT	0
249	1E-22106-69	SG	B14	SH	STEAM	OUT	0
250	1E-22106-70	SG	B14	SH	STEAM	OUT	0
251	1E-22106-71	SG	B14	SH	STEAM	OUT	0
252	1E-22106-72	SG	B14	SH	STEAM	OUT	0
253	1E-22106-73	SG	B14	SH	STEAM	OUT	0
254	1E-22106-74	SG	B14	SH	STEAM	OUT	0
255	1E-22106-75	SG	B14	SH	STEAM	OUT	0
256	1E-22106-76	SG	B14	SH	STEAM	OUT	0
257	1E-22106-77	SG	B14	SH	STEAM	OUT	0
258	1E-22106-78	SG	B14	SH	STEAM	OUT	0
259	1E-22106-79	SG	B14	SH	STEAM	OUT	0
260	1E-22106-80	SG	B14	SH	STEAM	OUT	0
261	1E-22106-81	SG	B14	SH	STEAM	OUT	0

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262	TE-22106-02	SG	B15	SH	STEAM	OUT	0
263	TE-22106-03	SG	B15	SH	STEAM	OUT	0
264	TE-22106-04	SG	B15	SH	STEAM	OUT	0
265	TE-22106-05	SG	B15	SH	STEAM	OUT	0
266	TE-22106-06	SG	B15	SH	STEAM	OUT	0
267	TE-22106-07	SG	B15	SH	STEAM	OUT	0
268	TE-22106-08	SG	B15	SH	STEAM	OUT	0
269	TE-22106-09	SG	B15	SH	STEAM	OUT	0
270	TE-22106-10	SG	B15	SH	STEAM	OUT	0
271	TE-22106-11	SG	B15	SH	STEAM	OUT	0
272	TE-22106-12	SG	B15	SH	STEAM	OUT	0
273	TE-22106-13	SG	B15	SH	STEAM	OUT	0
274	TE-22106-14	SG	B15	SH	STEAM	OUT	0
275	TE-22106-15	SG	B15	SH	STEAM	OUT	0
276	TE-22106-16	SG	B15	SH	STEAM	OUT	0
277	TE-22106-17	SG	B15	SH	STEAM	OUT	0
278	TE-22106-18	SG	B15	SH	STEAM	OUT	0
279	TE-22106-19	SG	B15	SH	STEAM	OUT	0
280	TE-22106-20	SG	B15	SH	STEAM	OUT	0
281	TE-22106-21	SG	B15	SH	STEAM	OUT	0
282	TE-22106-22	SG	B15	SH	STEAM	OUT	0
283	TE-22106-23	SG	B15	SH	STEAM	OUT	0
284	TE-22106-24	SG	B15	SH	STEAM	OUT	0
285	TE-22106-25	SG	B15	SH	STEAM	OUT	0
286	TE-22106-26	SG	B15	SH	STEAM	OUT	0
287	TE-22106-27	SG	B15	SH	STEAM	OUT	0
288	TE-22106-28	SG	B15	SH	STEAM	OUT	0
289	TE-22106-29	SG	B15	SH	STEAM	OUT	0
290	TE-22106-30	SG	B15	SH	STEAM	OUT	0
291	TE-22106-31	SG	B15	SH	STEAM	OUT	0
292	TE-22106-32	SG	B15	SH	STEAM	OUT	0
293	TE-22106-33	SG	B15	SH	STEAM	OUT	0
294	TE-22106-34	SG	B15	SH	STEAM	OUT	0
295	TE-22106-35	SG	B15	SH	STEAM	OUT	0
296	TE-22106-36	SG	B15	SH	STEAM	OUT	0
297	TE-22106-37	SG	B15	SH	STEAM	OUT	0
298	TE-22106-38	SG	B15	SH	STEAM	OUT	0
299	TE-22106-39	SG	B15	SH	STEAM	OUT	0
300	TE-22106-40	SG	B15	SH	STEAM	OUT	0
301	TE-22106-41	SG	B15	SH	STEAM	OUT	0
302	TE-22106-42	SG	B15	SH	STEAM	OUT	0
303	TE-22106-43	SG	B15	SH	STEAM	OUT	0
304	TE-22106-44	SG	B15	SH	STEAM	OUT	0
305	TE-22106-45	SG	B15	SH	STEAM	OUT	0
306	TE-22106-46	SG	B15	SH	STEAM	OUT	0
307	TE-22106-47	SG	B15	SH	STEAM	OUT	0
308	TE-22106-48	SG	B15	SH	STEAM	OUT	0
309	TE-22106-49	SG	B15	SH	STEAM	OUT	0
310	TE-22106-50	SG	B15	SH	STEAM	OUT	0
311	TE-22106-51	SG	B15	SH	STEAM	OUT	0
312	TE-22106-52	SG	B15	SH	STEAM	OUT	0
313	TE-22106-53	SG	B15	SH	STEAM	OUT	0
314	TE-22106-54	SG	B15	SH	STEAM	OUT	0
315	TE-22106-55	SG	B15	SH	STEAM	OUT	0
316	TE-22106-56	SG	B15	SH	STEAM	OUT	0
317	TE-22106-57	SG	B15	SH	STEAM	OUT	0

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TECHNICAL SPECIFICATIONS

CONSTRUCTION

INSTALLATION

OPERATION

MAINTENANCE

318	TE-22106-138	SG	B22	SH	STEAM	OUT	0
319	TE-22106-139	SG	B22	SH	STEAM	OUT	0
320	TE-22106-140	SG	B22	SH	STEAM	OUT	0
321	TE-22106-141	SG	B22	SH	STEAM	OUT	0
322	TE-22106-142	SG	B22	SH	STEAM	OUT	0
323	TE-22106-143	SG	B22	SH	STEAM	OUT	0
324	TE-22106-144	SG	B22	SH	STEAM	OUT	0
325	TE-22106-145	SG	B23	SH	STEAM	OUT	0
326	TE-22106-146	SG	B23	SH	STEAM	OUT	0
327	TE-22106-147	SG	B23	SH	STEAM	OUT	0
328	TE-22106-148	SG	B23	SH	STEAM	OUT	0
329	TE-22106-149	SG	B23	SH	STEAM	OUT	0
330	TE-22106-150	SG	B23	SH	STEAM	OUT	0
331	TE-22106-151	SG	B23	SH	STEAM	OUT	0
332	TE-22106-152	SG	B23	SH	STEAM	OUT	0
333	TE-22106-153	SG	B23	SH	STEAM	OUT	0
334	TE-22106-154	SG	B23	SH	STEAM	OUT	0
335	TE-22106-155	SG	B23	SH	STEAM	OUT	0
336	TE-22106-156	SG	B23	SH	STEAM	OUT	0
337	TE-22106-157	SG	B23	SH	STEAM	OUT	0
338	TE-22106-158	SG	B23	SH	STEAM	OUT	0
339	TE-22106-159	SG	B23	SH	STEAM	OUT	0
340	TE-22106-160	SG	B23	SH	STEAM	OUT	0
341	TE-22106-161	SG	B23	SH	STEAM	OUT	0
342	TE-22106-162	SG	B23	SH	STEAM	OUT	0
343	TE-22106-163	SG	B24	SH	STEAM	OUT	0
344	TE-22106-164	SG	B24	SH	STEAM	OUT	0
345	TE-22106-165	SG	B24	SH	STEAM	OUT	0
346	TE-22106-166	SG	B24	SH	STEAM	OUT	0
347	TE-22106-167	SG	B24	SH	STEAM	OUT	0
348	TE-22106-168	SG	B24	SH	STEAM	OUT	0
349	TE-22106-169	SG	B24	SH	STEAM	OUT	0
350	TE-22106-170	SG	B24	SH	STEAM	OUT	0
351	TE-22106-171	SG	B24	SH	STEAM	OUT	0
352	TE-22106-172	SG	B24	SH	STEAM	OUT	0
353	TE-22106-173	SG	B24	SH	STEAM	OUT	0
354	TE-22106-174	SG	B24	SH	STEAM	OUT	0
355	TE-22106-175	SG	B24	SH	STEAM	OUT	0
356	TE-22106-176	SG	B24	SH	STEAM	OUT	0
357	TE-22106-177	SG	B24	SH	STEAM	OUT	0
358	TE-22106-178	SG	B24	SH	STEAM	OUT	0
359	TE-22106-179	SG	B24	SH	STEAM	OUT	0
360	TE-22106-180	SG	B24	SH	STEAM	OUT	0
361	TE-22106-181	SG	B25	SH	STEAM	OUT	0
362	TE-22106-182	SG	B25	SH	STEAM	OUT	0
363	TE-22106-183	SG	B25	SH	STEAM	OUT	0
364	TE-22106-184	SG	B25	SH	STEAM	OUT	0
365	TE-22106-185	SG	B25	SH	STEAM	OUT	0
366	TE-22106-186	SG	B25	SH	STEAM	OUT	0
367	TE-22106-187	SG	B25	SH	STEAM	OUT	0
368	TE-22106-188	SG	B25	SH	STEAM	OUT	0
369	TE-22106-189	SG	B25	SH	STEAM	OUT	0
370	TE-22106-190	SG	B25	SH	STEAM	OUT	0
371	TE-22106-191	SG	B25	SH	STEAM	OUT	0
372	TE-22106-192	SG	B25	SH	STEAM	OUT	0
373	TE-22106-193	SG	B25	SH	STEAM	OUT	0

31 - BLUE

32 - GREEN

87 - TAN
87 - OFFN
87 - 80
87 - 11

87 - TAN
87 - OFFN
87 - 80
87 - 11

374	FE-22186-194	SG	B25	SH	STEAM	OUT	0
375	FE-22186-195	SG	B25	SH	STEAM	OUT	0
376	FE-22186-196	SG	B25	SH	STEAM	OUT	0
377	FE-22186-197	SG	B25	SH	STEAM	OUT	0
378	FE-22186-198	SG	B25	SH	STEAM	OUT	0
379	FE-22186-199	SG	B25	SH	STEAM	OUT	0
380	FE-22186-200	SG	B25	SH	STEAM	OUT	0
381	FE-22186-201	SG	B25	SH	STEAM	OUT	0
382	FE-22186-202	SG	B25	SH	STEAM	OUT	0
383	FE-22186-203	SG	B25	SH	STEAM	OUT	0
384	FE-22186-204	SG	B25	SH	STEAM	OUT	0
385	FE-22186-205	SG	B25	SH	STEAM	OUT	0
386	FE-22186-206	SG	B25	SH	STEAM	OUT	0
387	FE-22186-207	SG	B25	SH	STEAM	OUT	0
388	FE-22186-208	SG	B25	SH	STEAM	OUT	0
389	FE-22186-209	SG	B25	SH	STEAM	OUT	0
390	FE-22186-210	SG	B25	SH	STEAM	OUT	0
391	FE-22186-211	SG	B25	SH	STEAM	OUT	0
392	FE-22186-212	SG	B25	SH	STEAM	OUT	0
393	FE-22186-213	SG	B25	SH	STEAM	OUT	0
394	FE-22186-214	SG	B25	SH	STEAM	OUT	0
395	FE-22186-215	SG	B25	SH	STEAM	OUT	0
396	FE-22186-216	SG	B25	SH	STEAM	OUT	0
397	SPARE 22-397						0
398	SPARE 22-398						0
399	SPARE 22-399						0
400	SPARE 22-400						0
401	FE-22150-1	SG	B-2-3	HHH	OUTLET		0
402	FE-22150-2	SG	B-2-3	HHH	OUTLET		0
403	FE-22150-3	SG	B-2-3	HHH	OUTLET		0
404	FE-22150-4	SG	B-2-3	HHH	OUTLET		0
405	FE-22150-5	SG	B-2-3	HHH	OUTLET		0
406	FE-22150-6	SG	B-2-3	HHH	OUTLET		0
407	FE-22150-7	SG	B-2-3	HHH	OUTLET		0
408	FE-22150-8	SG	B-2-3	HHH	OUTLET		0
409	FE-22150-9	SG	B-2-3	HHH	OUTLET		0
410	FE-22150-10	SG	B-2-3	HHH	OUTLET		0
411	FE-22150-11	SG	B-2-3	HHH	OUTLET		0
412	FE-22150-12	SG	B-2-3	HHH	OUTLET		0
413	FE-22150-13	SG	B-2-3	HHH	OUTLET		0
414	FE-22150-14	SG	B-2-3	HHH	OUTLET		0
415	FE-22150-15	SG	B-2-3	HHH	OUTLET		0
416	FE-22150-16	SG	B-2-3	HHH	OUTLET		0
417	FE-22150-17	SG	B-2-3	HHH	OUTLET		0
418	FE-22150-18	SG	B-2-3	HHH	OUTLET		0
419	FE-22150-19	SG	B-2-3	HHH	OUTLET		0
420	FE-22150-20	SG	B-2-3	HHH	OUTLET		0
421	FE-22150-21	SG	B-2-3	HHH	OUTLET		0
422	FE-22150-22	SG	B-2-3	HHH	OUTLET		0
423	FE-22150-23	SG	B-2-3	HHH	OUTLET		0
424	FE-22150-24	SG	B-2-3	HHH	OUTLET		0
425	FE-22150-25	SG	B-2-3	HHH	OUTLET		0
426	FE-22150-26	SG	B-2-3	HHH	OUTLET		0
427	FE-22150-27	SG	B-2-3	HHH	OUTLET		0
428	FE-22150-28	SG	B-2-3	HHH	OUTLET		0
429	FE-22150-29	SG	B-2-3	HHH	OUTLET		0

ITEM	DESCRIPTION	QTY	UNIT	PRICE	TOTAL	REMARKS
430	TE-22150-30 SG B-2-2 BELOW SH II	0				
431	TE-22150-31 SG B-2-2 BELOW SH II	0				
432	TE-22150-32 SG B-2-2 BELOW SH II	0				
433	TE-22150-33 SG B-2-2 BELOW SH II	0				
434	TE-22150-34 SG B-2-2 BELOW SH II	0				
435	TE-22150-35 SG B-2-2 BELOW SH II	0				
436	TE-22150-36 SG B-2-2 BELOW SH II	0				
437	TE-22150-37 SG B-2-3 SH II OUT	0				
438	TE-22150-38 SG B-2-3 SH II OUT	0				
439	TE-22150-39 SG B-2-3 SH II OUT	0				
440	TE-22150-40 SG B-2-3 SH II OUT	0				
441	TE-22150-41 SG B-2-3 SH II OUT	0				
442	TE-22150-42 SG B-2-3 SH II OUT	0				
443	TE-22150-43 SG B-2-3 SH II OUT	0				
444	TE-22150-44 SG B-2-3 SH II OUT	0				
445	TE-22150-45 SG B-2-3 SH II OUT	0				
446	TE-22150-46 SG B-2-3 FEEDWATER	0				
447	TE-22150-47 SG B-2-3 FEEDWATER	0				
448	TE-22150-48 SG B-2-3 FEEDWATER	0				
449	TE-22150-49 SG B-2-3 FEEDWATER	0				
450	SPARE 22-450	0				
451	SPARE 22-451	0				
452	SPARE 22-452	0				
453	SPARE 22-453	0				
454	SPARE 22-454	0				
455	SPARE 22-455	0				
456	SPARE 22-456	0				
457	SPARE 22-457	0				
458	SPARE 22-458	0				
459	SPARE 22-459	0				
460	SPARE 22-460	0				
461	SPARE 22-461	0				
462	SPARE 22-462	0				
463	SPARE 22-463	0				
464	SPARE 22-464	0				
465	SPARE 22-465	0				
1	PDE-23111 FUEL HE/PRI COUENT DP	131				
2	FI-23112 HE POFIF SYS FLOW	0				
3	PDE-2367 SUPFER HE MAKEUP DP	0				
4	PDE-2367 SUPFER HE MAKEUP DP CONT	0				
5	SPARE 23-05	0				
6	SPARE 23-06	0				
7	SPARE 23-07	0				
8	SPARE 23-08	0				
9	SPARE 23-09	0				
10	SPARE 23-10	0				
11	SPARE 23-11	0				
12	SPARE 23-12	0				
13	SPARE 23-13	0				
14	SPARE 23-14	0				
15	SPARE 23-15	0				
16	FI-2407 HE SUPPLY TANK PRESS	0				
17	NO INST B B GARR DILLUM PRESSURE	0				
18	NO INST B B GARR DILLUM PRESSURE	0				
19	NO INST B B GARR DILLUM PRESSURE	0				
20	NO INST B B GARR DILLUM PRESSURE	0				
21	NO INST B B GARR DILLUM PRESSURE	0				
22	NO INST B B GARR DILLUM PRESSURE	0				
23	NO INST B B GARR DILLUM PRESSURE	0				
24	NO INST B B GARR DILLUM PRESSURE	0				
25	NO INST B B GARR DILLUM PRESSURE	0				

QTY - 1
PRICE - 1

QTY - 1
PRICE - 1

STATION		POINT OF DETECTION		LOW WARNING LIMIT		LOW ALARM LIMIT	
30	CAES RIS-31193 AIR EJC DISC.						
31	SPARE 31-11						
32	SPARE 32-00						
33	SPARE 33-00						
34	SPARE 34-00						
35	SPARE 35-00						
36	SPARE 36-00						
37	SPARE 37-00						
38	SPARE 38-00						
39	SPARE 39-00						
40	SPARE 40-00						
41	SPARE 41-00						
42	SPARE 42-00						
43	SPARE 43-00						
44	SPARE 44-00						
45	SPARE 45-00						
46	SPARE 46-00						
47	SPARE 47-00						
48	SPARE 48-00						
49	SPARE 49-00						
50	SPARE 50-00						
51	SPARE 51-00						
52	SPARE 52-00						
53	SPARE 53-00						
54	SPARE 54-00						
55	SPARE 55-00						
56	SPARE 56-00						
57	SPARE 57-00						
58	SPARE 58-00						
59	SPARE 59-00						
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67	SPARE 67-00						
68	SPARE 68-00						
69	SPARE 69-00						
70	SPARE 70-00						
71	SPARE 71-00						
72	SPARE 72-00						
73	SPARE 73-00						
74	SPARE 74-00						
75	SPARE 75-00						
76	SPARE 76-00						
77	SPARE 77-00						
78	SPARE 78-00						
79	SPARE 79-00						
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88	SPARE 88-00						
89	SPARE 89-00						
90	SPARE 90-00						
91	SPARE 91-00						
92	SPARE 92-00						
93	SPARE 93-00						
94	SPARE 94-00						
95	SPARE 95-00						
96	SPARE 96-00						
97	SPARE 97-00						
98	SPARE 98-00						
99	SPARE 99-00						
100	SPARE 100-00						

46	FT-46173	LP2	TOP	BARREL
47	FT-46174	LP2	TOP	BARREL
48	FT-46176	LP2	TOP	BARREL
49	FT-46100	LP2	TOP	BARREL
50	FT-46305	LP2	TOP	BARREL
51	FT-46174	LP1	BOTTOM	BARREL
52	FT-46145	LP2	BOTTOM	BARREL
53	FT-46146	LP1	BOTTOM	BARREL
54	FT-46197	LP2	BOTTOM	BARREL
55	FT-46146	LP1	BOTTOM	BARREL
56	FT-46149	LP2	BOTTOM	BARREL
57	TH-46372	PERV	COGL	WTR OUT TEMP
58	SPARE	46-58		
59	SPARE	46-59		
60	SPARE	46-60		
61	TE-46200-1		BOTTOM	HDR TEMP
62	TE-46200-2		BOTTOM	HDR TEMP
63	TE-46200-3		BOTTOM	HDR TEMP
64	TE-46200-4		BOTTOM	HDR TEMP
65	TE-46200-5		BOTTOM	HDR TEMP
66	TE-46200-6		BOTTOM	HDR TEMP
67	TE-46200-7		BOTTOM	HDR TEMP
68	TE-46200-8		BOTTOM	HDR TEMP
69	TE-46200-9		BOTTOM	HDR TEMP
70	TE-46200-10		BOTTOM	HDR TEMP
71	TE-46200-11		BOTTOM	HDR TEMP
72	TE-46200-12		BOTTOM	HDR TEMP
73	TE-46200-13		BOTTOM	HDR TEMP
74	TE-46200-14		BOTTOM	HDR TEMP
75	TE-46200-15		BOTTOM	HDR TEMP
76	TE-46200-16		BOTTOM	HDR TEMP
77	TE-46200-17		BOTTOM	HDR TEMP
78	TE-46200-18		BOTTOM	HDR TEMP
79	TE-46200-19		BOTTOM	HDR TEMP
80	TE-46200-20		BOTTOM	HDR TEMP
81	TE-46200-21		BOTTOM	HDR TEMP
82	TE-46200-22		BOTTOM	HDR TEMP
83	TE-46200-23		BOTTOM	HDR TEMP
84	TE-46200-24		BOTTOM	HDR TEMP
85	MEAS REGION 1		PEAKING	FACTOR
86	MEAS REGION 2		PEAKING	FACTOR
87	MEAS REGION 3		PEAKING	FACTOR
88	MEAS REGION 4		PEAKING	FACTOR
89	MEAS REGION 5		PEAKING	FACTOR
90	MEAS REGION 6		PEAKING	FACTOR
91	MEAS REGION 7		PEAKING	FACTOR
92	MEAS REGION 8		PEAKING	FACTOR
93	MEAS REGION 9		PEAKING	FACTOR
94	MEAS REGION 10		PEAKING	FACTOR
95	MEAS REGION 11		PEAKING	FACTOR
96	MEAS REGION 12		PEAKING	FACTOR
97	MEAS REGION 13		PEAKING	FACTOR
98	MEAS REGION 14		PEAKING	FACTOR
99	MEAS REGION 15		PEAKING	FACTOR
100	MEAS REGION 16		PEAKING	FACTOR
101	MEAS REGION 1		PEAKING	FACTOR

[illegible]

CON WARNING
LIMIT

CON WARNING
LIMIT

CON WARNING
LIMIT

CON WARNING
LIMIT

CON WARNING
LIMIT

158	CALC REG 37	RPF	DISCREPANCY	
159	TE-46201-7	CORE SUP FLR UP	FACE	0
160	TE-46201-10	CORE SUP FLR UP	FACE	0
161	TE-46201-11	CORE SUP FLR UP	FACE	0
162	TE-46201-12	CORE SUP FLR UP	FACE	0
163	TE-46201-13	CORE SUP FLR UP	FACE	0
164	TE-46201-14	CORE SUP FLR UP	FACE	0
165	TE-46201-15	CORE SUP FLR UP	FACE	0
166	TE-46201-16	CORE SUP FLR UP	FACE	0
167	TE-46201-17	CORE SUP FLR UP	FACE	0
168	TE-46201-18	CORE SUP FLR UP	FACE	0
169	TE-46201-19	CORE SUP FLR UP	FACE	0
170	TE-46201-20	CORE SUP FLR UP	FACE	0
171	TE-46201-21	CORE SUP FLR UP	FACE	0
172	TE-46201-22	CORE SUP FLR UP	FACE	0
173	TE-46201-23	CORE SUP FLR UP	FACE	0
174	TE-46201-24	CORE SUP FLR UP	FACE	0
175	TE-46201-25	CORE SUP FLR UP	FACE	0
176	TE-46201-26	CORE SUP FLR UP	FACE	0
177	TE-46201-27	CORE SUP FLR UP	FACE	0
178	TE-46201-28	CORE SUP FLR UP	FACE	0
179	TE-46201-29	CORE SUP FLR UP	FACE	0
180	TE-46201-30	CORE SUP FLR UP	FACE	0
181	TE-46201-31	CORE SUP FLR UP	FACE	0
182	TE-46201-32	CORE SUP FLR UP	FACE	0
183	TE-46201-33	CORE SUP FLR UP	FACE	0
184	TE-46201-34	CORE SUP FLR UP	FACE	0
185	TE-46201-35	CORE SUP FLR UP	FACE	0
186	TE-46201-36	CORE SUP FLR UP	FACE	0
187	TE-46201-37	CORE SUP FLR UP	FACE	0
188	TE-46201-38	CORE SUP FLR UP	FACE	0
189	TE-46201-39	CORE SUP FLR UP	FACE	0
190	TE-46201-40	CORE SUP FLR UP	FACE	0
191	TE-46201-41	CORE SUP FLR UP	FACE	0
192	TE-46201-42	CORE SUP FLR UP	FACE	0
193	SPARE 46-193			0
194	SPARE 46-194			0
195	SPARE 46-195			0
196	SPARE 46-196			0
197	SPARE 46-197			0
198	SPARE 46-198			0
199	SPARE 46-199			0
200	SPARE 46-200			0
201	TE-46202-1	CORE SUP FLR	PENETR	0
202	TE-46202-2	CORE SUP FLR	PENETR	0
203	TE-46202-3	CORE SUP FLR	PENETR	0
204	TE-46202-4	CORE SUP FLR	PENETR	0
205	TE-46202-5	CORE SUP FLR	PENETR	0
206	TE-46202-6	CORE SUP FLR	PENETR	0
207	TE-46202-7	CORE SUP FLR	PENETR	0
208	TE-46202-8	CORE SUP FLR	PENETR	0
209	TE-46202-9	CORE SUP FLR	PENETR	0
210	TE-46202-10	CORE SUP FLR	PENETR	0
211	TE-46202-11	CORE SUP FLR	PENETR	0
212	TE-46202-12	CORE SUP FLR	PENETR	0
213	TE-46202-13	CORE SUP FLR	PENETR	0

42 - BLUE
44 - RED41 - TAN
43 - GREEN

TATION	POINT	POINT DESCRIPTION	EXTERNAL PT. NO.	NO. ALARM LIMIT	NO. WARNING LIMIT	LOW WARNING LIMIT	LOW ALARM LIMIT
	214	TE-46202-14 CORE SUP FLR PENETR	0				
	215	TE-46202-15 CORE SUP FLR PENETR	0				
	216	TE-46202-16 CORE SUP FLR PENETR	0				
	217	TE-46202-17 CORE SUP FLR PENETR	0				
	218	TE-46202-18 CORE SUP FLR PENETR	0				
	219	TE-46202-19 CORE SUP FLR PENETR	0				
	220	TE-46202-20 CORE SUP FLR PENETR	0				
	221	TE-46202-21 CORE SUP FLR PENETR	0				
	222	TE-46202-22 CORE SUP FLR PENETR	0				
	223	TE-46202-23 CORE SUP FLR PENETR	0				
	224	TE-46202-24 CORE SUP FLR PENETR	0				
	225	SPARE 46-225	0				
	226	SPARE 46-226	0				
	227	SPARE 46-227	0				
	228	SPARE 46-228	0				
	229	SPARE 46-229	0				
	230	SPARE 46-230	0				
	231	TE-46203-1 CORE SUP FLR LO FACE	0				
	232	TE-46203-2 CORE SUP FLR LO FACE	0				
	233	TE-46203-3 CORE SUP FLR LO FACE	0				
	234	TE-46203-4 CORE SUP FLR LO FACE	0				
	235	TE-46203-5 CORE SUP FLR LO FACE	0				
	236	TE-46203-6 CORE SUP FLR LO FACE	0				
	237	TE-46203-7 CORE SUP FLR LO FACE	0				
	238	TE-46203-8 CORE SUP FLR LO FACE	0				
	239	TE-46203-9 CORE SUP FLR LO FACE	0				
	240	TE-46203-10 CORE SUP FLR LO FACE	0				
	241	TE-46203-11 CORE SUP FLR LO FACE	0				
	242	TE-46203-12 CORE SUP FLR LO FACE	0				
	243	TE-46203-13 CORE SUP FLR LO FACE	0				
	244	TE-46203-14 CORE SUP FLR LO FACE	0				
	245	TE-46203-15 CORE SUP FLR LO FACE	0				
	246	TE-46203-16 CORE SUP FLR LO FACE	0				
	247	TE-46203-17 CORE SUP FLR LO FACE	0				
	248	SPARE 46-248	0				
	249	SPARE 46-249	0				
	250	SPARE 46-250	0				
	251	TE-46204-1 CORE SUPRT FLR SIDES	0				
	252	TE-46204-2 CORE SUPRT FLR SIDES	0				
	253	TE-46204-3 CORE SUPRT FLR SIDES	0				
	254	TE-46204-4 CORE SUPRT FLR SIDES	0				
	255	TE-46204-5 CORE SUPRT FLR SIDES	0				
	256	TE-46204-6 CORE SUPRT FLR SIDES	0				
	257	TE-46204-7 CORE SUPRT FLR SIDES	0				
	258	TE-46204-8 CORE SUPRT FLR SIDES	0				
	259	TE-46204-9 CORE SUPRT FLR SIDES	0				
	260	TE-46204-10 CORE SUPRT FLR SIDES	0				
	261	TE-46204-11 CORE SUPRT FLR SIDES	0				
	262	TE-46204-12 CORE SUPRT FLR SIDES	0				
	263	TE-46204-13 CORE SUPRT FLR SIDES	0				
	264	TE-46204-14 CORE SUPRT FLR SIDES	0				
	265	TE-46204-15 CORE SUPRT FLR SIDES	0				
	266	TE-46204-16 CORE SUPRT FLR SIDES	0				
	267	TE-46204-17 CORE SUPRT FLR SIDES	0				
	268	TE-46204-18 CORE SUPRT FLR SIDES	0				
	269	TE-46204-19 CORE SUPRT FLR SIDES	0				

TABLE 1. POINT OF PENETRATION

270	TE-46204-20	CURE SUPRT FLR SIDES	0
271	TE-46204-21	CURE SUPRT FLR SIDES	0
272	TE-46204-22	CURE SUPRT FLR SIDES	0
273	TE-46204-23	CURE SUPRT FLR SIDES	0
274	TE-46204-24	CURE SUPRT FLR SIDES	0
275	SPARE 46-275		0
276	SPARE 46-276		0
277	SPARE 46-277		0
278	SPARE 46-278		0
279	SPARE 46-279		0
280	SPARE 46-280		0
281	SPARE 46-281		0
282	SPARE 46-282		0
283	SPARE 46-283		0
284	SPARE 46-284		0
285	SPARE 46-285		0
286	SPARE 46-286		0
287	SPARE 46-287		0
288	SPARE 46-288		0
289	SPARE 46-289		0
290	SPARE 46-290		0
291	SPARE 46-291		0
292	SPARE 46-292		0
293	SPARE 46-293		0
294	SPARE 46-294		0
295	SPARE 46-295		0
296	SPARE 46-296		0
297	SPARE 46-297		0
298	SPARE 46-298		0
299	SPARE 46-299		0
300	SPARE 46-300		0
301	TE-46205-1	TOP PENETRATION	0
302	TE-46205-2	TOP PENETRATION	0
303	TE-46205-3	TOP PENETRATION	0
304	TE-46205-4	TOP PENETRATION	0
305	TE-46205-5	TOP PENETRATION	0
306	TE-46205-6	TOP PENETRATION	0
307	TE-46205-7	TOP PENETRATION	0
308	TE-46205-8	TOP PENETRATION	0
309	TE-46205-9	TOP PENETRATION	0
310	TE-46205-10	TOP PENETRATION	0
311	TE-46205-11	TOP PENETRATION	0
312	TE-46205-12	TOP PENETRATION	0
313	TE-46205-13	TOP PENETRATION	0
314	TE-46205-14	TOP PENETRATION	0
315	TE-46205-15	TOP PENETRATION	0
316	TE-46205-16	TOP PENETRATION	0
317	TE-46205-17	TOP PENETRATION	0
318	TE-46205-18	TOP PENETRATION	0
319	TE-46205-19	TOP PENETRATION	0
320	TE-46205-20	TOP PENETRATION	0
321	TE-46205-21	TOP PENETRATION	0
322	TE-46205-22	TOP PENETRATION	0
323	TE-46205-23	TOP PENETRATION	0
324	TE-46205-24	TOP PENETRATION	0
325	TE-46205-25	TOP PENETRATION	0

4. - BLUE

4. - GREEN

P. 1
M. 1P. 1
M. 1

320	TE-46205-26	TOP PENETRATION	0
321	TE-46205-27	TOP PENETRATION	0
322	TE-46205-28	TOP PENETRATION	0
323	TE-46205-29	TOP PENETRATION	0
324	TE-46205-30	TOP PENETRATION	0
325	TE-46205-31	TOP PENETRATION	0
326	TE-46205-32	TOP PENETRATION	0
327	TE-46205-33	TOP PENETRATION	0
328	TE-46205-34	TOP PENETRATION	0
329	TE-46205-35	TOP PENETRATION	0
330	TE-46205-36	TOP PENETRATION	0
331	TE-46205-37	TOP PENETRATION	0
332	TE-46205-38	TOP PENETRATION	0
333	TE-46205-39	TOP PENETRATION	0
334	TE-46205-40	TOP PENETRATION	0
335	TE-46205-41	TOP PENETRATION	0
336	TE-46205-42	TOP PENETRATION	0
337	TE-46205-43	TOP PENETRATION	0
338	TE-46205-44	TOP PENETRATION	0
339	TE-46205-45	TOP PENETRATION	0
340	TE-46205-46	TOP PENETRATION	0
341	TE-46205-47	TOP PENETRATION	0
342	TE-46205-48	TOP PENETRATION	0
343	TE-46205-49	TOP PENETRATION	0
344	TE-46205-50	TOP PENETRATION	0
345	TE-46205-51	TOP PENETRATION	0
346	TE-46205-52	TOP PENETRATION	0
347	TE-46205-53	TOP PENETRATION	0
348	TE-46205-54	TOP PENETRATION	0
349	TE-46205-55	TOP PENETRATION	0
350	TE-46205-56	TOP PENETRATION	0
351	TE-46205-57	TOP PENETRATION	0
352	TE-46205-58	TOP PENETRATION	0
353	TE-46205-59	TOP PENETRATION	0
354	TE-46205-60	TOP PENETRATION	0
355	TE-46205-61	TOP PENETRATION	0
356	TE-46205-62	TOP PENETRATION	0
357	TE-46205-63	TOP PENETRATION	0
358	TE-46205-64	TOP PENETRATION	0
359	TE-46205-65	TOP PENETRATION	0
360	TE-46205-66	TOP PENETRATION	0
361	TE-46205-67	TOP PENETRATION	0
362	TE-46205-68	TOP PENETRATION	0
363	TE-46205-69	TOP PENETRATION	0
364	TE-46205-70	TOP PENETRATION	0
365	TE-46205-71	TOP PENETRATION	0
366	TE-46205-72	TOP PENETRATION	0
367	TE-46205-73	TOP PENETRATION	0
368	TE-46205-74	TOP PENETRATION	0
369	TE-46205-75	TOP PENETRATION	0
370	TE-46205-76	TOP PENETRATION	0
371	TE-46205-77	TOP PENETRATION	0
372	TE-46205-78	TOP PENETRATION	0
373	TE-46205-79	TOP PENETRATION	0
374	TE-46205-80	TOP PENETRATION	0
375	TE-46205-81	TOP PENETRATION	0
376	TE-46205-82	TOP PENETRATION	0
377	TE-46205-83	TOP PENETRATION	0
378	TE-46205-84	TOP PENETRATION	0
379	TE-46205-85	TOP PENETRATION	0
380	TE-46205-86	TOP PENETRATION	0
381	TE-46205-87	TOP PENETRATION	0

EXTENDED TUBULAR HI WARNING LOW WARNING
LIMIT LIMIT

PT. NO. LOCATION

382	TE-46205-02	TOP PENETRATION	0
383	TE-46205-03	TOP PENETRATION	0
384	TE-46205-04	TOP PENETRATION	0
385	TE-46205-05	TOP PENETRATION	0
386	TE-46205-06	TOP PENETRATION	0
387	TE-46205-07	TOP PENETRATION	0
388	TE-46205-08	TOP PENETRATION	0
389	TE-46205-09	TOP PENETRATION	0
390	TE-46205-10	TOP PENETRATION	0
391	TE-46205-11	TOP PENETRATION	0
392	TE-46205-12	TOP PENETRATION	0
393	TE-46205-13	TOP PENETRATION	0
394	TE-46205-14	TOP PENETRATION	0
395	TE-46205-15	TOP PENETRATION	0
396	TE-46205-16	TOP PENETRATION	0
397	TE-46205-17	TOP PENETRATION	0
398	TE-46205-18	TOP PENETRATION	0
399	TE-46205-19	TOP PENETRATION	0
400	TE-46205-20	TOP PENETRATION	0
401	TE-46206-1	TOP BARREL SIDE WALL	0
402	TE-46206-2	TOP BARREL SIDE WALL	0
403	TE-46206-3	TOP BARREL SIDE WALL	0
404	TE-46206-4	TOP BARREL SIDE WALL	0
405	TE-46206-5	TOP BARREL SIDE WALL	0
406	TE-46206-6	TOP BARREL SIDE WALL	0
407	TE-46206-7	TOP BARREL SIDE WALL	0
408	TE-46206-8	TOP BARREL SIDE WALL	0
409	TE-46206-9	TOP BARREL SIDE WALL	0
410	TE-46206-10	TOP BARREL SIDE WALL	0
411	TE-46206-11	TOP BARREL SIDE WALL	0
412	TE-46206-12	TOP BARREL SIDE WALL	0
413	TE-46206-13	TOP BARREL SIDE WALL	0
414	TE-46206-14	TOP BARREL SIDE WALL	0
415	TE-46206-15	TOP BARREL SIDE WALL	0
416	TE-46206-16	TOP BARREL SIDE WALL	0
417	TE-46206-17	TOP BARREL SIDE WALL	0
418	TE-46206-18	TOP BARREL SIDE WALL	0
419	TE-46206-19	TOP BARREL SIDE WALL	0
420	TE-46206-20	TOP BARREL SIDE WALL	0
421	TE-46206-21	TOP BARREL SIDE WALL	0
422	TE-46206-22	TOP BARREL SIDE WALL	0
423	TE-46206-23	TOP BARREL SIDE WALL	0
424	TE-46206-24	TOP BARREL SIDE WALL	0
425	TE-46206-25	TOP BARREL SIDE WALL	0
426	TE-46206-26	TOP BARREL SIDE WALL	0
427	TE-46206-27	TOP BARREL SIDE WALL	0
428	TE-46206-28	TOP BARREL SIDE WALL	0
429	TE-46206-29	TOP BARREL SIDE WALL	0
430	TE-46206-30	TOP BARREL SIDE WALL	0
431	TE-46206-31	TOP BARREL SIDE WALL	0
432	TE-46206-32	TOP BARREL SIDE WALL	0
433	TE-46206-33	TOP BARREL SIDE WALL	0
434	TE-46206-34	TOP BARREL SIDE WALL	0
435	TE-46206-35	TOP BARREL SIDE WALL	0
436	TE-46206-36	TOP BARREL SIDE WALL	0
437	TE-46206-37	TOP BARREL SIDE WALL	0

018-11
018-12

018-13
018-14

Q18 - 44
Q19 - 44

Q18 - 44
Q19 - 44

435	TE-46206-38	TOP	BARREL	SIDE	WALL	0
436	TE-46206-39	TOP	BARREL	SIDE	WALL	0
437	TE-46206-40	TOP	BARREL	SIDE	WALL	0
438	TE-46206-41	TOP	BARREL	SIDE	WALL	0
439	TE-46206-42	TOP	BARREL	SIDE	WALL	0
440	TE-46206-43	TOP	BARREL	SIDE	WALL	0
441	TE-46206-44	TOP	BARREL	SIDE	WALL	0
442	TE-46206-45	TOP	BARREL	SIDE	WALL	0
443	TE-46206-46	TOP	BARREL	SIDE	WALL	0
444	TE-46206-47	TOP	BARREL	SIDE	WALL	0
445	TE-46206-48	TOP	BARREL	SIDE	WALL	0
446	TE-46206-49	TOP	BARREL	SIDE	WALL	0
447	TE-46206-50	TOP	BARREL	SIDE	WALL	0
448	TE-46206-51	TOP	BARREL	SIDE	WALL	0
449	TE-46206-52	TOP	BARREL	SIDE	WALL	0
450	TE-46206-53	TOP	BARREL	SIDE	WALL	0
451	TE-46206-54	TOP	BARREL	SIDE	WALL	0
452	TE-46206-55	TOP	BARREL	SIDE	WALL	0
453	TE-46206-56	TOP	BARREL	SIDE	WALL	0
454	TE-46206-57	TOP	BARREL	SIDE	WALL	0
455	TE-46206-58	TOP	BARREL	SIDE	WALL	0
456	TE-46206-59	TOP	BARREL	SIDE	WALL	0
457	TE-46206-60	TOP	BARREL	SIDE	WALL	0
458	TE-46206-61	TOP	BARREL	SIDE	WALL	0
459	TE-46206-62	TOP	BARREL	SIDE	WALL	0
460	TE-46206-63	TOP	BARREL	SIDE	WALL	0
461	TE-46206-64	TOP	BARREL	SIDE	WALL	0
462	TE-46206-65	TOP	BARREL	SIDE	WALL	0
463	TE-46206-66	TOP	BARREL	SIDE	WALL	0
464	TE-46206-67	TOP	BARREL	SIDE	WALL	0
465	TE-46206-68	TOP	BARREL	SIDE	WALL	0
466	TE-46206-69	TOP	BARREL	SIDE	WALL	0
467	TE-46206-70	TOP	BARREL	SIDE	WALL	0
468	TE-46206-71	TOP	BARREL	SIDE	WALL	0
469	TE-46206-72	TOP	BARREL	SIDE	WALL	0
470	TE-46206-73	TOP	BARREL	SIDE	WALL	0
471	TE-46206-74	TOP	BARREL	SIDE	WALL	0
472	TE-46206-75	TOP	BARREL	SIDE	WALL	0
473	TE-46206-76	TOP	BARREL	SIDE	WALL	0
474	TE-46206-77	TOP	BARREL	SIDE	WALL	0
475	TE-46206-78	TOP	BARREL	SIDE	WALL	0
476	TE-46206-79	TOP	BARREL	SIDE	WALL	0
477	TE-46206-80	TOP	BARREL	SIDE	WALL	0
478	TE-46206-81	TOP	BARREL	SIDE	WALL	0
479	TE-46206-82	TOP	BARREL	SIDE	WALL	0
480	TE-46206-83	TOP	BARREL	SIDE	WALL	0
481	TE-46206-84	TOP	BARREL	SIDE	WALL	0
482	TE-46206-85	TOP	BARREL	SIDE	WALL	0
483	TE-46206-86	TOP	BARREL	SIDE	WALL	0
484	TE-46206-87	TOP	BARREL	SIDE	WALL	0
485	TE-46206-88	TOP	BARREL	SIDE	WALL	0
486	TE-46206-89	TOP	BARREL	SIDE	WALL	0
487	TE-46206-90	TOP	BARREL	SIDE	WALL	0
488	TE-46206-91	TOP	BARREL	SIDE	WALL	0
489	TE-46206-92	TOP	BARREL	SIDE	WALL	0
490	TE-46206-93	TOP	BARREL	SIDE	WALL	0
491	TE-46206-94	TOP	BARREL	SIDE	WALL	0
492	TE-46206-95	TOP	BARREL	SIDE	WALL	0
493	TE-46206-96	TOP	BARREL	SIDE	WALL	0

LOW READING LIMIT

0

INTERNAL LIMIT
 EXTERNAL LIMIT
 TOP WARNING
 TOP BLANK

494	TE-46206-94	TUP	BARREL	SIDE	WALL	0
495	TE-46206-95	TUP	BARREL	SIDE	WALL	0
496	TE-46206-96	TUP	BARREL	SIDE	WALL	0
497	TE-46206-97	TUP	BARREL	SIDE	WALL	0
498	TE-46206-98	TUP	BARREL	SIDE	WALL	0
499	TE-46206-99	TUP	BARREL	SIDE	WALL	0
500	TE-46206-100	TUP	BARREL	SIDE	WALL	0
501	TE-46206-101	TUP	BARREL	SIDE	WALL	0
502	TE-46206-102	TUP	BARREL	SIDE	WALL	0
503	TE-46206-103	TUP	BARREL	SIDE	WALL	0
504	TE-46206-104	TUP	BARREL	SIDE	WALL	0
505	TE-46206-105	TUP	BARREL	SIDE	WALL	0
506	TE-46206-106	TUP	BARREL	SIDE	WALL	0
507	TE-46206-107	TUP	BARREL	SIDE	WALL	0
508	TE-46206-108	TUP	BARREL	SIDE	WALL	0
509	TE-46206-109	TUP	BARREL	SIDE	WALL	0
510	TE-46206-110	TUP	BARREL	SIDE	WALL	0
511	TE-46206-111	TUP	BARREL	SIDE	WALL	0
512	TE-46206-112	TUP	BARREL	SIDE	WALL	0
513	TE-46206-113	TUP	BARREL	SIDE	WALL	0
514	TE-46206-114	TUP	BARREL	SIDE	WALL	0
515	TE-46206-115	TUP	BARREL	SIDE	WALL	0
516	TE-46206-116	TUP	BARREL	SIDE	WALL	0
517	TE-46206-117	TUP	BARREL	SIDE	WALL	0
518	TE-46206-118	TUP	BARREL	SIDE	WALL	0
519	TE-46206-119	TUP	BARREL	SIDE	WALL	0
520	TE-46206-120	TUP	BARREL	SIDE	WALL	0
521	TE-46206-121	TUP	BARREL	SIDE	WALL	0
522	TE-46206-122	TUP	BARREL	SIDE	WALL	0
523	TE-46206-123	TUP	BARREL	SIDE	WALL	0
524	TE-46206-124	TUP	BARREL	SIDE	WALL	0
525	TE-46206-125	TUP	BARREL	SIDE	WALL	0
526	TE-46206-126	TUP	BARREL	SIDE	WALL	0
527	TE-46206-127	TUP	BARREL	SIDE	WALL	0
528	TE-46206-128	TUP	BARREL	SIDE	WALL	0
529	TE-46206-129	TUP	BARREL	SIDE	WALL	0
530	TE-46206-130	TUP	BARREL	SIDE	WALL	0
531	SPARE 46-531					0
532	SPARE 46-532					0
533	SPARE 46-533					0
534	SPARE 46-534					0
535	SPARE 46-535					0
536	SPARE 46-536					0
537	SPARE 46-537					0
538	SPARE 46-538					0
539	SPARE 46-539					0
540	SPARE 46-540					0
541	TE-46207-1	BOTTOM	BARREL	SIDE	WALL	0
542	TE-46207-2	BOTTOM	BARREL	SIDE	WALL	0
543	TE-46207-3	BOTTOM	BARREL	SIDE	WALL	0
544	TE-46207-4	BOTTOM	BARREL	SIDE	WALL	0
545	TE-46207-5	BOTTOM	BARREL	SIDE	WALL	0
546	TE-46207-6	BOTTOM	BARREL	SIDE	WALL	0
547	TE-46207-7	BOTTOM	BARREL	SIDE	WALL	0
548	TE-46207-8	BOTTOM	BARREL	SIDE	WALL	0
549	TE-46207-9	BOTTOM	BARREL	SIDE	WALL	0

101 BLUE
 102 RED

 103 TAN
 104 GREEN

 105 WHITE
 106 BLACK

 107 YELLOW
 108 PURPLE

 109 BROWN
 110 PINK

 111 GRAY
 112 SILVER

550	TE-46207-10	ROTHM	BARL	SIDE	WALL	0
551	TE-46207-11	ROTHM	BARL	SIDE	WALL	0
552	TE-46207-12	ROTHM	BARL	SIDE	WALL	0
553	TE-46207-13	ROTHM	BARL	SIDE	WALL	0
554	TE-46207-14	ROTHM	BARL	SIDE	WALL	0
555	TE-46207-15	ROTHM	BARL	SIDE	WALL	0
556	TE-46207-16	ROTHM	BARL	SIDE	WALL	0
557	TE-46207-17	ROTHM	BARL	SIDE	WALL	0
558	TE-46207-18	ROTHM	BARL	SIDE	WALL	0
559	TE-46207-19	ROTHM	BARL	SIDE	WALL	0
560	TE-46207-20	ROTHM	BARL	SIDE	WALL	0
561	TE-46207-21	ROTHM	BARL	SIDE	WALL	0
562	TE-46207-22	ROTHM	BARL	SIDE	WALL	0
563	TE-46207-23	ROTHM	BARL	SIDE	WALL	0
564	TE-46207-24	ROTHM	BARL	SIDE	WALL	0
565	TE-46207-25	ROTHM	BARL	SIDE	WALL	0
566	TE-46207-26	ROTHM	BARL	SIDE	WALL	0
567	TE-46207-27	ROTHM	BARL	SIDE	WALL	0
568	TE-46207-28	ROTHM	BARL	SIDE	WALL	0
569	TE-46207-29	ROTHM	BARL	SIDE	WALL	0
570	TE-46207-30	ROTHM	BARL	SIDE	WALL	0
571	TE-46207-31	ROTHM	BARL	SIDE	WALL	0
572	TE-46207-32	ROTHM	BARL	SIDE	WALL	0
573	TE-46207-33	ROTHM	BARL	SIDE	WALL	0
574	TE-46207-34	ROTHM	BARL	SIDE	WALL	0
575	TE-46207-35	ROTHM	BARL	SIDE	WALL	0
576	TE-46207-36	ROTHM	BARL	SIDE	WALL	0
577	TE-46207-37	ROTHM	BARL	SIDE	WALL	0
578	TE-46207-38	ROTHM	BARL	SIDE	WALL	0
579	TE-46207-39	ROTHM	BARL	SIDE	WALL	0
580	TE-46207-40	ROTHM	BARL	SIDE	WALL	0
581	TE-46207-41	ROTHM	BARL	SIDE	WALL	0
582	TE-46207-42	ROTHM	BARL	SIDE	WALL	0
583	TE-46207-43	ROTHM	BARL	SIDE	WALL	0
584	TE-46207-44	ROTHM	BARL	SIDE	WALL	0
585	TE-46207-45	ROTHM	BARL	SIDE	WALL	0
586	TE-46207-46	ROTHM	BARL	SIDE	WALL	0
587	TE-46207-47	ROTHM	BARL	SIDE	WALL	0
588	TE-46207-48	ROTHM	BARL	SIDE	WALL	0
589	TE-46207-49	ROTHM	BARL	SIDE	WALL	0
590	TE-46207-50	ROTHM	BARL	SIDE	WALL	0
591	TE-46207-51	ROTHM	BARL	SIDE	WALL	0
592	TE-46207-52	ROTHM	BARL	SIDE	WALL	0
593	TE-46207-53	ROTHM	BARL	SIDE	WALL	0
594	TE-46207-54	ROTHM	BARL	SIDE	WALL	0
595	TE-46207-55	ROTHM	BARL	SIDE	WALL	0
596	TE-46207-56	ROTHM	BARL	SIDE	WALL	0
597	TE-46207-57	ROTHM	BARL	SIDE	WALL	0
598	TE-46207-58	ROTHM	BARL	SIDE	WALL	0
599	SPARE	600-500				0
600	SPARE	600-500				0
601	TE-46207-59	TOP	HEAD			0
602	TE-46207-60	TOP	HEAD			0
603	TE-46207-61	TOP	HEAD			0
604	TE-46207-62	TOP	HEAD			0
605	TE-46207-63	TOP	HEAD			0
606	TE-46207-64	TOP	HEAD			0

1. 1. TAN
2. 1. 0.0000

1. 1. TAN
2. 1. 0.0000

ITEM NO.	DESCRIPTION	QTY	UNIT	PRICE	TOTAL	LOW HARMING LIMIT	LOW HARMING LIMIT
662	TE-40328-12 INST PENE-SAFETY VLV	0					
663	TE-40328-13 INST PENE-SAFETY VLV	0					
664	TE-40328-14 INST PENE-SAFETY VLV	0					
665	TE-40328-15 INST PENE-SAFETY VLV	0					
666	TE-40328-16 INST PENE-SAFETY VLV	0					
667	TE-40328-17 INST PENE-SAFETY VLV	0					
668	TE-40328-18 INST PENE-SAFETY VLV	0					
669	TE-40328-19 INST PENE-SAFETY VLV	0					
670	TE-40328-20 INST PENE-SAFETY VLV	0					
671	TE-40328-21 INST PENE-SAFETY VLV	0					
672	TE-40328-22 INST PENE-SAFETY VLV	0					
673	TE-40328-23 INST PENE-SAFETY VLV	0					
674	TE-40328-24 INST PENE-SAFETY VLV	0					
675	TE-40328-25 INST PENE-SAFETY VLV	0					
676	TE-40328-26 INST PENE-SAFETY VLV	0					
677	SPARE 46-677	0					
678	SPARE 46-678	0					
679	SPARE 46-679	0					
680	SPARE 46-680	0					
681	SPARE 46-681	0					
682	SPARE 46-682	0					
683	SPARE 46-683	0					
684	SPARE 46-684	0					
685	SPARE 46-685	0					
686	SPARE 46-686	0					
687	SPARE 46-687	0					
688	PT-5102 GLAND SEAL STEAM PRESS	167					
689	TE-5169 GLAND SEAL STEAM TEMP	190					
690	SPARE 51-6	0					
691	TE-5150-1 CONTR VLV CHEST INNER	369					
692	TE-5150-2 CONTR VLV CHEST OUTER	370					
693	TE-5150-1 1ST STAGE SHELL INNER	371					
694	TE-5150-2 1ST STAGE SHELL OUTER	372					
695	GE-TSC-50 HP EXHAUST UPPER TEMP	532					
696	GE-TSC-50 HP EXHAUST LOWER TEMP	533					
697	GE-TSC-61 8TH STAGE EXT UP TEMP	534					
698	GE-TSC-62 8TH STAGE EXT LG TEMP	535					
699	GE-TSC-56 CROSSOVER PIPE UP TEMP	536					
700	GE-TSC-57 CROSSOVER PIPE LG TEMP	537					
701	TE-5161 TURBINE EXHAUST HOOD TEMP	184					
702	SPARE 51-18	0					
703	SPARE 51-19	0					
704	PT-5127 BOILING OIL HEADER PRESS	152					
705	TE-5168 OIL TEMP LEAVING COOLER	151					
706	TE-5162-1 THROST BRG METAL FRONT	154					
707	TE-5163-1 THROST BRG METAL REAR	155					
708	TE-5164 THROST BRG OIL TEMP FRONT	157					
709	TE-5165 THROST BRG OIL TEMP REAR	158					
710	SPARE 51-26	0					
711	TE-5166-1 OIL DRAIN TEMP	159					
712	TE-5166-2 OIL DRAIN TEMP	160					
713	TE-5166-3 OIL DRAIN TEMP	161					

2250 1100
9.0 1.0
450 350
1050 800
1050 800
1000 800
1000 700
175 65
90.0 15.0
180 80
180 80
180 80
180 80
180 80
167 80
167 80
167 80

CON WARNING
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30	TE-5106-9 BRG A OIL DRAIN TEMP	162	167	80
31	TE-5106-5 BRG S OIL DRAIN TEMP	163	167	80
32	TE-5106-6 BRG B OIL DRAIN TEMP	164	167	80
33	TE-5107-1 COLLECTR STM BRG DRAIN	0		
34	TE-5107-2 REDUCTN KEAR DRAIN	0		
35	TE-5107-3 EXCITER BRG DRAIN TEMP	0		
36	SPARE 51-36	0		
37	TSI-1-1 NO. 1 BEARING VIBRATION	167	7400	-7.00
38	TSI-1-2 NO. 2 BEARING VIBRATION	363	7400	-0.30
39	TSI-1-3 NO. 3 BEARING VIBRATION	364	7400	-0.30
40	TSI-1-4 NO. 4 BEARING VIBRATION	365	10.00	-0.30
41	TSI-1-5 NO. 5 BEARING VIBRATION	366	10.00	-0.30
42	TSI-1-6 NO. 6 BEARING VIBRATION	367	10.00	-0.30
43	TSI-1-3 TURBINE ECCENTRICITY	168	10.00	-0.60
44	TSI-1-4 TURBINE SPEED	373	3900	360
45	TSI-1-5 DIFFERENTIAL EXPANSION	189	1.70	-0.30
46	SPARE 51-46	0		
47	XPM-119 HYDROGEN PURITY	0		
48	PT-5120 HYDROGEN PRESSURE	207		
49	PT-5121 H2 SEAL OIL SUPPLY PRESS	0		
50	SPARE 51-50	0		
51	TE-5170-1 A H2 COOLER GAS OUTLET	268	48.0	10.0
52	TE-5170-2 B H2 COOLER GAS OUTLET	209	48.0	10.0
53	TE-5170-3 C H2 COOLER GAS OUTLET	210	48.0	10.0
54	TE-5170-4 D H2 COOLER GAS OUTLET	211	48.0	10.0
55	TE-5181 HOT HYDROGEN GAS TEMP	212	90.0	10.0
56	TE-5172 WATER TEMP TO STATOR	214	90.0	10.0
57	TE-5171 WTR TEMP LEAVING STATOR	215	90.0	10.0
58	TE-5175 COLECTR EXCITER AIR IN	0		
59	TE-5174 COLECTR AIR TEMP OUT	0		
60	TE-5173 EXCITER AIR TEMP OUT	222		
61	NO INST A A PHASE STATOR TEMP	0		
62	NO INST B B PHASE STATOR TEMP	0		
63	NO INST C C PHASE STATOR TEMP	0		
64	NO INST E 54 GL RTGS STATOR TEMP	206	250.0	-50.0
65	NO INST F 54 GE THERMOPLS STATOR	454	250	50
66	SPARE 51-66	0		
67	TT-5125 FIELD VOLTAGE	218	540	60
68	TT-5125 FIELD CURRENT	219	3600	400
69	SPARE 51-69	0		
70	CALC CV CHEST (INNER-OUTER)	9071		
71	CALC 1ST JIG SHELL (INNER-OUTER)	9072		
72	CALC HP EXHAUST (LOWER-UPPER)	9073		
73	CALC 8TH STAGE (LOWER-UPPER)	9074		
74	CALC CROSSOVER PIPE (LOWER-UPPER)	9075		
75	SPARE 51-75	0		
76	SPARE 51-76	0		
77	SPARE 51-77	0		
78	SPARE 51-78	0		
79	SPARE 51-79	0		
80	SPARE 52-00	0		
81	TT-5207 LPT1 MAIN STM DE SUPR TEMP	721		
82	TT-5208 LPT2 MAIN STM DE SUPR TEMP	722		
83	TT-5207 LPT1 MAIN STM DE SUPR CONT	723		
84	TT-5208 LPT2 MAIN STM DE SUPR CONT	724		
85	TT-5220 TURBINE MAIN STEAM TEMP	171		

850

1020

1. BLUE
2. RED

3. TAN
4. GREEN

NO.	DESCRIPTION	UNIT	VALUE	UNIT	VALUE	UNIT	VALUE
6	PT-5243 TURBINE MAIN STM PRESS		725				
7	PC-5243 MAIN STEAM PRESS CONTR		0				
8	PM-5243 FEEDWATER FLOW SET PT		727				
9	PT-5238 STEAM CHEST PRESS		368				
10	PT-5242 TURBINE 1ST STAGE PRESS		172				
11	PM-5242-1 PUMPER DEMAND		0				
12	SPARE 52-12		0				
13	SPARE 52-13		0				
14	TE-5216 TURBINE COLD REHEAT TEMP		174				
15	PT-5217 TURBINE COLD RHT PRESS		173				
16	PT-5213 AUX STM PRESS TO CRH HR		0				
17	TE-5222 TURBINE HOT RHT TEMP		176				
18	PT-5223 TURBINE HOT RHT PRESS		0				
19	PT-5246 HRH TURBINE BOWL PRESS		177				
20	TE-5226-1 HRH BYPASS DESUP TEMP		0				
21	PT-5260 HRH STEAM PRESS LOW RNG		397				
22	PT-5271-2 CONDENSER PRESSURE		253				
23	SPARE 52-23		0				
24	SPARE 52-24		0				
25	SPARE 52-25		0				
26	SPARE 52-26		0				
27	SPARE 52-27		0				
28	SPARE 52-28		0				
29	SPARE 52-29		0				
30	SPARE 52-30		0				
31	SPARE 52-31		0				
32	SPARE 53-1		0				
33	SPARE 53-1		0				
34	TE-5331 HEATER 1 EXTRACTOR TEMP		359				
35	TE-5324 HEATER 3 EXTRACTOR TEMP		358				
36	TE-5303 DEGRATOR EXTRACTOR TEMP		357				
37	TE-5311 HEATER 5 EXTRACTOR TEMP		356				
38	TE-5306 HEATER 6 EXTRACTOR TEMP		355				
39	SPARE 53-7		0				
40	SPARE 53-8		0				
41	SPARE 53-9		0				
42	SPARE 53-10		0				
43	PT-5343 HEATER 1 EXTRACT PRESS		183				
44	PT-5340 HEATER 2 EXTRACT PRESS		182				
45	PT-5329 HEATER 3 EXTRACT PRESS		181				
46	PT-5326 DEGRATOR EXTRACT PRESS		180				
47	PT-5335 HEATER 5 EXTRACT PRESS		179				
48	PT-5332 HEATER 6 EXTRACT PRESS		178				
49	SPARE 53-17		0				
50	SPARE 53-18		0				
51	PT-5315 A HIP EXTRACT STM PRESS		731				
52	PT-5316 C HIP EXTRACT STM PRESS		732				
53	PT-5313 A HIP SPEED		733				
54	PT-5320 C HIP SPEED		734				
55	SPARE 53-23		0				
56	SPARE 53-24		0				
57	SPARE 53-25		0				
58	SPARE 53-26		0				
59	SPARE 53-27		0				
60	SPARE 53-28		0				

UNIT LIMIT UNIT LIMIT UNIT LIMIT

375
427

3375
1600

705
400
100

705
400
100

40.0
40.0

400.0
4.00

59
69
99
109
138

273
363
633
450
994

1.50
2.00
3.00
10.0
20.0
30.0

13.50
18.00
27.00
90.0
180.0
270.0

Q13-124
DATE 12-14

RECD - 24
NOV - 14

EXT. NO.	ALARM	HI WARNING	LOW WARNING	HI LIMIT	LOW LIMIT
22	SPARE 70-27	0			
23	SPARE 70-23	0			
24	SPARE 70-29	0			
25	SPARE 70-25	0			
26	SPARE 70-26	0			
27	SPARE 70-27	0			
28	SPARE 70-28	0			
29	SPARE 70-29	0			
30	SPARE 70-30	0			
31	SPARE 70-31	0			
73	R15-7312 PLANT AIRBURNER				
1	R15-7324-1 STACK NOBLE GAS	130	-0.337	-6.161	
2	R15-7324-2 STACK NOBLE GAS	120	-0.961	-6.888	
3	R15-7325-1 PARTICULATE & IODINE	129	7.301	1.477	
4	R15-7325-2 STACK CHARCOAL FILTR	0			
5	R15-7337-1 STACK IODINE	0			
6	R15-7337-2 PARTICULATE NON	0			
7	SPARE 73-7	0			
8	SPARE 73-8	0			
9	11-7333-1 PCRV SURFACE TEMP	0			
10	11-7333-2 PCRV SURFACE TEMP	0			
11	XEP-7319 KA BLDG 7 AMBIENT DP	745			
12	XEP-7320 KA BLDG 7 EXHAUST FLOW	746			
13	CALC R15-7312 PLANT AIRBURNER	9080			
14	CALC R15-7312 PLANT AIRBURNER	9081			
15	CALC R15-7324-1 STR NOBLE GAS	9082			
16	CALC R15-7324-1 STR NOBLE GAS	9083			
17	CALC R15-7324-2 STR NOBLE GAS	9084			
18	CALC R15-7324-2 STR NOBLE GAS	9085			
19	CALC R15-7325-1 PART. & IODINE	9086			
20	CALC R15-7325-1 PART. & IODINE	9087			
21	CALC R15-7325-2 STACK CHAR FILTR	9088			
22	CALC R15-7325-2 STACK CHAR FILTR	9089			
23	CALC R15-7337-1 STACK IODINE	9090			
24	CALC R15-7337-1 STACK IODINE	9091			
25	CALC R15-7337-2 STACK IODINE	9092			
26	CALC R15-7337-2 STACK PARTIC	9093			
27	SPARE 73-27	0			
28	SPARE 73-28	0			
29	CALC AVE PCRV SURFACE TEMP	9094			
30	SPARE 73-30	0			
31	SPARE 73-31	0			
02	SPARE 82-0	0			
1	PT-8212 A INSTR AIR HEADER PRESS	0			
2	PT-8294 B INSTR AIR HEADER PRESS	0			
3	SPARE 82-3	0			
4	SPARE 82-4	0			
5	SPARE 82-5	0			
6	SPARE 82-6	0			
7	SPARE 82-7	0			
8	SPARE 82-8	0			
9	SPARE 82-9	0			
10	SPARE 82-10	0			
11	SPARE 82-11	0			
12	SPARE 82-12	0			
13	SPARE 82-13	0			

NO.	DESCRIPTION	UNIT	VALUE	LOW WARNING LIMIT	LOW CLAMP LIMIT
22	CALC NET GENERATION	9078			
23	CALC GENERATOR FIELD TEMP	9099			
24	SPARE 92-24	0			
25	SPARE 92-25	0			
26	SPARE 92-26	0			
27	SPARE 92-27	0			
28	SPARE 92-28	0			
29	SPARE 92-29	0			
30	SPARE 92-30	0			
31	SPARE 92-31	0			
32	SPARE 93-0	0			
33	SPARE 93-1	0			
34	SPARE 93-2	321		-0.319	-6.143
35	AC-9303 CO ANALYZER	0			
36	SPARE 93-4	0			
37	SPARE 93-5	0			
38	MI-9306 HUMIDITY MONITOR TEMP	446		50.0	-110.0
39	MI-9307 HUMIDITY MONITOR TEMP	447		50.0	-110.0
40	SPARE 93-8	0			
41	SPARE 93-9	0			
42	MI-93250-10 LP 1 HRH HEADER AC	124		3.000	-1.000
43	MI-93250-11 LP 2 HRH HEADER AC	126		3.000	-1.000
44	MI-93252-12 PCV BELIEF PIPE	0			
45	SPARE 93-11	0			
46	SPARE 93-14	0			
47	MI-93102 10M TOWER WIND SPEED	478			
48	MI-93102 10M TOWER WIND DIRECTION	479			
49	NOAA 10M TOWER TEMP AT 2 METERS	0			
50	NOAA 10M TOWER DEW POINT	0			
51	NOAA 10M TOWER RAIN GAUGE	0			
52	XI-93106 60M 1HR WIND SPEED 58M	474			
53	XI-93107 60M 1HR WIND DIRECTION 58M	475			
54	XI-93109 60M 1HR WIND SPEED 10M	476			
55	XI-93110 60M 1HR WIND DIRECTION 10M	477			
56	MI-93110-1 60M TOWER TEMP AT 10M	468			
57	MI-93110-2 60M TOWER TEMP 158-101M	469			
58	MI-93111 60M 1HR DEW POINT TEMP	470			
59	MI-93114 60M TOWER RAIN GAUGE	467			
60	REACTOR DEW POINT TEMP	0			
61	REACTOR DEW POINT TEMP	0			
62	CALC MI-9306 HUMIDITY PPM	9100			
63	CALC MI-9307 HUMIDITY PPM	9101			
64	CALC MI-9301 PRIM CLNT GROSS	9102			
65	CALC MI-9301 PRIM CLNT GROSS E	9103			
66	CALC MI-9301 PRIMARY CLNT ACT	9104			
67	CALC MI-9301 PRIMARY CLNT ACT E	9105			
68	CALC MI-93250-10 LP 1 HRH ACT	9106			
69	CALC MI-93250-10 LP 1 HRH ACT E	9107			
70	CALC MI-93250-11 LP 2 HRH ACT	9108			
71	CALC MI-93250-11 LP 2 HRH ACT E	9109			
72	CALC MI-93252-12 PCV PIPE ACT	9110			
73	CALC MI-93252-12 PCV PIPE ACT E	9111			
74	SPARE 93-42	0			
75	CALC AVE 10M TOWER WIND SPEED	9112			
76	CALC AVE 10M TOWER WIND DIRECTION	9113			
77	CALC 10M TOWER TEMP AT 2 METERS	9114			

CON ALARM
LIGHT

CON WARNING
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46	CALC 10M TOWER DEM POINT	9115
47	CALC 10M TOWER RAIN GAUGE	9116
48	CALC AVE 60M TWR WIND SPEED 58M	9117
49	CALC AVE 60M TWR WIND DIRECTION 58M	9118
50	CALC AVE 60M TWR WIND SPEED 10M	9119
51	CALC AVE 60M TWR WIND DIRECTION 10M	9120
52	CALC AVE 60M TOWER TEMP AT 10M	9121
53	CALC AVE 60M TWR TEMP (50-101M)	9122
54	CALC AVE 60M TWR DEM POINT TEMP	9123
55	CALC AVE 60M TOWER RAIN GAUGE	9124
56	SIGMA THETA 10M TOWER	9125
57	SIGMA THETA 60M TOWER AT 58M	9126
58	SIGMA THETA 60M TOWER AT 10M	9127
59	CALC AVE DELTA TEMP / 100 M	9128
60	PASQUILL CATEGORY BY DELTA TEMP	9129
61	PASQUILL CAT BY SIGMA THETA 20M	9130
62	PASQ CAT BY SIGMA THETA 60M 58	9131
63	PASQ CAT BY SIGMA THETA 60M 10	9132
64	SPARE 93-64	0
65	SPARE 93-65	0
66	SPARE 93-66	0
67	SPARE 93-67	0
68	SPARE 93-68	0
69	SPARE 93-69	0
70	SPARE 93-70	0
71	SPARE 93-71	0
72	SPARE 93-72	0
73	SPARE 93-73	0
74	SPARE 93-74	0
75	SPARE 93-75	0
76	SPARE 93-76	0
77	SPARE 93-77	0
78	SPARE 93-78	0
79	SPARE 93-79	0
80	SPARE 93-80	0
81	SPARE 93-81	0
82	SPARE 93-82	0
83	SPARE 93-83	0
84	SPARE 93-84	0
85	SPARE 93-85	0
86	SPARE 93-86	0
87	SPARE 93-87	0
88	SPARE 93-88	0
89	SPARE 93-89	0
90	SPARE 93-90	0
91	SPARE 93-91	0
92	SPARE 93-92	0
93	SPARE 93-93	0
94	SPARE 93-94	0
95	SPARE 93-95	0

95
0 ALARMS DRPO BY PUTALM-ALMRUF FULL
1 TREND PEN/DRPM UPDATE CALIBRATE
2 TREND PEN/DRPM UPDATE CANCELLED
3 FUTURE
4 FUTURE
5 FUTURE

ATTACHMENT 5

CONTROL ROOM RECORDER LIST

I SAFETY RELATED PARAMETERS

<u>RECORDER</u>	<u>INSTRUMENT(S) RECORDED</u>
TR-4638	TE-4638-1 Heat Exch. 1B & 1D Outlet Loop 2 TE-4638-3 PCRV Barrel Cooling Outlet Loop 2 TE-73336-2 PCRV Surf. Temp. (Not Safety Related)
TR-4637	TE-4637-1 Heat Exch. 1A & 1C Outlet Loop 1 TE-4637-3 PCRV Barrel Cooling Outlet Loop 1 TE-73336-1 PCRV Surf. Temp. (Not Safety Related)
FR-2222	FT-2222-1 thru FT-2222-12 Steam Generator FW Flow Loop 1 & Loop 2
PDR-11226/FR-7216	PDT-11226 PCRV Lo. Hd/Inst. Pntr. Purge
RR-93255	RT-93250-10 Loop 1 Rht. Stm. Activity RT-93250-11 Loop 2 Rht. Stm. Activity RT-93250-12 (Not Safety Related) RT-93251-12 (Not Safety Related) RT-7325-2 (Not Safety Related)
LR-4605	LT-4605 Surge Tank 1A Loop 1 Level LT-4606 Surge Tank 1B Loop 2 Level
PR-2559	PT-2559 Recond. Suct. Press.
PR-1108	PT-1108 Reactor Pressure
NR-1133-2	NE-1133-1 CH 3 Flux Detector For PPS NE-1134-1 CH 4 Flux Detector For PPS NE-1135-1 CH 5 Flux Detector For PPS NE-1136-1 CH 6 Flux Detector For PPS NE-1137-1 CH 7 Flux Detector For PPS NE-1138-1 CH 8 Flux Detector For PPS
NR-1131/1133-1	NE-1131 CH 1 Neutron Counter NE-1132 CH 2 Neutron Counter NE-1133-1 CH 3 Flux Detector For PPS NE-1134-1 CH 4 Flux Detector For PPS NE-1135-1 CH 5 Flux Detector For PPS

PR-2267/FR-2239

PT-2267 Stm. Gen. 1A Rht. Stm. Hdr. Loop 1
FT-2239 Em. Cond. To Loop 1 Rht.

FR-2205

FT-2205 Loop 1 FW Flow Control
FT-2207 Loop 1 FW Flow Low Range

FR-2206

FT-2206 Loop 2 FW Flow Control
FT-2208 Loop 2 FW Flow Low Range

PR-2268/40

PT-2268 Stm. Gen. 1B Rht. Stm. Hdr. Loop 2
FT-2240 Em. Cond. To Loop 2 Rht.

II NON-SAFETY RELATED PARAMETERS

<u>RECORDER</u>	<u>DESCRIPTION</u>
TR-2322	Purif. Sys. Temps. Low Range
TR-2321	Helium Purif. System Temps.
TR-2232	Steam Generator Reheater Inlet Temp., Loop 1
TR-21269	Circ. Brg. Housing Temp., Loop 2
AR-9303	Process Chromatograph
RR-93252-12	PCRV Relief Valve Pipe Mon.
RR-73437	Rx. Plant Exh. Stack Gas
RR-7312	Plant Gaseous Radioact.
RR-93256	Activity Monitor Recorder
RR-93254	Area Monitor Recorder
TR-1192	Sample Line Temp. Low
ER-92107	Main Generator
IR-92108	Main Generator
TR-5125	Gen. Field
TR-92105	Gen. & Transformers
TR-5156	T-G & BFPT Metal & Drain
RR-93537	Radiation Monitoring
RR-93538	Radiation Monitoring
RR-93539	Radiation Monitoring
RR-93540	Radiation Monitoring
FR-6351/52/75	Surge Tanks to Exhaust/To Reactor Plant
	Exhaust/Core Support Vent Filter
TR-2227	Every Module Main Steam, Loop 1
TR-2255	Steam Generator Reheat Steam, Loop 1
FR-2339	Helium Purif. System Flow
NR-1199/XR-11262/	Control Ch. Ave. Signal/Pur/Flow Ratio
FR-11262	Measure/Pur/Flow Ratio Measure
TR-2256	Reheat Steam Hdr., Loop 1
PR-22129	Loop 1, Main Steam Header
TR-22121/22	Loop 1 Main Steam Temp./Loop 2 M.S. Temp.
MR-9306/07	Pri. Cool. Moist. Select/Same
RR-2263/64	Rht. Condensate Monitors, Loop 1/Loop 2
PR-22130	Loop 2 Main Steam Header
TR-31115	Misc. Operational Temps.
TR-3118	Cycle & Heater Temps.
CR-3390-2	Econ. Inlet Cat. Conduct.
XR-3390-1	Econ. Inlet pH
FR-3151	Cond. To Heater 4
FR-8422	Aux. Blr. Stm. Header
PDR-3380/XR-3387-1	Cond. Drain Vessels/Dea. Inlet D02
GR-5154	Mn. Turb. Vib. Ecc. & Diff. Exp.
TR-5153	Mn. Turb. Temp. & Diff. Temp.
FR-5242	Main Steam
ZR-5155	Valve Position & Speed
FR-4210	Serv. Wtr. Cool. Twr. Makeup
FR-4101	Main Cool. Twr. Makeup & Blowdown
XR-9005	Trend Recorder

XR-9006
ER-92243
MEGAVARS/MEGAWATTS
SYSTEM FREQ

LR-4102
FIR-4104
TR-8903
TR-8901
TR-8702
XR-93155-1

XR-93115-2

XR-93115-3

Trend Recorder
System Voltage

Stor. Basin Circ. Water Makeup
Platte River & St. Vrain Circ. Water Makeup
River Temp. Mon., Flume
River Temp. Mon., Upstream
River Temp. Mon., Downstream
Chart Recorder For Meteorological Data
60 Meter Tower
Elev. & Coord. - 4829 (H7) - Chart Rec.
For Meteorological Data - 60 Meter Tower
Elev. & Coord. - 4829 (H7) - Chart Rec.
For Meteorological Data - 60 Meter Tower

ATTACHMENT 6

FAST POST TRIP REVIEW
GROUP TREND LOG NO 1 GROUP 1 SELECTED BY OPERATOR
PRINTED ON 12/29/82 AT 6:55

FAST POST TRIP REVIEW FILE 2
INITIATED 12/29/82 AT 3:38 VIA XA-93223 LP 1 SHUTDN AUTOMATIC

*	9029	CALC	GAS	BALANCE	POWER	%	9032	CALC	LINEAR	CHANNELS	POWER	9009	CALC	AVE	CORE	INLET	TEMP														
*	9010	CALC	AVE	FUEL	TEMP		9011	CALC	AVE	CORE	OUTLET	TEMP	9016	CALC	AVE	CIRC	INLET	TEMP													
*	9040	CALC	CORE	RESISTANCE			9039	CALC	POWER/FLOW	RATIO		446	MI-9306	MOISTURE	MONITOR	TEMP															
*	9100	CALC	MI-9306	MOISTURE	PPM		447	MI-9307	MOISTURE	MONITOR	TEMP	9101	CALC	MI-9307	MOISTURE	PPM															
*	9012	CALC	A	CIRC	AVE	INLET	TEMP	9013	CALC	B	CIRC	AVE	INLET	TEMP	9014	CALC	C	CIRC	AVE	INLET	TEMP										
*	9015	CALC	D	CIRC	AVE	INLET	TEMP																								

POINT	9029	:	9032	:	9009	:	9010	:	9011	:	9016	:	9040	:	9039	:	446	:	9100	:	447	:	9101	:	9012	:	9013	:	9014	:	9015
UNIT	%	:	%	:	DEGF	:	DEGF	:	DEGF	:	DEGF	:	NONE	:	NONE	:	DEGF	:	DEGF	:	DEGF	:	NONE	:	NONE	:	NONE	:	DEGF	:	DEGF

TIME																															
332																															
28	0.8		1.5		106		174		192		103		0.60		0.112		-34.2		174		-38.8		131		99		99		112		11
33	0.8		1.4		106		174		192		103		0.60		0.112		-34.2		174		-38.8		131		99		99		112		11
38	0.8		1.4		106		174		193		103		0.60		0.112		-34.2		174		-38.8		131		99		99		112		11
43	0.8		1.4		106		174		193		103		0.60		0.112		-34.2		174		-38.8		131		99		99		112		11
48	0.8		1.4		106		174		193		103		0.60		0.112		-34.2		174		-38.8		131		99		99		112		11
53	0.8		1.4		106		174		193		103		0.60		0.112		-34.2		174		-38.8		131		99		99		112		11
58	0.8		1.3		106		174		193		103		0.60		0.112		-34.2		174		-38.8		131		99		99		112		11
333																															
4	0.8		1.3		106		174		193		103		0.60		0.112		-34.2		174		-38.8		131		99		99		112		11
9	0.8		1.3		106		174		194		104		0.59		0.113		-34.2		174		-38.8		131		99		100		112		11
14	0.8		1.3		106		174		194		104		0.59		0.113		-34.2		174		-38.8		131		99		100		112		11
19	0.8		1.2		106		174		194		104		0.59		0.113		-34.2		174		-38.8		131		99		100		112		11
24	0.8		1.2		106		174		194		104		0.59		0.113		-34.2		174		-38.8		131		99		100		112		11
29	0.8		1.2		106		174		194		104		0.59		0.113		-34.2		174		-38.9		131		99		100		112		11
34	0.8		1.1		106		174		194		104		0.59		0.113		-34.2		174		-38.9		131		99		100		112		11
39	0.8		1.1		106		174		194		104		0.59		0.113		-34.2		174		-38.9		131		99		100		112		11
44	0.8		1.1		106		174		194		104		0.59		0.113		-34.2		174		-38.8		131		99		100		112		11
50	0.8		1.1		106		174		194		104		0.59		0.113		-34.2		174		-38.8		131		99		100		112		11
55	0.8		1.1		106		174		194		104		0.59		0.113		-34.2		174		-38.8		131		99		100		112		11
334																															
0	0.8		1.1		106		174		194		104		0.59		0.113		-34.2		174		-38.8		131		99		100		112		11
6	0.8		1.0		106		174		194		104		0.59		0.113		-34.2		174		-38.8		131		99		100		112		11
11	0.8		1.0		106		176		195		104		0.60		0.114		-34.2		174		-38.8		131		99		100		112		11
16	0.8		1.0		106		176		195		104		0.60		0.114		-34.2		174		-38.8		131		99		100		112		11
22	0.8		1.0		106		176		195		104		0.60		0.114		-34.2		174		-38.8		131		99		100		112		11
27	DATA NOT AVAILABLE																														
32	0.8		0.9		106		176		195		104		0.60		0.114		-34.2		174		-38.8		131		99		100		112		11
37	0.8		0.9		106		176		195		104		0.60		0.114		-34.2		174		-38.8		131		99		100		112		11
42	DATA NOT AVAILABLE																														
47	0.8		0.9		106		176		196		104		0.60		0.114		-34.2		174		-38.8		131		99		100		112		11
53	0.8		0.9		106		176		196		104		0.60		0.114		-34.2		174		-38.8		131		99		100		112		11
58	0.8		0.9		106		176		196		104		0.60		0.114		-34.2		174		-38.8		131		99		100		112		11
335																															
3	0.8		0.9		106		176		196		104		0.60		0.114		-34.2		174		-38.8		131		99		100		112		11
8	0.8		0.9		106		177		197		104		0.59		0.116		-34.2		174		-38.8		131		99		99		112		11

9	0.8	0.0	109	157	203	109	0.58	0.119	-34.3	174	-38.9	130	102	102	117
14	0.8	0.0	109	157	203	109	0.58	0.119	-34.3	174	-38.9	130	102	102	117
19	0.8	0.0	109	157	203	109	0.58	0.119	-34.3	173	-38.9	130	102	102	117
24	0.8	0.0	109	157	203	109	0.58	0.119	-34.2	173	-38.9	130	102	102	117
29	0.8	0.0	109	157	203	109	0.58	0.119	-34.2	173	-38.9	130	102	102	117
34	0.8	0.0	109	157	203	109	0.58	0.119	-34.2	173	-38.9	130	102	102	117
39	0.8	0.0	109	157	203	109	0.58	0.119	-34.2	173	-38.9	130	102	102	117
44	0.8	0.0	109	157	203	109	0.58	0.119	-34.2	173	-38.9	130	102	102	117
49	0.8	0.0	109	157	203	109	0.58	0.119	-34.2	173	-38.9	130	102	102	117
54	0.8	0.0	109	157	203	109	0.58	0.119	-34.2	173	-38.8	130	102	102	117
59	0.8	0.0	109	157	203	109	0.58	0.119	-34.2	173	-38.8	130	102	102	117
345															
4	0.8	0.0	109	157	203	109	0.58	0.119	-34.2	173	-38.8	130	102	102	117
9	0.8	0.0	110	157	203	110	0.57	0.118	-34.2	173	-38.8	130	102	102	119
14	0.8	0.0	110	157	203	110	0.57	0.118	-34.2	173	-38.8	130	102	102	119
19	0.8	0.0	110	157	203	110	0.57	0.118	-34.2	174	-38.8	131	102	102	119
24	0.8	0.0	110	157	203	110	0.57	0.118	-34.2	174	-38.8	131	102	102	119
29	0.8	0.0	110	157	203	110	0.57	0.118	-34.2	174	-38.8	131	102	102	119
34	0.8	0.0	110	157	203	110	0.57	0.118	-34.2	174	-38.8	131	102	102	119
39	0.8	0.0	110	157	203	110	0.57	0.118	-34.2	174	-38.8	131	102	102	119
44	0.8	0.0	110	157	203	110	0.57	0.118	-34.2	174	-38.8	131	102	102	119
49	0.8	0.0	110	157	203	110	0.57	0.118	-34.2	174	-38.8	131	102	102	119
54	0.8	0.0	110	157	203	110	0.57	0.118	-34.2	174	-38.8	131	102	102	119
59	0.8	0.0	110	157	203	110	0.57	0.118	-34.2	174	-38.8	131	102	102	119
346															
4	0.8	0.0	110	157	203	110	0.57	0.118	-34.3	174	-38.8	131	102	102	119
9	0.8	0.0	109	156	202	109	0.60	0.117	-34.2	174	-38.8	131	101	102	117
14	0.8	0.0	109	156	202	109	0.60	0.117	-34.2	174	-38.8	131	101	102	117
19	0.8	0.0	109	156	202	109	0.60	0.117	-34.2	174	-38.8	131	101	102	117
24	0.8	0.0	109	156	202	109	0.60	0.117	-34.2	174	-38.8	131	101	102	117
29	0.8	0.0	109	156	202	109	0.60	0.117	-34.2	174	-38.8	131	101	102	117
34	0.8	0.0	109	156	202	109	0.60	0.117	-34.2	174	-38.8	131	101	102	117
39	0.8	0.0	109	156	202	109	0.60	0.117	-34.2	174	-38.8	131	101	102	117
45	0.8	0.0	109	156	202	109	0.60	0.117	-34.2	174	-38.8	131	101	102	117
50	0.8	0.0	109	156	202	109	0.60	0.117	-34.2	174	-38.8	131	101	102	117
55	0.8	0.0	109	156	202	109	0.60	0.117	-34.2	174	-38.8	131	101	102	117
347															
1	0.8	0.0	109	156	202	109	0.60	0.117	-34.2	174	-38.8	131	101	102	117
6	0.8	0.0	109	156	202	109	0.60	0.117	-34.2	174	-38.8	131	101	102	117
11	0.8	0.0	109	155	202	109	0.61	0.116	-34.2	174	-38.8	131	101	102	116
16	0.8	0.0	109	155	202	109	0.61	0.116	-34.2	174	-38.8	131	101	102	116
21	0.8	0.0	109	155	202	109	0.61	0.116	-34.0	174	-38.8	131	101	102	116
26	0.8	0.0	109	155	202	109	0.61	0.116	-34.0	174	-38.8	131	101	102	116
31	0.8	0.0	109	155	202	109	0.61	0.116	-34.0	174	-38.8	131	101	102	116
36	0.8	0.0	109	155	202	109	0.61	0.116	-34.0	174	-38.8	131	101	102	116
41	0.8	0.0	109	155	201	109	0.61	0.116	-34.2	174	-38.8	131	101	102	116
47	0.8	0.0	109	155	201	109	0.61	0.116	-34.2	174	-38.8	131	101	102	116
52	0.8	0.0	109	155	201	109	0.61	0.116	-34.2	174	-38.8	131	101	102	116
58	0.8	0.0	109	155	201	109	0.61	0.116	-34.2	174	-38.8	131	101	102	116
348															
3	0.8	0.0	109	155	201	109	0.61	0.116	-34.2	174	-38.8	131	101	102	116
8	0.8	0.0	108	155	201	108	0.62	0.116	-34.2	174	-38.8	131	101	102	116
13	0.8	0.0	108	155	201	108	0.62	0.116	-34.2	174	-38.8	131	101	102	116
18	0.8	0.0	108	155	201	108	0.62	0.116	-34.2	174	-38.8	131	101	102	116
23	0.8	0.0	108	155	201	108	0.62	0.116	-34.2	174	-38.8	131	101	102	116

1 TAN
2 GREEN

3 BLUE
4 RED

28	0.8	0.0	108	155	201	108	0.62	0.116	-34.2	174	-38.8	131	101	102	116	11
33	0.8	0.0	108	155	201	108	0.62	0.116	-34.2	174	-38.8	131	101	102	116	1

ATTACHMENT 7



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

G-9
Issue 2
Page 1 of 7

TITLE: CONTROLLED WORK PROCEDURES

ISSUANCE
AUTHORIZED
BY

6-23-83
Lawrence Bray 7/11/83

PORC
REVIEW

PORC 526 JUL 20 1983

EFFECTIVE
DATE

7-27-83

1.0 PURPOSE

This procedure establishes the requirements for the development of procedures to control modification installation and selected non-routine maintenance work.

2.0 APPLICABILITY

This procedure applies to all modification work, and to selected non-routine maintenance work, when requested by plant personnel. It does not apply to routine maintenance, or nonroutine maintenance, that is described in Procedure P-7.

3.0 GENERAL REQUIREMENTS

3.1 A Controlled Work Procedure (CWP) is utilized to perform work governed by this procedure.

3.2 A CWP is a detailed step-by-step work plan that reflects the requirements of the job and includes such items as prefabrication, fabrication, welding, non-destructive examinations, inspections, cleaning, testing, installation, a safety evaluation of the Change Notice and any other pertinent work. In addition to the work plan, the CWP also includes the following items when required:

- a) Cold Checkout Tests
- b) Functional Tests
- c) Design Document Installation Requirements
- d) Instrument Setpoint Change Forms
- e) Temporary Configuration Forms

3.3 A CWP is required for all plant modification work associated with an approved Change Notice. The approval and release of a Change Notice, (CN) authorizes NED-Site to prepare a CWP for the installation work.



- 3.4 A Plant Trouble Report (PTR), as described in P-7, may identify the need for preparation of an Action Request, which may in turn authorize the preparation of a CWP.
- 3.5 CWP's are numbered sequentially beginning each year. CWP revisions are identified as "issues" and are sequentially numbered. Example: CWP-80-0001, Issue 1.
- 3.6 The Records Center will maintain a CWP file which will also serve as CWP log and will generate reports required for control and followup.
- 3.7 The Records Center shall maintain an up-to-date hard copy suspense file for all open CWP's. Upon receipt of a completed CWP, Records Center shall verify and update all data in the CWP file; file original CWP in archive file; and discard all suspense copies.
- 3.8. CWP's are prepared or revised using a CWP Form (Attachment G-9A) by NED-Site in accordance with guidance provided by CWP Manual and submitted to Technical Services for coordination of reviews and approvals.
- 3.9 A Work Review Committee (WRC) reviews all CWP's to:
 - a) Determine if the work has been clearly and adequately defined.
 - b) Evaluate the effect on other plant systems, conditions or operations so that the work can be accomplished without compromising plant safety margins, Technical Specifications and Administrative Procedures or endangering plant personnel protection.
 - c) Determine the need for Health Physics control, Radiation Work Permit (RWP) and/or surveys. The type of Health Physics coverage shall be preliminarily specified.
 - d) Review impact on operations and determine if special training needed.



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

G-9
Issue 2
Page 3 of 7

3.10 The WRC consists of representatives from the following departments as required:

- a) Technical Services (Coordinator)
- b) NED-Site
- c) Operations
- d) Maintenance
- e) Radiation Protection
- f) Electrical
- g) Results
- h) Training

3.11 Deviations from CWP's are documented by utilizing the Deviation Report (DR) Form (Attachment G-9B). CWP-DR's are numbered by the addition of an alphabetical suffix to the CWP number. NED Site is responsible for maintaining the CWP-DR number log. Deviations to CWP's may be initiated provided that:

- a) The materials and components as specified in the CN are not compromised. Materials and components may be substituted if the substitutions meet or exceed the requirements set forth in the original CN.
- b) The design intent, safety evaluation, and/or system process flow as specified in the CN is not altered.
- c) The precautions identified in Q-3 and the CWP are not compromised.

If the proposed deviation does not meet the above criteria, all work on that portion of the job must stop until a revision to the affected portion of the CWP is issued.

3.12 A CWP-DR that affects tagging boundaries shall require Shift Supervisor approval.

4.0 PROCEDURE

4.1 CWP PROCESSING, CONTROLLING AND IMPLEMENTATION

<u>RESPONSIBILITY</u>	<u>ACTION</u>
NED-SITE (CWP PREPARER)	1. Receives proper authorization for CWP, prepares CWP per CWP Manual and assigns sequential number.



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

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Issue 2
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Q.A.

2. Verifies appropriateness of installation, identifies hold points/witness points for QA, inspection and test verification requirements. Returns CWP to NED-Site.

NED SITE
(CWP PREPARER)

3. Revises, if required. Logs date to WRC and sends to Technical Services. Sends copy to Records Center Suspense file.

TECHNICAL SERVICES

4. Coordinates Work Review Committee, and Technical Services Reviews.
5. Coordinates PORC and NFSC and Plant Management approval as appropriate.
6. Forwards approved CWP to Scheduling Department.

SCHEDULING
DEPARTMENT

7. If work is not to be done by an outside contractor, coordinates the work start date with the availability of materials, the department responsible for the work performance, and Operations. Notifies Technical Services of work start date. Forwards CWP to Shift Supervisor.

If work is to be done by outside contractor, forwards CWP to NED-Site construction coordinator, who coordinates availability of materials and forwards CWP to Shift Supervisor. Notifies Technical Services of work start date.

NOTE: Prefabrication of work or materials involved with a CWP may be accomplished prior to the CWP work start date after plant management approval of the CWP provided the prefabrication work does not interfere with plant systems or operation.



SHIFT SUPERVISOR

8. Signs Item 1 of work control block releasing CWP for work. Retains copy and returns original to work coordinator or department performing work.

WORK COORDINATOR/
DEPARTMENT
PERFORMING WORK

9. Supervises work implementation and arranges for all required construction inspections and tests. Coordinates sign off for Items 2-9 of Work Control Block.
10. Assembles all work record data for inclusion into the CWP package upon completion of the work.

SHIFT SUPERVISOR

11. Coordinates CCT's and FT's to plant conditions and signs the CWP original at the completion of the work and related activities. If NA is checked, no signature is required. Forwards to Technical Services.

TECHNICAL SERVICES

12. Assures completion of the CWP Cover Sheet.

Logs each CWP that requires reporting and forwards completed CWP to NED-Site.

NED-SITE

13. Coordinates update of Control Room/Shift Supervisor design documents and forwards CWP to QA/QC.

QA/QC

14. Verifies all required signatures and check offs are included on the CWP Cover Sheet.
15. Reviews the completed CWP for completeness and if complete, forwards to Record Center for retention; if not resolves problems, and forwards to Records Center for retention.



NED-SITE

16. Upon completion of construction, advises NED-DENVER to prepare "As-Built Verification" package.
17. When a method other than a CN generates a CWP, a copy of the completed CWP shall be forwarded to NED-Denver to insure proper design document updating.

NED-DENVER

18. Prepares "As-Built Verification" information to determine if CN reissue is required.
19. Incorporates CN into Design Documents, and issues updated documents, and initiates CN close-out.

4.2 DEVIATION REQUESTS

RESPONSIBILITY	ACTION
DEPARTMENT PERFORMING WORK	<ol style="list-style-type: none">1. Stops all work on safety-related items associated with the proposed deviation.2. Initiates a CWP Deviation Report (CWP-DR) (Attachment G-9B) explaining in detail the desired deviation and the reasons for the deviation.3. When appropriate includes marked-up drawings to illustrate the proposed deviation.4. Submits the CWP-DR to NED-Site.
NED-SITE (CWP PREPARER)	<ol style="list-style-type: none">5. Assigns a CWP-DR number.6. Reviews the CWP-DR and coordinates review and approval, as appropriate, by the individual(s) or department(s) responsible for the subject matter of the deviation. If approved, forwards CWP-DR to QA/QC. If the CWP-DR is not approved, it is cancelled and forwarded to QA/QC.



QA/QC

7. Verifies that deviation is adequately documented and justified; signs and dates; returns CWP-DR to NED-Site.

NED-SITE
(CWP PREPARER)

8. Retains copy of CWP-DR, forwards the original of the approved CWP-DR to QA/QC and sends copies to the organization performing the work to be attached to working copy of CWP, to NED-Denver, Technical Services, and Shift Supervisors office.

DEPARTMENT
PERFORMING WORK

9. Upon receipt of the copy of the approved CWP-DR from NED-Site, work may proceed per the CWP-DR.

5.0 REFERENCES

- 5.1 Procedure G-3, "Action Request-Preparation and Processing"
- 5.2 Procedure Q-3, "Design Control System"
- 5.3 "Controlled Work Procedures Manual"
- 5.4 Technical Specification Section 7.5
- 5.5 Procedure P-7, "Work Control, - Maintenance on Safety Related Equipment"
- 5.6 10CFR50

6.0 ATTACHMENTS

- G-9A CWP Form
- G-9B CWP Deviation Report Form



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. G-9A
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CONTROLLED WORK PROCEDURE FORM



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION
CONTROLLED WORK PROCEDURE

CWP NO. _____ ISSUE _____
CN NO. _____

WORK BY _____

TITLE _____		TO BE COMPLETED BY NED PLANNER	
DESCRIPTION _____			
<input type="checkbox"/> SAFETY RELATED <input type="checkbox"/> NON-SAFETY RELATED			
PREPARED BY _____ (signature) _____ (date)		REVIEWED BY QA/QC _____ (signature) _____ (date)	
REVIEW TO BE COMPLETED BY WORK REVIEW COMMITTEE			
LIST REQ'D. TOR'S <input type="checkbox"/> NA _____		OPERATION IMPACT REVIEWED <input type="checkbox"/> YES <input type="checkbox"/> NO	
LIST REQ'D. SCRS <input type="checkbox"/> NA _____		TRAINING REQUIRED <input type="checkbox"/> YES <input type="checkbox"/> NO	
PT TEST REQUIRED <input type="checkbox"/> YES <input type="checkbox"/> NO		CCT TEST REQUIRED <input type="checkbox"/> YES <input type="checkbox"/> NO	
TYPE OF H.P. REQ'D. <input type="checkbox"/> NA _____			
REVIEW TO BE COMPLETED BY TECH. SERV.			
LIST OPER. PROC. REQ. REVISION <input type="checkbox"/> NA _____			
REQ'D. REPORTS: SO. 88 <input type="checkbox"/> YES <input type="checkbox"/> NO		TECH. SPEC. <input type="checkbox"/> YES <input type="checkbox"/> NO	
NPRDS UPDATE REQ'D. <input type="checkbox"/> YES <input type="checkbox"/> NO			
SAFETY EVALUATION CONCURRENCE <input type="checkbox"/> YES <input type="checkbox"/> NO			
APPROVAL TO BE COMPLETED AS NOTED			
FORC REVIEW: SAF. SIG. <input type="checkbox"/> YES <input type="checkbox"/> NO		UNREVIEWED SAF. QUES. <input type="checkbox"/> YES <input type="checkbox"/> NO	
APPROVED <input type="checkbox"/> YES <input type="checkbox"/> NO _____ (signature) _____ (date)			
NPSC CONCUR: SAF. SIG. <input type="checkbox"/> YES <input type="checkbox"/> NO		UNREVIEWED SAF. QUES. <input type="checkbox"/> YES <input type="checkbox"/> NO	
APPROVED <input type="checkbox"/> YES <input type="checkbox"/> NO _____ (signature) _____ (date)			
APPROVED <input type="checkbox"/> YES <input type="checkbox"/> NO		SUFF. OPER. _____ (signature) _____ (date)	
SCHEDULING PLANT _____ (signature and date)		OUTSIDE CONTRACTOR _____ (signature and date)	
WORK CONTROL TO BE COMPLETED AS NOTED			
(1) SYSTEM TAGGED AND RELEASED FOR WORK		_____ (signature) _____ (date)	
(1A) CONSTRUCTION COMPLETE		_____ (signature) _____ (date)	
(2) WORK SURRENDERED FOR TEST		_____ (signature) _____ (date)	
(3) TAGS REMOVING FOR REWORK <input type="checkbox"/> NA		_____ (signature) _____ (date)	
(4) WORK SURRENDERED FOR RETEST <input type="checkbox"/> NA		_____ (signature) _____ (date)	
(5) WORK, TEST / INSP. COMPLETE		_____ (signature) _____ (date)	
(6) CCT COMPLETE <input type="checkbox"/> NA		_____ (signature) _____ (date)	
(7) PT COMPLETE <input type="checkbox"/> NA		_____ (signature) _____ (date)	
(8) TOR'S / SCRS COMPLETE <input type="checkbox"/> NA		_____ (signature) _____ (date)	
(9) OPER. PROC(S) REVISED AND ISSUED <input type="checkbox"/> NA		_____ (signature) _____ (date)	
(10) TAGS REMOVED AND EQUIP. RETURNED TO SERVICE		_____ (signature) _____ (date)	

FORM AY 372-22-3643

CWP DEVIATION REPORT FORM



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

OWP - DR NO. _____
CY NO. _____
SAFETY REL ☐ YES
☐ NO

CWP DEVIATION REPORT

DESCRIPTION	TO BE COMPLETED BY INITIATOR / COG. ENGR
PROBLEM DESCRIPTION: _____ _____ _____ _____ _____ _____ _____ _____ _____ _____	
DEVIATION: _____ _____ _____ _____ _____ _____ _____ _____ _____	
OWP STEPS/PAGES AFFECTED: _____ _____ _____ _____ _____ _____ _____ _____	
REQUESTED BY _____ DATE: _____ <small>(PRINT NAME AND TITLE) (DATE)</small>	
APPROVALS THIS DR HAS BEEN REVIEWED AND IT HAS BEEN DETERMINED THAT THE DEVIATION(S) DO NOT AFFECT THE DESIGN INTENT, PROCESS FLOW AND/OR SAFETY EVALUATION. THIS DR IS <input type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED _____ <small>(DATE) (DATE)</small>	
WED SITE _____ <small>(DATE) (DATE)</small>	QUALITY ASSURANCE _____ <small>(DATE) (DATE)</small>
SHIFT SUPERVISOR _____ <small>(DATE) (DATE)</small>	NEED ONLY IF DR INVOLVES A CHANGE TO TAGGED BOUNDARIES



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

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TITLE: WORK CONTROL - MAINTENANCE ON SAFETY RELATED EQUIPMENT

ISSUANCE AUTHORIZED BY	<i>5-17-83</i> <i>De Warrington</i>	<i>5-18-83</i> <i>James B. Brey</i>
PORC REVIEW	PORC 518 MAY 25 1983	EFFECTIVE DATE 6-2-83

1.0 PURPOSE

This procedure describes the requirements for the performance of Safety Related maintenance and repair activities at the FSV Nuclear Generating Station. Non-Safety Related maintenance activities are addressed under Maintenance Work Control Procedure as a Level II procedure.

2.0 APPLICABILITY

This procedure applies to site maintenance and repair activities.

Specifically excluded are any modification or calibration activities. For Plant Modifications see Procedure G-9. For calibrations see Procedure Q-12.

3.0 GENERAL REQUIREMENTS

3.1 The Station Manager is responsible for all maintenance activities.

3.2 All Safety-Related maintenance and repair work must be performed according to documented instructions, procedures, or drawings of a type appropriate to the circumstances. Site Engineering shall be notified of any document changes (i.e. material or dimensional changes.)

3.3 The definitions of various types of maintenance to be performed are as follows:

3.3.1 MAINTENANCE

Those policies and practices by which the mechanical, electrical, instrumentation and control systems of Fort Saint Vrain are kept in a condition of good repair or efficiency so they may satisfactorily perform their intended functions.



3.3.2 MAINTENANCE, EMERGENCY

Those maintenance activities which must be performed without delay in order to:

- a) Avoid degradation of off-normal conditions which, in themselves, do not constitute an accident, but which could lead to an accident or serious equipment damage if not corrected promptly;
- b) Reduce the consequences of an accident or hazardous condition which has already occurred;
- c) Implement the emergency plan and or security contingency plan;
- d) Prepare for an anticipated act of nature;
- e) Replace or repair defective parts, components, structures or systems in order to prevent degradation of plant safety margins or further degradation of the quality of the parts, systems or components that could affect the safe operation of the plant.

3.3.3 *MAINTENANCE, ROUTINE

Activities common to daily power plant operation which are repetitive in nature or come at preplanned intervals or are prescribed as a part of the approved routine or preventive maintenance program.

3.3.4 *MAINTENANCE, NON-ROUTINE

Those maintenance activities, performed on structures, systems or components, which are special in nature, are not common to daily power plant routine operations. A Controlled Work Procedure may be required to perform the work. These Controlled Work Procedures may become maintenance procedures upon review and recommendation by Site Engineering.



3.3.5 *REPAIR

The process of restoring a nonconforming item to a condition such that the capability of the item to function reliably and safely is unimpaired even though the item may not conform to its original specified requirements.

NOTE: If not restored to original specification requirements a NCR must be prepared.

*Denotes definitions extracted from FSV Administrative Procedure G-1

- 3.4 "Emergency Maintenance" is initiated by the Shift Supervisor using a Plant Trouble Report (PTR) marked "For Immediate Follow Up".
- 3.5 Any site employee may recommend the initiation of a PTR to correct equipment defects, malfunctions or a need for servicing.
- 3.6 All maintenance performed on Safety Related plant equipment must be recorded and the records kept by the department performing the work. Selected records, as identified in Procedure Q-17 are forwarded to the Records Center.
- 3.7 All replacement parts and materials used in Safety-Related systems or components are obtained and issued as described in Procedure P-5.



3.8 Maintenance records for Safety-Related systems or components must contain at least the following:

- a) A reference to the Instruction, Procedures and/or Drawings used.
- b) The plant equipment number, equipment description, or the system number, as applicable.
- c) A list of any calibrated tools or equipment used.
- d) A brief description of the trouble or symptoms.
- e) A description of the work performed.
- f) A list of replacement parts used and a copy of the Direct Charge Stores Requisition or a reference to it.
- g) The signature or initials of the person authorizing the work.
- h) The signature or initials of the person assigning the work.
- i) The signature or initials of the workman performing the work.
- j) The signature, initials or stamp of the inspector which verifies the acceptability of work performed.
- k) The date and time of issuance/surrender of a clearance, if any, or the date and length of time of work performance.
- l) The signature or initials of the supervisor reviewing the report.
- m) Initials, signature, or stamp of responsible person indicating the acceptance of any testing performed and the results of those tests are in the work package.
- n) A record of dimensions, tolerances, or parameters if required.

3.9 Maintenance Procedure format requirements are established by Procedure G-2, Attachment G-2B. The applicable department supervisor establishes a procedure numbering system and maintains a procedure index.



- 3.10 Consumables such as oil, grease, distilled water, insulation varnishes, cleaning solutions, etc., used in connection with maintenance activities are purchased, identified, and controlled in accordance with Procedure P-5.
- 3.11 Cleaness of fluid systems, piping and components undergoing maintenance or repair activity shall be maintained in accordance with the applicable requirements and acceptance criteria of STD-3.
- 3.12 Work performed on Safety-Related equipment or on a Safety-Related system that clearly does not affect the Safety-Related function of the equipment or system can be classified as Non-Safety Related.
- 3.13 PTR work may be transferred to another department provided the Department Assignment Block notes the "Transferred to" on the white copy and that the Scheduling Department is notified of the transfer.
- 3.14 When a PTR identifies a need for action by a department other than the Nuclear Production Department such as to require generation of a CWP, an Action Request is prepared and processed per Procedure G-3.
- 3.15 Maintenance records are periodically reviewed by Technical Services to identify abnormal trends and equipment requiring abnormally frequent repairs. Identified problems are referred to the responsible organization for action.

4.0 PROCEDURES

4.1 EMERGENCY MAINTENANCE PROCEDURE

NOTE: Emergency conditions requiring immediate action are documented and processed on PTR's after or concurrent with work performance.

Under off-normal conditions when normal supervision is unavailable, the Shift Supervisor is responsible for directing emergency maintenance.

RESPONSIBILITY

ACTION

- | | |
|------------------|---|
| INITIATOR | 1. Notifies Shift Supervisor of a need for emergency maintenance or repair. |
| SHIFT SUPERVISOR | 2. Verifies that immediate action is required and that the required work is not a plant modification. |



3. Determines requirements for Controlled Work Procedures (CWP), Cold Checkout Test (CCT), Functional Test (FT) and Health Physics coverage. Notifies affected Supervisor(s). Initiates AR if CWP preparation by Site Engineering is appropriate.

4. Initiates a PTR by completing items 1 through 14 of the PTR (See Attachment P-7A). Forwards the green copies of the PTR to the Scheduling Department and forwards the remainder of the PTR to the Department Supervisor as appropriate.

NOTE: Scheduling will enter the PTR into the PTR data base.

5. Enters PTR data into Station Log.

6. Directs Operations personnel to clear system as required and authorize the start of work.

APPROPRIATE
SUPERVISOR

7. Completes the instruction of the PTR.
8. Assembles required craftsmen. Conducts any required job briefings and notifies the Shift Supervisor when ready to start work. Notifies MQC or QA/QC if required, of intent to start work.

9. Schedules and assigns work to craftsmen and supervises work in progress.

10. Assembles work record data such as inspection forms, test results, etc.

11. Arranges for CCT, FT and Health Physics coverage when required.

ASSIGNED
CRAFTSMEN

12. Performs necessary maintenance or repair.
13. Completes required PTR entries per Attachment P-7A and returns PTR to the responsible supervisor.



- | | |
|---------------------------|--|
| APPROPRIATE
SUPERVISOR | 14. Reviews completed work and signs
off PTR. |
| | 15. Forwards PTR to Scheduling. |
| SCHEDULING UNIT | 16. Distributes completed PTR copies
as required. |
| | 17. Updates data base and forwards PTR
to Technical Services. |
| TECHNICAL
SERVICES | 18. Reviews PTR to determine
reporting requirements. |
| | 19. Forwards completed PTR to
Records Center. |

4.2 NON-ROUTINE MAINTENANCE PROCEDURE

- | <u>RESPONSIBILITY</u> | <u>ACTION</u> |
|---------------------------|---|
| INITIATOR | 1. Prepares a PTR per Attachment 7A
of this procedure when an equipment
malfunction, or need for servicing
is identified. Forwards PTR to
appropriate supervisor. |
| APPROPRIATE
SUPERVISOR | 2. Reviews PTR for accuracy,
completeness and, if approved,
forwards to the On-Duty Reactor
Operator. |
| REACTOR OPERATOR | 3. Assigns PTR number.

4. Reviews for identification of safety-
related work.

5. Enters PTR data into the Station Log
and forwards PTR to Shift Supervisor. |
| SHIFT SUPERVISOR | 6. Reviews and, if approved, signs
and forwards PTR to the Scheduling
Department |
| SCHEDULING | 7. Reviews PTR for identification of
Safety Related classifications.

8. Removes the green copy. Forwards
remainder to the responsible department. |



- | | |
|------------------------|---|
| | 9. Files the green copy in the Scheduling office. |
| | 10. Inputs PTR data into computer program. Forwards PTR to assigned work force and a copy to Technical Services Department. |
| APPROPRIATE SUPERVISOR | 11. Provides necessary instructions, procedures and/or drawings as required. |
| | 12. Coordinates job briefings as required and notifies MQC or QA/QC if required, to start work. |
| SHIFT SUPERVISOR | 13. Directs Operations personnel to attach tags, as required, to alert Operations of existing plant conditions during the work performance. |
| | 14. Authorizes assigned workman to proceed. |
| ASSIGNED WORKMAN | 15. For maintenance work not requiring a "clearance", notifies the Shift Supervisor of his intent to proceed and describes the system effect of the work to be performed. |
| | 16. Implements necessary maintenance or repair.. |
| | 17. Completes required entries on PTR and forwards to Department Supervisor. |
| APPROPRIATE SUPERVISOR | 18. Reviews completed work and signs off PTR. |
| | 19. Forwards PTR to Scheduling. |
| SCHEDULING | 20. Closes out PTR and distributes completed PTR copies as required. |
| | 21. Updates data base and forwards PTR Technical Services. |
| TECHNICAL SERVICES | 22. Reviews PTR to determine reporting requirements. |
| | 23. Forwards completed PTR to Records Center. |



4.3 ROUTINE MAINTENANCE PROCEDURE

4.3.1 There are two categories in which routine maintenance may be initiated. They are as follows:

- (a) Routine maintenance may be initiated utilizing the same procedure for issuance as stated under Non-Routine Maintenance, Section 4.2 of this procedure.
- (b) Routine maintenance may be initiated by the Scheduling Department or the department responsible for performing the routine maintenance by initiating a Maintenance Procedure Control Form and attaching it to the appropriate documented instructions, procedures, or drawings.

4.4 Maintenance Non-Routine requiring a CWP

Responsibility

Action

APPROPRIATE
SUPERVISOR

1. Completes PTR section 19 if applicable and notifies Site Engineering

SITE
ENGINEERING

2. Determines program method by which work may be performed.

5.0 REFERENCE DOCUMENTS

- 5.1 Procedure G-1, "Definitions and Abbreviations"
- 5.2 Procedure G-2, "FSV Procedures Systems"
- 5.3 Procedure G-3, "Action Request - Preparation and Processing"
- 5.4 Procedure P-5, "Material Control"
- 5.5 Procedure G-9, "Controlled Work Procedures"
- 5.6 Procedure P-8, "Fire Prevention and Fighting"
- 5.7 Procedure Q-12, "Control of Measuring Equipment"
- 5.8 FSV-STD-3, "Cleaning of Fluid Systems at Fort St. Vrain"

6.0 ATTACHMENTS

- P-7A Plant Trouble Request Preparation Instructions
- P-7B Maintenance Procedure Control Form Preparation Instructions



PLANT TROUBLE REPORT PREPARATION PROCEDURE

The numbers below correspond to those in the sample form shown on Page 4 of this attachment.

<u>RESPONSIBILITY</u>	<u>ACTION</u>
INITIATOR	<ol style="list-style-type: none">1. Enters name.2. Enters date.3. Enters when applicable, the Surveillance Test number, Technical Specification LCO number, Preventive Maintenance Operation (PMO) procedure number, or other identifying number.4. Identifies the equipment, by number if possible.5. Identifies the system of which the component is a part, if possible.6. Describe the trouble.7. Indicate plant location. (Reactor Building, Turbine Building, Elevation, General Area, etc.)
REACTOR OPERATOR	<ol style="list-style-type: none">8. Assigns PTR number. PTR numbers are assigned sequentially in the order received. A prefix (1 through 12) indicates the month during which the sequential number is assigned; e.g., 7-43 is the 43rd PTR of the 7th. month.9. Indicates if the equipment involved <u>is or is not</u> "Safety-Related", and initials bottom of entry block.
SHIFT SUPERVISOR	<ol style="list-style-type: none">10. Enters "x" if "Emergency Maintenance" is required, (see Section 4.1), and completes items 13 and 14.11. Enters signature indicating review and approval.
HEALTH PHYSICS	<ol style="list-style-type: none">12. Indicates if Health Physics Coverage <u>is or is not</u> required and initials and dates entry block.



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Attach. P-7A
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SCHEDULING/
MAINTENANCE QC

13. Indicates department assignment.

MAINTENANCE QC

14. Indicates if Maintenance/QC Inspection of work is or is not required.

15. Indicates if Department/QC Inspection of work is or is not required.

SCHEDULING/
MAINTENANCE QC

16. Enters signature and assures PTR is issued to responsible department when work can be accomplished.

17. Indicates type of maintenance to be performed.

APPROPRIATE
SUPERVISOR

18. Initials verifying correct type of maintenance is indicated in block 17.

19. Initiates Action Request if required and enters AR number.

20. Enters applicable procedure number or the letters "NPR" if no procedure is required.

21. Indicates post maintenance test requirements, if any; also enters specific instructions to workman if applicable; initials and dates entry block.

FOREMAN/
SENIOR
TECHNICIAN

22. Enters name of individual assigned to do the work.

23. Enters name.

24. Enters initials to indicate job briefing completed.

25. Enters date of work assignment.

FOREMAN/
WORKMAN

26. Documents his review of Procedure P-8 fire prevention requirements, as applicable.

27. Enters a description of the work performed and notes any pertinent information related to the trouble.



- | | |
|------------------------|--|
| | 28. Entries for these blocks are optional, if the job is incomplete due to material unavailability. The appropriate Direct Charge or Purchase Order number may be entered. |
| | 29. If a clearance was not issued complete this block. |
| | 30. Enters signature to signify work completion. |
| | 31. Enters date work completed. |
| | 32. When a clearance is required entries in these blocks will be completed by the individual holding the clearance (s). |
| QC INSPECTOR | 33. Signs indicating approved inspection of work performed. |
| | 34. Enters date of inspection approval. |
| APPROPRIATE SUPERVISOR | 35. Signs indicating review of completed work. |
| | 36. Enters date review completed. |
| TECHNICAL SERVICES | 37. Indicates if a Nuclear Plant Reliability System (NPRD) report is required. |
| | 38. Enters initials certifying that the above review has been completed. |
| | 39. Enters date review is completed. |



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Attach. P-7A
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PLANT TROUBLE REPORT

FORM (D) 372-30-2596

FORT ST. VRAIN STATION
PLANT TROUBLE REPORT

10 <input type="checkbox"/> FOR IMMEDIATE FOLLOW-UP		NO. 8	
TYPE <input type="checkbox"/> ROUTINE 17 MAINT. <input type="checkbox"/> NON-ROUTINE	VERIFIED BY: 18	<input type="checkbox"/> ACTION REQUEST REQUIRED 19	AR NUMBER
ORIGINATOR: 1	DEPARTMENT ASSIGNMENT		DATE 2
SUPERVISOR: 11	<input type="checkbox"/> ELECTRIC <input type="checkbox"/> MECHANICAL <input type="checkbox"/> RESULTS		SAFETY RELATED <input type="checkbox"/> YES <input type="checkbox"/> NO 9
SCHEDULER: 15	<input type="checkbox"/> H.P. <input type="checkbox"/> STORES <input type="checkbox"/> CHEM. <input type="checkbox"/> TECH. SER.		
SER. LCO. PMO. NO.: 3	OTHER: 13	TRANS. TO:	REACTOR OPERATOR
EQUIP. NO.: 4		SYSTEM: 5	
DESCRIPTION OF TROUBLE:			
6			
PLANT LOCATION:			
7			
NOTIFY HEALTH PHYSICS 12 <input type="checkbox"/> YES <input type="checkbox"/> NO PRIOR TO START		TRouble SHOOT & REPAIR PER PROCEDURE NO. 20	MTCL. QC REQUIRED 14 <input type="checkbox"/> YES <input type="checkbox"/> NO
INITIALS: DATE:		DEPT. QC REQUIRED 15 <input type="checkbox"/> YES <input type="checkbox"/> NO	FIRE PROTECTION P-6 REQUIREMENTS
INSTRUCTIONS:		WORKMAN 26	FOREMAN
		JOB BRIEFING	
21		1. JOB INVOLVED	
		2. POTENTIAL HAZARD 24	
		3. HAZARD PROTECTION	
		BRIEFED BY	
DEPT. SUPERVISOR		DATE	
ASSIGNED TO: 22	BY: 23	DATE: 25	
DESCRIPTION OF WORK:			
27			
COMPLETED BY: 30	DATE: 31	QC INSPECTION: 33	DATE: 34
QC NO. 28	PO NO. 29	REVIEWED BY: 35	DATE: 36
CLEARANCE ISSUED:	CLEARANCE RETURNED:	TIME WORKED	
TIME: DATE: 32	TIME: DATE: 38	29 MAN-HOURS	
NPRD REPORT REQUIRED <input type="checkbox"/> YES <input type="checkbox"/> NO 37	TECH. SERVICES BY: 38	DATE: 39	

DISTRIBUTION: WHITE-PLANT RECORDS; BLUE-DEPT. USE; GREEN-SCHEDULING DEPT. USE

MAINTENANCE PROCEDURE CONTROL FORM PREPARATION PROCEDURE

The numbers below correspond to those in the sample form shown on Page 3 of this attachment.

RESPONSIBILITY

MAINTENANCE
SCHEDULER,
MAINTENANCE CLERK,
OR APPROPRIATE
SUPERVISOR

ACTION

1. Enters applicable procedure number.
2. Enters clearance number, if any.
3. Indicates if this is a priority item.
4. Enters the title of the applicable procedure.
5. Identifies the equipment, by number if possible.
6. Indicates Quality Control coverage, if applicable.
7. Indicates type of maintenance to be performed.
8. Enters scheduled date.
9. Enters date due.
10. Enters signature and date indicating the review of above items.
11. Indicates any special instructions, test or requirements which the tradesman need be aware of.
12. Indicates workman to whom work is assigned.
13. Signature of person assigning work.
14. Enters as found/as left condition of the equipment.
15. If any out of specification requirements are noted pertinent data is entered.
16. Indicate material used on equipment.

WORKMAN



17. Lists direct charge number or other identifying data if a DC is issued.
18. Lists purchase order number, heat treatment number or any pertinent data.
19. Lists any deviations or indicates N/A.
20. Signs and dates, indicating review and approval of work performed and proper documentation of work performed.
21. Signs and dates, indicating approved inspection of work performed.
22. Signs and dates, indicating review of completed work.

QUALITY CONTROL

APPROPRIATE
SUPERVISOR



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. P-7B
Issue 5
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MAINTENANCE PROCEDURE CONTROL FORM



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

MAINTENANCE PROCEDURE CONTROL

① PROC. NO. _____ ISSUE _____
② CLEARANCE NO. _____
③ PRIORITY _____

GENERAL INFORMATION TO BE COMPLETED BY MAINTENANCE SCHEDULER / CLERK / SUPERVISOR

④ TITLE _____
⑤ EQUIP. NO. _____
⑥ MAINT. QC REQUIRED ☐ YES ☐ NO DEPT. QC REQUIRED ☐ YES ☐ NO
⑦ MAINT. TYPE ☐ ROUTINE ☐ WEEKLY ☐ MONTHLY ☐ BIMONTHLY ☐ QTR ☐ SEMIANN. ☐ ANN.
SCHED. DATE ⑧ DUE DATE ⑨ BY _____ ⑩ (DATE)

INSTRUCTIONS TO BE COMPLETED BY MAINTENANCE SCHEDULER / CLERK / SUPERVISOR

⑪ SPECIAL INSTRUCTIONS _____
⑫ ASSIGNED TO _____ BY _____ ⑬ (SIGNATURE)

WORK SUMMARY TO BE COMPLETED BY WORKMAN - USE ADDITIONAL SHEETS IF REQUIRED

⑭ AS FOUND / AS LEFT _____
⑮ OUT OF SPEC / CORRECTIVE ACTION - SUMMARIZE AND LIST PTR'S _____

ITEM	MATERIAL / PARTS UTILIZED	DC NO.	PO NO. / HT NO.
⑯		⑰	⑱

DEVIATIONS: LIST AND ATTACH APPROVED COPIES ☐ NA ⑲ _____

JOB COMPLETION

⑳ WORK COMPLETED _____ (WORKMAN - SIGNATURE) _____ (DATE)
㉑ WORK INSPECTED _____ (QC - SIGNATURE) _____ (DATE)
㉒ REVIEWED _____ (DEPT. SUPV. - SIGNATURE) _____ (DATE)

Form (B) 372-30-3383 DISTRIBUTION WHITE RECORDS CENTER YELLOW MAINTENANCE FILE PINK SCHEDULING



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Q-3
Issue 5
Page 1 of 7

TITLE: DESIGN CONTROL SYSTEM

ISSUANCE AUTHORIZED BY	<i>JW Helms 5-7-83</i>	<i>5-6-83</i>	<i>5/11/83</i>
PORC REVIEW	PORC 520 JUN 6-1983		EFFECTIVE DATE 6-13-83

1.0 PURPOSE

To describe the engineering design controls employed for Plant modifications and changes to design documents.

2.0 APPLICABILITY

This procedure applies to engineering design activities involving Plant or design documentation changes.

3.0 GENERAL REQUIREMENTS

Design control procedures are required to assure that engineering design activities performed for FSV Station modifications:

- 3.1 Include and correctly translate applicable regulatory, FSAR and Technical Specification requirements.
- 3.2 Include and specify appropriate quality requirements including acceptance criteria.
- 3.3 Specify materials, parts, equipment and processes which have been selected and reviewed for suitability for intended applications.
- 3.4 Are coordinated with all affected design interface groups.
- 3.5 Are processed in accordance with written procedures for review, approval, release, distribution and revision.
- 3.6 Are verified or checked for adequacy of design by performance of design reviews, alternate or simplified calculation methods or by the performance of suitable testing safety related modifications only. If a test approach is employed in lieu of other methods, it includes qualification testing of a prototype unit under the most adverse design condition.



- 3.7 Are verified by qualified individuals other than the original designer(s). (Safety related modifications only).
- 3.8 That are changed, require the same processing and design controls as applied to the original document.
- 3.9 Are reviewed by the QA Department to verify appropriateness of quality provisions.

4.0 PROCEDURE

4.1 DESIGN PROCESS

The PSCo design process for FSV modifications requires that:

- 4.1.1 Design work is performed within the Nuclear Engineering Division in accordance with ENG Procedures, or subcontracted and controlled per Procedures Q-4 and Q-7.
- 4.1.2 All modifications/changes be authorized and controlled by use of a Change Notice (CN) Form (Attachment Q-3A), which together with it's supporting documents comprises the authorization to change the design of the Plant. The CN also authorizes changes to existing design documents or the creation of new design documents. CN's must be approved by NED, Production, and QA prior to the performance of the work if they involve;
 - a) Modifications to safety-related facilities, or
 - b) Revisions to engineering design documents which alter design intent.

Nonsafety related modifications for which engineering design, or material procurements is not required or requested, may be performed prior to CN initiation and approval provided that plant management approval is obtained prior to performance of the work and that a properly approved CWP is used to accomplish the work. Under urgent situations as determined by the Shift Supervisor, work can proceed immediately and the CWP can be back fit. (See paragraph 4.6.3).



- 4.1.3 Design engineers determine for each modification if any portion is safety-related; and, identify the applicable design input requirements including regulatory requirements, codes, standards and specifications.
- 4.1.4 Design outputs for safety related modifications are subjected to a design verification process performed by qualified individuals other than the original designer.
- 4.1.5 A Safety Evaluation be performed and documented for each CN by the NED. The safety evaluation is performed utilizing the Safety Evaluation Form (Attachment Q-3B).
- 4.1.6 Safety Related CNs are presented to PORC to determine if the change is safety significant or involves an Unreviewed Safety Question.
- 4.1.7 CN's determined to be safety significant or involve an Unreviewed Safety Question are presented by the Manager, Nuclear Production to the NFSC for review and verification of whether or not the CN involves an Unreviewed Safety Question.
- 4.1.8 CN's involving an Unreviewed Safety Question are submitted by the NED to the NRC for concurrence prior to implementation.
- 4.1.9 The CN packages detail design activities and documents the results of technical evaluations by Engineering to justify the safety and correctness of the modification.
- 4.1.10 Appropriate test requirements are provided where required to prove or verify the CN design or function.
- 4.1.11 All controlled design documents affected by a CN are identified in the CN package and that configuration of the affected documents controlled by the NED are identified.
- 4.1.12 Deviations from approved CN's/CWP's are documented, controlled and approved by Engineering and Quality Assurance on CWP Deviation Report Forms as described by paragraph 4.4.



4.1.13 CN changes are documented and controlled using Change Notice Reissue Forms (Attachment Q-3C).

4.1.14 NED will conduct as-built verifications of installations and as the result of a final design review, determine additional document update requirements, if any, and initiate CN close-out.

4.2 CN PROCESSING

4.2.1 Upon receipt of authorization to proceed with the CN and detail design, the CN is processed as described by ENG series procedures.

4.2.2 Required control of CN processing is assured by assignment of a CN coordinator to follow the progress of each CN in accordance with ENG procedures.

4.2.3 On completion of design activities, interface verifications, and obtaining departmental approvals; the CN is forwarded to Technical Services.

4.2.4 Technical Services reviews and obtains production department approval and forwards CN to NED-Site.

4.2.5 NED-Site assigns CWP number (if required), determines distribution requirements and forwards CN to QA.

4.2.6 The Superintendent, QA Services (SQAS) reviews/approves the CN and forwards CN to Design Document Clerk - Site for distribution.

4.2.7 The Design Document Clerk - Site reproduces and distributes the CN as required by the Distribution Handbook.

4.3 CN REISSUE REQUIRED

4.3.1 Changes in the design or installation requirements that exceed the limitations for CWP-DR's requests as defined by paragraph 4.4, and which are required before further work can proceed, may be processed utilizing an Action Request (AR) for CN reissue. (See Procedure G-3)



4.3.2 On receipt of the AR, (if applicable), NED initiates the CN reissue as described by ENG-1.

4.3.3 The NED approved CN reissue is processed as described by paragraphs 4.2.3 through 4.2.7.

4.4 CN DEVIATION REQUIRED

If during CN implementation, it is determined that a deviation from the design or installation instructions is required, a deviation request may be processed in accordance with G-9 using a CWP-DR provided that:

4.4.1 The materials and components as specified in the CN are not compromised. Materials and components may be substituted if the substitutions meet or exceed the requirements set forth in the CN.

4.4.2 The design intent, process flows, and/or the safety evaluation as specified in the CN is not altered.

4.4.3 The following applicable precautions are not compromised:

- a) The effects of the activity on nearby equipment, structures, materials, components, cabling or piping with particular emphasis on the safety-related aspects of these items has been identified.
- b) Critical pieces of equipment have been identified.
- c) The work has been planned to avoid damage to nearby plant equipment.
- d) The use of combustible materials is avoided or closely controlled in accordance with the requirements of Procedure P-8.



- e) Precautions, to avoid damage to adjacent areas by welding or other hazardous operations have been taken in accordance with the requirements of Procedure P-8.
- f) The integrity of cable fire stops, seals, and wall penetrations have been maintained and that measures have been established to ensure they are returned to their original design intent.
- g) Adequate ventilation has been ensured.

4.5 CN INSTALLATION NONCONFORMANCES

If on inspection of a CN installation, departure(s) from specified requirements are encountered, a Nonconformance Report (NCR) is initiated by QC and processed as described by Procedure Q-15.

4.6 CN UPDATE AFTER INSTALLATION

- 4.6.1 On task completion, a listing of any AR's deviations, or NCRs dispositioned "use-as-is" or "repair", is forwarded to the NED by QA/QC.
- 4.6.2 The NED reviews the AR deviations and NCRs and determines the need for any document revisions.
- 4.6.3 The department responsible for the installation of nonsafety-related modifications requiring only Plant management approvals initiates a DC-AR as described by Procedure G-3 and attaching a copy of the completed CWP. (See paragraph 4.1.2.).

5.0 REFERENCE DOCUMENTS

- 5.1 FSAR - Appendix B, "Quality Assurance Program for Plant Operation"
- 5.2 ENG Procedures Manual
- 5.3 Regulatory Guide No. 164, "Quality Assurance Requirements for the Design of Nuclear Power Plants"
- 5.4 Procedure G-3, "Action Request - Preparation and Processing"
- 5.5 Procedure Q-4, "Procurement Document Control"
- 5.6 Procedure Q-7, "Control of Procured Items"
- 5.7 Procedure Q-15, "Control of Nonconforming Items"
- 5.8 Procedure P-6 (or G-9), "Controlled Work Procedures"
- 5.9 Procedure P-8, "Fire Prevention and Fighting"



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6.0 ATTACHMENTS

- Q-3A Change Notice Form
- Q-3B Safety Evaluation Form
- Q-3C Change Notice Reissue Form



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. Q-3A

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PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

CHANGE NOTICE

CN NO. _____
PAGE _____
DATE _____
BY _____
JO # ACCT # _____

DESCRIPTION

DESCRIPTION: _____

OR GENERATED IN RESPONSE TO (COMMITMENT JOB NO., DCAR, I & S BULLETIN, ETC.): _____

SVST. NO: _____

EQUIP. NO: _____

SPEC. NO: _____

SAFETY EVALUATION: SEE DETAILED SAFETY EVALUATION

☐ SAFETY RELATED

☐ MODIFICATION

☐ NONSAFETY RELATED

☐ DOCUMENT CHANGE ONLY

REMARKS: _____

PAGE SCHEDULE

NUMBER ON COVER PAGES SEQUENTIALLY: 1, 2, 3, etc.

APPROVALS

NUCLEAR ENGINEERING _____

(SIGNATURE)

(DATE)

PROD. _____

(SIGNATURE)

(DATE)

QA _____

(SIGNATURE)

(DATE)

FORC REVIEW: REQUIRED ONLY IF CHANGE IS SAFETY RELATED

SAFETY SIGNIFICANT ☐ YES ☐ NO

UNREVIEWED SAFETY QUESTION ☐ YES ☐ NO

(SIGNATURE)

(DATE)

NPEC REVIEW: REQUIRED ONLY IF FORC DETERMINES CHANGE TO BE EITHER SAFETY SIGNIFICANT OR AN

UNREVIEWED SAFETY QUESTION.

UNREVIEWED SAFETY QUESTION ☐ YES ☐ NO

(SIGNATURE)

(DATE)

NRC REVIEW: REQUIRED ONLY IF NPEC CONCURS THAT THE CHANGE IS AN UNREVIEWED SAFETY QUESTION

NRC REVIEW COMPLETED _____

(SIGNATURE - DATE)

(RESPONSE)

"NRC REVIEW REQUIRED PRIOR TO IMPLEMENTATION"

CLOSE OUT

TO BE COMPLETED BY QA/QC

DOCUMENT REVISION COMPLETED _____

(SIGNATURE)

(DATE)

CHANGE NOTICE CANCELLED _____

(SIGNATURE)

(DATE)

FORM (A) 275-30-0380

SAFETY EVALUATION FORM INSTRUCTIONS

The numbers below correspond to those in the sample Safety Evaluation Form shown on Page 4 of this attachment.

RESPONSIBILITYACTION

INITIATOR

1. Circles initials that identify document being evaluated.
2. Enters number of the appropriate document. Obtain numbers for:
 - a. CN's from NED Computer Technician
 - b. TCR's from Shift Supervisor
 - c. SCR's from Technical Clerk and Recorder
 - d. PC's from QA Computer Specialist
 - e. TR's from QA Computer Specialist
 - f. OTHER as required
3. Enter page number that the Safety Evaluation will appear in the document package.
4. Identify with an "X" each type that applies to the change.
5. Indicate "YES" and "NO" for each classification listed. Criteria for each is identified below:
 - a. Class I - Specification Number SR-6-1 (Safety Related Marked Drawings), SR-6-2 (Safety Related Component List) and FSAR Table 4-2
 - b. Safe Shutdown - Specification Number SR-6-1 (Safety Related Marked Drawings), SR-6-2 (Safety Related Component List) and FSAR Table 4-2.
 - c. Safety Related - FSV Administrative Procedure Attachment G-1A.
 - d. Engineered Safeguard - FSAR Section 2.2.5, FSAR Section 6 and Questions



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Attach. Q-3B

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RESPONSIBILITY

ACTION

INITIATOR

and Answers to the FSAR, Question 7.7

- e. Plant Protective System - FSAR Section 7.1 and the following drawings: E, E-1203, IB, IC and P&I
- f. Security System - Security Manual and/or Security Drawings

6. A review must be done for all sections of the FSAR and/or Technical Specifications that may relate to the change or test in progress. All sections reviewed that were found to be applicable shall be listed together with a statement summarizing the results of the review. (Refer to STAIRS Licensing Data Base for FSAR and Tech Spec Review as described in the Nuclear Records Management Manual).

NOTE: Identify sections reviewed for both the FSAR and Tech Specs.

7. The effect of the change or test upon the FSAR and the Technical Specifications must be considered. This requires that a review be made of all relevant sections of these documents for possible impact.

If it is determined that the proposed change or test does have an impact on the FSAR or Technical Specifications, and that the impact is sufficient to justify making changes to these documents, then the affected sections of these documents shall be listed. Suggested revisions, deletions or additions shall be initiated per FSV Administrative Procedure G-2.

NOTE: Address both the FSAR and Tech Spec



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Attach. Q-3B

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RESPONSIBILITY

ACTION

8, 9, & 10. As described in 10CFR50.59, these questions are used to identify an unreviewed safety question. Answer each question and provide a clear, concise basis for each.

INITIATOR

11. If section 3(A), 3(B) or 3(C) is checked "YES", answer this question "YES"; if not, answer this question "NO".

12. Answer this question based on the definition of "Safety Significant Change" given in FSV Administrative Procedure, G-1

13. Upon completion of Action 11 and 12, enter signature and date.

Forward to the appropriate individual for approval as identified below:

CN - Nuclear Licensing Department

TCR - Initiator's Supervisor

SCR - Initiator's Supervisor

PC - Initiator's Supervisor

TR - Initiator's Supervisor

OTHER - Initiator's Supervisor

APPROVING
SUPERVISOR

14. Sign and date approval



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Attach. Q-3B

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PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

SAFETY EVALUATION

① CN / TCR / SCR / PC / TR
NO. ②
PAGE ③

CATEGORY	
TYPE:	<input type="checkbox"/> ON OVERALL <input type="checkbox"/> ON SUBMITTAL <input type="checkbox"/> SETPOINT CHANGE REPORT <input type="checkbox"/> TEST REQUEST
④	<input type="checkbox"/> TEMPORARY CONFIGURATION REPORT <input type="checkbox"/> PROCEDURE CHANGE (PSAR) <input type="checkbox"/> OTHER
CLASSIFICATION: ARE THE SYSTEMS, EQUIPMENT OR STRUCTURES INVOLVED, OR DOES THE ACTIVITY AFFECT:	
⑤	CLASS 1 <input type="checkbox"/> YES <input type="checkbox"/> NO ENGINEERED SAFEGUARD <input type="checkbox"/> YES <input type="checkbox"/> NO
	SAFE SHUTDOWN <input type="checkbox"/> YES <input type="checkbox"/> NO PLANT PROTECTIVE SYSTEM <input type="checkbox"/> YES <input type="checkbox"/> NO
	SAFETY RELATED <input type="checkbox"/> YES <input type="checkbox"/> NO SECURITY SYSTEM <input type="checkbox"/> YES <input type="checkbox"/> NO
REMARKS	
EVALUATION USE ADDITIONAL SHEETS IF REQUIRED.	
1 IS THE ACTIVITY IDENTIFIED IN THE PSAR OR TECH SPEC? <input type="checkbox"/> YES <input type="checkbox"/> NO	
LIST THE APPLICABLE SECTIONS REVIEWED.	
⑥	
2 DOES THE ACTIVITY REQUIRE THAT CHANGES BE MADE TO THE PSAR OR TECH SPEC? <input type="checkbox"/> YES <input type="checkbox"/> NO	
LIST SECTIONS TO BE CHANGED AND THE CHANGES TO BE MADE.	
⑦	
3 DETERMINE WHETHER OR NOT THE ACTIVITY INVOLVED IS AN UNREVIEWED SAFETY QUESTION UTILIZING THE FOLLOWING GUIDELINES.	
⑧ (A) HAS THE PROBABILITY OF OCCURRENCE OR THE CONSEQUENCES OF AN ACCIDENT OR MALFUNCTION OF EQUIPMENT IMPORTANT TO SAFETY PREVIOUSLY EVALUATED IN THE PSAR BEEN INCREASED?	
<input type="checkbox"/> YES <input type="checkbox"/> NO STATE BASIS:	
⑨ (B) HAS THE POSSIBILITY OF AN ACCIDENT OR MALFUNCTION OF A DIFFERENT TYPE THAN ANY EVALUATED PREVIOUSLY IN THE PSAR BEEN CREATED? <input type="checkbox"/> YES <input type="checkbox"/> NO STATE BASIS:	
⑩ (C) HAS THE MARGIN OF SAFETY, AS DEFINED IN THE BASIS FOR ANY TECHNICAL SPECIFICATION OR IN THE PSAR BEEN REDUCED? <input type="checkbox"/> YES <input type="checkbox"/> NO STATE BASIS:	
DOES THE ACTIVITY APPEAR TO INVOLVE AN UNREVIEWED SAFETY QUESTION <input type="checkbox"/> YES <input type="checkbox"/> NO	
⑪ IS SAFETY SIGNIFICANT <input type="checkbox"/> YES <input type="checkbox"/> NO	
BY ⑬ (SIGNATURE)	⑭ (DATE)
*APPROVED ⑮ (SIGNATURE)	
*REQUIRED ONLY FOR CHANGE NOTICE	

FORM (A) 273-62-3022



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. Q-3C

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PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

CHANGE NOTICE REISSUE

CN NO. _____
DATE _____
BY _____
J/O# / ACCT.# _____

SYSTEM NO. _____ REISSUE # _____

SUBJECT OF ORIGINAL CN _____

DESCRIPTION OF REISSUE _____

THIS CN REISSUE INVOLVES:

- | YES | NO | |
|----------------------------|--------------------------|--|
| 1 <input type="checkbox"/> | <input type="checkbox"/> | CHANGE TO THE SAFETY EVALUATION (ATTACH EFFECTIVE SAFETY EVALUATION) |
| 2 <input type="checkbox"/> | <input type="checkbox"/> | CHANGE IN THE SAFETY RELATED CLASSIFICATION |
| 3 <input type="checkbox"/> | <input type="checkbox"/> | CHANGE IN DESIGN INTENT |
| 4 <input type="checkbox"/> | <input type="checkbox"/> | CHANGE IN SCOPE |
| 5 <input type="checkbox"/> | <input type="checkbox"/> | CHANGE IN INSTALLATION/ PROCUREMENT RESPONSIBILITIES |
| 6 <input type="checkbox"/> | <input type="checkbox"/> | CHANGE TO THE DESIGN BACKGROUND INFORMATION PACKAGE |
| 7 <input type="checkbox"/> | <input type="checkbox"/> | CHANGE TO THE INSTALLATION/ PROCUREMENT PACKAGE |
| 8 <input type="checkbox"/> | <input type="checkbox"/> | CHANGE TO THE DOCUMENT UPDATE PACKAGE |
| 9 <input type="checkbox"/> | <input type="checkbox"/> | CHANGE NOTICE CANCELLATION |

ATTACHMENTS:

CHANGE NOTICE REISSUE COORDINATION SHEET:

EFFECTIVE DATE _____

SAFETY EVALUATION: OVERALL

EFFECTIVE DATE _____

REVIEWS, APPROVALS:

NUCLEAR

ENGINEERING _____

PROD. _____

*PROC MTG. # AND DATE _____

QA _____

SAFETY SIGNIFICANT ☐ YES ☐ NO

UNREVIEWED ☐ YES ☐ NO

SAFETY QUESTION ☐ YES ☐ NO

* REQUIRED FOR SAFETY RELATED CHANGE NOTICES.

FORM 181 372 - 30 - 3281



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Q-4
Issue 5
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TITLE: PROCUREMENT DOCUMENT CONTROL

ISSUANCE AUTHORIZED BY	<i>[Signature]</i> 5-4-83	5-6-83	5/11/83
PORC REVIEW	PORC 520 JUN 6-1983		EFFECTIVE DATE 6-13-83

1.0 PURPOSE

This procedure describes controls employed to assure that documents authorizing procurement of quality-related items/services satisfy applicable requirements.

2.0 APPLICABILITY

This procedure applies to activities involved in the preparation, review and approval of documents authorizing procurement of safety-related items/services for the FSV Generating Station.

3.0 GENERAL REQUIREMENTS

3.1 In addition to Procedure P-5 requirements, procurement documents for safety-related fuels, spares, supplies, equipment and modification materials are required to:

- a) Specify, by reference or inclusion, applicable regulatory requirements, design bases and other requirements necessary to clearly define the physical and functional specifics for the item to be procured.
- b) Establish requirements for quality assurance measures that will assure delivery of items conforming to procurement document specifications.

3.2 Non-quality related items are procured in accordance with Procedure P-5.



4.0 PROCEDURE

4.1 MATERIAL REQUESTS (MR)

The individual other than NED personnel identifying the need for procurement of an item or service is required to obtain and fill out a Material Request Form (Attachment Q-4A). The initiator determines and indicates, by reference to the Quality Related Item List (Attachment Q-4B), whether the item is "quality-related". He obtains his supervisor's approval signature and forwards the MR to the Plant Storekeeper.

4.2 PURCHASE REQUISITIONS (PR)

A PR or Special Recurring Requisition (SRR) (and Request for Quotation, when used) (Attachment Q-4C and Q-4D), as appropriate, is prepared by NED, when responsible for initiating procurement action for CN items; or by the Storekeeper on receipt of an approved MR. The PR or SRR and supporting documents comprising the procurement package must include:

- a) A concise description of the item to be procured including specification(s), drawing(s) or catalog identification number(s). (Stock Code Book descriptions are not adequate).
- b) Potential supplier/contractor, if known.
- c) A "S&FS ITEM" notation on the face of the PR/SRR if the procurement is associated with Security or Fuel Storage facilities.
- d) A "FS ITEM" notation on the face of the procurement is associated with the fire protection system or its associated controls.
- e) Applicable code, regulatory and quality program requirements; including, as applicable, the items listed under paragraph 4.3.

On completion of the above, the PR/SRR is forwarded to NED-Site for review.



4.3 NED-SITE REVIEW

NED-Site reviews the PR/SRR, using the PR Review Record and the PR Review Record Instruction (Attachment Q-4F) as a guide and record document.

- 4.3.1 Appropriate comments are recorded by the reviewer in spaces provided on the PR Review Record Form including actions required, if any, to permit approval of the PR/SRR.

NOTE: NED-Site does not fill in the PR Review Record supplemental receiving inspection requirement or supplier qualification blocks. This block is filled in by the QA reviewer as described in 4.4.2..

- 4.3.2 When the PR review discloses the need to add an unspecified requirement, the identification number(s) of the appropriate Standard Quality PO Clause(s) as denoted in Attachment Q-4G are identified on Attachment Q-4D and included with the PR. The appropriate Standard Quality PO Clauses are subsequently transferred to the PO by the Purchasing Department. Standard packaging, shipping, receiving, storage and handling enclosure(s) numbers (see FSV-STD-1) shall be attached to the PR. The Purchasing Department shall subsequently attach the applicable forms to the PO.

- 4.3.3 If requirements applicable to a specific order are not included in the clause listing, the requirement is detailed and attached to the PR/SRR.

NOTE: Quality and Documentation requirement additions are not provided for Blanket PO Releases unless changes have been made altering provisions of the original PO.

- 4.3.4 On completion of the above the PR or SRR along with the PR Review Record and any other documentation shall be forwarded to Superintendent, QA Services (SQAS) for review.



4.4 QA REVIEW

4.4.1 On receipt, the PR/SRR is logged on the QR Purchasing Activities Log (Attachment Q-4E) for tracking purposes. The QA review serves to verify, as applicable, that:

- a) The "quality-related" classification is correct and is so noted if the item might possibly be used in such an application.
- b) Existing seismic and/or environmental qualification documentation is applicable. If not, that the required documentation is provided.
- c) The description of the item is adequate to assure delivery of the required item.
- d) Requirements, as applicable, are specified for:
 - 1) Codes, specifications, standards and quality program requirements
 - 2) Documentation submittals and/or retentions by the supplier
 - 3) Special process controls
 - 4) Inspections, tests or hold points
 - 5) Traceability
 - 6) Handling, packaging, shipping and storage utilizing FSV-STD-1 guidance
- e) The potential supplier, if identified, is qualified to perform to specified quality requirements.
- f) If the item required is an "identical replacement", that the identified supplier is capable of providing it.
- g) Comments resulting from the QA Review will be resolved with NED-Site prior to QA approval.



4.4.2 The QA reviewer determines if specific source/receiving inspections or inspection instructions are required for the procurement. If required, the reviewer is responsible for developing or providing and specifying the appropriate checklist and/or instructions. These checklists or instructions are referenced on the PR Review Record in the supplemental receiving inspection block and are attached to the PR package. If no supplemental inspections are required, "NA" is noted in the block.

4.4.3 On completion of the review, the reviewer applies his signature and date to the QA review block on the front of the PR or on the SRR as applicable.

Requisitions routed for pricing, coding or vendor selection only are not approved by QA until such requisitions are routed for approval and a complete review is performed.

4.4.4 The original of the PR Review Record and one copy of all other information is retained for the QA file. The PR or SRR and copies of enclosures are forwarded to NED-Site for appropriate PR/SRR approval prior to forwarding to purchasing.

4.5 PURCHASE ORDERS (PO)

On receipt of reviewed and approved PR's, Purchasing prepares the PO on standard purchase order forms (Attachment Q-4J) in accordance with standard company practices including;

- a) Adding a "N-" prefix to Quality-Related PO numbers.
- b) Identification of all PO enclosures with the PO number.
- c) Distributing PO copies in accordance with Attachment Q-4I.
- d) Assuring that Quality Related Confirming POs are processed through QA review.
- e) Assuring Blanket Purchase Orders (BPO) (See Stores Department Handbook) include Seller Instructions (Attachment Q-4K) and use of Attachment Q-4L by PR initiators to authorize and control BPO releases.



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4.6 PC REVIEW

PO's are reviewed by QA to verify that quality provisions specified by previously reviewed and approved PRs have been correctly transferred to the PO. Approval of the PO is indicated by applying the QA approver's initials and date to the lower left hand corner of the PO.

4.7 PR/PO REVISIONS

Changes to PR's/PO's require the same review and approvals as the original document.

5.0 REFERENCES

- 5.1 FSAR - Appendix B, "Quality Assurance Program for Plant Operation"
- 5.2 Stores Department Handbook
- 5.3 FSV-STD-1, "Cleanness, Packaging, Shipping, Receiving, Storage and Handling Associated with Quality Related Procurement"
- 5.4 Procedure P-5, "Material Control"
- 5.5 MPRM-10, "Modification and Procurement Review Manual"

6.0 ATTACHMENTS

- Q-4A Material Request Form
- Q-4B Quality-Related Materials and Services
- Q-4C Purchase Requisition Form
- Q-4D Special Recurring Requisition Form
- Q-4E QR Purchasing Activity Status Form
- Q-4F PR Review Record and Instruction
- Q-4G Standard Quality PO Clauses
- Q-4H 10CFR21 Reporting Requirements
- Q-4I PO Distribution Chart
- Q-4J Purchase Order Form
- Q-4K Blanket PO Seller Instructions
- Q-4L Material Received Report

[illegible]

1st Copy - White (Original)

2nd Copy - Blue (Originator's Copy)

2nd Copy - Green (PTR Copy)

den Gary - Yellow (Boone Dept. Gary)



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FORT ST. VRAIN NUCLEAR GENERATING STATION

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FSV Quality Related (QR)
Material & Services

Part I - Included Items

1. Safety Related:
 - a) Components (Equipment items)
 - b) Component spare parts except as excluded in Part II
 - c) Calibration services
 - d) Testing services
 - e) Construction services
 - f) Architect & engineering services
 - g) Technical analysis services
 - h) Laboratory analysis services
 - i) Repair services
 - j) Decontamination services
 - k) Waste disposal services
 - l) In-services inspection services
2. Piping Material to Specifically Include (when covered by Code or specification):
 - a) Pipe
 - b) Pipe fittings
 - c) Tube
 - d) Tube fittings
 - e) Valves
 - f) Valve operators
3. Electrical Materials to Specifically Include:
 - a) Cable
 - b) Fire-stop materials
4. Electronic Parts - To Specifically Include:
 - a) Parts specially designed and built for Fort St. Vrain where the design and quality requirements cannot be specified solely by commercial standards.
5. Fuel
 - a) Graphite Dowel
 - b) Fuel Element Graphite Block
 - c) Fuel and Poison Hole Plugs
 - d) Fuel Stack/Fuel Rod
 - e) Burnable Poison Rods
6. Hose Products (When covered by Code or specification)
7. Fasteners
 - a) Bolts (A193-Gr. B7)
 - b) THD rod (A193-GR. B7)
 - c) Hex Nuts (A194-GR. 2H)



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8. Metals - Mild & Alloy Steel (inc. stainless)
 - a) Plate - 1/2" thickness & over
 - b) Squares/bars/hex - 1/2" & over
9. Bearings
10. Seals

Part II - Excluded Safety Related Items

1. Noncritical; Instrumentation Spare Parts to Include:
 - a) Chart paper
 - b) Ink
 - c) Glass
 - d) Pointers
2. Electrical Materials to Include:
 - a) Conduit
 - b) Conduit fittings
 - c) Wire terminals
 - d) Wire terminal blocks
3. Consumables to Include:
 - a) Lubricants
 - b) Filter cartridges
 - c) Dessicants
 - d) Demineralizer/filter resins
4. Belts to Include:
 - a) Drive
 - b) Vee
 - c) Fan
5. Metals - Non-Ferrous
 - a) All

Metals - Mild & Alloy Steel (inc. stainless)

 - a) Sheet and plate - up to 1/2" thickness
 - b) Rounds - less than 1/2" diameter
 - c) Squares/bars/hex - less than 1/2"
 - d) Shapes (angles, channel, etc.) - all



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6. Fasteners (when not covered by Code or specification)
7. Fuel Oil
 - a) Standby Emergency Diesel Generator Fuel
 - b) Emergency Diesel Firewater Pump Fuel
8. Electronic Parts
 - a) Parts that can be purchased to commercial standards and are not specially designed for Fort St. Vrain. See Part I, Item 4.

[illegible]

QUALITY RELATED - SRR										STOCK CODE NUMBER									
Form (B) 572-54-2843										ON 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100 101 102 103 104 105 106 107 108 109 110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 521 522 523 524 525 526 527 528 529 530 531 532 533 534 535 536 537 538 539 540 541 542 543 544 545 546 547 548 549 550 551 552 553 554 555 556 557 558 559 560 561 562 563 564 565 566 567 568 569 570 571 572 573 574 575 576 577 578 579 580 581 582 583 584 585 586 587 588 589 590 591 592 593 594 595 596 597 598 599 600 601 602 603 604 605 606 607 608 609 610 611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 639 640 641 642 643 644 645 646 647 648 649 650 651 652 653 654 655 656 657 658 659 660 661 662 663 664 665 666 667 668 669 670 671 672 673 674 675 676 677 678 679 680 681 682 683 684 685 686 687 688 689 690 691 692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711 712 713 714 715 716 717 718 719 720 721 722 723 724 725 726 727 728 729 730 731 732 733 734 735 736 737 738 739 740 741 742 743 744 745 746 747 748 749 750 751 752 753 754 755 756 757 758 759 760 761 762 763 764 765 766 767 768 769 770 771 772 773 774 775 776 777 778 779 780 781 782 783 784 785 786 787 788 789 790 791 792 793 794 795 796 797 798 799 800 801 802 803 804 805 806 807 808 809 810 811 812 813 814 815 816 817 818 819 820 821 822 823 824 825 826 827 828 829 830 831 832 833 834 835 836 837 838 839 840 841 842 843 844 845 846 847 848 849 850 851 852 853 854 855 856 857 858 859 860 861 862 863 864 865 866 867 868 869 870 871 872 873 874 875 876 877 878 879 880 881 882 883 884 885 886 887 888 889 890 891 892 893 894 895 896 897 898 899 900 901 902 903 904 905 906 907 908 909 910 911 912 913 914 915 916 917 918 919 920 921 922 923 924 925 926 927 928 929 930 931 932 933 934 935 936 937 938 939 940 941 942 943 944 945 946 947 948 949 950 951 952 953 954 955 956 957 958 959 960 961 962 963 964 965 966 967 968 969 970 971 972 973 974 975 976 977 978 979 980 981 982 983 984 985 986 987 988 989 990 991 992 993 994 995 996 997 998 999 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019									



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QUALITY & DOCUMENTATION REQUIREMENTS
STANDARD STATEMENT LISTING

Q A Form. 8-79

The following standard quality requirements are applicable to the material on this purchase requisition.

- | | | |
|---|--|------------------------------|
| <input type="checkbox"/> 1. PAYMENT | <input type="checkbox"/> 16. DELTA FERRITE + | <input type="checkbox"/> 31. |
| <input type="checkbox"/> 2. SUBSTITUTIONS | <input type="checkbox"/> 17. CHEM. & PHYS. | <input type="checkbox"/> 32. |
| <input type="checkbox"/> 3. SELLER ACCESS | <input type="checkbox"/> 18. NONCONFORMANCES (10CFR21) | <input type="checkbox"/> 33. |
| <input type="checkbox"/> 4. RECORD RETENTION | <input type="checkbox"/> 19. NONCONFORMANCES | <input type="checkbox"/> 34. |
| <input type="checkbox"/> 5. RECORDS | <input type="checkbox"/> 20. | <input type="checkbox"/> 35. |
| <input type="checkbox"/> 6. FABRICATION | <input type="checkbox"/> 21. | <input type="checkbox"/> 36. |
| <input type="checkbox"/> 7. MANUFACTURER APPROVAL | <input type="checkbox"/> 22. | <input type="checkbox"/> 37. |
| <input type="checkbox"/> 8. MFG QA PROG-SECT III | <input type="checkbox"/> 23. | <input type="checkbox"/> 38. |
| <input type="checkbox"/> 9. MFG QA PROG-10CFR80 | <input type="checkbox"/> 24. | <input type="checkbox"/> 39. |
| <input type="checkbox"/> 10. MARKING | <input type="checkbox"/> 25. | <input type="checkbox"/> 40. |
| <input type="checkbox"/> 11. WEI X-RG | <input type="checkbox"/> 26. | <input type="checkbox"/> 41. |
| <input type="checkbox"/> 12. H ² JRO TESTS | <input type="checkbox"/> 27. | <input type="checkbox"/> 42. |
| <input type="checkbox"/> 13. C of C-IND SPEC | <input type="checkbox"/> 28. | <input type="checkbox"/> 43. |
| <input type="checkbox"/> 14. CHEMICAL ANAL | <input type="checkbox"/> 29. | <input type="checkbox"/> 44. |
| <input type="checkbox"/> 15. C of C & CHEM ANAL | <input type="checkbox"/> 30. | <input type="checkbox"/> 45. |

The following subsection contains additional Quality & Documentation Requirements applicable to the material on this purchase requisition.

Only those ANSI N45.2.2 standard packaging, shipping, receiving, storage and handling requirements included in
Enclosure(s) N- shall apply to items on this purchase order.



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PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION
PROCUREMENT REQUISITION REVIEW RECORD

VENDOR		MPGR	P.C. NO.		
MATERIAL			REQ. NO.	DATE	
REVIEW ITEM					
		YES	NO	N/A	COMMENT NUMBER
1	ITEM TO BE PURCHASED IS <input type="checkbox"/> CLASS I <input type="checkbox"/> SAFE SHUTDOWN <input type="checkbox"/> N/A				
2	IS THE REQUISITION SCOPE ADEQUATELY DEFINED/MATERIAL DESCRIPTION CLEAR AND CORRECT?				
3	IS APPROPRIATE QUALITY PROGRAM REQUIREMENT SPECIFIED?				
4	ARE EXISTING SEISMIC AND ENVIRONMENTAL QUALIFICATIONS APPLICABLE?				
5	HAVE APPLICABLE CODES/SPECIFICATIONS BEEN IDENTIFIED AND APPROPRIATE REQUIREMENTS BEEN INCLUDED?				
6	HAVE REQUIREMENTS FOR SUPPLIER RETENTION/DISPOSITION OF DOCUMENTS BEEN INCLUDED?				
7	HAVE REQUIREMENTS FOR SUPPLIER FURNISHED PROCEDURES AND DOCUMENTATION BEEN INCLUDED FOR SPECIAL PROCESSES?				
8	HAVE REQUIREMENTS FOR SPECIAL TESTS/INSPECTIONS SUCH AS HELIUM LEAK, PERFORMANCE AND HYDRO BEEN INCLUDED?				
9	HAVE CERTIFICATION/DOCUMENTATION REQUIREMENTS BEEN INCLUDED?				
10	HAVE CLEANLINESS, HANDLING, PACKAGING, SHIPPING, ITEM IDENTIFICATION AND MARKING REQUIREMENTS BEEN SPECIFIED?				
11	HAVE REQUIREMENTS FOR MANUFACTURING HOLD POINTS BEEN SPECIFIED?				
12	HAVE REQUIREMENTS FOR REPORTING OF NONCONFORMANCES BEEN INCLUDED?				
13	HAVE SPECS AND DRAWINGS BEEN "RELEASED"?				
14	HAVE REQUIREMENTS FOR O&M MANUALS, DRAWINGS AND SPARE PARTS LISTS BEEN INCLUDED?				
15	ARE THE REQUIREMENTS OF 10CFR50, APP. B TO BE APPLIED TO THE SUPPLIER OR SUBTIER SUPPLIERS?				
16	IS THE DESIGNATED SUPPLIER ON THE QUALIFIED SUPPLIERS LIST? HAVE SUPPLIER SPECIAL QUALIFICATION REQUIREMENTS BEEN INCLUDED?				
17	IS THE ITEM AN "IDENTICAL REPLACEMENT" ITEM?				
SUPPLIER QUALIFICATION <input type="checkbox"/> SOLE SOURCE SUPPLIER <input type="checkbox"/> MANUFACTURER'S REP ONLY <input type="checkbox"/> OFF-THE-SHELF ITEM <input type="checkbox"/> NONSAFETY RELATED APPLICATION <input type="checkbox"/> QUALITY RELATED ITEM - STOCK <input type="checkbox"/> SAFETY RELATED ITEM <input type="checkbox"/> QA SUPPLEMENTAL SURVEILLANCE REQUIRED QUALIFIED SERVICES <input type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQ'D QUALIFIED SUPPLIER <input type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQ'D QUALIFIED MANUFACTURER <input type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQ'D		THE FOLLOWING SUPPLEMENTAL RECEIVING INSPECTIONS ARE REQUIRED FOR PROPER RECEIPT OF THE MATERIALS ON THIS PURCHASE ORDER. THE FOLLOWING QUALITY GUIDELINES AND / OR SPECIFICATIONS WERE UTILIZED FOR THE DEVELOPMENT OF THE QUALITY REQUIREMENTS FOR THIS REQUISITION. QG# _____ SPEC# _____ OTHER _____			
COMMENTS: 					
BY _____ (SIGNATURE) _____ (NAME)					

FORM (A) 373-33387

PRRR FORM INSTRUCTION

All Quality Related Purchase Requisitions (PR & SRR) shall be reviewed utilizing the guidelines listed below. The guideline statements are keyed to appropriate review items on the PR Review Record Form. A 'No' answer to any review item requires comment on the PRRR form.

- 1) Utilizing the Safety Related Lists and Drawings (SR-6-1, SR-6-2, SR-6-8) determine whether the part or parent component is safety-related. (Not applicable to Services.) Stock materials such as pipe, fittings, etc. shall be considered quality-related if they have potential for use in safety-related application.
- 2) Review the requisition to ensure that the scope of work/material description contains adequate information that is clear, concise, correct and sufficient to ensure receipt of proper material/services.
- 3) Determine whether the material must be supplied under a supplier's quality program. (See also items 15 and 16). If a supplier's quality program is to be specified on the requisition, verify that the program specified is adequately identified and is acceptable to ensure appropriate control of the items by the supplier.
- 4) For safety-related components, verify that existing seismic and/or environmental qualification documentation is applicable. For items requiring additional qualification documentation, appropriate requirements shall be included in the requisition.
- 5) Verify that applicable codes/specifications/standards/etc. have been identified and that applicable requirements contained therein have been included in the requisition.
- 6) Certain manufacturers may wish to retain some documentation in their files for a period of time, such as radiographs of a code vessel. In cases such as these, it will be necessary to include instructions in the requisition for retention period and ultimate disposition of the records. Generally, a retention period is agreed upon between PSCo QA and the manufacturer at the end of which the manufacturer is requested to forward the records to PSCo QA for permanent storage.



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Attach. Q-4F

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- 7) Verify that requirements for supplier procedures and documentation have been included for special processes including NDE, welding, heat treatment, nitriding, etc. The measures shall include provisions for approved procedures, procedure qualifications, personnel qualifications, weld rod and stainless steel ferrite control, equipment qualification/calibration/certification.
- 8) Verify that requirements for special inspections and tests, including acceptance criteria, have been included when applicable. These tests shall include hydrostatic/pneumatic pressure tests, helium leak tests, performance tests, proof tests, megger tests, destructive tests, etc.
- 9) Verify that requirements for material/component documentation and/or certification, including traceability, have been included, when applicable.
- 10) Verify that appropriate cleanliness/identification/handling/packaging/storage/shipping instructions have been incorporated into the requisition utilizing the guidance presented in FSV-STD-1.
- 11) Verify that hold or witness points in the manufacturing process have been identified in the requisition and that arrangements have been made for purchaser access to supplier facilities.
- 12) Verify that instructions have been provided for notification and handling of nonconformances identified by the manufacturer. Review PSC policies for incorporation of 10 CFR 21 reporting requirements as described in Attachment Q-4H. Either the standard non-conformance statement or the 10 CFR 21 nonconformance statement should be included on all material orders.
- 13) Verify that applicable specifications/drawings/ controlled documents have been "Released for Purchase/Fabrication," when applicable.
- 14) Verify that requirements specifying the submission of Operation and Maintenance manuals, drawings and spare parts lists have been included, when applicable.
- 15) Determine whether the requirements of 10 CFR 50, Appendix B are to be applied to the supplier and/or sub-tier suppliers. This requirement will generally include a requirement for a PSC reviewed and approved Quality Assurance Program which would include such things as a supplier qualification program.



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- 16) Verify that the designated supplier is listed on the Approved Supplier's List. If not, determine whether he must be evaluated/approved prior to release of the requisition. Determine whether supplier special requirements listed in QG-21 or in the vendor qualification survey must be incorporated into the requisition.
- 17) Determine whether the component is an "identical replacement" item. This step is applicable to spare parts only and generally leads to a "sole source supplier" method of vendor qualification. The documentation used to make this determination (i.e., O&M Manuals, Foreign Prints, Drawing Numbers, Parts Lists, etc.) shall be noted under the comment section of the PR Review Record.
- 18) Complete, sign and date the PR Review Record.

STANDARD QUALITY PO CLAUSES

The standardized clauses included herein are used, whenever possible, to specify Quality/Documentation requirements for inclusion in purchase orders when the necessary requirement has not been included in the Purchase Requisition (PR) or its enclosures.

Appropriate clauses are identified during QA review of the PR. The need for addition of the clause(s) to the PO requirements by Purchasing is communicated by checking Clause Numbers to be added on the reverse side of the SRR or onto a similar sheet which is attached to the PR.

When it becomes necessary to identify procedures and/or other documents that are to be supplied by the vendor, the applicable portions of the following listings should be manually entered on the reverse side of the SRR or an attachment sheet to the PR.

"Procedure and Certifications"

Two (2) copies of the following procedures/documents shall be furnished for:

- | | |
|---|--|
| <input type="checkbox"/> Review | <input type="checkbox"/> Prior to start of work |
| <input type="checkbox"/> Comment | <input type="checkbox"/> Prior to start of fabrication |
| <input type="checkbox"/> Approval | <input type="checkbox"/> Prior to shipment |
| | |
| a. <input type="checkbox"/> Cleaning procedures | j. <input type="checkbox"/> NDE procedures |
| b. <input type="checkbox"/> Packaging procedures | k. <input type="checkbox"/> NDE equipment qualifications/certifications |
| c. <input type="checkbox"/> Handling & shipping procedures | l. <input type="checkbox"/> NDE personnel qualifications/certifications. |
| d. <input type="checkbox"/> Storage procedures | m. <input type="checkbox"/> QC procedures |
| e. <input type="checkbox"/> Identification & marking procedures | n. <input type="checkbox"/> Fabrication procedures |
| f. <input type="checkbox"/> Weld procedures | o. <input type="checkbox"/> Material control procedures |
| g. <input type="checkbox"/> Weld procedure qualifications | p. <input type="checkbox"/> Design information (specify) _____ |
| h. <input type="checkbox"/> Weld electrode control procedures | q. <input type="checkbox"/> Other _____ |
| i. <input type="checkbox"/> Welder qualifications | |



STANDARD QUALITY PO CLAUSES

01. "Purchase Order Number (PO No.)"

All invoices, shipping papers and quality documents must show the PSCo PO No.

"Payment"

No payment shall be made nor shall any discount period begin, for any full or partial shipment, until services have been performed and/or material "and" required quality records or documentation as specified on this PO have been received and accepted by PSCo.

02. "Substitutions"

The manufacturer, model number or material specified on this PO may not be substituted without the prior approval of PSCo.

03. "Seller Access"

Upon request the seller shall arrange for a PSCo representative to have access to those facilities and documents concerned with the fabrication, supply, assembly or testing of the materials on this PO. The representative shall be permitted access, at all times, which work is in progress on the materials, to all parts of the seller's shop that concern the fabrication, assembly or testing of the materials. When mandatory PSCo witness and/or hold points are specified, the seller shall inform PSCo QA/QC Department at least five (5) working days prior to the scheduled witness/hold point.

04. "Record Retention & Disposition"

Fabrication records and documents for which the seller intends to retain custody shall be identified in writing to PSCo as soon after receipt of the PO as practicable. This notification shall include the anticipated retention period and the proposed method of storage and shall be agreed upon in writing by PSCo.

At the completion of the specified retention period the seller shall transmit all retained documents to PSCo.



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05. "Records"

Two (2) (microfilm quality) copies of all required certifications and documentation specified by this PO shall be supplied as follows:

One (1) copy shall be included with the material when shipped.

One (1) copy shall be mailed to the QA/QC Supervisor, Public Service Company of Colorado, 16805 Road 19 1/2, Platteville, Colorado 80651.

06. "Fabrication C of C"

A Certification of Conformance shall be furnished which indicates that the material on this purchase order has been fabricated, manufactured, tested, inspected and supplied in full conformance to the requirements specified by this PO.

07. "Manufacturer Approval"

Material supplied on this PO must be supplied from a manufacturer which has been approved by the PSCo Quality Assurance Department.

08. "Manufacturer QA Program"

Material supplied on this PO must be produced in accordance with the material manufacturer's quality assurance program which conforms to the applicable requirements of ASME Code, Section III.

09. "Manufacturer QA Program"

Material supplied on this PO must be produced in accordance with the material manufacturer's Quality Assurance program which conforms to the requirements of 10CFR50, Appendix B, and ANSI N45.2, latest issue.

10. "Marking-Material Specification"

Materials supplied on this PO shall be legibly marked in accordance with the requirements specified in the indicated material specification.



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11. "Welding"

Welding shall be performed in accordance with the requirements of the indicated code/specification/standard.

12. "Hydrostatic Tests"

Hydrostatic test records shall be furnished for the material supplied.

13. "Material Documentation"

A manufacturer's certificate of conformance to the indicated specification is required for the material supplied.

14. "Material Documentation"

A test report of actual chemical analysis is required for the material supplied.

15. "Material Documentation"

A test report of actual chemical analysis and a manufacturer's certificate of conformance to the indicated specification is required for the material supplied.

16. "Material Documentation"

A test report of actual chemical analysis for elements C, CR, MO, NI, MN, SI, P, S, V, CB+TA, TI & CU and a manufacturer's certificate of conformance to the indicated specification and to the Delta-Ferrite range specified are required for the material supplied.

17. "Material Documentation"

A test report of actual chemical analysis and physical test referencing the applicable material specification is required for the material supplied.



18. "Reporting Defects, Nonconformances or Deviations"

The item(s) or service to be furnished under this purchase order will be utilized in a nuclear generating station; it has the potential of being utilized in nuclear safety applications whose failure could result in substantially reducing safety margins. In furnishing item(s) or services hereunder, the seller is obligated to comply with the provisions of the Code of Federal Regulations, Title 10, Part 21 (10CFR21) and Section 206 of the Energy Reorganization Act of 1974 as amended.

Under the reporting provisions of 10CFR21 any defects, nonconformances or deviations from PO requirements, codes, standards or regulations which are identified and remain uncorrected prior to shipment or any such defects, nonconformances or deviations that are identified at any time after shipment may require a report to the Nuclear Regulatory Commission.

Since specific application of the item(s) or services to be furnished hereunder may vary, it may not be possible for the seller to perform an evaluation or determine reporting requirements. The seller shall immediately report to PSCo in writing any nonconformances which are identified in the item(s) or services furnished and remain uncorrected upon shipment or any nonconformances which are identified at any time after shipment.

An evaluation of reporting requirements for nonconforming items under the provisions of 10CFR21 will be performed by PSCo upon seller's notification. The results of this evaluation will be forwarded to the seller with PSCo's disposition. Under the evaluation PSCo assumes no responsibility for errors, omissions or negligence on the part of the seller.

Items for which uncorrected nonconformances have been identified prior to shipment shall not be shipped by the seller or turned over to the purchaser until authorization is obtained from PSCo.

19. "Nonconformances"

The seller shall report to PSCo, in writing (include any dispositioned nonconformance reports), any nonconformances which have been dispositioned "Repair" "Rework", or "Accept-As-Is" written against material/equipment on this PO. Such material/equipment shall not be shipped until written approval/disposition is obtained from PSCo. All nonconformance reports and written approval to ship shall be included as part of the "Quality Records" package.



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20. "Marking - Part No"

All items supplied on this PO shall be legibly marked or tagged with this PSCo PO number and the part number or catalog number as shown on the PO for positive identification of the item(s). The marking method must not be deleterious to the item(s).

21. "Code/Specification Edition"

Unless otherwise noted on the PO all codes and specifications listed shall be the current edition, including addenda/revisions, in effect at the date of purchase.

22. "Fire Protection System Items"

Items supplied shall conform to the applicable National Fire Protection Association (NFPA) requirements. Equipment and materials utilized shall confirm to applicable UL requirements.



10CFR21 REPORTING REQUIREMENTS

10CFR21 reporting requirements shall be included on all purchase orders associated with the following two areas:

1. Materials and specially fabricated components whose use is unique to the nuclear industry.

This definition shall be applied to the following items:

- a. All mechanical components associated with the control rod and orificing assemblies, including the control rods and shock absorbers.
- b. The steam generators inclusive of the inlet ring header and the outlet ring header.
- c. The helium circulators and the secondary module inclusive of the first circumferential piping weld.
- d. All graphite used inside the reactor vessel such as: reflector blocks, fuel blocks, core support floor, RSD boron balls, etc.
- e. All fertile and fissile fuel particles.
- f. All structural steel components used inside the reactor vessel.
- g. The PCRV liner.
- h. System 46 cooling tubes contained within the PCRV concrete.
- i. System 23 vessels which are: HTFA, LTA, Dryer, and H Getter, Gas-to-Gas Exchanger, and the Helium Purification Cooler.

2. Functional assemblies which are fabricated from "commercial grade" components whose use is unique to the nuclear industry.

This definition shall be applied to the following items:

- a. All electrical assemblies associated with control and indication of the control rod and orificing assemblies.
- b. Any component/equipment contained within the PCRV concrete internal boundary (1).



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. Q-4H

Issue 5

Page 2 of 2

- c. The PCRV including concrete, tendons, cover plates, primary seals, secondary seals, penetrations, etc. (2).
- d. The System 11 moisture monitor sensors and electronics (3).
- e. All in-core nuclear monitors and electronics.
- f. All Plant Protective System modules.
- g. All parts designated as a pressure boundary on the Fuel Handling Machine, Reactor Isolation Valve, and the Auxiliary Transfer Cask.

Implementation of the Public Service Company of Colorado policy on 10CFR21 reporting requirements is expressed in the letter of notification to NRC, P-78142, and interdepartment memoranda LMM:HLB:44:78 on implementation of 10CFR Part 21.

3. Clarification notes.

- a. The words "...the PCRV concrete internal boundary" can be clarified as the PCRV liner.
- b. Standard piping components used as primary pressure boundaries and not covered by other sections of this attachment are not included as requiring vendor compliance to Part 21.
- c. The words "...sensors and electronics" can be defined as all assemblies required to maintain the function of the moisture monitors except for standard piping components. If a standard piping component is modified, then just this modification requires vendor compliance to Part 21.



PUBLIC SERVICE COMPANY OF COLORADO

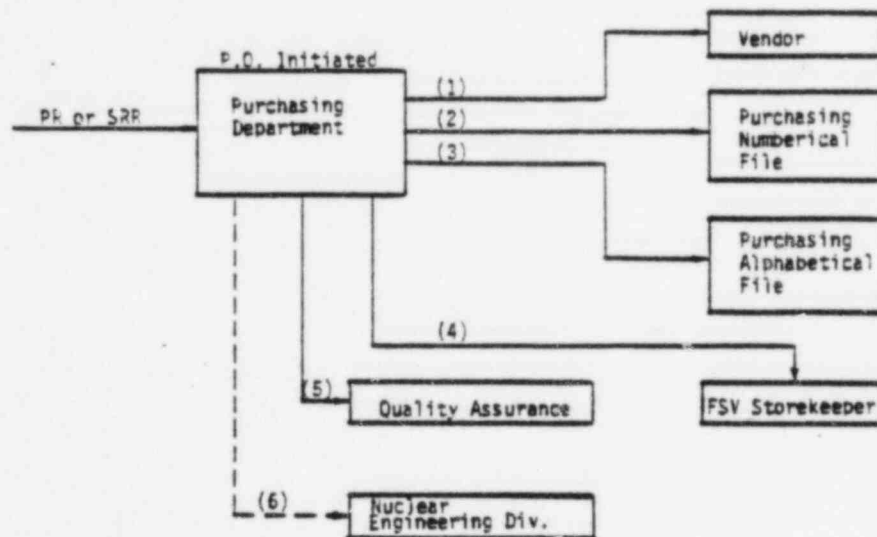
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. Q-41

Issue 5

Page 1 of 1

P. O. DISTRIBUTION DIAGRAM



- (1) Original of P.O. with one copy of enclosures.
- (2) Goldenrod copy of P.O.
- (3) Pink copy of P.O. with one copy of enclosures.
- (4) Yellow, green and white copy of P.O. + pink (or Xerox) copy of P.O. or original of SRR with one copy of any enclosures.
- (5) Copy of P.O. and one copy of any enclosures.
- (6) Pink copy of P.R. and copy of P.O. when initiated by Nuclear Engineering Division and one copy of any enclosures.



Page 1 of 1

FORM (A) 276 34-2851		IMPORTANT!		PURCHASE ORDER	
DENVER, COLORADO		SHIP TO ADDRESS SHOWN BELOW		SHOW THIS NO. ON ALL PACKAGES FROM THE LIST. SHIPMENT PAPERS AND CHECKS	
STRM ATTN		COMMUNICATIONS RE THIS P.O. SHOULD BE DIRECTED TO			
SHIP TO		ATTENTION		DATE WANTED	
<p style="text-align: center; font-weight: bold;">NOTE: DETAILED PACKING LIST MUST BE SUPPLIED WITH EACH DELIVERY.</p> <p>ATTENTION PLEASE: WE RESERVE THE RIGHT TO CANCEL ALL OR ANY PART OF THIS ORDER IF SAME CANNOT BE FILLED IMMEDIATELY. SEND SEPARATE INVOICE IN DUPLICATE FOR EACH ORDER AND MAIL TO PURCHASING DEPARTMENT IMMEDIATELY ON SHIPMENT OF GOODS. MAIL ORIGINAL BILL OF LADING, EXPRESS RECEIPT AND SHIPPING NOTICE TO TRAFFIC DEPARTMENT, AND COPIES TO DESTINATION.</p>					
FORWARD INVOICE IN DUPLICATE TO: PURCHASING DEPARTMENT - P.O. BOX 840 DENVER, COLORADO 80201					



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. Q-4K
Issue 5
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BLANKET PO
SELLER INSTRUCTIONS

This Blanket Purchase Order is limited to the period _____
through _____.

Releases against this order will be administered only
by: _____ or _____.

Normal Release - The PSCo administrator will forward the Purchase
Order release directly to the Seller.

Confirming Release - The PSCo administrator will inform the Seller by
phone that immediate service is required. The Purchase Order release
will then be immediately forwarded to the Seller.

The Purchase Order number and release number must be shown on all
invoices, shipping papers and quality documentation.

e.g. N-1097-001

PO #

Release #



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Q-7
Issue 5
Page 1 of 6

TITLE: CONTROL OF PROCURED MATERIALS AND SERVICES

ISSUANCE
AUTHORIZED
BY

FORC
REVIEW

L.W. Singletary 8/11/83
for J.W. Egan
A.W. Wawenberg
8/11/83

EFFECTIVE
DATE

Lawrence Brey F/R/B
9-13-83

FORC 588 SEP 8- 1983

1.0 PURPOSE

This procedure describes the practices employed to assure the control of procured quality-related items.

2.0 APPLICABILITY

This procedure applies to all activities involved in supplier selection, supplier monitoring, item verification, receiving and controlling of quality-related procurements.

3.0 GENERAL REQUIREMENTS

Procurement practices, except as otherwise described herein, conform to PSCo General Instructions and Stores Department Handbook requirements and are required to assure that:

- 3.1 Adequate controls are employed, including as appropriate; supplier evaluation and selection, supplier furnished objective evidence of quality, source inspection and examination of delivered items to assure that such items conform to procurement document requirements.
- 3.2 Documented evidence of items conformance to procurement requirement is available prior to installation or use and is retained at the site.
- 3.3 Effectiveness of supplier/contractor controls are assessed at periodic intervals consistent with the importance/complexity of the item.



4.0 PROCEDURE

4.1 SUPPLIER SELECTION

4.1.1 Potential suppliers of safety-related items are evaluated by QA to verify the supplier's capability of performing to the potential procurement requirements. Attachment Q-7A is employed by QA as a guide in determining the most appropriate approach for approving potential suppliers for use by PSCo.

4.1.2 Prospective suppliers may be selected by any department. This selection, however, will be subject to the QA Department's determination as to whether or not the prospective supplier requires qualification and if so, whether or not the vendor meets the qualification requirements.

Should the prospective supplier fail to meet the qualification requirements, the initiator will be notified immediately.

4.1.3 Selection of suppliers for the following services may require coordination with Nuclear Engineering and Production organizations in addition to approval by QA:

Architect-Engineers	Contractor
Calibration Services	Repair Services
Nondestructive Examination	Technical Analysis
Decontamination Services	Testing Services
In-Service Inspections	Laboratory Analysis

4.2 SUPPLIER EVALUATION

4.2.1 When an on-site survey of a potential supplier is required, the extent of the survey required for item to be procured is determined by QA using Attachment Q-7B as a guide. Surveys are performed only to the extent required to determine the suppliers capability of conforming to requirements of the potential PO.

4.2.2 When on-site surveys are determined to be necessary, the surveys are conducted by the QA Department under the direction of a certified lead auditor using the Attachment Q-7C Checklist, as applicable, for quality capability determinations.



- 4.2.3 An Approved Supplier List for Quality-Related Procurements is maintained by the Superintendent of QA Services (SQAS) which is made available to Nuclear Engineering Division (NED), Nuclear Production Division, Stores, Purchasing, and the Storekeeper.

4.3 SUPPLIER QA SURVEILLANCE

- 4.3.1 The SQAS assures that source inspections, hold point or witness point inspections/verifications are performed by QA at the supplier facilities, or contractor work locations in accordance with PO provisions.
- 4.3.2 QA Audits may be scheduled by the SQAS during periods of supplier/contractor performance as necessary to verify conformance to PO requirements when:
- a) Duration of supplier/contractor performance exceeds six months and no source or hold point inspections have been scheduled; or
 - b) Indications surface concerning existence of quality problems or delays in meeting PO requirements; or
 - c) Changes in the supplier's address, ownership or QA management have occurred; or
 - d) Requested by Purchasing, Production or NED.

4.4 MATERIAL RECEIVING

All receiving activities will be performed at the Receiving Warehouse except when an item's physical characteristics cause such actions to be impractical.

4.5 GENERAL RECEIVING

The Storekeeper or his authorized delegate;

- 4.5.1 Informs QA/QC of material receipt to allow for inspection prior to and during opening of the packaging if specific packaging requirements are specified in the Purchase Order.



- 4.5.2 Examines received material for damage, correct quantity, and item identification in accordance with FSV-STD-2.

NOTE: Minor quantity differences in the case of items such as random lengths, over/under shipment of small items, fixed lot shipment, etc., may be processed in accordance with Stores Department procedures without issuance of a Supplemental PO.

- 4.5.3 Informs QA/QC of receipt of damaged material. QA/QC inspects material and tags damaged material with "Reject" tags. Storekeeper places rejected material in a segregated area and dispositions damaged material in accordance with Stores Department Handbook practices.
- 4.5.4 Tags remaining material with the ID tags (Attachment Q-7D), notes the ID tag number on the material acknowledgement form and places the items in a segregated area for the QA receiving inspection.
- 4.5.5 Prepares a material acknowledgement (yellow copy of the PO) if shipped complete or a Material Received Report (Attachment Q-7G) when partial shipments are received in accordance with Company practices and retains it until the completed Receiving Inspection Report (RIR) (Attachment Q-7E) is received.
- 4.5.6 Implements the disposition of Nonconformance Reports issued for nonconforming items (Refer to Section 4.6 of this procedure) and returns the material to the vendor and/or reorders new material or scraps the material as appropriate.

4.6 QA/QC RECEIVING INSPECTION

A general receiving inspection is performed by QA/QC utilizing a copy of the P.O. and appropriate procedures or checklists, when required to verify that PO requirements have been satisfied.

In instances when certain material or items may require special inspection procedures or the assistance of qualified plant or NED personnel to adequately perform an inspection, the QA/QC Supervisor is responsible for obtaining such assistance. All inspections are documented on the RIR.



- 4.6.1 For items found to be acceptable; the Inspector,
- a) Completes, signs and dates the RIR.
 - b) Signs and dates the ID Tag.
 - c) Forwards a copy of the RIR to the Storekeeper.

- 4.6.2 For items lacking required documentation; the Inspector:
- a) Documents details of problem on RIR.
 - b) Initiates action required to solve the problem.
 - c) Leaves ID Tag whole and unsigned indicating that there is a problem with item.
 - d) Enters the item on the "QA/QC Receipt Inspection Material Hold Status" log.
 - e) On receipt of required documentation; completes, dates and signs RIR and IR Tag and removes item from the "QA/QC Receipt Inspection Material Hold Status" log.

- 4.6.3 For Non-conforming items, the Inspector:
- a) Documents details of problem of RIR.
 - b) Initiates an NCR per Procedure Q-15.
 - c) Issues a "hold" tag (Attach. Q-7F) detailing problem.
 - d) If item is determined to be unusable per disposition on NCR, tag with "Reject" Tag (Attach. Q-7F) and notifies the Storekeeper of Non-conformance specifics.
 - e) On completion of evaluation actions, completes, dates and signs the RIR and ID tag.

- 4.6.4 Emergency disbursement of inspected but uncertified material shall be issued per the requirements of P-5 and documented on a NCR per the requirements of Q-15.



- 4.6.5 QA Services shall issue the "QA/QC Receipt Inspection Material Hold Status" log, containing all items on hold, a minimum of once a month. The log shall document all problems with "on hold" items, referencing appropriate CN's, NCR's and responsibilities.
- 4.6.6 On release of acceptable items, the Inspector accumulates the QA P.O. record file as described in the Material Receipt Inspection Manual and forwards it to the Records Center for retention.

5.0 REFERENCE

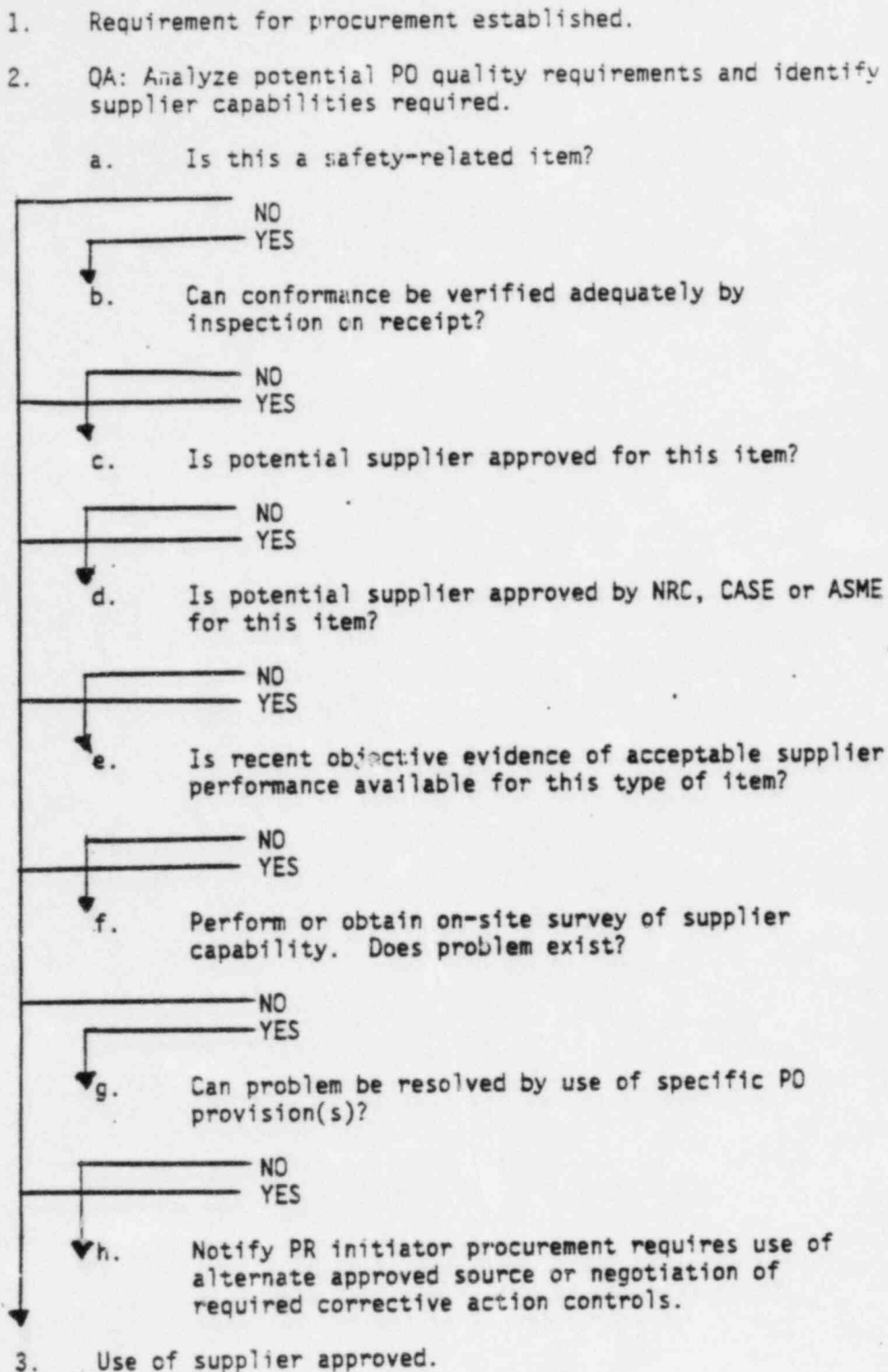
- 5.1 FSAK - Appendix B, "Quality Assurance Program for Plant Operation"
- 5.2 ENG-1, "Control of Changes and Modifications"
- 5.3 FSV-STD-2, "Receiving, Storage, Handling and Cleanliness During Warehouse Activities at Fort St. Vrain"
- 5.4 Stores Department Handbook
- 5.5 Procedure Q-15, "Control of Nonconforming Item"
- 5.6 "Material Receipt Inspection Manual" (MRIM)
- 5.7 Procedure P-5, "Material Control"

6.0 ATTACHMENTS

- Q-7A Supplier Approval Logic Chart
- Q-7B Survey Elements Applicability Chart
- Q-7C Supplier QA System Evaluation Form
- Q-7D Material ID Tag
- Q-7E Receiving Inspection
- Q-7F QA Hold and Reject Tags
- Q-7G Material Received Report



SUPPLIER APPROVAL LOGIC CHART





PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. Q-7B
Issue 5
Page 1 of 1

SUPPLIER SURVEY ELEMENTS APPLICABILITY CHART

SURVEY ELEMENTS
Applicable to Various Suppliers

10 CFR 50 Appen. B Criterion No.	DISTRIBUTOR OR WAREHOUSE	MATERIAL MFR.	FOUNDRY OR FORGE	MACHINE SHOP	COMPONENT MANUFACTURER/ CONSTRUCTOR/ FABRICATOR "N" STAMP	TEST LAB/ NDE	ENGINEERING SERVICES	ELECTRONIC MFR.s OF		
								COMPONENT	EQUIPMENT	SYSTEM
1	X	X	X	X	X	X	X	X	X	X
2	X	X	X	X	X	X	X	X	X	X
3	X	X	X	X	X	X	X	X	X	X
4	P	X	P	P	X	P	P	P	P	P
5	X	X	X	X	X	X	X	X	X	X
6	P	X	X	X	X	X	P	P	P	X
7	X	X	X	X	X	X	P	P	P	X
8	X	X	X	X	X	X	P	P	P	X
9	P	X	X	X	X	X	P	P	P	X
10	X	X	X	X	X	X	X	X	X	X
11	X	X	X	X	X	X	X	X	X	X
12	P	X	X	X	X	X	P	P	P	X
13	X	X	X	X	X	X	P	P	P	X
14	X	X	X	X	X	X	P	P	P	X
15	X	X	X	X	X	X	P	P	P	X
16	P	X	X	X	X	X	P	P	P	X
17	X	X	X	X	X	X	P	P	P	X
18	P	X	X	X	X	X	P	P	P	X
NCA-1000	X	X	X	X	X	X	P	P	P	X

P-POSSIBLY APPLIES - DEPENDENT UPON PRODUCT CRITICALITY OR COMPLEXITY.



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. Q-7C
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PUBLIC SERVICE COMPANY OF COLORADO

SUPPLIER SURVEY CHECKLIST

☐ FACILITY SURVEY
☐ QA MANUAL REVIEW ONLY

SUPPLIER DATA:

SURVEY DATA:

NAME	DATES:
FACILITY ADDRESS:	SURVEY BY:
CITY & STATE:	STATED SYSTEM LEVEL:
ZIP CODE:	EVALUATED SYSTEM LEVEL:
PHONE NO:	QA SYSTEM MEETS REQTS.

FACILITY INFORMATION:

PRINCIPAL PRODUCT OR SERVICE: _____

WORK DISTRIBUTION:

NUCLEAR ____ % NONNUCLEAR ____ %

CIVIL ____ % ELECTRICAL ____ % MECHANICAL ____ % I&C ____ %

UTILITIES ____ % GOVERNMENT ____ % OTHER ____ %

CODE STAMPS AND AUTHORIZATIONS: _____

NO OF INSPECTORS (I) _____ NO OF PRODUCTION WORKERS (P) _____ RATIO (I/P) _____

TOTAL NO OF PERSONNEL IN QUALITY ASSURANCE (INSPECTORS INCLUDED) _____

TOTAL NO OF PERSONNEL AT FACILITY INCLUDING QA _____

KEY SUPPLIER PERSONNEL:

SENIOR COMPANY OFFICIAL:	_____
SENIOR QA DEPT OFFICIAL:	_____
OTHER KEY COMPANY PERSONNEL:	_____

SURVEY TEAM INFORMATION:

	NAME	TITLE	DISCIPLINE
TEAM LEADER:	_____	_____	_____
TEAM MEMBER:	_____	_____	_____
	_____	_____	_____
	_____	_____	_____

REV. C 2/15/74

SHEET 1 OF 2



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. Q-7C
Issue 5
Page 2 of 2

SUPPLIER QUALITY ASSURANCE

SYSTEM EVALUATION

EVALUATION SUMMARY

SECT NO	SYSTEM ELEMENT	LEVEL & ADEQUACY		
		B	N	COMMENTS
A	General			
1	Organization			
2	Quality Assurance Program			
3	Design Control			
4	Procurement/Requirement Control			
5	Instructions, Procedures and Drawings			
6	Document Control			
7	Control of Purchased Material, Equipment and Services			
8	Identification and Control of Material, Parts and Components			
9	Control of Special Processes			
10	Inspection			
11	Test Control			
12	Calibration of Measurement and Test Equipment			
13	Handling, Storage, Shipping and Preservation			
14	Inspection, Test and Operating Status			
15	Nonconforming Material, Parts or Components			
16	Corrective Action			
17	Quality Assurance Records			
18	Audits			
19	Other			

SUMMARY COMMENTS OF EVALUATOR:

KEY TO SPECIFICATION LEVEL:

B - ABC TO CPR BY 10/

N - ANSI INS.2

EVALUATOR'S SIGNATURE AND DATE

SHEET 2 OF 26

FRONT

[illegible]

BACK

[illegible]

FORM (B) 372 - 54 - 2707



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION
RECEIVING INSPECTION REPORT

[illegible]



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. Q-7F
Issue 5
Page 1 of 1

QA HOLD AND REJECT TAGS

REJECT N° 00007

P.O. Number

Material Description

Disposition

☐ Return to Supplier

☐ Scrap

☐ Other

Disposition Completed

by

DATE

Verified

by

DATE

RETURN TAG TO QA/QC DEPARTMENT

PSCO - QA DEPARTMENT

FORT ST. VRAIN STATION

FORM 372-30-3199

QA REJECT TAG

HOLD N° 00007

P.O. Number

Material Description

Remarks

By

DATE

Reference

Disposition

Disposition Completed

by

DATE

Verified

by

DATE

RETURN TAG TO QA/QC DEPARTMENT

PSCO - QA DEPARTMENT

FORT ST. VRAIN STATION

FORM 372-30-3199

QA HOLD TAG

SEE INSTRUCTIONS ON BACK OF YELLOW AND GREEN COPIES

FD-302 (Rev. 1-25-60)

MATERIAL RECEIVED REPORT

Public Service Company of Colorado
Cheyenne Light, Fuel and Power Company

Western Slope Gas Company
Home Light and Power Company

SELLER

ADDRESS

POSTAGE WILL BE PAID BY ADDRESSEE

NO. 10

[illegible]

MATERIAL RECD - TO STORES G.C



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Q-8
Issue 3
Page 1 of 3

TITLE: IDENTIFICATION AND CONTROL OF MATERIALS
PARTS AND COMPONENTS

ISSUANCE
AUTHORIZED
BY

Don Marmberg
11-20-80

F. E. L. L. L.
12/3/80

Larry Brey
12/5/80

PORC
REVIEW

PORC 891 DEC 16 1980

EFFECTIVE
DATE

1.0 PURPOSE

This procedure describes the FSV practices for assuring required identification and control of quality-related items.

2.0 APPLICABILITY

This procedure applies to all activities involved in designing, modifying, procuring, stocking, maintaining, repairing, replacing or inspecting quality-related items.

3.0 GENERAL REQUIREMENTS

Practices employed are required to assure that:

- a) All quality-related items, including partially fabricated assemblies, are uniquely identified and controlled either by markings on the item or by records traceable to the item.
- b) The use of incorrect or defective materials, parts or components will not occur.

4.0 PROCEDURE

4.1 PROCURED ITEMS AND SERVICES

PO instructions provided per Procedure Q-4 specify requirements for identifying purchased items, including procurements by contractors. Conformance to the requirements are verified on receipt at FSV by the Storekeeper and QA/QC.

4.2 STOCK ITEMS

Items forwarded to stock are identified with QA/QC approved ID tags (Attachment Q-7D) prior to release to controlled stock areas. The Storekeeper is required to maintain records assuring traceability of stock materials to respective POs and associated documentation until the records are subsequently transferred to the Records Center.



4.3 NON STOCK ITEMS

Items not intended for stock are ID tagged by the Storekeeper, and the tags approved by QA/QC after receiving acceptance. The items are disbursed by the Storekeeper as described by Procedure P-5.

4.4 DISBURSED STOCK ITEMS

Stock items are disbursed as described by Procedure P-5.

4.5 RETURN OF ITEMS TO STOCK

New material (temporarily removed from stock), used, rebuilt, and any other previously nonstocked material may be placed in stock as follows:

- a) The person returning material is responsible for:
 - 1) Informing QA/QC of the intent to place materials in stock.
 - 2) Assuring completion of any required tests or special inspections.
 - 3) Returning the material, along with required documentation and the white copy of the DC, when available, to the Storekeeper.
- b) The QA/QC Representative is responsible for:
 - 1) Advising the person returning the material of any required tests or special inspections necessary to verify conformance to applicable specification requirements.
 - 2) Documenting the evaluation which established the required tests and inspections on the Quality-Related Material Checklist.
 - 3) Performing or arranging for necessary receiving inspections.
 - 4) Establishing cleanliness, packaging, shipping, receiving, storage, and handling requirements using Standard FSV-STD-1.
 - 5) Forwarding the completed documentation to the Plant Storekeeper.



c) The Storekeeper is responsible for:

- 1) Upon receipt of "temporarily disbursed" NEW material, attaching the original copy of the "Hold" DC, marked "Returned" to the completed QA documentation package and filing it with the PO records.
- 2) Upon the receipt of USED, REBUILT or NONSTOCK material;
 - i) Processing the "Material Returned to Stores" Form;
 - ii) Assigning a (N-) PO number from the block of special numbers, i.e. N-10000 to N-19999;
 - iii) Completing the storekeeper's receiving activities and notifying QA/QC for final disposition.

4.6 UNUSED MATERIALS

Unused items which cannot qualify for return to stock under paragraph 4.5 are treated as nonconforming items, destroyed or disposed of in accordance with applicable requirements.

4.7 OBSOLETE MATERIALS

Obsolete materials must be removed from stock and either destroyed, defaced, tagged or removed from the site to prevent use in quality related service. Traceability of such materials shall be maintained by including a copy of the disposition form (DC, Request for Depreciation, etc.) with the completed ID tag prior to transmittal to the Records Center in accordance with the requirements of procedure P-5.

5.1 REFERENCES

- 5.1 FSAR - Appendix B, "Quality Assurance Program for Plant Operation"
- 5.2 FSV-STD-1, "Cleanness, Packaging, Shipping, Receiving, Storage and Handling Associated with Quality-Related Procurement"
- 5.3 Procedure Q-4, "Procurement Document Control"

6.0 ATTACHMENTS

NONE



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Q-9
Issue 5
Page 1 of 3

TITLE: CONTROL OF SPECIAL PROCESSES

ISSUANCE AUTHORIZED BY	<i>J. W. Hulse</i> 5-16-83	<i>Don M. Mendenhall</i> 5-27-83	<i>H. L. Bray</i> by 6-7-83 <i>M. J. G. Hubner</i>
PORC REVIEW	PORC 523 JUL 1 1983		EFFECTIVE DATE 7-8-83

1.0 PURPOSE

This procedure describes the practices employed to assure control of safety-related special processes.

2.0 APPLICABILITY

This procedure applies to all activities involving design, procurement, modification, maintenance, rework, repair, fabrication, testing and inspection involving welding and NDE processes.

3.0 GENERAL REQUIREMENTS

Practices employed are required to assure that special processes are controlled and accomplished by qualified personnel using qualified procedures in accordance with applicable codes, standards, specifications, criteria or other special requirements.

4.0 PROCEDURE

4.1 WELDING CONTROL

All welding of Code or safety-related items is performed to the FSV Welding Manual (WM) developed by QA Services. The WM is approved by both the SQAS and the Station Manager. Issuance of the WM is in accordance with Procedure G-2.

4.1.1 The WM procedures preparation and qualification require that:

- a) The WM conforms to the format indicated by Attachment G-2B.
- b) The procedure for each application conforms to the requirements of applicable codes, specifications and standards; and if established, to proven welding practices.



- c) Essential and nonessential welding variables, as defined by the ASME Code, Section IX are identified.
- d) Welding of test coupons is witnessed by a QA representative.
- e) The qualification test for each procedure is conducted in accordance with ASME Codes .
- f) When appropriate test coupons are radiographically examined and tested in accordance with ASME Codes.
- g) Not until satisfactory completion of the required qualification tests, may the WM procedure be approved and distributed.

4.1.2 Welder Performance Qualifications

Welder qualifications are conducted in accordance with the WM. Qualification specimens are radiologically, physically and/or metallurgically tested in accordance with the governing code(s). Upon satisfactory completion of the required tests, a completed Welder's Qualification Record is approved and distributed along with the updated welder's qualification log.

- 4.1.3 Weld records generated are maintained in the Records Center.

4.2 CONTROL OF NONDESTRUCTIVE EXAMINATION PROCESSES

4.2.1 Certification Requirements

QA/QC personnel involved in nondestructive examination of safety-related activities shall be qualified to the requirements of QCIM-4



4.2.2 Preparation and Review of NDE Procedures

The SQAS assures that:

- a) All NDE procedures required for work performed on site are prepared by PSCo or contractor personnel.
- b) The PSC Level III Examiner or a Level III outside source is responsible for review and approval of all site PSC NDE procedures.
- c) Vendor NDE procedures are reviewed and approved by PSCo Quality Assurance when such reviews are specified in the procurement documents. PSC QA personnel are to be certified to a minimum Level II for the applicable method.

4.3 OTHER SPECIAL PROCESSES

If future maintenance or modification activities should invoke the use of additional special processes affecting safety-related items, the Nuclear Engineering Division (NED) will be required to identify and specify the appropriate specification to assure quality of the work performed.

5.0 REFERENCES

- 5.1 FSAR - Appendix B, "Quality Assurance Program for Plant Operation"
- 5.2 ASME Code, Section VIII Division I, "Pressure Vessels"
- 5.3 ASME Code, Section IX, "Welding and Brazing Qualification"
- 5.4 SNT-TC-1A, "American Society for Nondestructive Testing Recommended Practice"
- 5.5 FSV Specification 1-M-2, "Piping System"

6.0 ATTACHMENTS

NONE



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Q-10
Issue 5
Page 1 of 5

TITLE: INSPECTION

ISSUANCE AUTHORIZED BY	<i>[Signature]</i> 4-19-83	<i>[Signature]</i> 4/29/83
PORC REVIEW	PORC 520 JUN 6-1983	EFFECTIVE DATE 6-13-83

1.0 PURPOSE

This procedure describes the inspection program and practices for FSV safety-related items.

2.0 APPLICABILITY

This procedure applies to organizations and supporting activities including contractors, who are required to identify, verify conformance to requirements, or determine the status of safety-related items. This procedure does not apply to Technical Specification surveillance activities.

3.0 GENERAL REQUIREMENTS

3.1 Inspection practices employed are required to assure that:

- | 3.1.1 A continuing program is maintained and employed for inspection of work affecting quality.
- | 3.1.2 The inspections ascertain conformance of work to governing documented procedures, instructions or drawings.
- | 3.1.3 Inspections are performed by individuals other than those who perform the work being inspected.
- | 3.1.4 Examinations, measurements or tests are performed for each work operation as necessary to verify conformance.
- | 3.1.5 Required inspections are planned and scheduled in applicable work control documents.
- | 3.1.6 If inspection of processed material or items is impossible or disadvantageous, indirect control by monitoring processing methods, equipment, and personnel are provided. Both inspection and process monitoring are provided when control is inadequate without both.



4.0 PROCEDURE

The inspection program applies emphasis to areas and activities commensurate with the importance to safety and operational reliability. The Superintendent of QA Services (SQAS) is responsible for the adequacy and effectiveness of that portion of the inspection program that relates to procurement, contracted activities, modification welding and non-destructive examination work. The Maintenance QC (MQC) Supervisor is responsible for the adequacy and effectiveness of that portion of the inspection program that relates to maintenance activities.

4.1 PROCUREMENT INSPECTION

- 4.1.1 Procurement document reviews by QA in accordance with Procedure Q-4 assures that appropriate inspection requirements are identified and specified in PO's for procured items and services.
- 4.1.2 Evaluations of potential suppliers' or contractors' capability to satisfy specified inspection requirements are required by Procedure Q-7.
- 4.1.3 Procurement document reviews by QA require that any appropriate source inspection requirements or monitoring of contractor activities including inspection hold points or witnessing of operations be identified and specified in the PO.
- 4.1.4 Required source or on-site inspections are performed by inspectors qualified to the Functional Capability Level specified by the source inspection instruction. Inspections are conducted and documented in accordance with source inspection instructions.
- 4.1.5 Received items are inspected by inspectors qualified to Functional Capability Level II (unless otherwise specified by the receiving inspection instruction) as required by Procedure Q-7.
- 4.1.6 Functional Capability Levels are described by Procedure G-7, Attachment G-7B.

4.2 MODIFICATION AND NONROUTINE MAINTENANCE INSPECTION

- 4.2.1 All safety-related modification and selected nonroutine maintenance work performed is prescribed by Controlled Work Procedures (CWP).



4.2.2 Prior to issue, CWP's are reviewed by QA/QC to ensure the inclusion of requirements for the performance of any appropriate inspections or witnessing of events for items requiring conformance verification. The reviewer specifies the organization and Functional Capability Level, if other than Level II, responsible for performing the verifications, and assures provisions for documentation of the verification results for record purposes. The reviewer signs and dates the CWP to indicate approval of quality provisions.

4.2.3 Completed CWPs are reviewed by QA/QC to verify that required inspections/observations have been performed and that documentation thereof is satisfactory.

4.3 MAINTENANCE INSPECTION

4.3.1 Scheduled Routine Maintenance, Results Engineering and Surveillance Testing activities are performed in accordance with established procedures as authorized by Procedure G-2, Attachment G-2A.

4.3.2 Unscheduled Routine Maintenance is performed as described by Procedure P-7 and is authorized by Plant Trouble Reports (PTR) or Maintenance Procedure Control Forms which, based on complexity of maintenance to be performed, may require that:

- a) Work and inspections be performed to an existing established procedure, or
- b) A CWP or regular maintenance procedure be developed to prescribe work and inspections, or
- c) If repair of a nonconforming item is involved, the work may be authorized and performed to Nonconformance Report instructions per Procedure Q-15.



4.3.3 PTR's and new/revised maintenance procedures except those for welding are reviewed by MQC to identify and specify required inspections and to assure provisions for documentation of inspection results.

4.3.4 Required inspections except for welding are performed by MQC inspectors qualified to Functional Capability Level I as appropriate for the inspections to be performed.

4.3.5 Completed documents are reviewed by MQC to verify that required inspections/observations have been performed and that documentation thereof is satisfactory.

4.3.6 Welding QC coverage is assigned to QA/QC.

4.4 CONTRACTOR INSPECTIONS

4.4.1 Procurement document reviews by QA in accordance with Procedure Q-4 assure that appropriate:

- a) Requirements for inspection by the contractor are specified, and that,
- b) Provisions for inspection hold points and surveillance requirements by PSCo are included, if appropriate.

4.4.2 QA/QC monitoring and required PSCo inspections are performed by QC personnel qualified to the Functional Capability Levels required for the activity.

4.5 QUALIFICATION OF INSPECTORS

Qualification of QA/QC/MQC personnel is prescribed by Procedure G-7, Attachment G-7B.

4.6 INSPECTION STAMPS

4.6.1 Inspection stamps may be used in lieu of an Inspector's signature or initials.



4.6.2 Control Inspection stamps shall be defined in Level II procedures.

4.6.3 Logs or lists showing stamp numbers and the corresponding inspector's signatures and initials shall be maintained.

4.6.4 Inspectors are responsible for the control of inspection stamps that are in their possession.

5.0 REFERENCES

- 5.1 FSAR - Appendix B, "Quality Assurance Program for Plant Operation."
- 5.2 Q-4, "Procurement Document Control"
- 5.3 Q-7, "Control of Procured Items"
- 5.4 Q-15, "Control of Nonconforming Items"
- 5.5 G-7, "FSV Project Personnel Training and Qualification Programs."

6.0 ATTACHMENTS

None

TITLE: TEST CONTROLISSUANCE
AUTHORIZED
BY*[Signature]* 12-2-81*[Signature]* 12-5-81*[Signature]* 12-14-81PORC
REVIEW

PORC 444 DEC 22 1981

EFFECTIVE
DATE 12-29-81

1.0 PURPOSE

This procedure describes the testing program and practices employed at the FSV Nuclear Generating Station for safety-related items.

2.0 APPLICABILITY

This procedure applies to all activities involved in the designing, prescribing, scheduling, performing and verifying of tests required to demonstrate the conformance of safety-related items to specified requirements.

3.0 GENERAL REQUIREMENTS

Testing practices employed on safety-related items are required to assure that:

- a) All structures, systems and components; whether maintained, modified, repaired, reworked or replaced; perform in accordance with expected requirements.
- b) All testing is performed in accordance with written procedures incorporating requirements, and acceptance limits specified by design or other appropriate documents.
- c) The program provides for, as appropriate, proof tests, pre-operational tests, and operational tests.
- d) Test procedures provide for assuring that all testing prerequisites for a given test have been met, that adequate test instrumentation is used and that the test is performed under suitable environmental conditions.
- e) Test results are documented and evaluated to assure test requirements have been satisfied.



4.0 PROCEDURE

4.1 SURVEILLANCE TESTING PROGRAM

A surveillance testing program, as specified by the Technical Specifications, is performed in accordance with approved Surveillance Test Procedures.

4.2 TESTS REQUIRED BY MODIFICATIONS OR NONROUTINE MAINTENANCE

4.2.1 The need for Cold Checkout Tests (CCT's) and Functional Tests (FT's), relating to CN installation via CWP's, is identified by Technical Services and verified by the Work Review Committee. Technical Services coordinates the preparation of CCT's and FT's with appropriate organizations.

4.2.2 Tests required as a consequence of modifications are identified and specified by NED in Change Notice (CN) documents.

4.2.3 CN's are reviewed by QA Services to verify incorporation of appropriate testing requirements.

4.2.4 Controlled Work Procedures, (CWP) developed to facilitate implementation of the CN, or perform selected nonroutine maintenance, are reviewed by QA Services to identify and specify any appropriate test witnessing or data verification requirements.

4.2.5 Completed CN documentation reviews by QA/QC verify performance and acceptance of all required tests.

4.3 ROUTINE MAINTENANCE TESTS

Tests, as appropriate, are performed by maintenance organizations during the course of normal maintenance. Such tests are prescribed in maintenance or surveillance procedures or are scheduled as described by Procedure P-6.

4.4 NONROUTINE OR SPECIAL TEST

Tests not covered by paragraphs 4.1, 4.2 and 4.3 are occasionally determined to be necessary. Such tests may be appropriate to verify equipment or component conformance to requirements following rework/repair, to



perform a failure analysis to determine cause of a failure, or to determine the extent of performance deterioration of in-service equipment or components. Such tests are requested and authorized as follows:

RESPONSIBILITY	ACTION
TEST REQUESTOR	1. If other than the department responsible for performing the test, prepares an Action Request (AR) as described by Procedure G-3. A "Request for Test" Attachment Q-11A form is prepared and attached to the AR.
RESPONSIBLE DEPARTMENT	2. On receipt of AR, and subsequent to review by Technical Services; or an identification of a requirement for a test, initiates action to develop or obtain the required test procedure using Attachment Q-11A.
DEPARTMENT RESPONSIBLE FOR PROCEDURE PREPARATION	3. Develops required procedure in the format and headings, as appropriate, as described by Procedure G-2, Attachment G-2B. 4. Obtains approvals as required by Procedure G-2, is appropriate.
PLANT CLERICAL	5. Sends approved procedure copy to responsible department.
RESPONSIBLE DEPARTMENT	6. Assigns Test Conductor.
TEST CONDUCTOR	7. Obtains Test Procedure. 8. Reviews Procedure including Data Sheets with persons involved in the test. 9. Obtains Clearance (Procedure P-2) and/or Radiation Work Permit (Procedure P-1) if required. 10. Obtains Department and Shift Supervisor's signatures documenting permission to initiate the test. The Shift Supervisors' signature verifies that: a) Plant conditions necessary for



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performance of the test have been met.

- b) Required Operations personnel are on duty and have been informed the test is to be performed.
- c) Performance of the test will not result in violation of the Technical Specifications.
- d) Appropriate clearance/
Radiation Work Permits have been provided, if required.

- 11. Assembles required test equipment, special tools and items specified by the test procedure.
- 12. Conducts test in accordance with the procedure requirements. Assures that all procedure spaces or data sheet blanks are properly checked or explained and required signatures, initials, dates and data are obtained for each page of the procedure.
- 13. Promptly informs Shift Supervisor and Department Supervisor of any deficiencies found during the test.
- 14. Prepares a Plant Trouble Report in accordance with Procedure P-7, as appropriate for any deficiencies.
- 15. Conducts retest after repair of any deficiencies, if required.
- 16. Compares test results with specified acceptance criteria and determines acceptability of tested item.
- 17. Prepares Test Report, if required.
- 18. Submits test Data Sheets Report to department representative and to the department supervisor for review, evaluation and approval.
- 19. Reviews Data Sheets and evaluates the results, any reported deficiencies

DEPARTMENT
REPRESENTATIVE/SUPERVISOR



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cies/malfunctions and Test Conductor's conclusions.

- | | |
|-------------------------------|---|
| | 20. Assures that any "Procedure Changes" Sheet entries are submitted for PORC review within 14 days of their approval. |
| | 21. Resolves any questions with Test Conductor and approves Data Sheets. The approval signature verifies acknowledgement of the deficiencies and that any required actions have been taken and logged as appropriate. |
| | 22. Forwards to Shift Supervisor. |
| SHIFT SUPERVISOR | 23. Takes appropriate action, whenever required by reported deficiencies or malfunctions. Signs Test Report and forward to responsible supervisor. |
| RESPONSIBLE SUPERVISOR | 24. Forwards to Superintendent, Operations for review and approval. |
| SUPERINTENDENT,
OPERATIONS | 25. Routes to Station Manager for review and approval, <u>if</u> deficiencies are documented; otherwise procedures are routed to Technical Services. |
| STATION MANAGER | 26. Reviews and signs Data Sheets/Test Report with documented deficiencies or malfunctions. Indicates if the nature of the deficiencies required reporting to NRC and specifies the type of report to be filed. Routes procedures to Technical Services Supervisor. |
| TECHNICAL SERVICES | 27. Completes Technical Services actions and forwards to Records Center. |

5.0 REFERENCES

- 5.1 FSAR - Appendix B, "Quality Assurance Program for Plant Operation"
- 5.2 Technical Specification, Section 5, "Surveillance Requirements"
- 5.3 Procedure G-2, "FSV Procedure Systems"



- 5.4 Procedure G-3, "Action Request-Preparation and Processing"
- 5.5 Procedure P-1, "Plant Operations"
- 5.6 Procedure P-2, "Equipment Clearances and Operations Deviations"
- 5.7 Procedure P-7, "Work Control - Maintenance"

6.0 ATTACHMENTS

Q-11A Request for Test Form



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REQUEST FOR TEST

TEST REF. NO. _____
SYST. REF. NO. _____
PAGE 1 OF _____

PREPARED BY: _____ (DATE) _____
REVIEWED BY: _____ (DATE) _____
CONCUR WITH SAR: ☐ YES ☐ NO _____ (DATE) _____
ISSUE 1 REVIEWED, PORC # _____ (DATE) _____
APPROVED
& ISSUED: _____ (DATE) _____
SAFETY
SIGNIFICANT: ☐ YES ☐ NO NFSC REVIEW: _____

RECORD AND CONTROL OF ISSUE

ISSUE NO.	PREPARED BY	PORC APPROVAL	APPROVED AND ISSUED EFFECTIVE DATE OF REVISION
2			
3			
4			
5			
6			
7			
8			

COMPLETED TEST REVIEWED: _____ (DATE) _____
(OPERATION/MAINTENANCE (OR DESIGNER) SIGNATURE)



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REQUEST FOR TEST

TEST REF. NO. _____
SYST. REF. NO. _____
PAGE 2 OF _____

1 PURPOSE OF TEST _____

2 TEST OBJECTIVES _____

3 DESCRIPTION OF TEST (Use attached sheets if necessary) _____

4 DATA REQUIRED (Include applicable data sheets and integrate with procedure if possible) - Include room for "Remarks":



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REQUEST FOR TEST

TEST REF. NO. _____
SYST. REF. NO. _____
PAGE 3 OF _____

5 ANTICIPATED RESULTS

6 ACCEPTANCE CRITERIA:

NOTE: UPON COMPLETION OF THE TEST, DATA SHALL BE APPROPRIATELY ANALYZED AND TEST RESULTS AND RECOMMENDATION AND/OR EVALUATION SHALL BE SUMMARIZED AND PRESENTED TO THE SUPERINTENDENT OF OPERATIONS FOR FINAL APPROVAL AND FURTHER REVIEW BY PORC AND THE NFSC AND/OR FURTHER REPORT AND DOCUMENTATION REQUIREMENTS.

FORM 372-22-3400



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Attach. Q-11A

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REQUEST FOR TEST

TEST REF. NO. _____

SYST. REF. NO. _____

PAGE 4 OF _____

- 7 PRECAUTIONS, LIMITATIONS, AND SPECIAL ASSISTANCE (INCLUDE PROVISIONS TO VERIFY THAT LIMITATIONS ARE NOT EXCEEDED):

- 8 STANDARD OPERATING PROCEDURES

- 9 SAFETY EVALUATION

FORM 372-22-3401



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REQUEST FOR TEST

TEST REF. NO. _____
SYST. REF. NO. _____
PAGE 5 OF _____

10 TEST EQUIPMENT (IF REQUIRED)

NAME	IDENTIFICATION NUMBER	LAST CALIBRATION DATE
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

11 TEST CONDUCTOR
(INCLUDE ALL ASSISTANTS)

PERMISSION TO INITIATE TEST

[SHIFT SUPERVISOR - SIGNATURE]

[DATE]

12 PROCEDURE (SEE ATTACHED PAGES)



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REQUEST FOR TEST

TEST REF. NO. _____
SYST. REF. NO. _____
PAGE OF _____

13 VERIFY THAT THE SYSTEM HAS BEEN RETURNED TO NORMAL:

(SHIFT SUPERVISOR - SIGNATURE)

(DATE)

14 TECHNICAL SERVICES ACTION:

10 CFR 50.59 REPORT REQUIRED ☐ YES ☐ NO

TECH SPEC REPORT REQUIRED ☐ YES ☐ NO

REVIEWED BY _____

(SIGNATURE)

(DATE)



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TITLE: CONTROL OF MEASURING AND TEST EQUIPMENT

ISSUANCE AUTHORIZED BY	<i>[Signature]</i> 2-2-82	<i>Fairy Brey</i> 2/8/82	2-17-82 <i>[Signature]</i>
PORC REVIEW	PORC 455 MAR 10 1982		EFFECTIVE DATE 3-17-82

1.0 PURPOSE

This procedure describes the controls employed to assure required accuracy of measuring, test and control equipment used on FSV safety-related items and systems.

2.0 APPLICABILITY

This procedure applies to activities responsible for providing, using, adjusting, maintaining, calibrating and verifying required accuracy of measuring and test equipment used on safety-related items.

3.0 GENERAL REQUIREMENTS

Practices employed are required to provide and maintain a system that assures that tools, gauges, instruments, control equipment and other measuring and testing devices are controlled, calibrated and adjusted at specified times to maintain accuracies within necessary limits.

4.0 PROCEDURE

4.1 ITEMS REQUIRING CALIBRATION

4.1.1 The Technical Specification, Section 5.4 identifies instrumentation and controls requiring calibration and specifies the calibration requirements and frequencies.

4.1.2 Periodic calibration, recalibration, adjustment and routine maintenance is required for:

- a) Safety-related instruments that are required to operate during or after a seismic event, surveillance test instruments, and instruments calibrated as a result of NRC commitments.



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- b) Safety-related process and control equipment, including safety-related valves, that are required to function during or after a seismic event.
- c) Instruments that are used to verify LCO's.
- d) Standards, tools, gauges, instruments or other devices used in the performance of:
 - 1) Maintenance, repair or calibration of instrumentation and other electronic equipment related to nuclear instrumentation or safety.
 - 2) Maintenance or repair of safety-related systems, equipment and structures;
 - 3) Maintenance QC inspections;
- e) Portable HP radiation monitoring instruments.
- f) Laboratory equipment.
- g) Any measuring device prior to its use, if there is evidence that it may have been abused or in way damaged.

4.2 CALIBRATION PROCEDURES

Calibration procedures are required for all calibrations whether performed by PSCo or outside contractor. The procedures are included in Surveillance, Results, Maintenance, and Health Physics procedures as authorized by Procedure G-2, Attachment G-2A. Requirements for outside contractor procedures are specified by Purchase Order for calibration services. The procedures are required to provide:

- a) Step by step instructions for performing the calibration.
- b) Identification of the equipment and standards required for the calibration.
- c) Specific allowable tolerances.
- d) Calibration intervals for each item.
- e) Requirements for documenting, as a minimum,



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- 1) Initials or signatures of individuals performing the calibrations, tests or adjustments.
 - 2) Identification of the specific standards employed and their latest calibration dates.
 - 3) Pertinent data and measured values.
 - 4) "As found" deficient conditions.
 - 5) "As found" and "as left" data.
 - 6) Multi-point calibrations, as applicable, on installed equipment items.
 - 7) Details of any adjustments or maintenance performed. (Not required for standards or testing instruments.)
 - 8) Date of calibration test or adjustment.
- f) Provisions for QA/QC or MQC witnessing or verification of calibrations.
- 1) MQC, in accordance with established procedures, shall make provisions in Maintenance Procedures for witnessing or verification of calibration activities.
 - 2) QA/QC, in accordance with established procedures, shall make provisions as appropriate in controlled work procedures (CWP) for witnessing or verification of calibration activities.
- g) Signatures of individuals reviewing and approving each procedure.

4.3 CALIBRATIONS/PROGRAM REQUIREMENTS

The supervisor/foreman of the organization responsible for performing calibrations is required to assure that:

- a) Required calibrations or functional tests for which the organization is responsible, including secondary and transfer standards, are scheduled and performed as required.



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- b) Required listings are maintained that identify:
 - 1) Each item for which the organization has calibration or functional test responsibility by its unique identification number indicating calibration or test intervals or occasions.
 - 2) Those items, if any, for which calibration or functional tests may be waived on the basis of supervisory decisions. The basis for authorizing such, waivers must be documented on Procedure Deviation Report (PDR).
 - 3) For each standard or test instrument, the items it was used to calibrate or measure.
- c) Calibrations are performed in accordance with approved procedures by qualified personnel.
- d) Standards are as specified by the procedure with valid calibrations traceable to recognized national standards.
- e) Calibration which are based on other than national standards are fully documented.
- f) As found "out of tolerance" conditions are documented and reported to the affected supervisor in a timely manner.
- g) Where size and conditions permit, secondary standards are identified by red "secondary" labels and transfer standards are identified by black "transfer" labels.
- h) Calibration and maintenance of secondary and transfer standards are performed according to the manufacturer's recommended procedures and tolerances or where required by procedures developed within the department by the appropriate department supervisors.
- i) An evaluation is performed and documented by qualified personnel of the effects on any previously recorded data or measurements involving calibrating devices there are found to exceed the limits of applicable calibration tolerances.



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- j) Requirements of any applicable Limiting Conditions for Operation specification are satisfied before authorizing the removal of any process affecting instrument or control for calibration.
- k) On removal of installed instruments or controls for calibration, any required status tags are hung and associated notices given by use of the TCR as described by Procedure P-1.
- l) Permanently installed indicating and process control instruments do not require calibration labels.
- m) Nonconforming devices are documented and processed in accordance with Procedure P-7 or Q-15 as appropriate.
- n) Required inspection verifications are performed and documented.
- o) Individual equipment/item departmental calibration cards, logs and files are updated and maintained as required including any rework, repair authorizations, history and required approval signatures.
- p) Calibration labels displaying the date calibrated, date due for recalibration and the initials of the person performing the calibration are affixed, where size permits, to the following:
 - 1) Standards, tools, gauges, instruments or other devices used in the performance of:
 - i) Maintenance, repair or calibration of instrumentation and other electronic equipment related to nuclear instrumentation or safety.
 - ii) Maintenance or repair of safety-related systems equipment and structures.
 - iii) Maintenance QC inspections;
 - 2) Portable HP radiation monitoring instruments.
 - 3) Laboratory equipment.



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5.0 REFERENCES

- 5.1 FSAR Appendix B, "Quality Assurance Program for Plant Operation"
- 5.2 FSV Instrument Calibration Scheduling Procedure No. K54502
- 5.3 MP-102, "Procedure for the Calibration of Mechanical Maintenance Tools and Equipment."
- 5.4 Procedure Q-15, "Control of Nonconforming Items"
- 5.5 Technical Specification, Section 5, "Surveillance Requirements"

6.0 ATTACHMENTS

None



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TITLE: HANDLING, STORAGE, AND SHIPPING

ISSUANCE
AUTHORIZED
BY

Da M... 4-15-81

7 El... 4-13-81

Larry B... 4/20/81

PORC
REVIEW

PORC 409 APR 24 1981

EFFECTIVE
DATE

4-30-81

1.0 PURPOSE

This procedure describes the controls employed at FSV to prevent deterioration of safety-related items as a result of handling, storage or shipping practices.

2.0 APPLICABILITY

This procedure applies to all activities concerned with identifying, prescribing, performing and verifying actions involving handling, storage or shipping of safety-related items.

3.0 GENERAL REQUIREMENTS

Practices employed are required to assure that:

- a) A system is provided to control the handling, storage and shipping; including cleaning and preservation, of material and equipment, to prevent damage or deterioration.
- b) Required work and inspections are performed in accordance with written procedures.

4.0 PROCEDURE

4.1 PROCURED ITEMS

Appropriate handling, shipping, and storage of procured items is assured by:

- a) The inclusion of applicable requirements delineated by FSV-STD-1 into procurement documents which are verified by QA as required by Procedure Q-4.
- b) Verification of conformance to the specified requirements on receipt of the items by QA/QC.



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- c) Storekeeper responsibilities to protect items in his custody in accordance with requirements specified by FSV-STD-2 requiring monthly inspections of storage and conditions.
- d) Arrangement whereby aid is provided to the Scheduling, Maintenance QC and Stores Supervisor in taking any required corrective actions to prevent deterioration of stored items, if beyond his capability, by the Maintenance Superintendent or the Shift Supervisor.
- e) Performance of QA monitoring and audits to verify adequacy of and conformance to requirements of storage and preservation measures.

4.2 PLANT ITEMS

Proper handling, storage and housekeeping to prevent deterioration of stored and installed facility items are assured by periodic inspections conducted in accordance with Preventive Maintenance (PM) procedures. Deficiencies are documented and corrective actions are authorized by issuance of Plant Trouble Reports (PTR) (Reference Procedure P-7).

4.3 LIFTING EQUIPMENT

The Maintenance Department is responsible for lifting and rigging equipment as required by the Manual of Safe practices and ANSI N45.2.2 using Attachment Q-13A or equivalent. Inspections and tests are verified by MQC. The results of the inspections are documented to record continuing conformance to applicable requirements. Any nonconforming items are handled as described by Procedure Q-15. Special visual/NDE/dynamic load tests are required, when appropriate, for large or sensitive equipment or handling equipment.

4.4 SHIPPING OF UNCONTAMINATED ITEMS

Items being returned to suppliers or labs for rework, repair, exchange or test must be labeled to indicate radioactive contamination status prior to release for shipment, when requested by the supplier or LAB.

5.0 REFERENCES

- 5.1 FSAR - Appendix B, Quality Assurance Program for Plant Operation"



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- 5.2 FSV-STD-1, "Cleanness, Packaging, Shipping, Receiving, Storage and Handling Associated with Quality-Related Procurement"
- 5.3 FSV-STD-2, "Receiving, Storage, Handling and Cleanness During Warehousing Activities as Ft. St. Vrain"
- 5.4 Stores Department Handbook
- 5.5 ANSI N45.2.2, "Packaging, Shipping, Receiving, Storage and Handling of Items for Nuclear Power Plants"
- 5.6 ANSI N45.2.2, "Packaging, Shipping, Receiving Storage and Handling of Items for Nuclear Power Plants"
- 5.7 ANSI N45.2.3, "Housekeeping During the Construction Phase of Nuclear Power Plants"
- 5.8 Procedure G-6, "Control of Special Nuclear Material"
- 5.9 Procedure Q-4, "Procurement Document Control"
- 5.10 Procedure Q-7, "Work Control - Maintenance"
- 5.11 Procedure Q-15, "Control of Nonconforming Items"
- 5.12 Manual on Safe Practices

6.0 ATTACHMENTS

Q-13A Crane Inspection Report

Q-13B Contamination Check Tag



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Attach. Q-13A

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CRANE INSPECTION REPORT

Date _____

To: _____ (Superintendent)

From: _____ (Operator or Inspector)

This will verify that I have inspected Crane No. _____ located at _____

All of the following have been checked and are in proper working order unless specifically mentioned in the lower portion of this report.

1. Limit Switches, stops and bumpers.
2. Leakage in lines, tanks, valves, pumps.
3. Hooks, chain, ropes.
4. Deformed, cracked or corroded members.
5. Loose bolts or rivets.
6. Cracked or worn sheaves or drums, pins, bearings, shafts, gears, rollers, locking or clamping devices.
7. Brake linings, pawls, ratchets and sprockets.
8. Contacts on controller, limit switches, pushbuttons.

Travel, Braking, Latching Devices.

Describe discrepancies or maladjustments below:

The type of Fire Extinguisher _____ Last date on tag _____

What is the rated load posted on each side of crane? _____

Can Circuit-breaker be operated from floor or ground? _____

overhead, is crane equipped with a dead-man control? _____

List indicators installed on this crane (such as load, boom angle, wind).



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. Q-13B

Issue 4

Page 1 of 1



PUBLIC SERVICE COMPANY OF COLORADO

16805 ROAD 19½
PLATTEVILLE, COLORADO 80651

FORT ST. VRAIN HEALTH PHYSICS RELEASE

DATE _____

This is to certify that all material contained herein is free from
radioactive contamination.

SIGNATURE _____

HEALTH PHYSICS

FORM 372-02-3430



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Q-15
Issue 3
Page 1 of 8

TITLE: CONTROL OF NONCONFORMING ITEMS

ISSUANCE AUTHORIZED BY	<i>Lawrence R. Ray</i> ^{5/17/82}	<i>John H. Hensley</i> ⁶⁻¹⁴⁻⁸²
PORC REVIEW	PORC 469 JUN 16 1982	EFFECTIVE DATE 6-23-82

1.0 PURPOSE

This procedure describes the practices employed by FSV to identify and control nonconforming items.

2.0 APPLICABILITY

This procedure applies to all activities involving the procurement, maintenance, modification, inspection, testing or use of FSV safety-related hardware items.

3.0 GENERAL REQUIREMENTS

3.1 Practices employed are required to assure that:

3.1.1 Items which do not conform to specified requirements are identified and controlled to prevent inadvertent use or installation.

3.1.2 Procedures are provided and used to control identification, documentation, segregation, disposition and notification to affected organizations of nonconforming items.

4.0 PROCEDURES

4.1 Documenting nonconforming items

QA/QC/MQC assigned to the department or area in which a nonconforming hardware item is identified, is responsible for initiation of a Nonconformance Report (NCR) (Attachment Q-15A).

4.1.1 NCR's are initiated as guided by the NCR Form Initiation Guide, (Attachment Q-15B).

4.1.2 The NCR initiator completes the upper half of the form, applies his signature and forwards the form to the Superintendent of QA Services, (SQAS).



4.2 QA REVIEW OF NCR

4.2.1 The SQAS reviews the NCR to:

- a) Confirm the adequacy and appropriateness of information provided by the initiator.
- b) Determine if a review of the dispositioned nonconformance may be required by Technical Services for reportability, PORC or NFSC. If required, a copy of the NCR is forwarded to Technical Services.
- c) Sign the "QA Review" block to denote accomplishment of the review.
- d) Forward the NCR to the Computer Sepcialist.

4.3 NUMBER ASSIGNMENT AND TRACKING

- 4.3.1 The Computer Specialist assigns an NCR number and enters the NCR in the Fort St. Vrain status keeping system as described in procedure SKM-8.
- 4.3.2 The Computer Specialist makes a copy of the NCR and inserts it into the QA-NCR Follow-up file.
- 4.3.3 The Computer Specialist forwards the NCR to NED-Site for dispositioning.

4.4 NCR PROCESSING

4.4.1 Engineering (NED-Site) shall disposition the NCR.

4.4.2 If the disposition is:

a) Repair

- 1. The NED-Site approves a repair and/or provide any appropriate repair disposition details.
- 2. The NED-Site also provides, if appropriate, detailed work instructions either in the NCR disposition block (with attachment if required) or the attached Controlled Work Procedure (CWP).
- 3. The NED-Site coordinates and obtains any engineering approvals that may be required to authorize the repair.



4. NED determines the necessity for, and accomplishes any technical document update which may be appropriate as a consequence of the repair.
 5. NED-Site, signs the appropriate block, and forwards the NCR to the Superintendent, QA Services (SQAS).
 6. The SQAS determines and denotes on the NCR any appropriate inspections that may be required and the organization responsible for performing such inspections, and sign the appropriate block and forwards to the Computer Specialist.
 7. The Computer Specialist updates the status of the NCR in the FSV Status Keeping System, makes a copy of the NCR with the approved disposition and enters it in the QA/NCR Follow-up file and shall forward the original NCR to the QA/QC Supervisor/MQC Supervisor (as applicable) for implementation.
 8. On completion of the repair, NCR sign-offs are required by the responsible Supervisor and by the designated QC organization, if required. The QA/QC or MQC Supervisor shall then forward the completed NCR to the Computer Specialist.
 9. The Computer Specialist shall update the FSV Status Keeping System, forward a copy of the NCR to PORC or NFSC, if required, and transmit the completed original NCR to the Record Center for retention.
- b) Use-as-is:
1. The NED-Site provides, by consulting with affected engineering disciplines if necessary, appropriate comments, and justification for the "use-as-is" disposition and signs the appropriate block. The NCR is then forwarded to the SQAS.



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FORT ST. VRAIN NUCLEAR GENERATING STATION

Q-15

Issue 3

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2. The SQAS reviews and evaluates the NCR and signs the appropriate block, and forwards it to the Computer Specialist.
3. The Computer Specialist updates the Status Keeping System makes a copy of the NCR with the approved disposition, and enters it in the QA-NCR Follow-up file and shall forward the original NCR to the appropriate QC Supervisor for any required follow-up.
4. On completion of any required follow-up, NCR signatures are required by the responsible supervisor, if required, and the appropriate QC Supervisor. The completed NCR is then forwarded to the Computer Specialist.
5. The Computer Specialist shall update the FSV Status Keeping System, forward a copy to PORC or NFSC, if required, and transmit the completed NCR to the Record Center for retention.

c) Rework:

1. NED-Site determines the need for, and accomplishes any technical document update which may be appropriate as a consequence of the rework. NED-Site provides the required CWP if no applicable maintenance work procedure exists or provides work instructions on the NCR form and then signs the NED approval block and forwards it to the SQAS.
2. The SQAS determines and denotes any required QA actions in the disposition block and signs the QA Approval Block. He then forwards it to the Computer Specialist.
3. The Computer Specialist updates the FSV Status Keeping System, makes a copy of the NCR with the approved disposition, and enters it in the QA-NCR follow-up file and forwards the original NCR to the responsible QA/QC Supervisor, as appropriate for implementation.



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Q-15
Issue 3
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4. On completion of the rework, NCR sign-offs are required by the responsible supervisor and by the designated QC Organization. The appropriate QC Supervisor shall then forward the completed NCR to the Computer Specialist.
5. The Computer Specialist shall update the FSV Status Keeping System, forward a copy to the PORC or NFSC, if required and transmit the completed NCR to the Center for retention.

d) Reject:

1. NED-Site specifies rejection and forwards the NCR to the SQAS after signing the NED Approval Block.
2. The SQAS approves the disposition by signing the "QA Approval" and forwards the NCR to the Computer Specialist.
3. The Computer Specialist shall update the FSV Status Keeping System, makes a copy of the NCR with the approved disposition, enters it in the QA-NCR Follow-up file and forwards the original NCR to the responsible QA Supervisor, as appropriate for implementation.
4. The Supervisor responsible for arranging disposal or destruction of the nonconforming item, after completing the required action, signs the NCR along with the responsible QA/QC Department. The NCR is then forwarded to the Computer Specialist.
5. The Computer Specialist shall update the FSV Status Keeping System, and transmit the completed NCR to the Record Center for retention.



e) Return to Vendor:

1. NED-Site specifies return to vendor and provides any appropriate comments, he signs the NED Approval Block and forwards the NCR to the SQAS.
2. The SQAS approves the disposition by signing the "QA Approval" block and forwards the NCR to the Computer Specialist.
3. The Computer Specialist shall update the FSV Status Keeping System, make a copy of the NCR for the QA-NCR Follow-up file and forward the NCR to the QA/QC Supervisor for implementation.
4. The responsible Supervisor shall sign the NCR when the part has been returned to the vendor. QA/QC will verify this and sign the NCR in the appropriate box. The QA/QC Supervisor shall then forward the NCR to the Computer Specialist.
5. The Computer Specialist shall update the FSV Status Keeping System, and transmit the completed NCR to the Record Center for retention.

4.5 EMERGENCY DISBURSEMENT

4.5.1 In the event that emergency disbursement of materials (as indicated in Procedures P-5) is necessary the following actions are required:

- a) Plant personnel shall request QA/QC to initiate an NCR to allow the disbursement.



- b) QA/QC personnel initiates an NCR (including obtaining a number and obtaining plant management authorization per Procedure P-5).
 - c) Copies of the NCR are provided to the person requesting the material for attachment onto the clearance holders clearance card and to the shift supervisor for incorporation into the System Abnormality book with the Clearance Points form to alert the clearance holder, shift supervisor and operator that the nonconforming item may be installed, but the clearance can be returned only for test and that the equipment item shall not be used for credit with respect to the Technical Specifications until such time as the nonconformance is resolved.
 - d) The original NCR is forwarded to the SQAS.
- 4.5.2 The SQAS reviews the NCR per step 4.2 of this procedure and forwards the NCR to the Computer Specialist.
- 4.5.3 The Computer Specialist performs those actions per step 4.3 of this procedure as necessary.
- 4.5.4 NED-Site shall disposition the NCR and provides, by consulting with affected engineering disciplines and /or plant personnel if necessary, appropriate comments and evaluation of the emergency disbursement. NED-Site signs the NED approval block and forwards the NCR to the SQAS.
- 4.5.5 The SQAS approves the disposition by signing the "QA Approval" and forwards the NCR to the Computer Specialist.



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Q-15
Issue 2
Page 1 of 5

TITLE: CONTROL OF NONCONFORMING ITEMS

ISSUANCE
AUTHORIZED
BY / DATE

De Wernburg
7-7-80

F. Elwert
7-7-80

Jerry Brey 7/7/80

PORC
REVIEW

PORC 372 AUG 4 1980

1.0 PURPOSE

This procedure describes the practices employed by FSV to identify and control nonconforming items.

2.0 APPLICABILITY

This procedure applies to all activities involving the procurement, maintenance, modification, inspection, testing or use of FSV safety-related hardware items.

3.0 GENERAL REQUIREMENTS

Practices employed are required to assure that:

- a) Items which do not conform to specified requirements are identified and controlled to prevent inadvertent use or installation.
- b) Procedures are provided and used to control identification, documentation, segregation, disposition and notification to affected organizations of nonconforming items.
- c) Nonconforming items are reviewed, accepted or rejected, repaired or reworked in accordance with documented procedures.

4.0 PROCEDURE

4.1 DOCUMENTING NONCONFORMING ITEMS

QA/QC/MQC assigned to the department or area in which a nonconforming safety-related hardware item is identified, is responsible for initiation of a Nonconformance Report (NCR) (Attachment Q-15A).

4.1.2 NCR's are initiated by Maintenance QC or members of the QA Department as guided by the NCR Form Initiation Guide (Attachment Q-15B).



- 6) The NPD-Site routes the dispositioned and approved NCR to the Superintendent QA Services (SQAS).
- 7) The SQAS determines and denotes on the NCR any appropriate inspections that may be required, and the organization responsible for performing such inspections. The green copy of the NCR is removed and inserted into the QA NCR follow-up file. The remaining NCR copies are returned to the foreman of the organization responsible for accomplishing the repair.
- 8) On completion of the repair, NCR sign-offs are required by the foreman responsible for accomplishing the repair and by the designated QA organization, if required. The white copy is forwarded to the SQAS. The yellow copy is attached to the PTR white copy, if a PTR is involved, or the job record package for Plant records files. The blue copy is retained by the foreman.
- 9) The SQAS reviews the white copy for completeness and record adequacy prior to insertion in the NCR file. The green follow-up copy is removed and discarded.

b) Use-as-is:

- 1) The responsible foreman/supervisor forwards the NCR to the NPD-Site.
- 2) The NPD-Site provides, by consulting with affected engineering disciplines if necessary, appropriate comments, and an approval signature on the NCR either approving or rejecting the proposed "use-as-is" disposition. When the comments indicate the "use-as-is" disposition is unacceptable, the required alternate action and any required work instructions are included.
- 3) If the "use-as-is" disposition is approved by the NPD-Site, the SQAS determines and denotes on the NCR any appropriate inspections or actions required by the alternate disposition. If no QA requirements are noted, the white copy is removed for NCR files and the green copy discarded. If QA requirements are applied, the green copy is



- 2) The foreman/supervisor responsible for arranging disposal or destruction of the nonconforming item, after completing the required action, signs the NCR and returns the white copy to the SQAS. Remaining copies may be discarded.
- 3) The SQAS replaces the NCR file green copy with the white copy and discards the green copy.

e) Return to Vendor:

- 1) The responsible foreman/supervisor forwards the NCR to the SQAS. The SQAS determines and initiates the need for any appropriate corrective action concerning the supplier and removes the white NCR copy for NCR files and discards the green copy. The yellow copy is attached to the nonconforming item and the blue copy is forwarded to the Storekeeper.

4.4 CORRECTIVE ACTION

Corrective actions which may be required to prevent repetition of the nonconformance is described by Procedure Q-16.

5.0 REFERENCES

- 5.1 FSAR - Appendix B, "Quality Assurance Program for Plant Operation
- 5.2 Technical Specification AC 7.1, "Administrative Controls"
- 5.3 Procedure Q-16, "Corrective Action System"

6.0 ATTACHMENTS

- Q-15A NCR Form
Q-15B NCR Form Initiation Instruction



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. Q-15A

Issue 2

Page 1 of 1



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

NONCONFORMANCE REPORT

NO. _____

DESCRIPTION			
ITEM NAME		ITEM NO.	
SYSTEM NO.	EQUIPMENT NO.	LOCATION	REF. DOC. NO.
DESCRIPTION OF NONCONFORMANCE:			
WHAT CAUSED THE NONCONFORMANCE?			
PROPOSED DISPOSITION: <input type="checkbox"/> RET. TO VENDOR <input type="checkbox"/> SCRAP <input type="checkbox"/> REWORK <input type="checkbox"/> REPAIR <input type="checkbox"/> USE AS IS			
INITIATED BY:		RESPONSIBLE SUPERVISOR:	
(SIGNATURE) _____ (DATE) _____		(SIGNATURE) _____ (DATE) _____	
DISPOSITION			
INSTRUCTIONS:			
DISPOSITION APPROVALS		DISPOSITION IMPLEMENTATION	
NPD:		COMPLETED - FOREMAN:	
(SIGNATURE) _____ (DATE) _____		(SIGNATURE) _____ (DATE) _____	
QA		VERIFIED BY QC:	
(SIGNATURE) _____ (DATE) _____		(SIGNATURE) _____ (DATE) _____	

NCR FORM INITIATION GUIDE

If information block does not apply, write in "N/A"

- Initiator:
1. Obtain NCR number from the FSV Record Center.
 2. Print the Nonconforming Item's (NI) name.
 3. Insert the NI part number
 4. Insert the system number in which the NI is installed.
 5. Insert the Equipment number, if affected.
 6. Indicate where the NI is located.
 7. Insert the drawing, specification or document to which the NI does not conform.
 8. Print a clear description of the problem. Provide dimensions, sketches, or other document as attachment to the NCR, if appropriate. If attachments are required, identify them in this block.
 9. Indicate what appears to have caused the problem. This is important! It identifies what must be done to eliminate the cause and prevent repetition. Example: An individual may make an error, resulting in an NI, but this is seldom the true problem. Determine what caused him to err, such as; the procedure not understood, proper tools not available, etc.
 10. Check the block which indicates the most appropriate disposition for the NI.
 11. Signature of the supervisor who will be responsible for performing any work required to restore the item to an acceptable state.
 12. Initiator's signature and the date.
- NPD-SITE
13. Provide disposition instructions. Denote any required attachments. If the Engineering disposition is other than checked in Block 10, draw a line through the checked Disposition Block, and check the proper Disposition Block.
 14. Apply signature and date indicating Engineering approval of the disposition and instructions.



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

SMAP-1
Issue 1
Page 1 of 13

TITLE: TECHNICAL SPECIFICATIONS SURVEILLANCE TESTING PROGRAM

ISSUANCE
AUTHORIZED
BY

L. M. W. Bridges

PORC
REVIEW

PORC 526 JUL 20 1983

EFFECTIVE
DATE

7-27-83

1.0 PURPOSE

The purpose of this procedure is to implement the Technical Specification requirements for Testing, Test Procedures, and Reporting Test Results as they apply to the Surveillance Program and to provide a systematic means for scheduling the program as required by the Technical Specifications Section 5.0.

2.0 APPLICABILITY

This procedure applies to all Surveillance Tests required by the Technical Specifications.

3.0 GENERAL REQUIREMENTS

Plant management has the overall responsibility for ensuring that the Surveillance Program is performed in accordance with the Technical Specifications.

4.0 PROCEDURE

4.1 RESPONSIBILITIES

4.1.1 The Station Manager is responsible for the overall Surveillance Program, and for assuring completion of all tests required by Technical Specifications. The Station Manager shall:

- a) Approve Surveillance Tests, and any revisions thereto.



- b) Review and sign the completed tests when an evaluation is requested by the Responsible Department Supervisor as noted in Step 9.3 (Attachment SMAP-1E). The Station Manager shall indicate in Step 9.4 (Attachment SMAP-1E) of the test whether the nature of the deficiency, or other events resulting from the performance of the test is such as to require a report to the NRC. If a report is required, (determination may be made by the Technical Services Department upon request), one of the following report categories shall be specified:

- 1) Reportable Occurrence, Notification-24 hours. Report-14 days; or

- 2) Reportable Occurrence Report-30 days.

- c) Verify the Surveillance Testing Program is completed on schedule.

- d) Designate departmental responsibility for specific Surveillance Tests.

4.1.2 The Department Supervisors are responsible for the following, with respect to the Surveillance Tests which have been assigned to their department:

- a) Completion of tests issued by the Scheduling Technician in accordance with the schedule issued.
- b) Assigning personnel to perform the test when scheduled and designating the person(s) to be Test Conductor(s).
- c) Assigning personnel to review the test as Departmental Representatives.
- d) Reviewing the completed test and evaluating the results, deficiencies or deviations reported, and the conclusions of the Test Conductor(s) regarding test acceptability.
- e) Approving the test after performing d) above and resolving any differences with the Test Conductor(s) with respect to data recorded or conclusions regarding acceptance criteria.



- f) Requesting the rescheduling of tests or portions of tests not performed and informing the Scheduling Technician of plant condition needed to perform the retest.
- g) Evaluating compliance with applicable LCO's.
- h) Stipulates departmental designees for purposes of implementing a) through g) above.
- i) Ensures that a PDR/DCCF was initiated if Step 6.1 (Attachment SMAP-1E) is checked "YES" and agrees with the PDR/DCCF.
- j) See Section 4.2.3.

4.1.3 In addition to his duties as Operation's Department Supervisor in Section 4.1.2 of this procedure, the Shift Supervisor on duty is responsible for:

- a) Granting "permission" to start the Surveillance Tests and if required, issues Clearance Cards and Radiation Work Permits, recording the Clearance and/or RWP number in Steps 4.2 and 4.3, respectively, (Attachment SMAP-1C) of the test. If a clearance and/or RWP is not required, Steps 4.2 and/or 4.3 (Attachment SMAP-1C) shall be marked N/A.
- b) Taking necessary action as required by the Technical Specifications and/or the Administrative Procedures Manual whenever the Department Supervisor with responsibility for performing the Surveillance Test reports deficiencies, deviations, or other safety considerations as a result of test performance.
- c) Signing as Department Representative and/or Department Supervisor on all Surveillance Tests, where the Surveillance Test must be signed off and appropriate department personnel are not available prior to the expiration of the "late" date.

4.1.4 The person(s) assigned to conduct the Surveillance Test (Test Conductor(s)) is responsible for:

- a) Obtaining the Surveillance Test to be performed, as assigned by his Department Supervisor.



- b) Reviewing the Test Procedure, prior to performing the test (with all parties involved in the testing).
- c) Obtaining permission from the Shift Supervisor on duty to initiate the test. Obtaining Clearance Card and/or RWP if required by the Test Procedure, and verifying the Clearance or RWP number(s) are entered in Section 4.0 of the test (Attachment SMAP-1C).
- d) Assembling test equipment, special tools and other items specified by the Test Procedure, and identifying them in Section 3.0 (Attachment SMAP-1C) of the test, verifying each has been properly calibrated, if required.
- e) Performing any preliminary checks listed in Section 5.1 of the procedure. Any data sheets involved in preliminary checks will be part of the procedure, all blanks filled in appropriately and each page signed and dated by a Test Conductor.
- f) Performing the test, in a functionally sequential order, and filling in the appropriate blanks provided upon step completion.
- g) Informing the Shift Supervisor and Department Supervisor promptly of any deficiencies or deviations found during the performance of the test and noting them appropriately in the test report (Attachment SMAP-1E).
- h) Tripping any instrument channel as required, at the request of the Shift Supervisor to comply with applicable Technical Specification LCO's and documenting them appropriately in the Test Report (Attachment SMAP-1E).
- i) Preparing a Document Coordination and Concurrence Form (DCCF), per Administrative Procedures Manual section G-2, for any permanent corrections as noted in Step 6.1 (Attachment SMAP-1E) and ensuring that a copy of the DCCF is attached to the Surveillance Test.



- j) Preparing a Procedure Deviation Report (PDR), per Administrative Procedures Manual section G-2, for any corrections as noted in Step 6.1 (Attachment SMAP-1E) and ensuring that a copy of the PDR is attached to the Surveillance Test.
- k) Ensuring that the Procedure Deviation Reports are transmitted to PDRC immediately after the required signatures are obtained.
- l) Comparing the test results with the test acceptance criteria, where applicable in the test procedure, and determining the test acceptability.
- m) Preparing a Plant Trouble Report which describes deficiencies found.
- n) Retesting items found deficient after having been repaired or replaced.
- o) Submitting the test after completion to his Supervisor for review, evaluation and approval.

4.1.5 The Scheduling Technician is responsible for:

- a) Issuing the latest revision of the Surveillance Tests and a Test Schedule (Attachment SMAP-1B) each week.
- b) Preparing a status report for the Station Manager each week, which lists scheduled tests for which the required completion date is imminent.
- c) Assuring that all Technical Specification Surveillance Requirements are met with regard to recordkeeping.
- d) Issuing the retest of any Surveillance Test, which could not be performed due to various plant conditions at such time as the conditions, which originally prevented the test from being performed, have been resolved.



- e) Signing Section 10.0 (Attachment SMAP-1E), verifying that Section 9.0 (Attachment SMAP-1E) has been properly completed, verifying appropriate action has been taken if a retest has been noted in Step 7.5 (Attachment SMAP-1E) and verifying that the Procedure Deviation Report, if utilized, has been received by the Plant Operations Review Committee (PORC).
- f) Updating the Surveillance Test records.

4.2 SURVEILLANCE PROCEDURE

4.2.1 The Surveillance Test Procedure shall generally conform to the format and content set forth in Attachment SMAP-1D and shall include as the last two pages Attachment SMAP-1E.

4.2.2 Each Surveillance Test shall be assigned permanent identification.

- a) The Technical Specification section number or table number.
- b) A subparagraph (if any) or a table item designation.
- c) Letter(s) to designate the test frequency.
- d) Examples of Test Numbers:

SR 5.2.7a-A (Annual Test)
SR 5.4.3b-M (Monthly Test)

4.2.3 Surveillance Test Retesting

- a) If a Surveillance Test cannot be run, the Department Supervisor must indicate the reason why the test cannot be run on the cover sheet and also sign Step 9.3 (Attachment SMAP-1E) indicating that the Station Manager's evaluation is required. The Department Supervisor will request the test to be rescheduled by the Scheduling Department at such time as the conditions which originally prevented testing have been resolved.
- b) Tests in which any portion(s) require a retest shall be the responsibility of the appropriate department and will be identified in Section 7.0 (Attachment SMAP-1E).



4.2.4 Test Scheduling and Rescheduling

- a) A weekly testing schedule (Attachment SMAP-1B) shall be issued by the Scheduling Technician to all Department Supervisors. The schedule will, as a minimum, indicate the "Scheduled Date" of completion and the "Late Date" which identifies the latest date which the test shall be completed. The schedule shall list tests by "Responsible Department", but will not include daily checks or calibrations.
- b) Rescheduling tests not completed, as noted in Step 7.5 (Attachment SMAP-1E), shall be the responsibility of the Scheduling Technician. Completion date for rescheduled tests shall be two normal working days from the time the Scheduling Department notifies the appropriate Department Supervisor to complete those items listed in Step 7.6 (Attachment SMAP-1E) of the Surveillance Test.
- c) The Scheduling Department is responsible for the issuing of the Surveillance Test for retest at such time as the conditions which originally prevented testing have been resolved. They will issue to the appropriate department a new Surveillance Test, a copy of the Evaluation Sheet (Attachment SMAP-1E), a copy of the Cover Sheet (Attachment SMAP-1A), and any other documents pertinent to providing necessary information to the retester. The department receiving this package will then complete the required retesting by processing the Retest Surveillance in the manner of any issued Surveillance Test but testing, as a minimum, only those portions noted in Step 7.6 of the attached Evaluation Sheet (Attachment SMAP-1E).
- d) A Surveillance Test is considered complete for scheduling purposes when the Shift Supervisor signs and dates Step 9.2 (Attachment SMAP-1E).



4.2.5 Test Sections and Their Significance

All entries into Technical Specification Surveillance Tests shall be made in ball point pen. Any changes in these entries shall not be erased but lined through, initialed, dated, and the correct entry made.

The following is a sequential breakdown of the Surveillance Procedure format. For reference of numbered sections refer to Attachments SMAP-1C, SMAP-1D, and SMAP-1E.

- a) Section 1.0 establishes the objective of the test.
- b) Section 2.0 describes conditions that the Test Conductor(s) must comply with, and possible hazards to be aware of. The Test Conductor(s) shall be aware of items listed in Section 2.0 and comply with these instructions.
- c) Section 3.0 lists any references.
- d) Section 4.0 requires the signature of the Department Supervisor and the Shift Supervisor on duty for permission to initiate the test. The Shift Supervisor's signature is verification that:
 - 1) Plant conditions necessary for the performance of the test have been met.
 - 2) The appropriate operations personnel on duty have been notified that the test will be performed.
 - 3) Proper performance of the test will not result in violation of the Technical Specifications.
 - 4) The need for a Clearance Card or RWP has been considered, and they have been issued as required by current plant conditions.



- e) Section 5.0 requires an entry by a Test Conductor in each step performed in the body of the procedure. On each test procedure page, whose steps involve more than one Test Conductor, each step or group of consecutive steps shall be initialed and dated by the Test Conductor who performed that/those step(s). In addition, each page of the procedure Section 5.0 shall be signed and dated by a Test Conductor at the bottom of each page.

A Test Conductor's initials or signature is verification that:

- 1) Each step so marked has been completed satisfactorily.
 - 2) The page signed has been completed with all required data entered.
- f) The following flow diagram is a step by step breakdown of the Test Report and Evaluation Sheet (Attachment SMAP-1E).



SECTION 6.0

(Step 6.1) If any changes must be made to the procedure, a Procedure Deviation Report shall be filled out. If the change is to be a permanent change, a DCCF must also be filled out. Changes to the procedure which do not change the intent of the original procedure may be made with the concurrence of two members of the Plant Management staff, at least one of whom holds a senior reactor operator license. Prior to running a revised test PORC must review each procedure deviation after it is completed and Section 6.1 (Attachment SMAP-1E) shall be checked "YES". If no changes are required, check "NO".

(Step 6.2) Were all steps in SR Completed satisfactorily (Check one). YES
NO

(Step 6.3) Notify Shift Supervisor and Department Supervisor and list conditions and/or PTR number.

(Step 6.4) With items noted in 6.3, this step should be signed and dated by the Test Conductor.

(Step 6.5) With items noted in 6.3, this step should be signed and dated by the Department Representative.

(Step 6.2) Mark step "YES".

(Step 6.3) Mark step N/A or leave blank.

(Step 6.4) With no items noted in 6.3, this step should be signed and dated by the Test Conductor

(Step 6.5) With no items noted in 6.3, this step should be signed and dated by the Department Representative.



SECTION 7.0

If step 6.2 is marked
"YES" do not complete
Section 7.0 and 8.0,
go to Section 9.0

(Step 7.1) Indicate "YES" or "NO".
N/A will be used for non
Technical Specification
SR's. (Check one).

NO
→

(Step 7.2) If "NO", go to
Step 7.3.

YES ↓
(Step 7.2) Applicable LCO(s) should
be typed in, if not initiate
a DCCF. State what action
is being taken or what limits
are imposed.

↓
(Step 7.3) Indicate reason yes, no
or N/A (Check one).

↓
(Step 7.4) If 7.3 is "YES" list PTR
Number and/or conditions which
are preventing the test from
being completed.

↓
(Step 7.5) Indicate "YES" or "NO",
N/A will be used for Non-
Technical Specification SR's
(Check one).

↓
(Step 7.6) If 7.5 if "YES" list sections
or steps to be retested. If
"NO" enter N/A.

Department Supervisor/Test Conductor's
signature indicates he has reviewed
Section 7.0 and assures proper
action has been taken to
comply with applicable LCO(s).

↓

SECTION 8.0

(Step 8.1) Signature and date in this
section by the Test Conductor
verifies satisfactory retest
of items listed in Step 7.6

↓



- (Step 8.2) Signature and date in this section by the Department Representative verifies that he has reviewed the sections of the test identified in Step 7.6 and concurs with the conclusions of the Test Conductor.

SECTION 9.0

- (Step 9.1) Requires the signature of the Department Supervisor responsible for the performance of the test. His signature signifies that he has evaluated the test results, noted retest if required, approves the test as performed and recorded, prepared DCCF's for all PDR's whose deviations are determined to be permanent, and compliance with applicable LCO's confirmed.

- (Step 9.2) Requires the signature of the Shift Supervisor. His signature verifies that he has been informed of the test results including any deficiencies noted, that he has taken all actions required by the Technical Specifications with respect to such deficiencies and that they have been noted in the Station Log Book and Technical Specification Compliance Log.

- (Step 9.3) May require the signature of the Department Supervisor responsible for conducting the test. His signature signifies that deficiencies were noted in the test, which requires the evaluation of the Station Manager. If Step 9.3 is not signed, this certifies that no deficiencies were detected during the performance of this test.

- (Step 9.4) The signature of the Station Manager in Step 9.4, is only required when the Department Supervisor has signed Step 9.3 indicating "Requires Station Manager's Evaluation". When required to sign the Test Report and Evaluation Sheet, the Station Manager is also required to check one of the following which are located below the signature line:

____ NRC Report Not Required

____ NRC Report Required



The Station Manager shall check one of the above categories. The Station Manager may contact Technical Services for information concerning NRC reportability. The Station Manager's signature signifies that he has reviewed and evaluated the test, and in the case where he has checked the first block, he has concluded that the deficiency reported is not significant or of a nature to require a report to the NRC. In the case where he has checked the second block, his signature signifies that he is aware that a report to the NRC is required, and that he will take action accordingly.

If a NRC Report is required, the Station Manager shall then circle one of the following, which is located below the "NRC Report Required" line indicating the maximum number of days allowable by which the NRC shall receive a written report:

30 day

14 day

↓

SECTION 10

Section 10.0 requires that signature of the Scheduling Technician. This signature signifies that the Scheduling Technician has performed all the functions listed as responsibilities for handling completed Test Sheets in Section 4.1.5 of this procedure.

5.0 REFERENCES

Technical Specifications, Section 5.0.

6.0 ATTACHMENTS

SMAP-1A	Surveillance Test Cover Sheet (Procedure Cover Page)
SMAP-1B	Technical Specification Surveillance Schedule
SMAP-1C	Test Control Sheet
SMAP-1D	Procedure Body
SMAP-1E	Test Report and Evaluation Sheet



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. SMAP-1A
Issue 1
Page 1 of 1

SURVEILLANCE COVER SHEET



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Issue --
Page 1 of --

TITLE: _____

DEPARTMENT: _____

ISSUANCE
AUTHORIZED
BY

POPC
REVIEW

EFFECTIVE
DATE

Scheduled Date _____

Week # _____

Late Date _____

Sch. Clerk

This procedure cannot be run in its entirety for the following reasons:

- ____ 1. This system is not operating.
- ____ 2. This system is not required to be operating and has a frequency of one month or less (reference Technical Specification, paragraph 2.18).
- ____ 3. Reactor is in "scrammed" condition.
- ____ 4. Loop I is in "Loop Shutdown" condition.
- ____ 5. Loop II is in "Loop Shutdown" condition.
- ____ 6. 1A Helium circulator is in "tripped condition".
- ____ 7. 1B Helium circulator is in "tripped condition".
- ____ 8. 1C Helium circulator is in "tripped condition".
- ____ 9. 1D Helium circulator is in "tripped condition".
- ____ 10. Other _____

- ____ 11. Reschedule test for _____

Department Supervisor

FORM 372 - 22 - 3643

JUL 01, 1983

FORT SAINT VRAIN SURVEILLANCE TESTS - MASTER LIST

PAGE 1

TEST NUMBER	WEEK	RE-TEST REQUIRED	DEPARTMENT CODE	SCHEDULE CODE	TEST #	LAST DATE COMPLETED	SCHEDULED DATE DUE	LATEST DATE DUE
TEST DESCRIPTION		PLANT CONDITION			PLANT COND. CODE		COMMENTS	
SCHEDULING DEPARTMENT				WEEK 27		REPORT DATE 07/01/83		
AAAAAAAAAAAAAA	26		A	N	#	01-08-82	07-01-83	07-04-83
REPORT SCHEDULING DATE RECORD.					*			
ASP-0001-0	31		A	O	*	05-24-83	08-04-83	08-26-83
ASP NO. 1-SUP CONTROL-VITAL AREA ACCESS								
H & L 100	41		C	A	*	12-14-82	10-15-83	01-14-84
SPEC 100								
B & L 710	44		C	A	*	11-03-82	11-03-83	02-02-84
SPEC 710								
F-291	20		C	N	*	06-20-83	07-15-83	07-22-83
FISHER 291								
KCT	18		C	A	*	05-04-83	05-02-84	08-01-84
KESSLER CERTIFIED THERMOMETER								
LN-1	28		C	N	*	06-20-83	07-15-83	07-22-83
LEEDS & NORTHROP CALIBRATION								
MAH	21		C	A	*	05-19-83	05-24-84	08-23-84
METTLER ANALYTIC BALANCE								
ORION 501	29		C	N	*	06-20-83	07-19-83	07-26-83
ORION 501 PH METER STANDARDIZATION								
SCI	12		C	A	*	03-04-83	03-24-84	06-23-84
SCIENTECH 3330								
SR-EL-1-5A	39		E	S	*	05-11-83	09-26-83	11-10-83
TEST HAT-NPT AND VAT INSULT. OIL FOR COMB GAS								
SR-EL-2-0	36		E	O	*	06-16-83	09-07-83	09-29-83
INSP OF PCB FILLED TRANSFORMERS CAPACITORS							SEND COMP COPY TO J. PARKO	
SR-EL-3-0	35		E	O	*	06-13-83	09-02-83	09-24-83
GEN INSP OF THE RX BUILDING CRANE ELEC EQUIP								
SR-EL-4-A	22		E	A	*	- -	06-01-83	08-31-83
RSH FIRE PROTECTION SYS INSP AND TEST								
SR-ME-2-A	9		H	A	*	02-28-83	02-28-84	05-29-84
OPERATIONAL CHK LIQUID NITROGEN STORAGE TANK								

FORT SAINT VRAIN SURVEILLANCE TESTS - MASTER LIST



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. SMA-1B
Issue 1
Page 1 of 1



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. SMAP-10
Issue 1
Page 1 of 1

SURVEILLANCE SECOND SHEET



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Issue --
Page 2 of --

1.0 PURPOSE

(Start entering purpose data here.)

2.0 PRECAUTIONS, LIMITATIONS, AND SPECIAL ASSISTANCE

(Start entering precautions here.)

3.0 PREREQUISITES

3.1 Test Equipment

Name	Identification No.	Last Calibration Date
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

3.2 References _____

4.0 AUTHORIZATIONS

4.1 Departmental Approval

Dept. Supervisor _____ Date _____

4.2 Mech/Elec Clearance Issued, if required: Number _____

4.3 Radiation Work Permit Issued, if required: Number _____

4.4 Permission to initiate test
Shift Supervisor _____ Date _____



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. SMAP-1D
Issue 1
Page 1 of 1

SURVEILLANCE PROCEDURE PAGE



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

5.0 PROCEDURE

5.1 PRELIMINARY CHECKS

5.1.1 None

5.2 TEST PROCEDURE - CALIBRATION OF V-21522

5.2.1 Remove valve from system
piping.

5.2.2 Install a blind flange on
system piping.

5.2.3 Connect a dead weight tester to
the valve.

5.2.4 Using the dead weight tester,
increase pressure until valve
relieves.

5.2.5 Record the relief pressure "AS
FOUND."

Acceptance Criteria (2980 - 3180 psig)

psig

NOTE: If data collected is not within
the acceptance criteria,
initiate a PTR.

5.2.6 If valve does not meet the
acceptance criteria, make
mechanical adjustments to the
relief valve pressure setting.

Test Conductor Signature

Date



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. SMAP-1E
Issue 1
Page 1 of 2

6.0 TEST CONDUCTOR'S REPORT

6.1 Were any procedure changes or deviations made to the test and DCCF/PDR initiated? (Attach copies if applicable)
Yes____ No____

6.2 Were all steps successfully completed as stated in the test.
Yes____ No____

6.3 If the answer to 6.2 is NO, notify Shift Supervisor and list conditions and/or PTR number(s):

6.4 Test completed except for items noted in 6.3

Test Conductor

Date

6.5 Test sheets and data sheets reviewed and approved except for items noted in 6.3

Department Representative

Date

7.0 DEPARTMENT SUPERVISOR/TEST CONDUCTOR'S REVIEW

(If the answer to 6.3 is YES, sections 7.0 and 8.0 are not applicable go to Section 9.0)

7.1 Does the failure described in 6.3 require any action or impose any limit to operation per the applicable LCO(s)?
Yes____ No____ N/A____

7.2 Applicable LCO(s)_____
Action or Limit_____

7.3 Is the reason test is not being completed at this time due to plant or equipment status?
Yes____ No____ N/A____

7.4 If the answer to 7.3 is YES, list condition(s) and/or PTR number(s):

7.5 Is retest necessary for items listed in 6.4 and/or 7.4?
Yes____ No____ N/A____



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. SMAP-1E

Issue 1

Page 2 of 2

7.6 If the answer to 7.5 is YES; list specific section(s) or step(s) to be retested.

Department Supervisor/
Test Conductor

Date

8.0 RETEST SECTION

(If the answer to 7.5 is NO go to Section 9.0)

8.1 Verify satisfactory retest of section(s) or step(s) listed in 7.6

Retest Conductor

Date

8.2 Retest reviewed.

Department Representative

Date

9.0 APPROVALS

9.1 Test results approved. Satisfactory results confirm compliance with applicable LCO(s).

Department Supervisor

Date

9.2 Notification of satisfactory test results and test conclusion:

Shift Supervisor

Date

9.3 Requires Station Manager evaluation:

Department Supervisor

Date

9.4

Station Manager

Date

NRC Report Not Required

NRC Report Required (circle one)

14 day 30 day NRC Report Number

10.0 DATA SHEETS RECEIVED, VERIFIED SECTION 9.0 COMPLETE, AND SURVEILLANCE TEST RECORDS UPDATED.

Scheduling Technician

Date



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

SMAP-2

Issue 2

Page 1 of 10

TITLE: NON-TECHNICAL SPECIFICATIONS SURVEILLANCE TESTING PROGRAM

ISSUANCE
AUTHORIZED
BY

Milt McBride

PORC
REVIEW

PORC 518 MAY 23 1983

EFFECTIVE
DATE

5-21-83

1.0 PURPOSE

The purpose of this procedure is to implement the requirements for Testing, Test Procedures, and Reporting Test Results as they apply to the Non-Technical Specifications Surveillance Testing Program and to provide a systematic means for scheduling the program.

2.0 APPLICABILITY

This procedure applies to all Non-Technical Specifications Surveillance Tests.

3.0 GENERAL REQUIREMENTS

Plant management has the overall responsibility for ensuring that the Non-Technical Specifications Surveillance Program is performed in accordance with this procedure.

4.0 PROCEDURE

4.1 RESPONSIBILITIES

4.1.1 The Station Manager is responsible for the overall Non-Technical Specifications Surveillance Program, and for assuring completion of all tests as required. The Station Manager shall:

- a) Approve Non-Technical Specifications Surveillance Tests, and any revisions thereto.
- b) Review and sign the completed tests when an evaluation is requested by the Responsible Department Supervisor in STEP 9.3.
- c) Verify the Testing Program is completed on schedule.



- d) Responsibility for specific Non-Technical Specifications Surveillance Tests shall be as designated by the Station Manager.

4.1.2 The Department Supervisors are responsible for the following, with respect to the Non-Technical Specifications Surveillance Tests which have been assigned to their department:

- a) Completion of tests issued by the Scheduling Technician in accordance with the schedule issued.
- b) Assigning personnel to perform the test when scheduled and designating the person(s) to be Test Conductor(s).
- c) Reviewing the completed test and evaluating the results, deficiencies or deviations reported, and the conclusions of the Test Conductor(s) regarding test acceptability.
- d) Approving the test after performing C) above and resolving any differences with the Test Conductor(s) with respect to data recorded or conclusions regarding acceptance criteria.
- e) Request rescheduling of tests or portions of tests not performed, as required.
- f) Evaluates compliance with applicable acceptance criteria.
- g) Stipulates Departmental designees for purposes of implementing (a) through (f) above.
- h) Ensures that a PDR/DCCF was initiated if Step 6.1 is checked "YES".

4.1.3 In addition to his duties as Operation's Department Supervisor in Section 4.1.2, the Shift Supervisor on duty is responsible for:

- a) Granting permission to start the Non-Technical Specifications Surveillance Tests. If required by the Test Procedure, issues Clearance Cards and Radiation Work Permits.



- b) Taking necessary action as required whenever the Department Supervisor with responsibility for performing the test reports deficiencies, deviations, or other safety considerations as a result of test performance.
- c) In the absence of the appropriate Department Supervisor, the Shift Supervisor has the authority to sign as the Department Supervisor.

4.1.4 The person(s) assigned to conduct the Non-Technical Specifications Surveillance Test (Test Conductor(s)) are responsible for:

- a) Obtaining the copy of the Test Procedure assigned to his Department Supervisor by the Scheduling Technician.
- b) Reviewing the Test Procedure, prior to performing the test (with all parties involved in the testing).
- c) Obtaining permission from the Shift Supervisor on duty to initiate the test. Obtaining Clearance Card and/or RWP if required by the Test Procedure, and records the Clearance and/or RWP number(s) in Section 4.0 of the test (Attachment C).
- d) Assembling test equipment, special tools and other items specified by the Test Procedure, and identifying them in Section 3.0 (Attachment C) of the test, verifying each has been properly calibrated, if required.
- e) Performing any Preliminary Checks listed in Section 5.1 of the procedure. Any data sheets involved in Preliminary Checks will be part of the procedure with all blanks filled in appropriately.
- f) Performing the test, in a functionally sequential order, and filling in the appropriate blanks provided upon step completion.
- g) Informing the Shift Supervisor and Department Supervisor promptly of any deficiencies or deviations found during the performance of the test and similarly noting them appropriately in the test.



- h) Preparing a Document Coordination and Concurrence Form (DCCF-Attachment G) per Administrative Procedures Manual section G-2 for any permanent corrections as noted in Section 6.0, STEP 6.1.
- i) If changes must be made to the procedure, a Procedure Deviation Report (Attachment D) must be filled out. Changes to the procedure, which do not change the intent of the original procedure, may be made with the concurrence of two members of the Plant Management Staff, at least one of whom holds a senior reactor operator license prior to running the revised test. PORC must review each procedure deviation after it is completed and Section 6.0, Step 6.1 (Attachment F) shall be checked "YES".
- j) Ensures that the Procedure Deviation Reports are transmitted to PORC immediately after the required signatures are obtained. Ensures that a copy of the Procedure Deviation Report is attached to the test.
- k) Analyzing the test results and determining the test acceptability.
- l) Preparing a Plant Trouble Report which describes deficiencies found where applicable.
- m) Retesting items found deficient after having been repaired or replaced.
- n) Submitting the test after completion to his Supervisor for review, evaluation and approval.

4.1.5 The Scheduling Technician is responsible for:

- a) Issuing the tests and a Test Schedule each week (Attachment B). The schedule will indicate the scheduled date and latest date for which the test may be completed.
- b) Prepare a status report for the Station Manager each week, which lists scheduled tests for which the required completion date is imminent.
- c) Assuring that all Non-Technical Specifications Surveillance Tests requirements are met with regard to recordkeeping.



- d) Assuring each test issued is the latest revision.
- e) Signing Section 10.0 (Attachment F) of the test, verifying that Section 9.0 (Attachment F) has been properly completed, and verifying that the Procedure Deviation Report (Attachment D) if utilized, has been received by the Plant Operations Review Committee (PORC).
- f) Updating the Non-Technical Specifications Surveillance Test records.
- g) Schedule surveillances for retest when deemed necessary by the Department Supervisor and could include all or just a portion of the test. The retest date will be based on plant conditions and information from the Department Supervisor.

4.2 SURVEILLANCE PROCEDURE

4.2.1 The Non-Technical Specifications Surveillance Test Procedure shall generally conform to the format and content set forth in Attachment E and shall include as the last two pages Attachment F.

4.2.2 Each Non-Technical Specifications Surveillance Test shall be assigned permanent identification.

- a) Indicates the responsible department.
- b) Numbers assigned by the Scheduling Technician for record purposes.
- c) Letter(s) to designate the test frequency.
- d) Example of a Test Number:

SR-OP-11-W (Operations Test - performed weekly)
SR-RE-3-M (Results Test - performed monthly)



4.2.3 Non-Technical Specifications Surveillance Test Retesting

- a) If a Non-Technical Specifications Surveillance Test cannot be run, the Department Supervisor must indicate the reason why the test cannot be run on the cover sheet and also sign Step 9.3 (Attachment F) indicating that the Station Manager's evaluation is required. The Department Supervisor will request the test to be rescheduled by the Scheduling Department at such time as the conditions which originally prevented testing have been resolved.
- b) If a Non-Technical Surveillance Test cannot be performed in its entirety the responsible Department Supervisor will indicate in STEP 7.6 when the retest (or its equivalent) is to be performed.
- c) The Assigned Department is responsible for performing any applicable retest at such time as the conditions which originally prevented testing have been resolved.

4.2.4 Test Sections and Their Significance

The following is a sequential breakdown of the Surveillance Procedure format. For reference of numbered sections refer to Attachments C, E and F.

- a) Section 1.0 establishes the objective of the test.
- b) Section 2.0 describes specifications that the Test Conductor(s) must comply with, and possible hazards to be aware of. The Test Conductor(s) shall be aware of items listed in Section 2.0 and comply with these instructions.
- c) Section 3.0 lists any references, prerequisites and special equipment.
- d) Section 4.0 requires the signature of the Department Supervisor and the Shift Supervisor on duty for permission to initiate the test. The Shift Supervisor's signature is verification that:
 - 1) Plant conditions necessary for the performance of the test have been met.



- 2) The appropriate Operations personnel on duty have been notified that the test will be performed.
 - 3) Proper performance of the test will not result in violation of the Technical Specifications.
 - 4) The need for a Clearance Card and/or RWP has been considered, and they have been issued as required by current plant conditions.
- e) Section 5.0 requires an entry by a Test Conductor in each step performed in the body of the procedure. Each page of the procedure Section 5.0 shall be initialed or signed and dated by a Test Conductor.

A Test Conductor's initials or signature is verification that:

- 1) Each step with an entry by the Test Conductor has been completed satisfactorily.
 - 2) The page has been completed with all required data entered except as noted in Section 6.3.
- f) Step 6.4 requires the signature of a Test Conductor to signify that:
- 1) The test has been completed and the results have been reviewed and found acceptable, except as noted in STEP 6.3.
 - 2) Test Sheets have been checked off, data recorded or verification made as required by the Test Procedure.
 - 3) Typographical errors discovered during the performance of the test have been noted appropriately in the body of the text, in Section 6.1, and a DCCF has been initiated regarding the problem per the Administrative Procedure Manual Section G-2.



- 4) Deviations have been noted in STEP 6.1 of the Test Report. The Department Supervisor has been notified of the deficiencies and a Plant Trouble Report has been prepared as noted in STEP 6.3 as applicable.
- g) STEP 6.5 requires the signature of a representative of the department responsible for the test other than a Test Conductor. His signature signifies that he has reviewed the test, verified conformance with documented instructions and procedures, and concurs with the conclusions of the Test Conductor(s).
- h) STEP 7.6 requires the signature of a Test Conductor or Department Supervisor who has reviewed the test results and found them acceptable except as noted in STEP 6.3 and has completed STEPS 7.1 through 7.6.
- i) STEP 8.1 requires the signature of the Retest Conductor to signify that satisfactory retest of Section(s) or Step(s) listed in 7.6 in accordance with the Test Procedure.
- j) STEP 8.2 requires the signature of a representative of the department responsible for the test other than a Test Conductor. His signature signifies that he has reviewed the Retest, verified conformance with documented instructions and procedures, and concurs with the conclusions of the Retest Conductor(s).
- k) Section 9.0, STEP 9.1 requires the signature of the Department Supervisor responsible for the performance of the test. His signature signifies that he has evaluated the test results, noted retest if required, approves the test as performed and recorded.
- l) Section 9.0, STEP 9.2 requires the signature of the Shift Supervisor. His signature verifies that he has been informed of the test results including any deficiencies noted, that he has taken all actions required.



- m) Section 9.0, STEP 9.3, may require the signature of the Department Supervisor responsible for conducting the test. His signature signifies that deficiencies were noted in the test, which requires the evaluation of the Station Manager. If STEP 9.3 is not signed, this certifies that no deficiencies were detected during the performance of this test which warrants the Station Manager's evaluation.
- n) The signature of the Station Manager in Section 9.0, STEP 9.4, is only required when the Department Supervisor has signed STEP 9.3 indicating "Requires Station Manager's Evaluation". The Station Manager's signature signifies that he has reviewed and evaluated the test.
- o) Section 10.0 requires the signature of the Scheduling Technician. This signature signifies that the Scheduling Technician has performed all the functions listed as responsibilities for handling completed Test Sheets in Section 4.1.5 of this Test procedure.

4.2.5 Test Scheduling and Rescheduling

- a) A weekly testing schedule (Attachment B) shall be issued by the Scheduling Technician to the responsible Department Supervisors. The schedule will indicate the scheduled date and mandatory latest date for which the test can be completed. The schedule shall list tests by "Responsible Department".
- b) Rescheduling tests that were not completed in their entirety or as noted in Section 7.5 shall be the responsibility of the Scheduling Technician.

5.0 REFERENCES

None



6.0 ATTACHMENTS

- | Attach. SMAP-2A Surveillance Test Cover Sheet (Procedure Cover
| Page)
- | Attach. SMAP-2B Technical Specification Surveillance Schedule
- | Attach. SMAP-2C Test Control Sheet
- | Attach. SMAP-2D Procedure Deviation Report Form
- | Attach. SMAP-2E Procedure Body
- | Attach. SMAP-2F Test Report and Evaluation Sheet
- | Attach. SMAP-2G Document Coordination and Concurrence Form



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. SMAP-2A
Issue 2
Page 1 of 1

SURVEILLANCE TEST COVER SHEET



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST VRAIN NUCLEAR GENERATING STATION

Issue --
Page 1 of --

TITLE: _____

DEPARTMENT: _____

ISSUANCE
AUTHORIZED
BY

PORC
REVIEW

EFFECTIVE
DATE

Do not start test before _____ Week # _____
and must be completed by _____ Sch. Clerk

This procedure cannot be run in its entirety for the following reasons:

- ____ 1. This system is not operating.
- ____ 2. This system is not required to be operating and has a frequency of one month or less (reference Technical Specification, paragraph 2.18).
- ____ 3. Reactor is in "scrammed" condition.
- ____ 4. Loop I is in "Loop Shutdown" condition.
- ____ 5. Loop II is in "Loop Shutdown" condition.
- ____ 6. 1A Helium circulator is in "tripped condition".
- ____ 7. 1B Helium circulator is in "tripped condition".
- ____ 8. 1C Helium circulator is in "tripped condition".
- ____ 9. 1D Helium circulator is in "tripped condition".
- ____ 10. Other _____

- ____ 11. Reschedule test for _____

Department Supervisor

TECHNICAL SPECIFICATION SURVEILLANCE SCHEDULE

For a complete listing of products and services, please contact us at 1-800-444-4444.

1000 20. 1000

SECRETED FROM THE NATIONAL ARCHIVES

又 記

DATE 08/24/87 BY 00000

10-20-1987

[illegible]



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. SMAP-2C
Issue 2
Page 1 of 1

TEST CONTROL SHEET

1.0 PURPOSE

2.0 PRECAUTIONS, LIMITATIONS, AND SPECIAL ASSISTANCE

3.0 PREREQUISITES

3.1 Test Equipment

Name	Identification No.	Last Calibration Date
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

3.2 References _____

4.0 AUTHORIZATIONS

4.1 Departmental Approval

Dept. Supervisor _____ Date _____

4.2 Mech/Elec Clearance Issued, if required: Number _____

4.3 Radiation Work Permit Issued, if required: Number _____

4.4 Permission to initiate test
Shift Supervisor _____ Date _____



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. SMAP-2D
Issue 2
Page 1 of 1

PROCEDURE DEVIATION REPORT FORM



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

PROCEDURE DEVIATION REPORT

PDR NO. _____
PAGE _____ OF _____

PROCEDURE NO. _____		ISSUE _____	
PROCEDURE TITLE _____			
IS PORC REVIEW REQUIRED? <input type="checkbox"/> YES <input type="checkbox"/> NO			
DEVIATION CATEGORY: <input type="checkbox"/> TEMPORARY <input type="checkbox"/> PERMANENT - PROCEDURE REVISION REQ'D			
PAGE NO./ PARA. NO.	CHANGED FROM	CHANGED TO	REASON FOR CHANGE
INITIATOR _____ <small>(SIGNATURE)</small>		SUPERVISOR _____ <small>(SIGNATURE)</small>	
_____		_____	
APPROVALS			
BY: _____ <small>(PLANT MANAGEMENT STAFF)</small>		BY: _____ <small>(PLANT MANAGEMENT STAFF - SENIOR MEMBER)</small>	
BY: _____ <small>(PROCEDURE AUTHORITY)</small>		BY: _____ <small>(PROCEDURE AUTHORITY)</small>	
BY: _____ <small>(PROCEDURE AUTHORITY)</small>		PORC: _____ <small>(ISSUE NUMBER)</small>	
NOTE			
*IF PORC REVIEW IS REQUIRED THE INITIATOR IS RESPONSIBLE TO ENSURE THAT THE PDR IS SUBMITTED FOR PORC REVIEW NO LATER THAN 14 DAYS FROM THE PDR IMPLEMENTATION DATE.			

FORM (B) 372-30-3326

INITIATOR - FORWARD PINK TO STATION CLERICAL AFTER APPROVAL
- FORWARD WHITE TO STATION CLERICAL AFTER PORC APPROVAL



PROCEDURE BODY

5.6 TEST PROCEDURE - Acceptance Criteria

5.6.1 The results of this test are acceptable if they meet the following limits:

- a) Subheader flow data recorded in Step 5.2.2 agree with expected values on the data sheet. _____
- b) Subheader flow data recorded in Step 5.3.3 and 5.4.3 agree with expected values on the data sheet. _____
- c) Subheader flow data recorded in Step 5.5.2 agree with expected values on the data sheet. _____

NOTE: The indicated flow for each subheader maybe converted to GPM as follows:

- a) For Subheaders: 1, 5, 6, 11, 12, 13, 14, 15, 19, 23, 24, 29, 30, 31, 35, and 36, multiply the reading by .03.
- b) For Subheaders: 2, 3, 4, 7, 8, 9, 10, 16, 17, 18, 20, 21, 22, 25, 26, 27, 28, 32, 33, and 34, multiply the reading by .015.

Test Conductor Signature

Date



6.0 TEST CONDUCTOR'S REPORT

6.1 Were any procedure changes or deviations made to the test and DCCF/PDR initiated? (Attach copies if applicable)

Yes _____ No _____

6.2 Were all steps successfully completed as stated in test.

Yes _____ No _____

6.3 If the answer to 6.2 is NO, notify Department Supervisor and list conditions and/or PTR number(s):

6.4 Test completed except for items noted in 6.3

_____ Test Conductor

_____ Date

6.5 Test sheets and data sheets reviewed and approved except for items noted in 6.3

_____ Department Representative

_____ Date

7.0 DEPARTMENT SUPERVISOR'S/TEST CONDUCTOR'S REVIEW

(If the answer to 6.2 is YES, sections 7.0 and 8.0 are not applicable go to Section 9.0)

7.1 Does the failure described in 6.3 require any action or impose any limit to operation per the applicable LCO(s)?

Yes _____ No _____ N/A _____

7.2 Applicable LCO(s) _____

Action or Limit _____

7.3 Is the reason test is not being completed at this time due to plant or equipment status?

Yes _____ No _____ N/A _____

7.4 If the answer to 7.3 is YES, list condition(s) and/or PTR number(s):

7.5 Is retest necessary for items listed in 6.3 and/or 7.4?

Yes _____ No _____ N/A _____



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

Attach. SMAP-2F
Issue 2
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7.6 If the answer to 7.5 is YES; list specific section(s) or step(s) to be retested.

Dept. Supervisor/Test Conductor

Date

8.0 RETEST SECTION

(If the answer to 7.5 is NO go to Section 9.0)

8.1 Verify satisfactory retest of section(s) or step(s) listed in 7.6

Retest Conductor

Date

8.2 Retest reviewed.

Department Representative

Date

9.0 APPROVALS

9.1 Test results approved. Satisfactory results confirm compliance with applicable LCO(s).

Department Supervisor

Date

9.2 Notification of satisfactory test results and test conclusion:

Shift Supervisor

Date

9.3 Requires Station Manager evaluation:

Department Supervisor

Date

9.4

Station Manager

Date

10.0 DATA SHEETS RECEIVED, VERIFIED SECTION 9.0 COMPLETE, AND SURVEILLANCE TEST RECORDS UPDATED.

Scheduling Technician

Date



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION

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DOCUMENT COORDINATION AND CONCURRENCE FORM



PUBLIC SERVICE COMPANY OF COLORADO
FORT ST. VRAIN NUCLEAR GENERATING STATION
DOCUMENT COORDINATION AND CONCURRENCE

ADDRESSEE	
= _____ = _____ = _____	
PROCEDURE NO.	TITLE
DESCRIPTION	
JUSTIFICATION	
INITIATOR	RETURN TO
ADDRESSER POSITION	BY
<input type="checkbox"/> DOCUMENT MAY BE ISSUED AS IS. <input type="checkbox"/> THE FOLLOWING CHANGE, OR THOSE NOTED ON THE ATTACHED MARKUP, ARE MANDATORY	
ADDRESSER	
REVIEWER	PROCEDURE/PROCEDURE CHANGE APPEARS TO BE COMPATIBLE WITH EXISTING PROCEDURES. <input type="checkbox"/> YES <input type="checkbox"/> NO
PORC REVIEW IS REQUIRED. <input type="checkbox"/> YES <input type="checkbox"/> NO BY	
PORC	ISSUED BY

FORM 372-22-3643

INITIATOR - FORWARD ALL COPIES
ISSUER - TRANSMIT WHITE TO PSV RECORD CENTER - FORWARD PINK TO INITIATOR