

PHILADELPHIA ELECTRIC COMPANY

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OCT 11 1983

JOHN S. KEMPER
VICE-PRESIDENT
ENGINEERING AND RESEARCH

Mr. Thomas E. Murley, Director
United States Nuclear Regulatory Commission
Region I
631 Park Avenue
King of Prussia, PA 19406

Subject: US NRC IE Letter, dated November 10, 1976
Site Inspection of October 16, 19-22, 1976
Inspection Report No. 50-353/76-06
Limerick Generating Station, Unit 2

Reference: V.S. Boyer letter to J. P. O'Reilly
Dated 12/15/76
File: QUAL 1-2-2 (353/76-06)

Dear Mr. Murley:

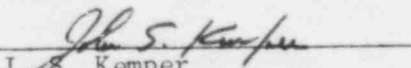
In addition to the response to the subject letter regarding the items identified during the subject inspection of construction activities authorized by NRC License No. CPPR-107, we transmit the following supplementary information:

Attachment I - Supplementary Response to Appendix A

Also enclosed is an affidavit relating to the response.

Should you have any questions concerning these items, we would be pleased to discuss them with you.

Sincerely,


J. S. Kemper

JMC/drd/A/2
Attachments

Copy to: Director of Inspection and Enforcement
United States Nuclear Regulatory Commission
Washington, D.C. 20555

C. K. Chaudhary, US NRC Resident Inspector

8402280464 840222
PDR ADOCK 05000353
Q PDR

ATTACHMENT I

SUPPLEMENTARY RESPONSE TO APPENDIX A - ITEM A

A subsequent review of the corrective action stated in the original response found that not all the inspections for which the subject Quality Control Inspector was responsible were re-inspected.

The resident inspector was informed of this condition on August 10, 1983 by telecon.

A re-review has been conducted and additional safety related structural steel welds have been identified for which the subject QC Inspector performed final inspections. The accessible welds were re-inspected with one additional deficiency being identified and dispositioned. Inaccessible welds were evaluated by engineering and determined to be acceptable based on rationale such as; structure is adequate without the weld; or, the weld was actually only for construction purposes. Complete records of the re-review, re-inspections, disposition of the deficiency, and evaluation of the inaccessible welds are available on site.

Further reviews of welding records in safety related areas other than structural steel were also undertaken. Instances where the subject inspector performed final weld inspection on electrical raceway and piping and preliminary weld inspections on pipe hangers were identified. In these areas the welds were re-inspected (if they had not already been re-inspected as part of the final hanger weld inspection procedures) and any deficiencies were dispositioned. Records of these activities are available on site.

In conclusion, based on the above work, we have fully effected the corrective action stated in the original response.

353/76-06

ATT. I

1 of 1

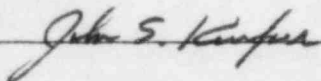
COMMONWEALTH OF PENNSYLVANIA :

ss.

COUNTY OF PHILADELPHIA :

JOHN S. KEMPER, being first duly sworn, deposes and
says:

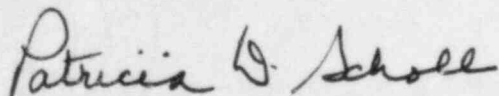
That he is Vice President of Philadelphia Electric
Company, the holder of Construction Permit CPPR-107 for Limerick
Generating Station - Unit 2; that he has read the foregoing
Supplementary Response to Inspection Report No. 50-353/76-06
and knows the contents thereof; and that the statements and matters
set forth therein are true and correct to the best of his knowledge,
information and belief.

_____

Subscribed and sworn to

before me this 11th day

of October 1983



PATRICIA D. SCHOLL

Notary Public, Philadelphia, Philadelphia Co.

My Commission Expires February 10, 1986