



Northern States Power Company

Prairie Island Nuclear Generating Plant

1717 Wakonade Dr. East
Welch, Minnesota 55089

February 20, 1995

10 CFR Part 50
Section 50.73

U S Nuclear Regulatory Commission
Attn: Document Control Desk
Washington, DC 20555

PRAIRIE ISLAND NUCLEAR GENERATING PLANT
Docket Nos. 50-282 License Nos. DPR-42
50-306 DPR-60

ASME Section XI Inservice Inspection of Longitudinal Seam
Welds Not Consistently Performed within the Required Time Limits

A supplemental Licensee Event Report for this occurrence is attached.

A supplement is being issued to revise a planned corrective action described in the original report. The corrective actions have now been completed and it was determined that one of the planned actions was not beneficial. We had originally stated:

Inservice Inspection component identification sketches, nondestructive examination procedures and Inservice Inspection Program documents will be revised to better identify longitudinal seam welds and to more clearly state examination requirements.

We had begun to revise the Inservice Inspection isometrics (the component identification sketches). The revised isometrics led to confusion in the field so this effort was discontinued in favor of using a revised Inservice Inspection database in conjunction with revised nondestructive examination procedures as the appropriate corrective actions. Therefore, we are replacing the above corrective action statement with the following:

Nondestructive examination procedures have been revised to more clearly state longitudinal seam weld examination requirements; the procedures define the extent of examination for circumferential and longitudinal welds. The Inservice Inspection database now identifies longitudinal seam welds. Together the revised procedures and database will ensure that longitudinal seam weld examinations are performed as required.

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USNRC
February 20, 1995
Page 2

Please contact us if you require additional information related to this event.

Michael Wadley for.

Roger O Anderson
Director
Licensing and Management Issues

c: Regional Administrator - Region III, NRC
NRR Project Manager, NRC
Senior Resident Inspector, NRC
Kris Sanda, State of Minnesota

Attachment