

**Washington Public Power Supply System**

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REGION V/128

January 31, 1984  
G03-84-68

U. S. Nuclear Regulatory Commission, Region V  
Office of Inspection and Enforcement  
1450 Maria Lane, Suite 260  
Walnut Creek, California 94596-5368

Attention: Mr. T. W. Bishop, Director  
Division of Resident Reactor Projects  
and Engineering Programs

Subject: POTENTIAL 10CFR50.55(e) DEFICIENCY  
NONCONFORMING WELD REPAIR OF BEAM  
COPE BURN CUTS (D/N #49)

References: a) Letter, G03-83-583, Docket 50-508, D. E. Dobson to  
D. M. Sternberg, same subject, dated July 22, 1983  
b) Letter, G03-83-870, Docket 50-508, A. D. Kohler to  
T. W. Bishop, same subject, dated November 8, 1983

Reference a) provided your office with an interim report concerning the subject deficiency. Reference b) subsequently expanded the scope of the deficiency to include Contract 3240-114 and reaffirmed the February 15, 1984 date for submittal of the final report.

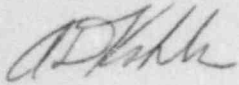
Due to the expanded scope of the subject deviation, i.e., inclusion of 114 Contract, Chicago Bridge and Iron (CB&I) has been unable to complete their investigation as planned. Therefore, the February date will not be met. (It is anticipated that CB&I will complete their investigation and forward the results to Ebasco by April, 1984.) Supply System/Ebasco Engineering will evaluate the data and provide the final report to you by June 15, 1984.)

Work is currently progressing on inspection and repair of nonconforming burn slot weld repairs. CB&I has increased the NDE effort to expedite the inspection process. Morrison-Knudsen has been retained by CB&I to perform the rebolting and inspection of the beams removed during the rework.

Mr. T. W. Bishop  
Page 2

January 31, 1984  
G03-84-68

Should you have any questions or desire further information, please contact me directly.



A. D. Kohler (760)  
Program Director, WNP-3

DRC:nj

cc: J. Adams - NESCO  
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Ebasco - Elma  
R. D. Hill - Puget Sound Power & Light Company  
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