

Wisconsin Electric Power Co.  
231 West Michigan Avenue  
Milwaukee, WI 53201  
Point Beach Nuclear Plant, Unit 2  
6610 Nuclear Road  
Two Rivers, WI 54241  
Docket 50-301  
Commercial Service Date 10/01/72

**UNIT 2 REFUELING 20**

**REPAIR/REPLACEMENT SUMMARY REPORT**

**FOR**

**FORM NIS-2**

Written by: James B. Brondino Date: 1/31/95  
Reviewed by: Jim P. Prother Date: 1-31-95  
Approved by: Tom Staskal Date: 2-17-95

### Acronyms

ASME	American Society of Mechanical Engineers
CR	Condition Report
MR	Modification Request
MT	Magnetic Particle Examination
MWR	Maintenance Work Request
NDE	Nondestructive Examination
NRC	Nuclear Regulatory Commission
PBNP	Point Beach Nuclear Plant
PT	Dye Penetrant Examination
RT	Radiographic Examination
RRM	Repair/Replacement/Modification
UT	Ultrasonic Examination
VT	Visual Examination
WE	Wisconsin Electric Power Company

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231 West Michigan Avenue  
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## **UNIT 2 REFUELING 20**

### **REPAIR/REPLACEMENT SUMMARY**

#### **1.0 INTRODUCTION**

From November 16, 1993 to December 1, 1994, repairs and replacements were performed on items at PBNP Unit 2. These repairs and replacements were completed in the second examination of the first period, of the third 10-year interval at PBNP Unit 2. The time interval for this examination period included the Unit 2 Refueling 20 outage (U2R20) that ran from September 24, 1994 to November 1, 1994.

#### **2.0 CODE CASES AND INTERPRETATIONS**

This report utilized the following Code Cases and Interpretations:

- 2.1 ASME Code Interpretation, Section VIII-1-83-17, which allows for computer generated data report forms to be used in place of Code forms as long as size, arrangement, and content are identical.

#### **3.0 ABSTRACT OF REPAIR/REPLACEMENT**

- 3.1 Repairs/replacements performed on ASME Class 1 and 2 items are documented on the attached NIS-2 forms. Repairs/replacements on ASME Class 3 items are documented on NIS-2 forms and maintained on file at PBNP. They are not included in this report in accordance with ASME Section XI, IWA-6210(c).

RRM 93-0051, MWR 926098

COMPONENT: MS-02015, Steam Generator Atmospheric Steam Dump

CLASS: 2

DESCRIPTION: Replacement of cage and trim.

The valve cage locking device was ground off, replacement of the trim assembly and cage, and rewelding of the locking device.

RRM 93-0064, MWR 935609

COMPONENT: PIPE SI 0151R-08, Safety Injection Full Flow Test Line

CLASS: 2

DESCRIPTION: Repaired leaking pipe to sockolet weld.

Ground out and rewelded leaking pipe to sockolet weld.



RRM 93-0079, MWR 936353, 936354, MR 90-261

COMPONENT: SI-00854A, SI-00854B, RWST to RHR Pump Suction Header Check Valve

CLASS: 2

DESCRIPTION: Replacement of disk and seat.

The pin weld was ground off, replacement of the disk and seat, and rewelding of the disk pin.

RRM 93-0080, MWR 936111, 9409419

COMPONENT: AF-00103, Aux. Feedwater Pump Discharge to Steam Generator Check Valve

CLASS: 2

DESCRIPTION: Installation of Kicker assembly.

Original valve did not contain a Kicker assembly. Disassembled valve, replaced bonnet, installed and tack welded Kicker assembly.

RRM 94-0009, MWR 940295, 940296, 940459, 940560

COMPONENT: PIPING EB-09, Feedwater Piping

CLASS: 2

DESCRIPTION: Installation of test connections around 4 main feedwater check valves.

RRM 94-0017, MWR 940919

COMPONENT: HS-26, Safety Injection Line Snubber

CLASS: 1

DESCRIPTION: Replaced snubber.

Replaced leaking snubber with one from stock.

RRM 94-0018, MWR 940919

COMPONENT: HS-26, Safety Injection Line Snubber

CLASS: 2

DESCRIPTION: Replaced snubber piston.

Replaced piston in spare snubber prior to swapout (see RRM 94-0017).

RRM 94-0043, MWR 9401881, MR 91-135

COMPONENT: MS-02015, Steam Generator Atmospheric Steam Dump

CLASS: 2

DESCRIPTION: Replaced valve.

Welded in a new valve and added a 3/4" test tap connection.

RRM 94-0052, MWR 9403323, 9404680, MR 89-094A  
COMPONENT: CS-00466AA, CS-00476AA, Feedwater Check Valves  
CLASS: 2  
DESCRIPTION: Replaced valves.  
Replaced second off main feedwater check valves to provide better performance.

RRM 94-0054, MWR 9406642  
COMPONENT: P-116, Boric Acid Tank Recirculation Pump  
CLASS: 2  
DESCRIPTION: Replaced studs and nuts for pump casing.  
Replaced the pump casing studs and nuts due to reduced cross section from boric acid corrosion.

RRM 94-0055, MWR 936091, 9408690  
COMPONENT: RC-00430, Pressurizer Power Operated Relief  
CLASS: 1  
DESCRIPTION: Replaced trim assembly and yoke to bonnet bolts.  
Replaced trim assembly with one of harder material and replaced the bolts to provide full thread engagement.

RRM 94-0056, MWR 940356  
COMPONENT: MS-02016, Steam Generator Atmospheric Steam Dump  
CLASS: 2  
DESCRIPTION: Replaced trim assembly.  
Replaced trim assembly to eliminate seat leakage.

RRM 94-0057, MWR 921530  
COMPONENT: AF-00105, Aux. Feedwater Pump Discharge to Steam Generator Check Valve  
CLASS: 2  
DESCRIPTION: Replaced bonnet and kicker assembly.  
Original bonnet did not include a kicker assembly, bonnet was replaced with one having a kicker (also see RRM 94-0070).

RRM 94-0060, MWR 9409294  
COMPONENT: PS SI 1501R-3-H210, Safety Injection Pipe Support  
CLASS: 2  
DESCRIPTION: Tighten loose nut.  
Tightened loose nut found during a scheduled ISI examination.

RRM 94-0061, MWR 911693  
COMPONENT: CV-00244, Demin Outlet Diverter Valve  
CLASS: 2  
DESCRIPTION: Replaced 5 studs.  
Replace 5 corroded studs during gasket replacement.

RRM 94-0062, MWR 9408584, 9408585  
COMPONENT: HX-001A, HX-001B, Steam Generators  
CLASS 1  
DESCRIPTION: Perform welded tube plugging.  
Installed welded tube plugs in HX-001A only.

RRM 94-0068, MWR 9409373  
COMPONENT: PIPE SI 2501R-01, Safety Injection Cold Leg Loop Test Line  
CLASS: 1  
DESCRIPTION: Buffed out undercut and porosity.  
Buffed out undercut and porosity found during a scheduled ISI examination.

RRM 94-0070, MWR 9409418  
COMPONENT: AF-00105, Aux. Feedwater Pump Discharge to Steam Generator Check Valve  
CLASS: 2  
DESCRIPTION: Installation of kicker assembly.  
Original bonnet did not contain a kicker assembly (also see RRM 94-0057).

RRM 94-0071, MWR 9409467  
COMPONENT: HS-22, Pressurizer Spray Line Snubber  
CLASS: 1  
DESCRIPTION: Replaced pipe clamp bolt with longer one.  
The pipe clamp bolt was replaced with a longer one to provide full thread engagement.

RRM 94-0072, MWR 9409503  
COMPONENT: HX-001B, Steam Generator  
CLASS: 2  
DESCRIPTION: Buff out linear indications.  
Buffed out fabrication related linear indications on the main steam nozzle adjacent to the nozzle to pipe weld, found during a scheduled ISI examination.

RRM 94-0073, MWR 9409422

COMPONENT: SI-00854B, RWST to RHR Pump Suction Header Check Valve

CLASS: 2

DESCRIPTION: Installed spacers between cover and body.

Installed spacers between valve cover and body to provide better performance.

RRM 94-0074, MWR 936201

COMPONENT: SI-00896B, Safety Injection Pump Suction Valve

CLASS: 2

DESCRIPTION: Replaced valve disk.

Replaced valve disk to improve performance.

RRM 94-0075, MWR 9404068

COMPONENT: T-070C, Charging Pump Discharge Accumulator

CLASS: 2

DESCRIPTION: Replaced antiextrusion ring.

Replaced antiextrusion ring due to cracking.

RRM 94-0076, MWR 9409620

COMPONENT: RC-00435, Pressurizer Safety to Relief Tank

CLASS: 1

DESCRIPTION: Replaced valve with one from stock.

Valve replaced due to outage time constraints and required repairs on original valve (also see RRM 94-0078).

RRM 94-0078, MWR 9409620

COMPONENT: RC-00435, Pressurizer Safety to Relief Tank

CLASS: 1

DESCRIPTION: Replaced bolts.

Replaced flange bolts with longer ones to allow for full thread engagement of replaced valve (see RRM 94-0076).

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/10/93  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 926098  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Main Steam  
Bechtel E-Spec 6118-M-185
5. (a) Applicable Construction Code 19 Edition, N/A Addenda, NONE Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-02015	Copes Vulcan					Replacement	N

7. Description of Work replace cage and trim on valve MS-02015.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒  
Other ☐ Pressure      psi Test Temp.      °F  
Inservic leak test in accordance with IT-95

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 93-0051

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed James B. Beaudin ISI Coordinator Date 1/13, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Smith Commissions 10731, W178, I.N.A  
Inspector's Signature National Board, State, Province, and Endorsements  
Date Jan 16 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/22/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 935609  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A  
Name  
2860 Glenmore Road, Green Bay, WI 54311 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Safety Injection  
Westinghouse E-Spec 676262
5. (a) Applicable Construction Code ANSI B31.1 1967 Edition, None Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PIPE SI 0151R-08	---	---	---	---	---	Repaired	N

7. Description of Work Repair leaking pipe to sockolet weld.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒  
Other: ☒ Pressure N/A psi Test Temp. N/A °F  
Inservic leak test per IT-02 and IT-06, and visual.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



## Form NIS-2 Continued

9. Remarks RRM 93-0064

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed James B. Brander, ISI Coordinator Date January 17, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Hault Commissions 10731, W178, I, N, A  
Inspector's Signature National Board, State, Province, and Endorsements  
Date JAN 24 19 95



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/10/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 936354, 936353, and MR 90-261  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Safety Injection  
Westinghouse E-Spec 676241
5. (a) Applicable Construction Code 19 Edition, N/A Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-00854A	Aloyco Inc.	---	---	---	---	Replacement	N
SI-00854B	Aloyco Inc.	---	---	---	---	Replacement	N

7. Description of Work Replace disk assembly.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒  
Other ☐ Pressure        psi Test Temp.        °F  
Seat leakage test per IT-535.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 93-0079

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed James B. Beardsley ISE Coordinator Date January 13, 19 95  
 Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John T. Gault Commissions 10731, WI 78, I, N, A  
 Inspector's Signature National Board, State, Province, and Endorsements  
 Date Jan. 16 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/10/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 936111, 9409419  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Auxiliary Feedwater  
Bechtel E-Spec M-081, ASTM-281, GR-B
5. (a) Applicable Construction Code 19 Edition, N/A Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
AF-00103	Westinghouse	List 973	---	---	---	Replacement	N

7. Description of Work Installation of a Kicker assembly into the bonnet.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒  
Other ☐ Pressure      psi Test Temp.      °F  
Seat leakage test per IT-295.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 93-0080

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed James B. Branden ISE Coordinator Date January 13, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

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John A. Falt Commissions 10731, WI 78, I, N, A  
Inspector's Signature National Board, State, Province, and Endorsements  
Date JAN 16 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 11/23/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR940295, 940296, 940459, 940460  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A  
Name  
2860 Glenmore Road, Green Bay, WI 54311 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Feedwater  
Bechtel E-Spec M-078
5. (a) Applicable Construction Code B31.1 19 86 Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PIPING EB-09	---	---	---	---	---	Replaced	N

7. Description of Work Installation of a test connection around valves CS-00466AA, 466BB, 476AA, 476BB.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒  
Other ☐ Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F  
Inservise leak test Per OI-2A and OI-2B.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0009, Relief from hydrostatic test requirements per Relief Request PTP-03-04.

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replaced conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed James B. Branch ISI COORDINATOR Date January 17, 19 95  
 Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Tault Commissions 10731, WI 78, I, N, A  
 Inspector's Signature National Board, State, Province, and Endorsements  
 Date JAN. 18 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 03/11/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 940919  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Safety Injection
5. (a) Applicable Construction Code B31.1 \* 19 67 Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HS-26	Grinnell	41752	---	---	---	Replaced	N

7. Description of Work Replace snubber with one from stock.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐  
Other ☒ Pressure N/A psi Test Temp. N/A °F  
Functional test per RMP-61.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



## Form NIS-2 Continued

9. Remarks RRM 94-0017

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed James B. Branch ISI Coordinator Date January 13, 19 95  
 Owner or Owner's Designee, Title

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John Smith Commissions 10731, WI 78, I, N, A  
 Inspector's Signature National Board, State, Province, and Endorsements  
 Date Jan. 17 19 95



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 03/11/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 940919  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Safety Injection
5. (a) Applicable Construction Code B31.1 1967 Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HS-26	Grinnell	41752	---	---	---	Replacement	N

7. Description of Work Replace snubber piston.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐  
Other ☒ Pressure    psi Test Temp.    °F  
Functional test per RMP-61.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0018

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301Expiration Date N/A

Signed John B. Baskin ISI Coordinator Date January 13, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Baskin Commissions 10731, W178, I, N, A  
Inspector's Signature National Board, State, Province, and Endorsements  
Date JAN. 17 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/28/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 9401881 and MR 91-135  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Main Steam  
Bechtel E-Spec 6118-M-185
5. (a) Applicable Construction Code 19 Edition, N/A Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-02015	Copes Vulcan	---	---	---	---	Replaced	N

7. Description of Work Replace Valve.
8. Tests Conducted: Hydrostatic ☒ Pneumatic ☐ Nominal Operating Pressure ☐  
Other ☒ Pressure N/A psi Test Temp. N/A °F  
MT

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0043

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301Expiration Date N/A

Signed Jane B. Brander ISI Coordinator Date January 13, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, W178, I, N.A.  
Inspector's Signature National Board, State, Province, and Endorsements  
Date JAN 17 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 11/04/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 9403323, 9404680 and MR 89-094A  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips Getchow Type Code Symbol Stamp N/A  
Name  
2680 Glenmore Road, Green Bay, WI 54311 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Feedwater

Bectel E-Spec M-078 and M-081

5. (a) Applicable Construction Code B31.1 19 67 Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CS-00466AA	---	---	---	---	---	Replaced	N
CS-00476AA	---	---	---	---	---	Replaced	N

7. Description of Work Replace valves.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒  
Other ☒ Pressure N/A psi Test Temp. N/A °F  
Inservic leak test per OI-2A and OI-2B, UT, MT

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0052, Inservice leak test in lieu of hydrostatic test per Relief Request PTP-3-03.

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301Expiration Date N/A

Signed James B. Brander, ISE COORDINATOR Date January 17, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Kraft Commissions 10731, W178, I, N, A  
Inspector's Signature National Board, State, Province, and Endorsements  
Date JAN. 23 1995

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 09/22/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 9406642  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Chemical Volume and Control  
ASTM A193 GR. B-7, ASTM A194 GR. 2-H
5. (a) Applicable Construction Code 19 Edition, N/A Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
P-116	IngersollRand	0171-8033	---	---	---	Replacement	N

7. Description of Work Replace studs and nuts for pump casing.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒  
Other ☐ Pressure    psi Test Temp.    °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



## Form NIS-2 Continued

9. Remarks RRM 94-0054

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned James B. Brundin ISI Coordinator Date January 13, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Kault Commissions 10731, W178, I, N, A  
Inspector's Signature National Board, State, Province, and Endorsements  
Date JAN 17 19 95



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/10/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 936091, 9408690  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Reactor Coolant  
Westinghouse E-Spec 676270
5. (a) Applicable Construction Code 19 Edition, N/A Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00430	Copes Vulcan	---	---	---	---	Replacement	N

7. Description of Work Replace trim assembly and yoke to bonnet bolts.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒  
Other ☐ Pressure    psi Test Temp.    °F  
Per IT-205 and IT-235

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0055

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301Expiration Date N/ASigned John D. Blum ISI Coordinator

Owner or Owner's Designee, Title

Date January 13, 19 95

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John D. Blum  
Inspector's Signature

Commissions 10731, WI 78, I, N, A  
National Board, State, Province, and Endorsements

Date JAN 17 1995

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/15/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 940356  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Main Steam  
Bechtel E-Spec 6118-M-185
5. (a) Applicable Construction Code 19 Edition, N/A Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-02016	Copes Vulcan	---	---	---	---	Replacement	N

7. Description of Work Replace trim assembly.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒  
Other ☐ Pressure      psi Test Temp.      °F  
Per IT-95

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0056

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed John B. Brander IST Coordinator Date January 13, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Brander Commissions 10731, WI 78, I, N, A  
Inspector's Signature National Board, State, Province, and Endorsements  
Date JAN 17, 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/31/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 921530, 9409418  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Auxiliary Feedwater  
Bechtel E-Spec M-81, A281 GRB
5. (a) Applicable Construction Code 19 Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
AF-00105	---	---	---	---	---	Replacement	N

7. Description of Work Replace bonnet and kicker assembly.
8. Tests Conducted: Hydrostatic ☒ Pneumatic ☐ Nominal Operating Pressure ☐  
Other ☐ Pressure    psi Test Temp.    °F  
Hydrostatic test per IT-295.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0057, 94-0070

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed James B. Brandy, ISI COORDINATOR Date 1/23/95, 19\_\_\_\_  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 10731, WI78, INA  
Inspector's Signature National Board, State, Province, and Endorsements  
Date Jan. 23 1995

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/30/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 9409294  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Safety Injection
5. (a) Applicable Construction Code AISC 6th ed. 19\_\_ Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS SI 1501R-3-H210	---	---	---	---	---	Repaired	N

7. Description of Work Tighten loose nut.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐  
Other ☒ Pressure N/A psi Test Temp. N/A °F  
VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



## Form NIS-2 Continued

9. Remarks RRM 94-0060

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301Expiration Date N/ASigned John D. Brandt ISE COORDINATOR Date January 17, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Smith Commissions 10731, W178, INA  
Inspector's Signature National Board, State, Province, and Endorsements  
Date Jan 23 19 95



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/21/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 911693  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Chemical Volume and Control  
Westinghouse E-Spec 676270, ASTM A-193, ASTM A-194
5. (a) Applicable Construction Code 19 Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CV-00244	---	---	---	---	---	Replacement	N

7. Description of Work Replaced 5 studs.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒  
Other ☐ Pressure        psi Test Temp.        °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0061

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301Expiration Date N/A

Signed James B. Brander ISI COORDINATOR Date January 17, 19 95  
 Owner or Owner's Designer, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John A. Gault Commissions 10731, WI, INA  
 Inspector's Signature National Board, State, Province, and Endorsements  
 Date JAN 24 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/16/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 9408584, 9408585  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Westinghouse Electric Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Reactor Coolant  
Westinghouse E-Spec 676270, ASTM A-193, ASTM A-194
5. (a) Applicable Construction Code Sect. III 19 67 Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, winter addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HX-001A	Westinghouse	16A-6339-1	---	U009974	---	Repaired	Y

7. Description of Work Perform welded tube plugging on "A" steam generator.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐  
Other ☒ Pressure 800 psi Test Temp. ambient °F  
Per OI-2A

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0062

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp NCertificate of Authorization No. Docket 50-301Expiration Date N/ASigned John B. Beaudin ISI COORDINATOR Date January 17, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Beaudin Commissions 10731, W178, I, N, A  
Inspector's Signature National Board, State, Province, and Endorsements  
Date Jan 24 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/29/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 9409373  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips Getschow Type Code Symbol Stamp N/A  
Name  
2860 Glenmore Road, Green Bay, WI 54311 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Safety Injection  
Westinghouse E-Spec 676262
5. (a) Applicable Construction Code ANSI B31.1 19 67 Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PIPE SI 2501R-01	---	---	---	---	---	Repaired	N

7. Description of Work Buff out undercut and porosity.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐  
Other ☒ Pressure N/A psi Test Temp. N/A °F  
PT

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0068

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed Jan B Brander ISI COORDINATOR Date January 18, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Kault Commissions 10731, W178, I, N, A  
Inspector's Signature National Board, State, Province, and Endorsements  
Date JAN 24 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/31/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Poirer Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 9409467  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Reactor Coolant

Westinghouse E-Spec G676262

5. (a) Applicable Construction Code B31.1 19 67 Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HS-22	---	---	---	---	---	Replacement	N

7. Description of Work Replaced pipe clamp bolt with longer one.

8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐  
Other ☒ Pressure    psi Test Temp.    °F  
VT-3

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



## Form NIS-2 Continued

9. Remarks RRM 94-0071

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the  
rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed Jan B Brander IST Coordinator Date January 18, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Gault Commissions 10751, WI 78 I, N, A  
Inspector's Signature National Board, State, Province, and Endorsements  
Date JAN 24 19 95



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 11/01/91  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 9409503  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Phillips Getchow Type Code Symbol Stamp N/A  
Name  
2860 Glenmore Road, Green Bay, WI 54311 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Main Steam
5. (a) Applicable Construction Code Section III 19 67 Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HX-001B	Westinghouse	16A-6339-2	---	U009975	---	Repair	Y

7. Description of Work Buff out linear indications.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐  
Other ☒ Pressure N/A psi Test Temp. N/A °F  
MT

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0072

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp NCertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed John B. Beaman ISI COORDINATOR Date January 25, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Beaman Commissions 10731, W178, I, N, A  
Inspector's Signature National Board, State, Province, and Endorsements  
Date JAN 25 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/21/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 9409422  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Safety Injection

Westinghouse E-Spec 676241, ANSI B16.5

5. (a) Applicable Construction Code 19 Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-00854B	Aloyco	---	---	---	---	Replacement	N

7. Description of Work Installed spacers between cover and body.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒  
Other ☐ Pressure    psi Test Temp.    °F  
Per IT-04 and IT-535.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0073

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301 Expiration Date N/ASigned James B. Brander IST COORDINATOR Date January 19, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Gault Commissions 10731, W178, INA  
Inspector's Signature National Board, State, Province, and Endorsements  
Date JAN 25 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/30/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 936201  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Safety Injection  
Westinghouse E-Spec 676258
5. (a) Applicable Construction Code B31.1 19 67 Edition, No Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-00896B	Aloyco	69R511-10	---	---	---	Replacement	N

7. Description of Work Replaced valve disk.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☒  
Other ☐ Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F  
Per IT-45 and IT-525.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

## Form NIS-2 Continued

9. Remarks RRM 94-0074

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/ACertificate of Authorization No. Docket 50-301Expiration Date N/A

Signed

John B. Beaudin ISI COORDINATOR  
Owner or Owner's Designee, TitleDate January 19, 19 95

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBII, CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Beaudin  
Inspector's SignatureCommissions 10731, W178, I, N, A  
National Board, State, Province, and EndorsementsDate JAN 25 19 95

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/31/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 9404068  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Chemical Volume and Control
5. (a) Applicable Construction Code Section III 1974 Edition, S-76 Addenda, None Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
T-070C	Green Hydraulics	---	---	---	---	Replacement	N

7. Description of Work Replaced antiextrusion ring.
8. Tests Conducted: Hydrostatic ☒ Pneumatic ☐ Nominal Operating Pressure ☐  
Other ☐ Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date 10/31/94  
Name  
231 W. Michigan Ave., Milwaukee, WI 53201 Sheet 1 of 2  
Address
2. Plant Point Beach Nuclear Plant Unit 2  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 MWR 9409620  
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed By Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
Name  
6610 Nuclear Road, Two Rivers, WI 54241 Authorization No. N/A  
Address Expiration Date N/A
4. Identification of System Reactor Coolant  
Westinghouse E-Spec 676279
5. (a) Applicable Construction Code Section III 19 68 Edition, No Addenda, N-10 Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, no addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00435	Crosby	N82732	---	---	---	Replaced	Y

7. Description of Work Replaced valve with one from stock, and replaced bolts with longer ones.
8. Tests Conducted: Hydrostatic ☐ Pneumatic ☐ Nominal Operating Pressure ☐  
Other ☒ Pressure N/A psi Test Temp. N/A °F  
Per IT-235

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



## Form NIS-2 Continued

9. Remarks RRM 94-0076, 94-0078

Applicable Manufacturer's Data Reports to be attached

## CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp NV/NBCertificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed Jan B Brander ISI COORDINATOR Date January 25, 19 95  
Owner or Owner's Designee, Title

## CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by HSBIL CO. of Hartford, CT have inspected the components described in this Owner's Report during the period November 16, 1993 to December 1, 1994, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

John Paul Commissions 10731, W175, I, N, A  
Inspector's Signature National Board, State, Province, and Endorsements  
Date JAN 25 19 95