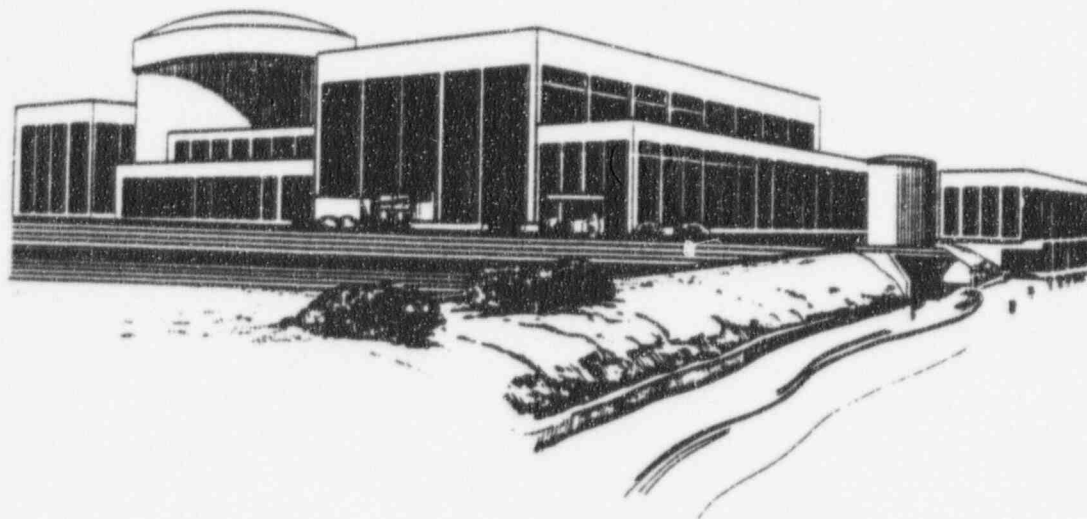


**OMAHA PUBLIC POWER DISTRICT  
FORT CALHOUN STATION  
PERFORMANCE INDICATORS REPORT**

*Prepared By:*  
*Production Engineering Division*  
*System Engineering*  
*Test and Performance Group*

**DECEMBER 1994**

# **FORT CALHOUN STATION PERFORMANCE INDICATORS**



**DECEMBER 1994**

***SAFE OPERATIONS  
PERFORMANCE EXCELLENCE  
COST EFFECTIVENESS***



Pursuit of excellence is an attitude...  
it involves wisdom and sound judgment...  
it is a lifetime, career-long commitment...  
it is a way of life...it is doing the job  
right the first time, every time. It is  
inner-directed, not the result of external  
pressure, it is our own self worth—who  
we are and the pride and satisfaction  
that comes from being the right kind of  
person, not just in doing the right things.

James J. O'Connor

# FORT CALHOUN STATION

## DECEMBER 1994 MONTHLY OPERATING REPORT

### OPERATIONS SUMMARY

During the month of December 1994, Fort Calhoun Station (FCS) operated at a nominal 100% power. Normal plant maintenance, surveillance, and equipment rotation activities occurred during the month, in addition to scheduled online modification activities.

The new 161KV line from Omaha into the Fort Calhoun Station switchyard was energized.

On December 8, diesel generator DG-1 was declared inoperable when damper YCV-871G failed to open. The failure was caused by a broken linkage which was attributed to heavy icing of the damper. Dampers on diesel generator DG-2 were cycled to verify no common failure mode existed. On December 9, DG-1 was returned to operable status with damper YCV-871H failed to the open position pending modifications to improve weather resistance.

On December 9, HCV-2899B (Raw Water/Component Cooling Water interface isolation valve) failed to make up to its limit switch resulting in control room HVAC unit VA-46B being declared inoperable. A 24-hour administrative LCO was entered. The valve was repaired on December 10, the LCO was cleared, and VA-46B was declared operable.

On December 12, DC sequencer locout relay 86-1/S2-1 failed to operate during its surveillance test. It was declared inoperable during entry into a 48-hour LCO. It was repaired on December 13 and declared operable that day.

On December 12, the Personnel Air Lock (PAL) door would not pass its local leak rate test and was declared inoperable, requiring entry into a 48-hour LCO. The leakage was traced to a Swagelock fitting on the inner door equalizing valve. Repairs were completed that night and the PAL door was declared operable.

On December 30, component cooling water heat exchanger AC-1B was declared inoperable and a 14-day administrative LCO was entered. This failure was due to a leak on an air sparge line. The leak was temporarily repaired that same day using a soft patch. Longer term repairs are being planned for early January 1995.

There were three NRC inspections completed during this reporting period:

- IER 94-04    Service Water Inspection (SWSOPI)
- IER 94-22    Monthly Resident Inspection
- IER-94-24    Control Room HVAC Special Inspection

**FORT CALHOUN STATION  
DECEMBER 1994 MONTHLY OPERATING REPORT**

OPERATIONS SUMMARY (continued)

The following Licensee Event Report (LER) was submitted during this reporting period:

<u>LER No.</u>	<u>LER Date</u>	<u>Description</u>
94-008	12/07/94	Potential for Raw Water Pump Room Flooding following a Heavy Load Drop.
94-009	12/08/94	Inappropriate Use of Auxiliary Building Crane Over Irradiated Fuel.
94-010	12/14/94	Potential Accident Scenario Involving Loss of Control Room Air Conditioners.

Source: Nuclear Licensing & Industry Affairs

<div> <div></div> <div></div> <div></div> </div> <div>Unit Capability Factor</div> <div></div>	<div> <div></div> <div></div> <div></div> </div> <div>Unplanned Capability Loss Factor</div> <div></div>	<div> <div></div> <div></div> <div></div> </div> <div>Unplanned Automatic Scrams/7,000 Hours Critical</div> <div></div>	<div> <div></div> <div></div> <div></div> </div> <div>Thermal Performance</div> <div></div>
<div> <div></div> <div></div> <div></div> </div> <div>HPSI Safety System Performance</div> <div></div>	<div> <div></div> <div></div> <div></div> </div> <div>AFW Safety System Performance</div> <div></div>	<div> <div></div> <div></div> <div></div> </div> <div>EDG Safety System Performance</div> <div></div>	<div> <div></div> <div></div> <div></div> </div> <div>Fuel Reliability Indicator</div> <div></div>
<div> <div></div> <div></div> <div></div> </div> <div>Chemistry Index</div> <div></div>	<div> <div></div> <div></div> <div></div> </div> <div>Collective Radiation Exposure</div> <div></div>	<div> <div></div> <div></div> <div></div> </div> <div>Volume of Low-Level Radioactive Waste</div> <div></div>	<div> <div></div> <div></div> <div></div> </div> <div>Industrial Safety Accident Rate</div> <div></div>

### Year-To-Date Value Performance Categories

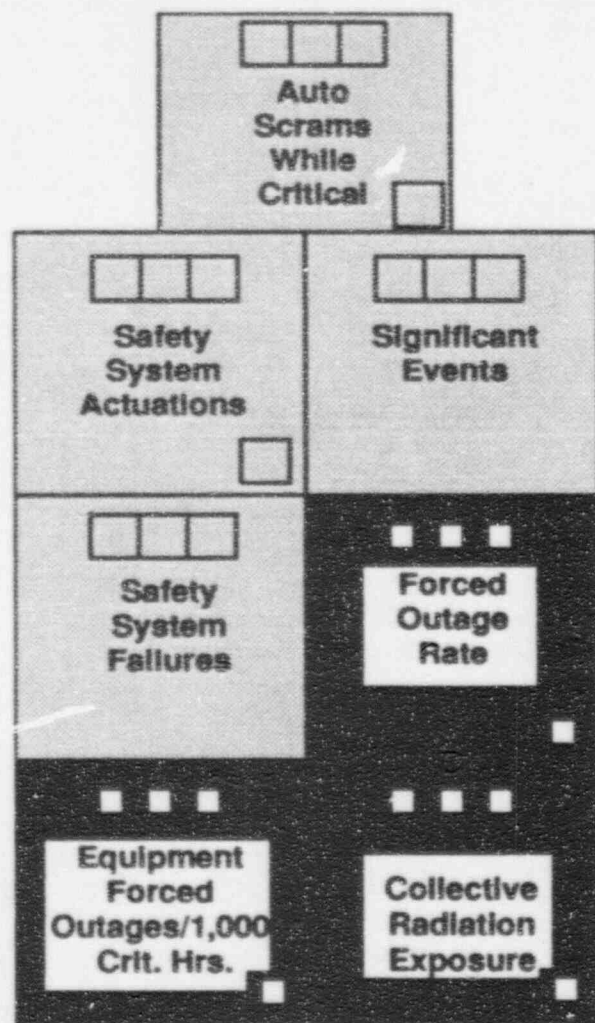
- ☒ Performance in Industry Upper 10% and better than 1994 OPPD goal
- ☐ Performance Better Than 1994 OPPD Goal
- ☐ Performance Not Meeting 1994 OPPD Goal

Sept. '94	October '94	Nov. '94
December 1994		
Year-To-Date Value Performance		Best Possible 1994 Year-End Performance

## INPO PERFORMANCE INDICATORS

(Performance for the months of January through December 1994)





### Year-To-Date Value Performance Categories Legend

- ☒ Performance Better Than Industry Average Trend
- ☐ Performance Better Than 1994 OPPD Goal
- ☐ Performance Not Meeting 1994 OPPD Goal or Industry Average Trend

Sept. '94	October '94	November '94
December 1994 Year-To-Date Value Performance		
Best Possible 1994 Year-End Performance		

### NRC PERFORMANCE INDICATORS

(Safety System Failures and Significant Events ratings are averages for April 1991 through March 1994. Predictor blocks cannot be generated for these performance indicators because they are based on NRC biannual reports.

All other indicator values are for the months of January through December 1994.)

# FORT CALHOUN STATION PERFORMANCE INDICATORS REPORT DECEMBER 1994 - SUMMARY

## POSITIVE TREND REPORT

A performance indicator with data representing three consecutive months of improving performance or three consecutive months of performance that is superior to the stated goal is exhibiting a positive trend per Nuclear Operations Division Quality Procedure 37 (NOD-QP-37).

The following performance indicators exhibited positive trends for the reporting month:

Disabling Injury/Illness Frequency Rate (Lost Time Accident Rate)  
(Page 3)

Recordable Injury/Illness Cases Frequency Rate  
(Page 7)

High Pressure Safety Injection System Safety System Performance  
(Page 13)

Auxiliary Feedwater System Safety System Performance  
(Page 15)

Emergency Diesel Generator Unit Reliability  
(Page 19)

Diesel Generator Reliability (25 Demands)  
(Page 21)

Number of Missed Surveillance Tests Resulting In Licensee Event Reports  
(Page 37)

Forced Outage Rate  
(Page 43)

Unit Capacity Factor  
(Page 45)

Unit Capability Factor  
(Page 49)

Unplanned Capability Loss Factor  
(Page 51)

Equipment Forced Outages Per 1,000 Critical Hours  
(Page 65)

Primary System Chemistry Percent of Hours Out of Limit  
(Page 73)

Secondary System Chemistry  
(Page 75)

Cents Per Kilowatt Hour  
(Page 79)

Ratio of Preventive to Total Maintenance & Preventive Maintenance Items Overdue  
(Page 89)

In-Line Chemistry Instruments Out-of-Service  
(Page 99)

Hazardous Waste Produced  
(Page 101)

Contaminated Radiation Controlled Area  
(Page 103)

End of Positive Trend Report.

## ADVERSE TREND REPORT

A Performance Indicator with data representing 3 consecutive months of declining performance; or four or more consecutive months of performance that is trending towards declining as determined by the Manager - Station Engineering, constitutes an adverse trend per NOD-QP-37. A supervisor whose performance indicator exhibits an adverse trend by this definition may specify in written form (to be published in this report) why the trend is not adverse.

The following performance indicator exhibited an adverse trend for the reporting month:

Fuel Reliability Indicator  
(Page 25)

An adverse trend is indicated based on the FRI value for the reporting month exceeding the 1994 Fort Calhoun monthly goal of less than  $5.0 \times 10^{-4}$ , and the potential for 1 or 2 defective fuel rods in the core.

End of Adverse Trend Report.



# FORT CALHOUN STATION PERFORMANCE INDICATORS REPORT DECEMBER 1994 - SUMMARY

## INDICATORS NEEDING INCREASED MANAGEMENT ATTENTION REPORT

A performance indicator with data for the reporting period that is inadequate when compared to the OPPD goal is defined as "Needing Increased Management Attention" per NOD-QP-37.

The following performance indicators are cited as needing increased management attention for the reporting month:

### Industrial Safety Accident Rate

(Page 3)

The year-to-date industrial accident rate value of 0.55 exceeds the 1994 Fort Calhoun year-end goal of  $\leq .50$ .

### Number of Control Room Equipment Deficiencies

(Page 27)

The total number of control room equipment deficiencies at the end of the reporting month has exceeded the 1994 Fort Calhoun monthly goal of  $\leq 45$  since July 1994.

### Violations Per 1,000 Inspection Hours

(Page 33)

The number of NRC violations per 1,000 inspection hours has exceeded the Fort Calhoun goal of  $\leq 1.4$  since March 1994.

### Unplanned Automatic Reactor Scrams Per 7,000 Hours Critical

(Page 53)

The number of unplanned automatic reactor scrams per 7,000 hours critical has exceeded the Fort Calhoun goal of 0 since February 1994. There have been no unplanned automatic reactor scrams since February 1994.

### Unplanned Safety System Actuations - (INPO Definition)

(Page 55)

The number of INPO unplanned safety system actuations has exceeded the Fort Calhoun goal of 0 since February 1994. There have been no INPO unplanned safety system actuations since February 1994.

### Unplanned Safety System Actuations - (NRC Definition)

(Page 57)

The number of NRC unplanned safety system actuations has exceeded the Fort Calhoun goal of 0 since February 1994. There have been no NRC unplanned safety system actuations since February 1994.

### Maintenance Workload Backlogs

(Page 87)

The backlog of non-outage MWOs for corrective maintenance has exceeded the 1994 monthly goal of a maximum of 400 since August 1994.

### Emergency AC Power System Safety System Performance

(Page 17)

The year-to-date unavailability value for the reporting month (0.029) is above the 1994 year-end goal of a maximum value of 0.025.

### Emergency Diesel Generator Unreliability

(Page 23)

The year-to-date unreliability value of 0.05 is above the 1994 year-end goal of a maximum value of 0.0.

### Thermal Performance

(Page 61)

Initial results from testing to verify FW flow requirements indicate biased results from plant instruments is causing the thermal performance indicator to be under-reported. Corrections to the indicator will be made upon completion of the FW Flow Nozzle Fouling Study.

### % of Total MWO's completed per Month Identified as Rework

(Page 91)

### Temporary Modifications

(Page 111)

The temporary modification associated with the surface sluice line (which is removable on-line) is greater than 6 months old and, therefore, exceeds the 1994 goal.

End of Management Attention Report.

## PERFORMANCE INDICATOR REPORT IMPROVEMENTS/CHANGES

This section lists significant changes made to the report and to specific indicators within the report since the previous month.

### NRC Annunciator Window

(Page iv)

The block representing equipment forced outages per 1,000 critical hours has been revised to show that performance has been better than the industry average trend for the last 4 months.

End of Performance Indicator Report Improvements/  
Changes Report

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# **OPPD NUCLEAR ORGANIZATION GOALS**

Vice President - 1994 Priorities

## **MISSION**

The safe, reliable and cost effective generation of electricity for OPPD customers through the professional use of nuclear technology. The Company shall conduct these operations prudently, efficiently and effectively to assure the health, safety and protection of all personnel, the general public and the environment.

## **GOALS**

### **Goal 1: SAFE OPERATIONS**

To ensure the continuation of a "safety culture" in the OPPD Nuclear Program and to provide a professional working environment, in the control room and throughout the OPPD nuclear organization, that assures safe operation so that Fort Calhoun Station is recognized as a nuclear industry leader.

1994 Priorities:

Improve SALP ratings.

Improve INPO rating.

Reduce NRC violations with no violations more severe than level 4.

No unplanned automatic reactor scrams or safety system actuations.

### **Goal 2: PERFORMANCE**

To strive for Excellence in Operations utilizing the highest standards of performance at Fort Calhoun Station that result in safe, reliable plant operation in power production.

1994 Priorities:

Improve Quality, Professionalism, and Teamwork.

Improve Plant Reliability.

Meet or exceed INPO key parameters and outage performance goals.

Reduce the number of human performance errors.

Identify programmatic performance problems through effective self assessment.

### **Goal 3: COSTS**

Operate Fort Calhoun Station in a manner that cost effectively maintains nuclear generation as a viable source of electricity.

1994 Priorities:

Maintain total O & M and Capital expenditures within budget.

Streamline work processes to improve cost effectiveness.

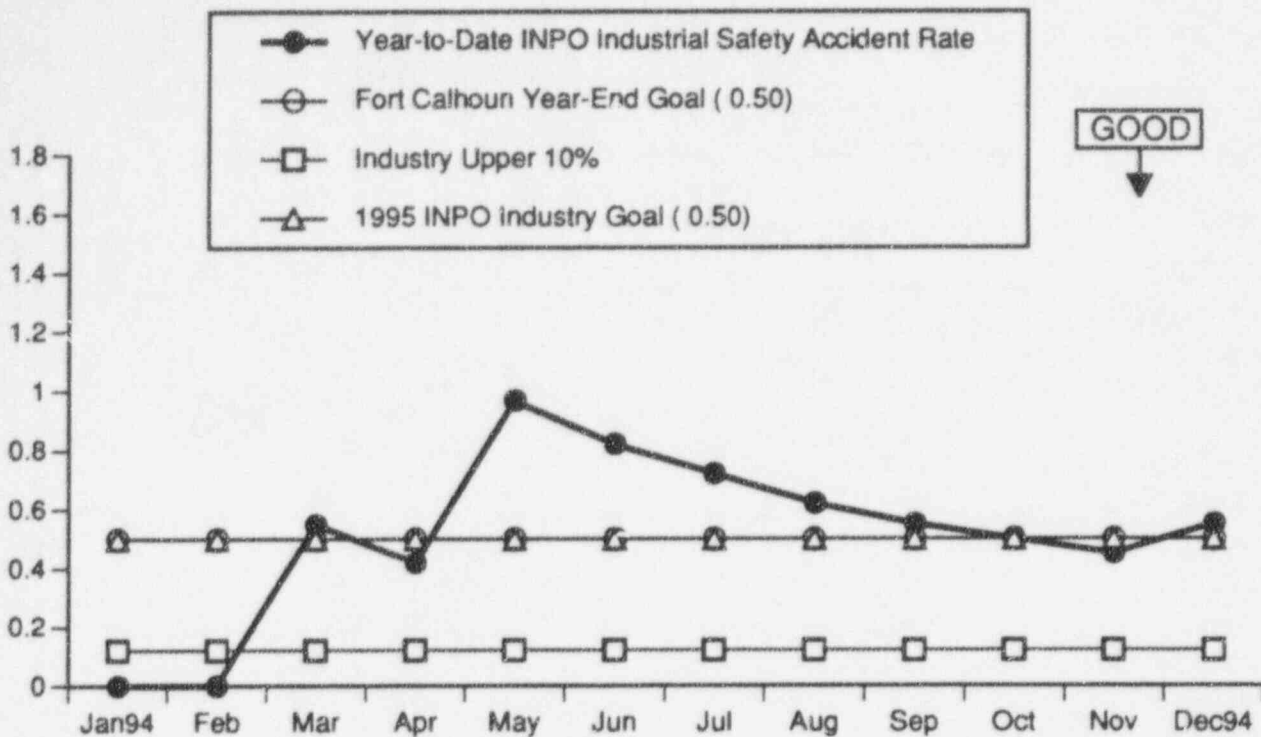
Goals Source: Scofield (Manager)



# **SAFE OPERATIONS**

**Goal: To ensure the continuation of a "safety culture" in the OPPD Nuclear Program and to provide a professional working environment in the control room and throughout the OPPD Nuclear Organization that assures safe operation so that Fort Calhoun Station is recognized as a nuclear industry leader.**

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### INDUSTRIAL SAFETY ACCIDENT RATE - INPO

As stated in INPO's December 1993 publication 'Detailed Descriptions of World Association of Nuclear Operators (WANO) Performance Indicators and Other Indicators for Use at U.S. Nuclear Power Plants': "The purpose of this indicator is monitor progress in improving industrial safety performance for utility personnel permanently assigned to the station."

The INPO industrial safety accident rate value year to date was 0.55 at the end of December 1994. The value for the 12 months from January 1, 1994, through December 31, 1994, was 0.55.

There was one lost-time accident and no restricted-time accidents in December. There has been 1 restricted-time accident and 3 lost-time accidents in 1994.

The values for this indicator are determined as follows:

$$\frac{(\text{number of restricted-time accidents} + \text{lost-time accidents} + \text{fatalities}) \times 200,000}{(\text{number of station person-hours worked})}$$

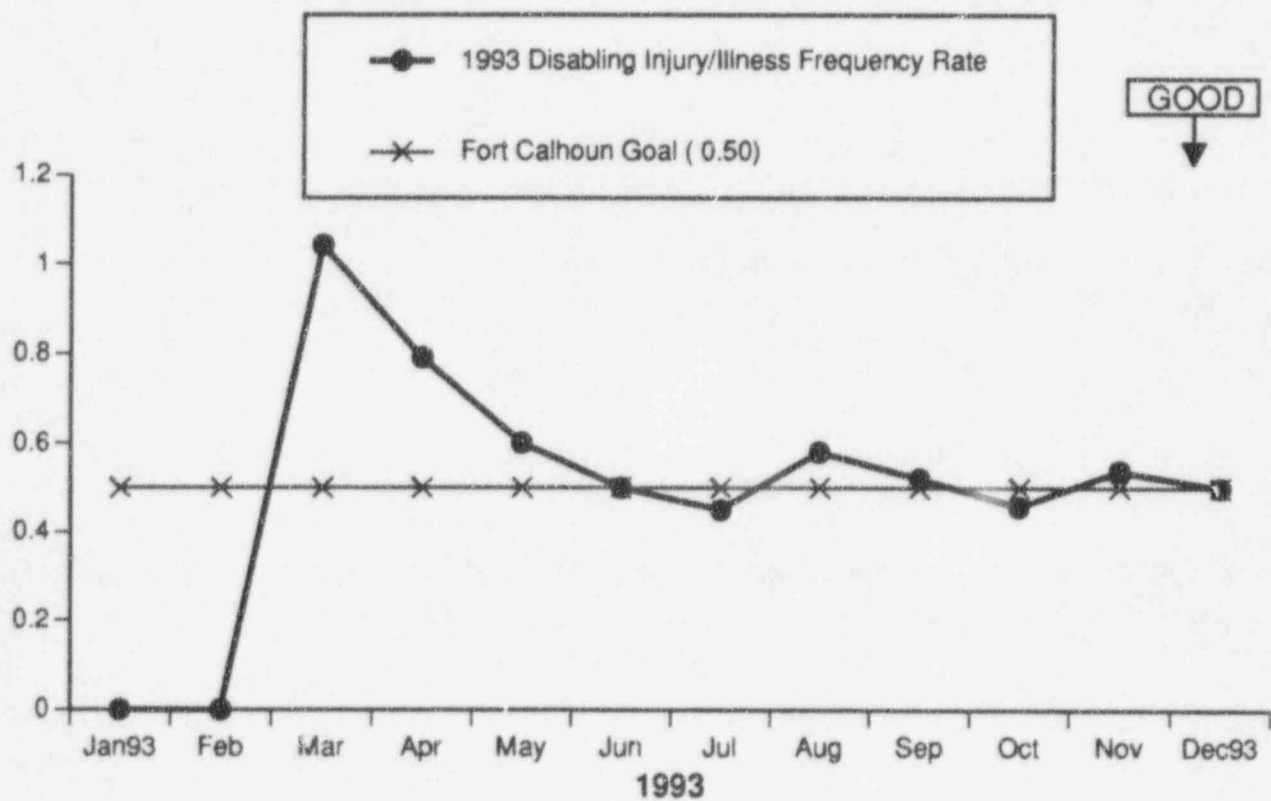
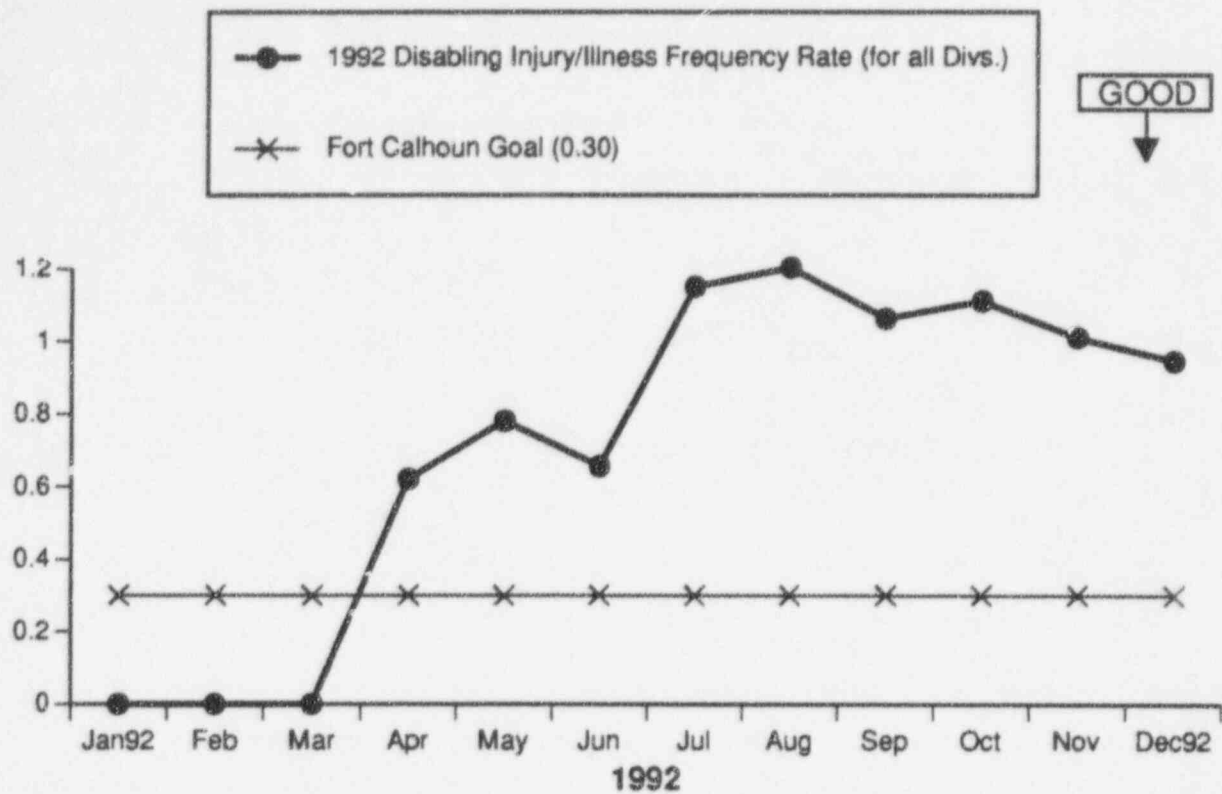
The 1994 Fort Calhoun year-end goal is  $\leq 0.50$ . The 1995 INPO industry goal is  $\leq 0.50$ . The approximate industry upper ten percentile value (for the period from 7/93 through 6/94) is 0.12.

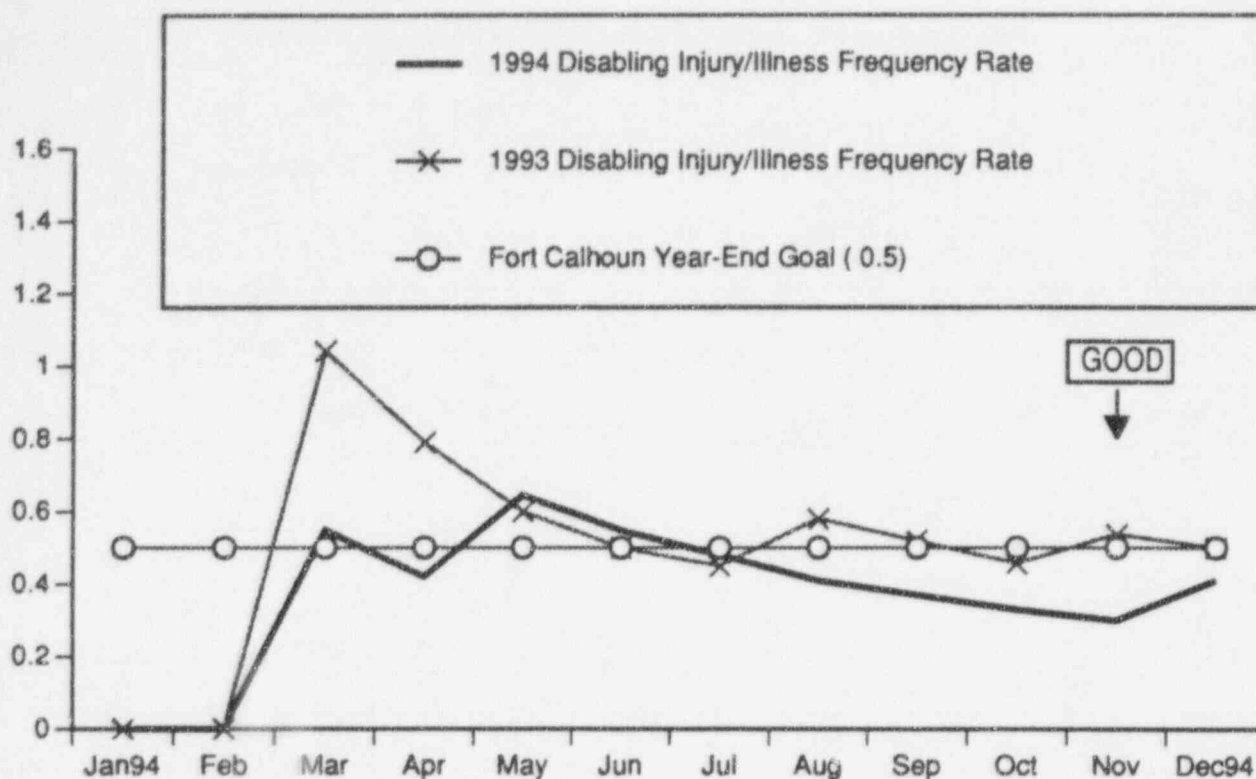
Data Source: Sorensen/Skaggs (Manager/Source)

Chase/Booth (Manager/Source)

Accountability: Chase/Conner

Adverse Trend: None





#### DISABLING INJURY/ILLNESS FREQUENCY RATE (LOST TIME ACCIDENT RATE)

This indicator shows the 1994 disabling injury/illness frequency rate. The 1993 disabling injury/illness frequency rate is also shown.

The disabling injury/illness frequency rate year to date was 0.41 at the end of December 1994. There was one lost-time accident reported for the month. There have been 3 lost-time accidents in 1994.

The disabling injury/illness frequency rate for the 12 months from January 1, 1994, through December 31, 1994, was 0.41.

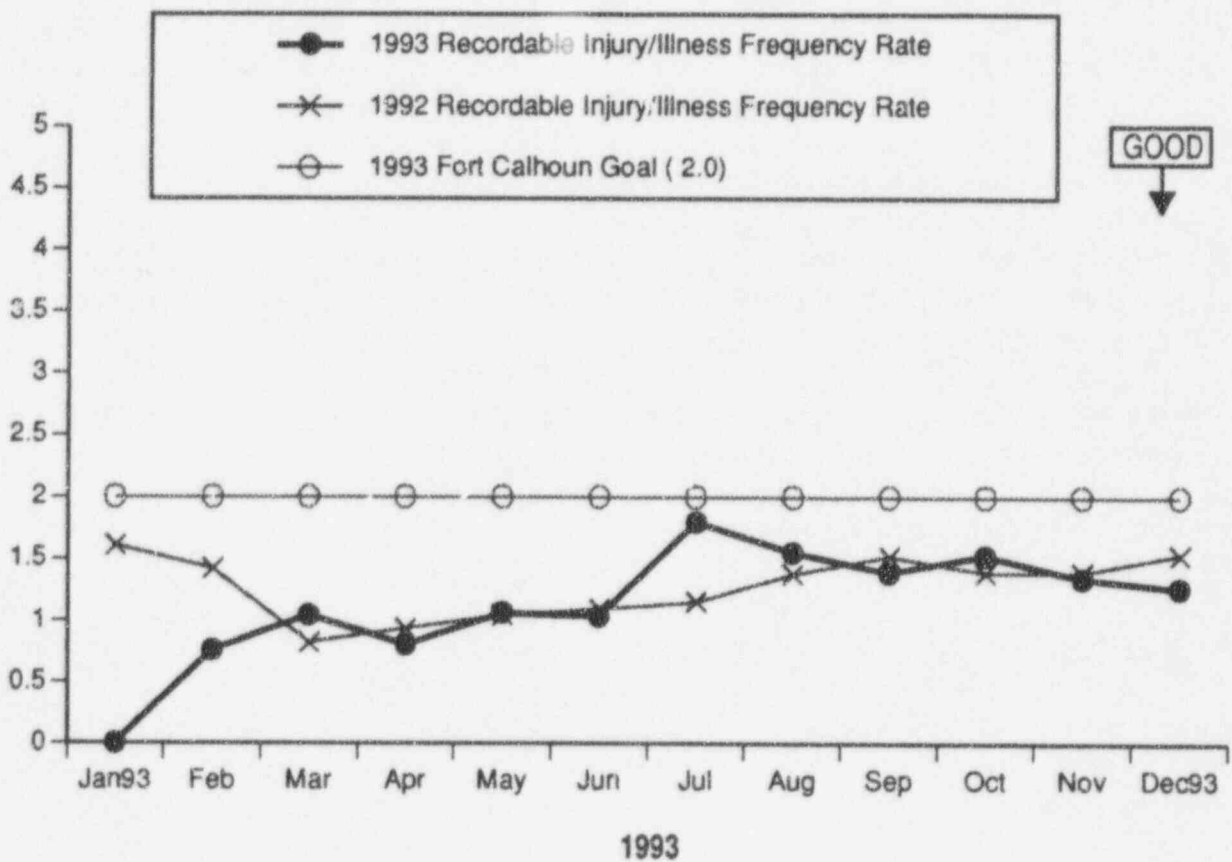
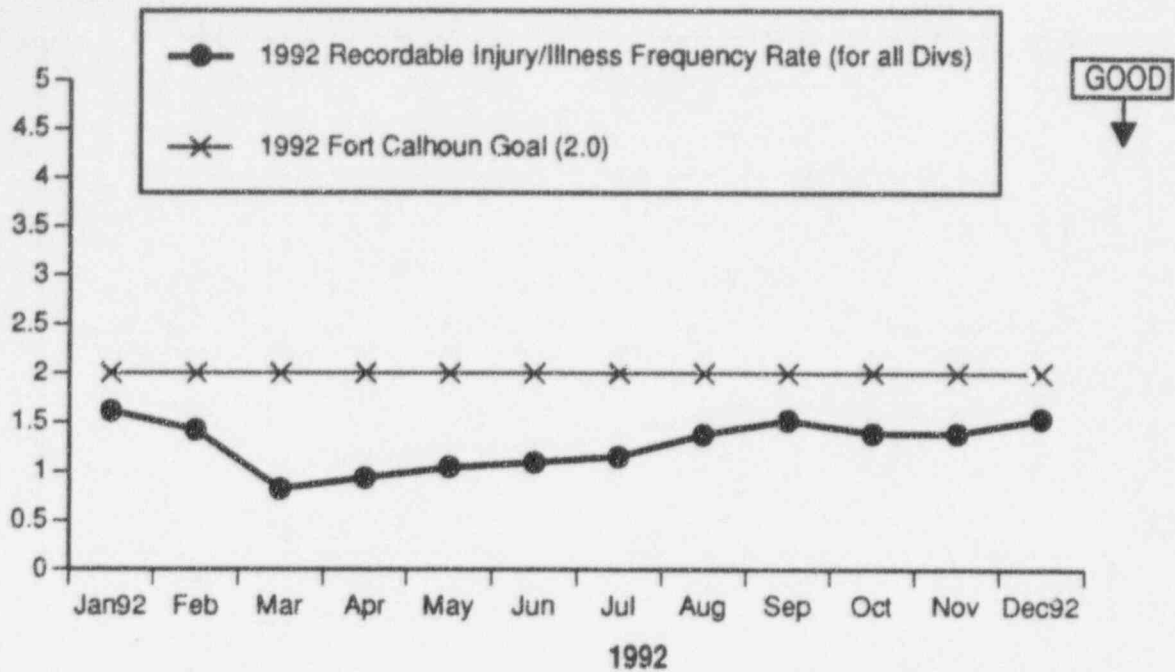
The 1994 Fort Calhoun year-end goal for this indicator is a maximum value of 0.5.

Data Source: Sorenson/Skaggs (Manager/Source)

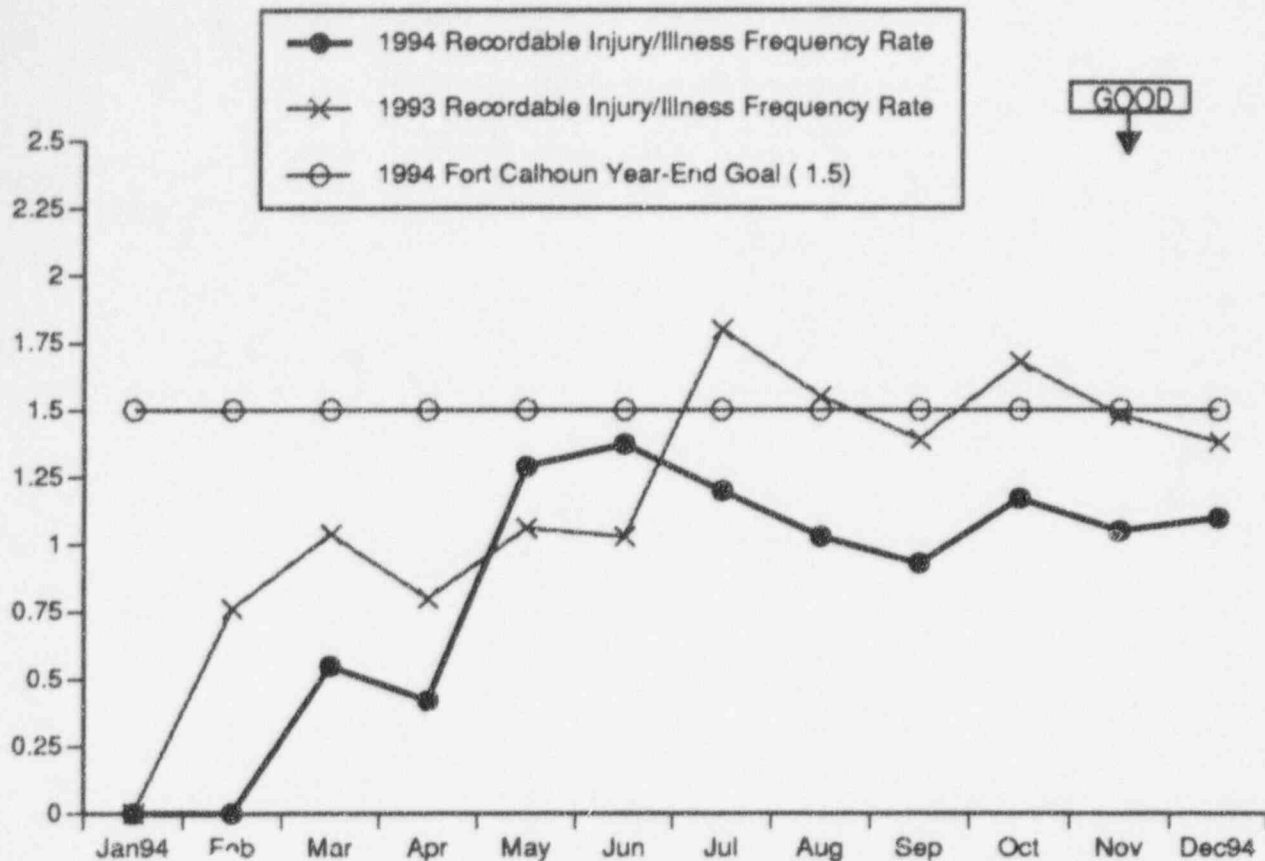
Accountability: Chase/Conner

Positive Trend

SEP 25, 26 & 27







### RECORDABLE INJURY/ILLNESS CASES FREQUENCY RATE

This indicator shows the 1994 recordable injury/illness cases frequency rate. The 1993 recordable injury/illness cases frequency rate is also shown.

A recordable injury/illness case is reported if personnel from any of the Nuclear Divisions are injured on the job and require corrective medical treatment beyond first aid. The recordable injury/illness cases frequency rate is computed on a year-to-date basis.

The recordable injury/illness cases frequency rate year to date was 1.10 at the end of December 1994. There was one recordable injury/illness case reported for the month of December. There have been 10 recordable injury/illness cases in 1994.

The recordable injury/illness cases frequency rate for the 12 months from January 1, 1994, through December 31, 1994, was 1.10.

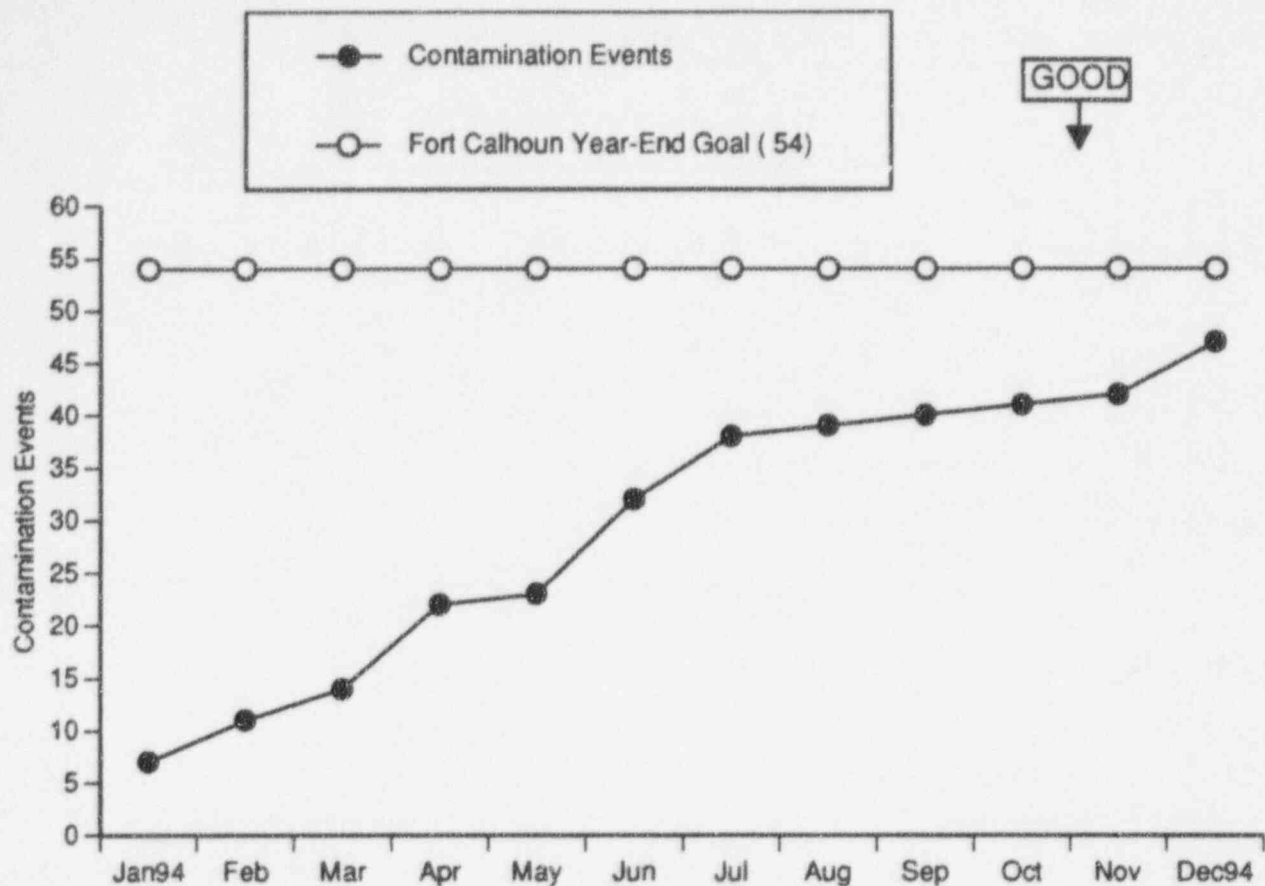
The 1994 Fort Calhoun year-end goal for this indicator is a maximum value of 1.5.

Data Source: Sorenson/Skaggs (Manager/Source)

Accountability: Conner

Positive Trend

SEP 15, 25, 26 & 27



### CLEAN CONTROLLED AREA CONTAMINATIONS $\geq 1,000$ DISINTEGRATIONS/MINUTE PER PROBE AREA

This indicator shows the Personnel Contamination Events in the Clean Controlled Area for contaminations  $\geq 1,000$  disintegrations/minute per probe area for the reporting month. This includes the contamination events associated with the spent fuel rerack project.

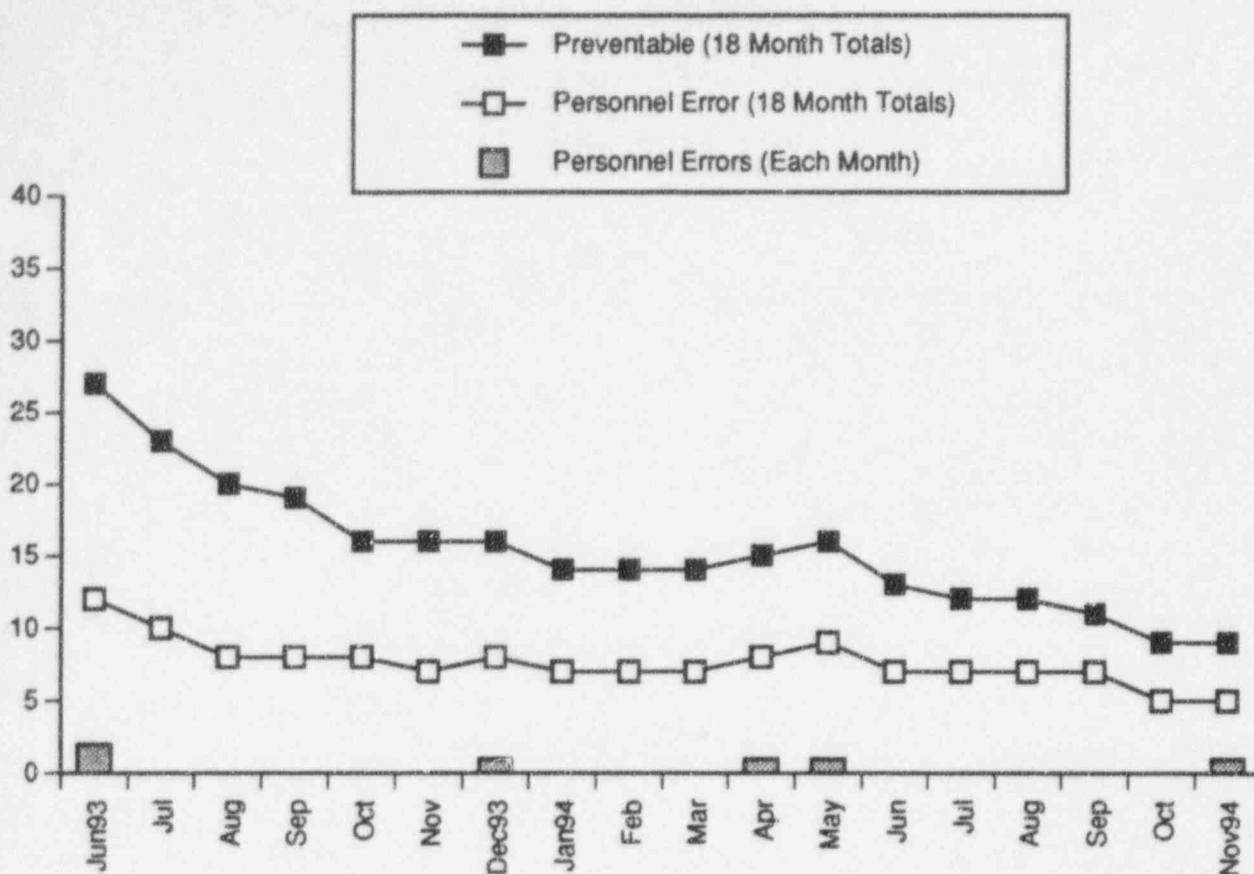
There were four contamination events in December 1994. There has been a total of 47 contamination events in 1994.

The 1994 year-end goal for this indicator is a maximum of 54 contamination events.

Data Source: Chase/Little (Manager/Source)

Accountability: Chase/Lovett

Adverse Trend: None. To exceed the year-end goal of a maximum of 54 contamination events, 13 additional contamination events would have to occur in the last month of 1994. Based on a projected rate of approximately 4 events per month, the Station total will be 46 contamination events at the end of the year and the goal will be met.



### PREVENTABLE/PERSONNEL ERROR LERs

This indicator depicts 18-month totals for numbers of "Preventable" and "Personnel Error" LERs.

The graph shows the 18-month totals for preventable LERs, the 18-month totals for Personnel Error LERs and the Personnel Error totals for each month. The LERs are trended based on the LER event date as opposed to the LER report date.

In November 1994, there were three events which were subsequently reported as LERs. One LER was categorized as Preventable or as Personnel Error.

The total LERs for the year 1994 (through November 30, 1994) is ten. The total Personnel Error LERs for the year 1994 is two. The total Preventable LERs for the year is three.

The 1994 goals for this indicator are that the year-end values for the 18-month totals be no more than 12 Preventable and 5 Personnel Error LERs. (Note: Because this indicator is based on an 18-month period, the 1994 year-end totals will include LERs occurring in 1994 and the last 6 months of 1993.)

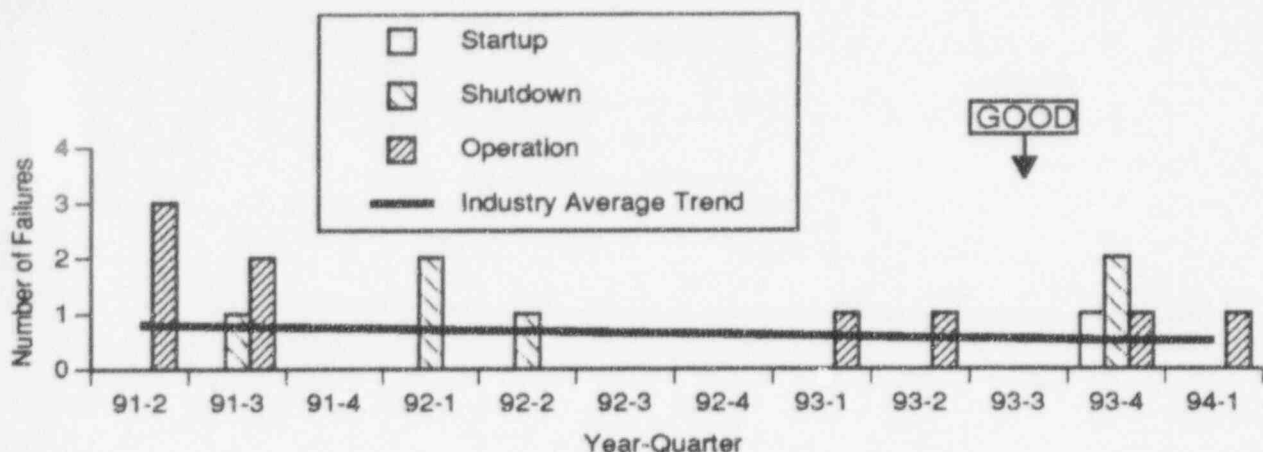
Data Source: Trausch/Cavanaugh (Manager/Source)

Accountability: Chase

Adverse Trend: None

SEP 15

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### SAFETY SYSTEM FAILURES

This indicator illustrates the number of NRC Safety System Failures as reported by the Nuclear Regulatory Commission's Office for Analysis and Evaluation of Operational Data in the biannual "Performance Indicators for Operating Commercial Nuclear Power Reactors" report.

The following NRC safety system failures occurred between the first quarter of 1993 and the first quarter of 1994:

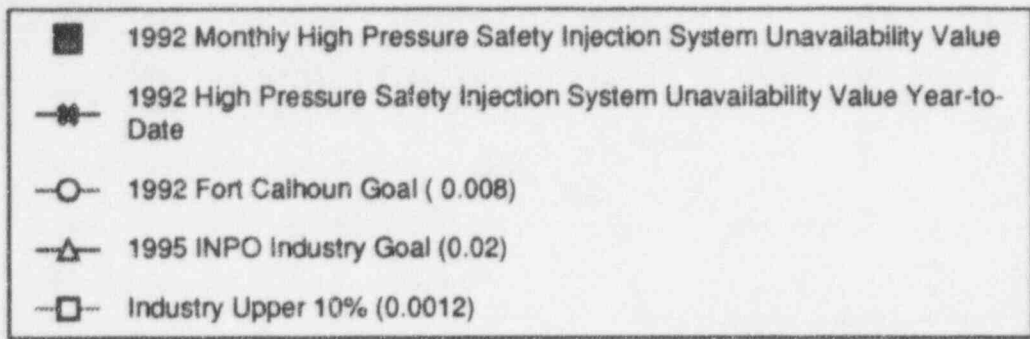
First Quarter 1993: The SG low pressure scram signal block reset values, for all 4 channels of both SGs, were greater than the allowed limits, rendering this scram input inoperable during certain operating conditions.

Second Quarter 1993: A section of the piping configuration for the borated water source of the safety injection system was not seismically qualified. This could have resulted in a failure of the system to meet design requirements during a seismic event.

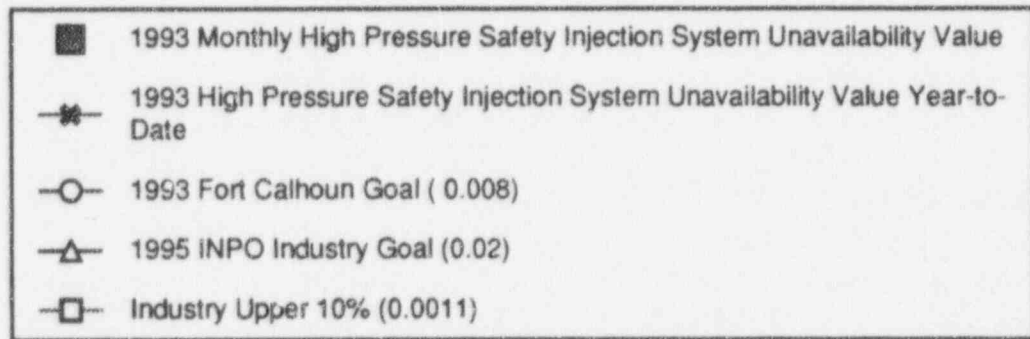
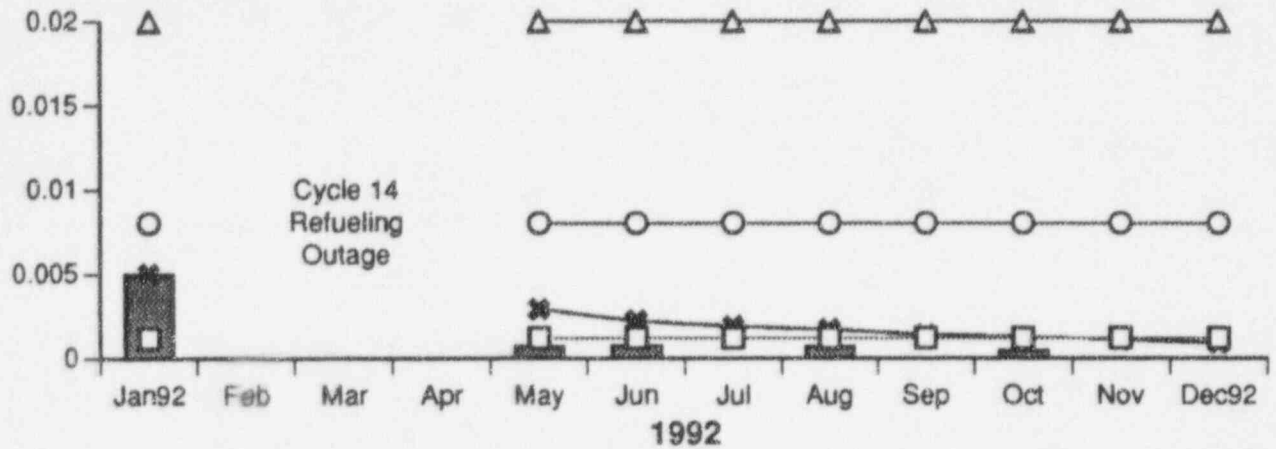
Fourth Quarter 1993: 1) During surveillance testing, both PORVs for the LTOP system failed to open during multiple attempts. The failures were a result of differential expansion caused by a loop seal, inappropriate venting line back pressure, and cracked valve disks; 2) Calibration errors of the offsite power low signal relays could have prevented offsite power from tripping and the EDGs from starting in the required amount of time during a degraded voltage condition; 3) Both AFW pumps were inoperable when one was removed from service for testing and the control switch for the other pump's steam supply valve was out of the auto position; 4) Only one train of control room ventilation was placed in recirc when both toxic gas monitors became inoperable. Later during surveillance, the other train auto-started and brought outside air into the control room for a six minute period.

First Quarter 1994: A single failure of an ESF relay could result in a loss of safety injection, due to premature actuation of recirculation flow, and a loss of containment spray flow.

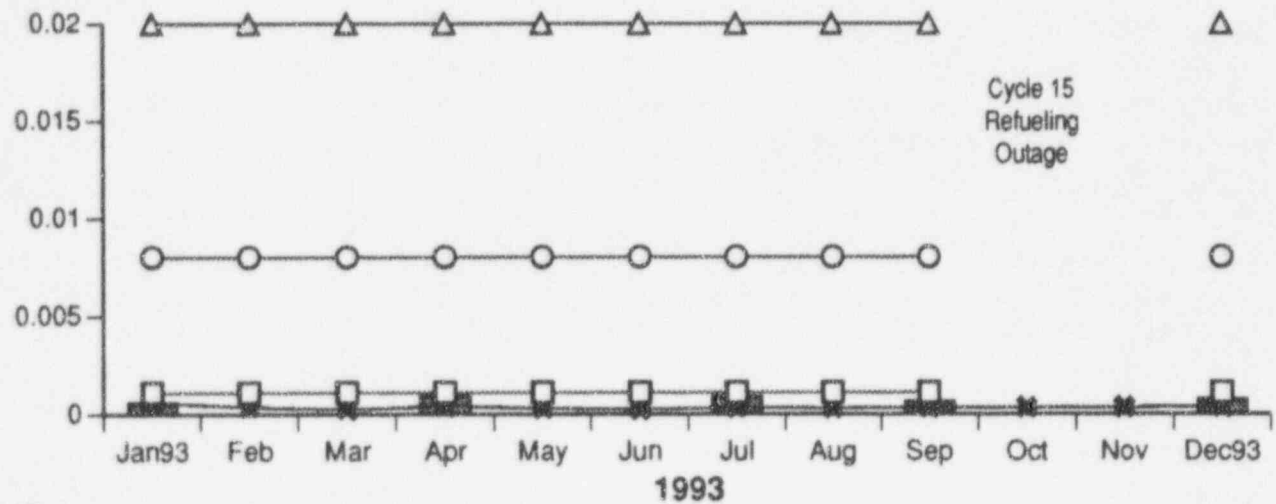
Data Source: Nuclear Regulatory Commission  
 Accountability: Chase  
 Adverse Trend: None



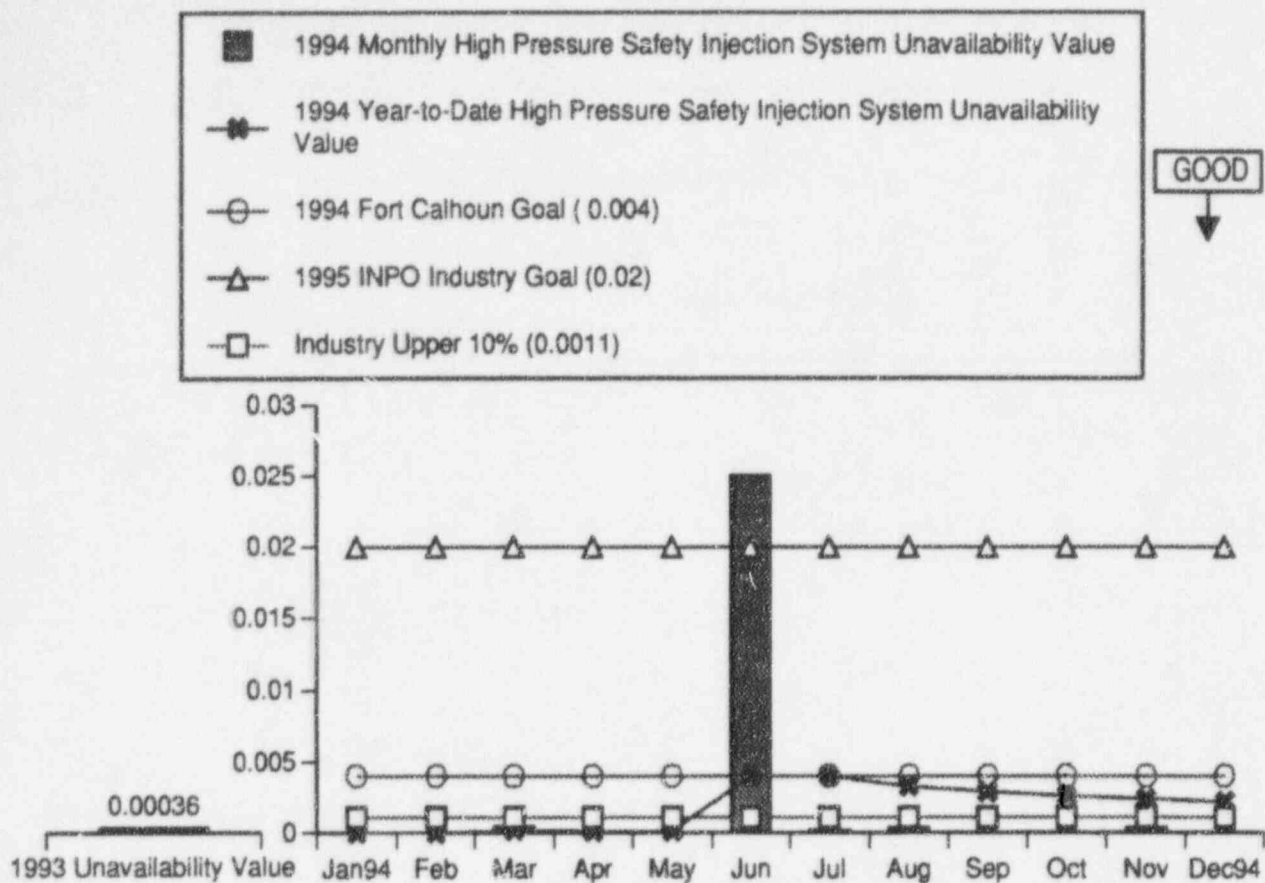
GOOD  
↓



GOOD  
↓







### HIGH PRESSURE SAFETY INJECTION SYSTEM SAFETY SYSTEM PERFORMANCE

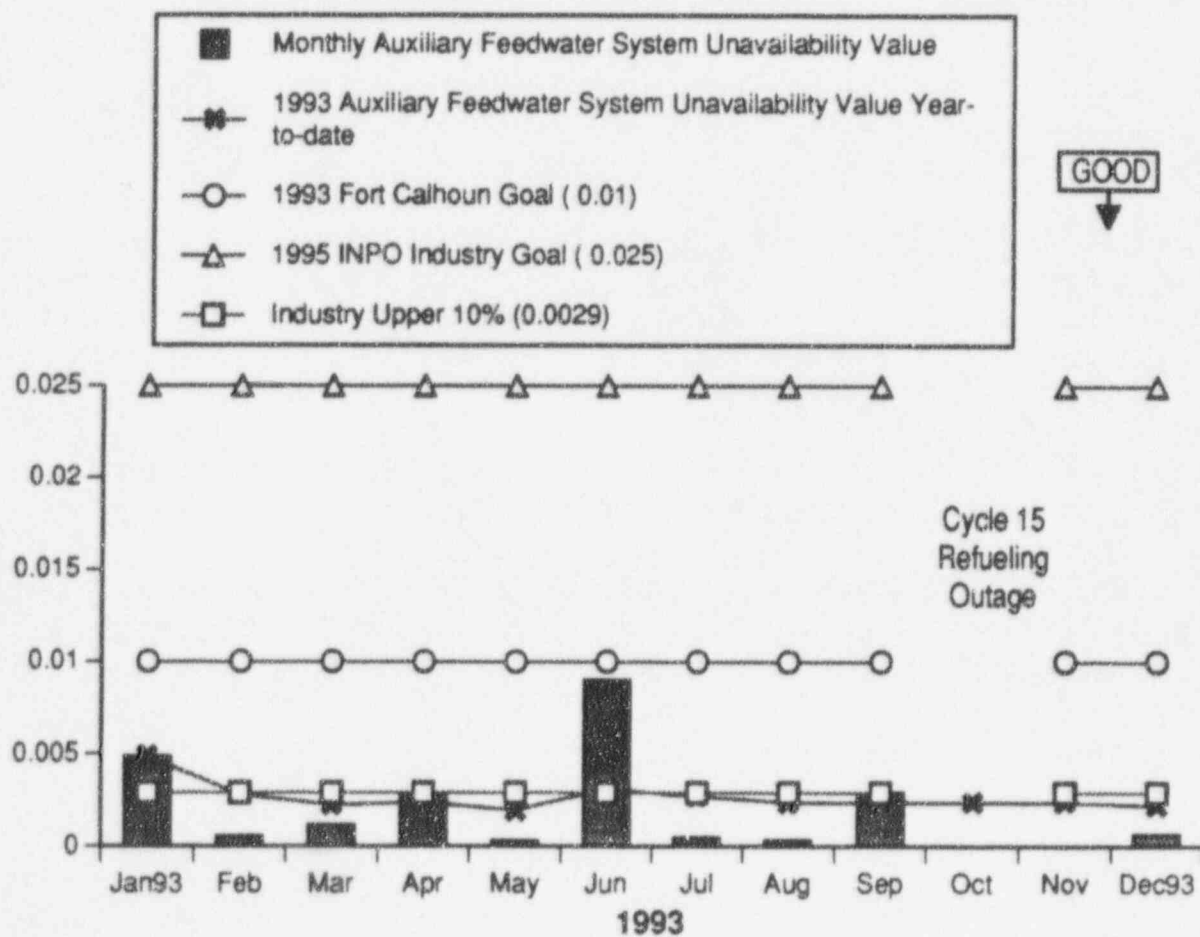
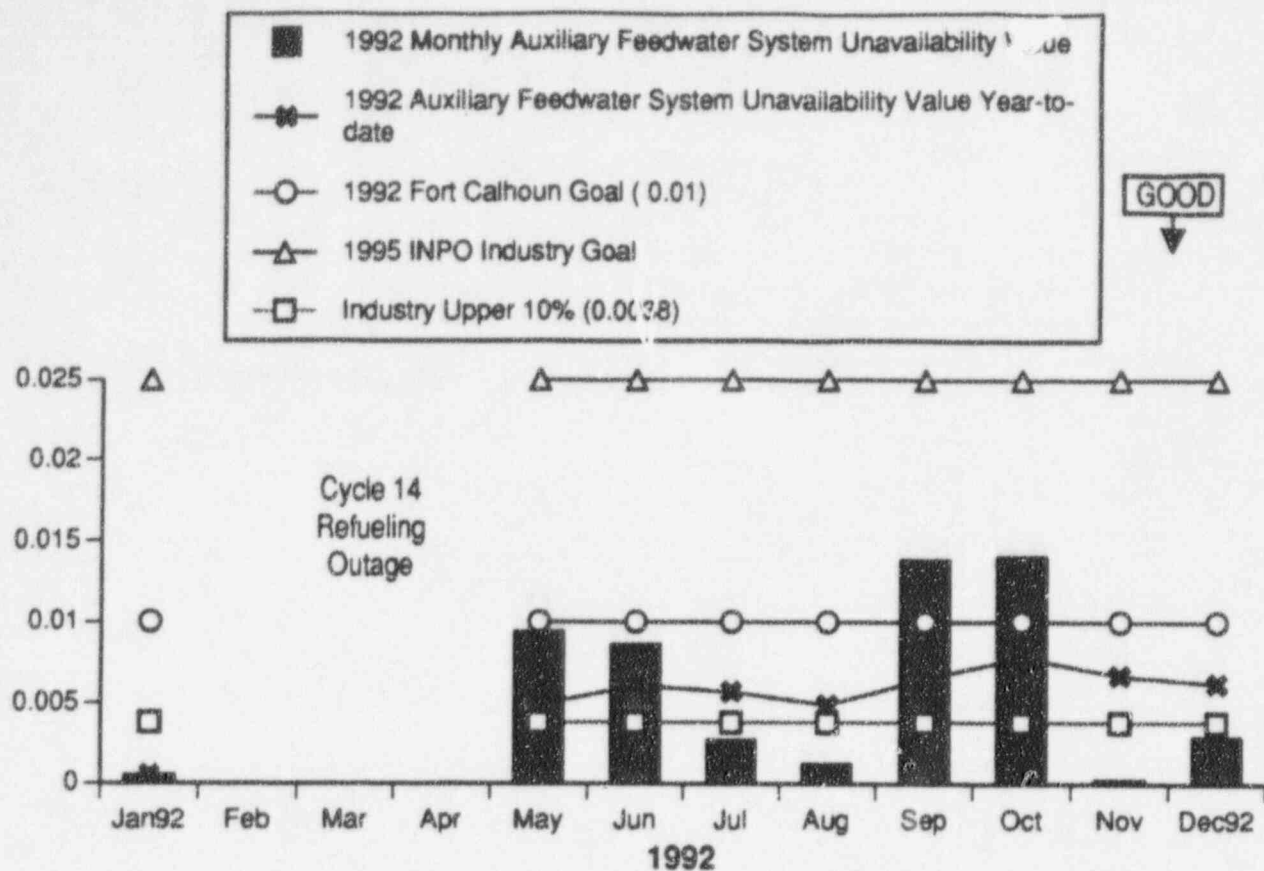
This indicator shows the High Pressure Safety Injection System unavailability value, as defined by INPO in the Safety System Performance Indicator Definitions, for the reporting month.

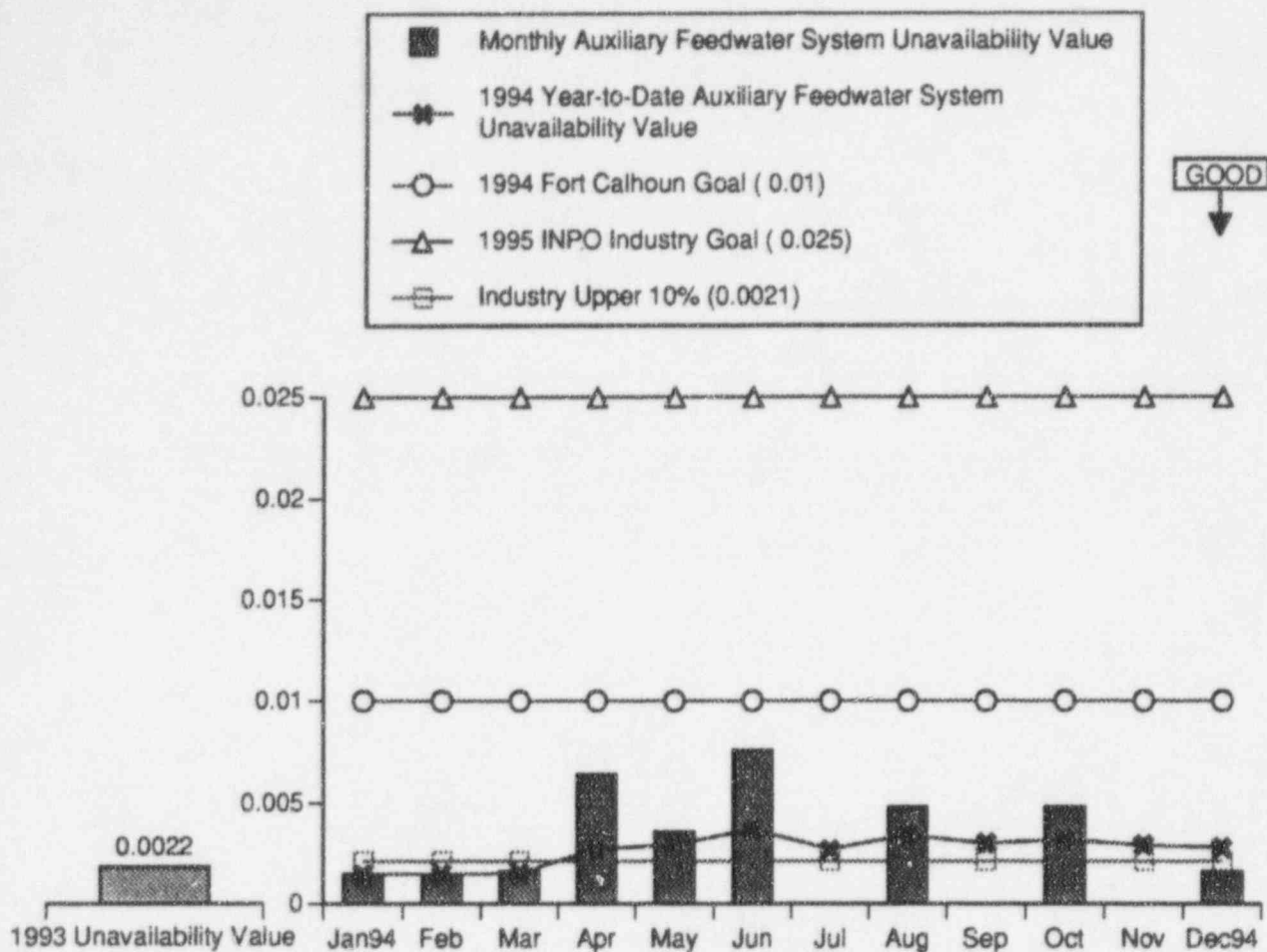
The High Pressure Safety Injection System unavailability value for the month of December 1994 was 0.0. There were no hours of planned unavailability for surveillance tests, and no hours of unplanned unavailability, during the month. The 1994 year-to-date HPSI unavailability value was 0.0022 at the end of the month. The unavailability value for the last 12 months was 0.0022.

There has been a total of 58.41 hours of planned unavailability and no hours of unplanned unavailability for the HPSI system in 1994.

The 1994 Fort Calhoun year-end goal for this indicator is a maximum value of 0.004. The 1995 INPO industry goal is 0.02 and the industry upper ten percentile value (for the three year period from 7/91 through 6/94) is approximately 0.001.

Data Source: Jaworski/Schaffer  
Accountability: Jaworski/Schaffer  
Positive Trend





### AUXILIARY FEEDWATER SYSTEM SAFETY SYSTEM PERFORMANCE

This indicator shows the Auxiliary Feedwater System Unavailability value, as defined by INPO in the Safety System Performance Indicator Definitions, for the reporting month.

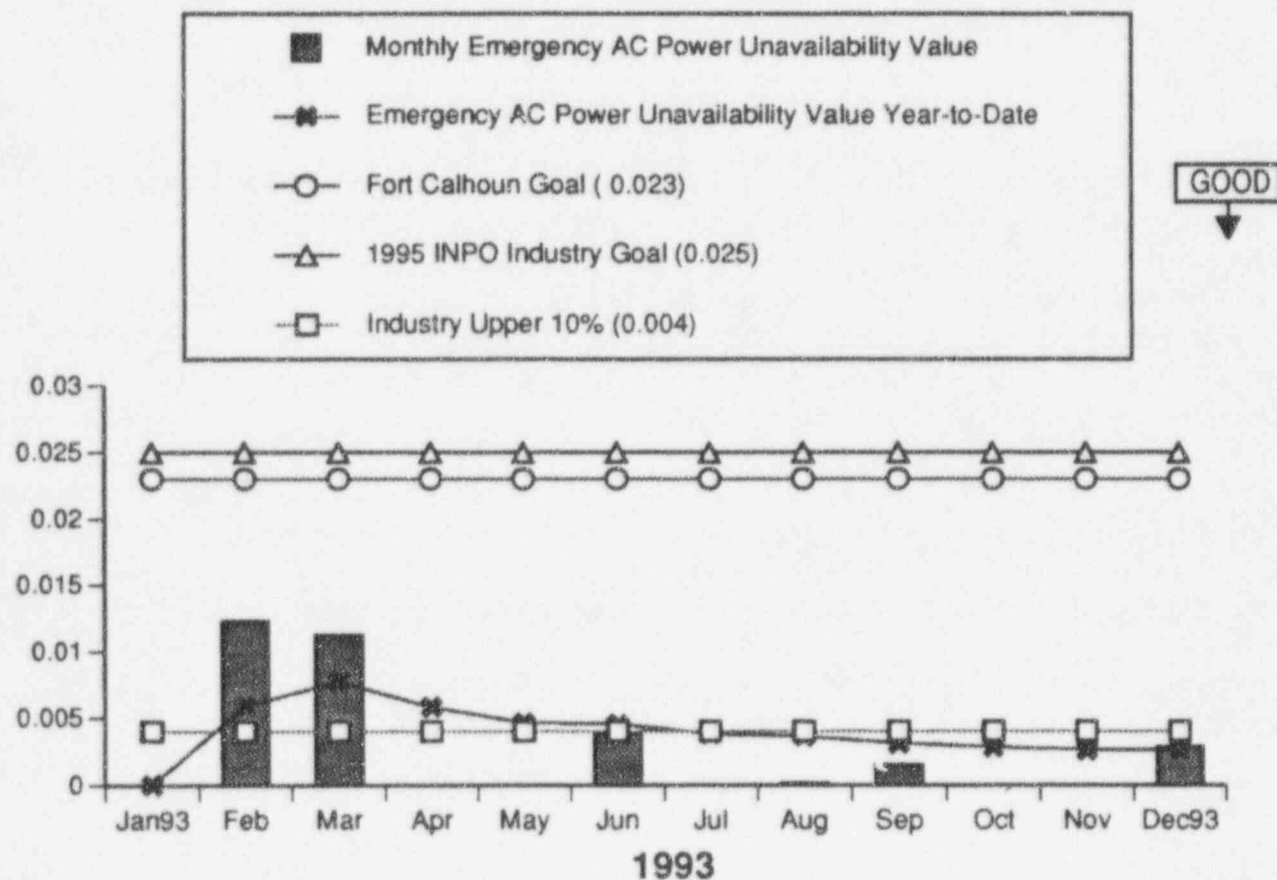
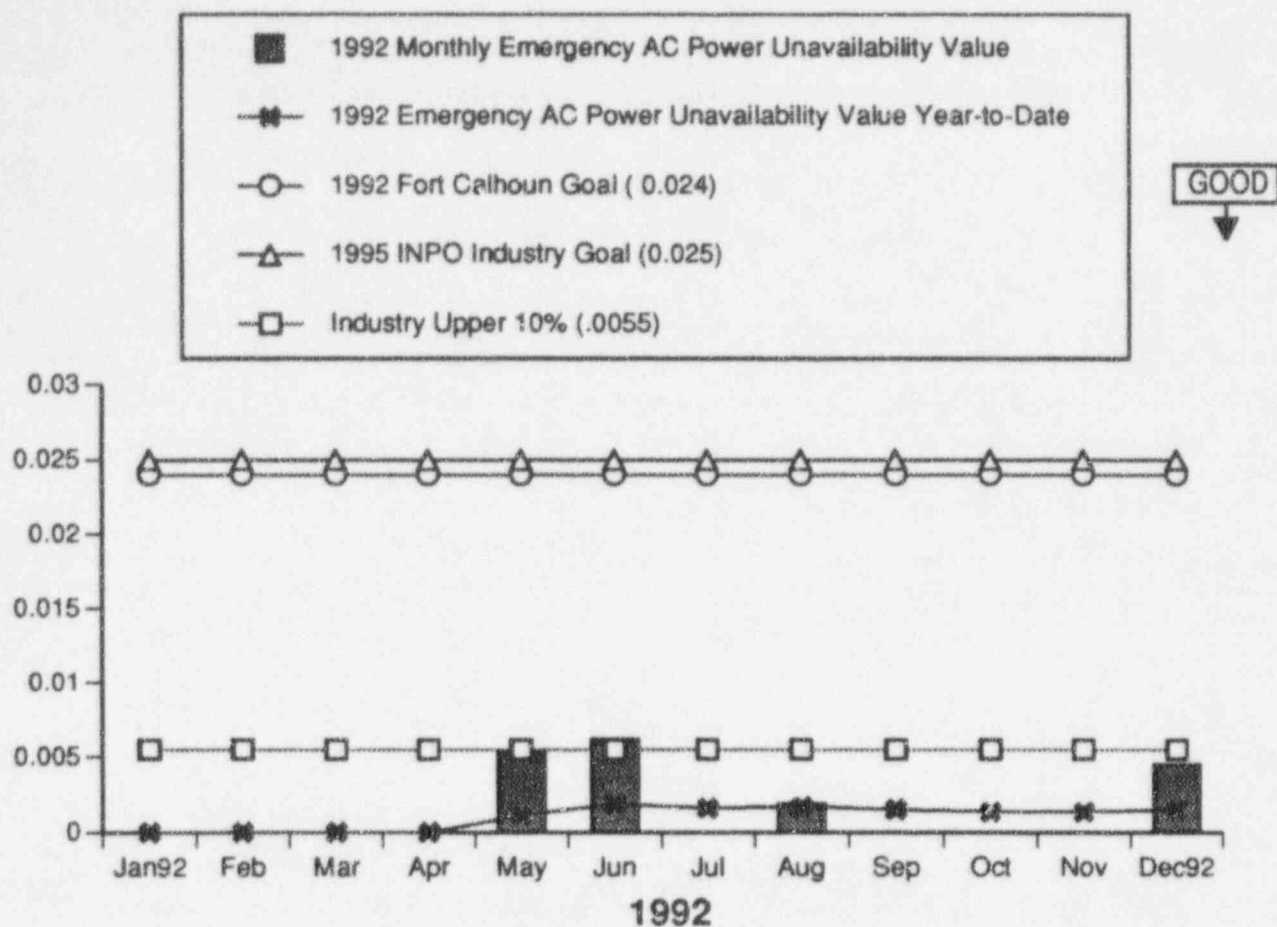
The Auxiliary Feedwater System Unavailability Value for December 1994 was 0.0016. There were 2.33 hours of planned and no hours of unplanned unavailability during the month. The year-to-date unavailability value was 0.0028 and the value for the last 12 months was 0.0028 at the end of the month.

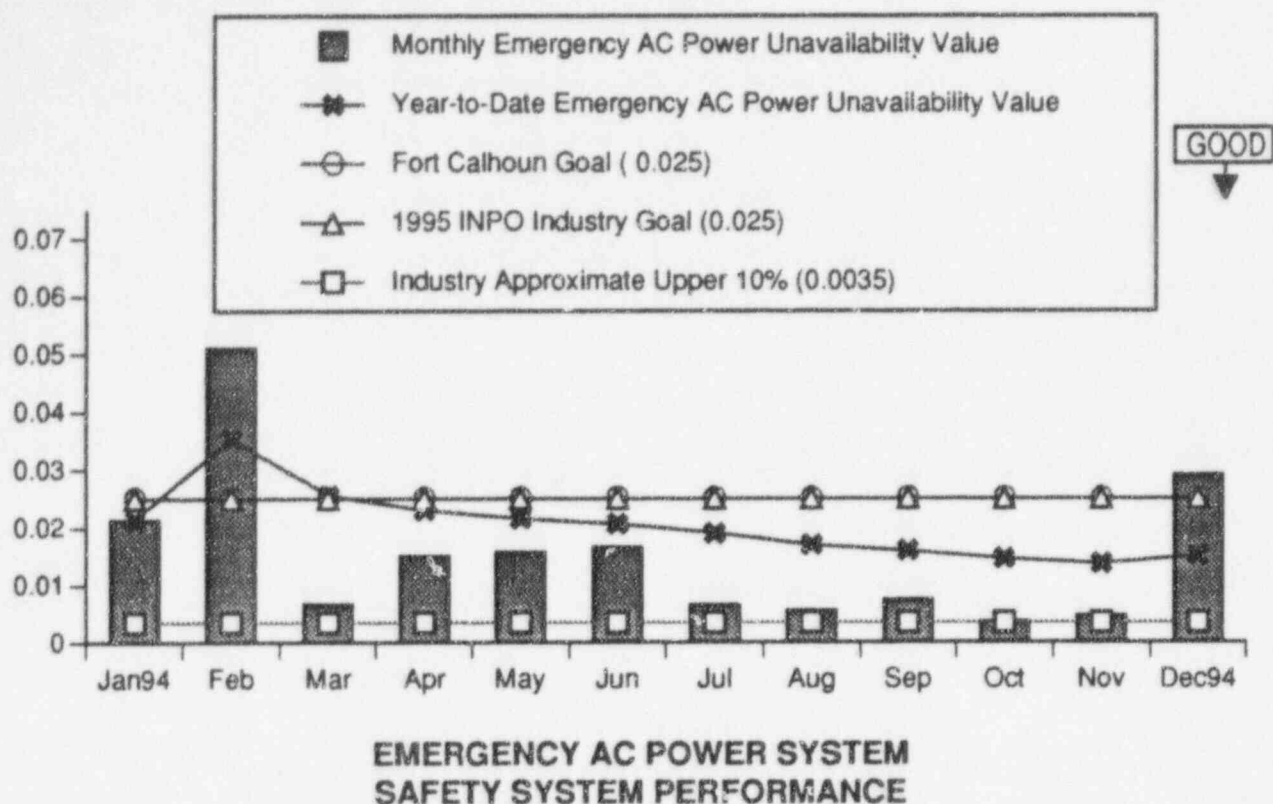
There has been a total of 31.18 hours of planned unavailability and 17.26 hours of unplanned unavailability for the auxiliary feedwater system in 1994.

The 1994 Fort Calhoun year-end goal for this indicator is a maximum value of 0.01.

The 1995 INPO industry goal is 0.025 and the industry upper ten percentile value (for the three year period from 7/91 through 6/94) is approximately 0.002.

Data Source: Jaworski/Nay  
Accountability: Jaworski/Nay  
Positive Trend





This indicator shows the Emergency AC Power System unavailability value, as defined by INPO in the Safety System Performance Indicator Definitions, for the reporting month.

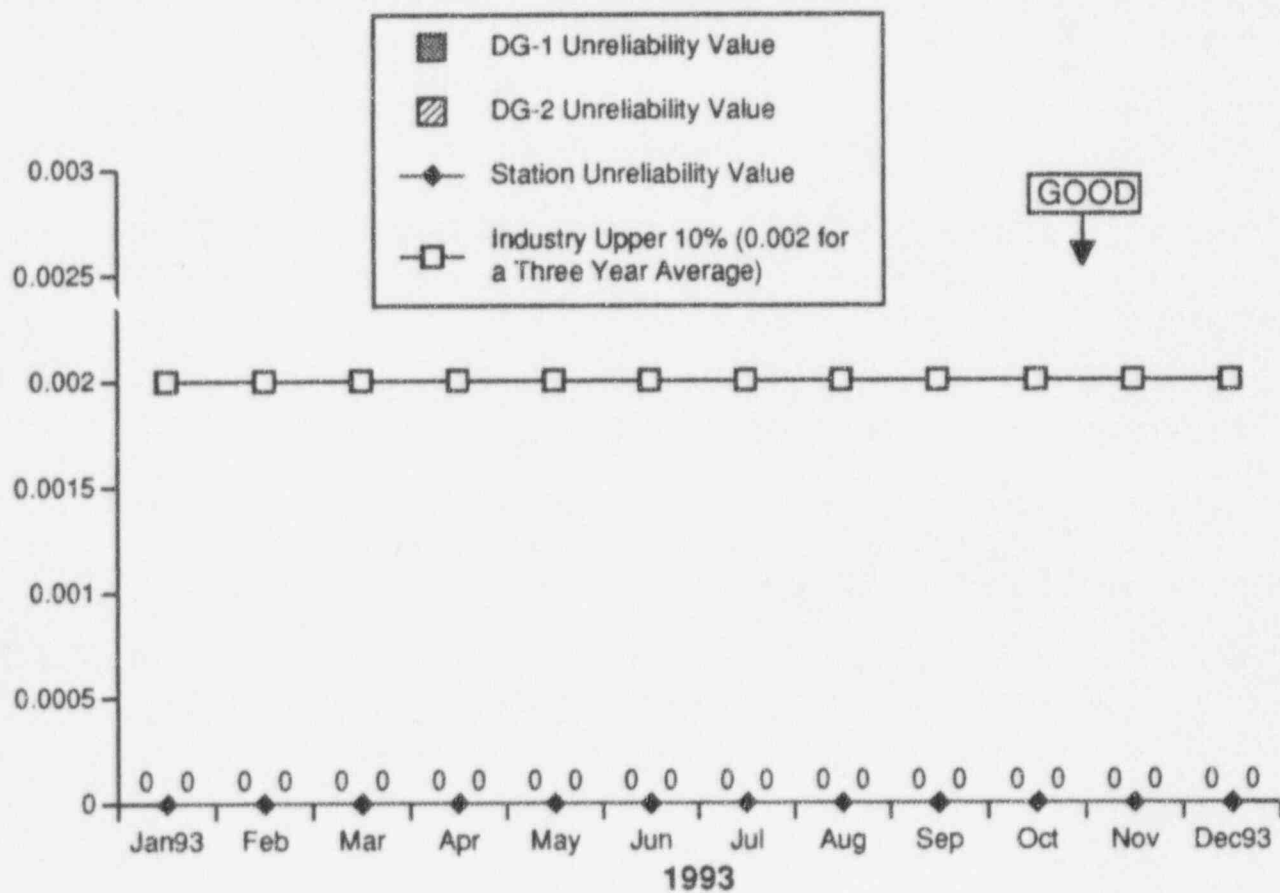
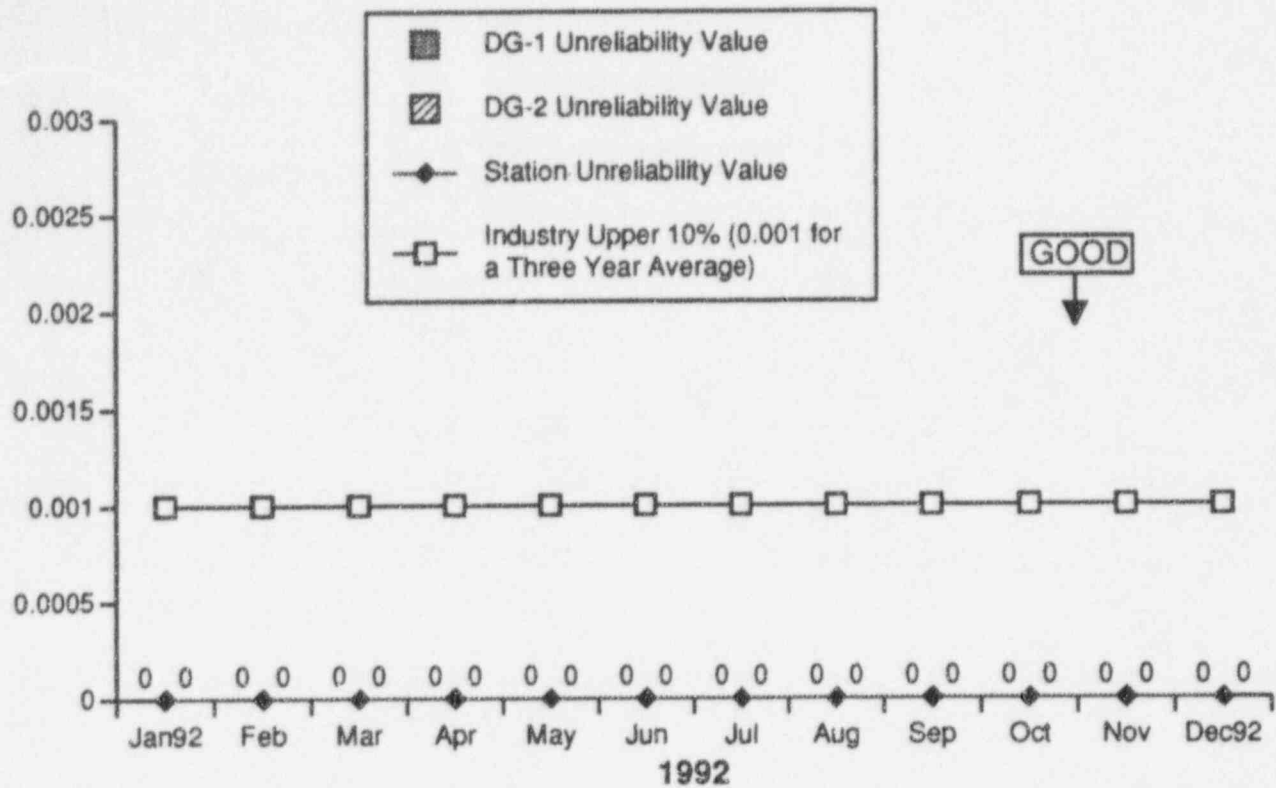
The Emergency AC Power System unavailability value for December 1994 was 0.029. During the month, there were 10.95 hours of planned unavailability for testing, and 32 hours of unplanned unavailability. The Emergency AC Power System unavailability value year-to-date was 0.015 and the value for the last 12 months was 0.015 at the end of the month. The large unavailability value for February is due to maintenance outages on both diesel generators.

There has been a total of 219.59 hours of planned unavailability and 43.25 hours of unplanned unavailability for the emergency AC power system in 1994.

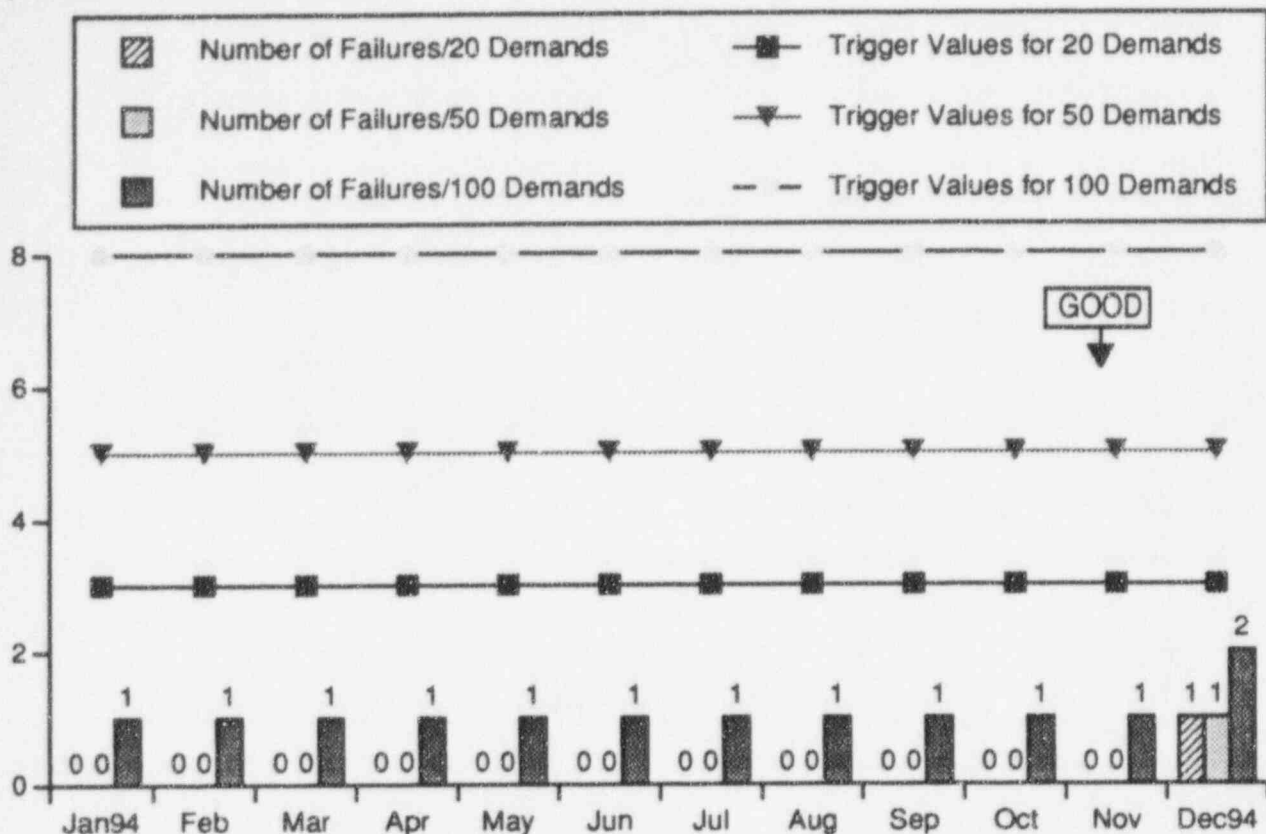
The 1994 Fort Calhoun year-end goal for this indicator is a maximum value of 0.025. The 1994 DG unavailability has increased over 1993 DG unavailability due to changes in operational definitions of out-of-service equipment.

The 1995 INPO industry goal is 0.025 and the industry upper ten percentile value (for the three year period from 7/91 through 6/94) is approximately 0.0035.

Data Source: Jaworski/Ronning  
 Accountability: Jaworski/Ronning  
 Adverse Trend: None







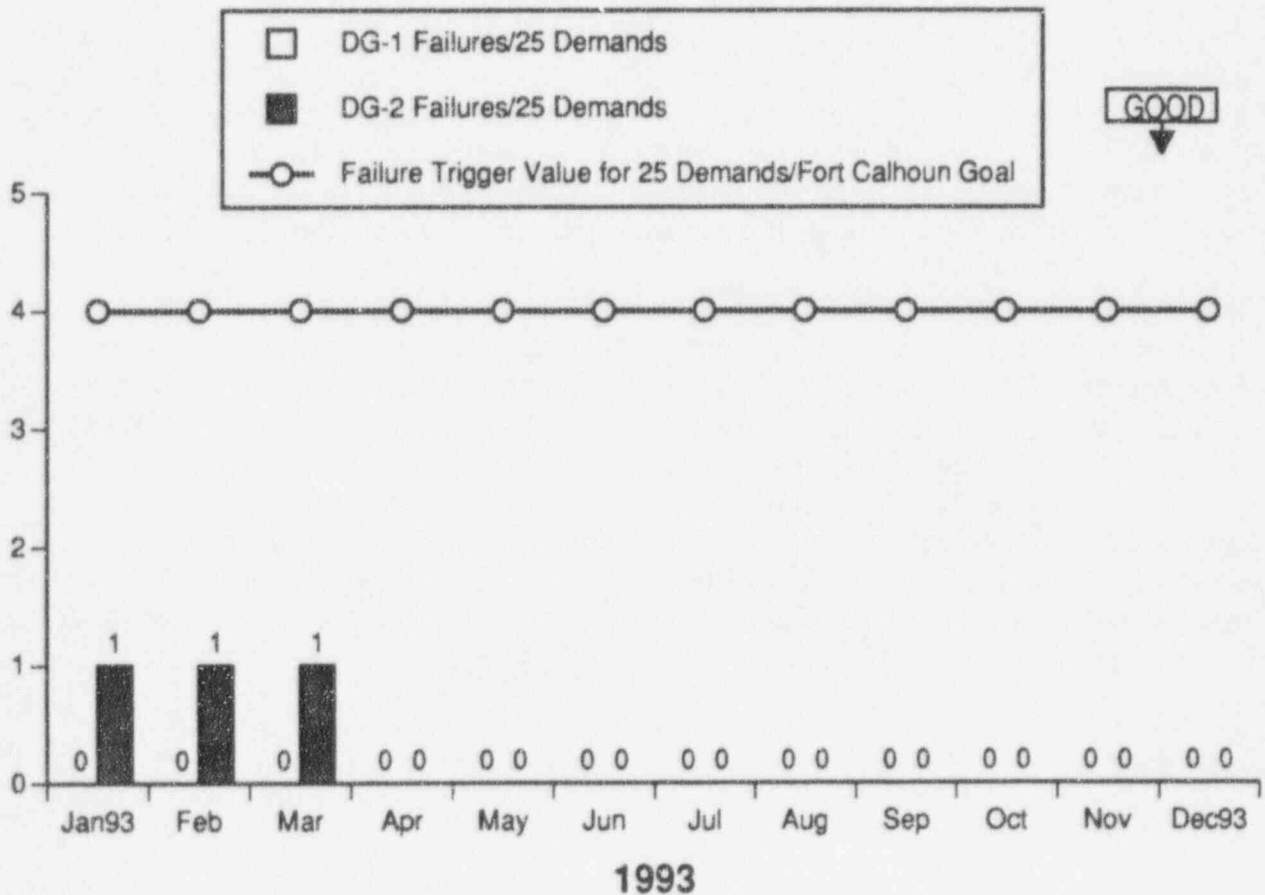
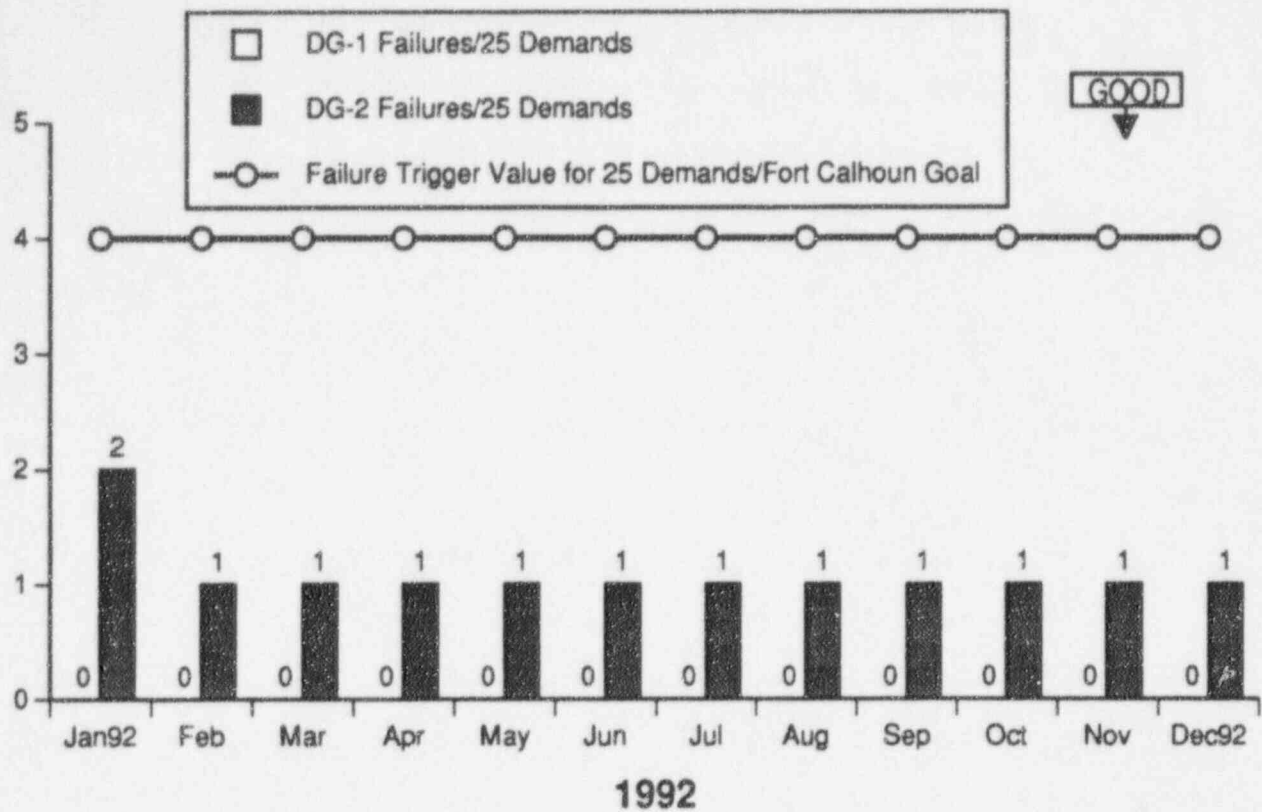
### EMERGENCY DIESEL GENERATOR UNIT RELIABILITY

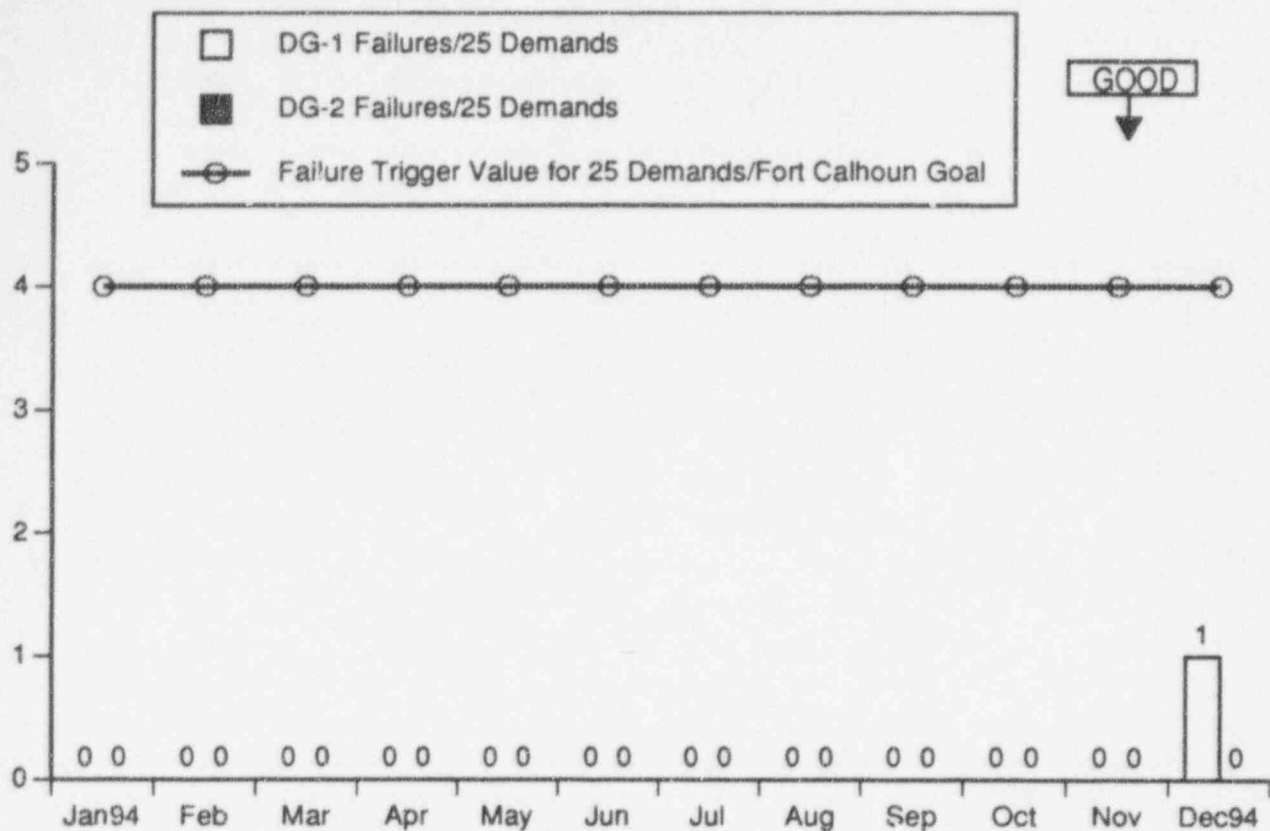
This bar graph shows three monthly indicators pertaining to the number of failures that were reported during the last 20, 50, and 100 emergency diesel generator demands at the Fort Calhoun Station. Also shown are trigger values which correspond to a high level of confidence that a unit's diesel generators have obtained a reliability of greater than or equal to 95% when the failure values are below the corresponding trigger values. The Fort Calhoun 1994 goal is to have fewer failures than these trigger values.

The demands counted for this indicator include the respective number of starts and the respective number of load-runs for both Diesel Generators combined. The number of start demands includes all valid and inadvertent starts, including all start-only demands and all start demands that are followed by load-run demands, whether by automatic or manual initiation. Load-run demands must follow successful starts and meet at least one of the following criteria: a load-run that is a result of a real load signal, a load-run test expected to carry the plant's load and duration as stated in the test specifications, and a special test in which a diesel generator was expected to be operated for a minimum of one hour and to be loaded with at least 50% of design load (see exceptions and other demand criteria in the Definition Section of this report).

Data Source: Jaworski/Ronning (Manager/Source)  
 Accountability: Jaworski/Ronning  
 Positive Trend







#### DIESEL GENERATOR RELIABILITY (25 DEMANDS)

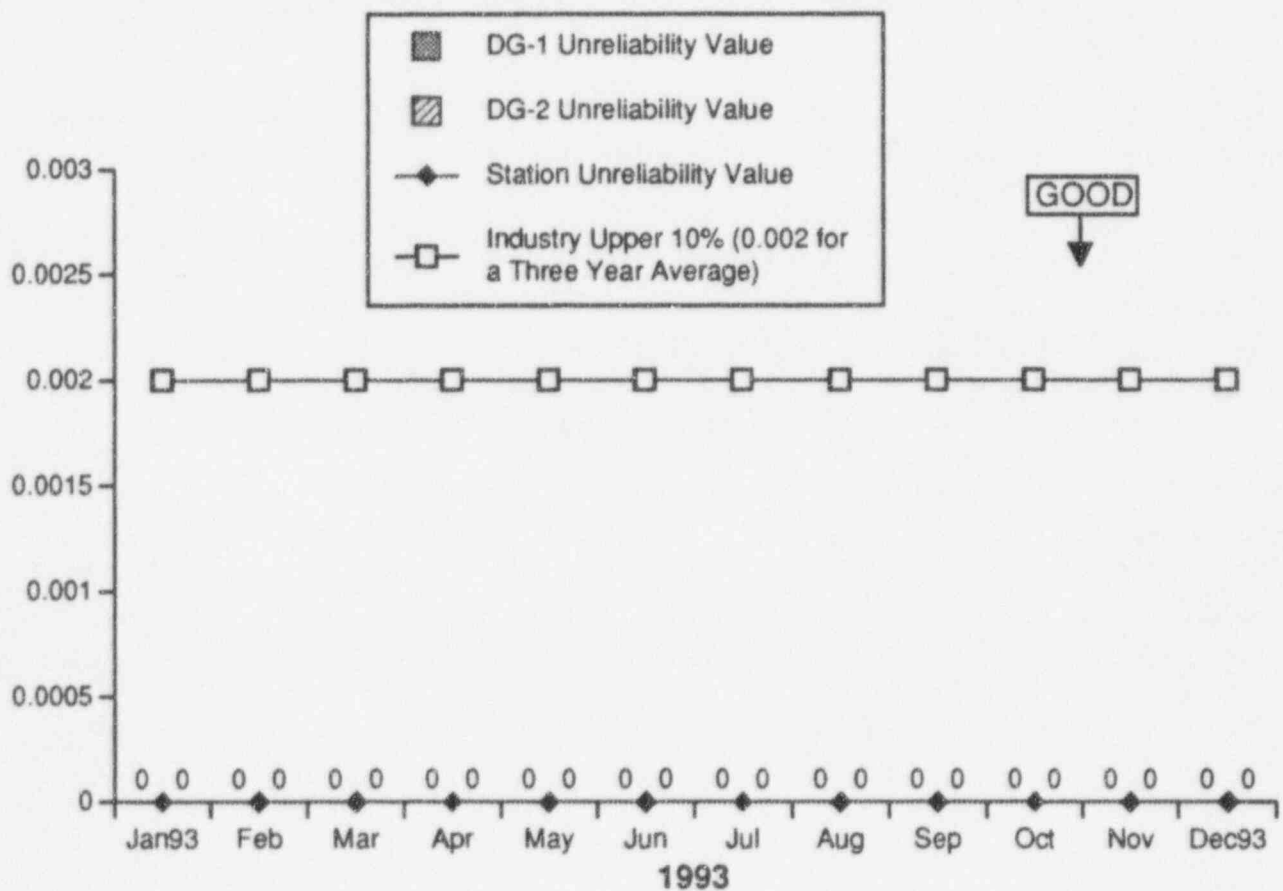
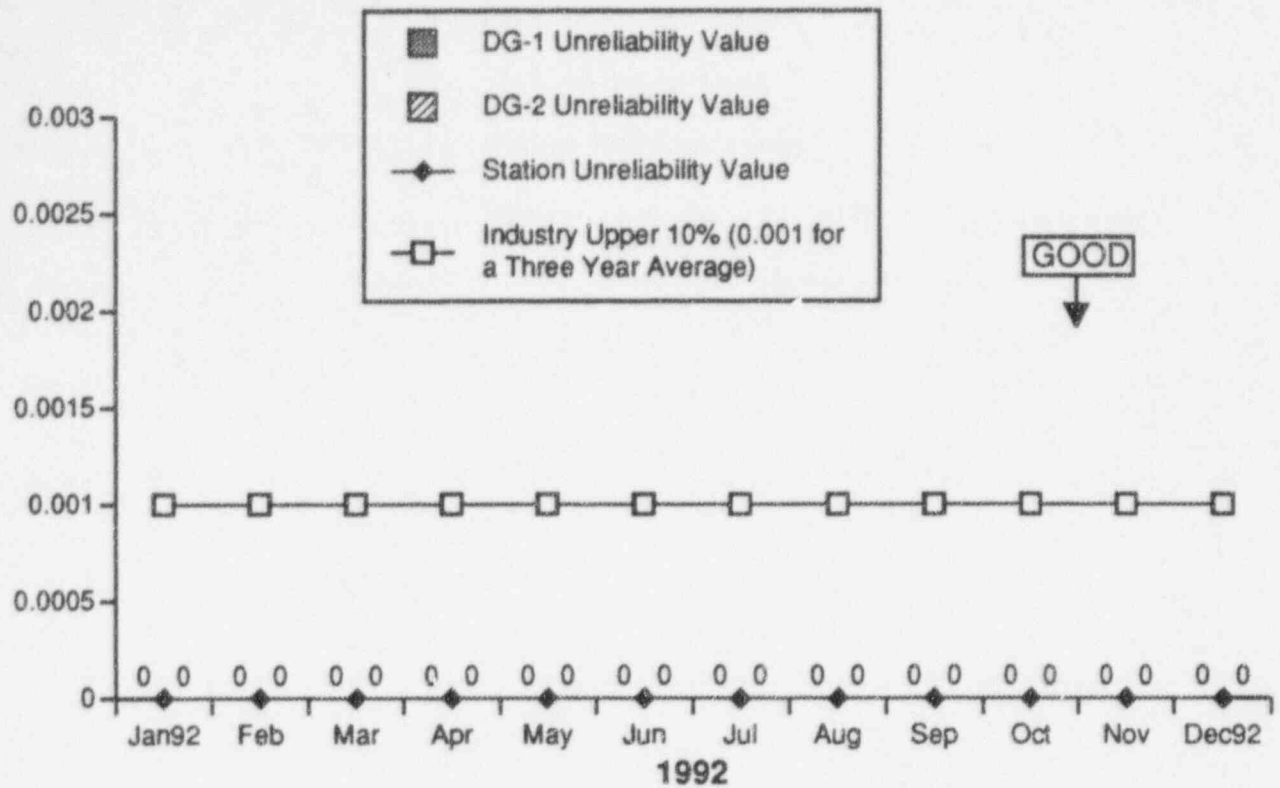
This indicator shows the number of failures experienced by each emergency diesel generator during the last 25 start demands and the last 25 load-run demands. A trigger value of 4 failures within the last 25 demands is also shown. This trigger value of 4 failures within 25 demands is the Fort Calhoun goal for 1994.

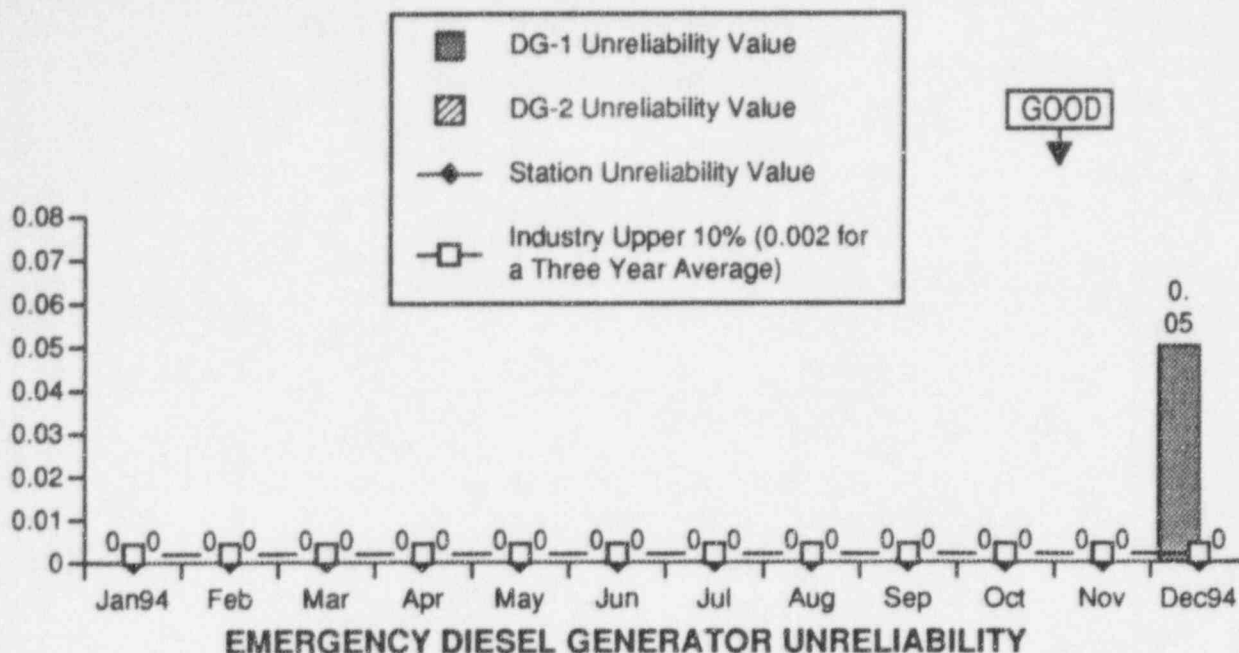
It must be emphasized that, in accordance with NUMARC criteria, certain actions will take place in the event that any one emergency diesel generator experiences 4 or more failures within the last 25 demands on the unit. These actions are described in the Definitions Section of this report. A System Engineering Instruction has been approved for the Fort Calhoun Station to institutionalize and formally approve/adopt the required NUMARC actions.

Diesel Generator DG-1 has experienced one failure during the last 25 demands on the unit. On December 8, 1984, DG-1 failed its monthly surveillance test because the inlet air damper would not open. The cause of the failure was found to be ice buildup on the damper louvers from a previous snowstorm.

Diesel Generator DG-2 has not experienced any failures during the last 25 demands on the unit.

Data Source: Jaworski/Ronning (Manager/Source)  
 Accountability: Jaworski/Ronning  
 Positive Trend





The purpose of this indicator is to monitor the likelihood that emergency AC power generators will respond to off-normal events or accidents. It also provides an indication of the effectiveness of maintenance, operation and test practices in controlling generator unreliability.

The year-to-date station EDG unreliability value at the end of December 1994 was 0.05. The 1994 goal for this indicator is a maximum value of 0.0.

For DG-1: There was one start demand for the reporting month with one failure.  
In addition, there was 1 load-run demand without a failure.

For DG-2: There was 1 start demand for the reporting month without a failure.  
In addition, there was 1 load-run demand without a failure.

Emergency diesel generator unreliability is calculated as follows:

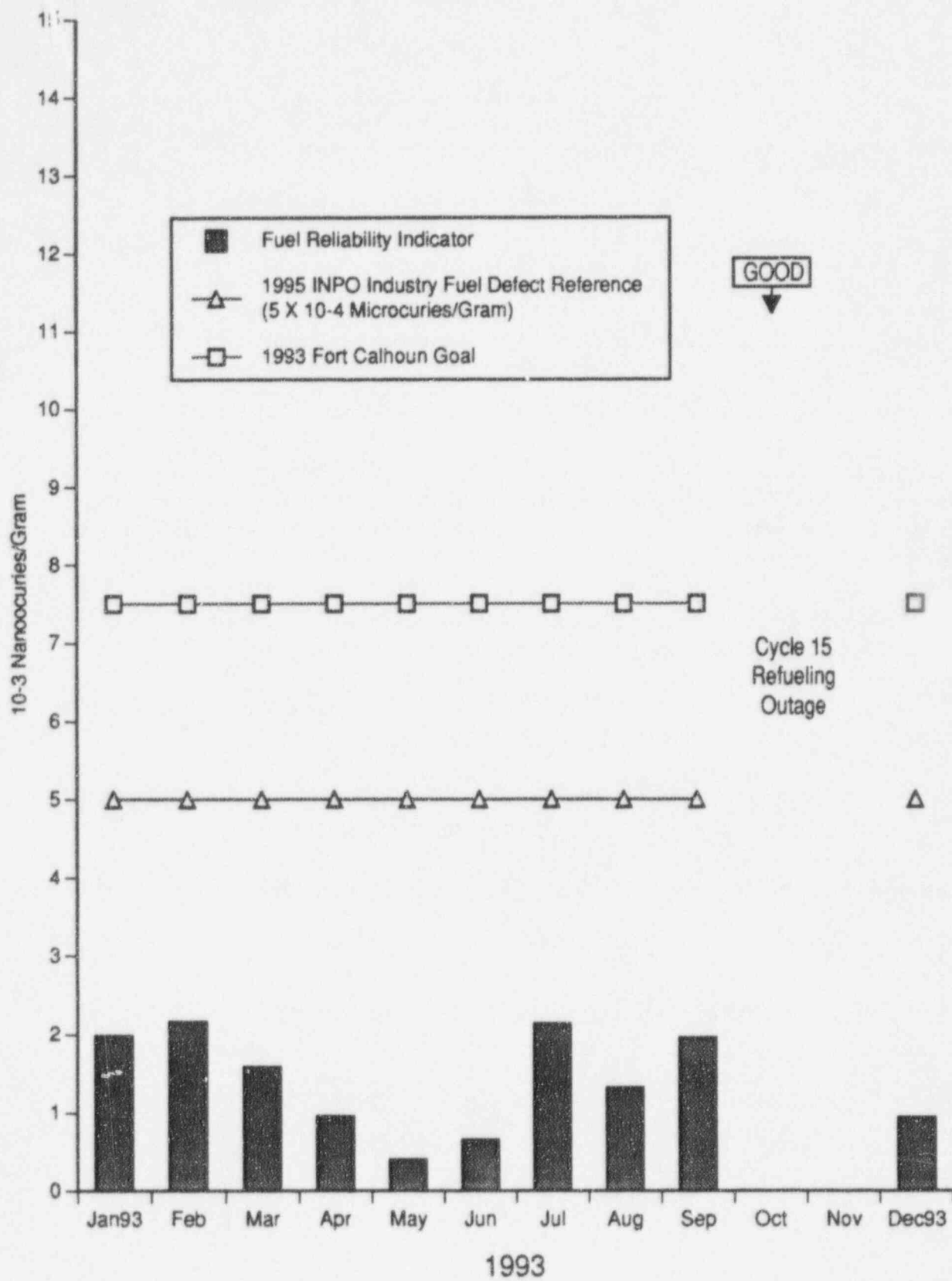
$$\text{value per DG} = \text{SU} + \text{LU} - (\text{SU} \times \text{LU})$$

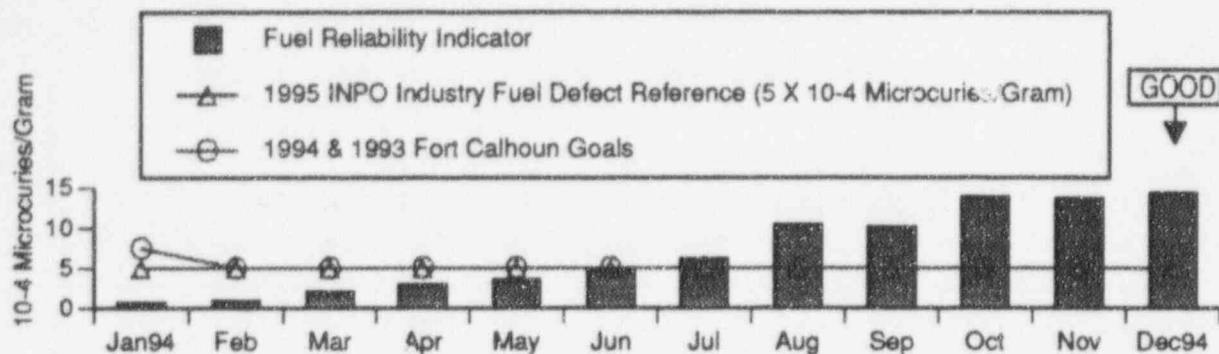
where  $\text{SU} = \text{Start Unreliability} = \frac{\text{number of unsuccessful starts}}{\text{number of valid start demands}}$

$\text{LU} = \text{Load-run Unreliability} = \frac{\text{number of unsuccessful load-runs}}{\text{number of valid load-run demands}}$

Station Value = average of DG-1 and DG-2 values

Data Source: Jaworski/Ronning (Manager/Source)  
Accountability: Jaworski/Ronning  
Adverse Trend: None





### FUEL RELIABILITY INDICATOR

The Fuel Reliability Indicator (FRI) value for December 1994 was  $14.34 \times 10^{-4}$  microcuries/gram. The purpose of the FRI is to monitor industry progress in achieving and maintaining a high level of fuel integrity. The December FRI value, which is greater than the zero defect threshold value, discussed below, indicates a potential fuel defect in the core. The plant operated at full power during the month. The December FRI was calculated based on the average fission product activities present in the reactor coolant during the steady state full power operation days, December 1 through 31.

The December FRI value of  $14.34 \times 10^{-4}$  microcuries/gram indicated a slight decrease from the November value of  $13.72 \times 10^{-4}$  microcuries/gram. The  $14.34 \times 10^{-4}$  microcuries/gram FRI value exceeds the 1994 operational goal. The value will not significantly decrease until the leaking pin or pins are removed from the core but may show small monthly changes due to chemistry variability.

Fission product activity data from December full power operation showed a Xenon-133 activity increase but no Iodine spiking. The Westinghouse technical expert on fuel reliability has determined that there is a potential for 1 or 2 defective fuel rod(s) in the Cycle 15 core. This prediction is based on a change in the Xe-133 to I-131 ratio. This prediction has been supported by results from the CHIRON and CADE fuel reliability codes which also indicate 1 or 2 fuel pins to be failed. The Cesium isotopes will be evaluated during the end of cycle shutdown in an attempt to calculate the burnup of the leaking assembly. A request for quotation has been issued to provide failed fuel inspection services should they be required to identify the leaking fuel assembly.

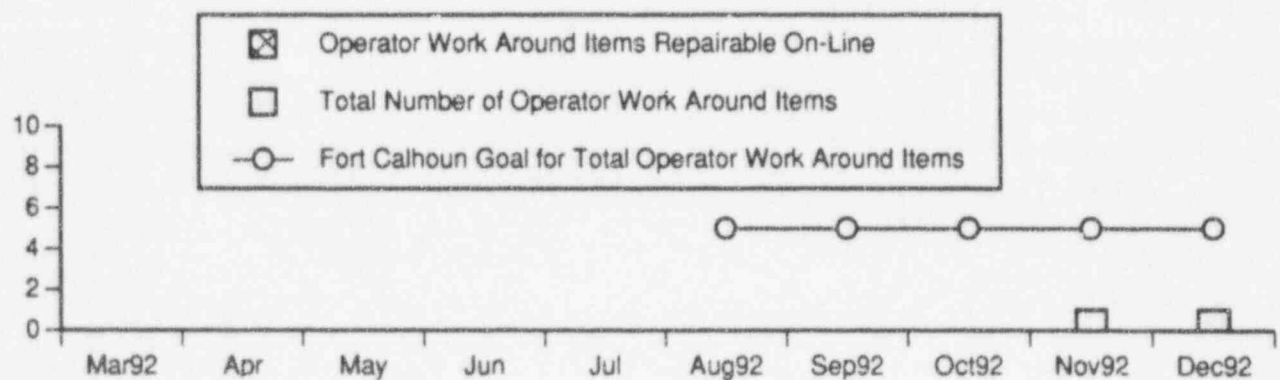
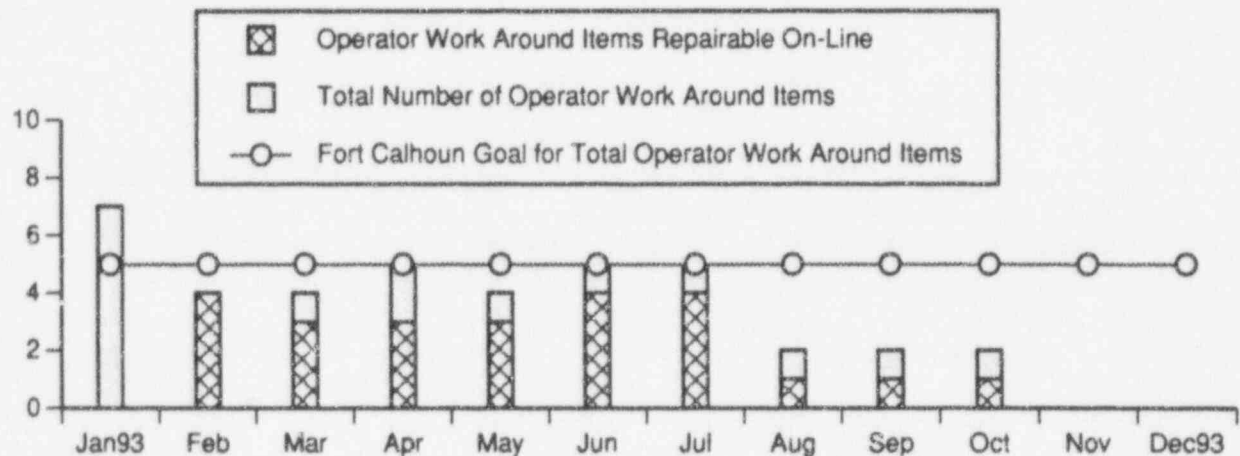
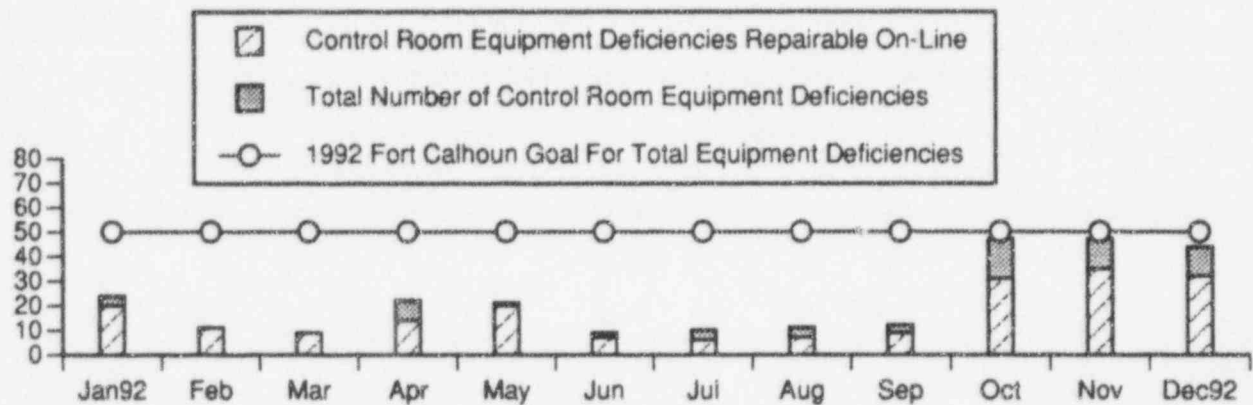
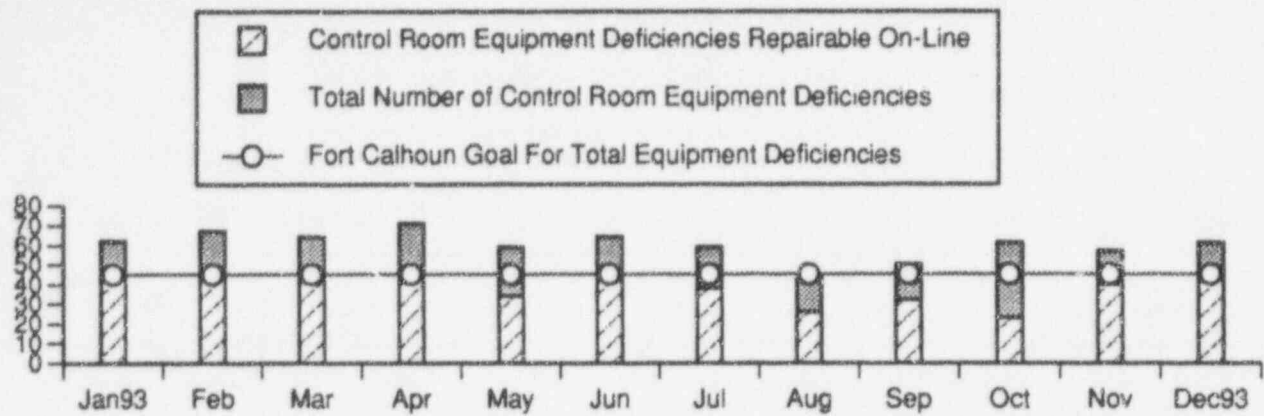
The INPO September 1992 Report "Performance Indicators for U.S. Nuclear Utility Industry" (INPO No. 92-011) states that "...the 1995 industry goal for fuel reliability is that units should strive to operate with zero fuel defects. A value larger than  $5.0 \times 10^{-4}$  microcuries/gram indicates a high probability of reactor core operation with one or more fuel defects. The determination of current defect-free operation requires more sophisticated analysis by utility reactor engineers." The value of  $5.0 \times 10^{-4}$  microcuries/gram is defined as a "Fuel Defect Reference" number or a "Zero Leaker Threshold". Each utility will calculate whether the core is defect free or not. The 1994 Fort Calhoun Station FRI performance indicator goal is to maintain a monthly FRI below  $5.0 \times 10^{-4}$  microcuries/gram.

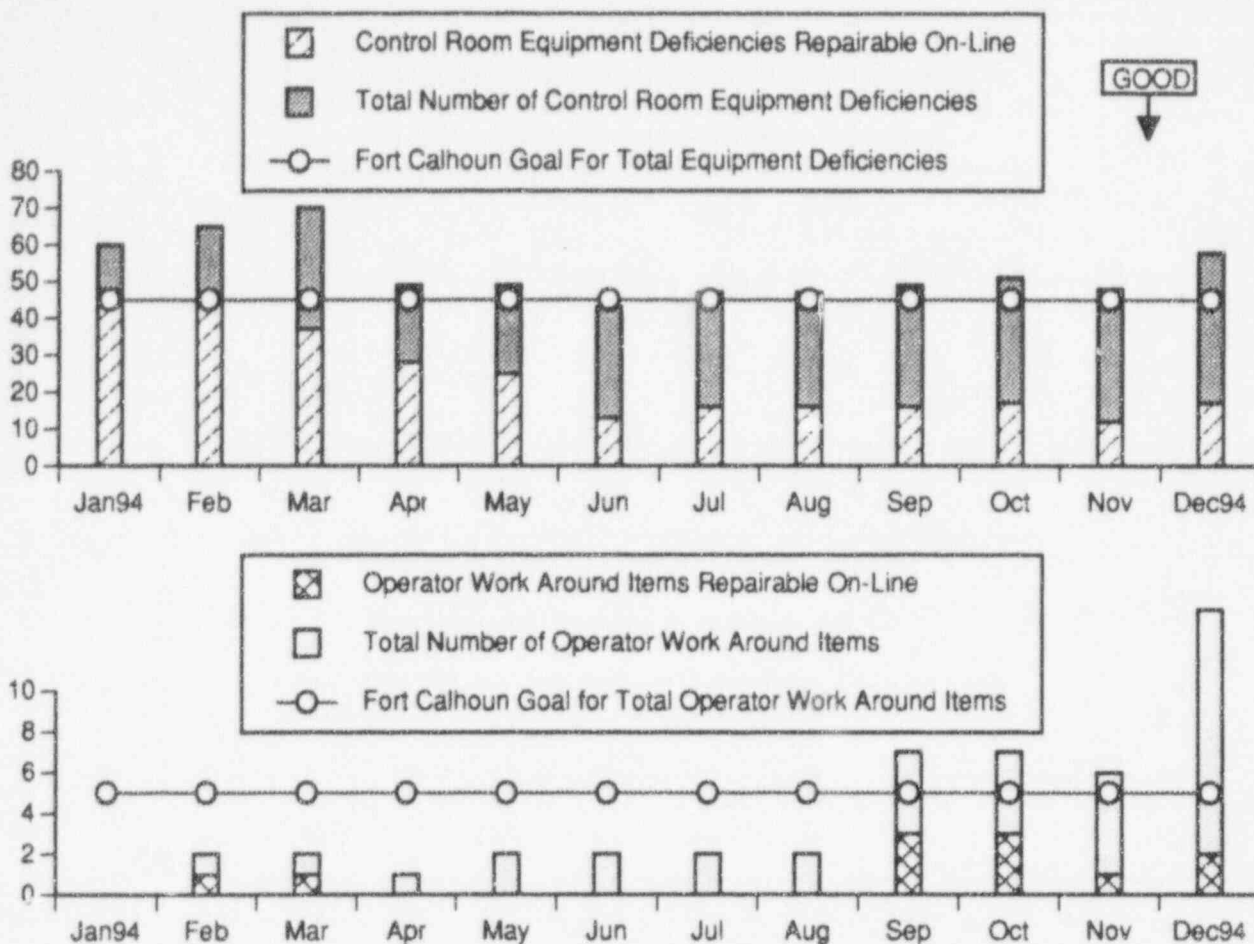
Data Source: Holthaus/Weber

Accountability: Chase/Spilker

Adverse Trend: An Adverse Trend is indicated based on not meeting the 1994 goal.







### NUMBER OF CONTROL ROOM EQUIPMENT DEFICIENCIES

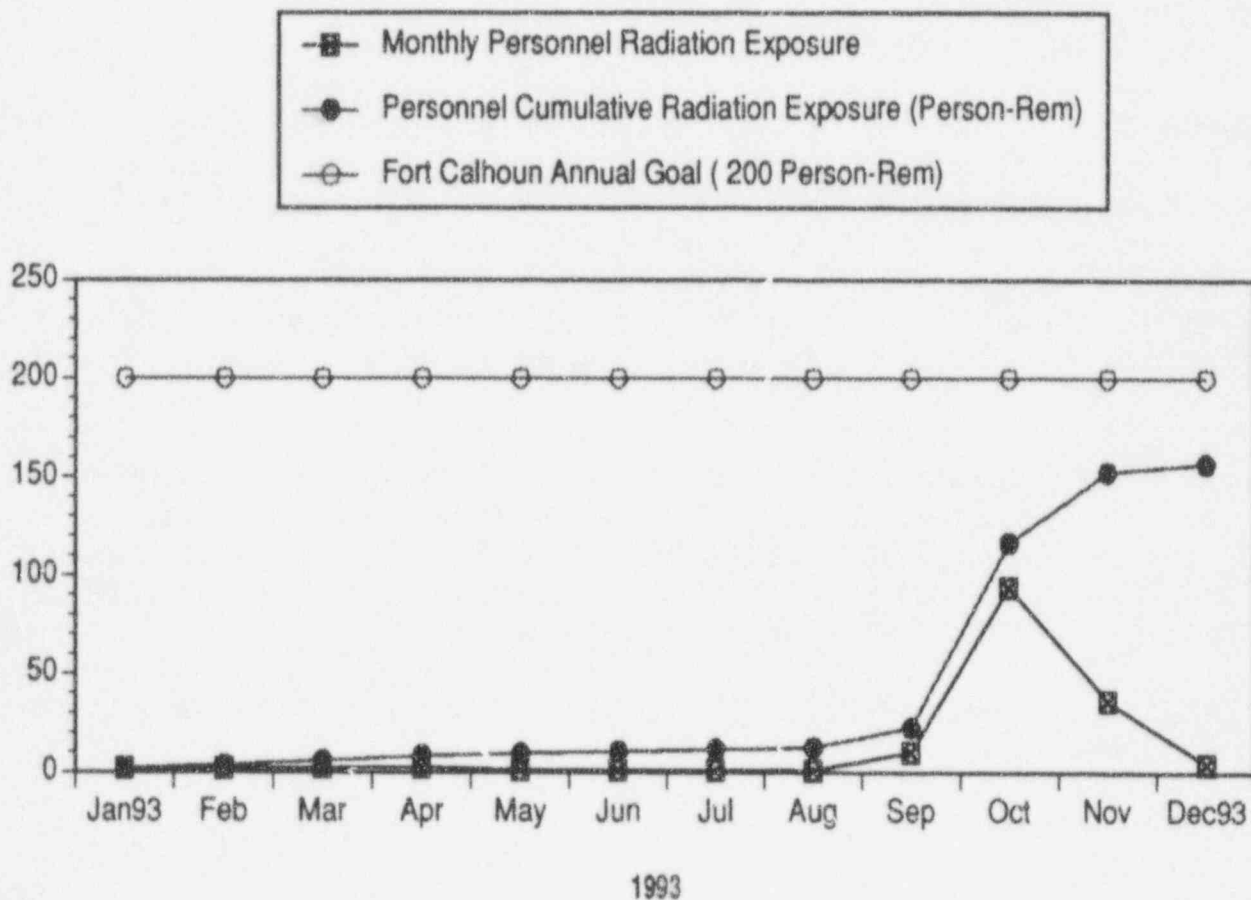
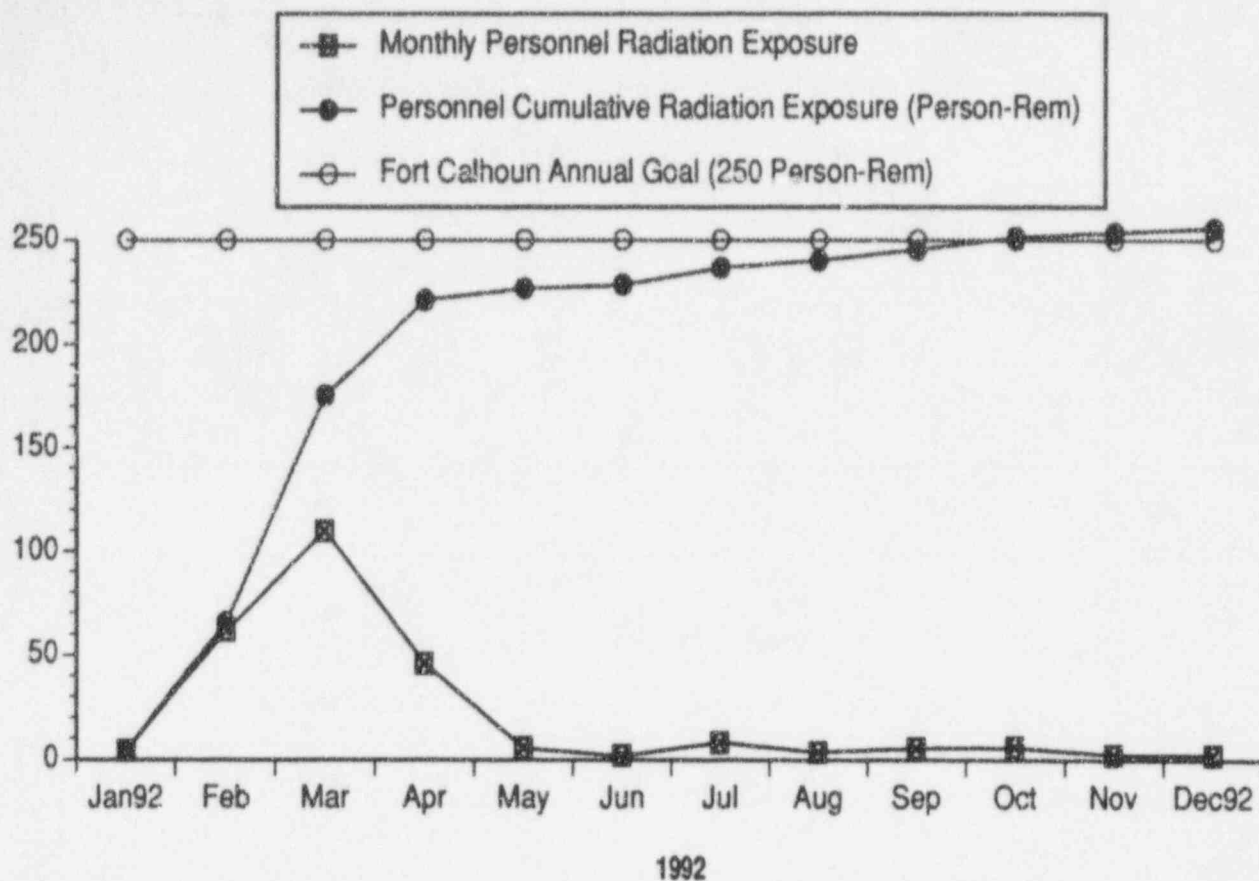
This indicator shows the number of control room equipment deficiencies that are repairable during plant operations (on-line), the number of outstanding control room equipment deficiencies, the number of Operator Work Around (OWA) Items repairable on-line, the number of outstanding OWAs and the Fort Calhoun goals.

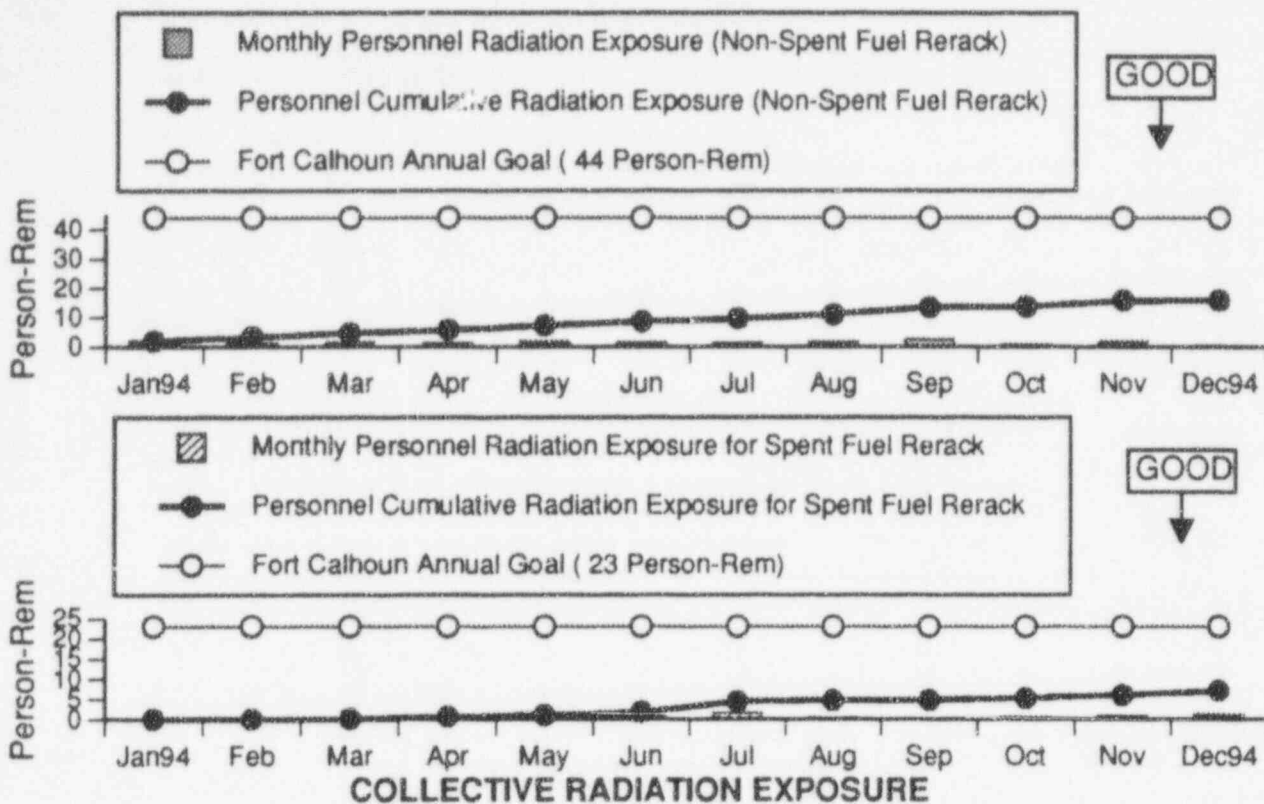
There was a total of 58 control room equipment deficiencies at the end of December 1994. 17 of these deficiencies are repairable on-line and 41 require a plant outage to repair.

12 additional OWA items were identified this month as a result of operations' review of existing deficiencies per SOER 94-1. The OWAs were on equipment tags: VA-46A on C/R Panel AI-106A; CH-208, FIA-3115, PT-3196, RC-3A-1, RC-3C and RC-3D on C/R Panel CB-1/2/3; M/0500 on CB-4; and FW-54, HCV-1040, HIC-1180, and MOV-D1 on C/R Panel CB-10/11. 10 OWAs require an outage to repair.

The 1994 Fort Calhoun monthly goal for this indicator is a maximum of 45 deficiencies and 5 OWAs.

Data Source: Chase/Tills (Manager/Source)  
 Accountability: Chase/Faulhaber  
 Adverse Trend: None





The 1994 Fort Calhoun goal for collective radiation exposure, excluding the spent fuel rerack, is less than 44 person-Rem.

The exposure for December 1994 was .178 person-Rem.

The year-to-date exposure was 15.835 person-Rem.

The Fort Calhoun goal for collective radiation exposure to complete the Spent Fuel Rerack is less than 23 person-Rem.

The Spent Fuel Rerack exposure for December was 1.09 person-Rem.

The year-to-date Spent Fuel Rerack exposure was 6.994 person-Rem.

The collective radiation exposure at the end of December (i.e., the sum of non-spent fuel rerack exposure and spent fuel rerack exposure) was 22.829 person-Rem. The collective radiation exposure for the last 12 months was 22.829 person-Rem at the end of the month.

The 1995 INPO industry goal for collective radiation exposure is 185 person-rem per year. The approximate industry upper ten percentile value (for the three-year period from 7/91 through 6/94) is 106 person-rem per year. The yearly average for Fort Calhoun Station for the three years from 11/91 through 11/94 was 146.158 person-rem per year.

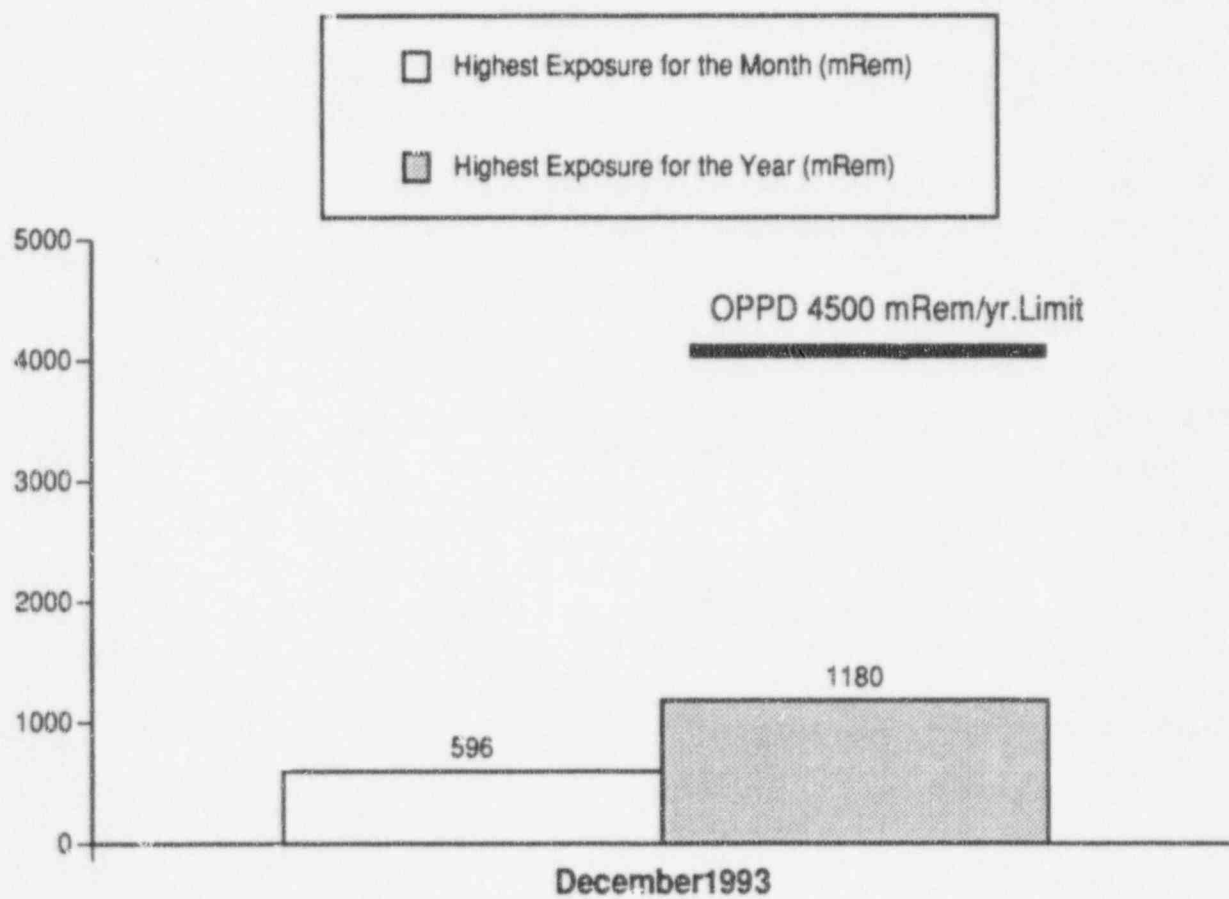
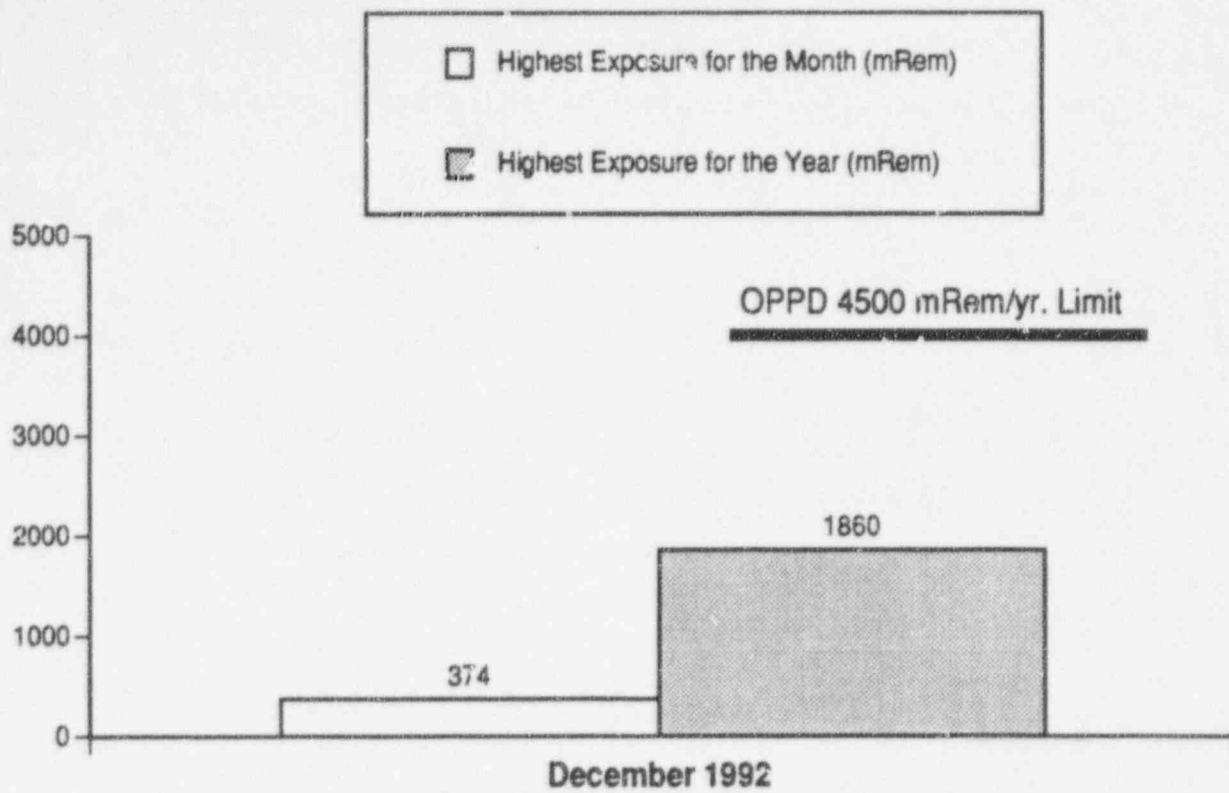
Data Source: Chase/Little (Manager/Source)

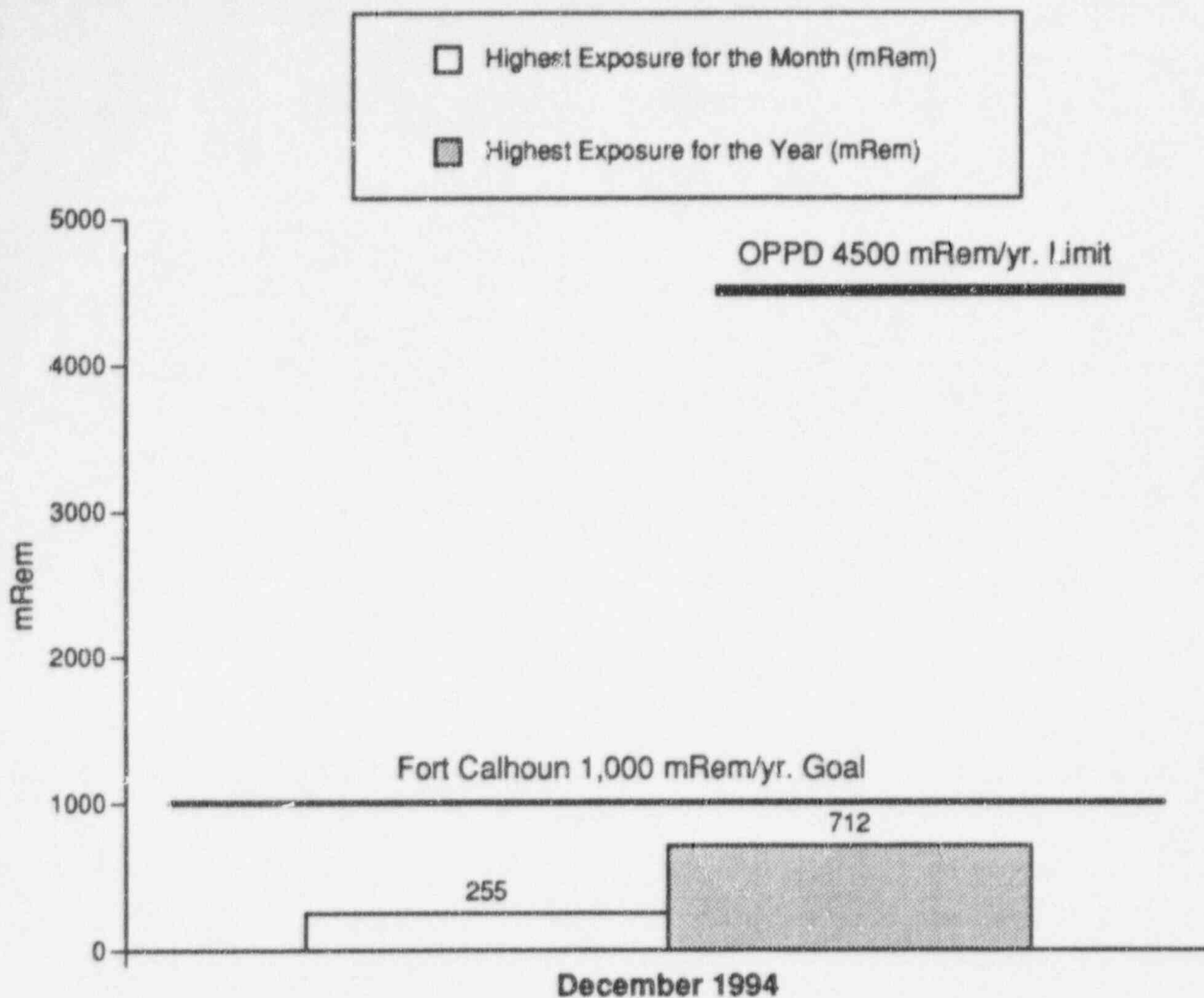
Accountability: Chase/Lovett

Adverse Trend: None

SEP 54

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### MAXIMUM INDIVIDUAL RADIATION EXPOSURE

During December 1994, an individual accumulated 255 mRem, which was the highest individual exposure for the month.

The maximum individual exposure for the year was 712 mRem at the end of December.

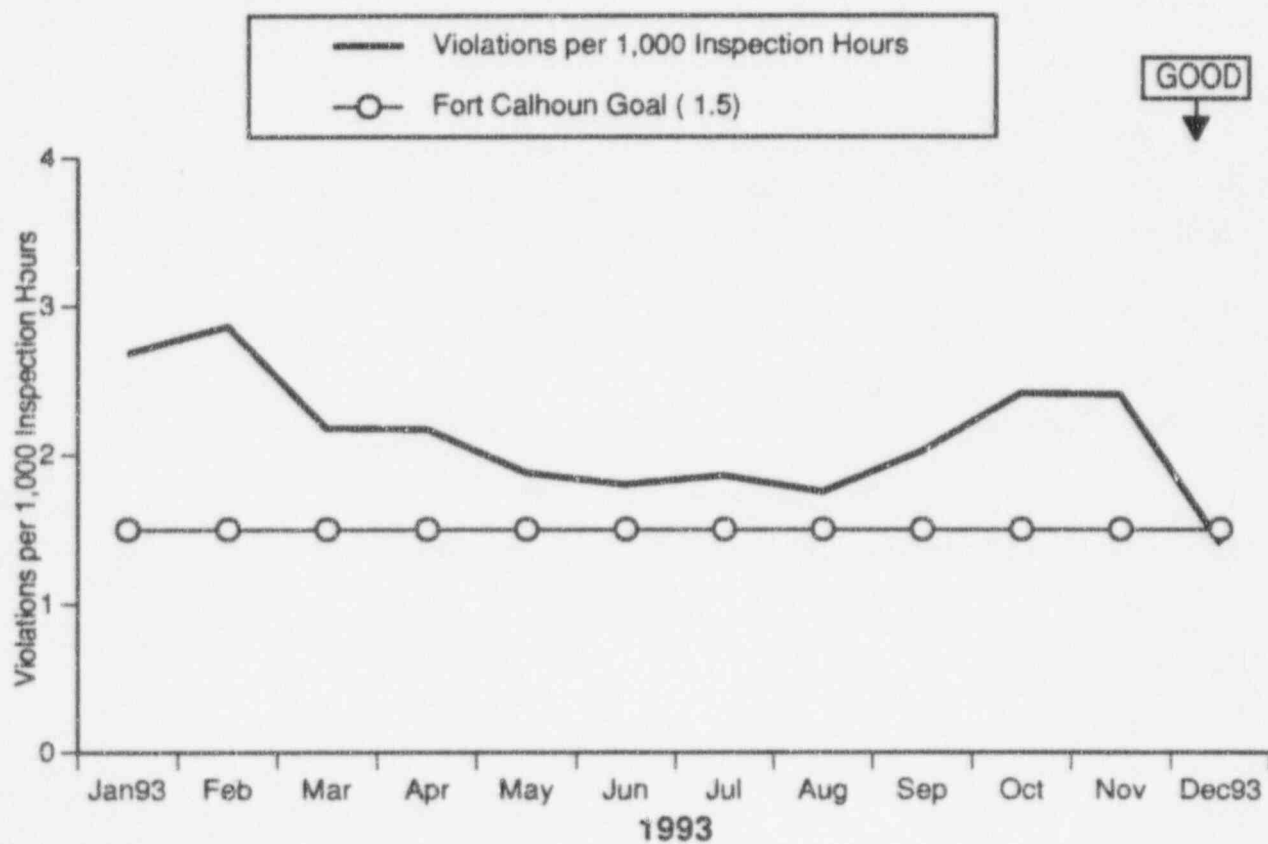
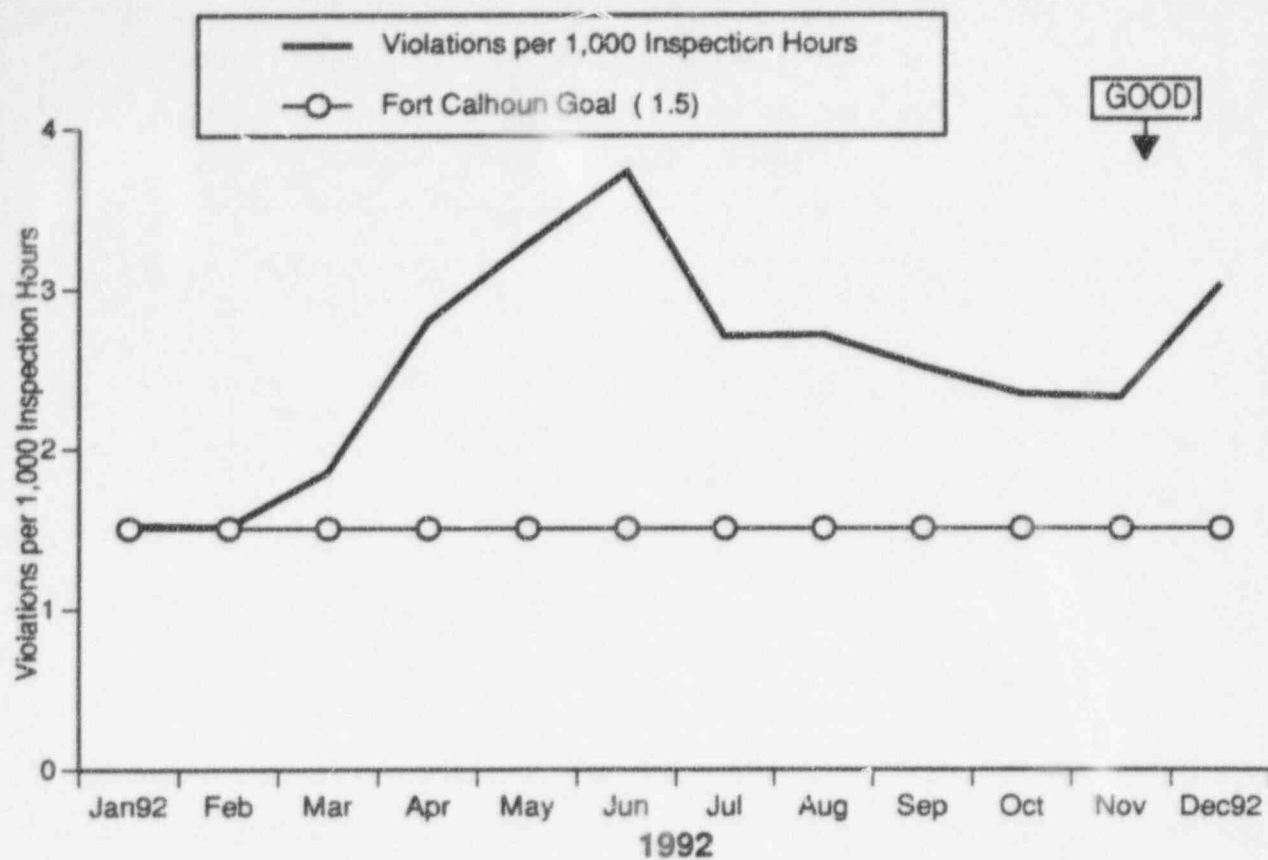
The OPPD limit for the maximum yearly individual radiation exposure is 4,500 mRem/year. The 1994 Fort Calhoun year-end goal is a maximum of 1,000 mRem.

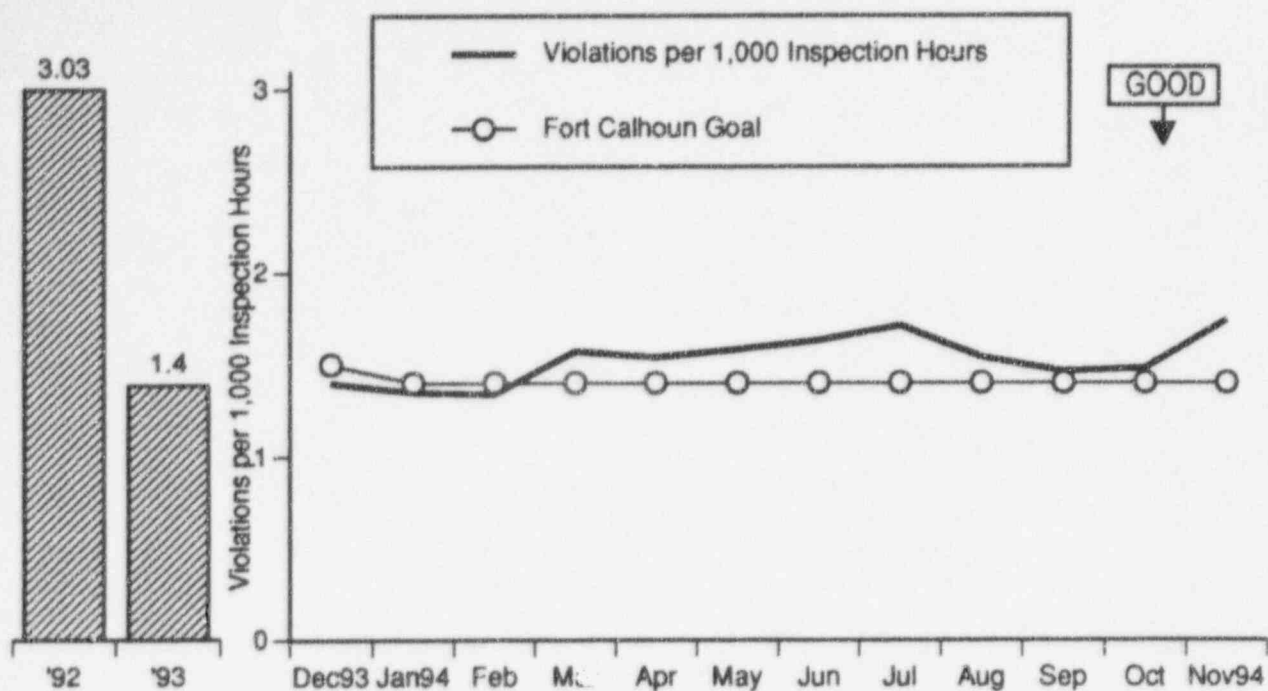
Date Source: Chase/Little (Manager/Source)

Accountability: Chase/Lovett

Adverse Trend: None







### VIOLATIONS PER 1,000 INSPECTION HOURS

This indicator displays the number of NRC violations cited in inspection reports per 1,000 NRC inspection hours. This indicator is one month behind the reporting month due to the time involved with collecting and processing the data.

The violations per 1,000 inspection hours indicator was reported as 1.74 for the twelve months of December 1, 1993 through November 30, 1994.

The following inspections ended during this reporting period:

IER No.	Title	No. of Hours
94-04	NRC review of SWOPI Self Assessment	464
94-23	Special Inspection - CR/AC	40

To date, OPPD has received eleven violations for inspections conducted in 1994:

Level III Violations	(1)
Level IV Violations	(7)
Level V Violations	(0)
Non-Cited Violations (NCV)	(3)

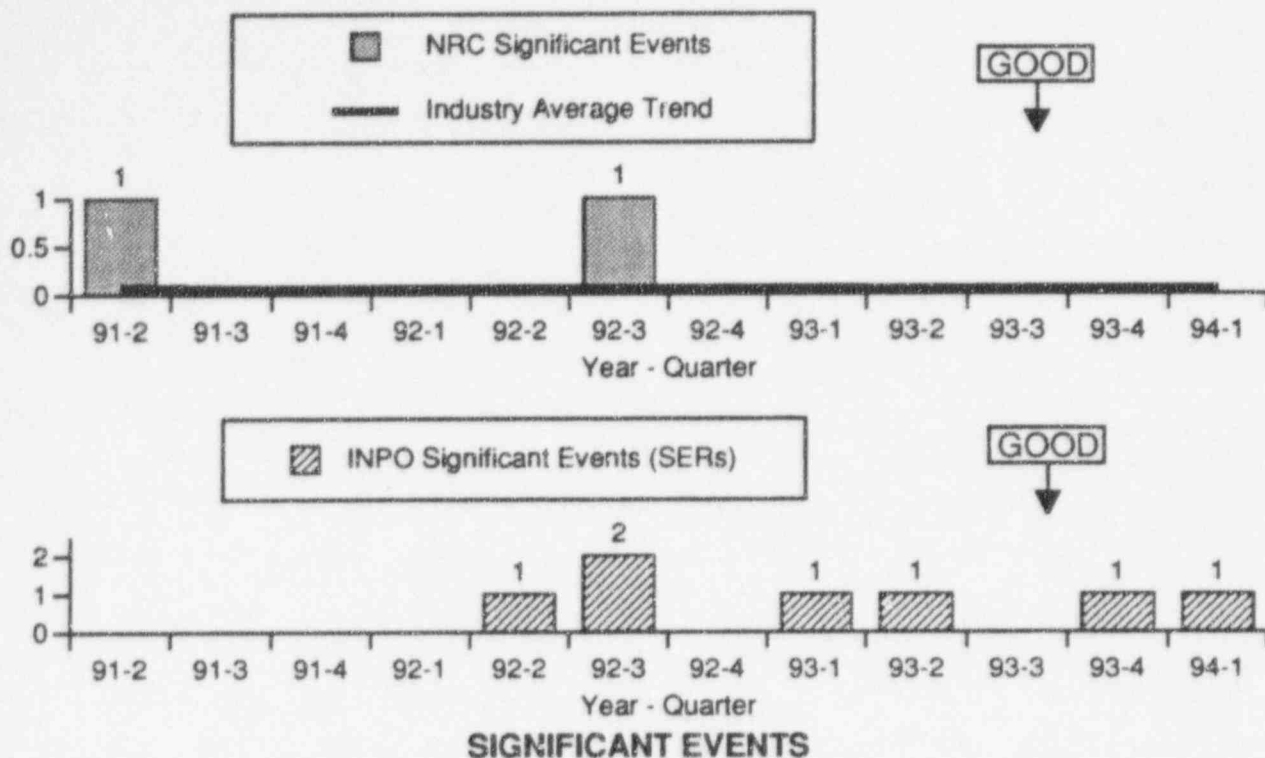
The 1994 Fort Calhoun goal for this indicator is a maximum of 1.4 violations per 1,000 inspection hours.

Data Source: Trausch/Cavanaugh (Manager/Source)

Accountability: Trausch

Adverse Trend: None

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This indicator illustrates the number of NRC and INPO Significant Events for Fort Calhoun Station as reported by the Nuclear Regulatory Commission's Office for Analysis and Evaluation of Operational Data in the biannual "Performance Indicators for Operating Commercial Nuclear Power Reactors" report and INPO's Nuclear Network.

The following NRC significant events occurred between the second quarter of 1991 and the First quarter of 1994:

Second Quarter 1991: Safety related electrical equipment was not adequately protected from a high energy line break.

Third Quarter 1992: The failure of a Pressurizer Code safety valve to reseal initiated a LOCA with the potential to degrade the reactor coolant pressure boundary.

The following INPO significant events, as reported in Significant Event Reports (SERs), occurred between the fourth quarter of 1991 and the first quarter of 1994:

Second Quarter 1992: Intake of Transuranics during Letdown Filter Change-out.

Third Quarter 1992: 1) RC-142 LOCA; and 2) Premature Lift of RC-142.

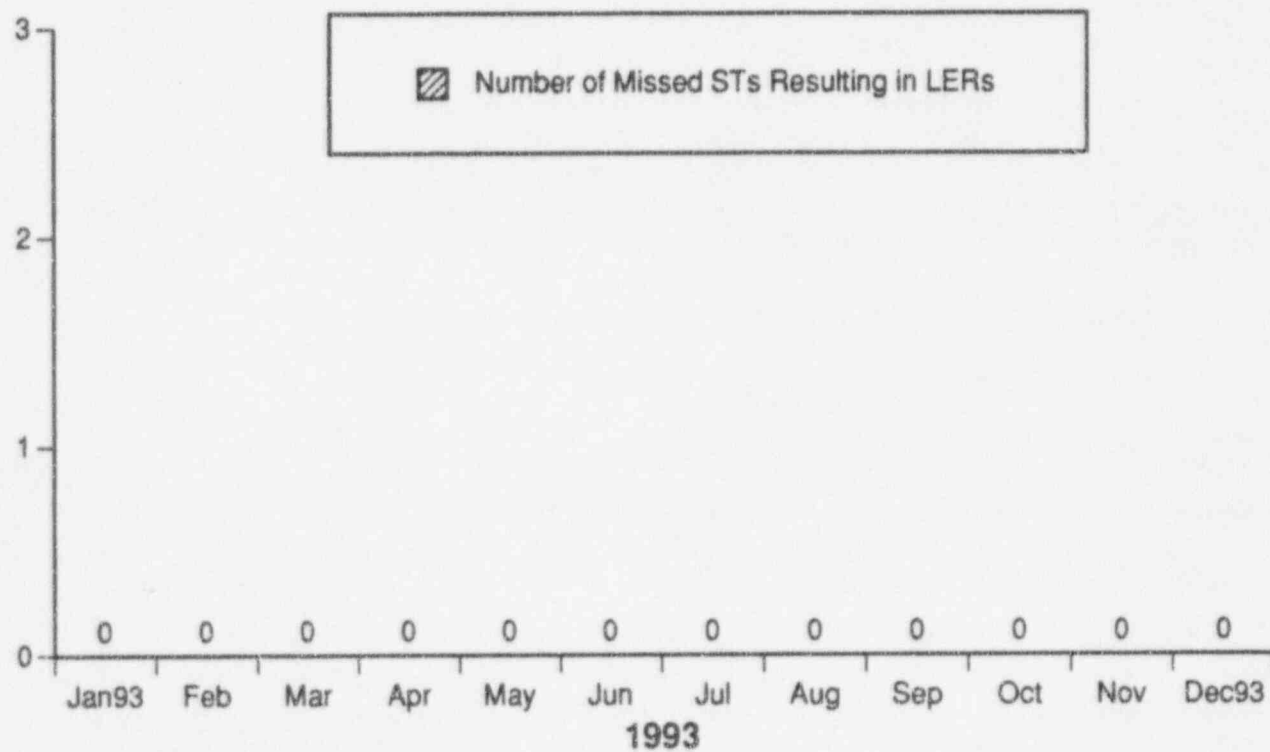
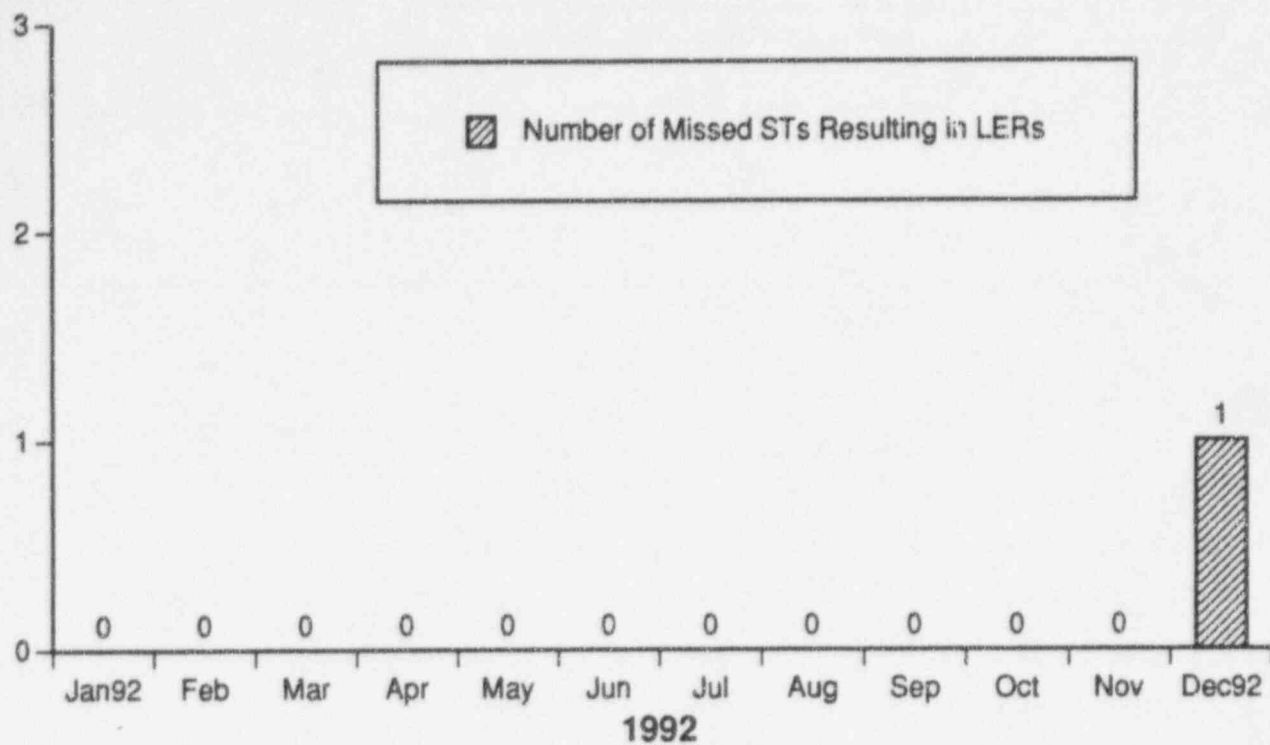
First Quarter 1993: Inoperability of Power Range Nuclear Instrumentation Safety Channel D.

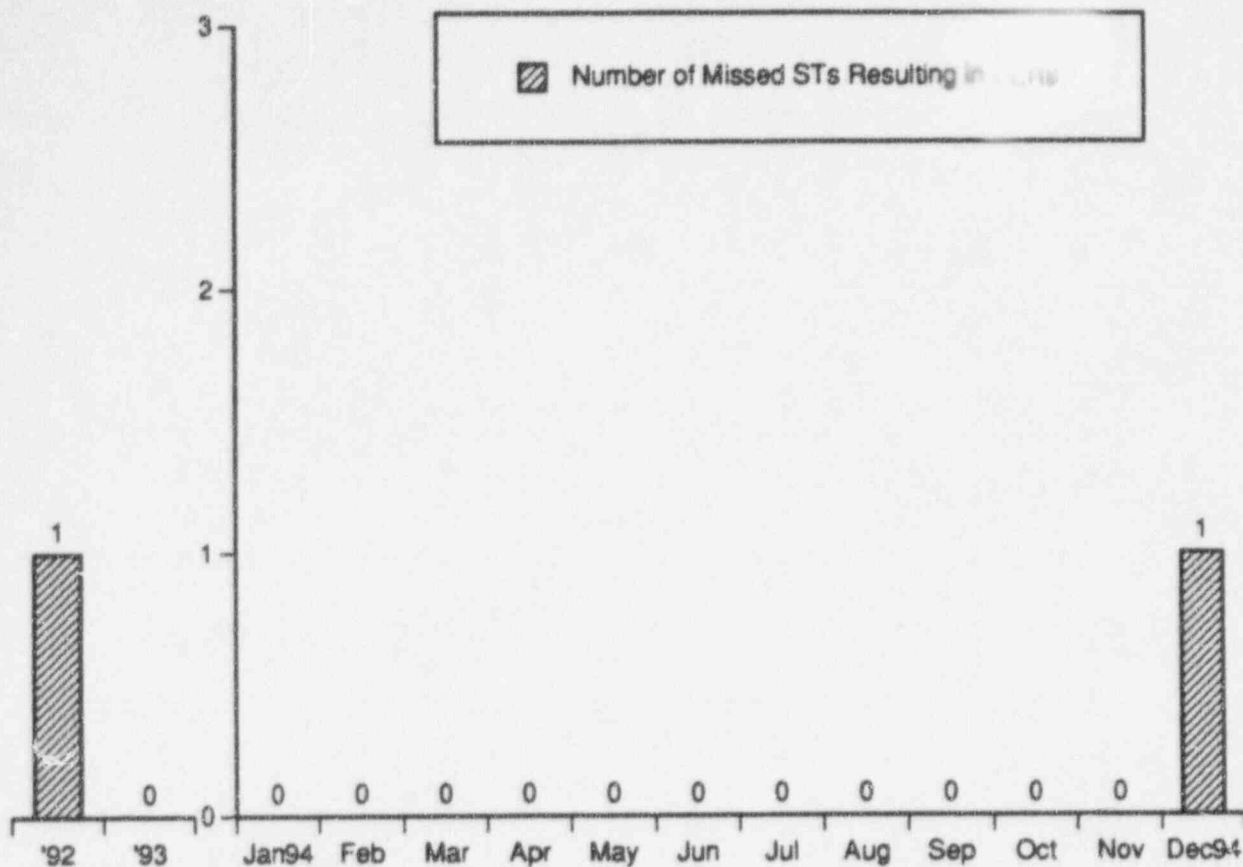
Second Quarter 1993: SBFU Breaker Relay (Switchyard) Plant Trip

Fourth Quarter 1993: Unexpected CEA Withdrawal.

First Quarter 1994: Unplanned dilution of Boron concentration in the RCS.

Data Source: Nuclear Regulatory Commission & INPO  
 Accountability: Chase  
 Adverse Trend: None





### NUMBER OF MISSED SURVEILLANCE TESTS RESULTING IN LICENSEE EVENT REPORTS

This indicator shows the number of missed Surveillance Tests (STs) that result in Licensee Event Reports (LERs) during the reporting month. The graph on the left shows the yearly totals for the indicated years.

During the month of January 1993, it was discovered that during December 1992 an ASME Section XI Code required surveillance was not completed nor corrective maintenance performed as a result of AC-10A falling into the "Alert Range" (LER 93-003 Failure to Satisfy Inservice Testing Requirements for Raw Water Pump).

On December 28, 1994, during the performance of CP-ST- SHIFT-0001, data was not entered for Steam Generator level per Surveillance Requirements.

The 1994 Fort Calhoun monthly goal for this indicator is 0.

Data Source: Monthly Operating Report & Plant Licensee Event Reports (LERs)

Accountability: Chase/Jaworski

Adverse Trend: None

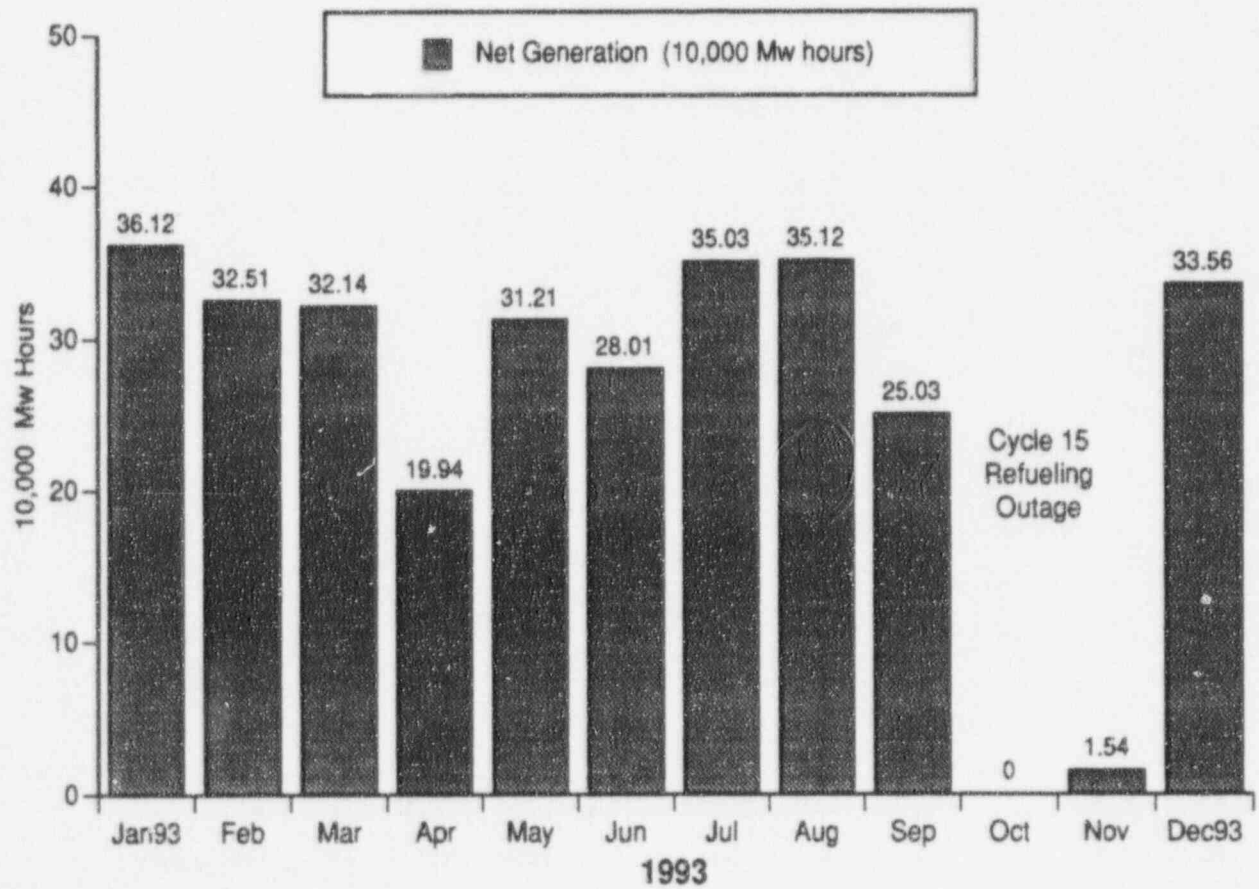
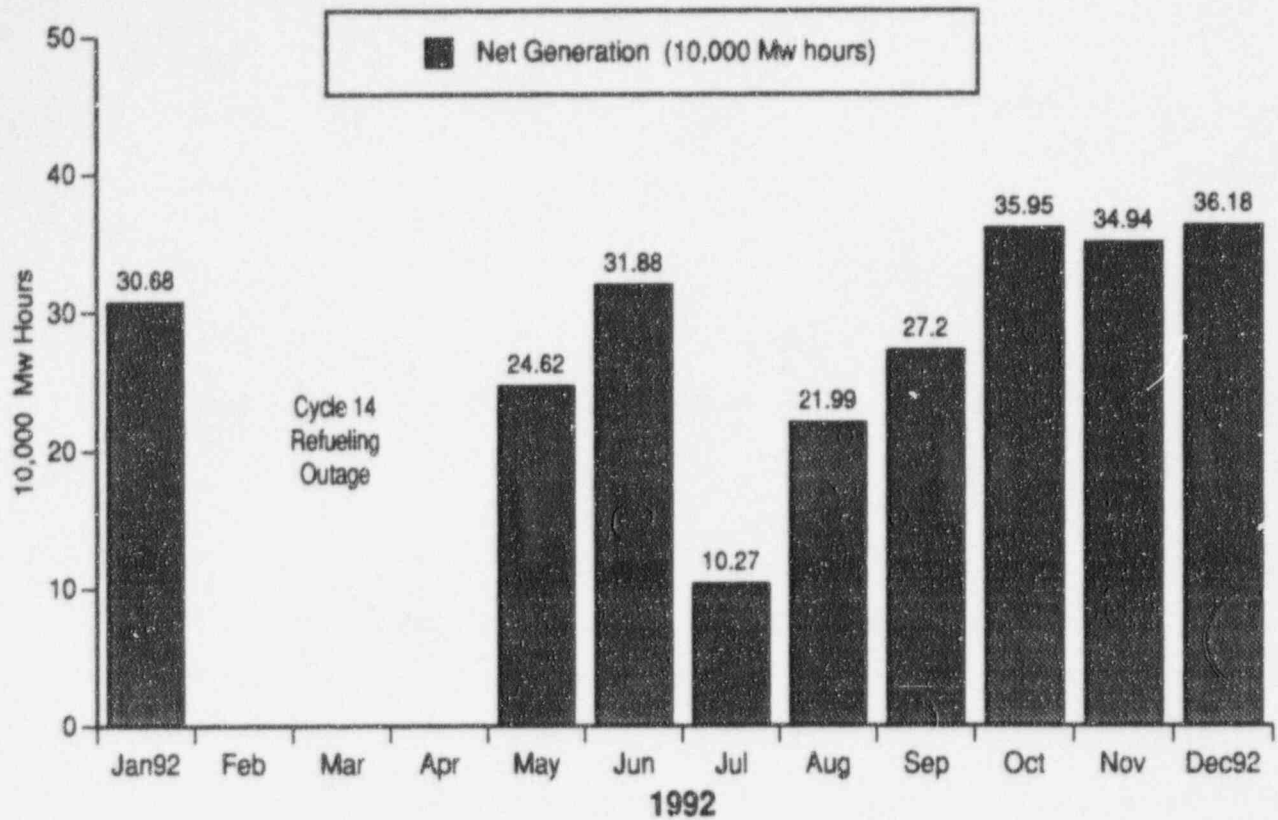
SEP 60 & 61

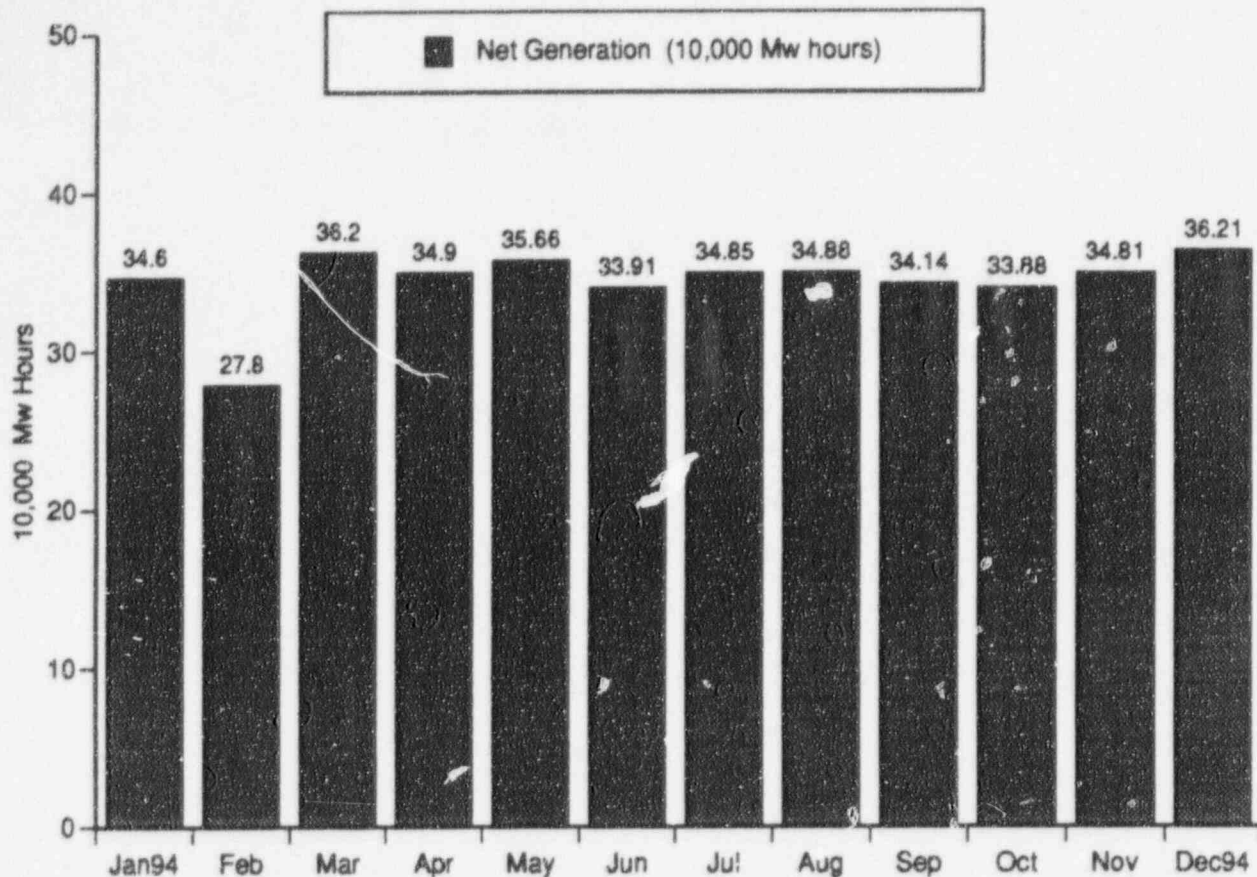


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# **PERFORMANCE**

**Goal: To strive for Excellence in Operations utilizing the highest standards of performance at Fort Calhoun Station that result in safe, reliable plant operation in power production.**





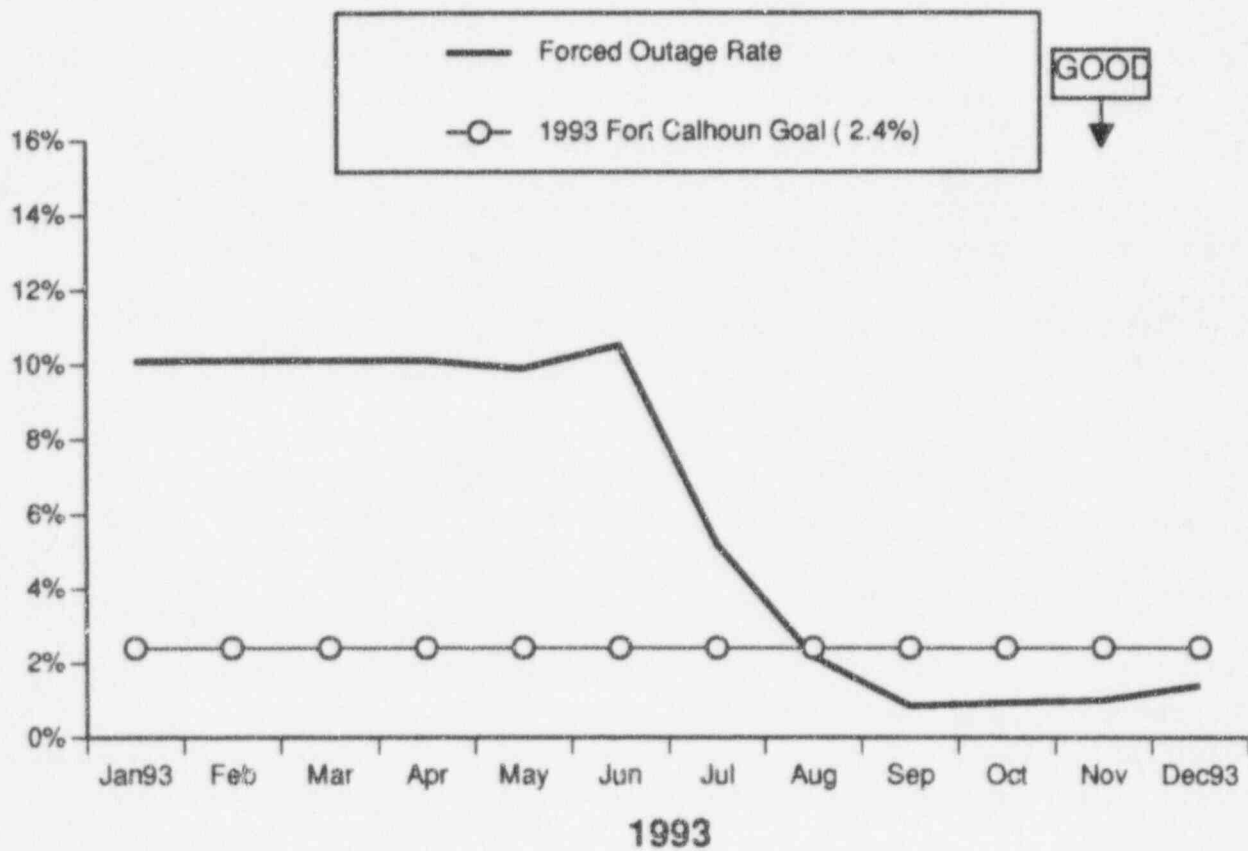
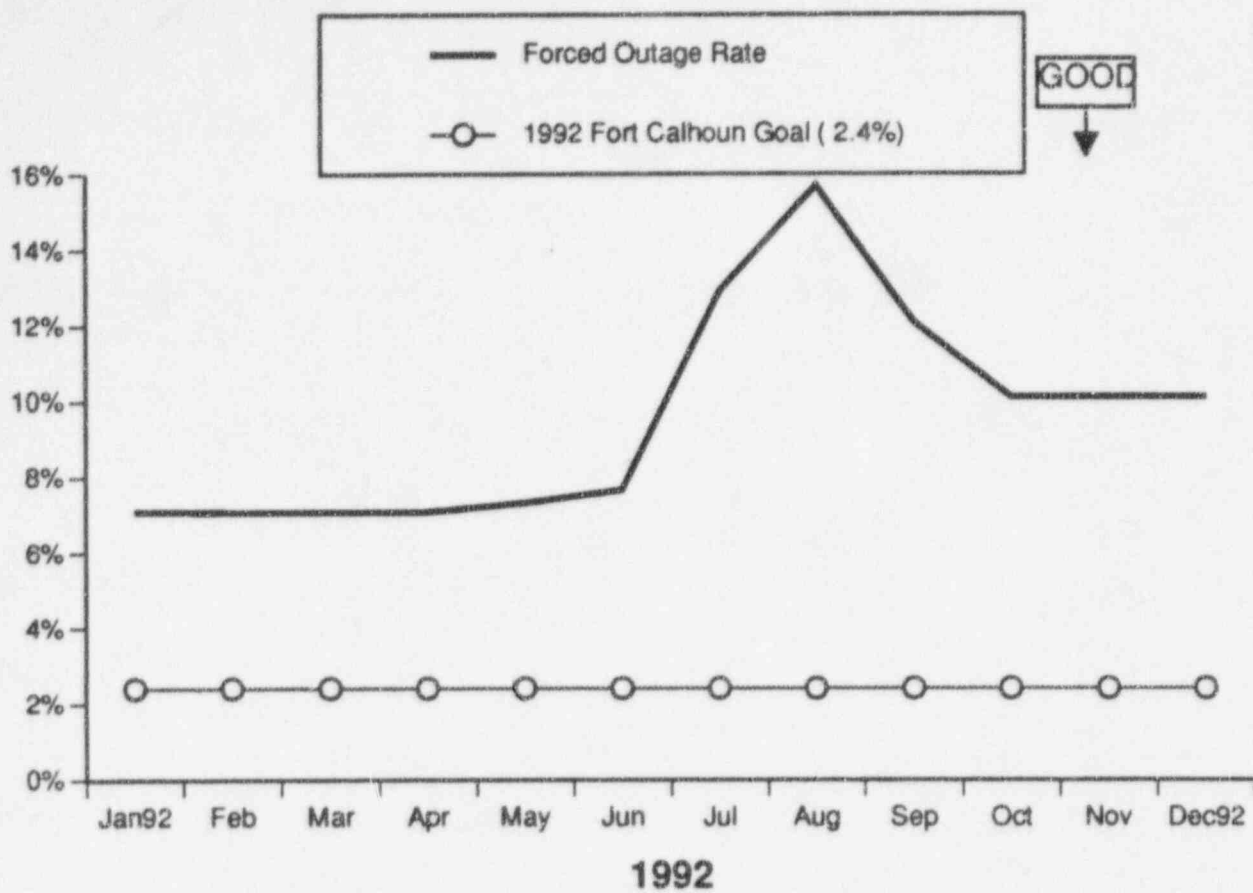
### STATION NET GENERATION

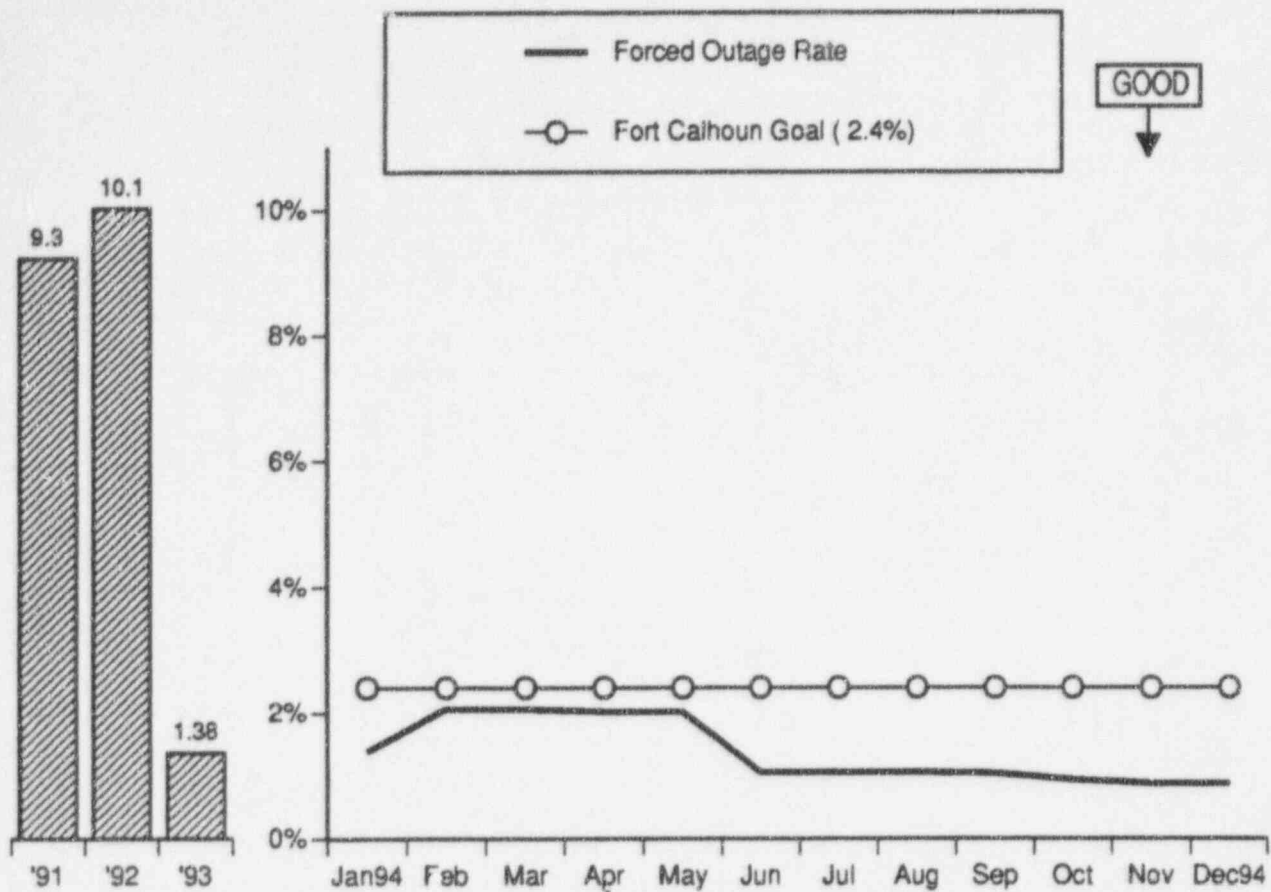
During the month of December 1994 a net total of 362,103.6 MWH was generated by the Fort Calhoun Station. Cumulative net generation for Cycle 15 was 4,454,337.9 MWH at the end of the month.

Energy losses for the month of February 1994 were attributable to a generator and reactor trip that occurred following the failure of the relay for the Containment High Pressure Signal Supervisory Circuit. Energy losses for the month of January 1994 were attributable to derates to repair condenser tubes and a failed level control valve on a heater drain tank.

Energy losses for the month of December 1993 were a result of a forced outage that began on December 6 and ended on December 7. The outage was caused by an EHC test failure. Energy losses for September, October and November 1993 were attributable to the shutdown for the Cycle 15 refueling outage, which began on September 25 and ended on November 26.

Data Source: Station Generation Report  
 Accountability: Chase  
 Adverse Trend: None





### FORCED OUTAGE RATE

The forced outage rate (FOR) was reported as 0.56% for the twelve months from January 1, 1994, thru December 31, 1994. The 1994 year-to-date FOR was 0.87% at the end of the month.

A forced outage occurred on February 11, 1994, due to a generator and reactor trip that occurred following the failure of the relay for the Containment High Pressure Signal Supervisory Circuit. The generator was off-line for 48.9 hours.

A forced outage occurred on December 6, 1993, when the plant tripped during weekly testing of the turbine EHC system. The generator was off-line for 27.1 hours.

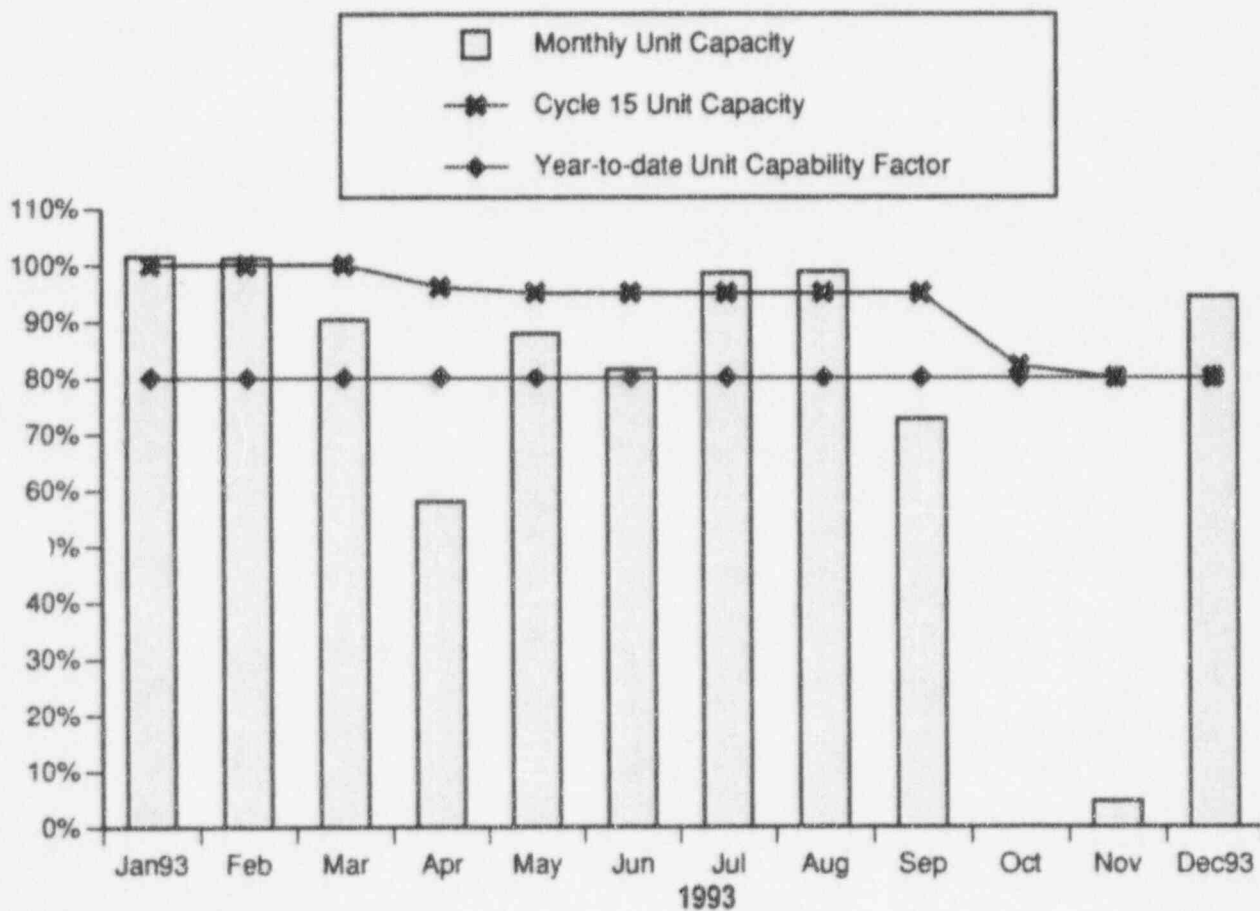
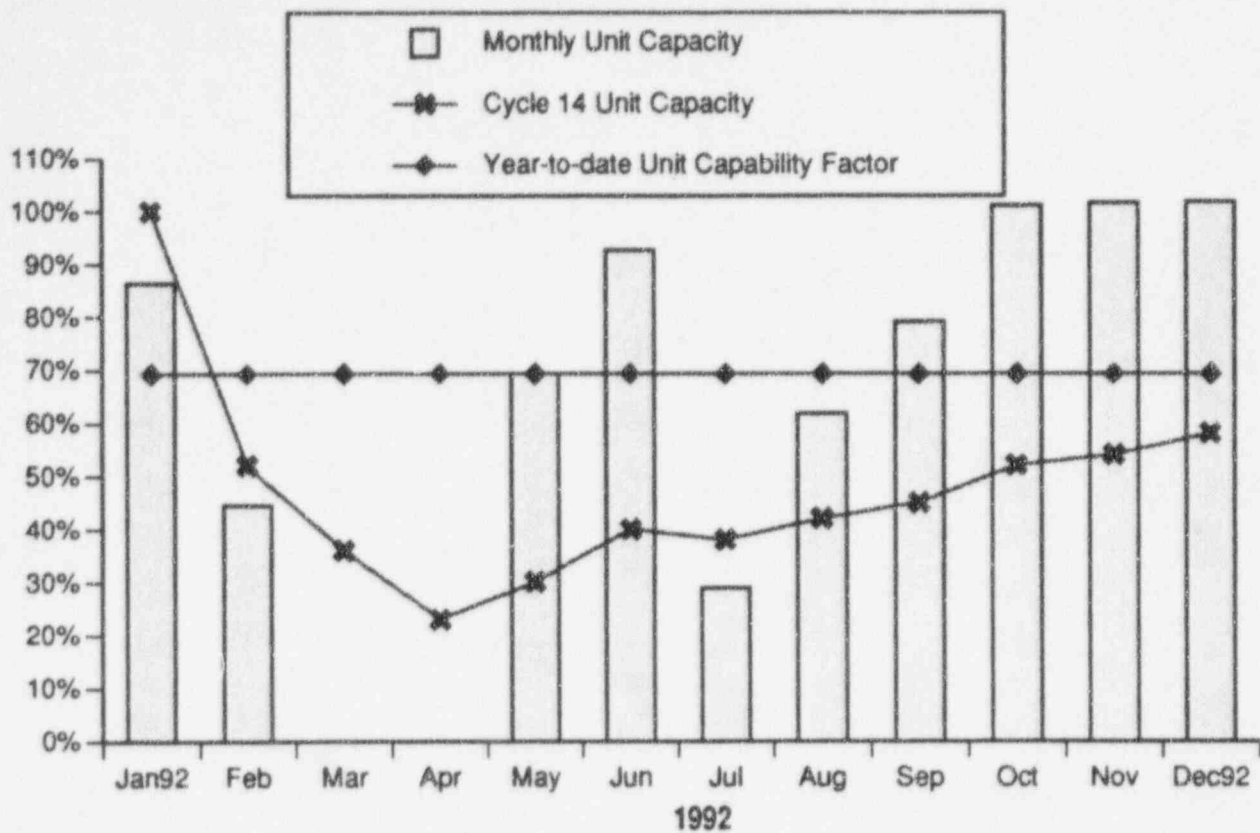
The 1994 Fort Calhoun year-end goal for this indicator is a maximum value of 2.4%. The 1993 Fort Calhoun year-end goal was a maximum value of 2.4%.

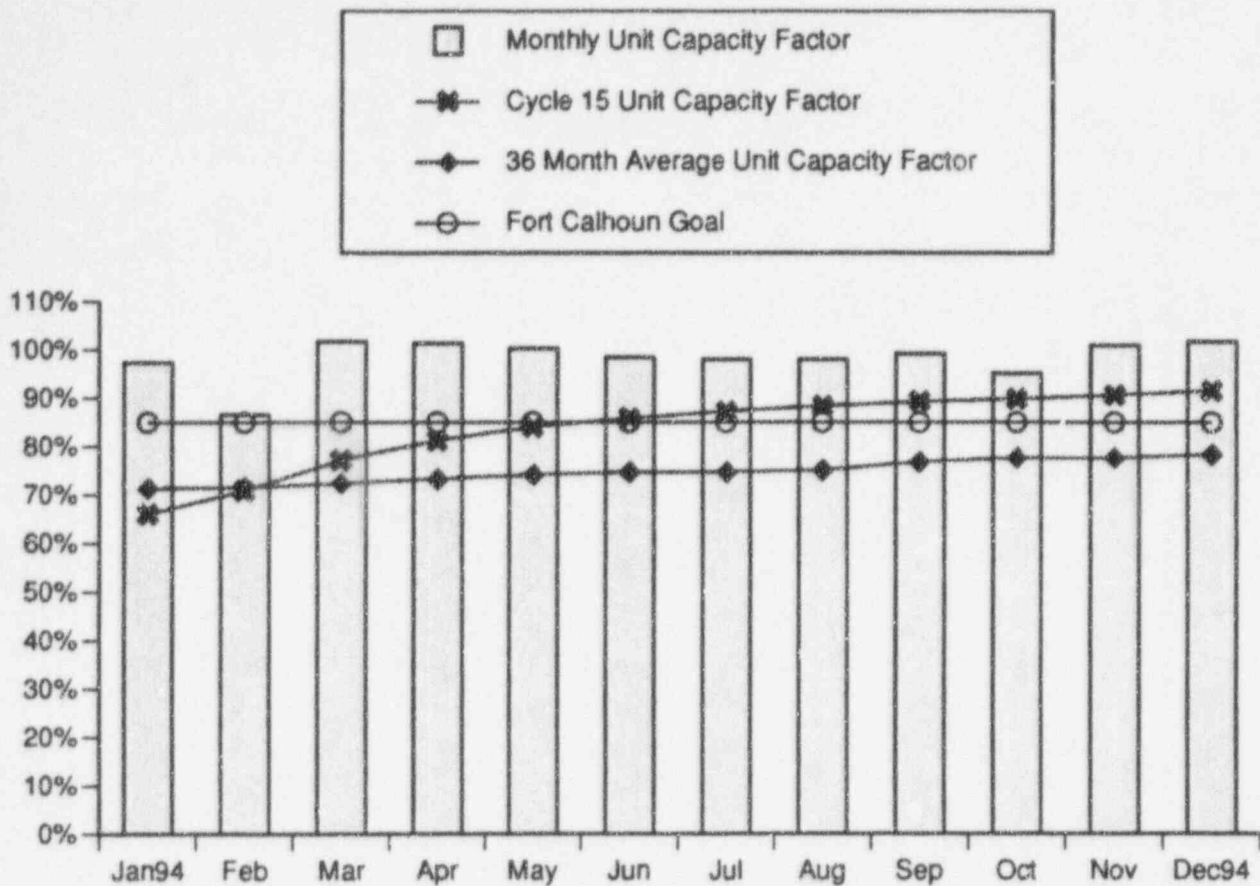
Data Source: Monthly Operations Report

Accountability: Chase

Positive Trend







### UNIT CAPACITY FACTOR

This indicator shows the plant monthly Unit Capacity Factor, the Unit Capacity Factor for the current fuel cycle and the 36-month average Unit Capacity Factor.

The Unit Capacity Factor for December 1994 was reported as 101.8%. At the end of the month, the Cycle 15 Unit Capacity Factor was 91.5%, and the Unit Capacity Factor for the last 36 months was 78.3%.

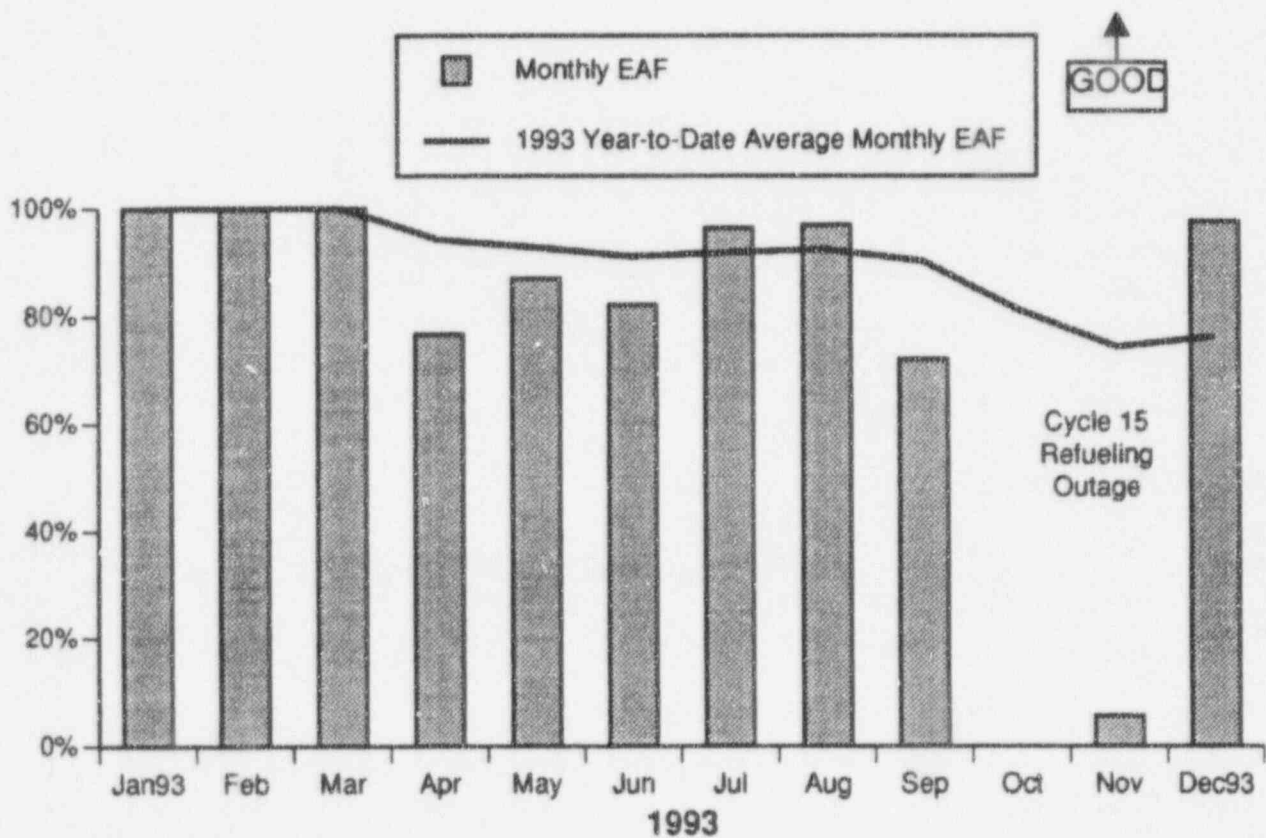
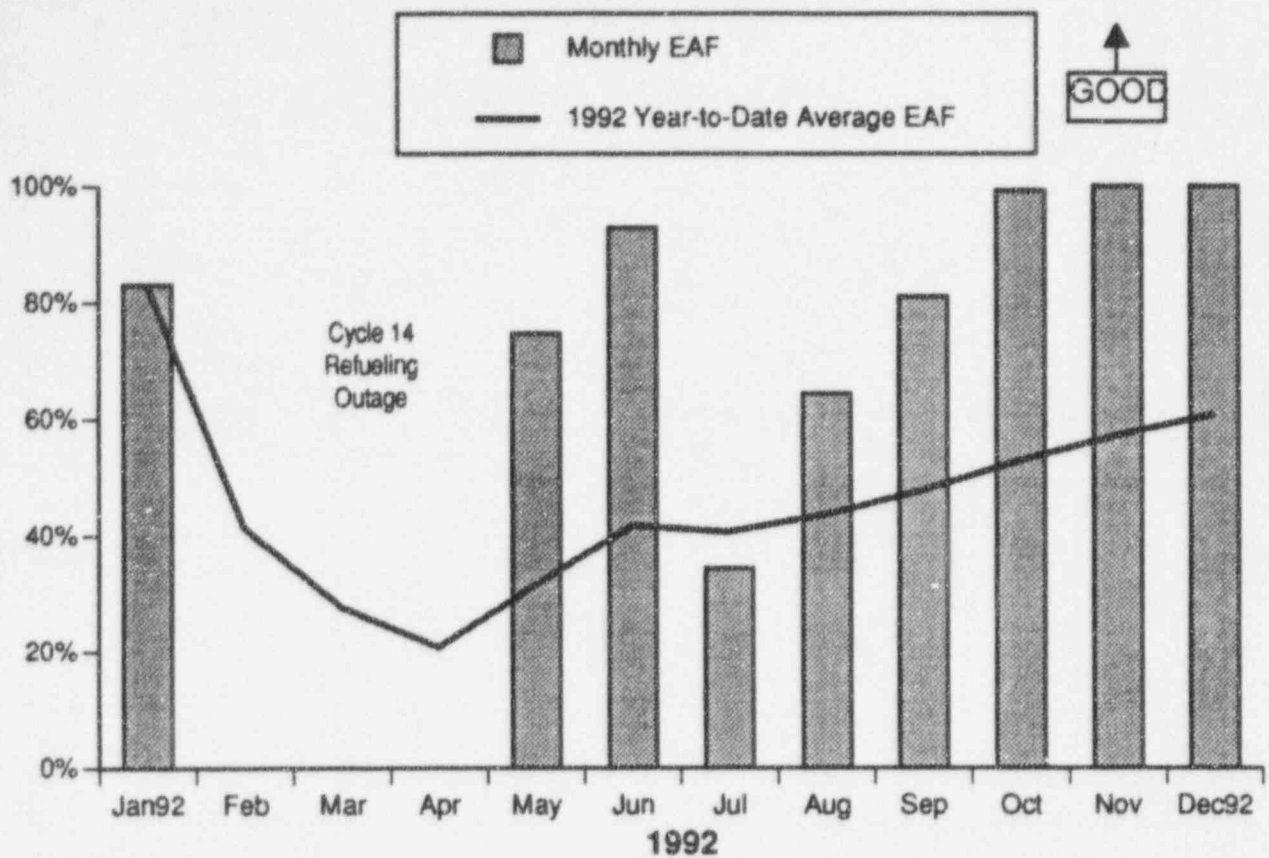
The Unit Capacity Factor is computed as follows:

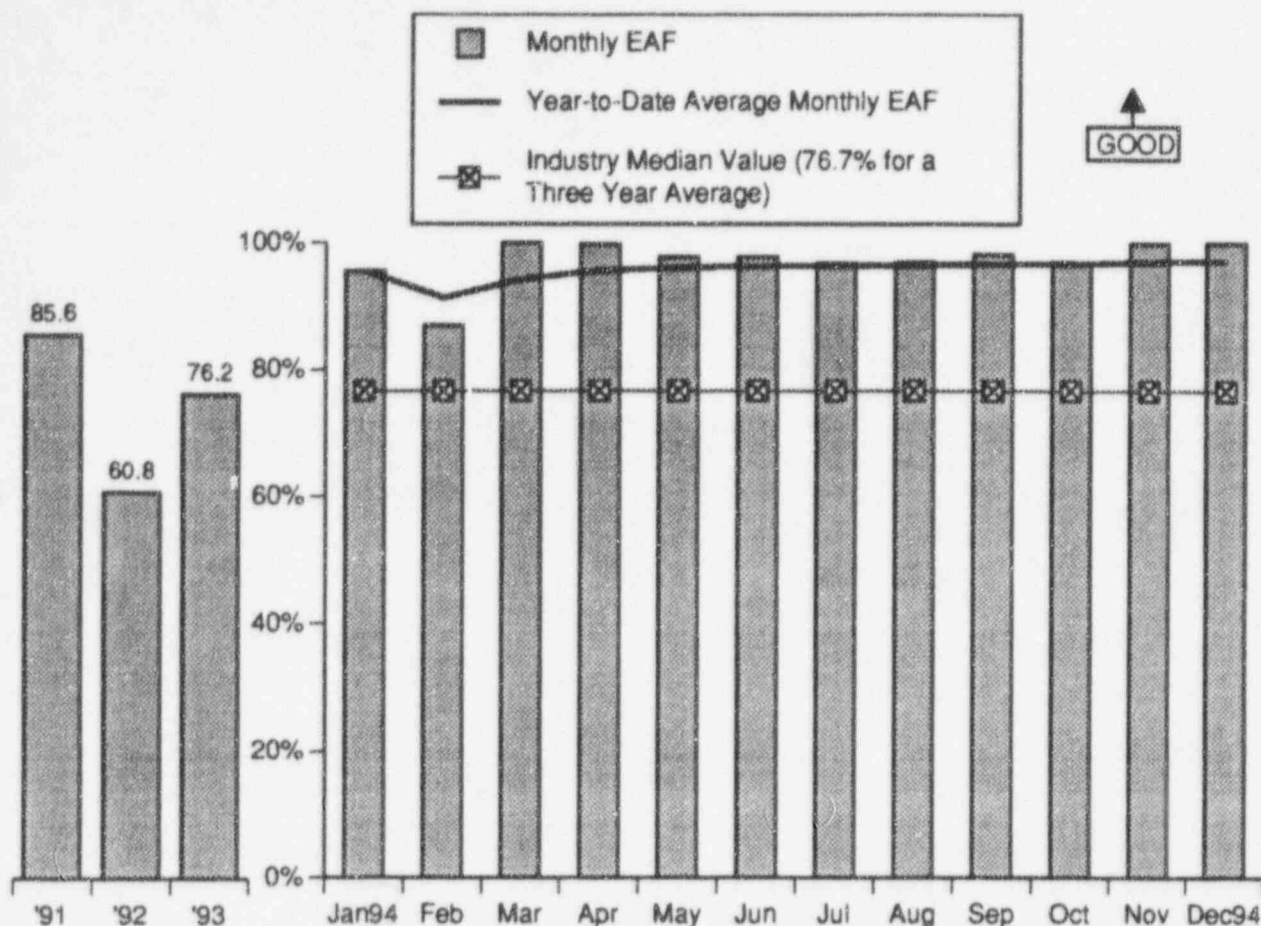
$$\frac{\text{Net Electrical Energy Generated (MWH)}}{\text{Maximum Dependable Capacity (MWe) X Gross Hours in the Reporting Period}}$$

Data Source: Monthly Operating Report

Accountability: Chase

Positive Trend





### EQUIVALENT AVAILABILITY FACTOR

This indicator shows the plant monthly Equivalent Availability Factor (EAF), the year-to-date average monthly EAF, and the year-end average monthly EAF for the previous 3 years.

The EAF for December 1994 was reported as 100%. Energy losses for the month were due to a power reduction for MTC testing and a power reduction to correct an inverter problem. The year-to-date monthly average EAF was 97.2% at the end of the month.

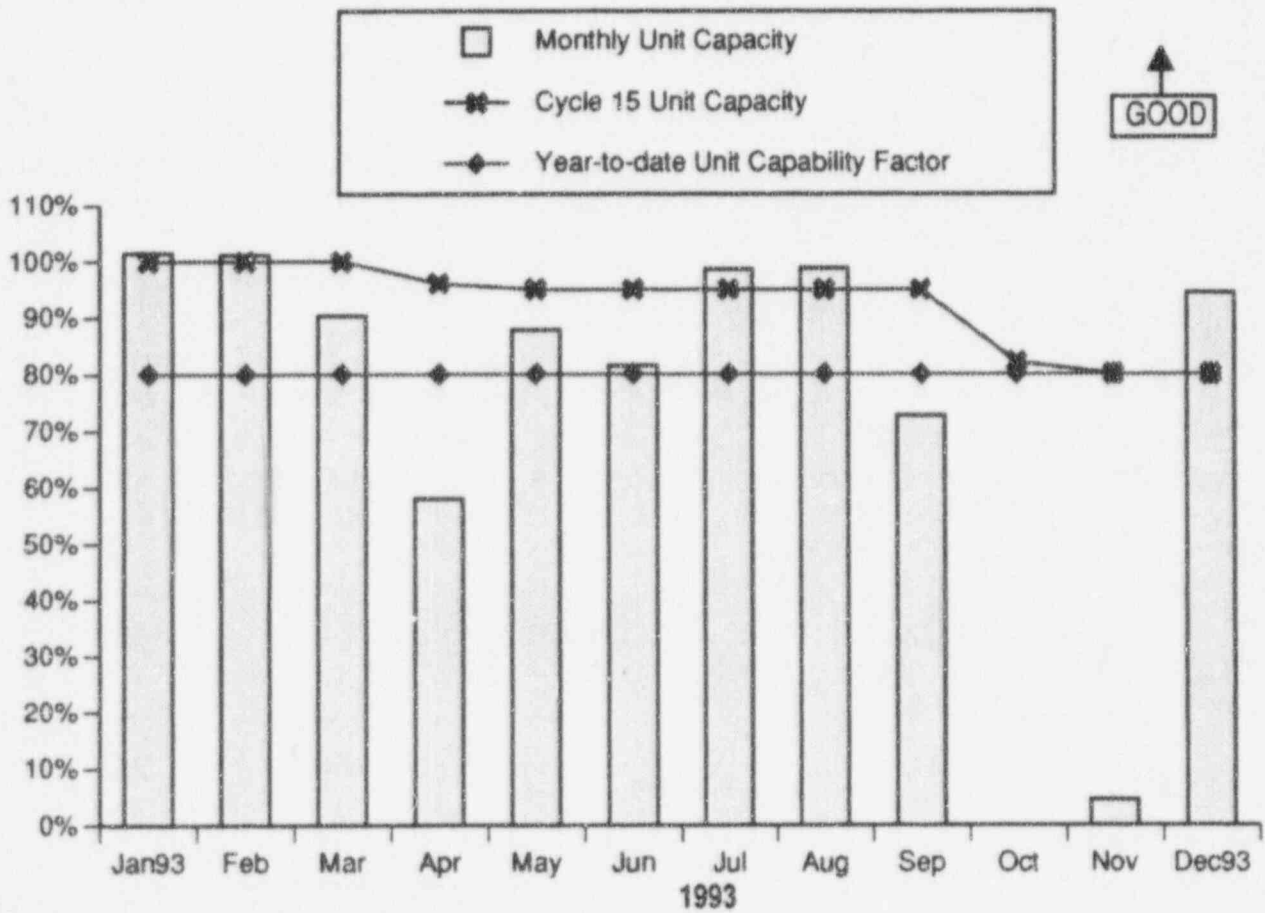
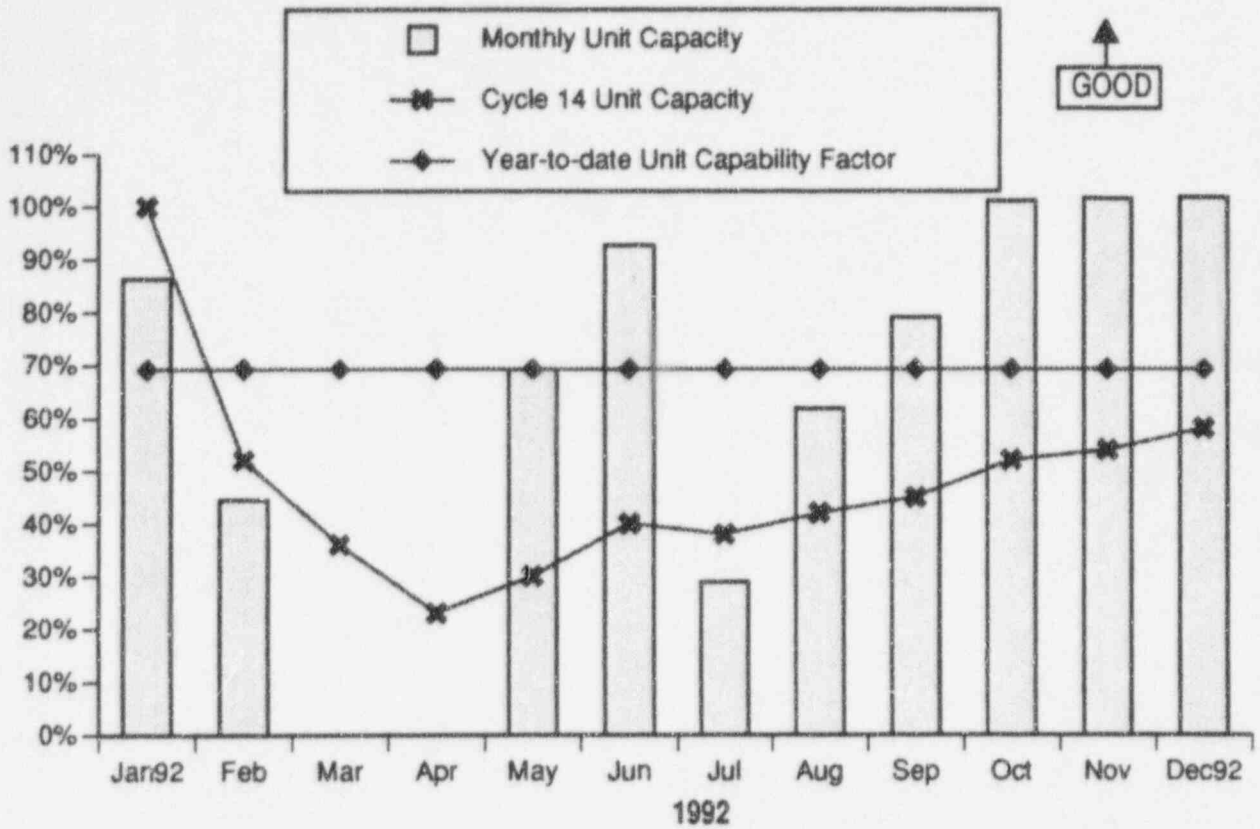
Energy losses for the month of February were due to a generator and reactor trip that occurred following the failure of the relay for the Containment High Pressure Signal Supervisory Circuit. Energy losses for the month of January were due to derates for condenser tube repair and a failed level control valve on a heater drain tank.

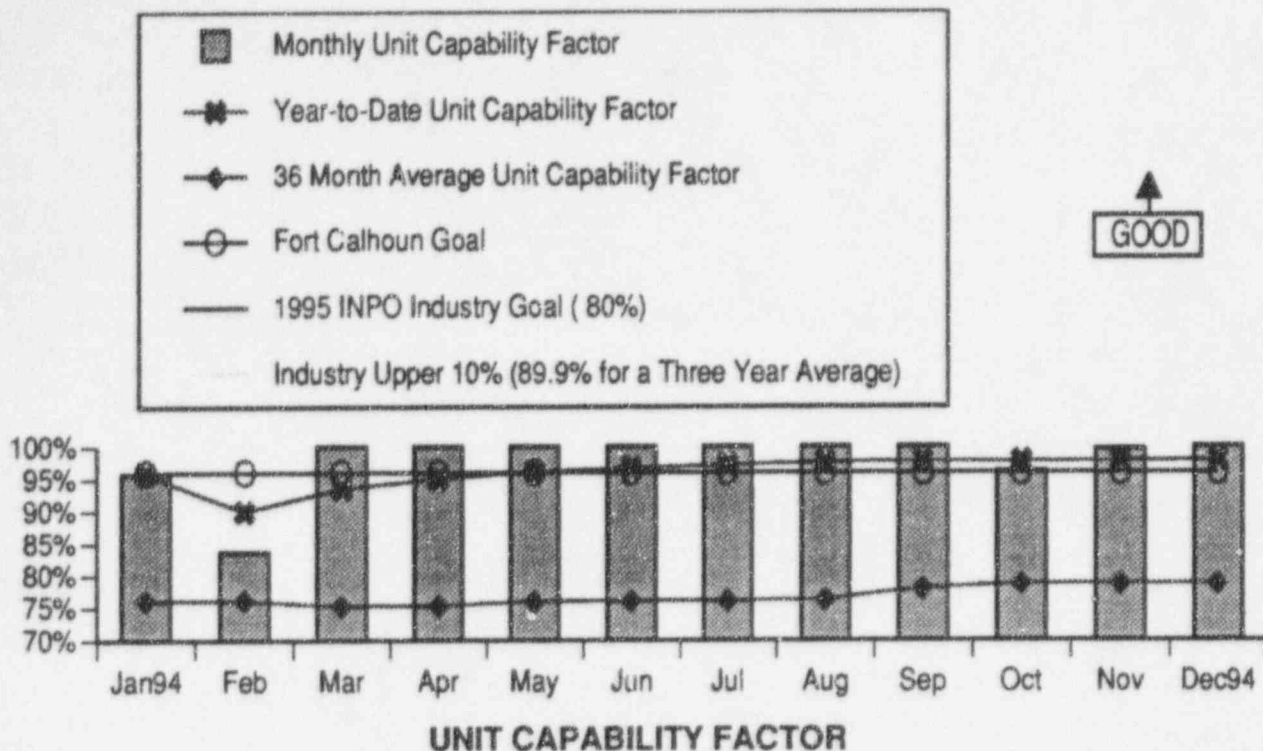
The Fort Calhoun average monthly EAF for the three years prior to this report was 78.03%. The industry median EAF value for the three year period from 7/90 through 6/93 was 76.7%.

Data Source: Dietz/Parra (Manager/Source)

Accountability: Chase

Adverse Trend: None





This indicator shows the plant monthly Unit Capability Factor (UCF) value, the year-to-date UCFs, the 36 month average UCFs, and the UCF goals. UCF is defined as the ratio of the available energy generation over a given period of time to the reference energy generation (the energy that could be produced if the unit were operated continuously at full power under reference ambient conditions) over the same time period, expressed as a percentage.

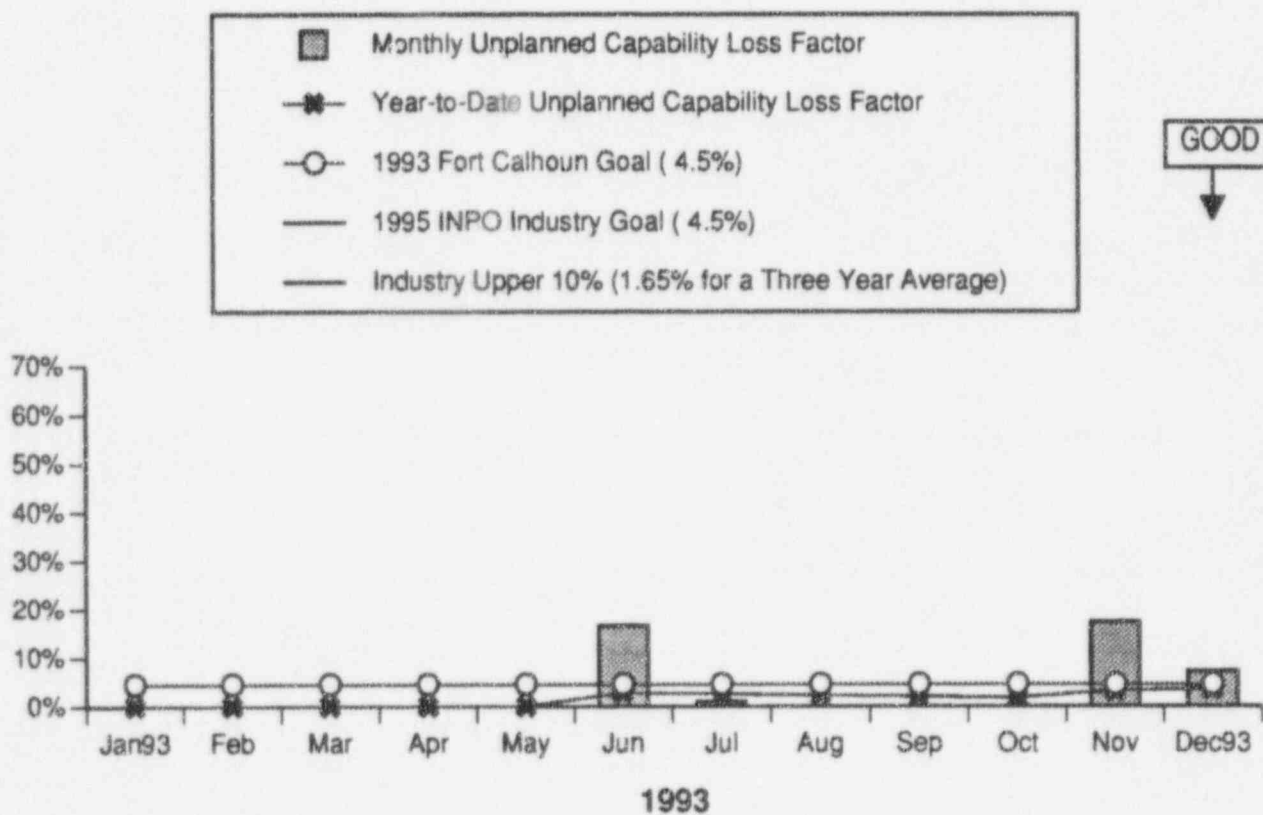
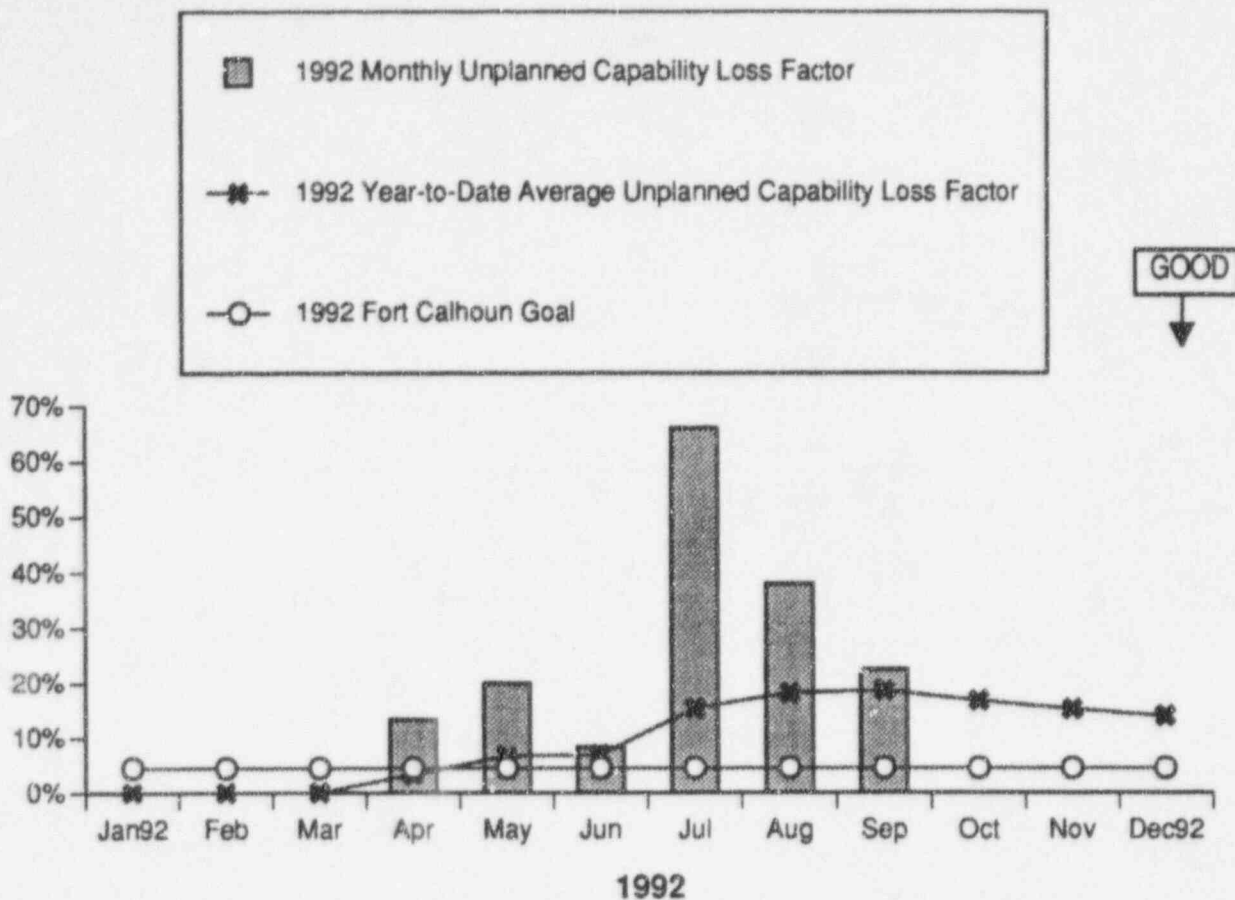
The UCF for December 1994 was reported as 100%. The year-to-date UCF was 98.1%, the UCF for the last 12 months was 98.1%, and the 36-month average UCF was reported as 78.7% at the end of the month.

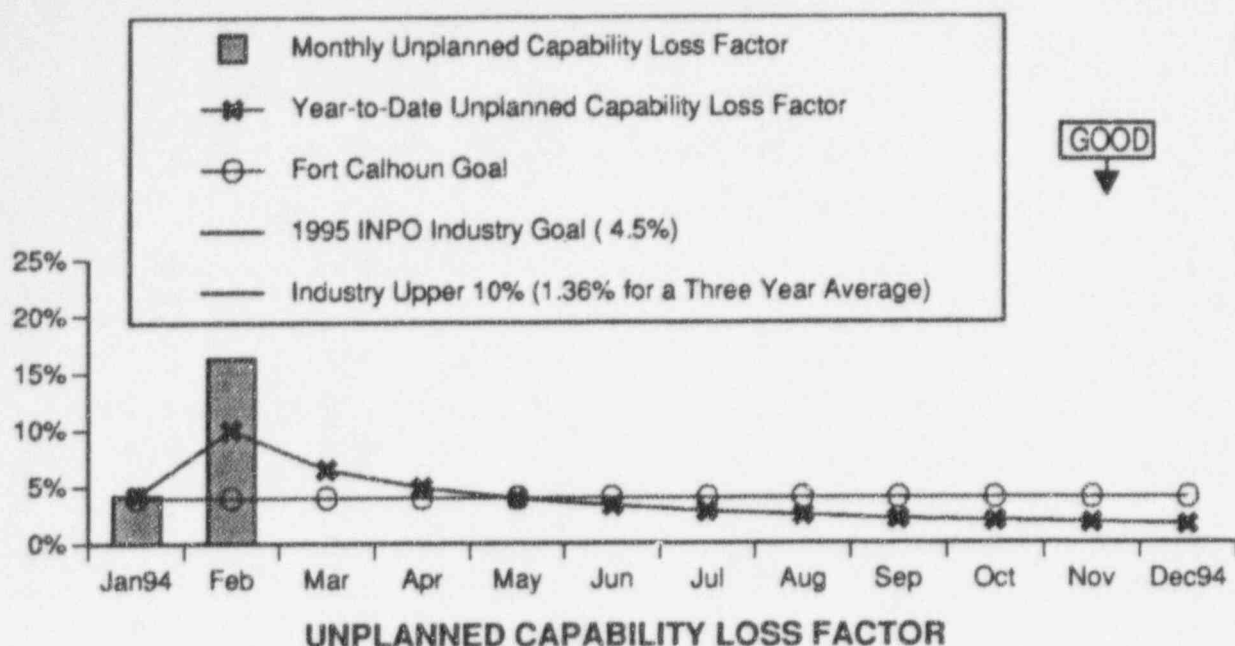
Energy losses for the month of February 1994 were due to a generator and reactor trip that occurred following the failure of the relay for the Containment High Pressure Signal Supervisory Circuit. Energy losses for the month of January were due to derates to repair condenser tubes and a failed level control valve on a heater drain tank.

The 1995 INPO industry goal is 80% and the industry upper ten percentile value (for the three year period from 7/91 through 6/94) is approximately 89.9%. The 1994 Fort Calhoun year-end goal for this indicator is a minimum of 96.03%.

Data Source: Generation Totals Report & Monthly Operating Report  
 Accountability: Chase  
 Positive Trend







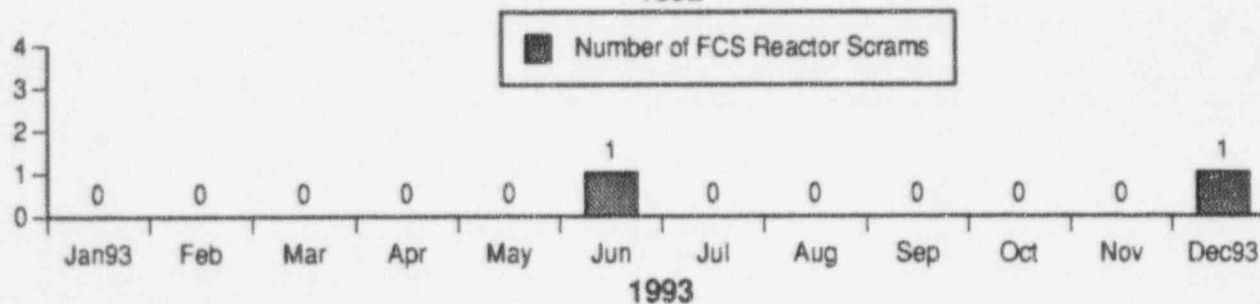
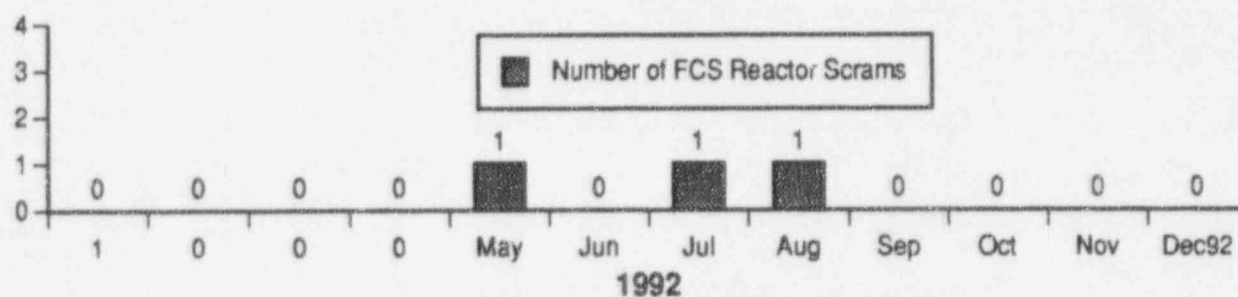
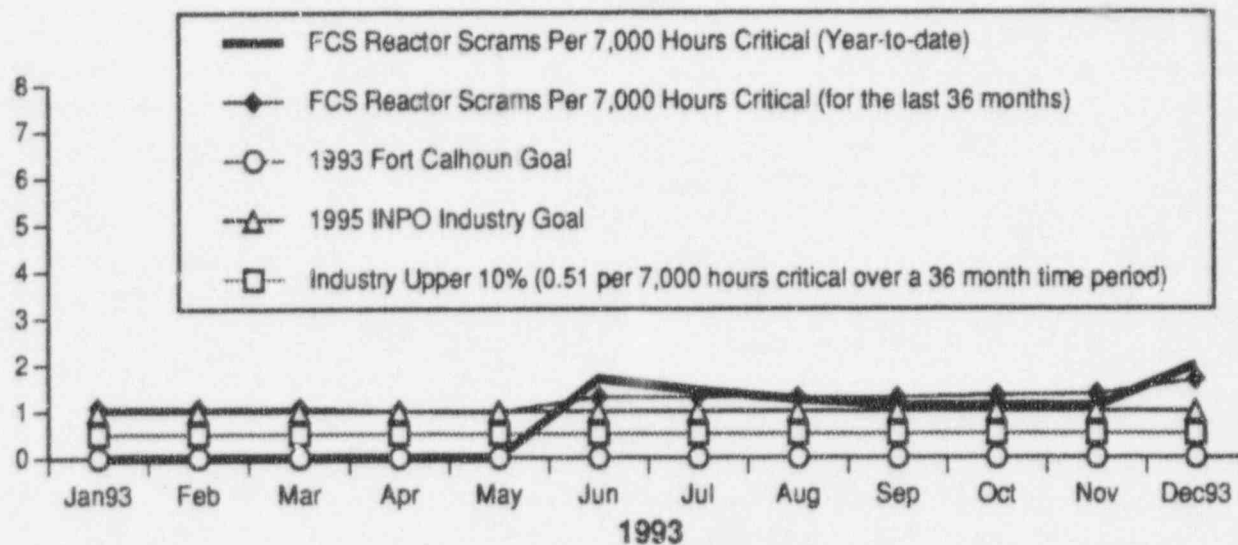
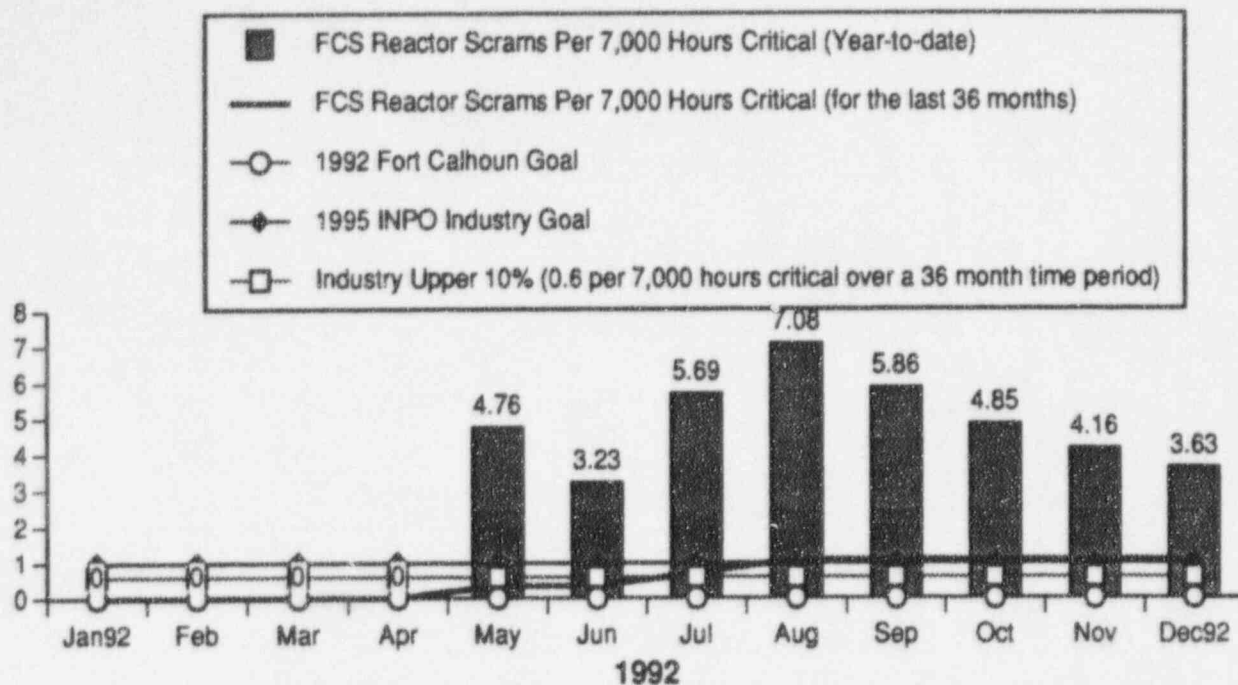
This indicator shows the plant monthly Unplanned Capability Loss Factor (UCLF), the year-to-date UCLF and the goal. UCLF is defined as the ratio of the unplanned energy losses during a given period of time, to the reference energy generation (the energy that could be produced if the unit were operated continuously at full power under reference ambient conditions), expressed as a percentage.

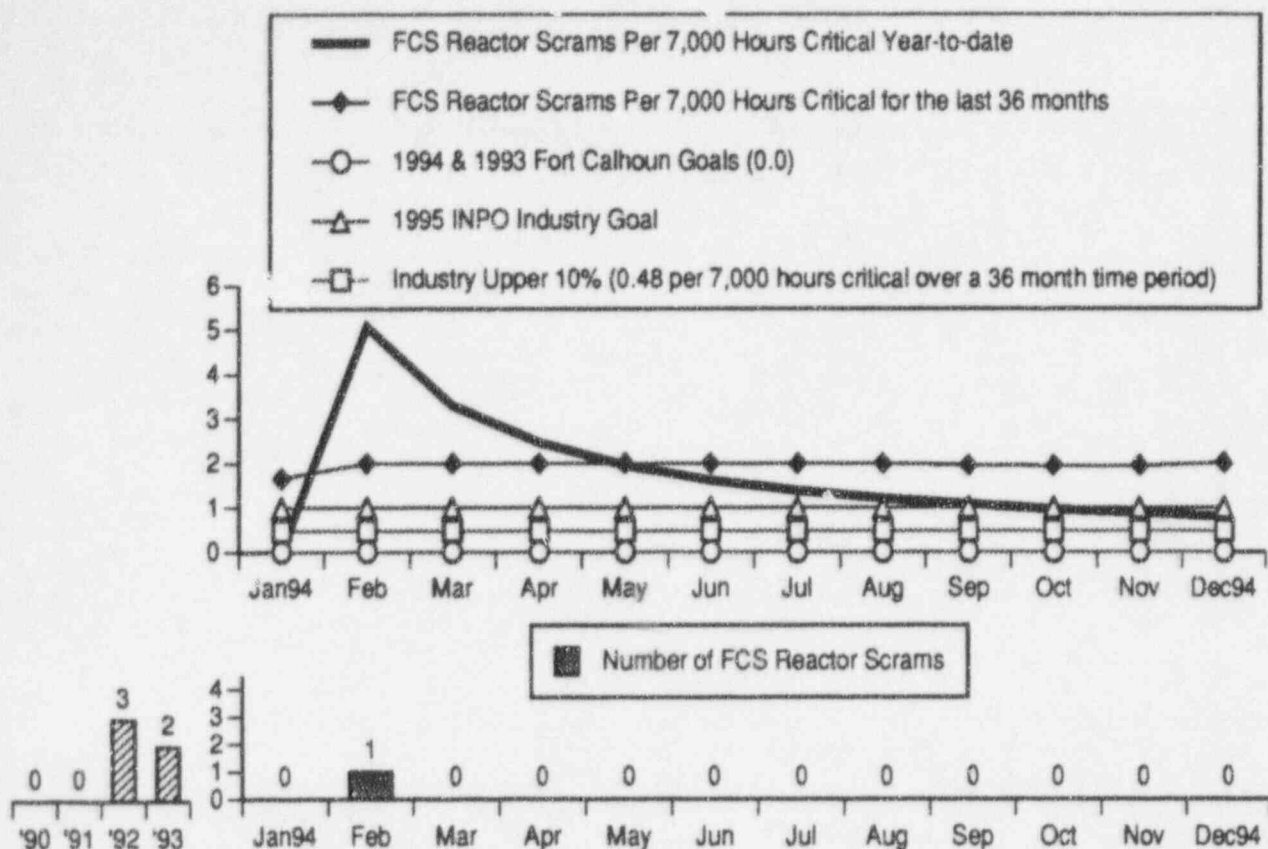
The UCLF for the month of December 1994 was reported as 0.0%. The year-to-date UCLF was 1.61%, the UCLF for the last 12 months was 1.61%, and the 36-month average UCLF was reported as 5.73% at the end of the month.

Unplanned energy losses for the month of February 1994 were due to a generator and reactor trip that occurred following the failure of the relay for the Containment High Pressure Signal Supervisory Circuit. Unplanned energy losses for the month of January were due to derates to repair condenser tubes and a failed level control valve on a heater drain tank. Unplanned energy losses for November 1994 were due to the inoperability of the "B" 120-VAC instrument inverter for 2.5 hours.

The 1995 INPO industry goal is 4.5% and the industry upper ten percentile value (for the three year period from 7/91 through 6/94) is approximately 1.36%. The 1994 Fort Calhoun year-end goal for this indicator is a maximum value of 3.97%.

Data Source: Generation Totals Report & Monthly Operating Report  
 Accountability: Chase  
 Positive Trend





### UNPLANNED AUTOMATIC REACTOR SCRAMS PER 7,000 HOURS CRITICAL

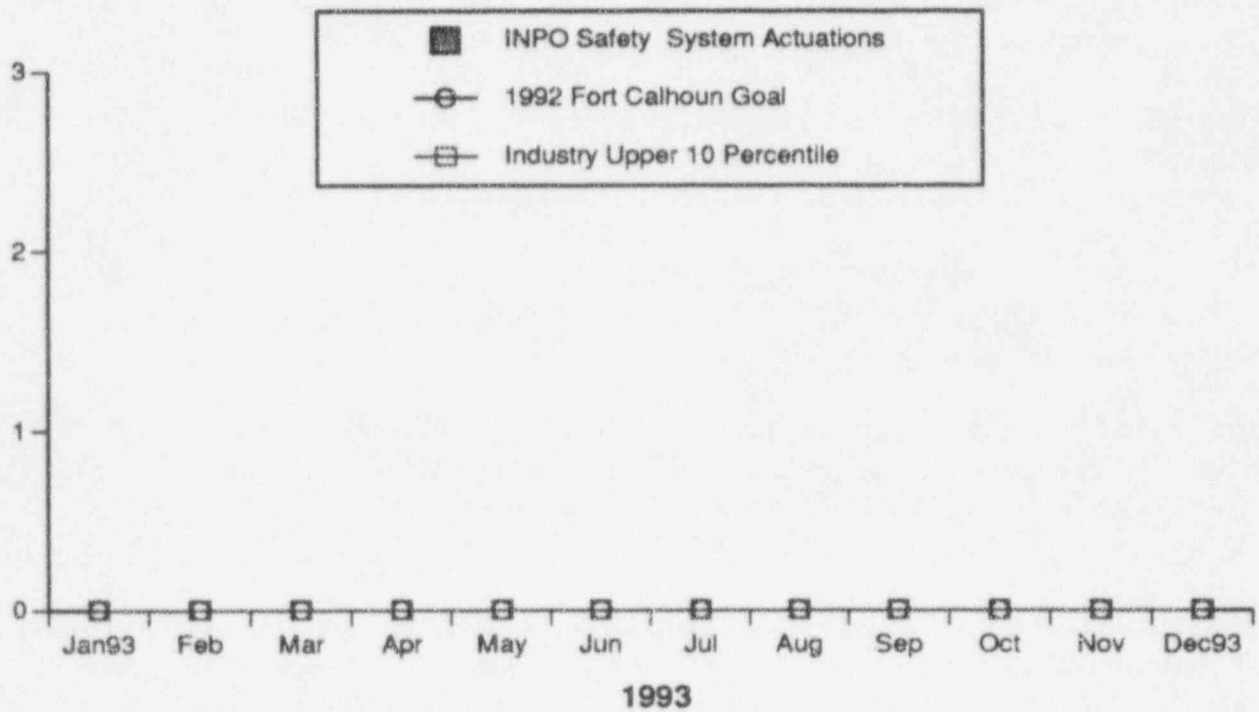
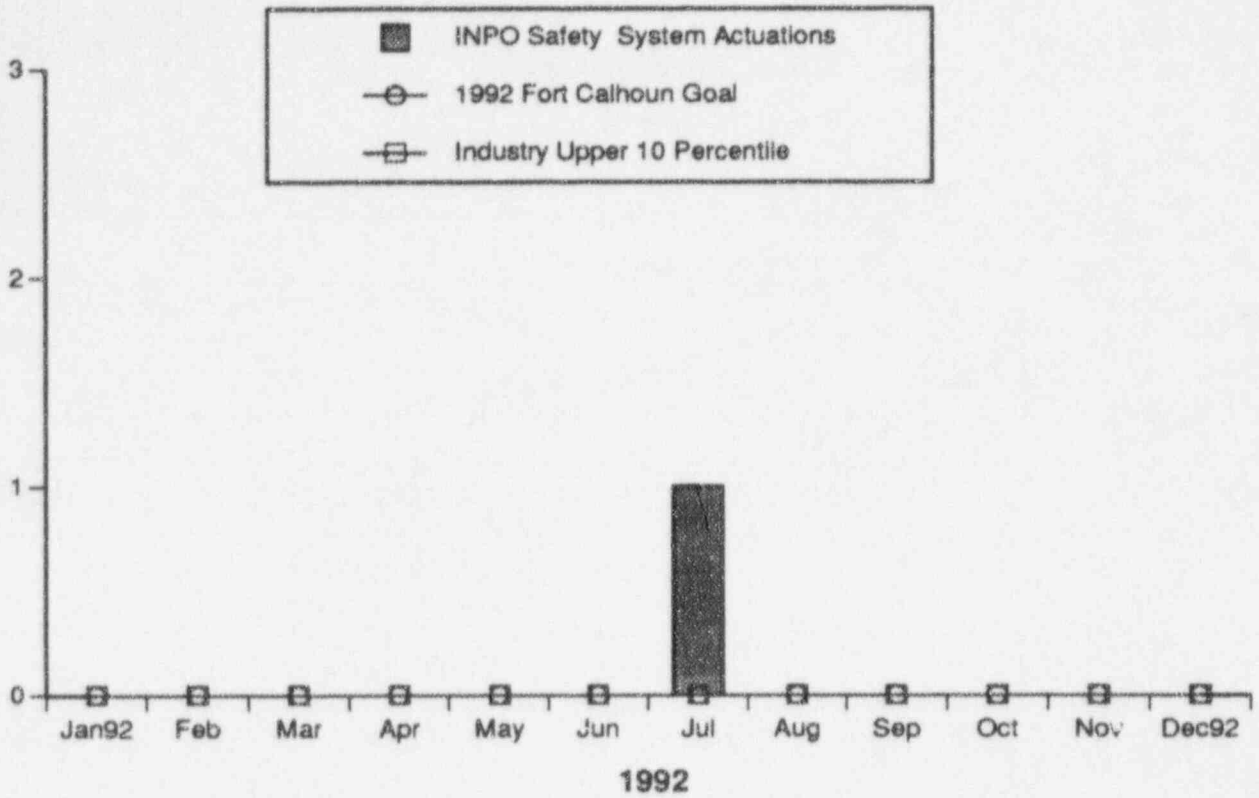
The upper graph shows the number of unplanned automatic reactor scrams per 7,000 hours critical (as defined in INPO's 12/93 publication "Detailed Descriptions of International Nuclear Power Plant Performance Indicators and Other Indicators") for Fort Calhoun Station. The lower graph shows the number of unplanned automatic reactor scrams that occurred during each month for the last twelve months.

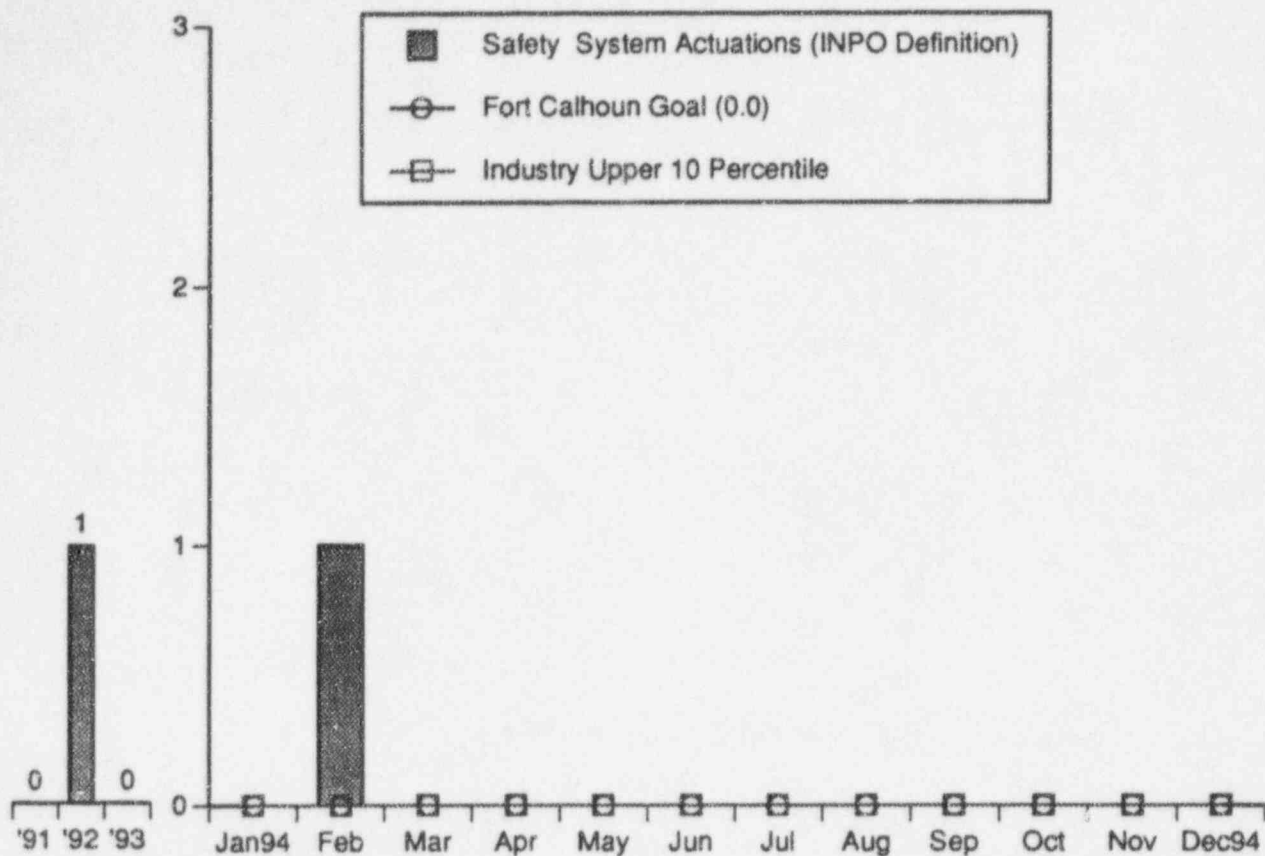
The year-to-date station value was 0.80 at the end of December 1994. The value for the 12 months from January 1, 1994, through December 31, 1994, was 0.80. The value for the last 36 months was 2.01.

An unplanned automatic reactor scram occurred on February 11, 1994 when supervisory relay 86B/CPHSS failed. An unplanned automatic reactor scram occurred on December 6, 1993 during EHC testing.

The 1994 Fort Calhoun goal for this indicator is 0. The 1995 INPO industry goal is a maximum of 1 unplanned automatic reactor scram per 7,000 hours critical. The industry upper ten percentile value is approximately 0.48 scrams per 7,000 hours critical for the 36-month time period from 7/91 through 6/94.

Data Source: Monthly Operations Report & Plant Licensee Event Reports (LERs)  
 Accountability: Chase  
 Adverse Trend: None





#### UNPLANNED SAFETY SYSTEM ACTUATIONS - (INPO DEFINITION)

There were no INPO unplanned safety system actuations during the month of December 1994.

There was 1 INPO unplanned safety system actuation during the month of February 1994. It occurred on February 11 when supervisory relay 86B/CPHSS failed, which resulted in tripping relay 86B/CPHS. The CPHS relay trip actuated the Safety Injection Actuation Signal, Containment Isolation Actuation Signal, Ventilation Isolation Actuation Signal and Steam Generator Isolation Signal. The Steam Generator Isolation Signal automatically closed both main steam isolation valves, which resulted in a concurrent turbine and reactor trip.

An INPO unplanned safety system actuation occurred during the month of July 1992. It was due to the loss of an inverter and the subsequent reactor trip on 7/3/92.

The 1994 Fort Calhoun goal for this indicator is 0.

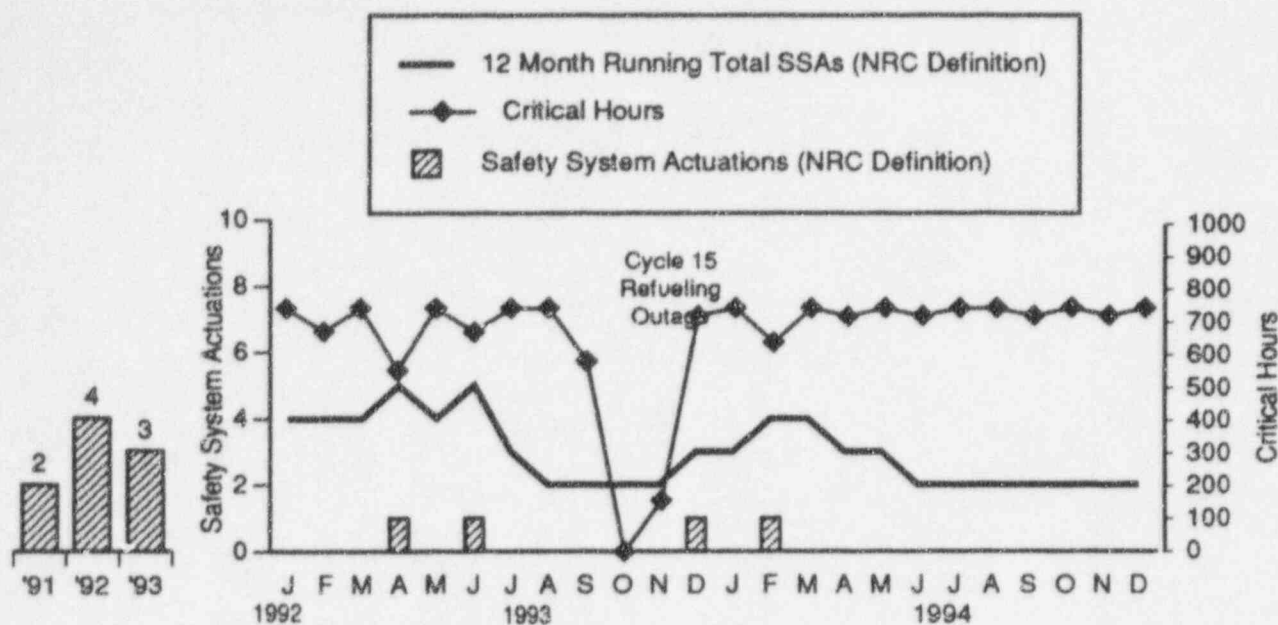
Data Source: Monthly Operations Report & Plant Licensee Event Reports (LERs)

Accountability: Jaworski/Foley/Ronning

Adverse Trend: None



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### UNPLANNED SAFETY SYSTEM ACTUATIONS - (NRC DEFINITION)

This indicator shows the number of unplanned safety system actuations (SSAs), which includes the High and Low Pressure Safety Injection Systems, the Safety Injection Tanks, and the Emergency Diesel Generators. The NRC classification of SSAs includes actuations when major equipment is operated and when the logic systems for these safety systems are challenged.

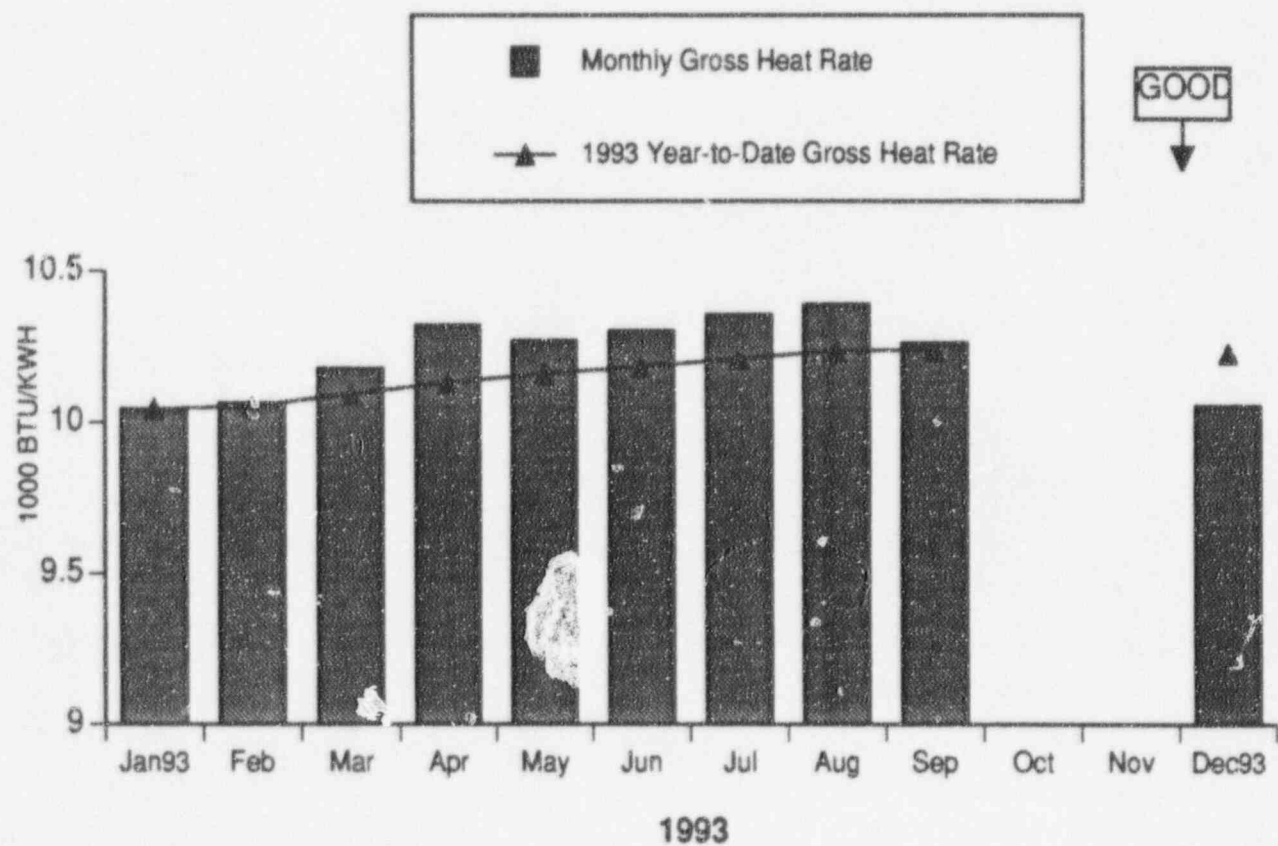
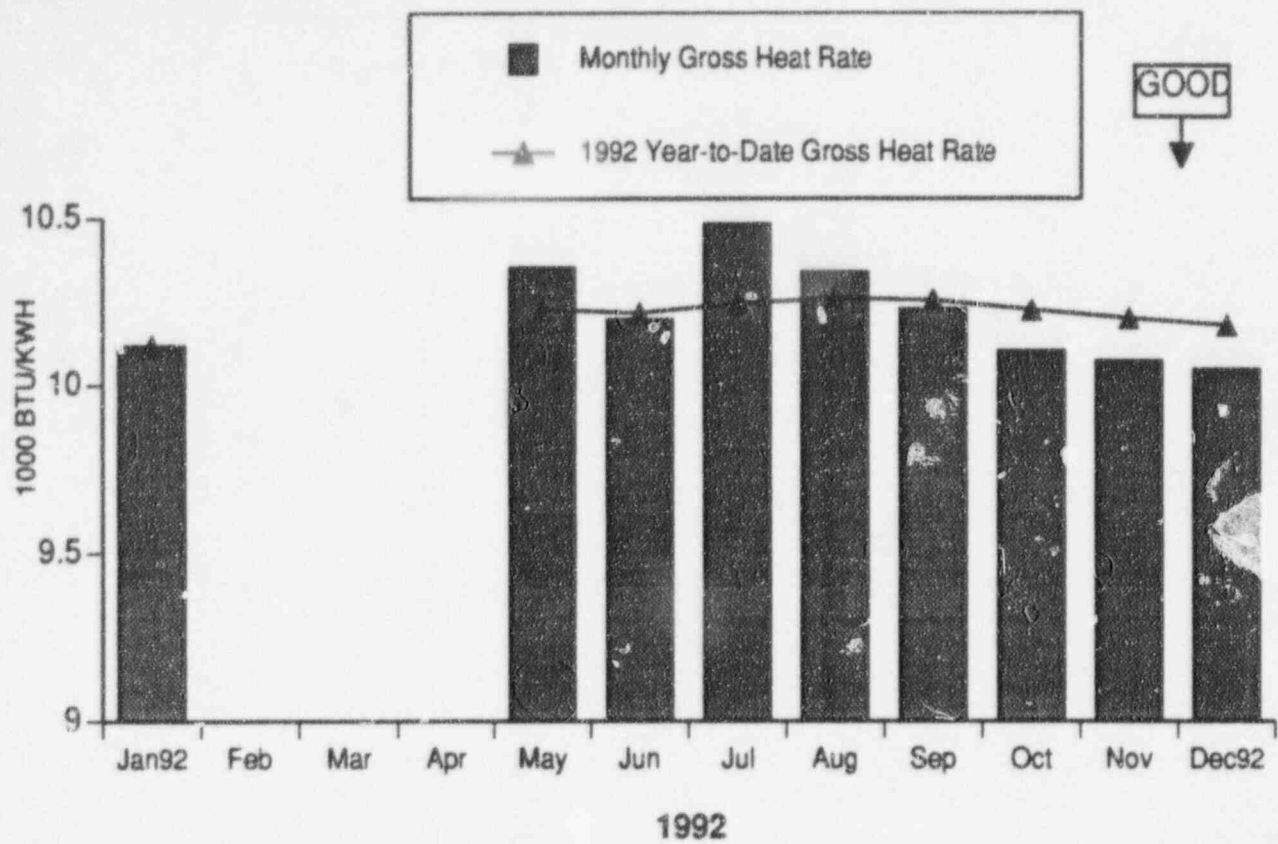
There was 1 NRC unplanned safety system actuation during the month of February 1994. It occurred on February 11 when supervisory relay 86B/CPHSS failed, which resulted in a concurrent turbine and reactor trip.

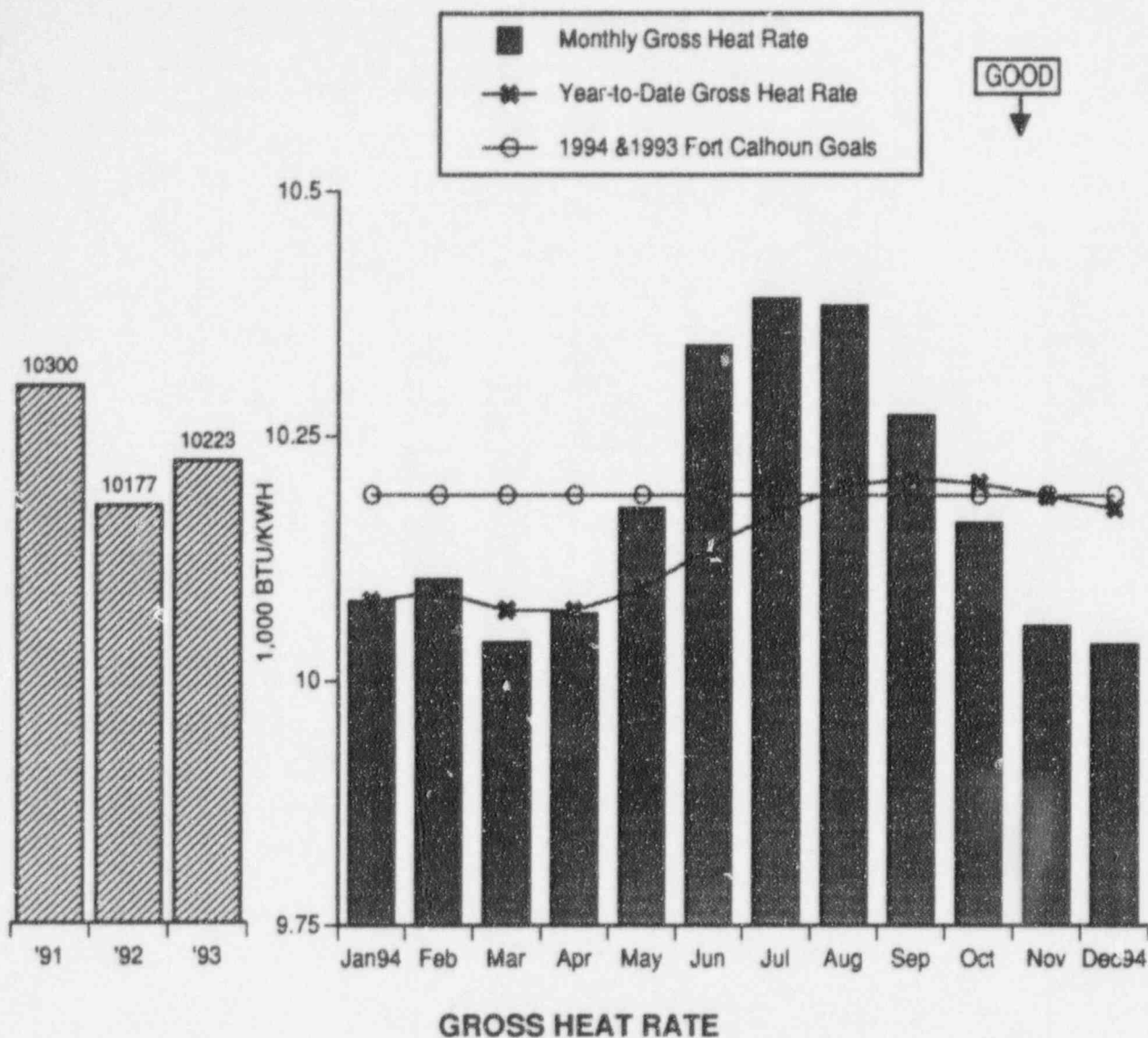
There were 3 NRC unplanned safety system actuations in 1993: 1) In December 1993 the main turbine and reactor tripped during Electro-Hydraulic Control pump start testing; 2) In June 1993 the inadvertent jarring of a 345 KV fault relay in the switchyard caused a turbine and reactor trip; and 3) In April 1993 a non-licensed operator mistakenly opened the wrong potential fuse drawer, causing a low voltage alarm on bus 1A1, a loadshed on bus 1A1 and an auto start of an EDG.

There were 4 unplanned safety system actuations in 1992: 1) In August, due to the failure of an AC/DC converter in the Turbine Electro Hydraulic Control system, pressurizer safety valve RC-142 opened prior to reaching design pressure during a plant transient and trip; 2) On July 3 there was an inverter failure and the subsequent reactor trip; 3) On July 23 there was an unplanned diesel generator start when an operator performing a surveillance test inadvertently pushed the normal start button instead of the alarm acknowledge button; and 4) In May the turbine generator tripped on a false high level moisture separator trip signal which caused a simultaneous reactor trip and subsequent anticipatory start signal to both diesel generators.

There have been 2 unplanned safety system actuations in the last 12 months. The 1994 Fort Calhoun goal for this indicator is 0.

Data Source: Monthly Operations Report & Plant Licensee Event Reports (LERs)  
 Accountability: Jaworski/Foley/Ronning  
 Adverse Trend: None





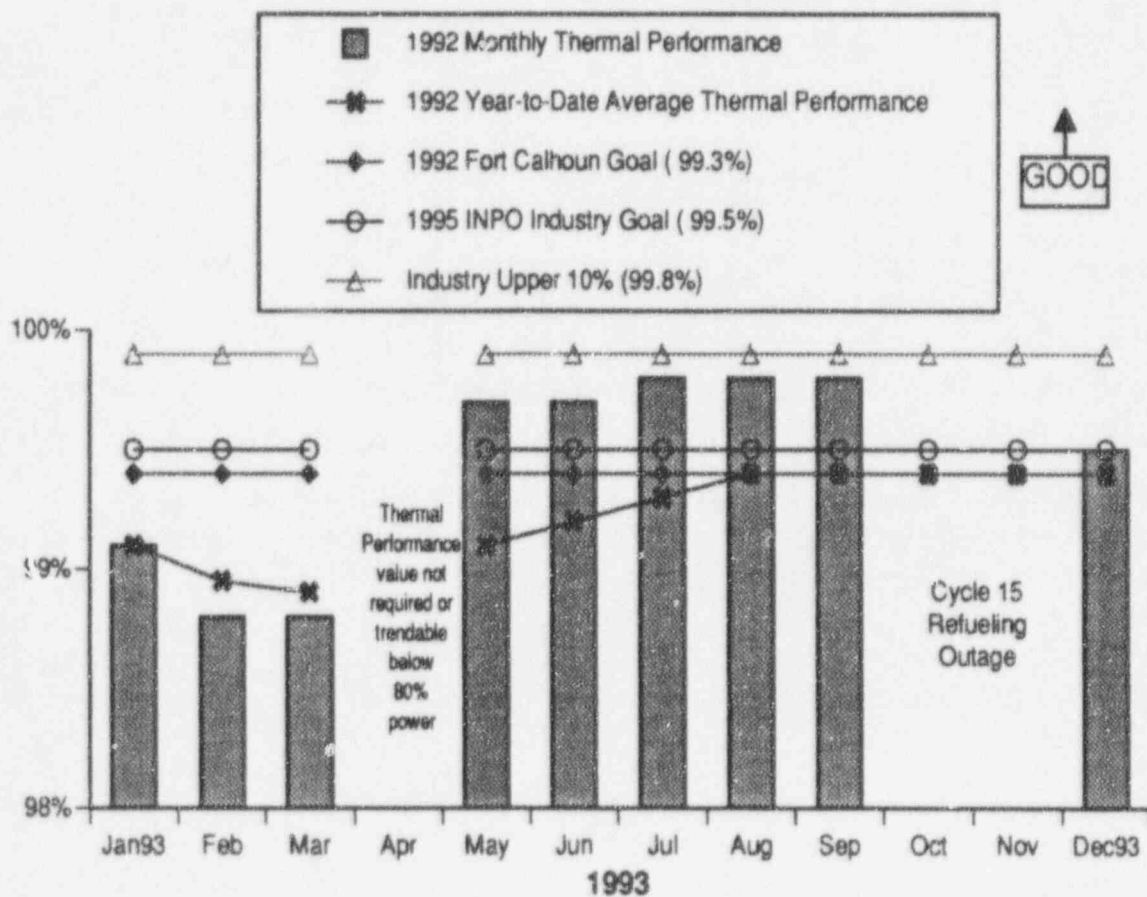
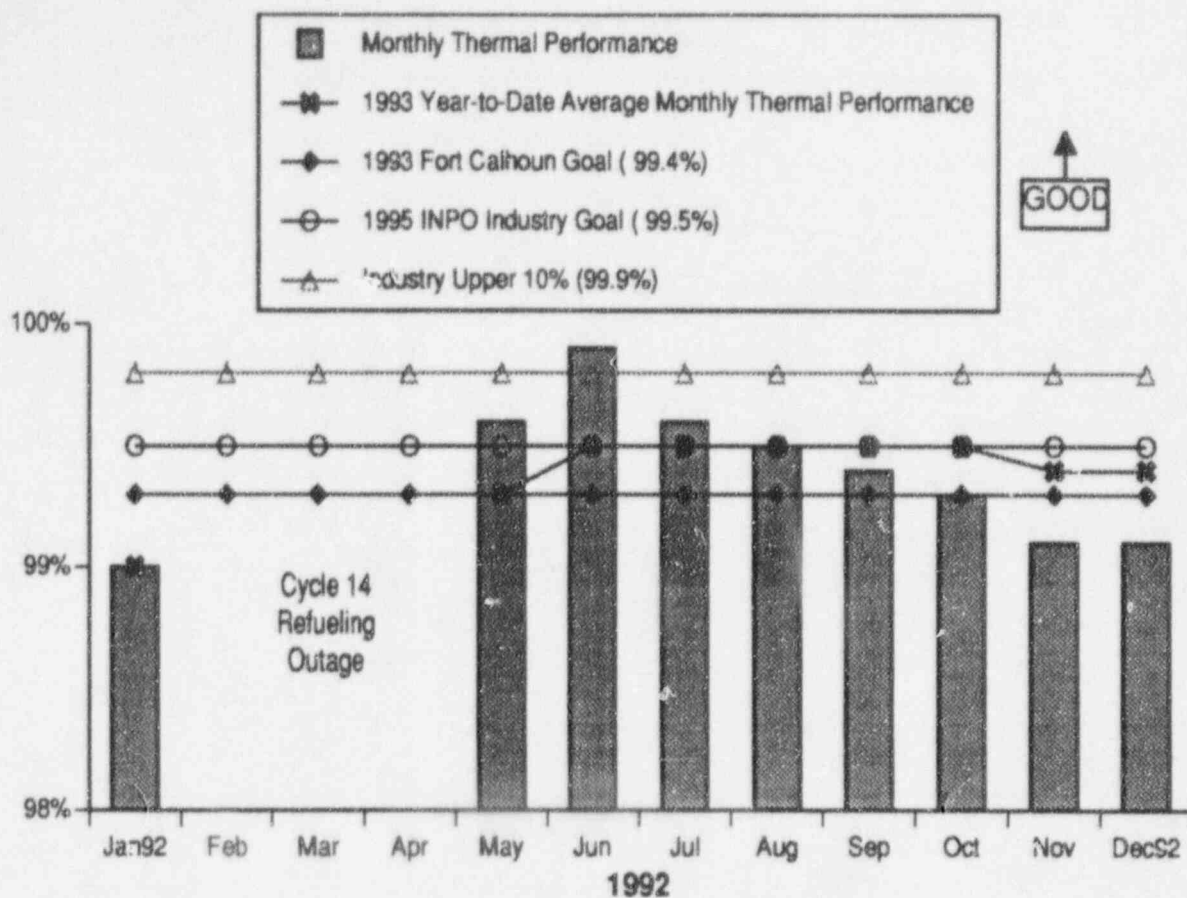
This indicator shows the Gross Heat Rate (GHR) for the reporting month, the year-to-date GHR, the goals and the year-end GHR for the previous 3 years.

The gross heat rate for Fort Calhoun Station was 10,037 for the month of December 1994. The GHR for the year 1994 was 10,176.

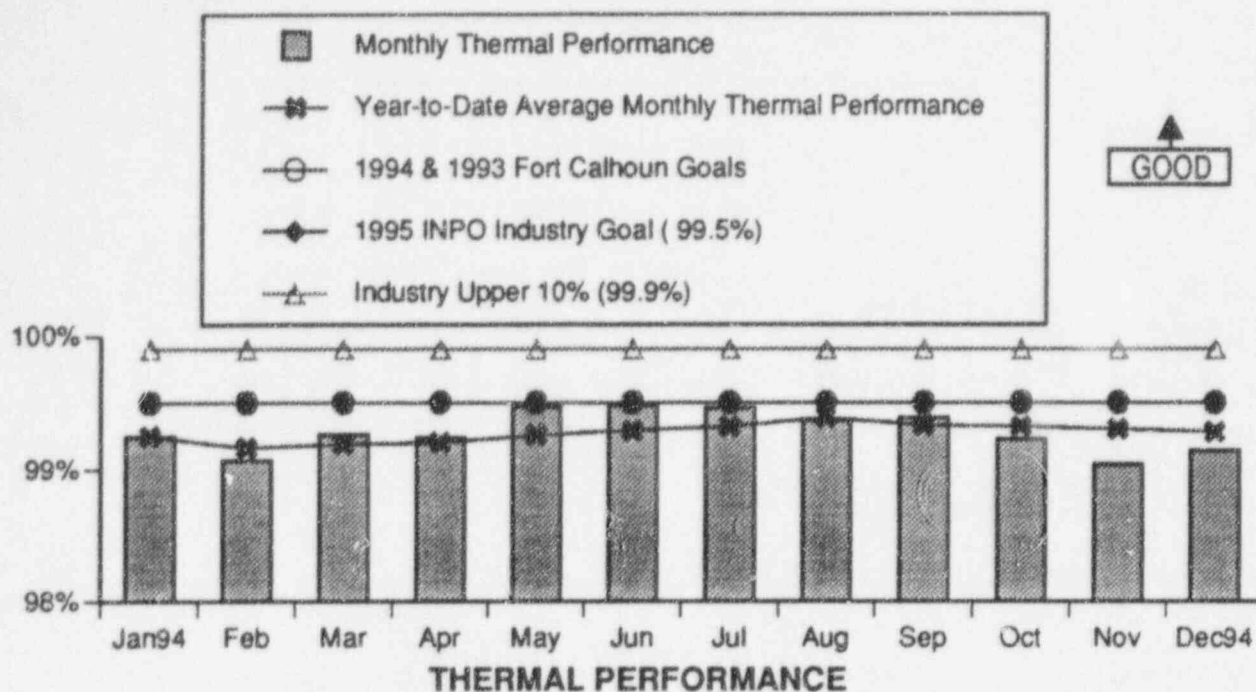
The GHR varies with fluctuations in river water temperature. In general, the GHR improves during the winter months and degrades during the summer. This is because the gross heat rate is not normalized to the design river water temperature of 60 degrees Fahrenheit.

The 1994 Fort Calhoun year-end goal for this indicator is  $\leq 10,190$ .

Data Source: Holthaus/Gray (Manager/Source)  
 Accountability: Chase/Jaworski  
 Adverse Trend: None







This indicator shows the Thermal Performance value for the reporting month, the year-to-date average monthly thermal performance value, the Fort Calhoun goals, the 1995 INPO industry goal and the approximate industry upper ten percentile value.

The thermal performance value for December 1994 was 99.14%. The year-to-date average monthly thermal performance value was 99.28% at the end of the month. The average monthly value for the 12 months from January 1, 1994, through December 31, 1994 was 99.28%.

The low thermal performance value for February 1994 is attributable to level control problems on heaters 3A and 5B, and to spring runoff resulting in screen carry-over and condenser fouling. Improvements made during the month of March were: warm water recirc. was taken off-line; some recovery in condenser performance was achieved due to backwashing at regular intervals; and the level control problems for heater 3A were corrected. Thermal Performance improved in May as a result of the backwash valve adjustments on "A" Condenser and improvements in Heater 2A level control.

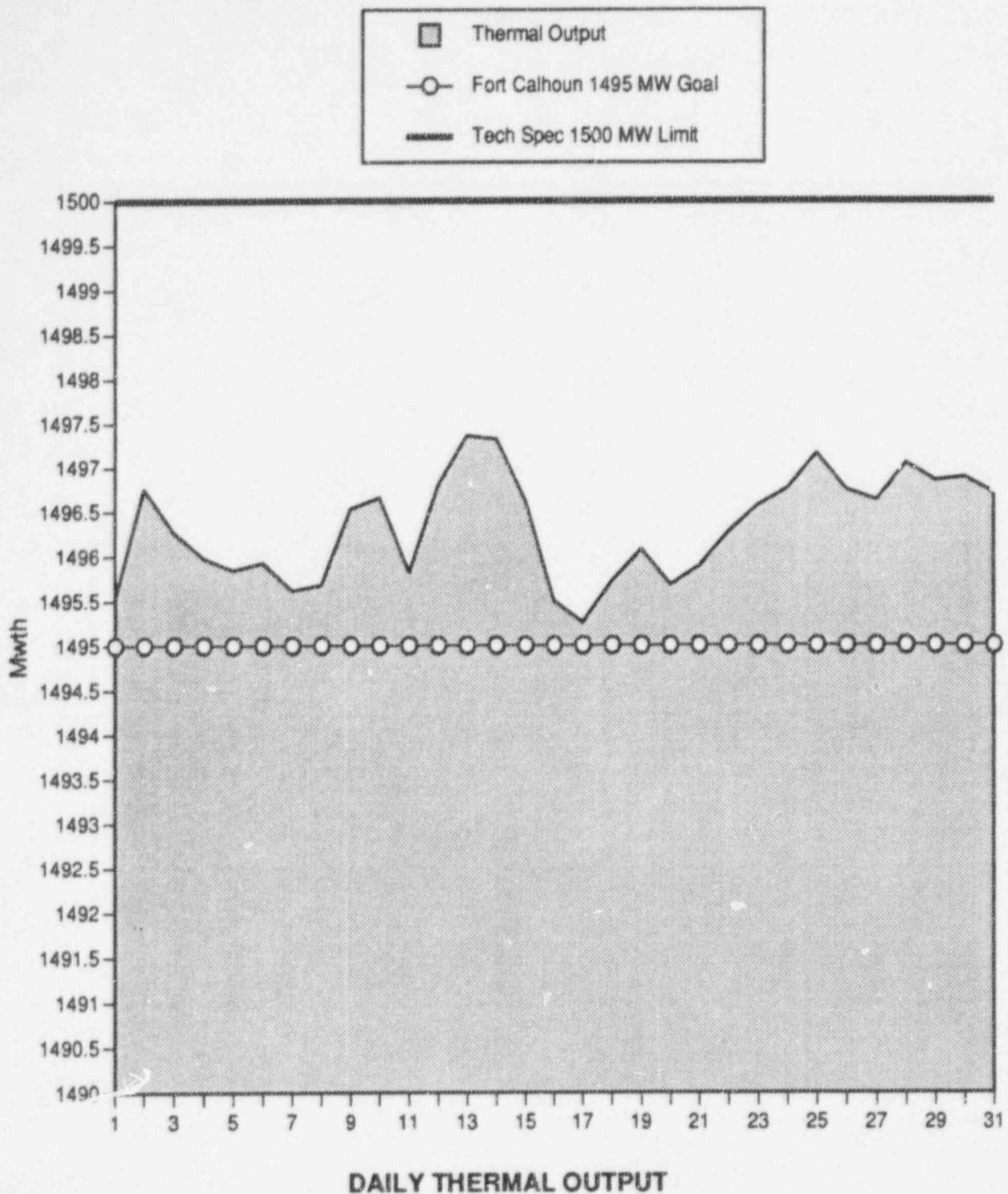
Initial results from testing to verify FW flow requirements indicates biased results from plant instruments is causing the thermal performance indicator to be under-reported. Corrections to the indicator will be made upon completion of the FW Flow Nozzle Fouling Study.

The 1994 Fort Calhoun year-end goal for this indicator is a minimum of 99.5%. The 1993 Fort Calhoun goal was a minimum of 99.4%. The 1995 INPO industry goal is 99.5% and the industry upper 10 percentile value (for the 1-year period from 7/93 through 6/94) is approximately 99.9%.

Data Source: Jaworski/Popek  
 Accountability: Jaworski/Popek  
 Adverse Trend: Increased management attention.



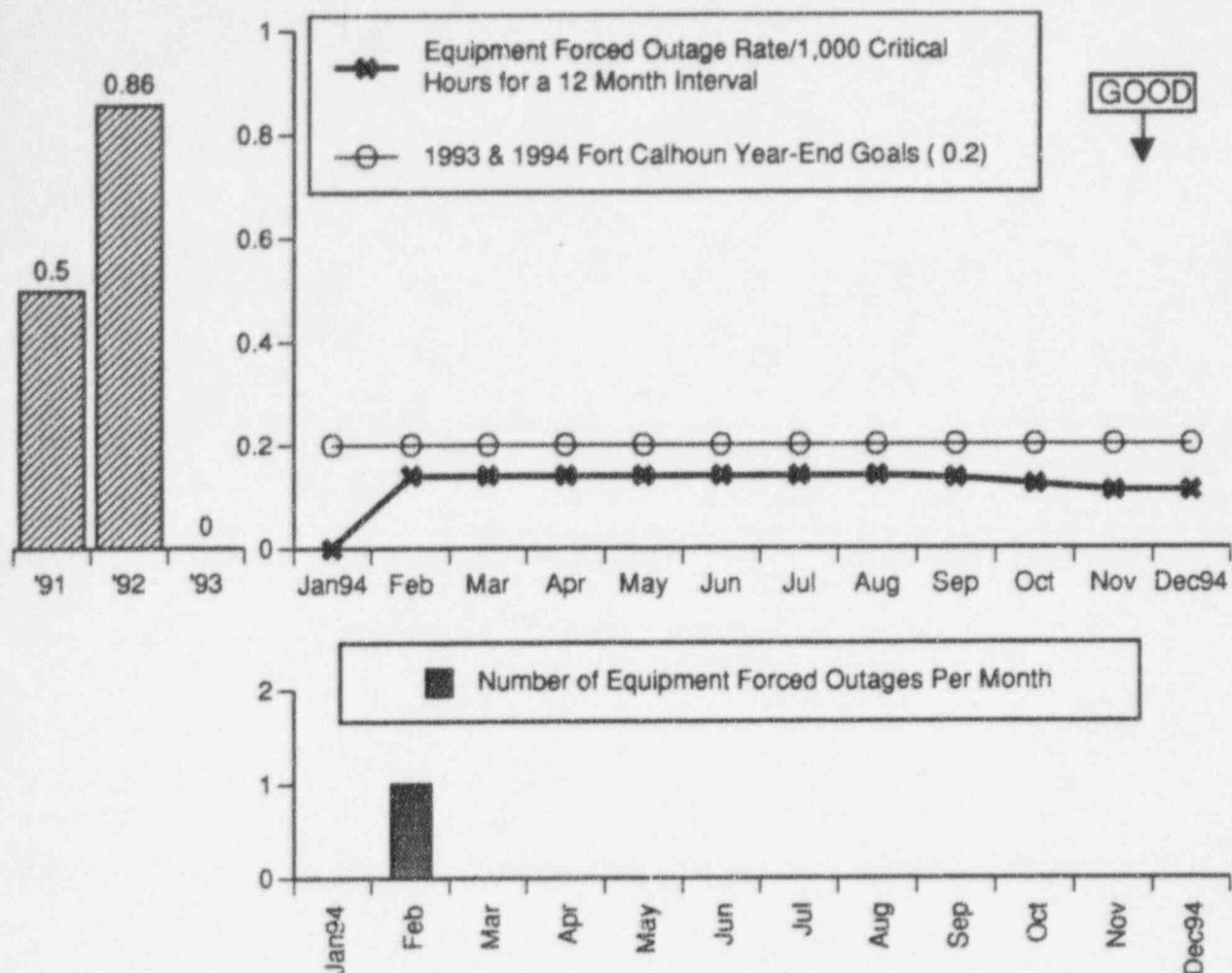
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The thermal output graph displays the daily operating power level during December 1994, the 1500 thermal megawatt average technical specification limit, and the 1495 thermal megawatt Fort Calhoun goal.

Data Source: Holthaus/Gray (Manager/Source)  
 Accountability: Chase/Tills  
 Adverse Trend: None

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### EQUIPMENT FORCED OUTAGES PER 1,000 CRITICAL HOURS

The equipment forced outage rate per 1,000 critical hours for the 12 months from January 1, 1994, through December 31, 1994, was 0.11. The rate per 1,000 critical hours for the months from January through December 1994 was 0.11.

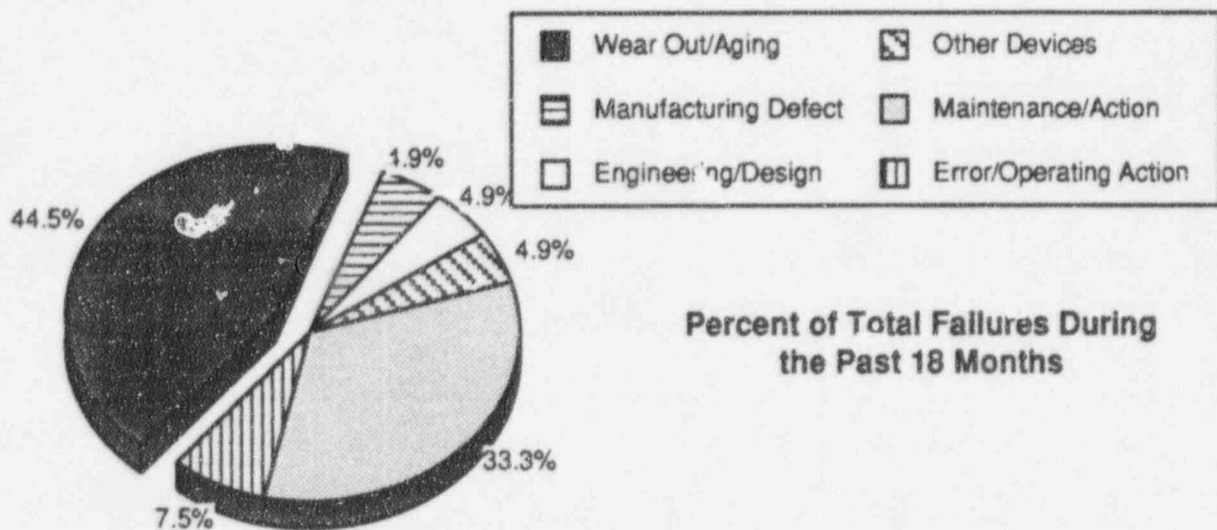
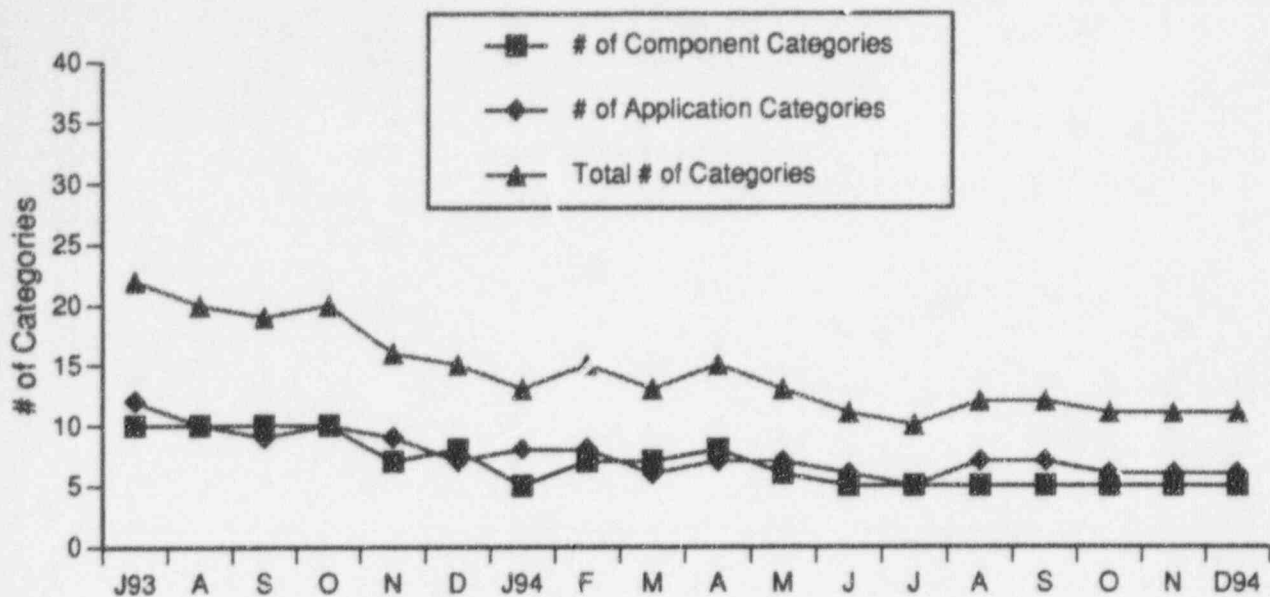
An equipment forced outage occurred on February 11, 1994, when the plant experienced an unplanned automatic reactor trip as a result of the failure of the relay for the Containment High Pressure Signal Supervisory Circuit.

An equipment forced outage occurred in August 1992 and continued through September. It was due to the failure of an AC/DC converter in the Turbine Electro Hydraulic Control System.

The 1994 Fort Calhoun year-end goal for this indicator is a maximum value of 0.20.

Data Source: Monthly Operations Report & Plant Licensee Event Reports (LERs)  
 Accountability: Chase/Jaworski  
 Positive Trend

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Percent of Total Failures During the Past 18 Months

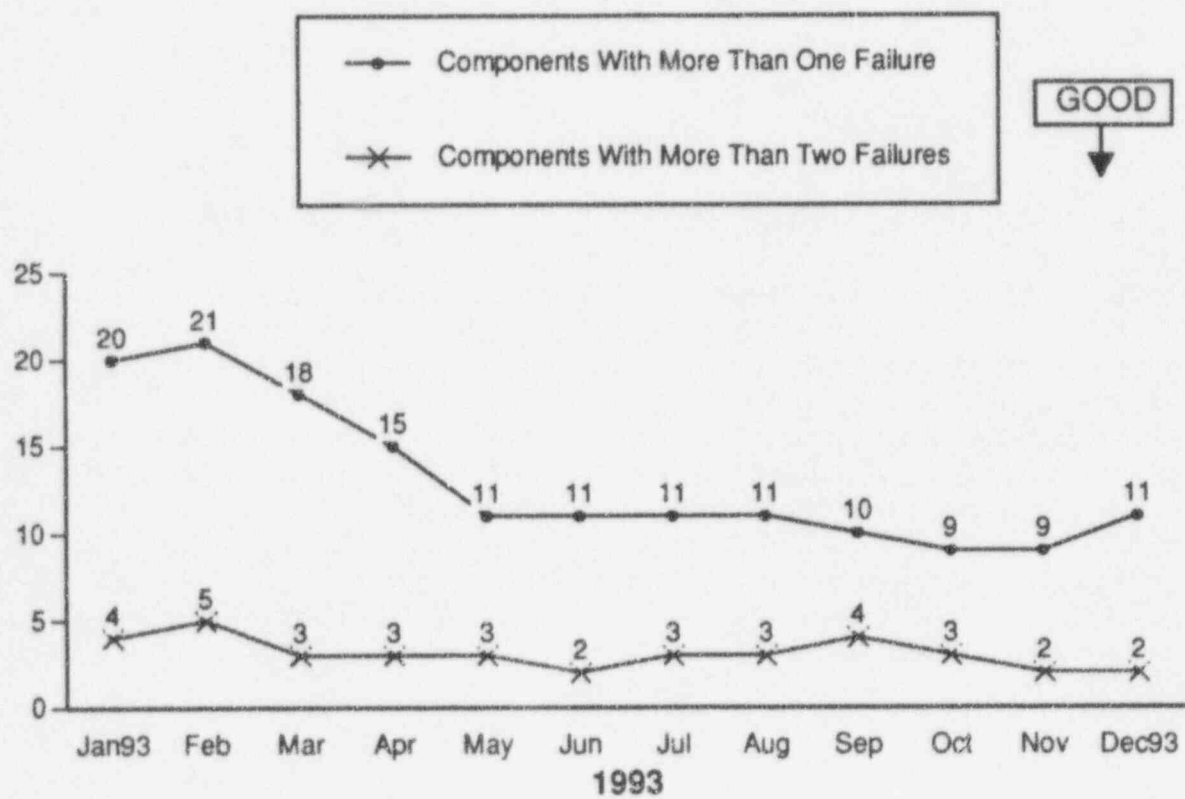
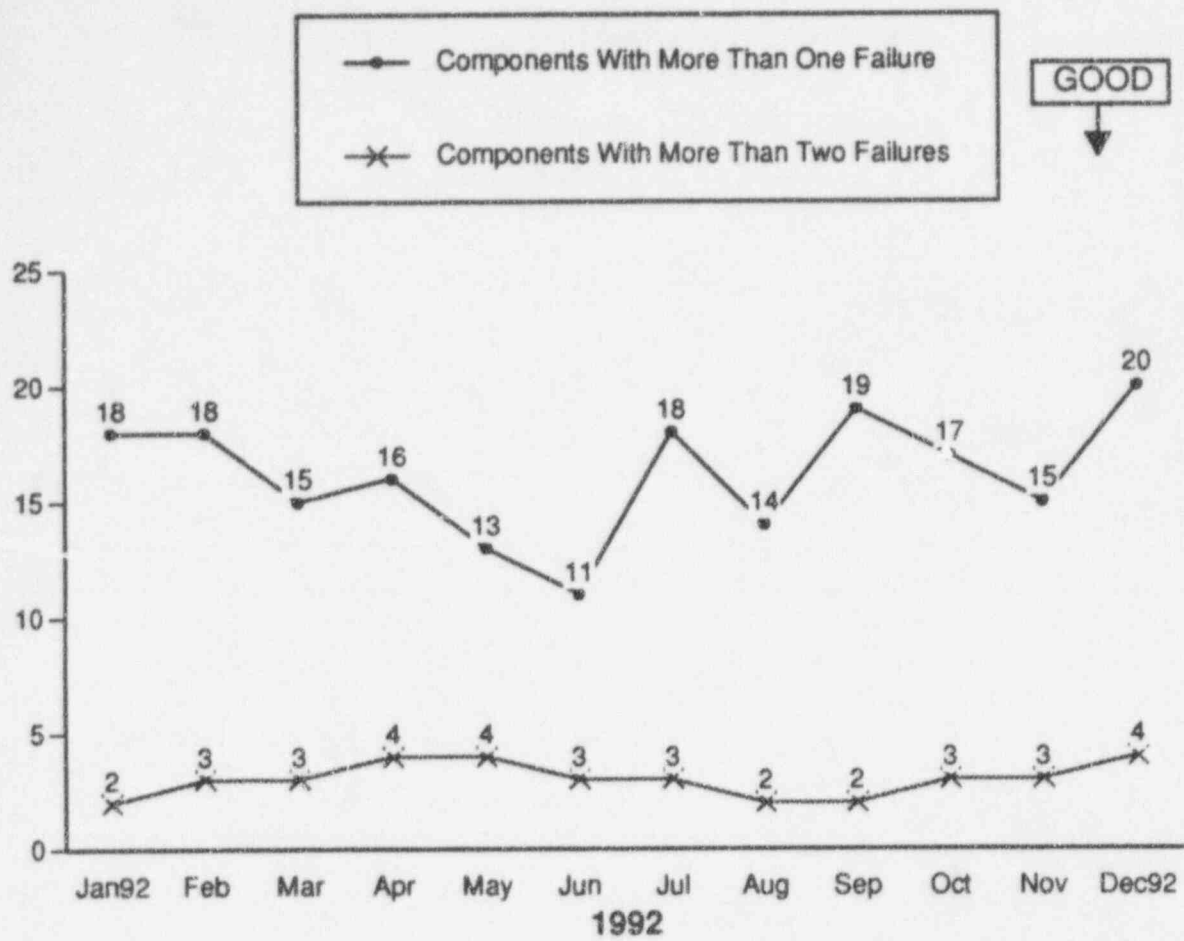
### COMPONENT FAILURE ANALYSIS REPORT (CFAR) SUMMARY

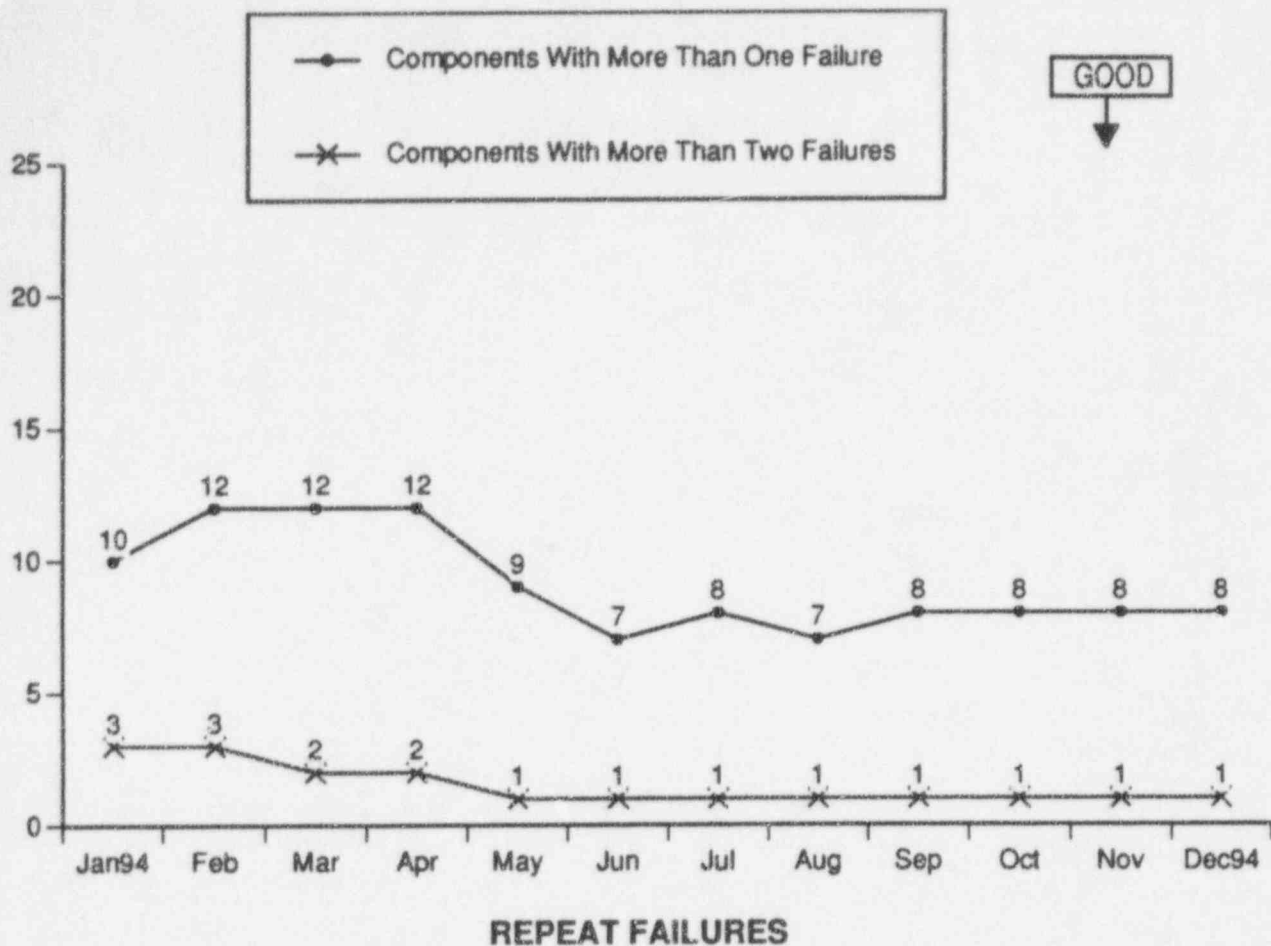
The top chart illustrates the number of component categories, application categories and total categories in which the Fort Calhoun Station has significantly higher (1.645 standard deviations) failure rates than the industry failure rates during the past 18 months (from January 1993 through August 1994). Fort Calhoun Station reported a higher failure rate in 5 of the 87 component categories (valves, pumps, motors, etc.) during the past 18 months. The station reported a higher failure rate in 6 of the 173 application categories (main steam stop valves, auxiliary/emergency feedwater pumps, control element drive motors, etc.) during the past 18 months.

The pie chart depicts the breakdown by INPO cause categories (see the "Definitions" section of this report for descriptions of these categories) for the 96 failure reports that were submitted to INPO by Fort Calhoun Station during the past 18 months. Of these, the failure cause was known for 81. The pie chart reflects known failure causes.

Data Source: Jaworski/Frank (Manager/Source)  
 Accountability: Jaworski/Frank  
 Adverse Trend: None





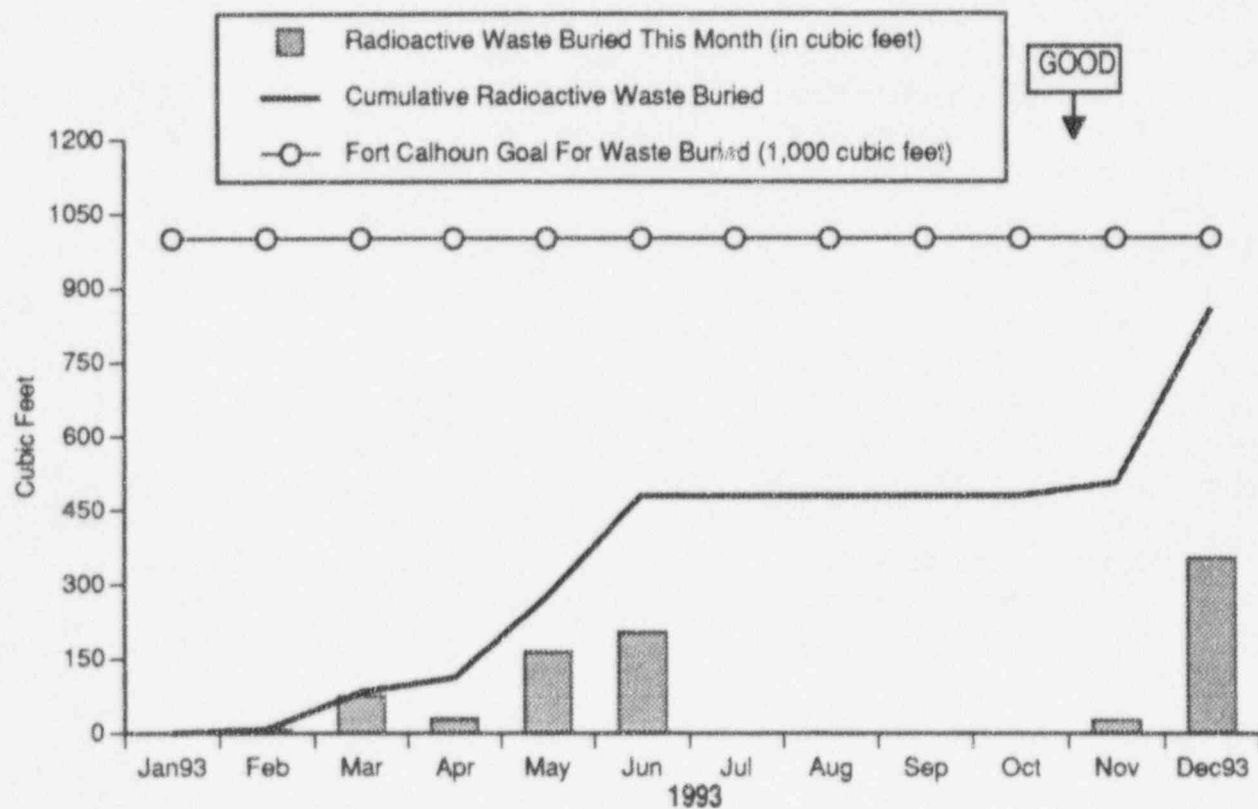
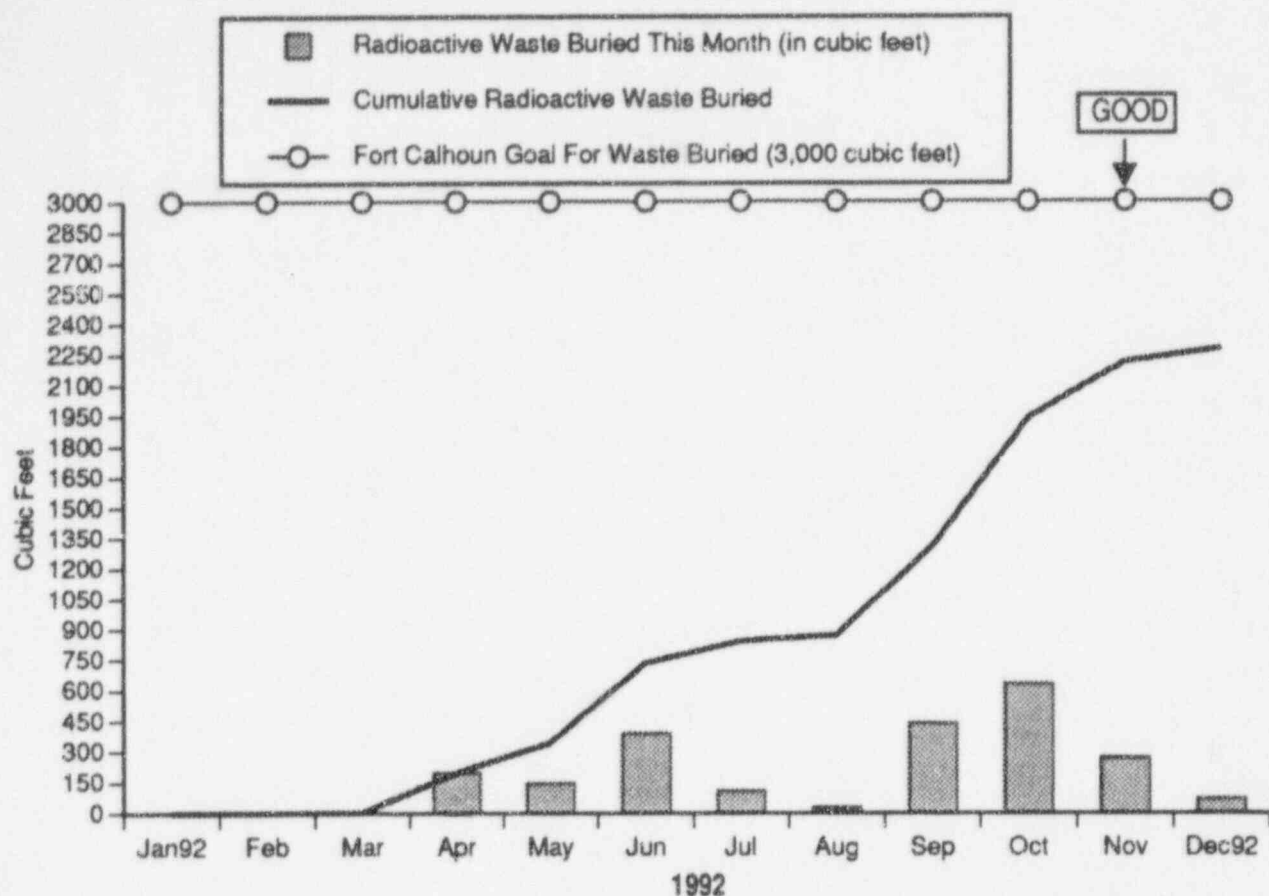


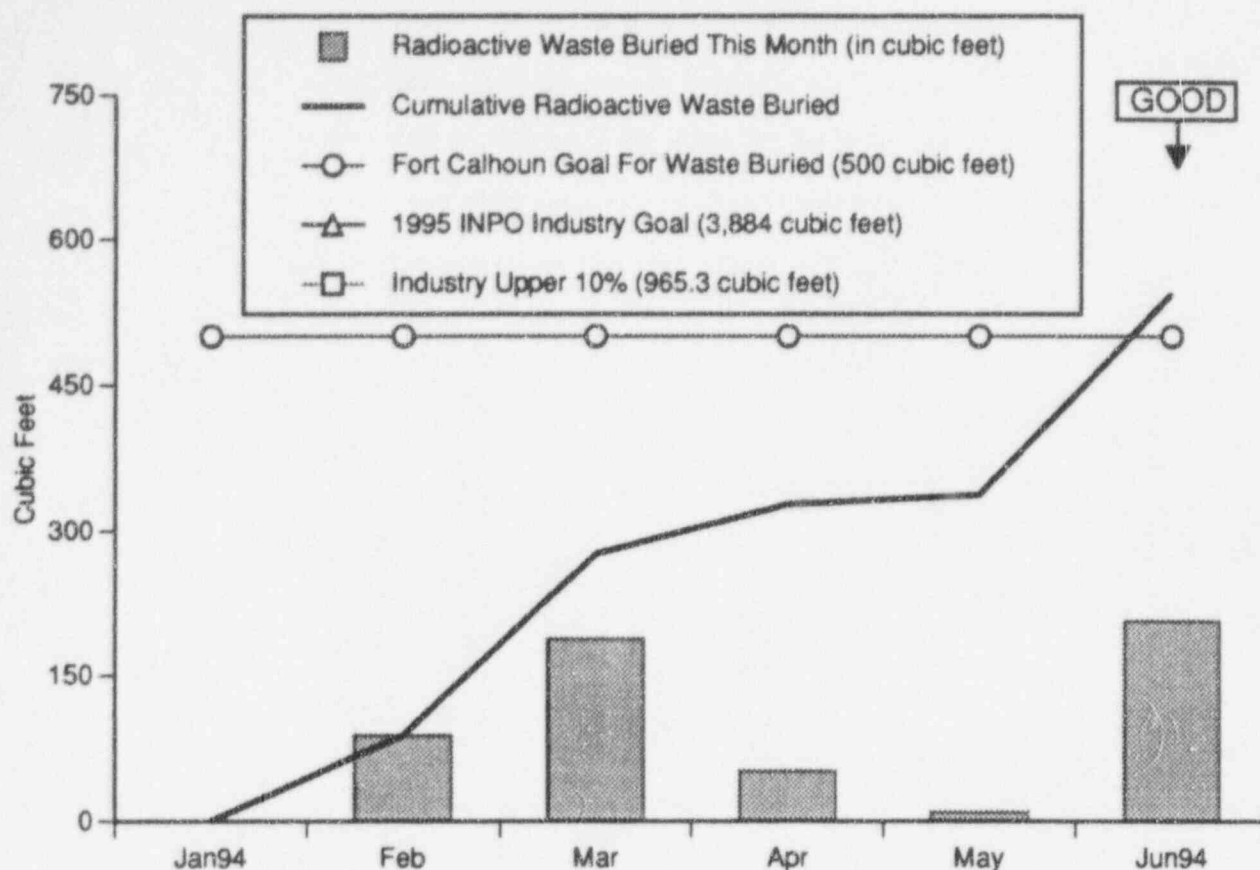
The Repeat Failures Indicator (formerly called the "Maintenance Effectiveness" performance indicator) was developed in response to guidelines set forth by the Nuclear Regulatory Commission's Office for Analysis and Evaluation of Operational Data (NRC/AEOD). The NRC requirement for a Maintenance Effectiveness Performance Indicator has been dropped, but station management considers it useful to continue to track repetitive component failures using the Nuclear Plant Reliability Data System (NPRDS).

This indicator shows the number of NPRDS components with more than 1 failure during the eighteen month CFAR period and the number of NPRDS components with more than 2 failures during the eighteen month CFAR period.

During the last 18 reporting months there were 8 NPRDS components with more than 1 failure. 1 of the 8 had more than 2 failures. The tag numbers of the components with more than 1 failure are: AC-10A, AC-10C, AC-10D, FW-4B, FW-4C, HCV-386-0, NT-001 and RC-374. The tag number of the component with more than 2 failures is AC-10C. Recommendations and actions to correct these repeat component failures are listed in the quarterly Component Failure Analysis Report.

Data Source: Jaworski/Frank (Manager/Source)  
 Accountability: Chase  
 Adverse Trend: None





### VOLUME OF LOW-LEVEL SOLID RADIOACTIVE WASTE

This indicator shows the volume of the monthly radioactive waste buried, the cumulative annual total for radioactive waste buried, the Fort Calhoun and INPO goals, and the approximate industry upper 10%.

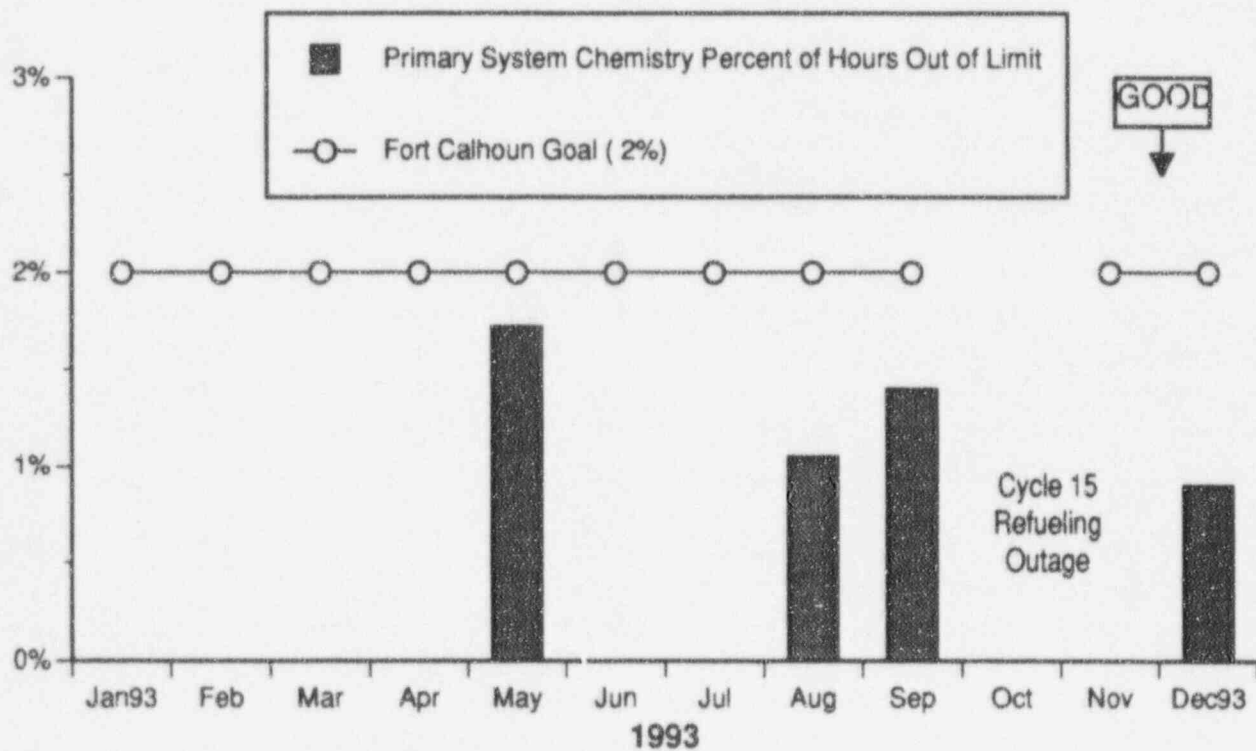
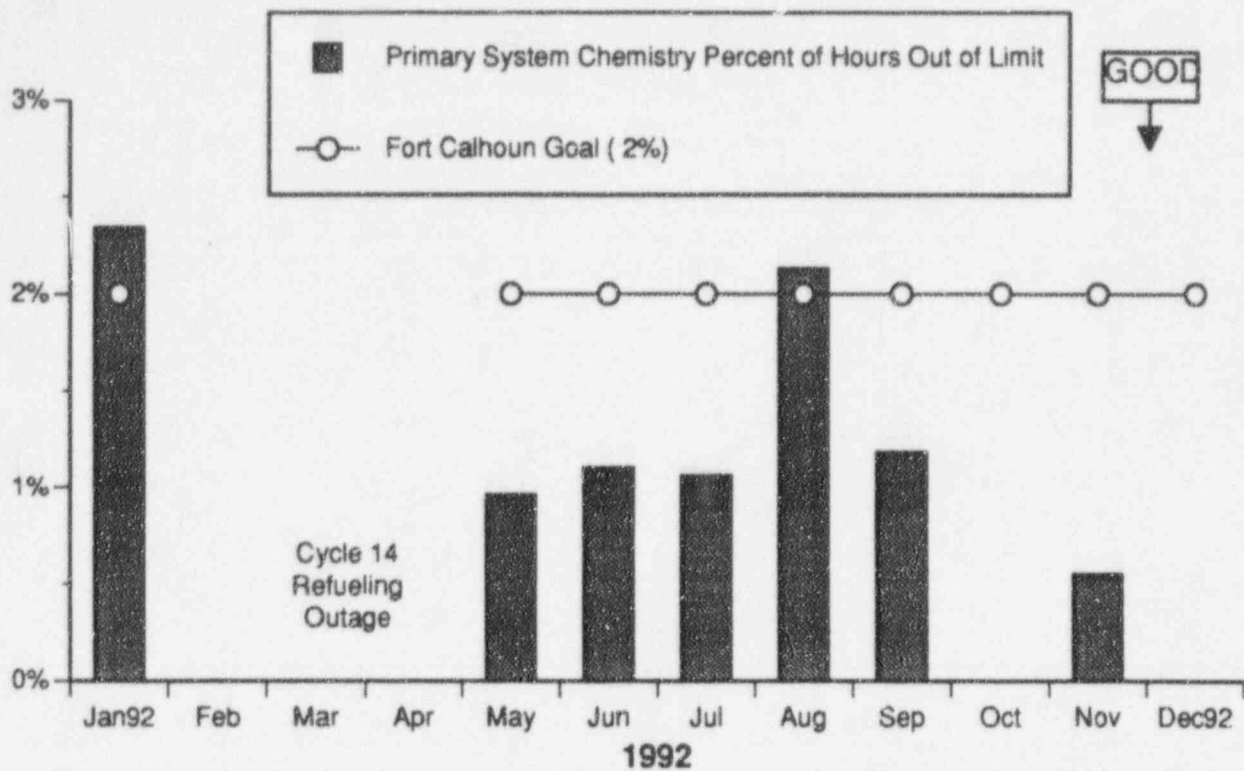
Amount of solid radwaste shipped off-site for processing during December (cubic feet)	0.0
Amount of metals from rack cut-up shipped off-site for processing during December (lbs.)	80,800
Volume of Solid Radwaste Buried during June (cubic feet)	206.0
Cumulative volume of solid radioactive waste buried in 1994 (cubic feet)	543.6
Amount of solid radioactive waste in temporary storage after July 1, 1994 (cubic feet)	0.0

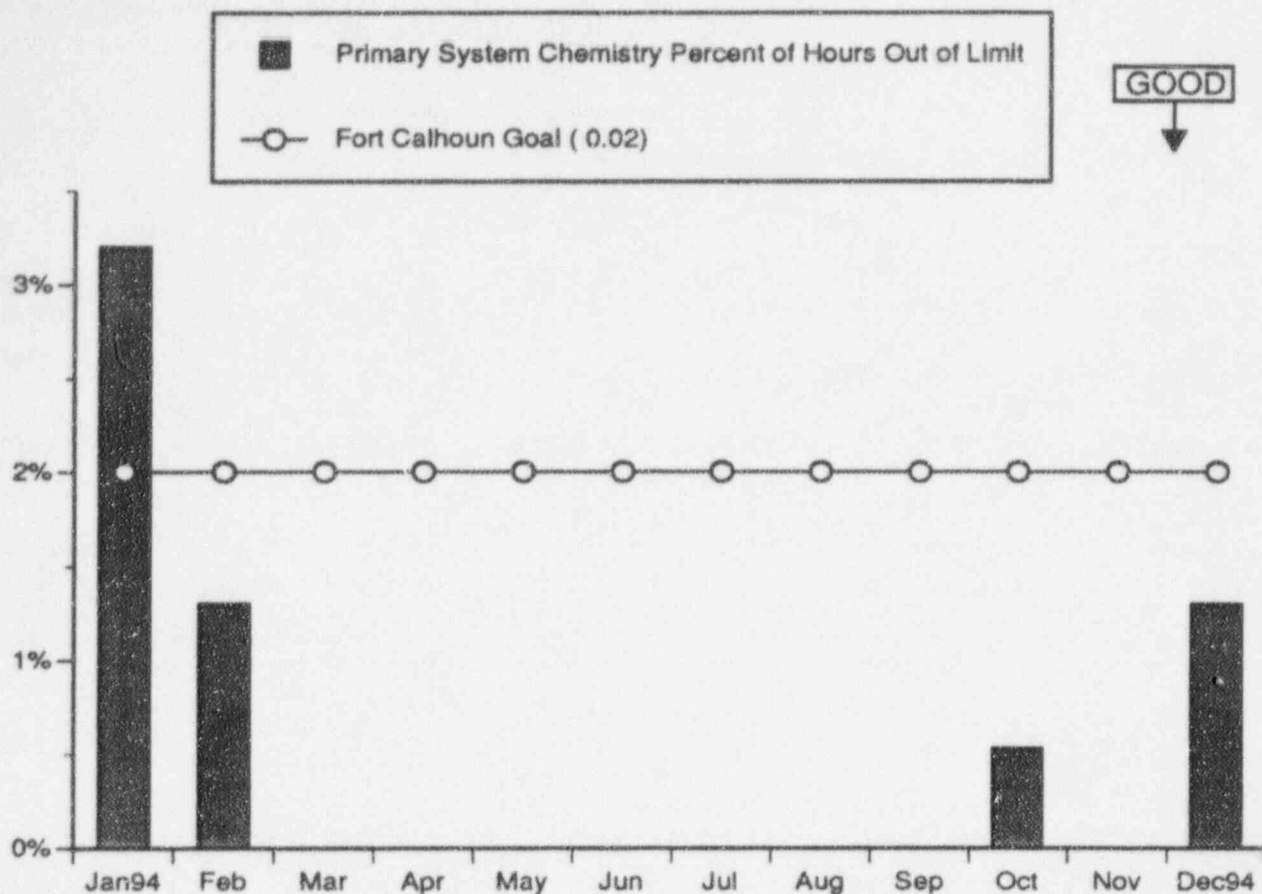
The 1994 Fort Calhoun goal for the volume of solid radioactive waste which has been buried is 500 cubic feet. The goal was exceeded in June because OPPD's 18-month goal (established in 1993) allowed the opportunity to further reduce the amount of solid radioactive waste. The 1995 INPO industry goal is 110 cubic meters (3,884 cubic feet) per year. The industry upper ten percentile value from 7/91 through 6/94 is approximately 27.33 cubic meters (965.3 cubic feet) per year.

Data Source: Chase/Breuer (Manager/Source)

Accountability: Chase/Lovett

Adverse Trend: Although the 1994 goal was exceeded, this indicator is not exhibiting an adverse trend because Fort Calhoun did not exceed the 18-month goal of 1,500 ft.<sup>3</sup> that was established in 1993. The 18-month total for Fort Calhoun was 1,401.4 ft.<sup>3</sup> at the end of June 1994.





### PRIMARY SYSTEM CHEMISTRY PERCENT OF HOURS OUT OF LIMIT

The Primary System Chemistry Percent of Hours Out of Limit indicator tracks the primary system chemistry performance by monitoring 6 key chemistry parameters. The key parameters are: lithium, dissolved oxygen, chlorides, fluoride, hydrogen and suspended solids. 100% equates to all 6 parameters being out of limit for the month.

The Primary System Chemistry Percent of Hours Out of Limit was 0.0% for the month of December 1994.

The 1994 Fort Calhoun monthly goal for this indicator is a maximum of 2% hours out of limit.

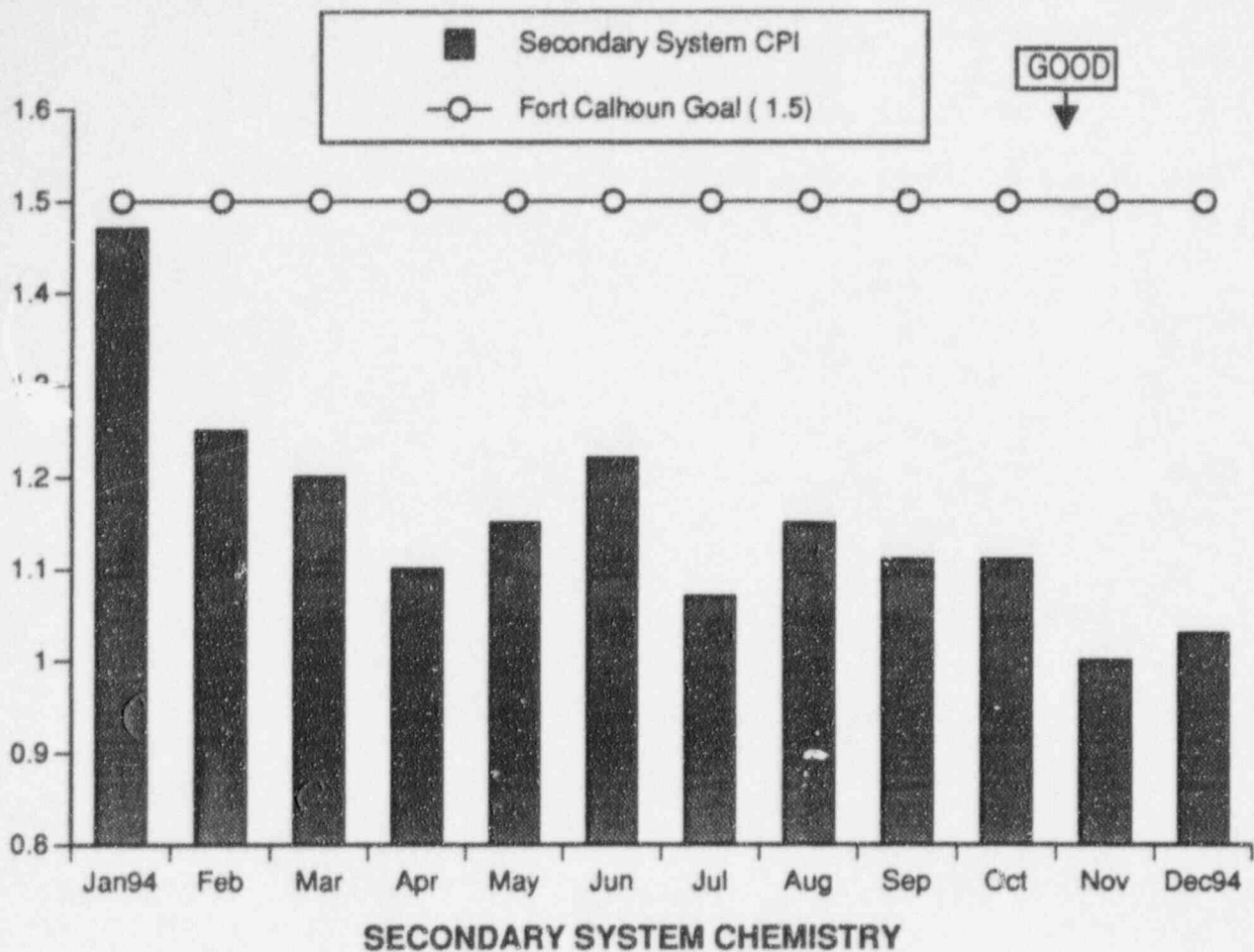
Data Source: Smith/Spires (Manager/Source)

Accountability: Chase/Smith

Positive Trend



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Criteria for calculating the Secondary System Chemistry Performance Index (CPI) are:  
 1) The plant is at greater than 30% power; and 2) the power is changing at less than 5% per day.

The CPI for December 1994 was 1.03 due to hydrogen out of specification for 8 hours. The year-to-date average monthly CPI value was 1.16 at the end of the month.

The CPI for December 1993 was 1.92. This relatively higher number was due primarily to iron transport following the plant start-up.

The 1994 Fort Calhoun monthly goal for the CPI is a maximum value of 1.5.

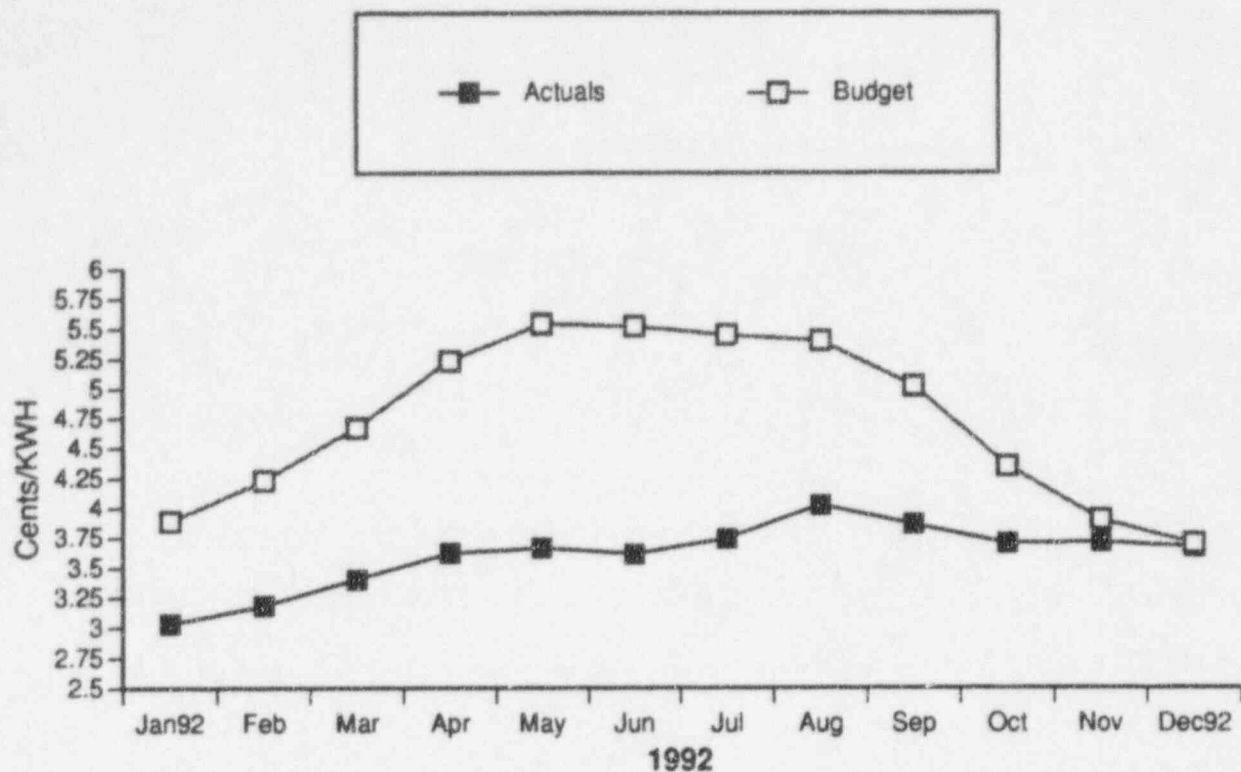
The CPI calculation is different from that reported in 1993 in that it reflects the recent INPO revision to the calculation. This revision addresses the penalties for the beneficial effect of alternative chemistry, i.e., morpholine, such as used at Fort Calhoun Station, and focuses more on specific impurities.

Data Source: Smith/Spires (Manager/Source)  
 Accountability: Chase/Smith  
 Positive Trend

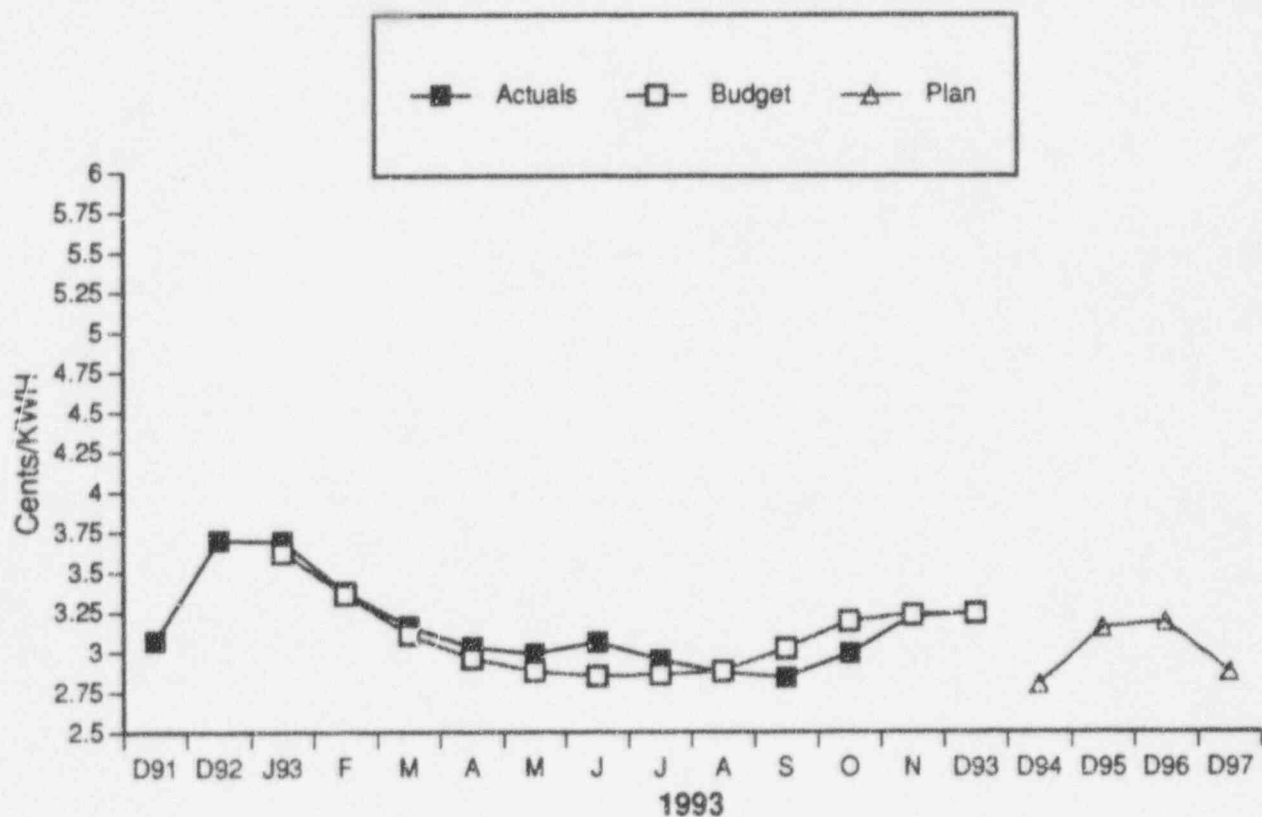
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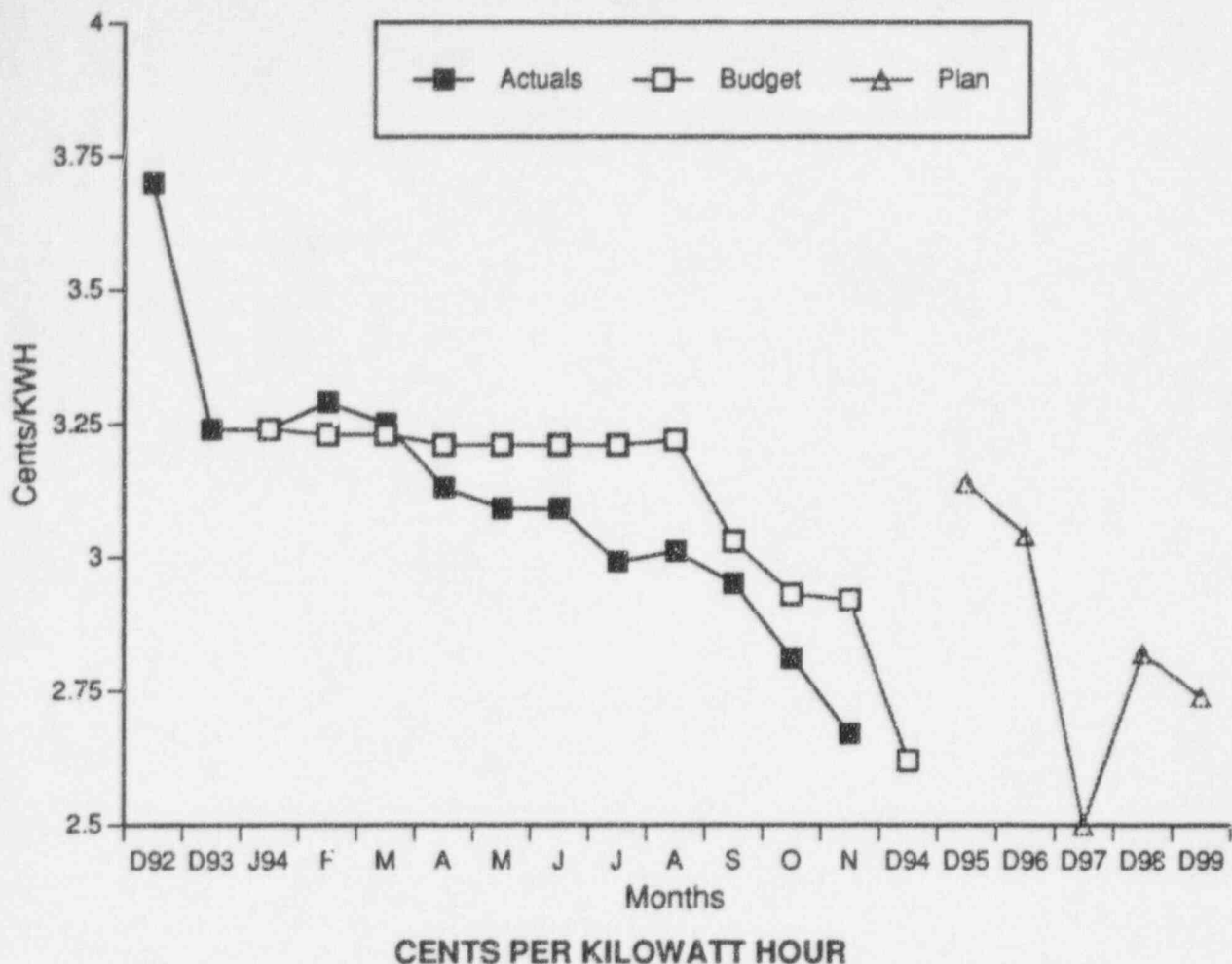
# **COST**

**Goal: To operate Fort Calhoun Station in a manner that cost effectively maintains nuclear generation as a viable source of electricity.**



The unit price budget in 1992 is unusually high since the rescheduling of the Fall 1991 outage is not accounted for in the 12 - month budget average.





The purpose of this indicator is to quantify the economical operation of Fort Calhoun Station.

The cents per kilowatt hour indicator represents the budget and actual cents per kilowatt hour on a 12-month rolling average for the current year. The basis for the budget curve is the approved 1993 and 1994 revised budget. The basis for the actual curve is the Financial and Operating Report.

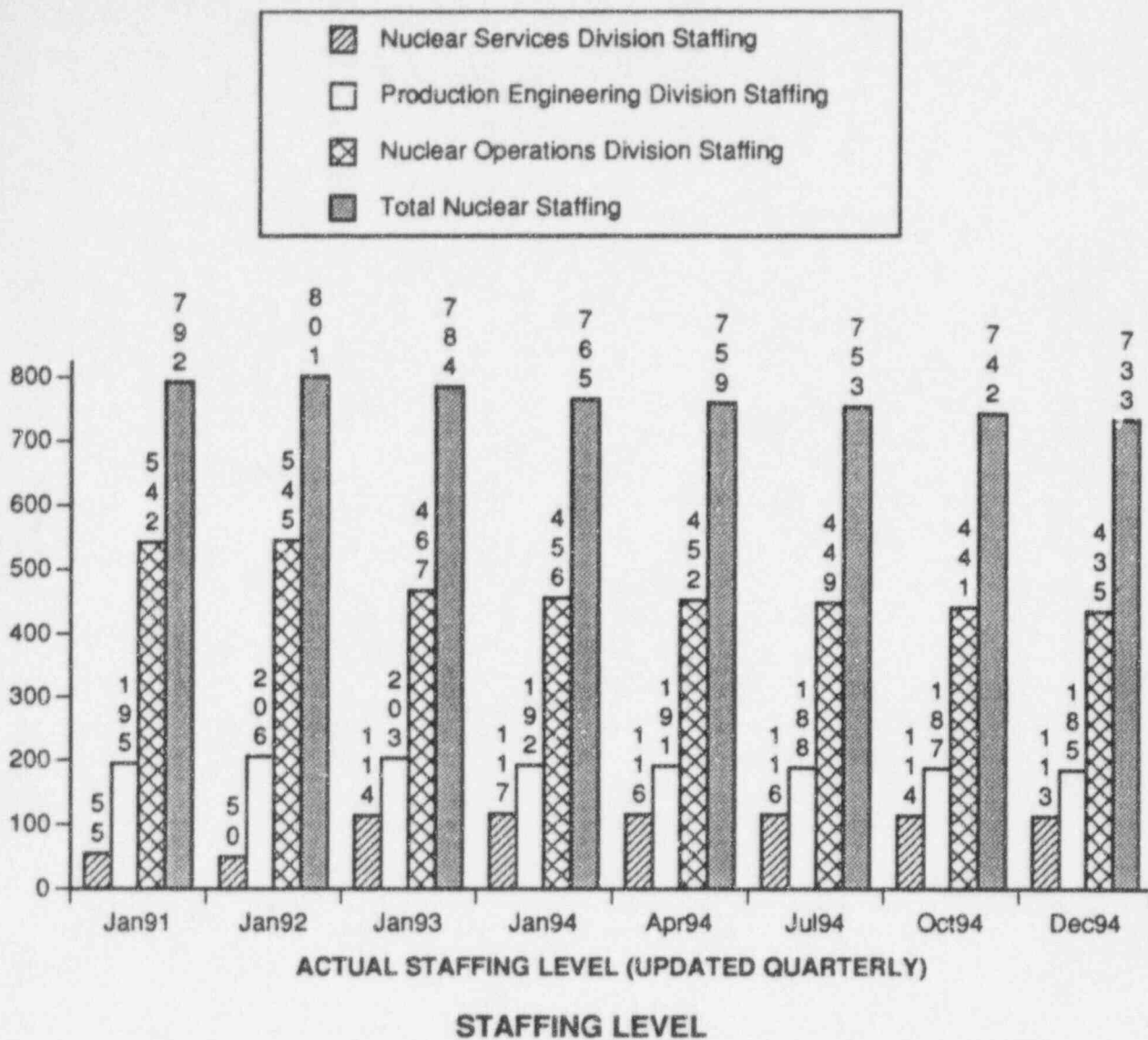
The December 31 amounts are also shown for the prior years 1992 and 1993. In addition, the report shows the plan amounts for the years 1995 through 1999 for reference. The basis for the dollars are the Nuclear Long Range Financial Plan and the 1994 Corporate Planning and Budget Review. The basis for the generation is provided by Nuclear Fuels.

The unit price (2.62 cents per kilowatt hour for the reporting month) is averaging lower than budget due to expenses being below budget while generation exceeds the budget.

Data Source: Scofield/Jamieson (Manager/Source)  
 Accountability: Scofield  
 Positive Trend



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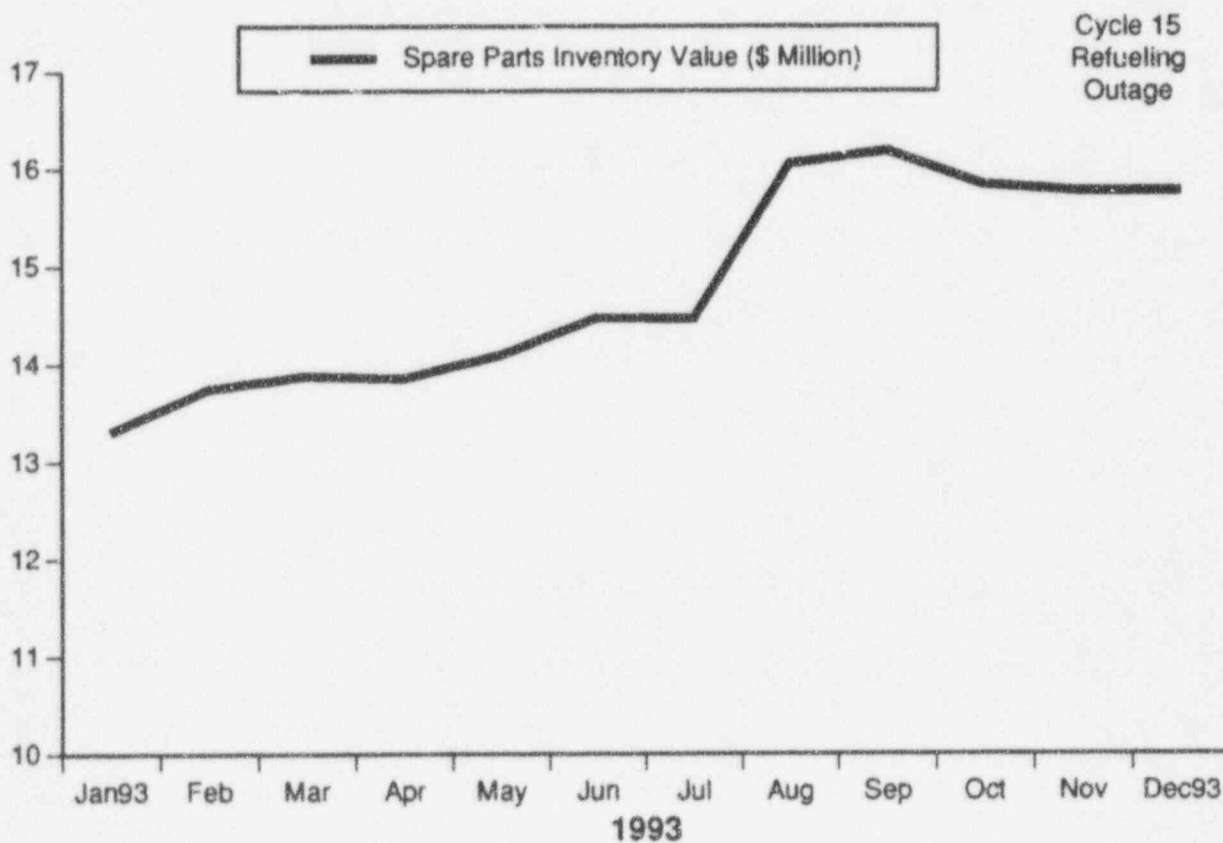
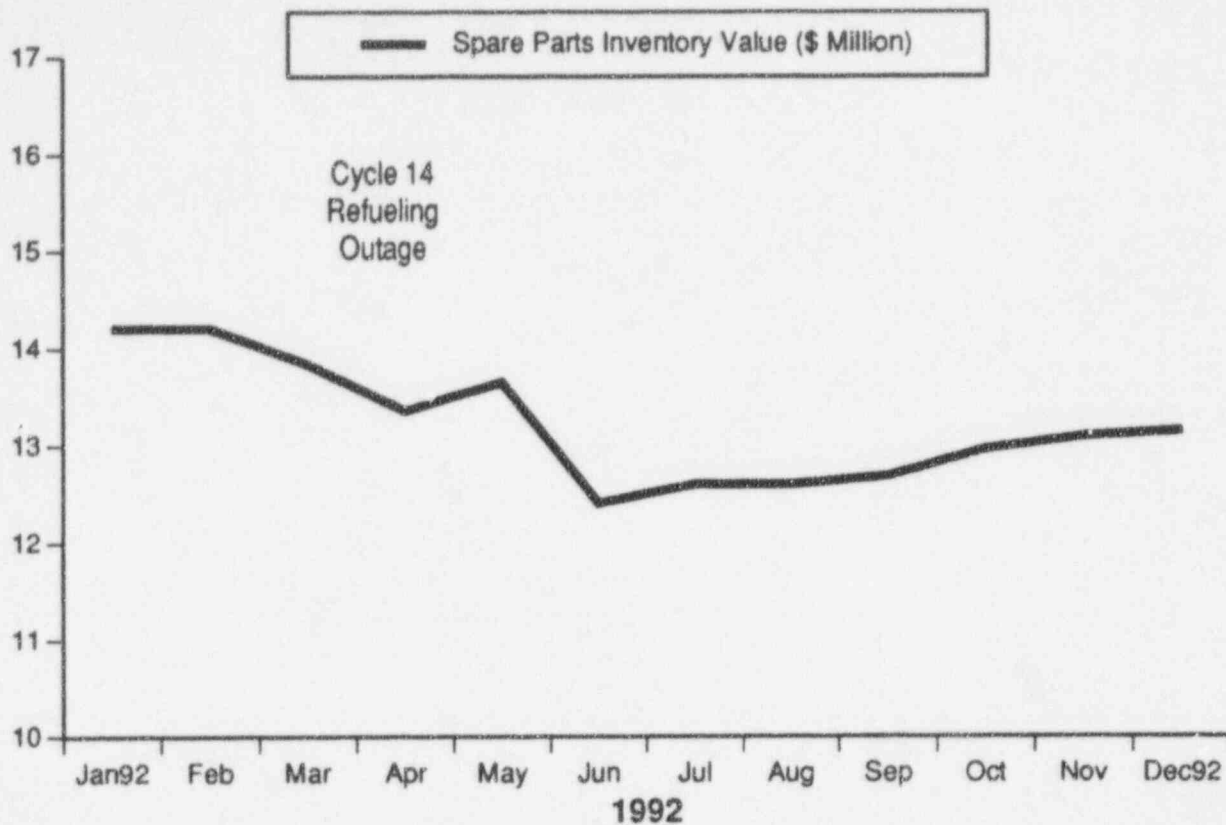
The actual staffing levels for the three Nuclear Divisions are shown on the graph above.

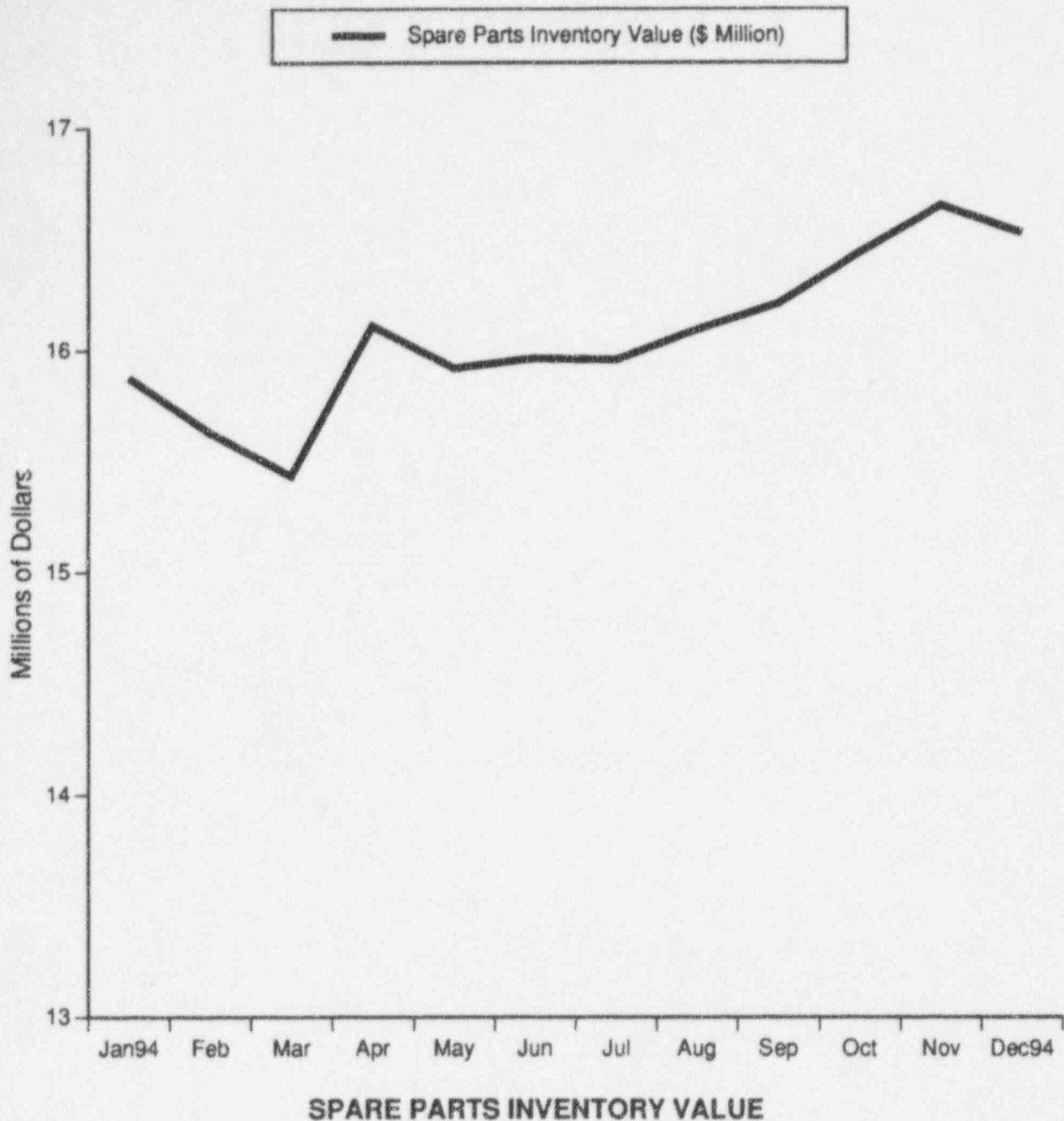
The authorized staffing levels for 1994 are:

1994 Authorized Staffing
452 Nuclear Operations Division
191 Production Engineering Division
115 Nuclear Services Division

Data Source: Ponec (Manager & Source)  
 Accountability: Ponec  
 Adverse Trend: None

SEP 24





The spare parts inventory value at the Fort Calhoun Station at the end of December 1994 was reported as \$16,520,462.

Data Source: Steele/Huliska (Manager/Source)

Accountability: Willrett/McCormick

Adverse Trend: None

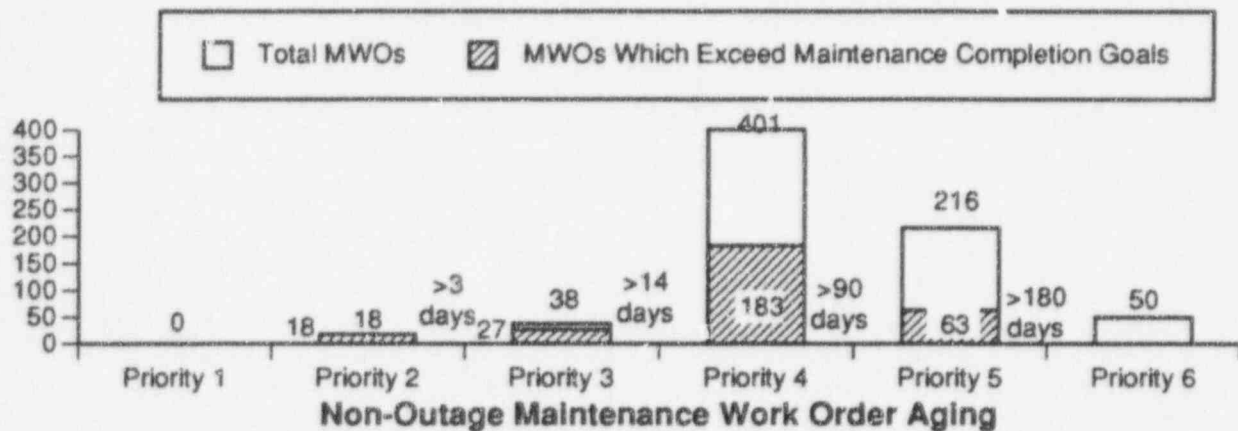
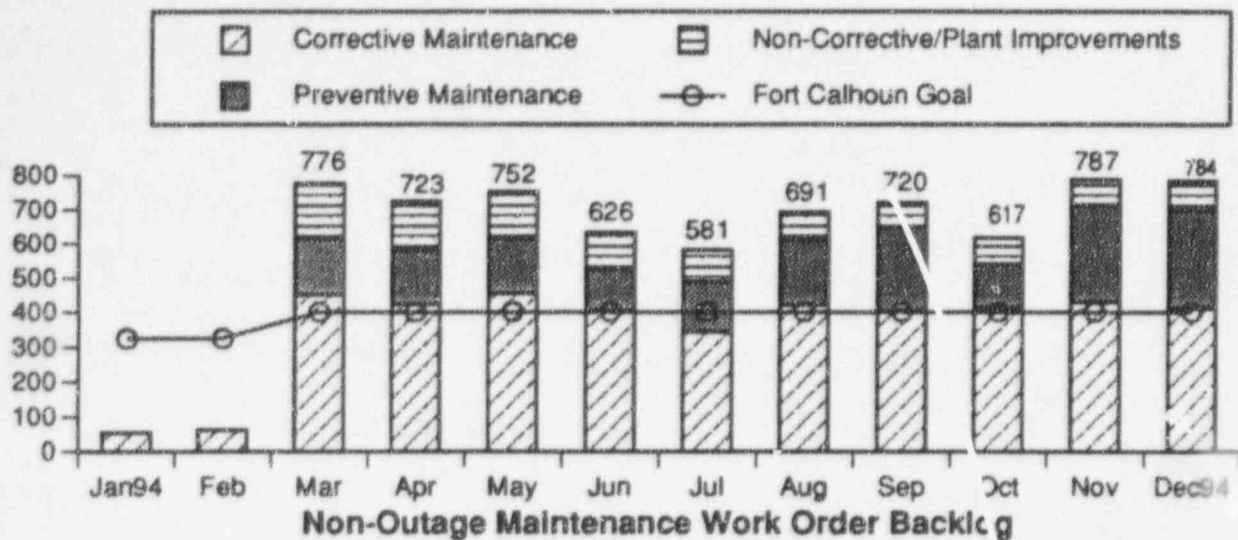
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# **DIVISION AND DEPARTMENT PERFORMANCE INDICATORS**

**These indicators may be deleted from this report if the responsible group contacts the Manager - Station Engineering to request their removal. Indicators referencing SEP items require documentation to ensure that the original intent and scope of the SEP item will not be altered by removal of the indicator from this report.**



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### MAINTENANCE WORKLOAD BACKLOGS

This indicator shows the backlog of non-outage Maintenance Work Orders remaining open at the end of the reporting month. It also includes a breakdown by maintenance classification and priority. The 1994 goal for this indicator has been changed to 400 non-outage corrective MWOs. To ensure that the MWO backlog is worked in a timely manner, non-outage maintenance completion goals have been established as:

		Goal
Priority 1	Emergency	N/A
Priority 2	Immediate Action	3 days
Priority 3	Operations Concern	14 days
Priority 4	Essential Corrective	90 days
Priority 5	Non-Essential Corrective	180 days
Priority 6	Non-Corrective/Plant Improvements	N/A

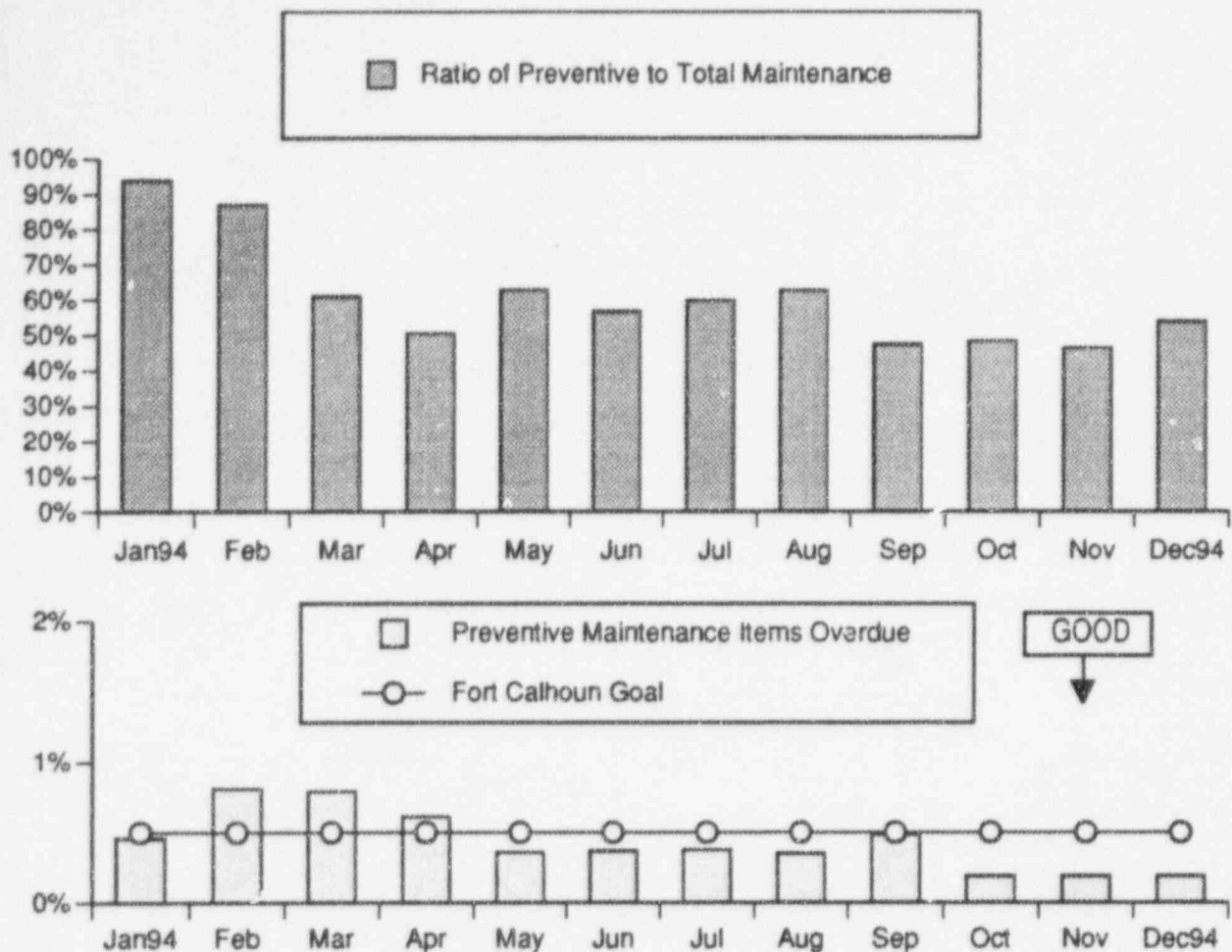
Data Source: Chase/Schmitz (Manager/Source)

Accountability: Chase/Faulhaber

Adverse Trend: None

SEP 36

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The top graph shows the ratio of completed non-outage preventive maintenance to total completed non-outage maintenance.

The ratio of preventive to total maintenance was 53.7% for the month of December 1994. The trend of this ratio reflects the revised definition of corrective maintenance which was implemented in March.

The lower graph shows the percentage of preventive maintenance items overdue. During December, 526 PM items were completed. 1 of these PM items (0.19% of the total) was not completed within the allowable grace period or administratively closed.

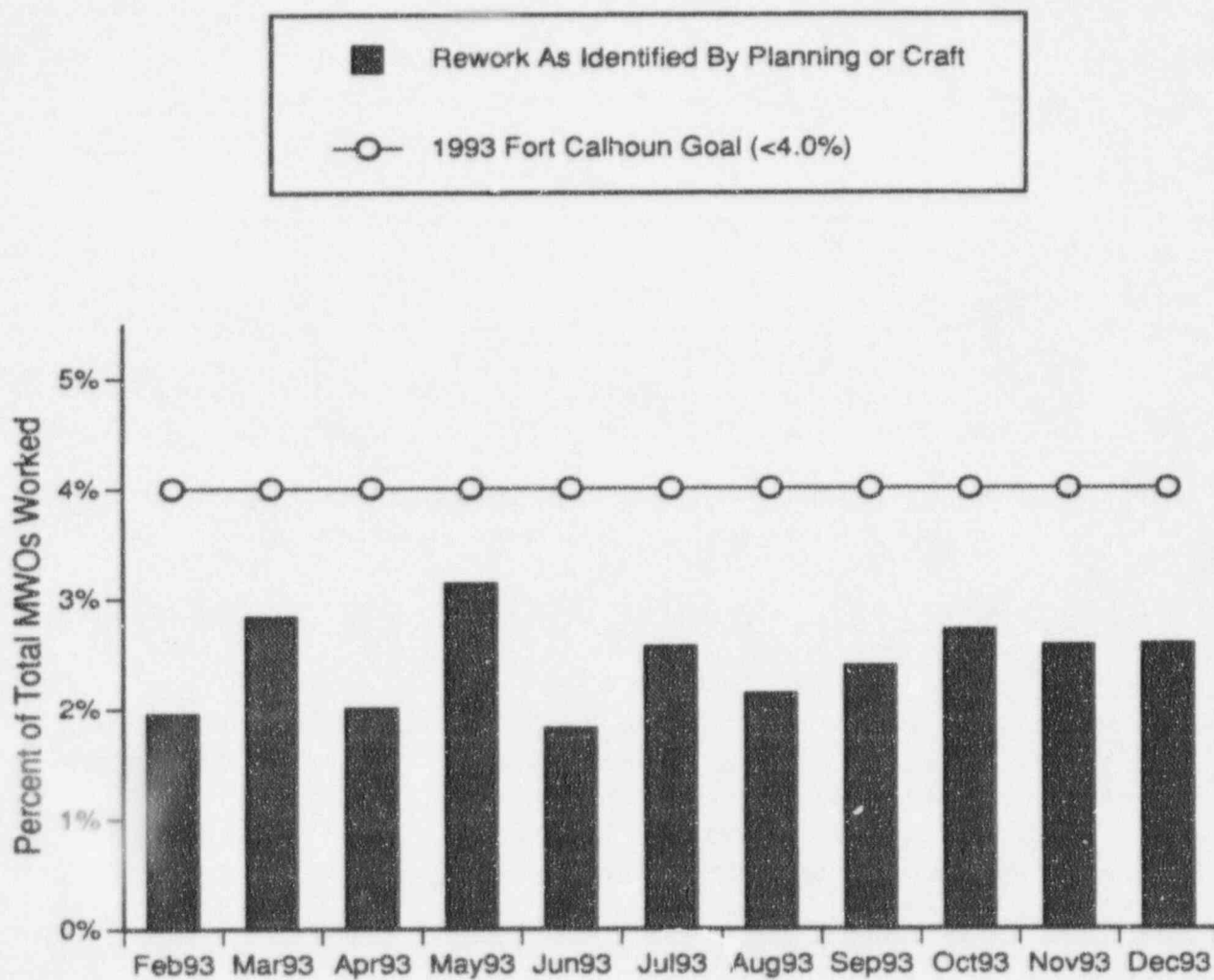
The 1994 Fort Calhoun monthly goal for the percentage of preventive maintenance items overdue is a maximum of 0.5%.

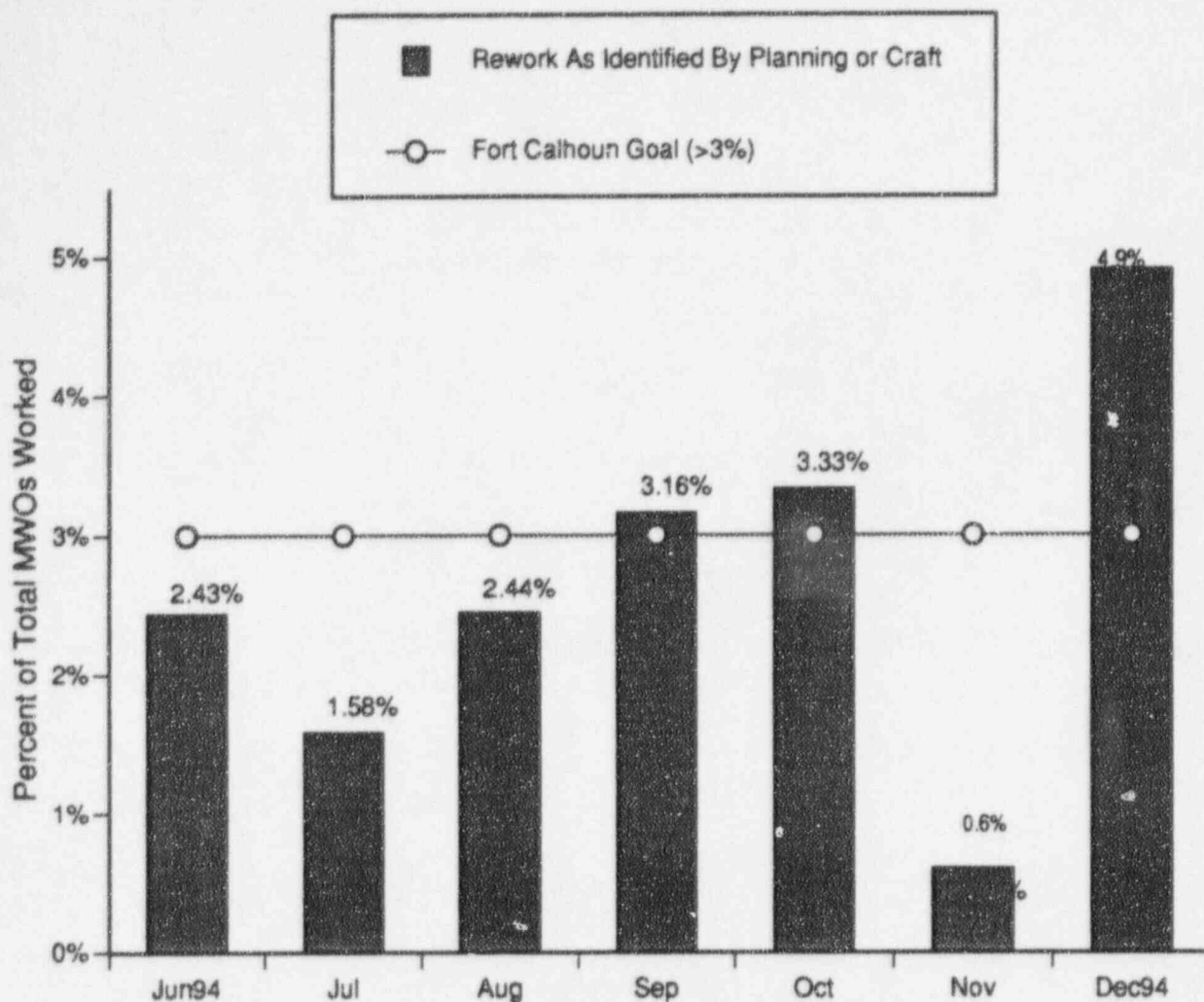
Accountability: Chase/Faulhaber

Data Source: Chase/Schmitz/Melstad (Manager/Sources)

Positive Trend

SEP 41





**PERCENTAGE OF TOTAL MWOs COMPLETED  
PER MONTH IDENTIFIED AS REWORK**

This graph indicates the percentage of total MWOs completed per month identified as rework. Rework activities are identified by maintenance planning and craft.

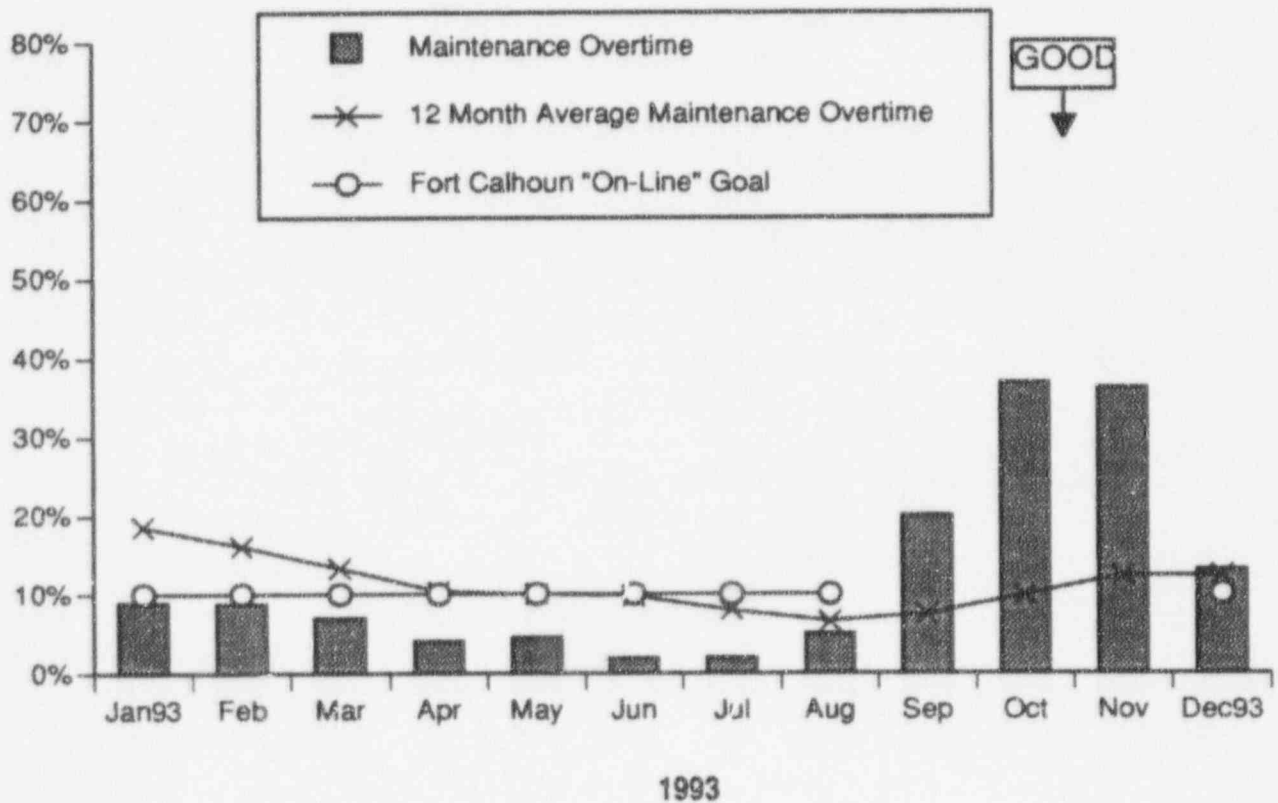
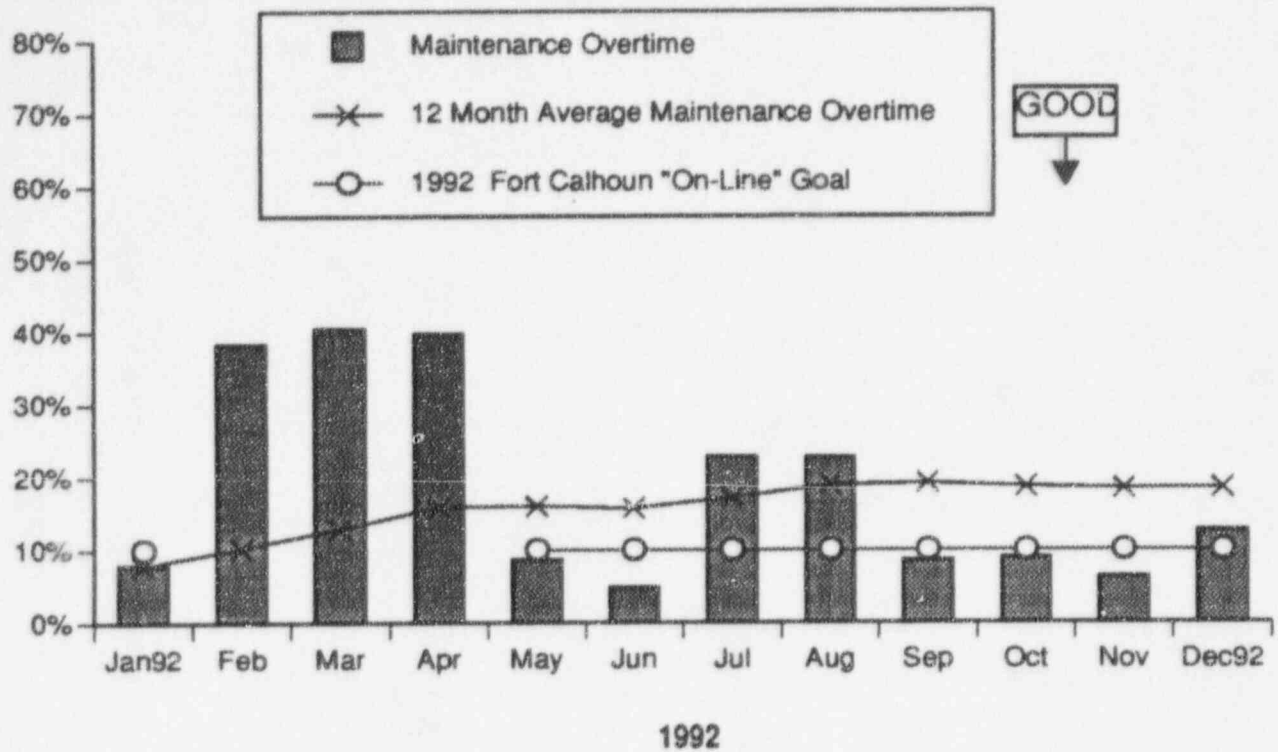
The 1994 Fort Calhoun monthly goal for this indicator is <3%.

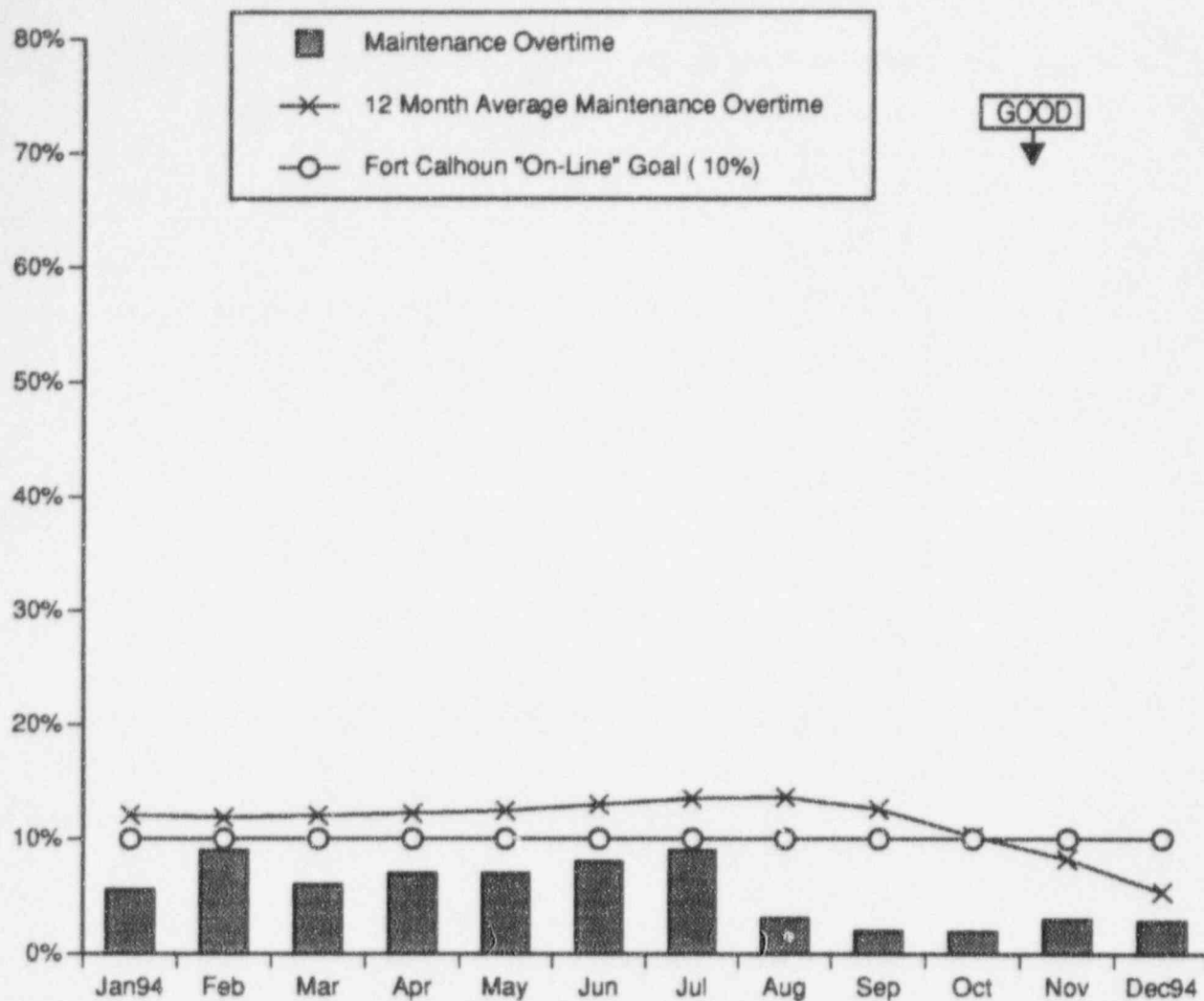
Data Source: Faulhaber/Schmitz (Manager/Source)

Accountability: Chase/Faulhaber

Adverse Trend: None







### MAINTENANCE OVERTIME

The Maintenance Overtime Indicator monitors the ability to perform the desired maintenance activities with the allotted resources.

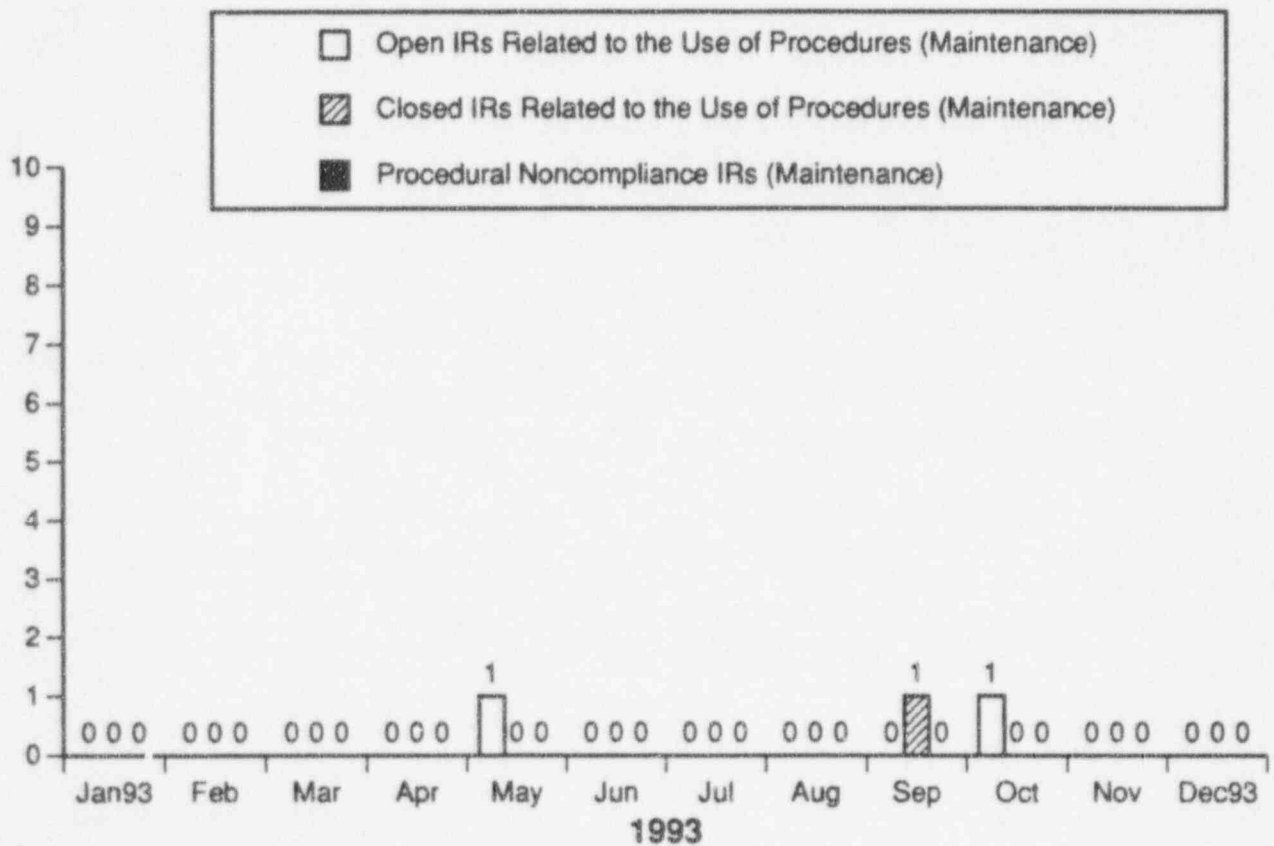
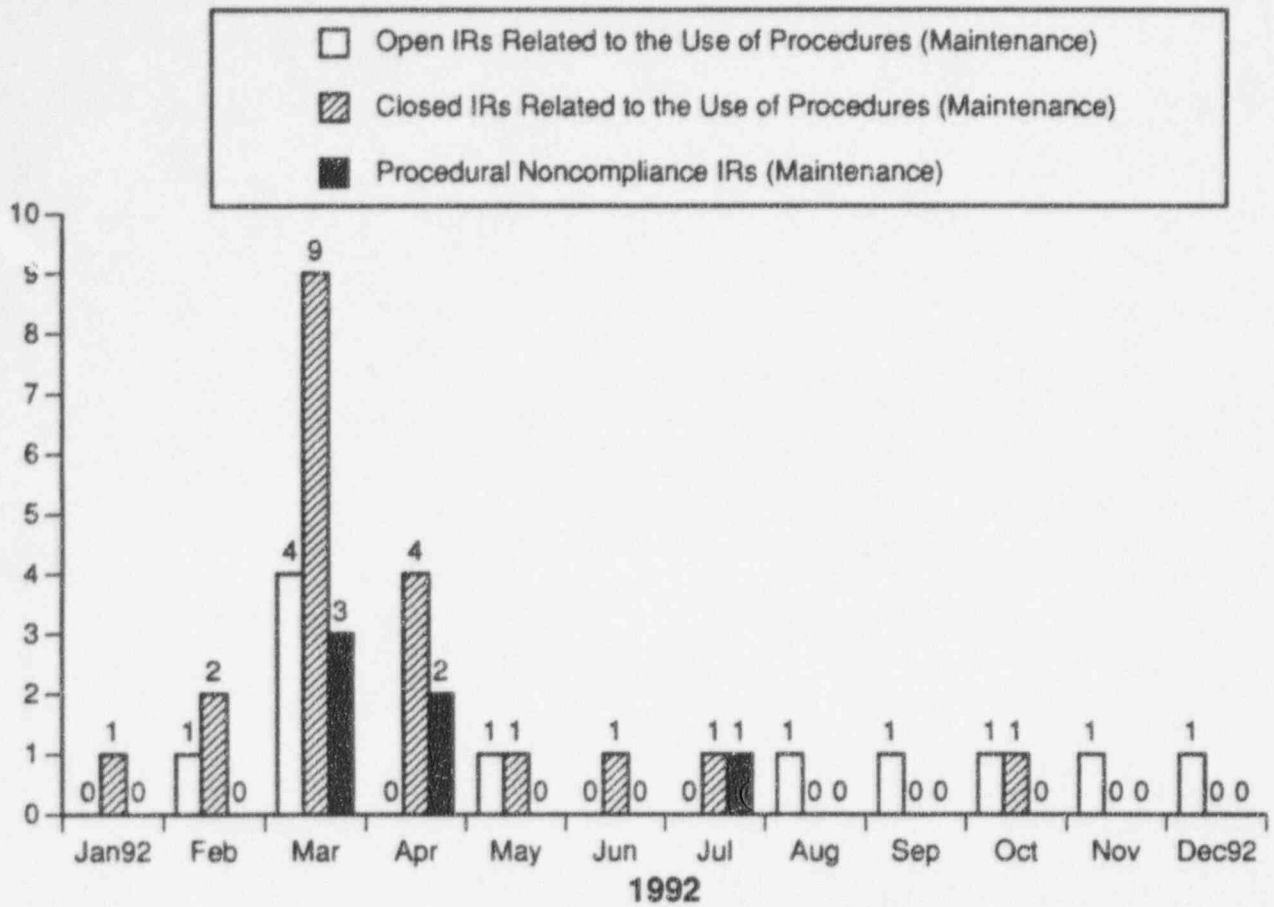
The percent of overtime hours with respect to normal hours was reported as 2.86% for the month of December 1994. The 12-month average percentage of overtime hours with respect to normal hours was reported as 5.37% at the end of the month.

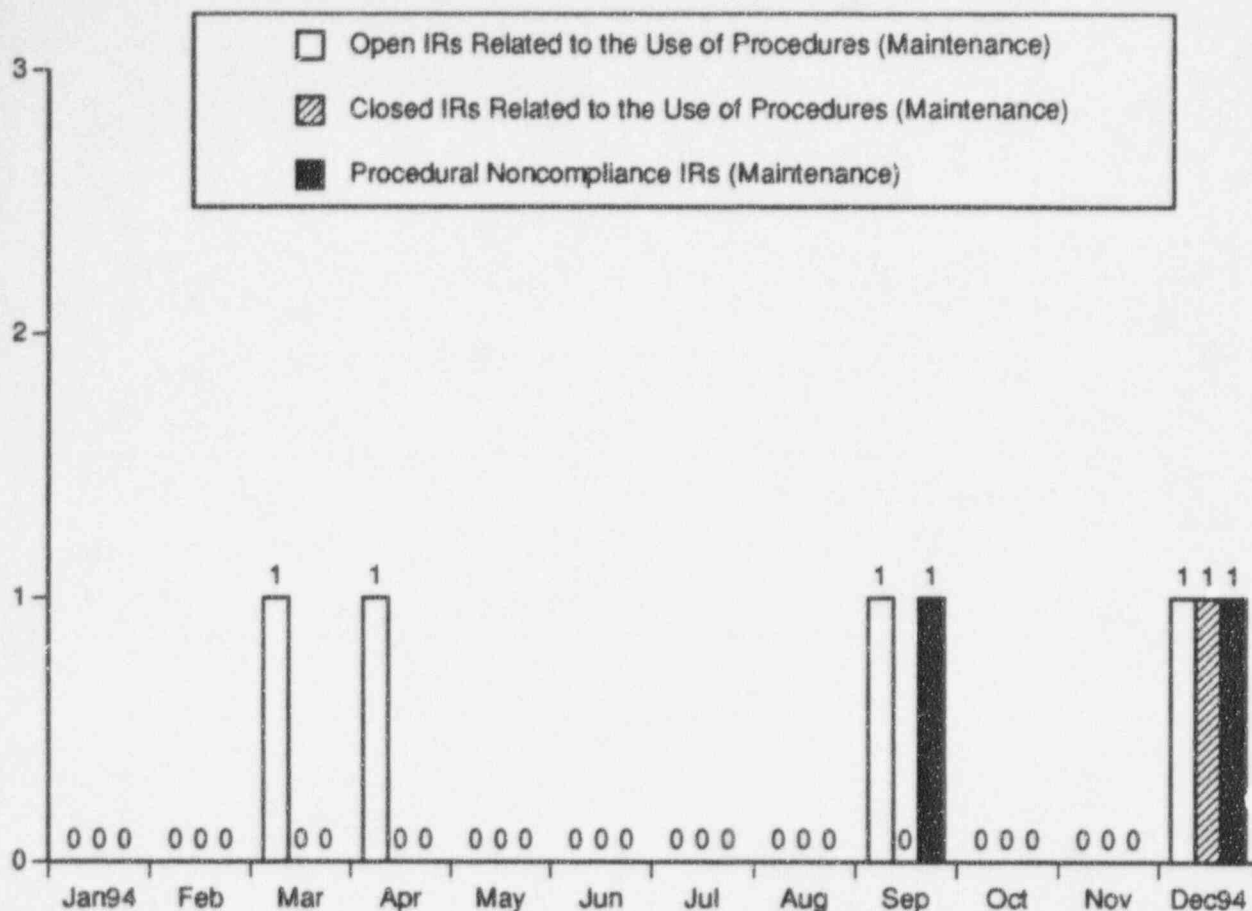
The 1994 Fort Calhoun monthly "on-line" goal for this indicator is a maximum value of 10%.

Data Source: Chase/Schmitz (Manager/Source)

Accountability: Chase/Faulhaber

Adverse Trend: None





### PROCEDURAL NONCOMPLIANCE INCIDENTS (MAINTENANCE)

This indicator shows the number of open Maintenance Incident Reports (IRs) that are related to the use of procedures, the number of closed IRs that are related to the use of procedures, and the number of open and closed IRs that received procedural noncompliance cause codes for each of the last twelve months.

There was one procedural noncompliance incident for maintenance reported for the month of December 1994.

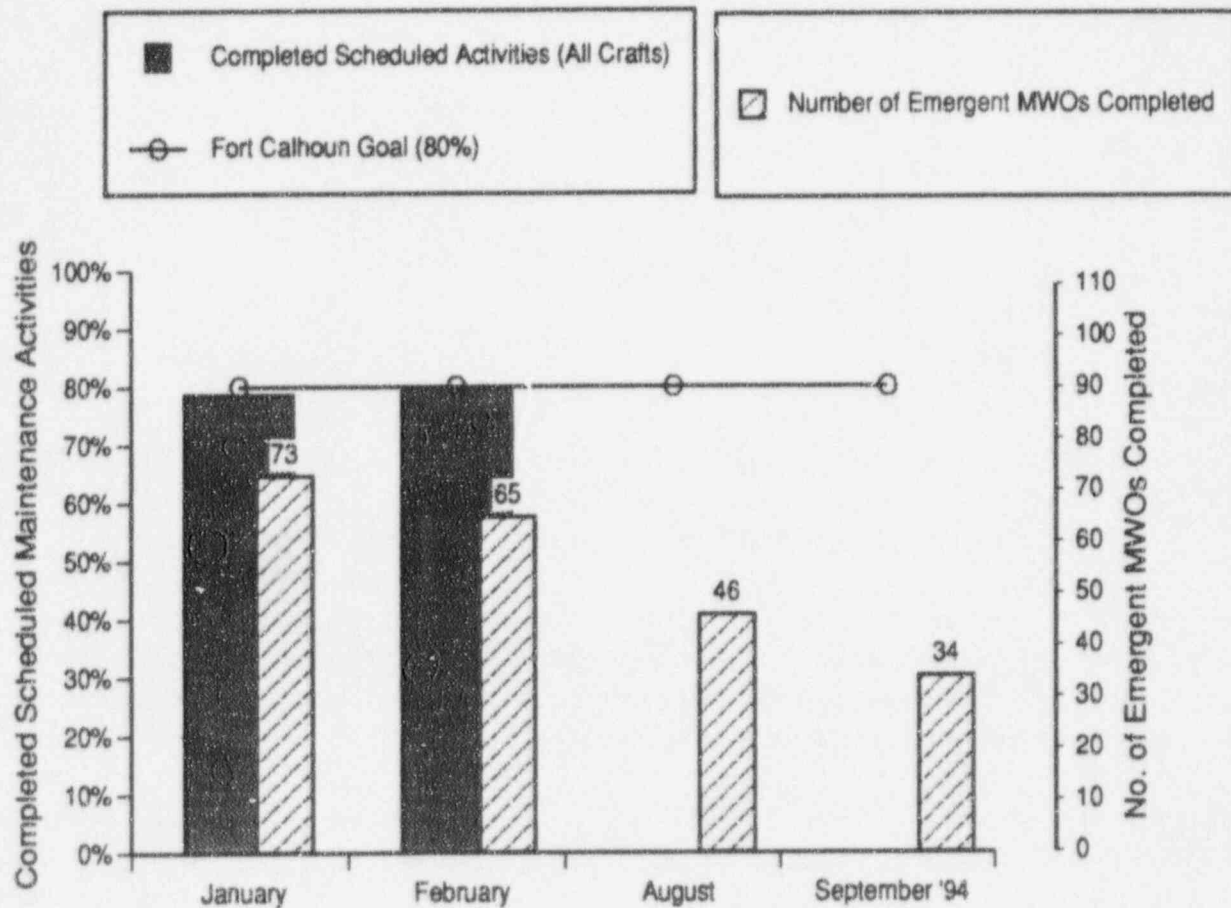
There was one procedural noncompliance incident (IR 940323) for maintenance reported for the month of September 1994. The IR was written to document procedural noncompliance that occurred when a mercury thermometer was used, rather than the required alcohol thermometer, during a surveillance test.

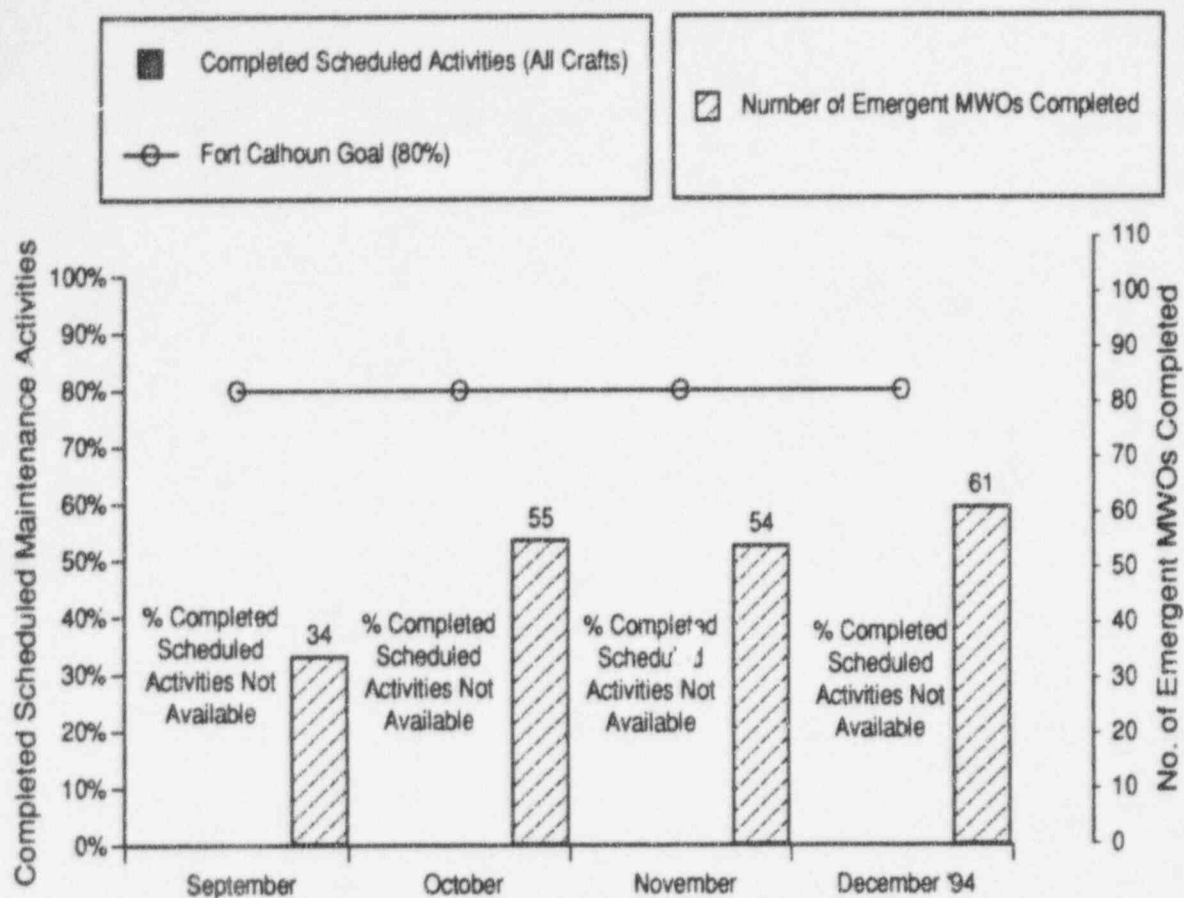
Data Source: Chase (Manager)

Accountability: Chase/Conner

Adverse Trend: None

SEP 15, 41 & 44





### PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES (ALL MAINTENANCE CRAFTS)

This indicator shows the percent of the number of completed scheduled maintenance activities as compared to the number of scheduled maintenance activities concerning all Maintenance Crafts. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and miscellaneous maintenance activities. The number of emergent MWOs completed for the month is also shown.

The percent of the number of completed scheduled maintenance activities as compared to the number of scheduled maintenance activities for the months of July, August, September and October 1994 are not available due to the software and data collection method changes involved with the implementation of the Integrated Plant Schedule. There were 61 emergent MWOs completed during the month of December.

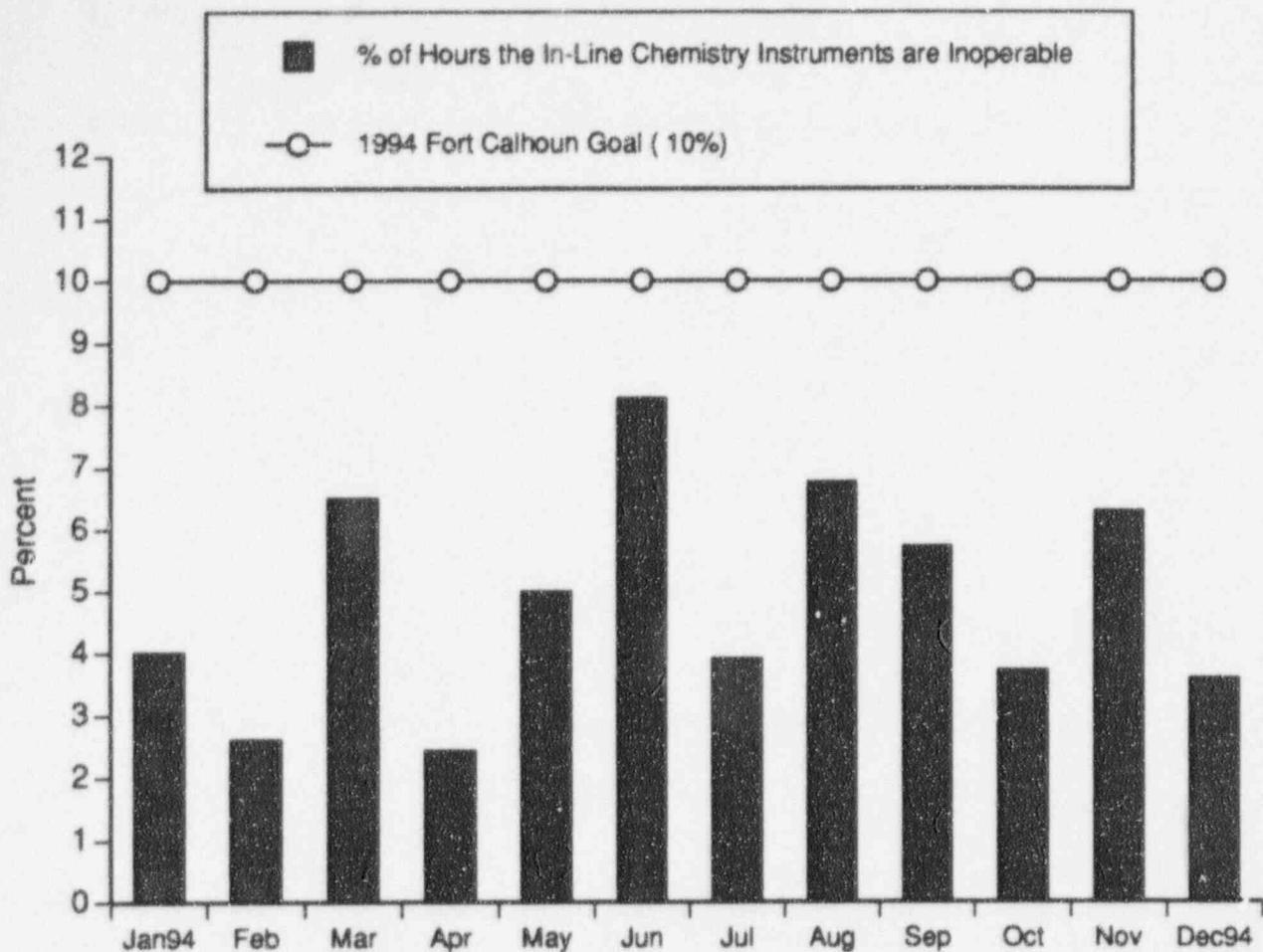
The 1994 Fort Calhoun monthly goal for completed scheduled maintenance activities is 80%.

Data Source: Chase/Schmitz (Manager/Source)  
 Accountability: Chase/Faulhaber  
 Adverse Trend: None

SEP 33



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#### IN-LINE CHEMISTRY INSTRUMENTS OUT-OF-SERVICE

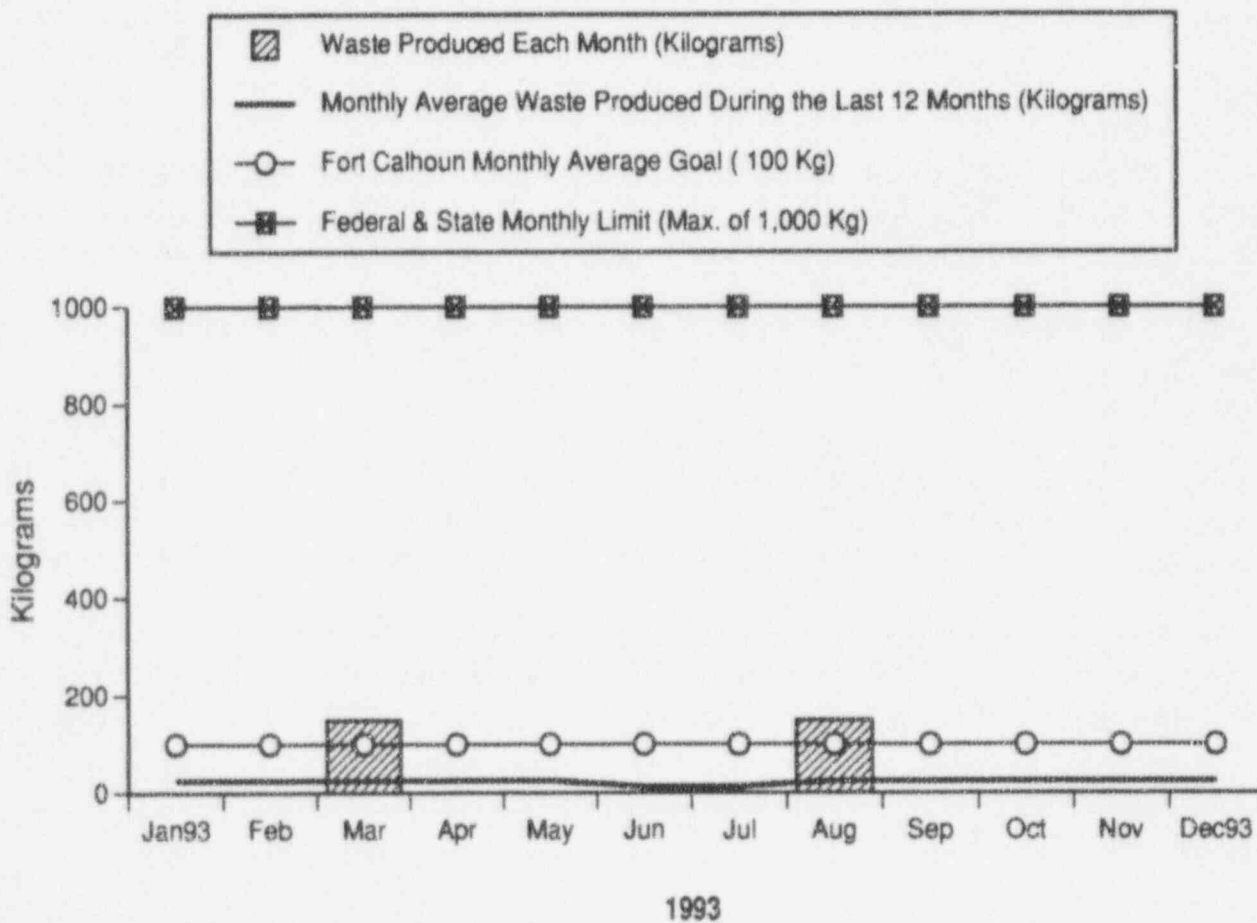
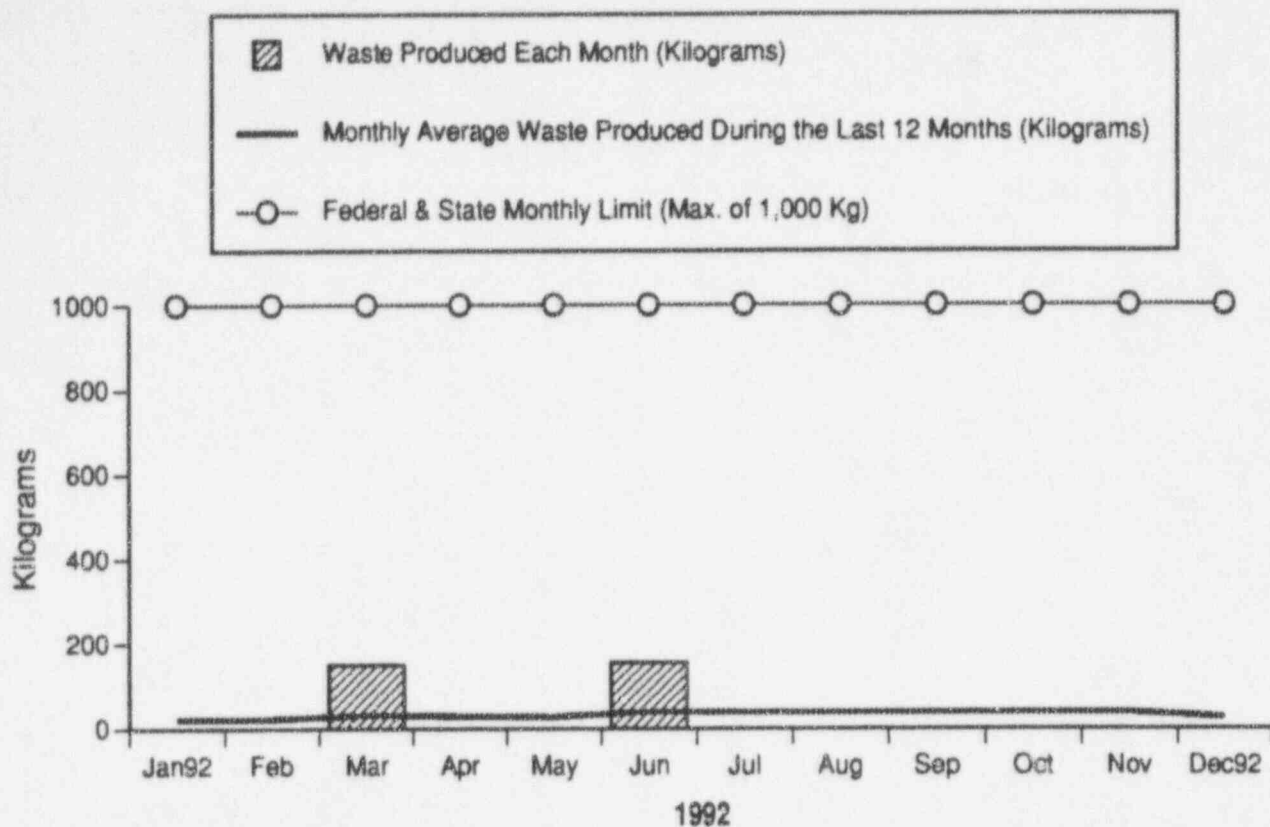
This indicator shows the percentage of hours the in-line chemistry system instruments are inoperable for the reporting month. The chemistry systems involved in this indicator include the Secondary System and the Post Accident Sampling System (PASS).

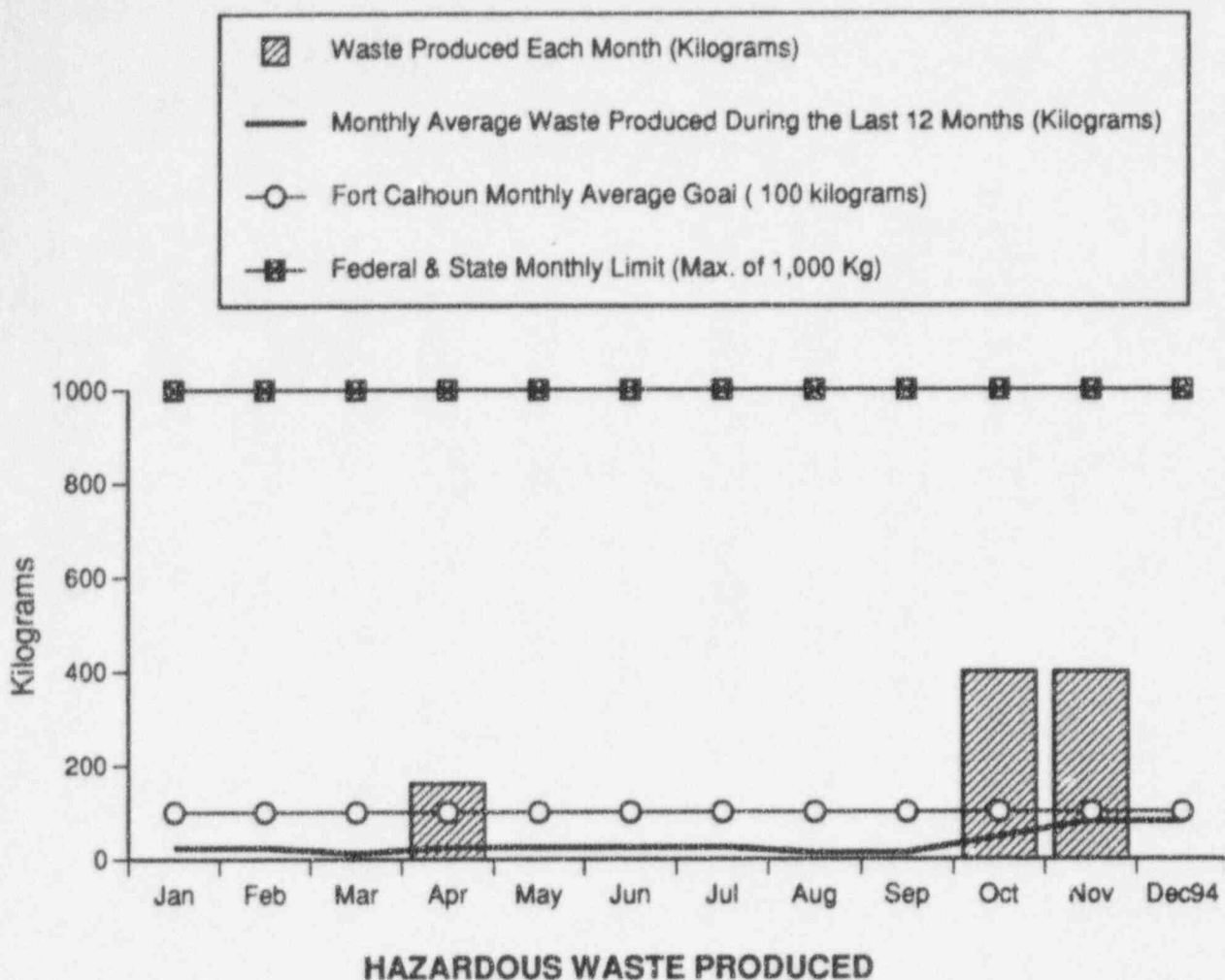
At the end of December 1994, the percentage of hours the in-line chemistry system instruments were inoperable was 3.59%.

The entire instrument channel is considered inoperative if: 1) the instrument is inoperative, 2) the chart recorder associated with the instrument is inoperative, or 3) the alarm function associated with the instrument is inoperative. If any of the functions listed above are not operational, then the instrument is not performing its intended function.

The 1994 Fort Calhoun monthly goal for this indicator is a maximum of 10% in-line chemistry instruments inoperable. 5 out-of-service chemistry instruments make up 10% of all the chemistry instruments that are counted for this indicator.

Data Source: Chase/Reneaud (Manager/Source)  
 Accountability: Chase/Jaworski  
 Positive Trend





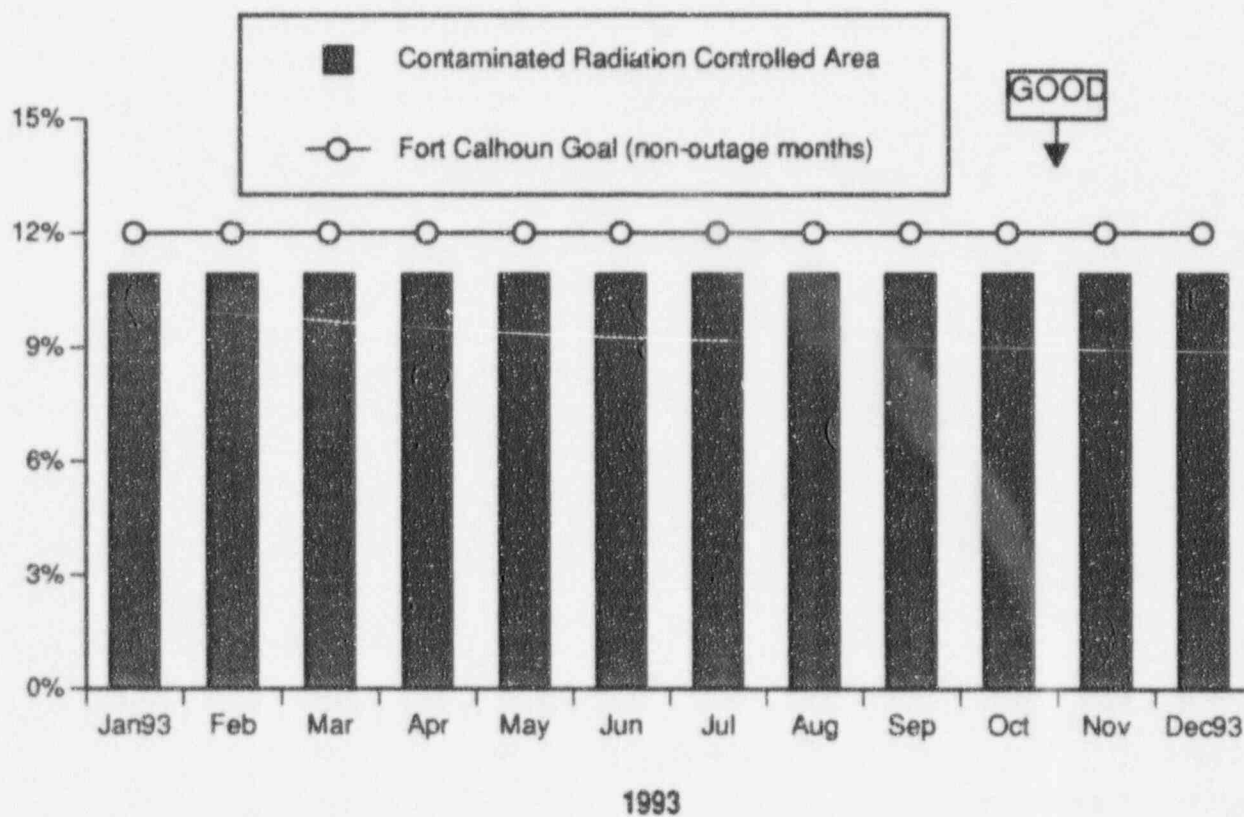
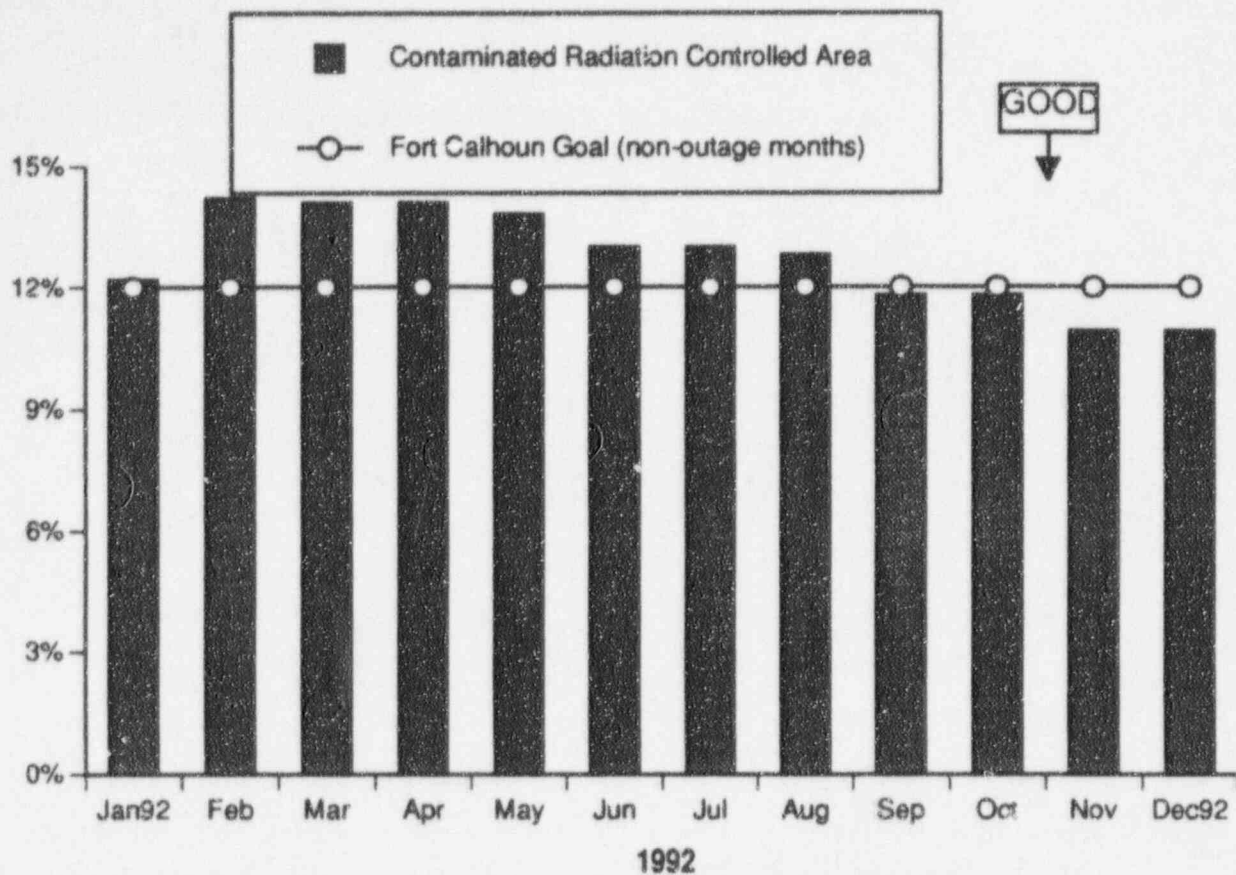
This indicator shows the total amount of hazardous waste produced by the Fort Calhoun Station each month, the monthly average goal and the monthly average total for hazardous waste produced during the last 12 months. This hazardous waste consists of non-halogenated hazardous waste, halogenated hazardous waste, and other hazardous waste produced.

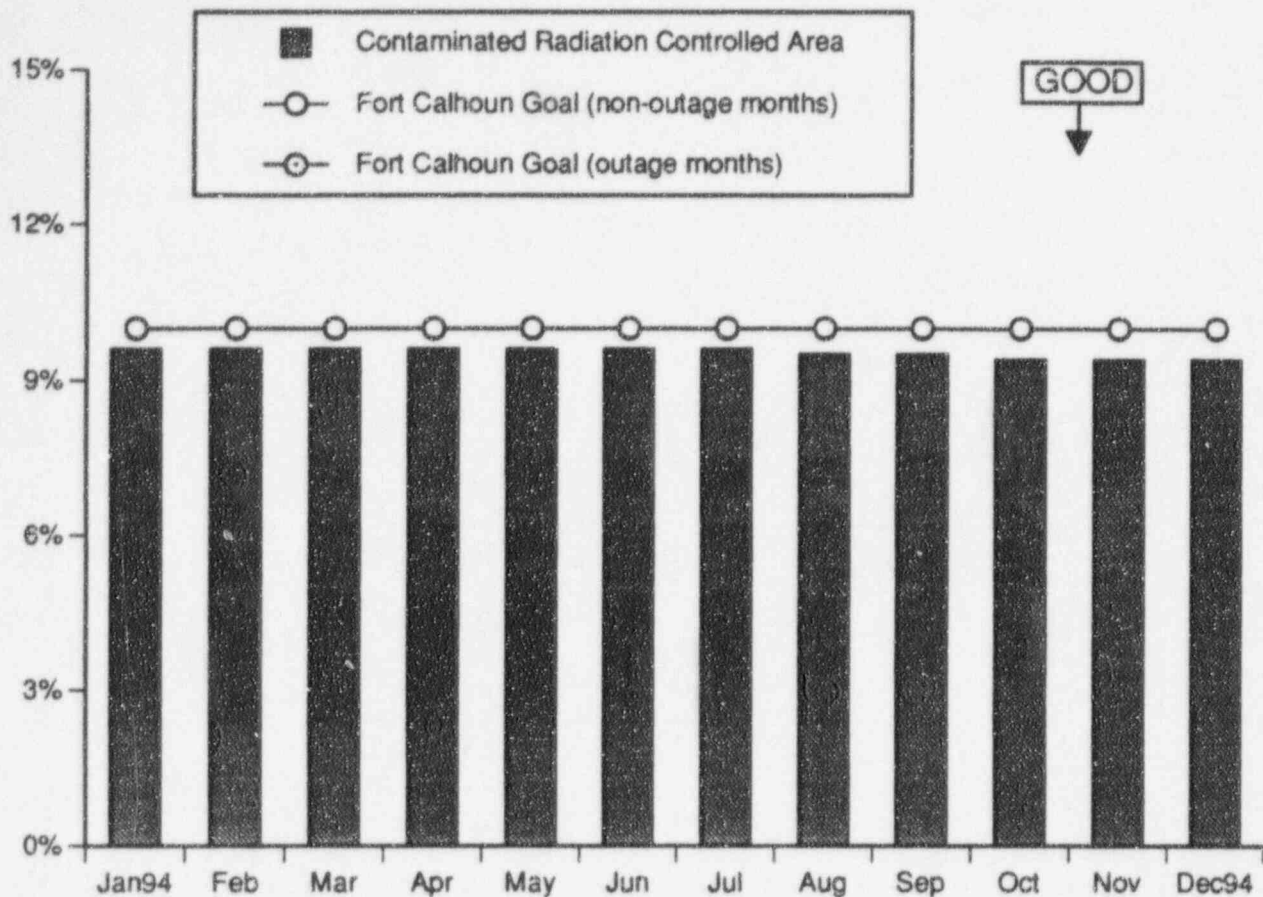
During the month of December 1994, 0.0 kilograms of non-halogenated hazardous waste was produced, 0.0 kilograms of halogenated hazardous waste was produced (this waste was unusable morpholine generated after the station switched to using ethanolamine), and 0.0 kilograms of other hazardous waste was produced. The total for hazardous waste produced during the last 12 months is 958.8 kilograms. The monthly average for hazardous waste produced during the last 12 months is 79.9 kilograms.

Hazardous waste is counted based upon a full drum of waste.

The 1994 Fort Calhoun monthly average goal for hazardous waste produced during the last 12 months is a maximum of 100 kilograms.

Data Source: Chase/Smith (Manager/Source)  
 Accountability: Chase/Smith  
 Positive Trend





### CONTAMINATED RADIATION CONTROLLED AREA

This indicator shows the percentage of the RCA that is contaminated based on the total square footage. The 1994 monthly non-outage goal is a maximum of 10% contaminated RCA and the monthly outage goal is a maximum of 13% contaminated RCA.

At the end of December 1994, the percentage of the total square footage of the RCA that was contaminated was 9.4%.

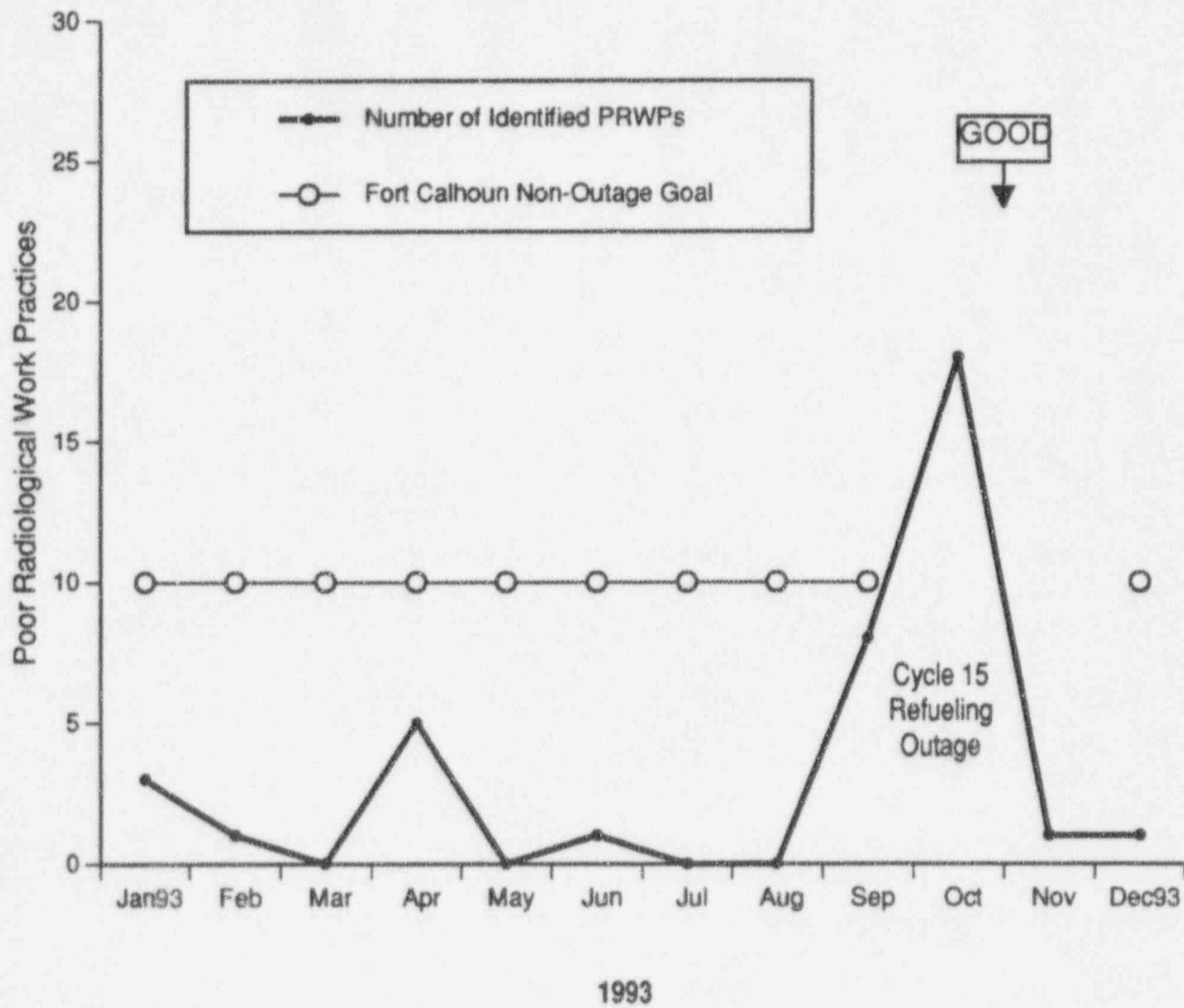
Data Source: Chase/Gundal (Manager/Source)

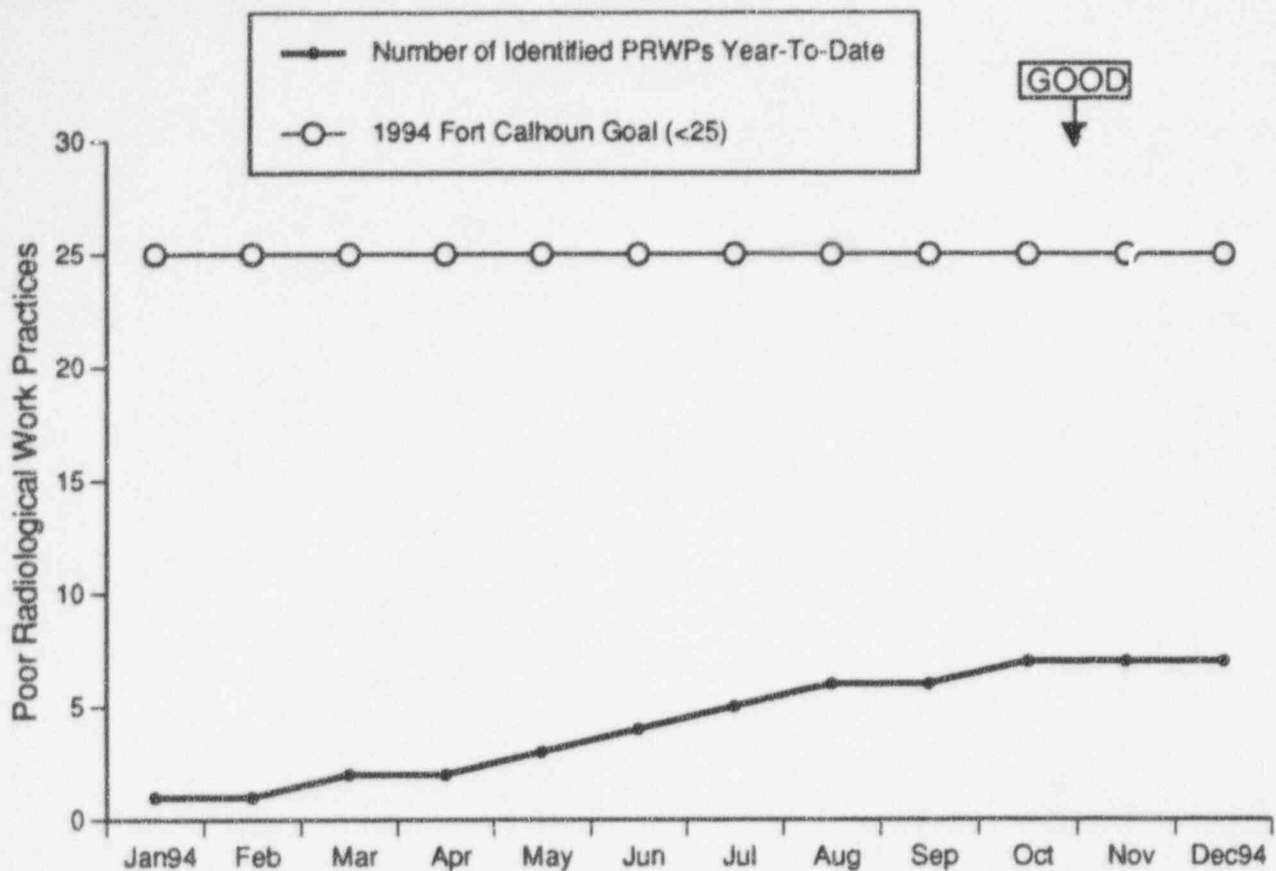
Accountability: Chase/Lovett

Positive Trend

SEP 54







### RADIOLOGICAL WORK PRACTICES PROGRAM

The Radiological Work Practices Program Indicator shows the number of Poor Radiological Work Practices (PRWPs) which were identified during the reporting month.

The number of PRWPs which are identified each month should indirectly provide a means to qualitatively assess supervisor accountability for their workers' radiological performance.

During the month of December 1994, there were no PRWPs identified.

There have been 7 PRWPs in 1994.

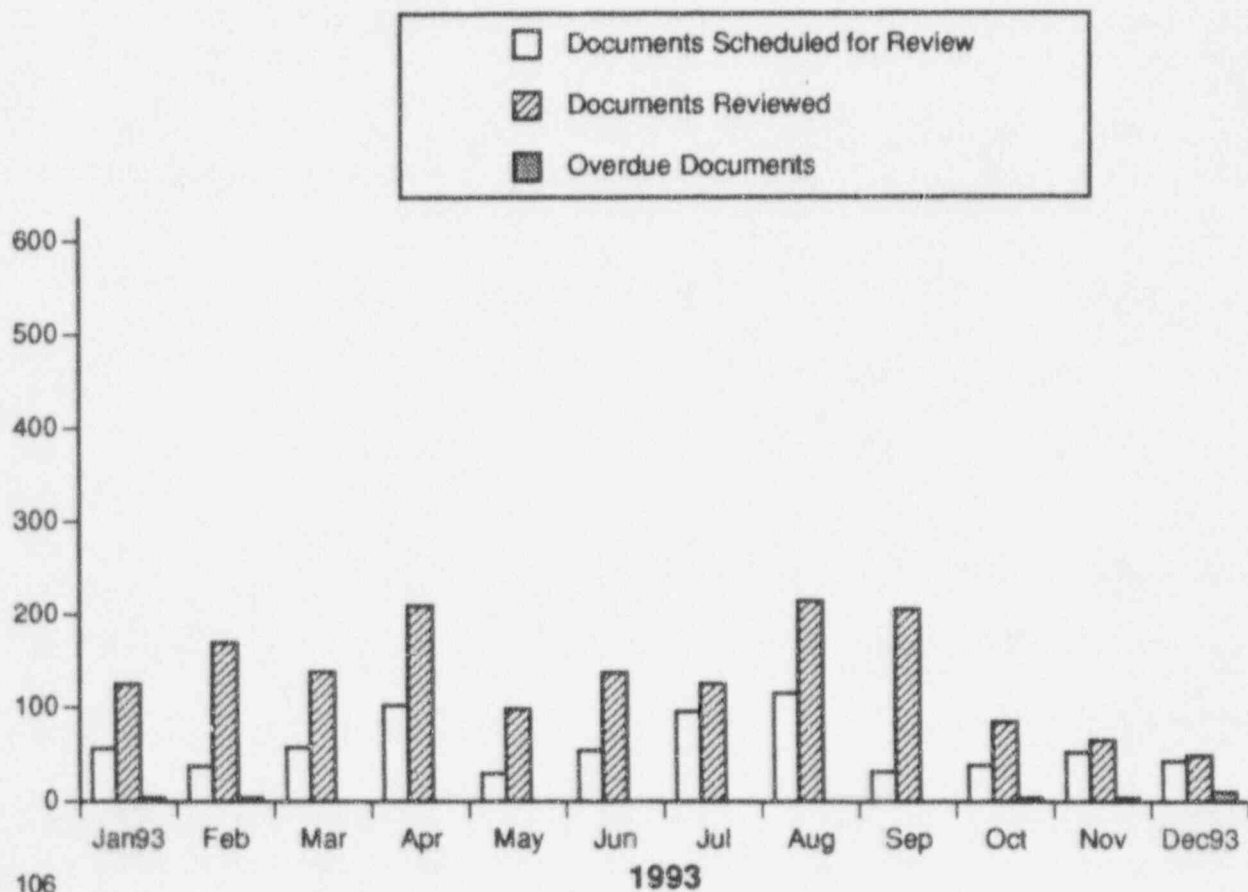
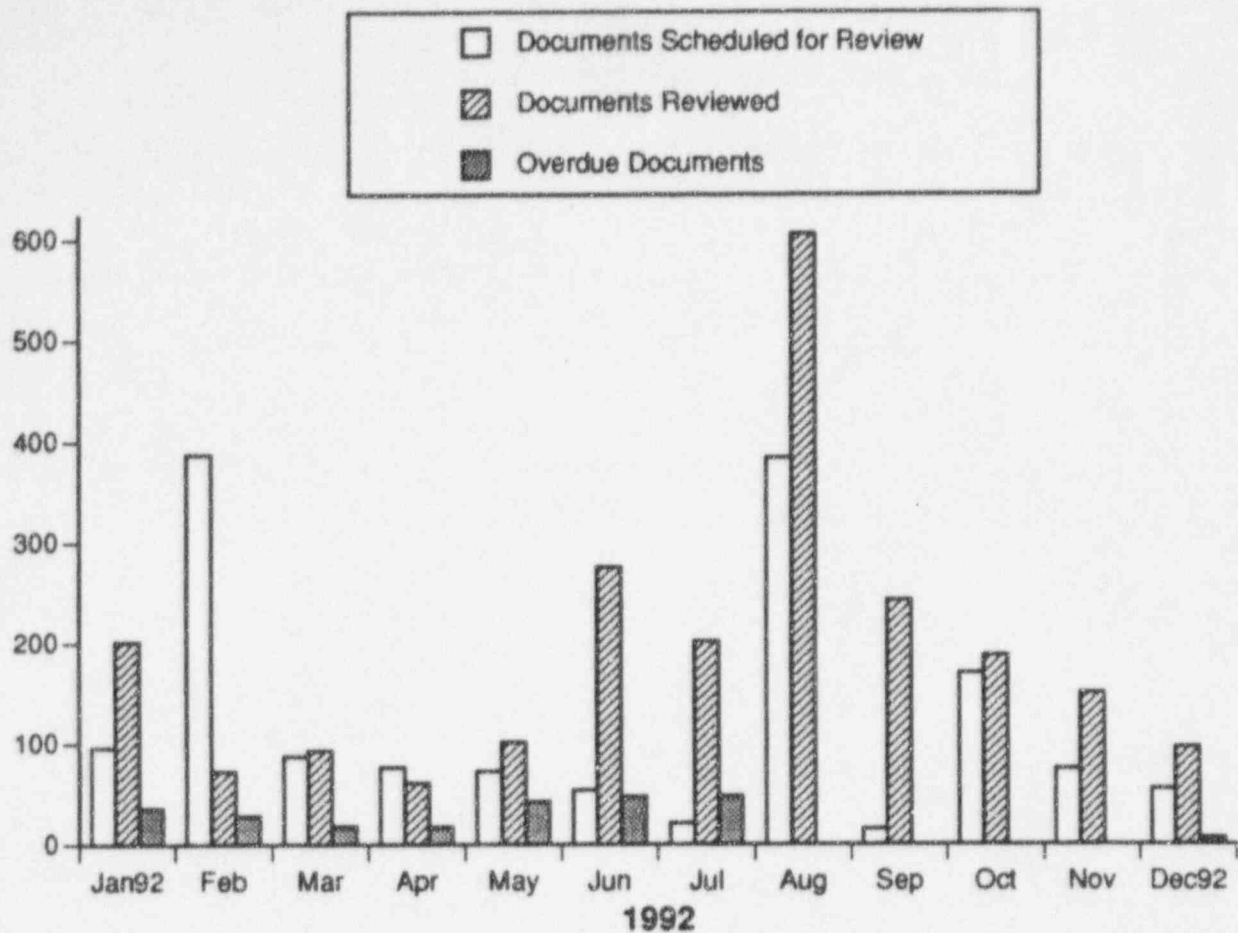
The 1994 year-end goal for the number of PRWPs is a maximum of 25.

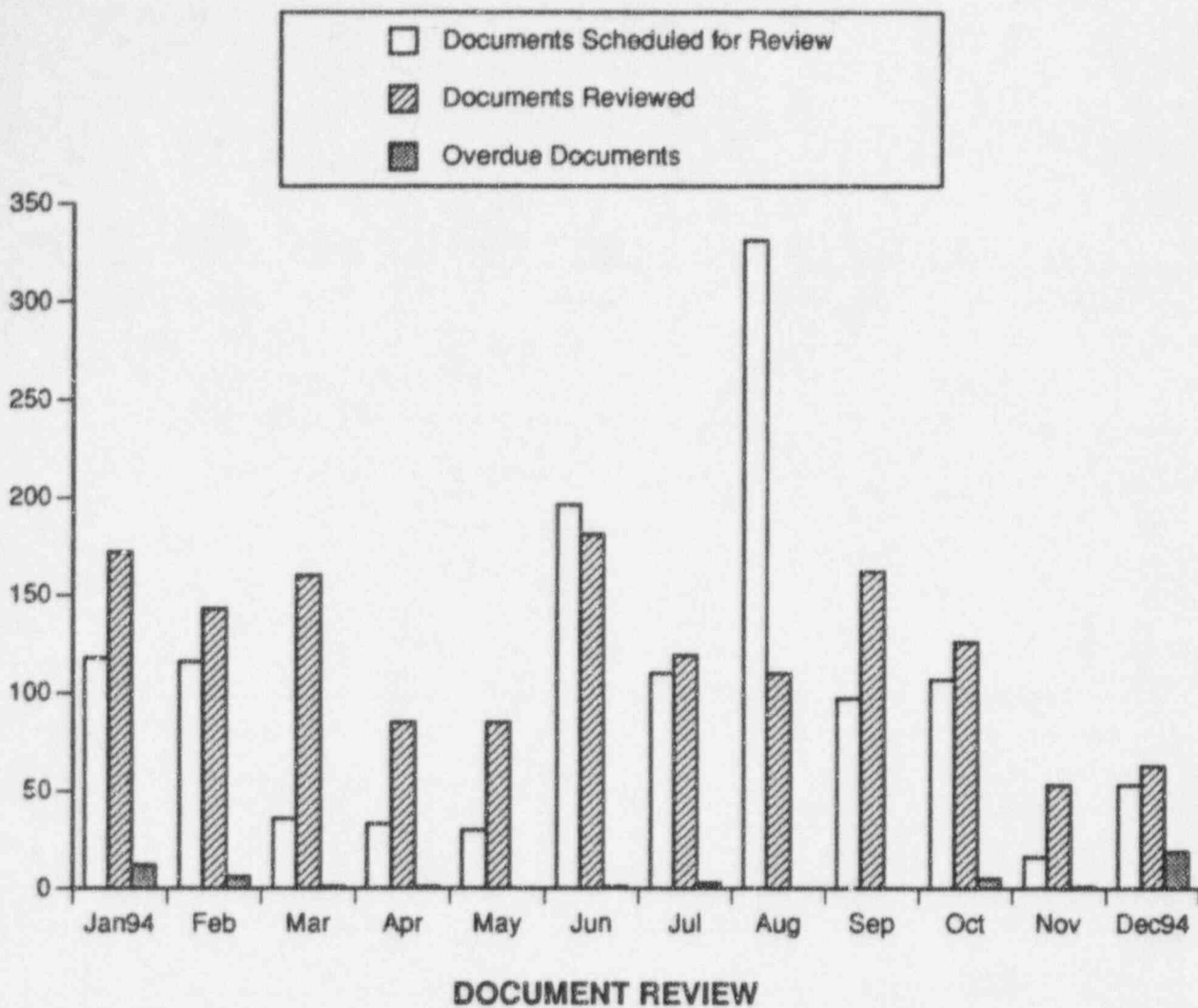
Data Source: Chase/Little (Manager/Source)

Accountability: Chase/Lovett

Adverse Trend: None

SEP 52





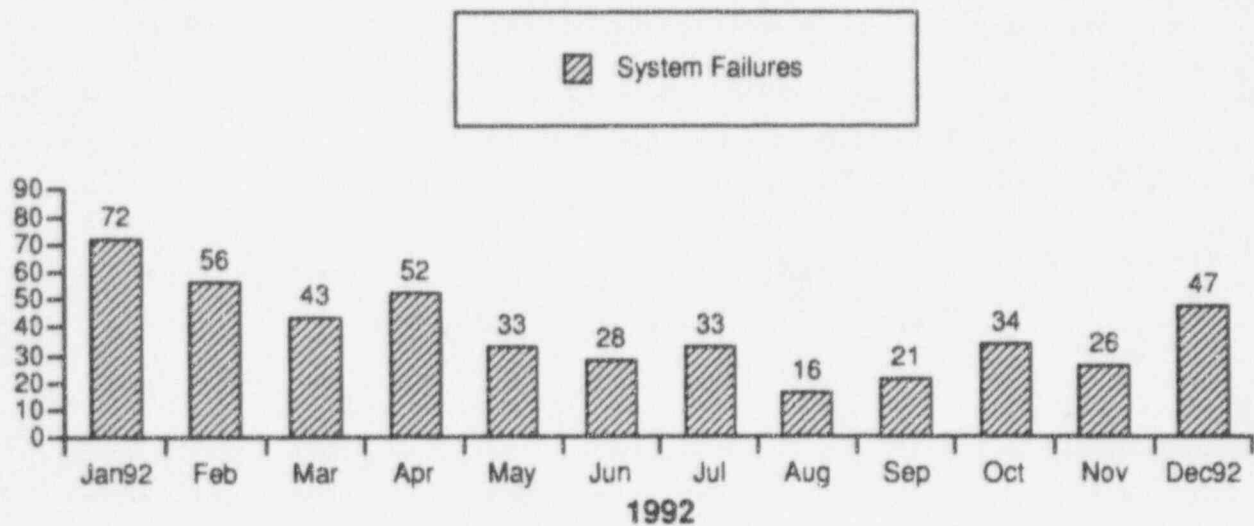
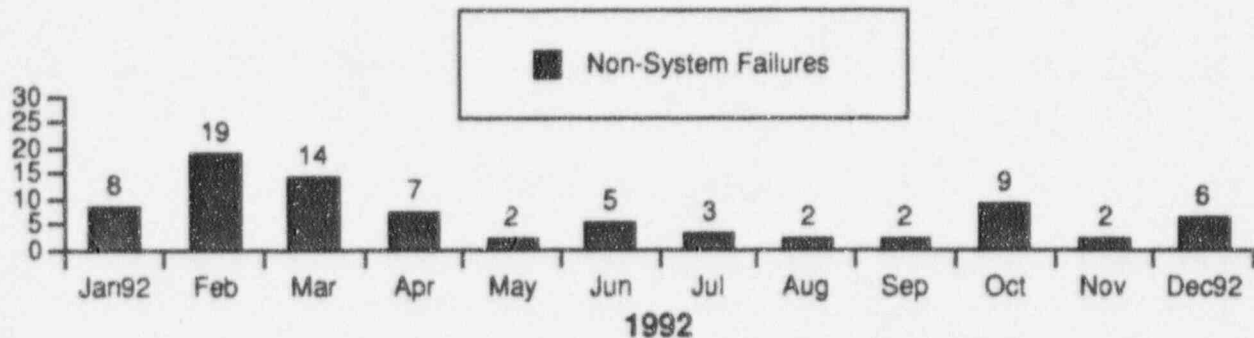
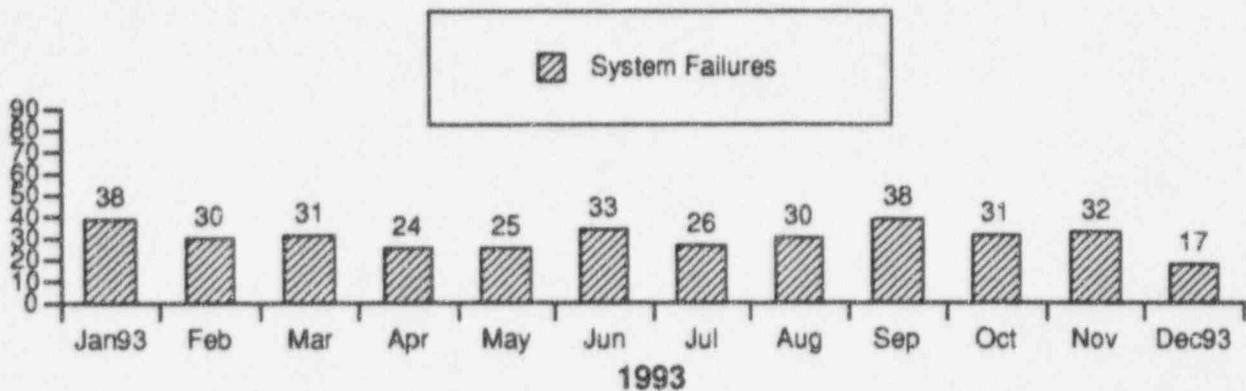
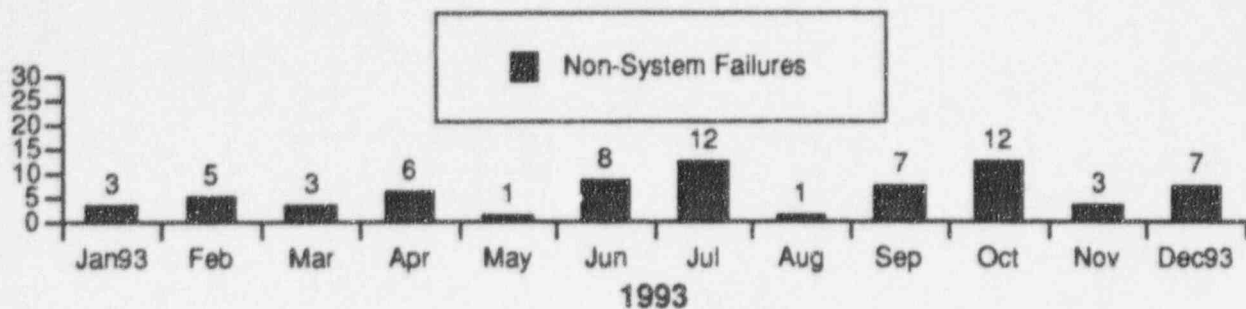
This indicator shows the number of completed, scheduled, and overdue (greater than 6 months past the scheduled due date) biennial reviews for the reporting month. These document reviews are performed in-house and include Special Procedures, the Site Security Plan, Maintenance Procedures, Preventive Maintenance Procedures, and the Operating Manual.

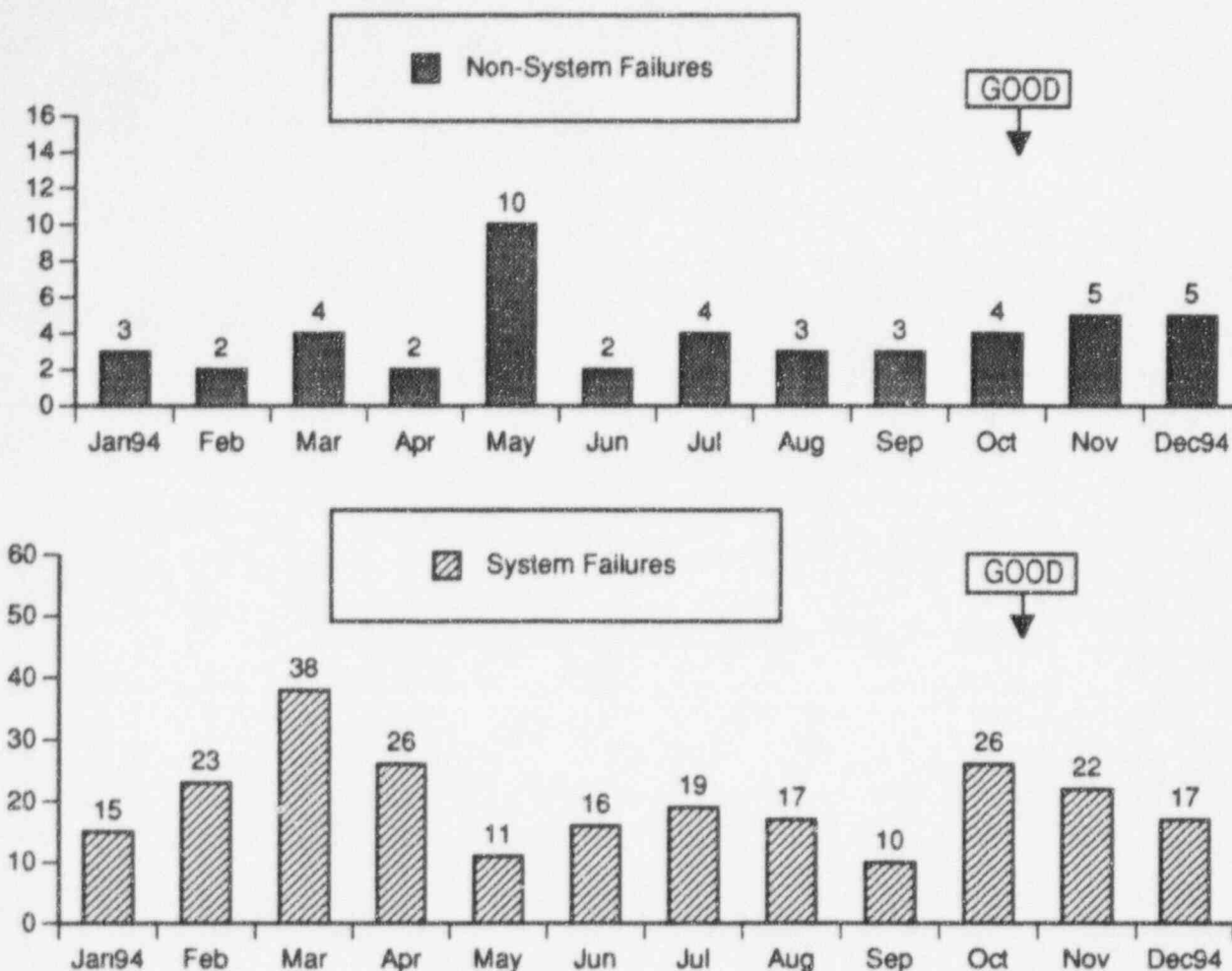
During December 1994 there were 53 document reviews scheduled, while 63 document reviews were completed. At the end of the month, there were 19 document reviews more than 6 months overdue.

There were 12 new documents initiated in December.

Data Source: Chase (Manager)  
 Accountability: Chase/Jaworski  
 Adverse Trend: None

SEP 46





### LOGGABLE/REPORTABLE INCIDENTS (SECURITY)

The Loggable/Reportable Incidents (Security) Indicator is depicted in two separate graphs. The top graph depicts the total number of loggable/reportable non-system failures concerning Security Badges, Access Control and Authorization, Security Force Error, and Unsecured Doors. The second chart shows the total number of loggable/reportable incidents concerning system failures which occurred during the reporting month.

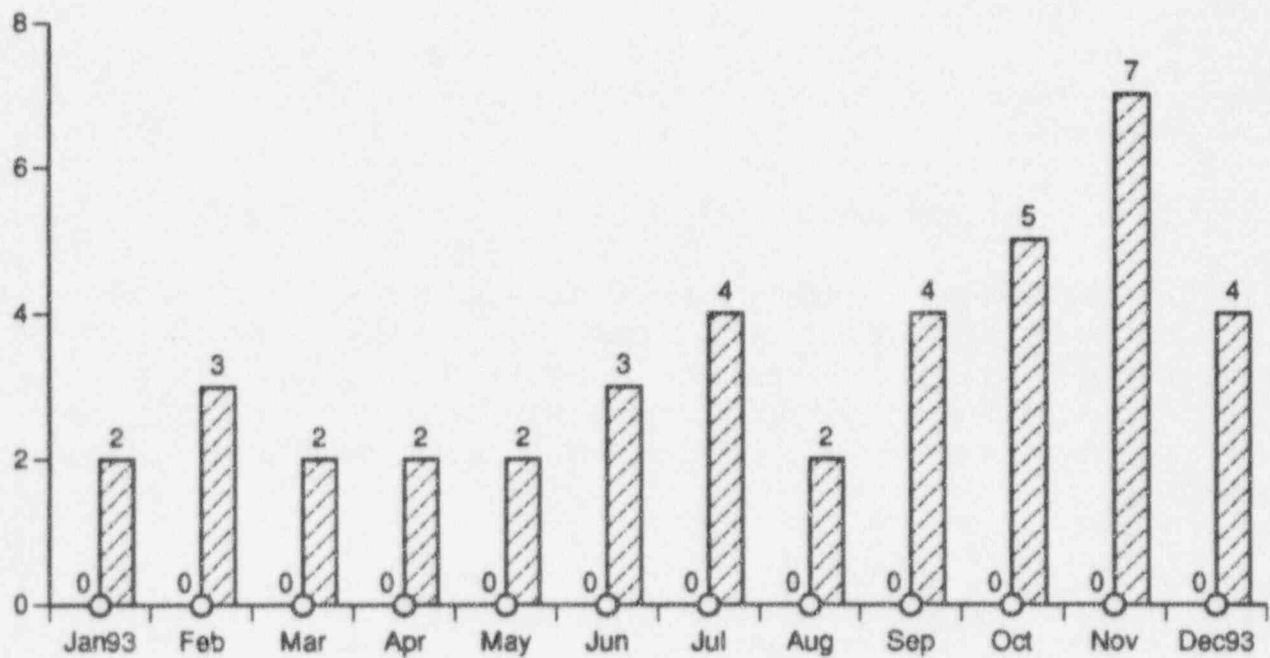
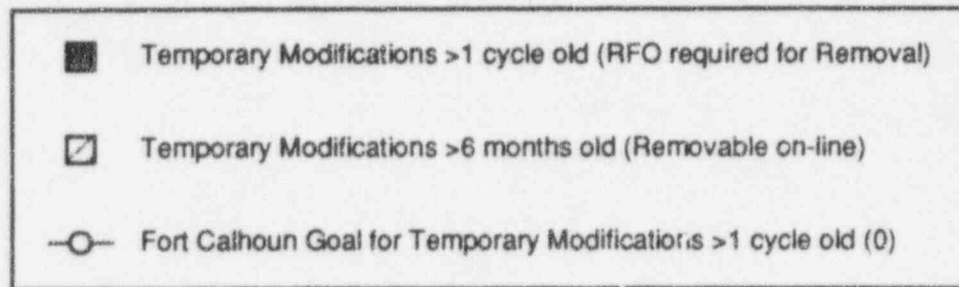
During the month of December 1994, there were 22 loggable/reportable incidents identified. System failures accounted for 17 (77%) of the loggable/reportable incidents. 11 of the 17 system failures were environmental failures due to poor weather conditions. Non-system failures included 2 unattended security doors (not properly closed after entry/exit), 1 access control incident (visitor entered PA before escort), and 2 security force error incidents (during vehicle processing). Through December 1994, system and non-system failures continued on a significant downward trend compared to 1993.

Data Source: Sefick/Woerner (Manager/Source)

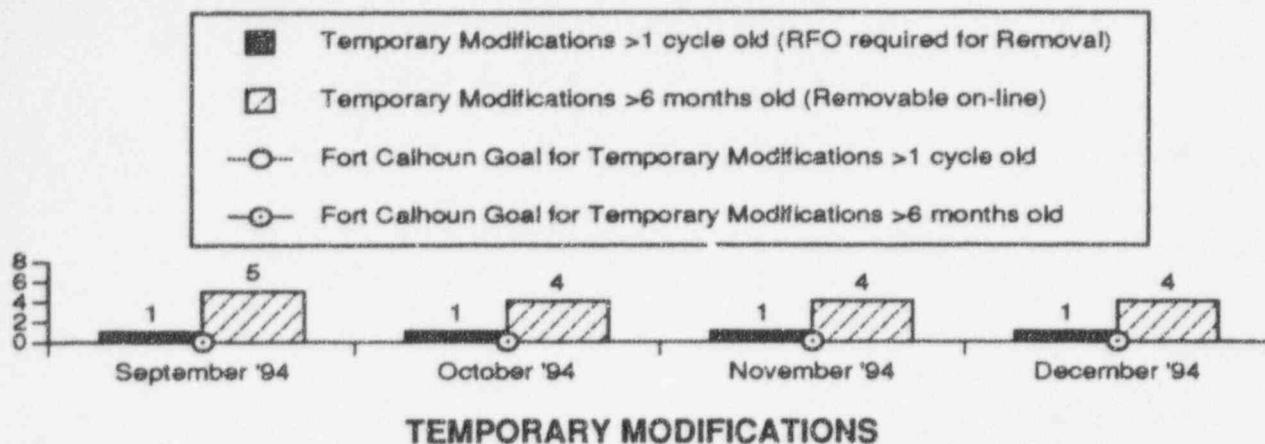
Accountability: Sefick

Adverse Trend: None

SEP 58







This indicator provides information on the number of temporary modifications greater than one fuel cycle old requiring a refueling outage (RFO) for removal and the number of temporary modifications removable on-line that are greater than six months old. In addition, the 1994 Fort Calhoun monthly goals for this indicator are zero, however, specific temporary modifications have been approved by management to exceed these goals due to cost effectiveness considerations. These are listed below.

There is currently 1 temporary modification that is greater than one fuel cycle old requiring a refueling outage to remove: Epoxy repairs to ST-4B, which is awaiting completion of MWO 931325, scheduled start date 1995 Refueling Outage. This temporary modification was previously included in the on-line removable >6 months old classification, but was re-classified as an outage modification to save engineering resources from completing 1 ECN to allow the epoxy repair to remain in place and a second ECN to remove it during the 1995 refueling outage. In addition, at the end of December 1994 there were 4 temporary modifications installed that were greater than six months old that can be removed on-line. These were: 1) Local indication for BAST CH-11A and CH-11B, in which Operations is reviewing a draft FLC. After review, Licensing is to issue an FLC, and the NRC is to approve; 2) Swap leads for DG-1 shutdown solenoid, which is awaiting completion of MWO 941809, scheduled for the next DG-1 outage; 3) Replace FP-156 with new design plug valve, which is awaiting the completion of MR-FC-92-019, scheduled for issue 1/13/95; and 4) Rubber patch on surface sluice line, which is awaiting completion of MWO 940774, has been re-scheduled for 10/16/95.

Currently, 1 temporary modification associated with the surface sluice line is over the goal of 6 months. The other 3 are exceptions to the goal as described in letter PED-STE-94-042.

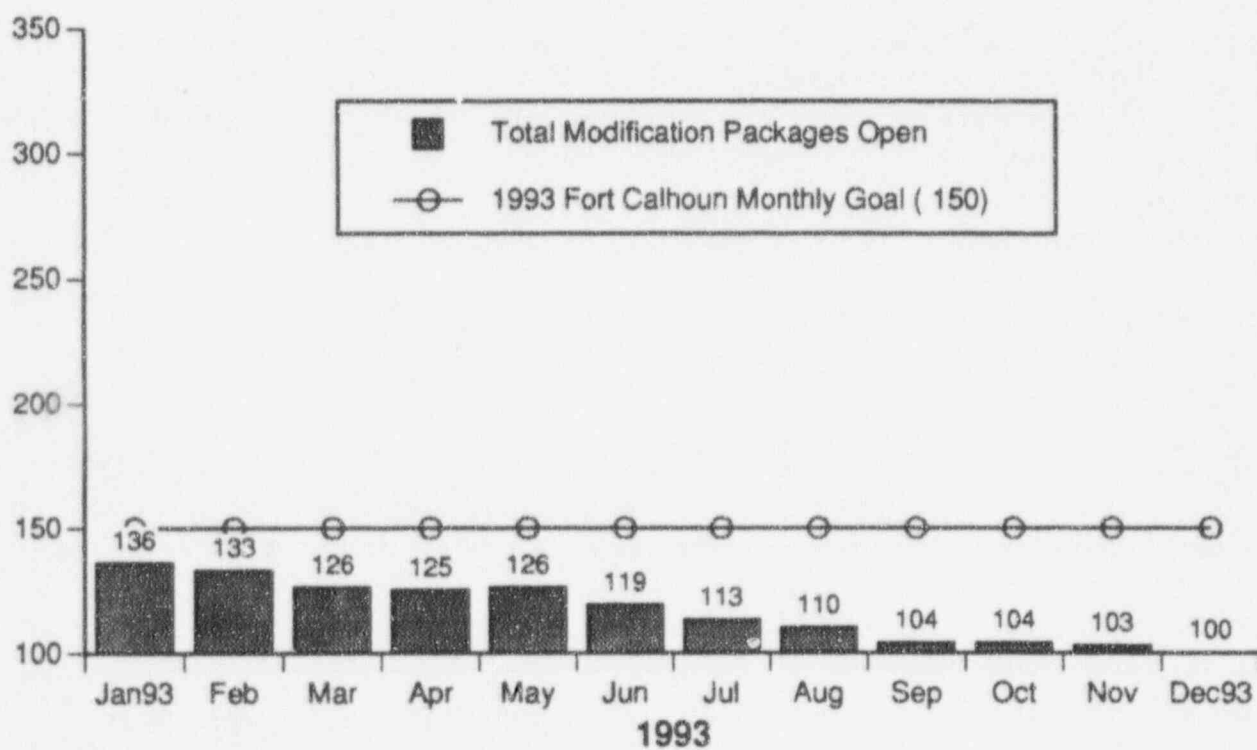
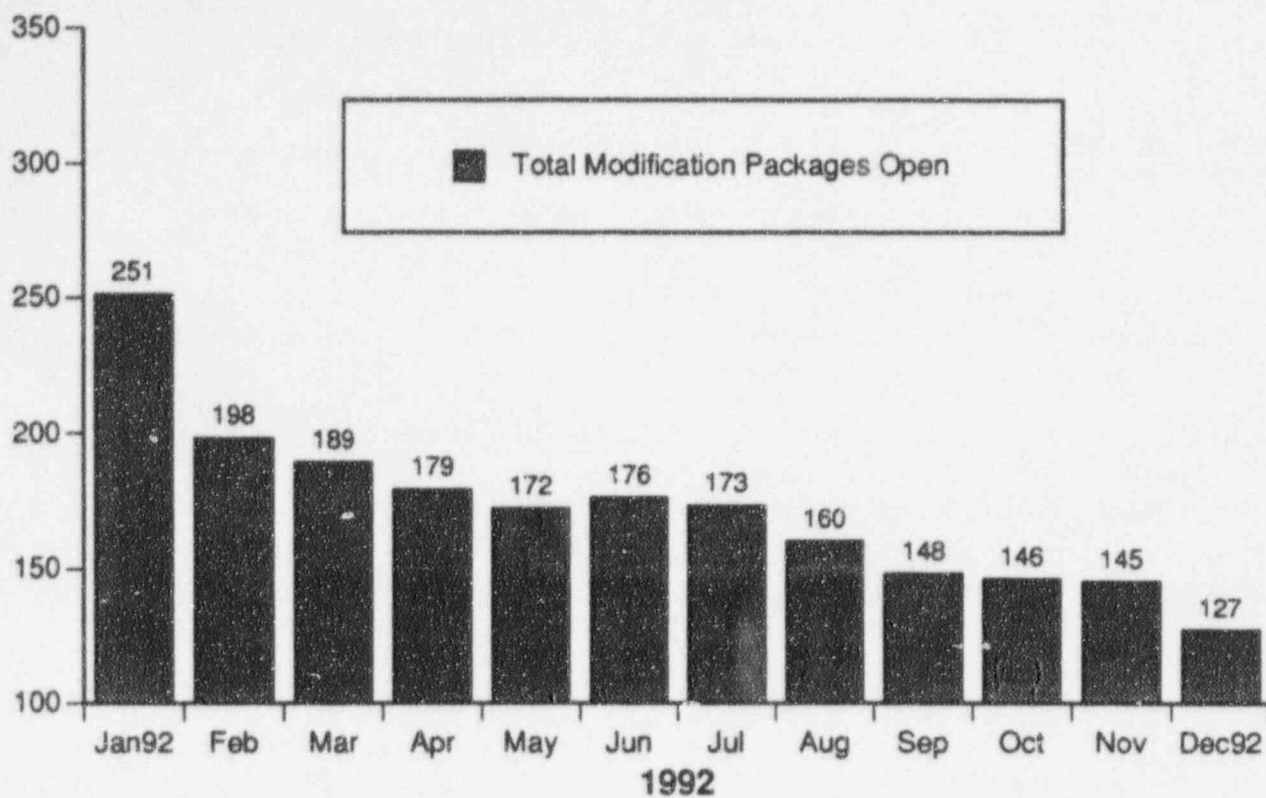
At the end of December 1994, there was a total of 30 TMs installed in the Fort Calhoun Station. 16 of the 30 installed TMs require an outage for removal and 14 are removable on-line. In 1994 a total of 46 temporary modifications have been installed.

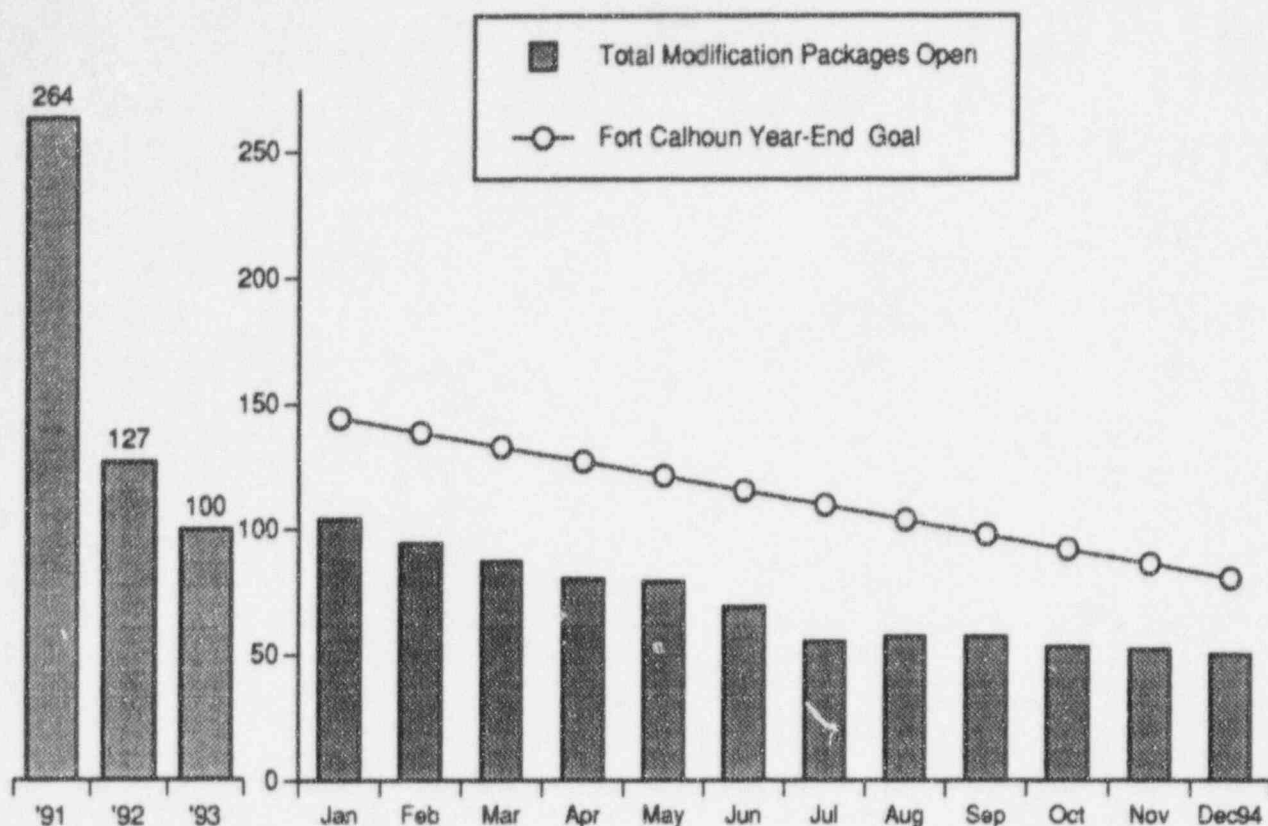
Data Source: Jaworski/Turner (Manager/Source)

Accountability: Jaworski/Gorence

Adverse Trend: None

SEP 62 & 71





### OUTSTANDING MODIFICATIONS

This indicator shows the total number of outstanding modifications (excluding outstanding modifications which are proposed to be cancelled).

Category	Reporting Month
Form FC-1133 Backlog/In Progress	2
Mod. Requests Being Reviewed	2
Design Engr. Backlog/In Progress	25
Construction Backlog/In Progress	21
Design Engr. Update Backlog/In Progress	0
Total = 50	

At the end of December 1994, 24 additional modification requests had been issued this year and 41 modification requests had been cancelled. The Nuclear Projects Review Committee (NPRC) had completed 132 backlog modification request reviews this year. The Nuclear Projects Committee (NPC) had completed 63 backlog modification request reviews this year.

The 1994 year-end Fort Calhoun goal for this indicator is a maximum of 80 outstanding modifications.

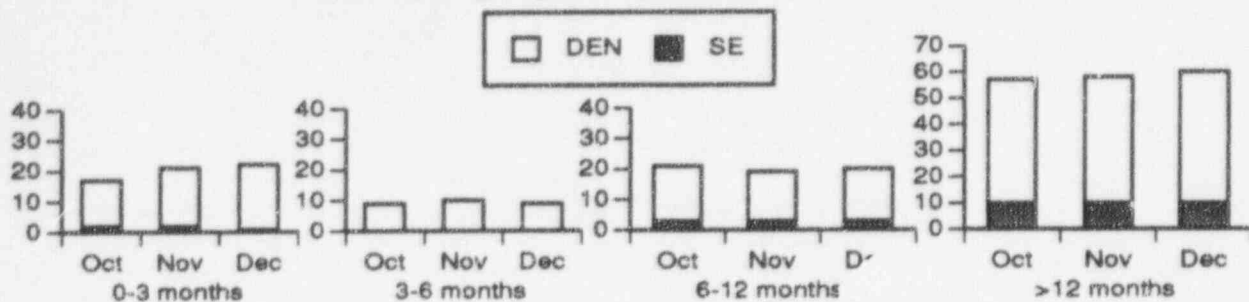
Data Source: Jaworski/Turner (Manager/Source)  
Scofield/Lounsbery (Manager/Source)

Accountability: Scofield/Phelps

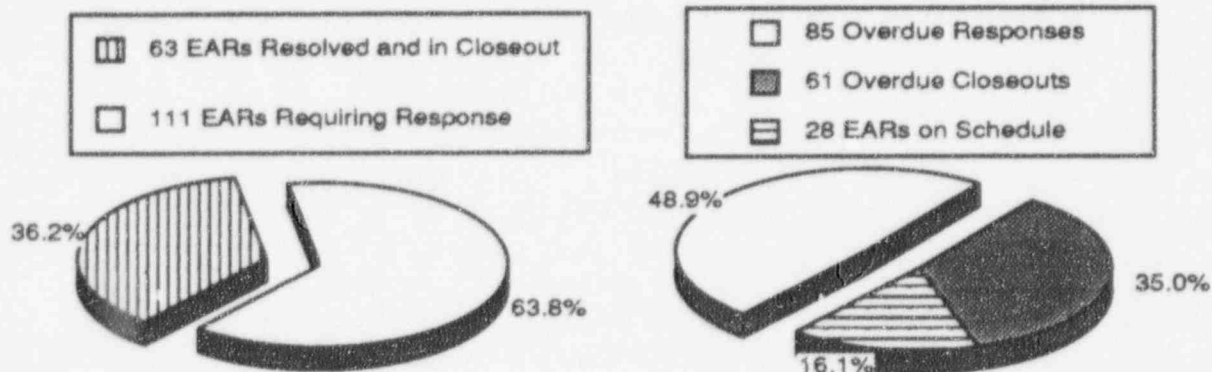
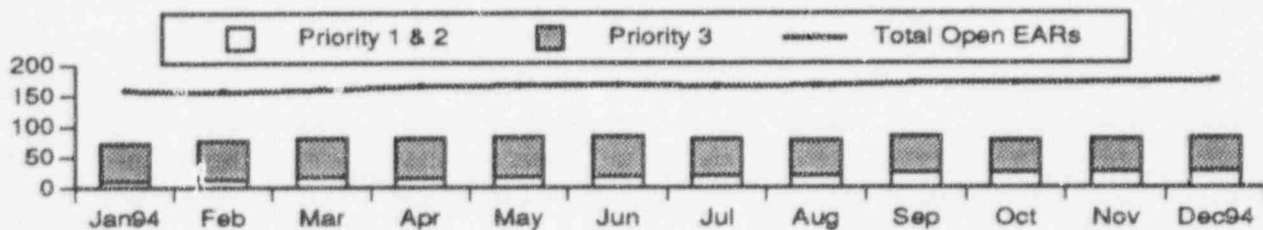
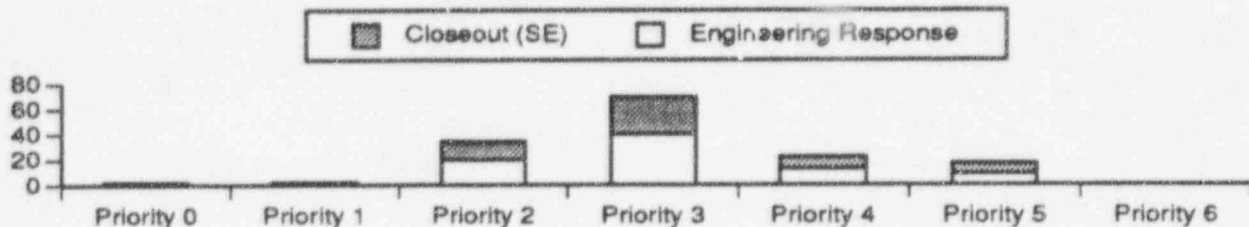
Adverse Trend: None

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### EARs Requiring Engineering Closeout - Not in Closeout



### December 1994 Overdue EARs



### ENGINEERING ASSISTANCE REQUEST BREAKDOWN

This indicator shows a breakdown of the number of EARs assigned to Design Engineering and System Engineering. The 1994 year-end goal for this indicator is a maximum of 140 outstanding EARs.

Total EAR breakdown is as follows:

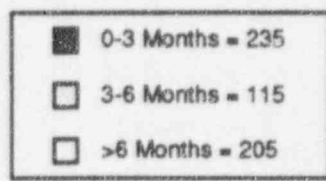
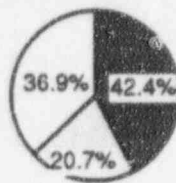
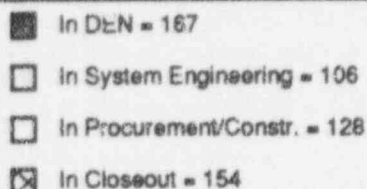
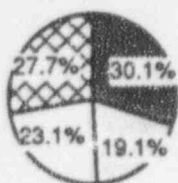
EARs opened during the month	12
EARs closed during the month	9
Total EARs open as of the end of the month	174

Data Source: Skiles/Mikkelsen (Manager/Source)

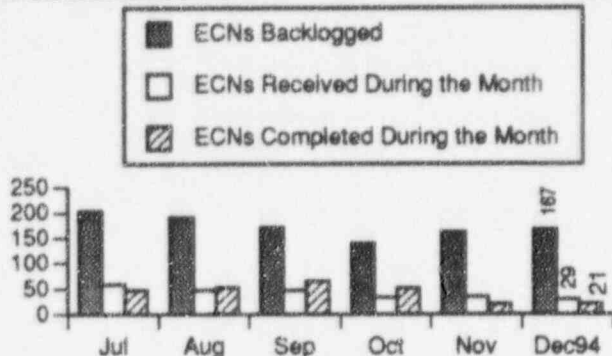
Accountability: Jaworski/Skiles

Adverse Trend: None

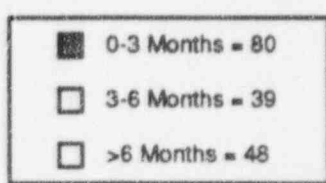
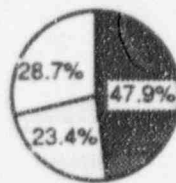
SEP 62



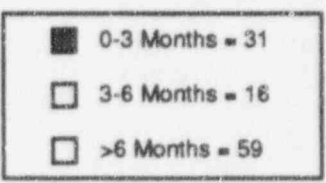
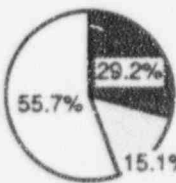
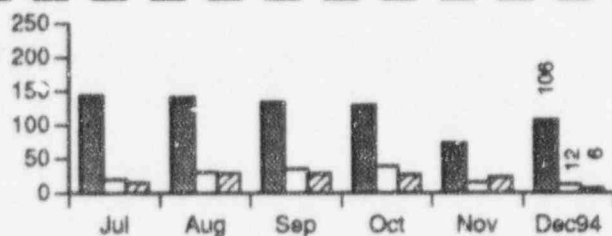
### ECN STATUS - OVERALL BACKLOG



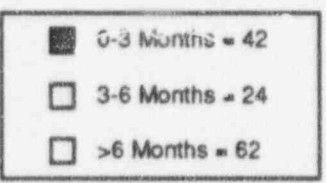
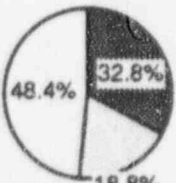
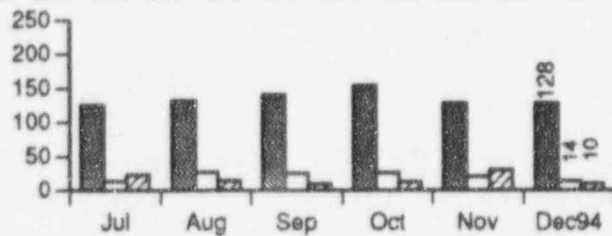
(Year-to-Date monthly average of ECNs received was 39)



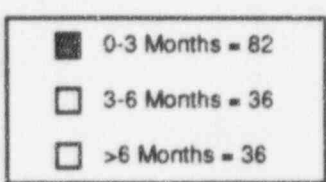
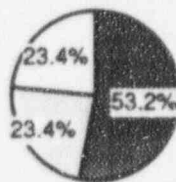
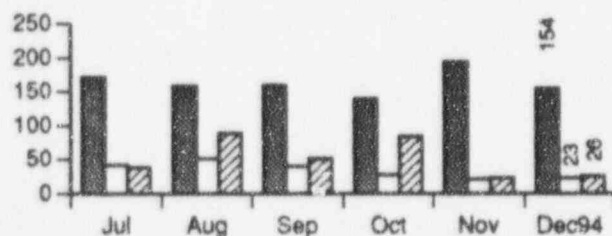
### ECN STATUS - DEN



### ECN STATUS - SE



### ECN STATUS - PROC/CONSTR



### ECN STATUS - CLOSEOUT

## ENGINEERING CHANGE NOTICE STATUS

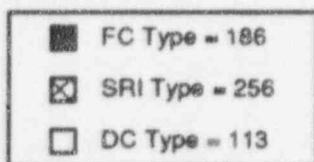
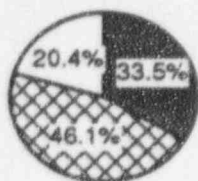
Data Source: Skiles/Mikkelsen (Manager/Source)

Accountability: Skiles/Jaworski

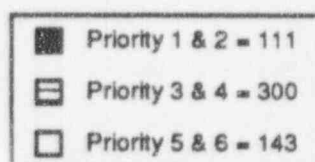
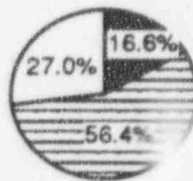
Adverse Trend: None

SEP 62

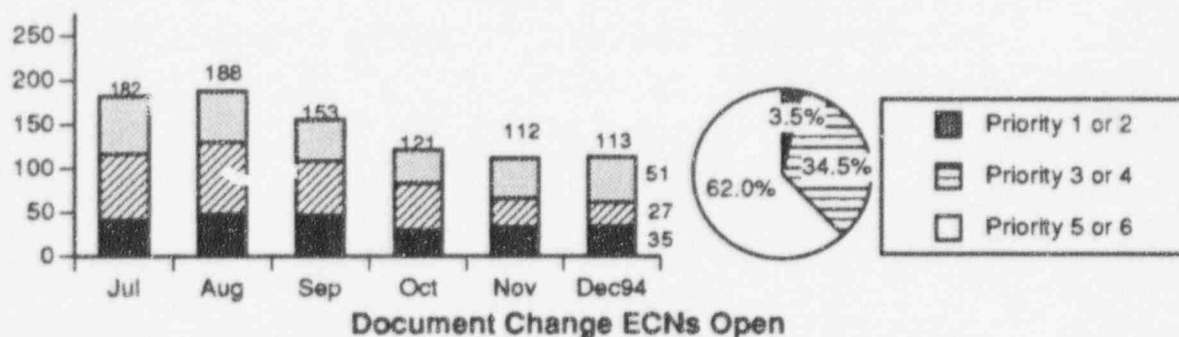
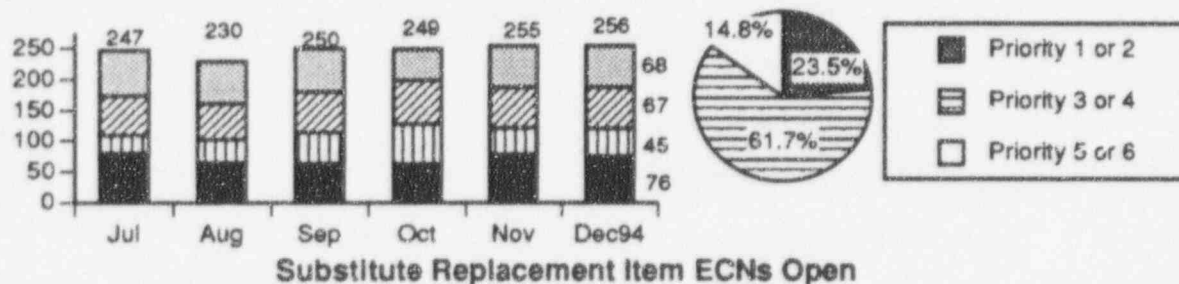
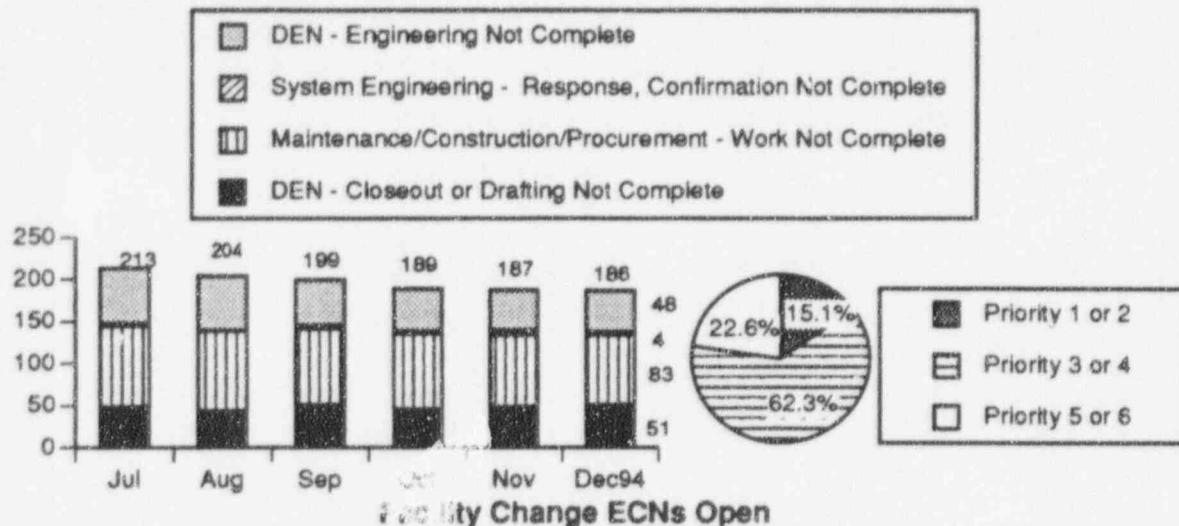




TOTAL OPEN ECNS BY TYPE (554 TOTAL)



TOTAL OPEN ECNs BY PRIORITY (554 TOTAL)

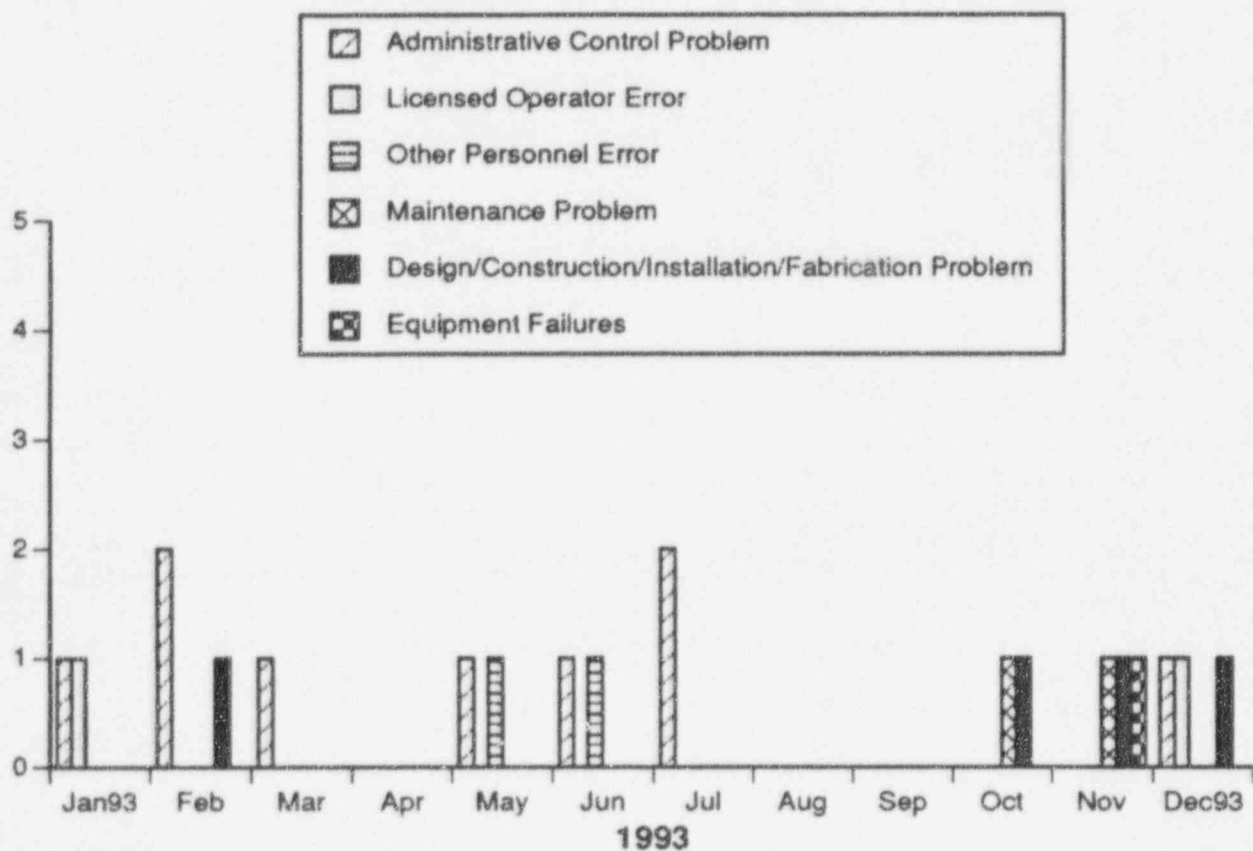
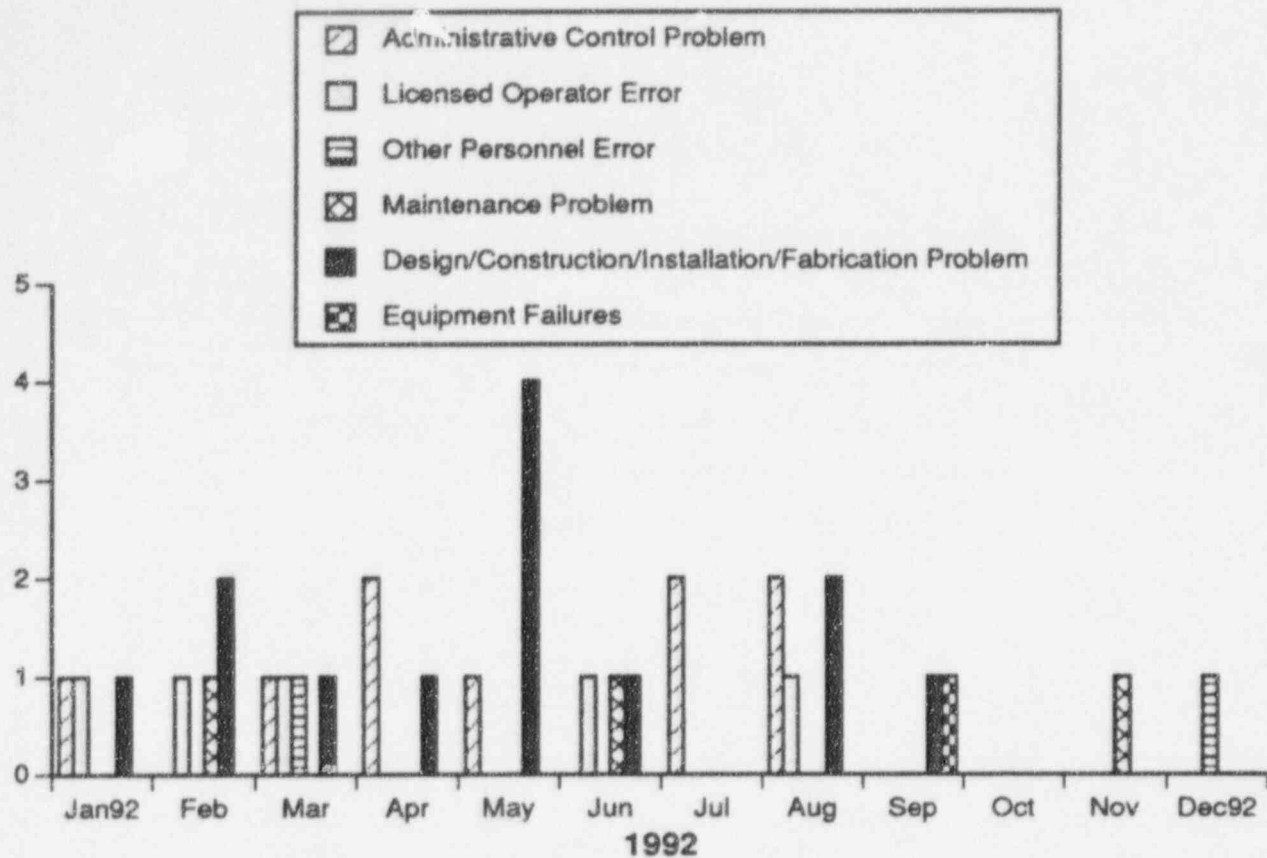


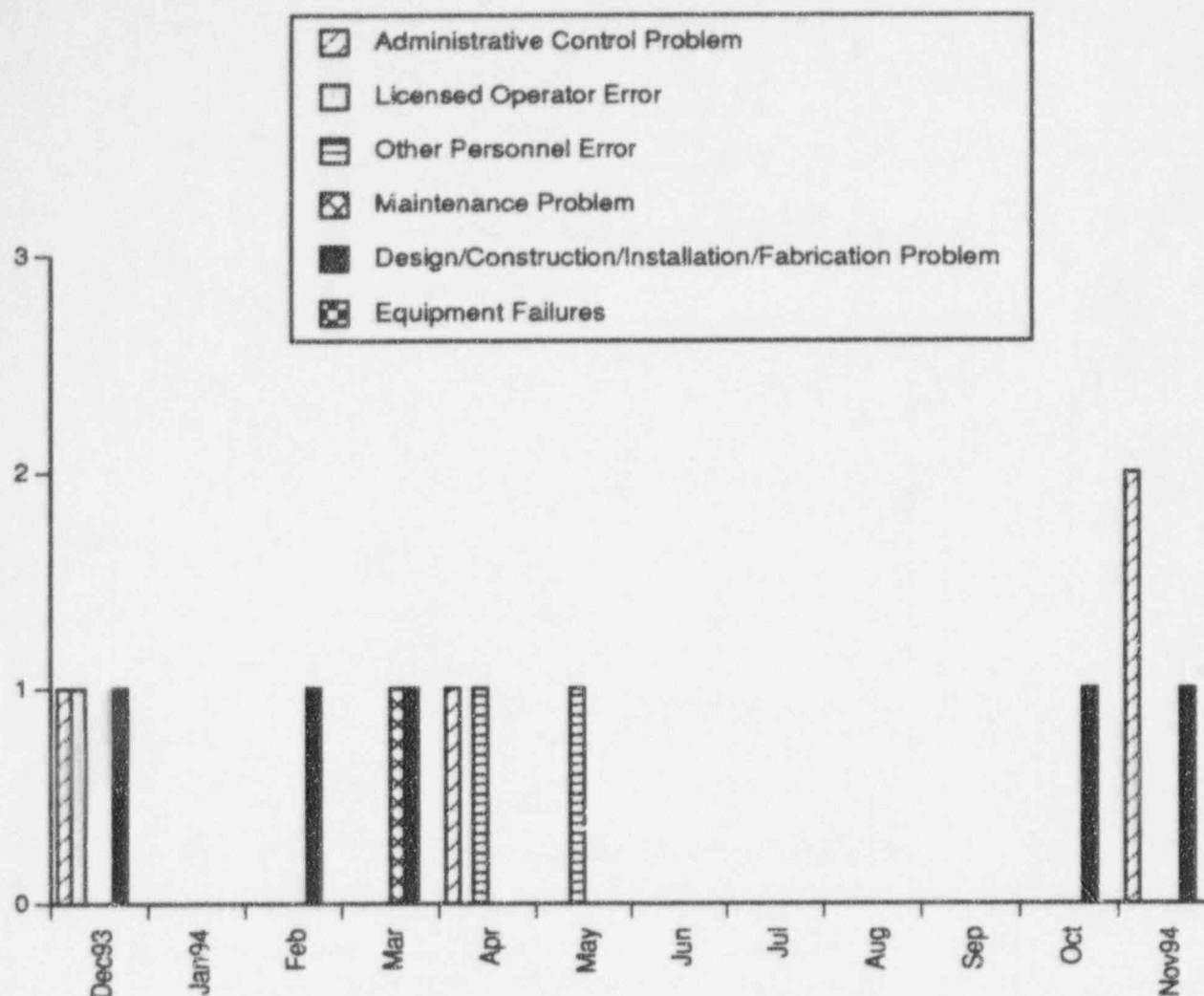
### ENGINEERING CHANGE NOTICES OPEN

Data Source: Skiles/Mikkelsen (Manager/Source)  
 Accountability: Skiles/Jaworski  
 Adverse Trend: None

SEP 62







### LICENSEE EVENT REPORT (LER) ROOT CAUSE BREAKDOWN

This indicator shows the LERs by event date broken down by Root Cause Code for each of the past twelve months from December 1, 1993, through November 30, 1994. To be consistent with the Preventable/Personnel Error LERs indicator, this indicator is reported by the LER event date, as opposed to the LER report date.

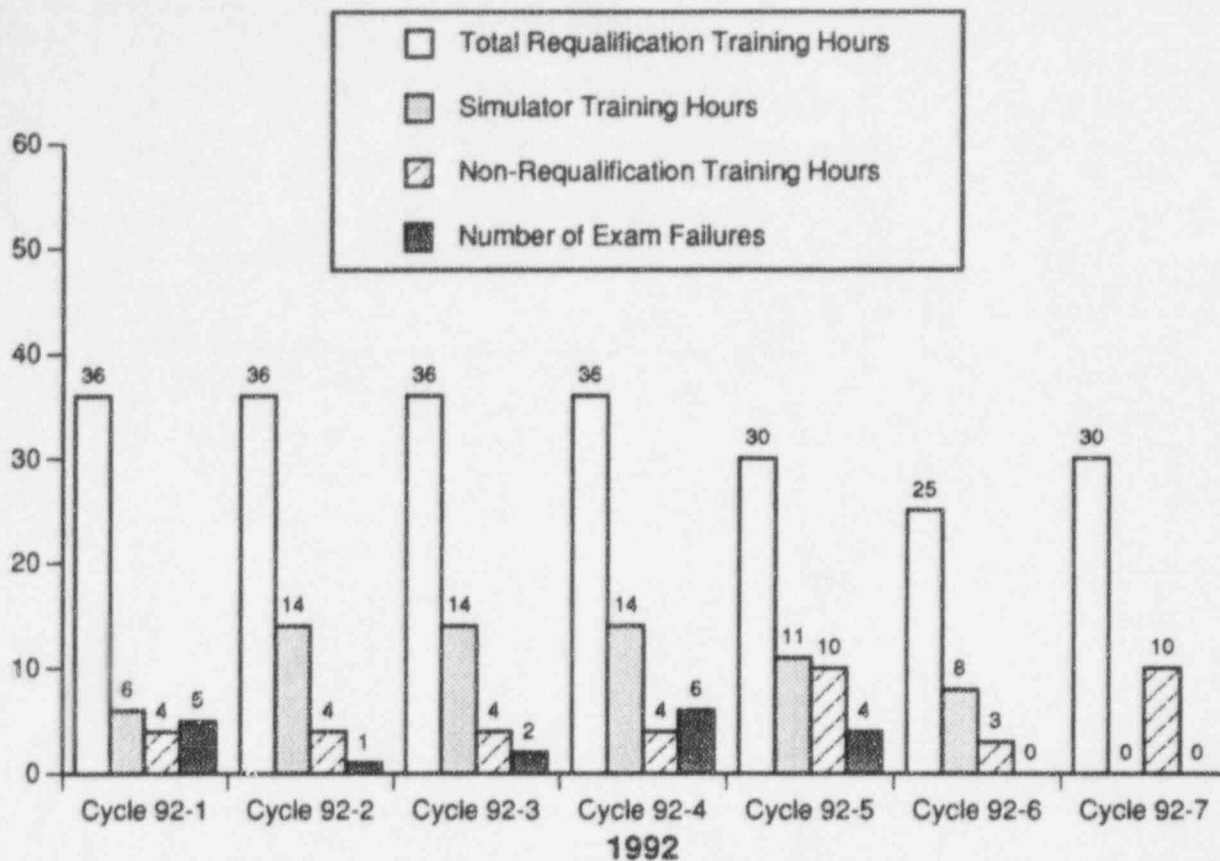
The cause codes are intended to identify possible programmatic deficiencies. For detailed descriptions of these codes, see the "Performance Indicator Definitions" section of this report.

There were three events in November 1994 that resulted in an LER.

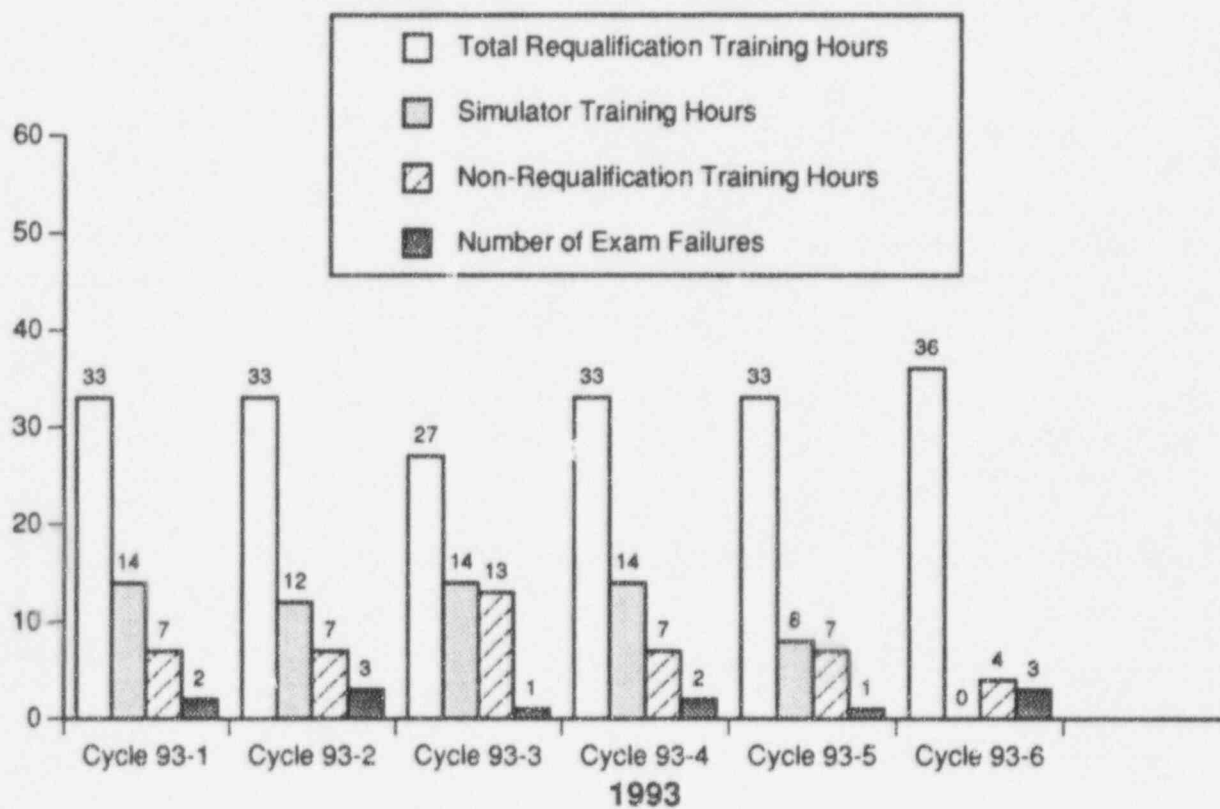
Data Source: Trausch/Cavanaugh (Manager/Source)

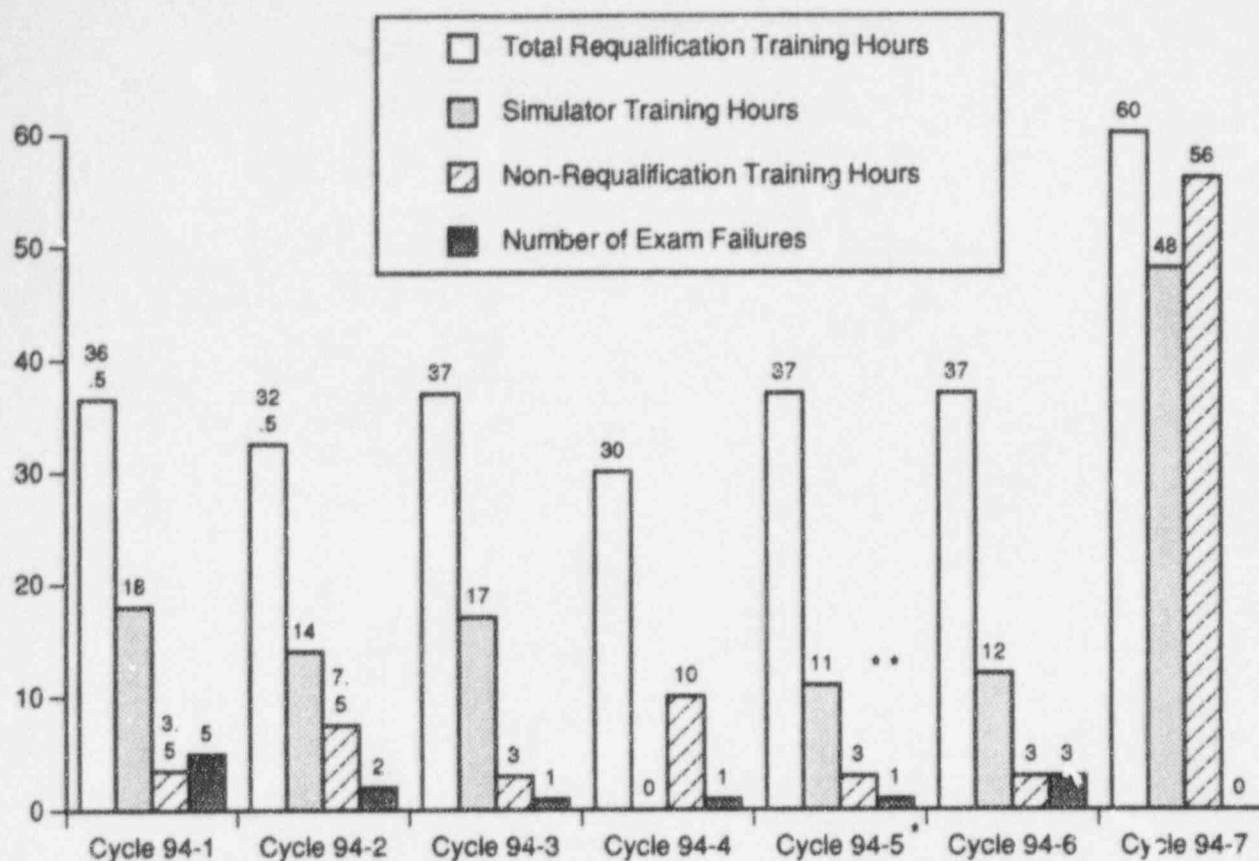
Accountability: Chase

Adverse Trend: None



\*Note: The Simulator was out-of-service for maintenance and modifications during Cycle 92-7.





\*Note 1: The Simulator was out-of-service during Cycle 94-4.

\*\* Note 2: Includes 8 hours of General Employee Training.

### LICENSED OPERATOR REQUALIFICATION TRAINING

This indicator provides information on the total number of hours of training given to each crew during each cycle. The Simulator training hours shown on the graph are a subset of the total training hours. Non-Requalification Training Hours are used for AOP/EOP verification & validation, INPO commitments, GET, Fire Brigade, Safety Meetings, and Division Manager lunches.

Exam failures are defined as failures in the written, simulator, and Job Performance Measures (JPMs) segments of the Licensed Operator Requalification Training.

Rotation 94-6 was the annual Requalification Examination rotation. There were 2 crew simulator failures and 1 written examination failure. The crews that failed the simulator evaluation were remediated without impacting the Operations Department shift schedule, as was the individual who failed his written examination.

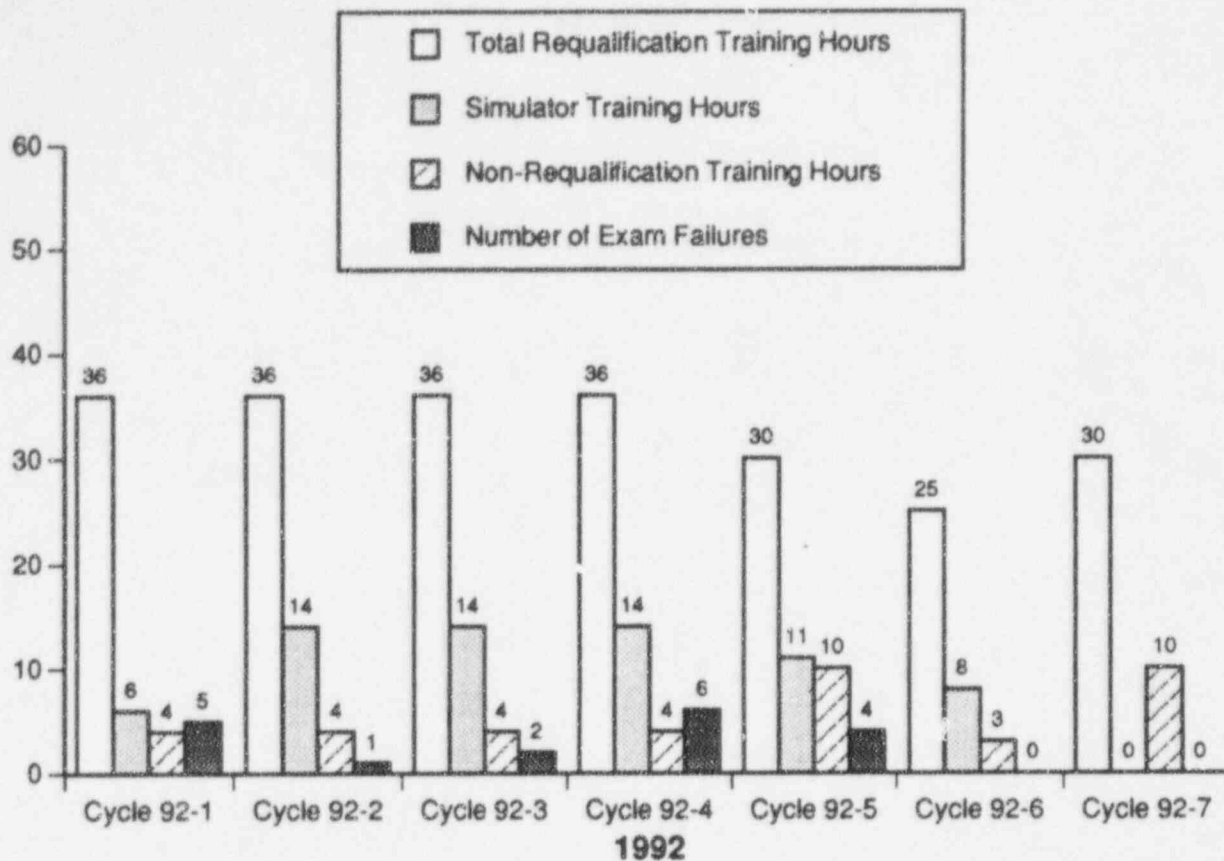
Data Source: Gasper/Guliani (Manager/Source)

Accountability: Gasper/Guliani

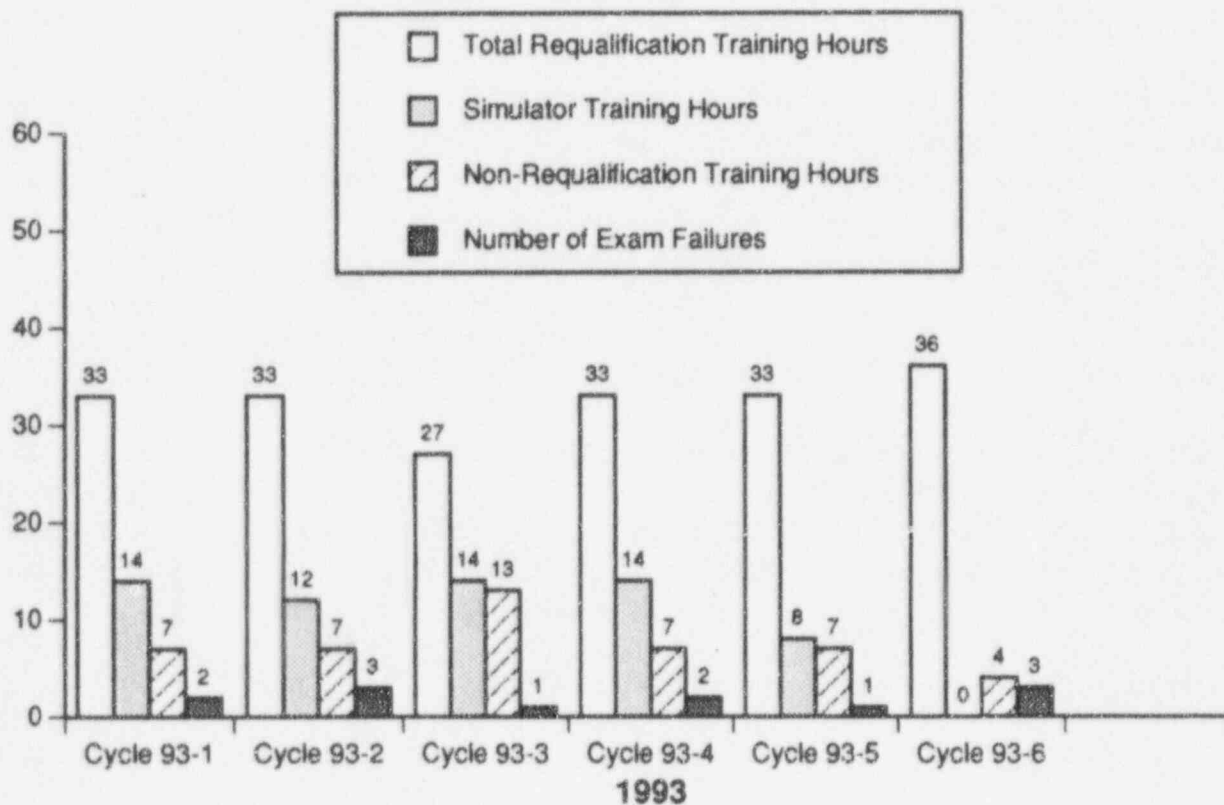
Adverse Trend: None

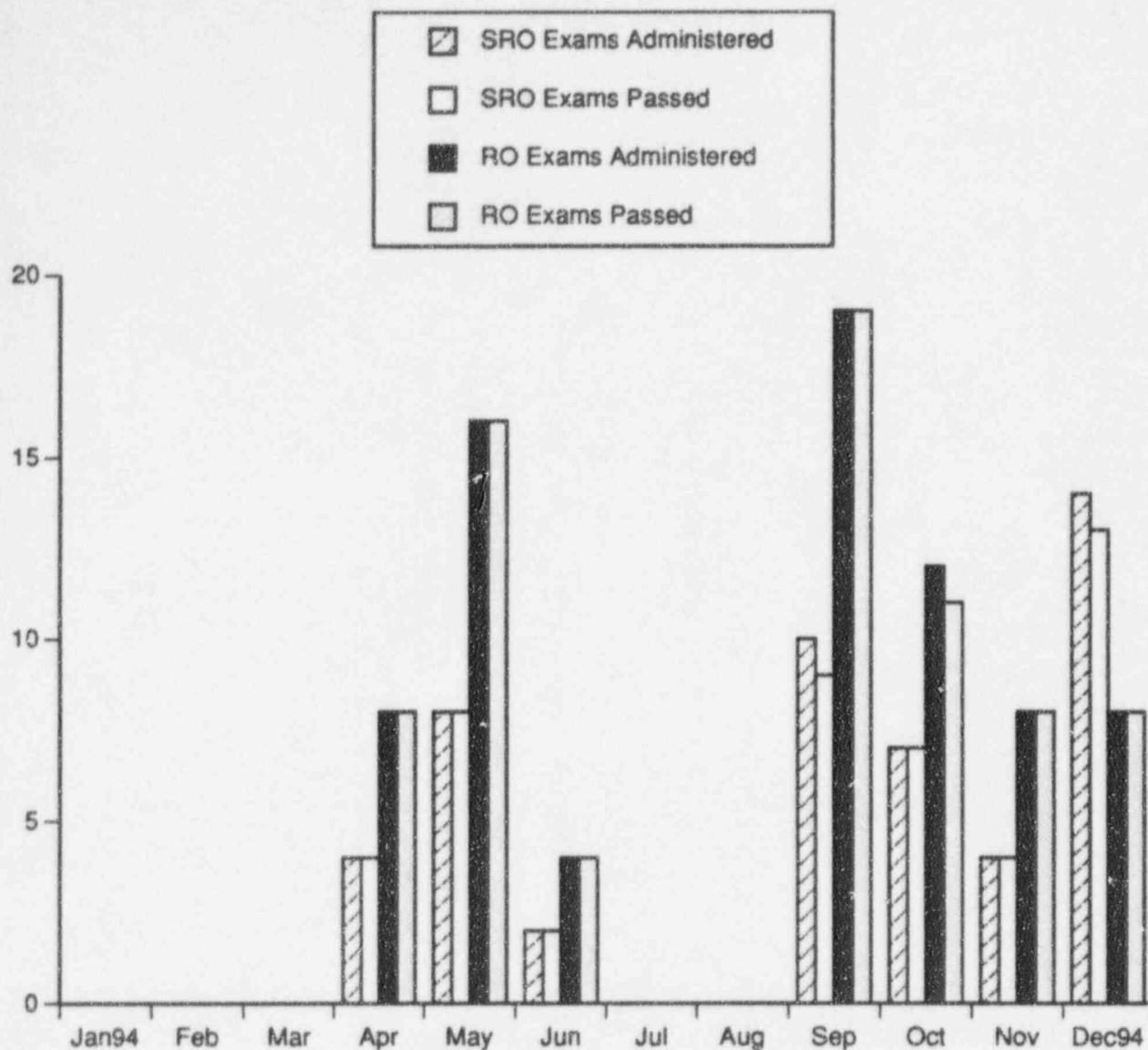
SEP 68





\*Note: The Simulator was out-of-service for maintenance and modifications during Cycle 92-7.





### LICENSE CANDIDATE EXAMS

This indicator shows the number of Senior Reactor Operator (SRO) and Reactor Operator (RO) quizzes and exams taken and passed each month. These internally administered quizzes and exams are used to plot the SRO and RO candidates' monthly progress.

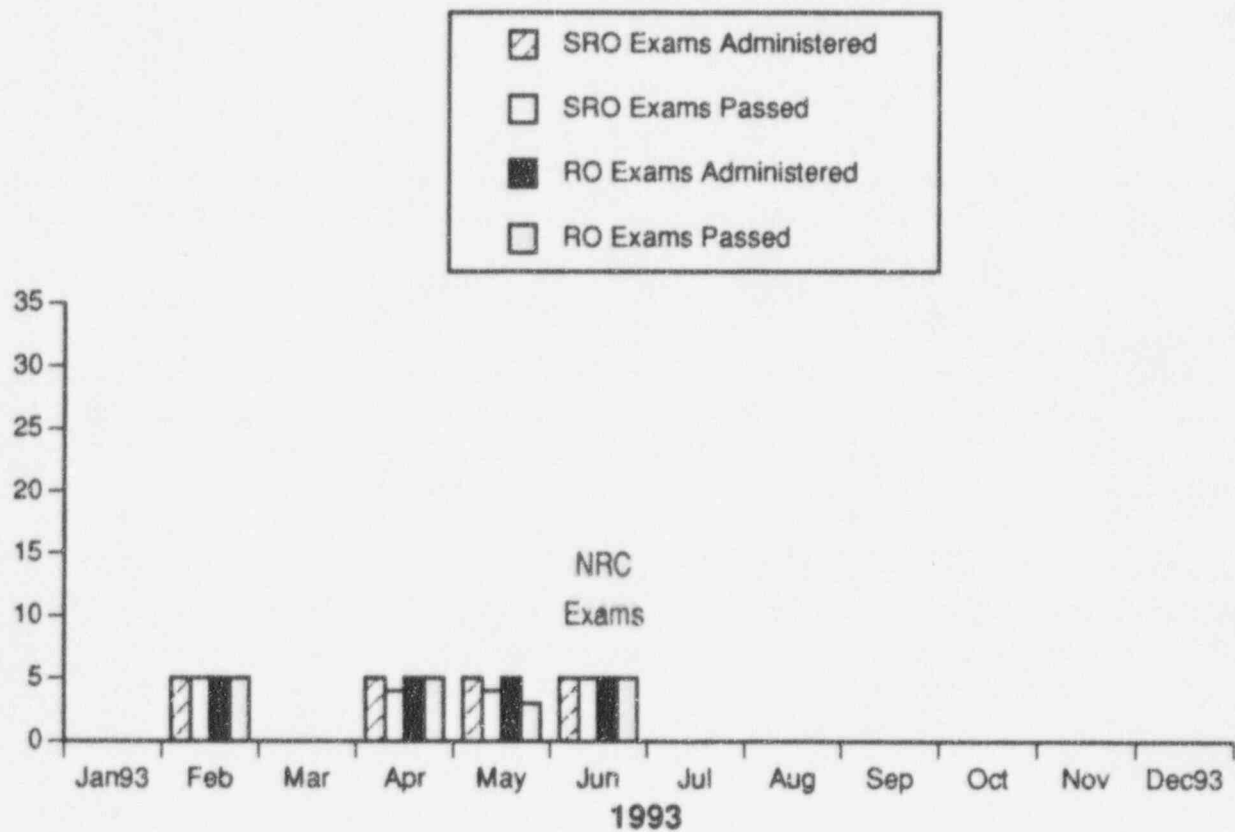
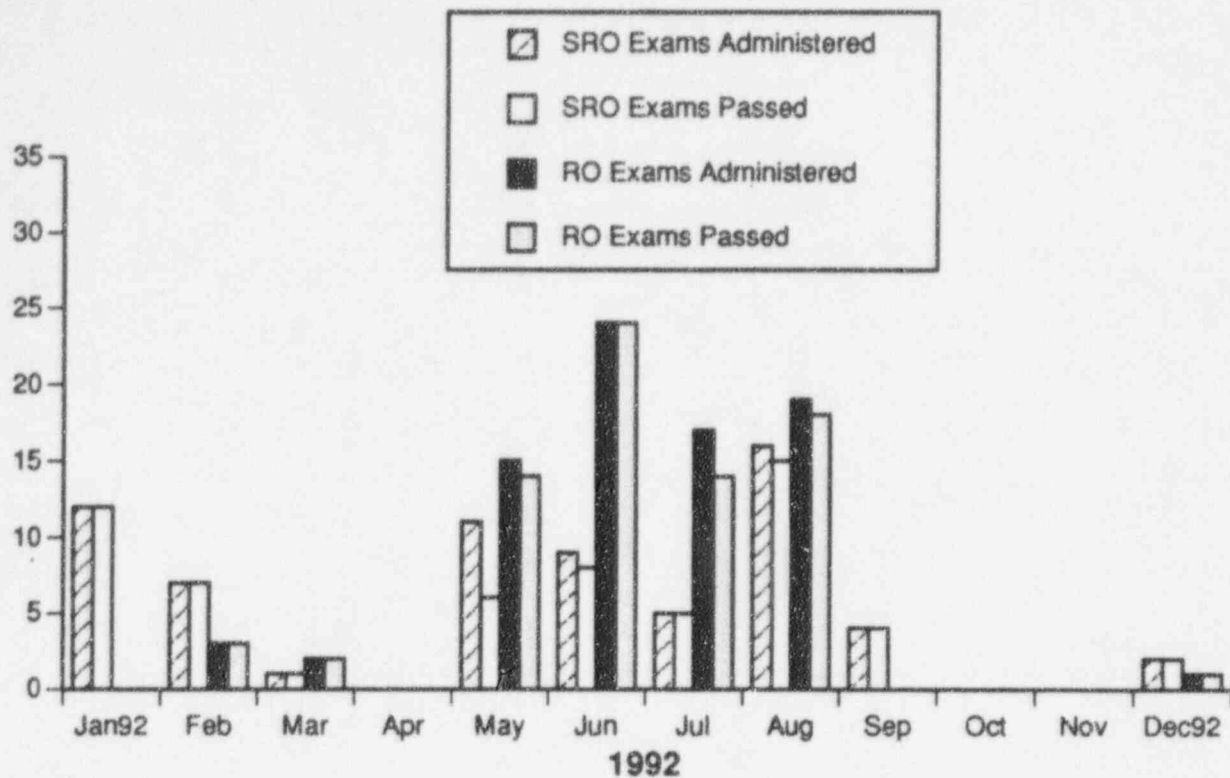
In December 1994, there were 14 SRO exams administered and 13 of these exams were passed. In addition, there were 8 RO examinations administered and all of these exams were passed..

Data Source: Gasper/Guliani (Manager/Source)

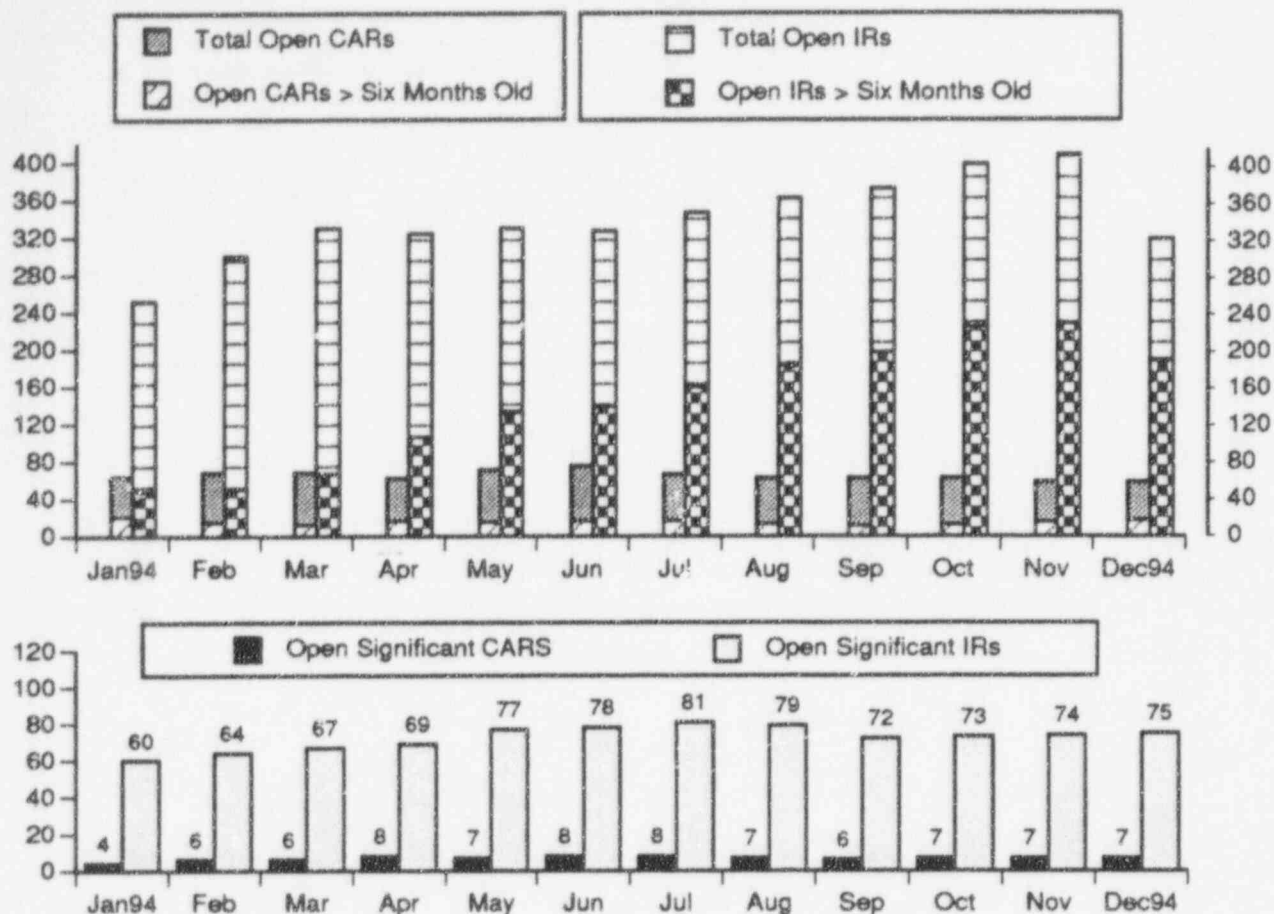
Accountability: Gasper/Guliani

Adverse Trend: None

SEP 68







### OPEN CORRECTIVE ACTION REPORTS AND INCIDENT REPORTS

This indicator shows the total number of open Corrective Action Reports (CARs), CARs >6 months old, the total number of Open IRs, IRs >6 months old, the number of open significant CARs and the number of open significant IRs.

At the end of December 1994 there were 58 open CARs. 17 of these CARs were greater than 6 months old. There were 7 Open Significant CARs at the end of the month.

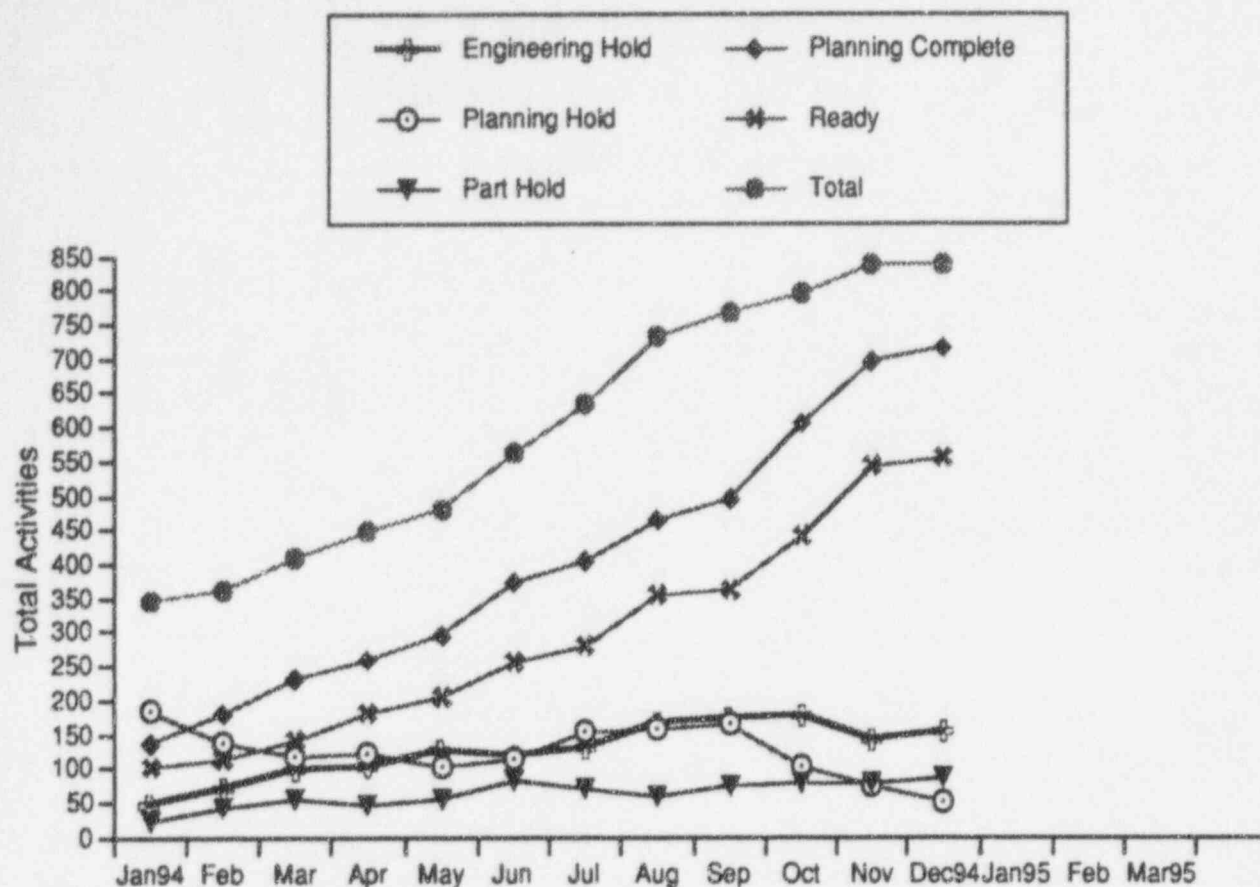
Also, at the end of December there were 323 open IRs. 191 of these IRs were greater than 6 months old. There were 75 Open Significant IRs at the end of the month.

The 1994 monthly goal for the number of CARs greater than 6 months old is less than 30.

Data Source: Orr/Gurtis (Manager/Source) & CHAMPS  
Accountability: Andrews/Gambhir/Gates

Adverse Trend: Although the number of IRs has been increasing, an adverse trend is not indicated because the increase is a result of a revision to Standing Order R-4 that lowers the threshold for writing IRs and requires completion of all corrective actions prior to closing IRs.

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#### MWO PLANNING STATUS (CYCLE 16 REFUELING OUTAGE)

This indicator shows the total number of Maintenance Work Requests (MWRs) and Maintenance Work Orders (MWOs) that have been approved for inclusion in the Cycle 16 Refueling Outage. This graph indicates:

- Parts Holds (part hold removed when parts are staged and ready for use)
- Engineering Holds (Engineering hold removed when appropriate engineering paperwork or support is received for the package)
- Planning Holds (Planning hold removed when planning is completed to the point when package is ready or other support is necessary to continue the planning process)
- Planning Complete (status given when only items keeping the job from being ready to work are parts or engineering support)
- Ready (status when all planning, supporting documentation, and parts are ready to go)

Data Source: Chase/Schmitz (Manager/Source)

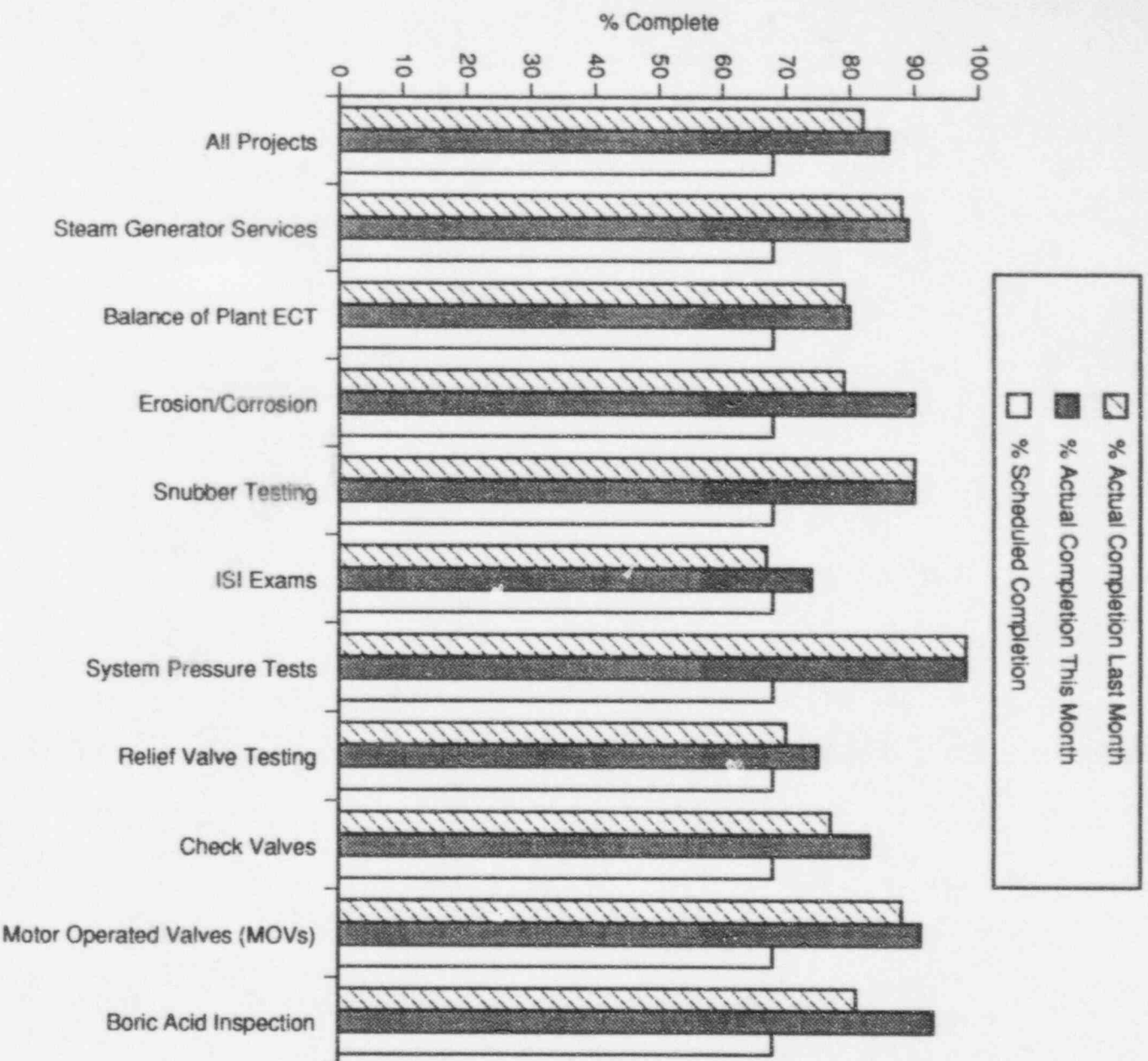
Accountability: Chase/Faulhaber

Adverse Trend: None

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## 1995 Outage Projects Status Report



### OVERALL PROJECT STATUS (CYCLE 16 REFUELING OUTAGE)

This indicator shows the status of the projects which are in the scope of the Cycle 16 Refueling Outage. SSED's goal is to have all projects complete by 2/10/95, 30 days prior to the Refueling Outage start date.

Data Source: Jaworski/Swearngin (Manager/Source)

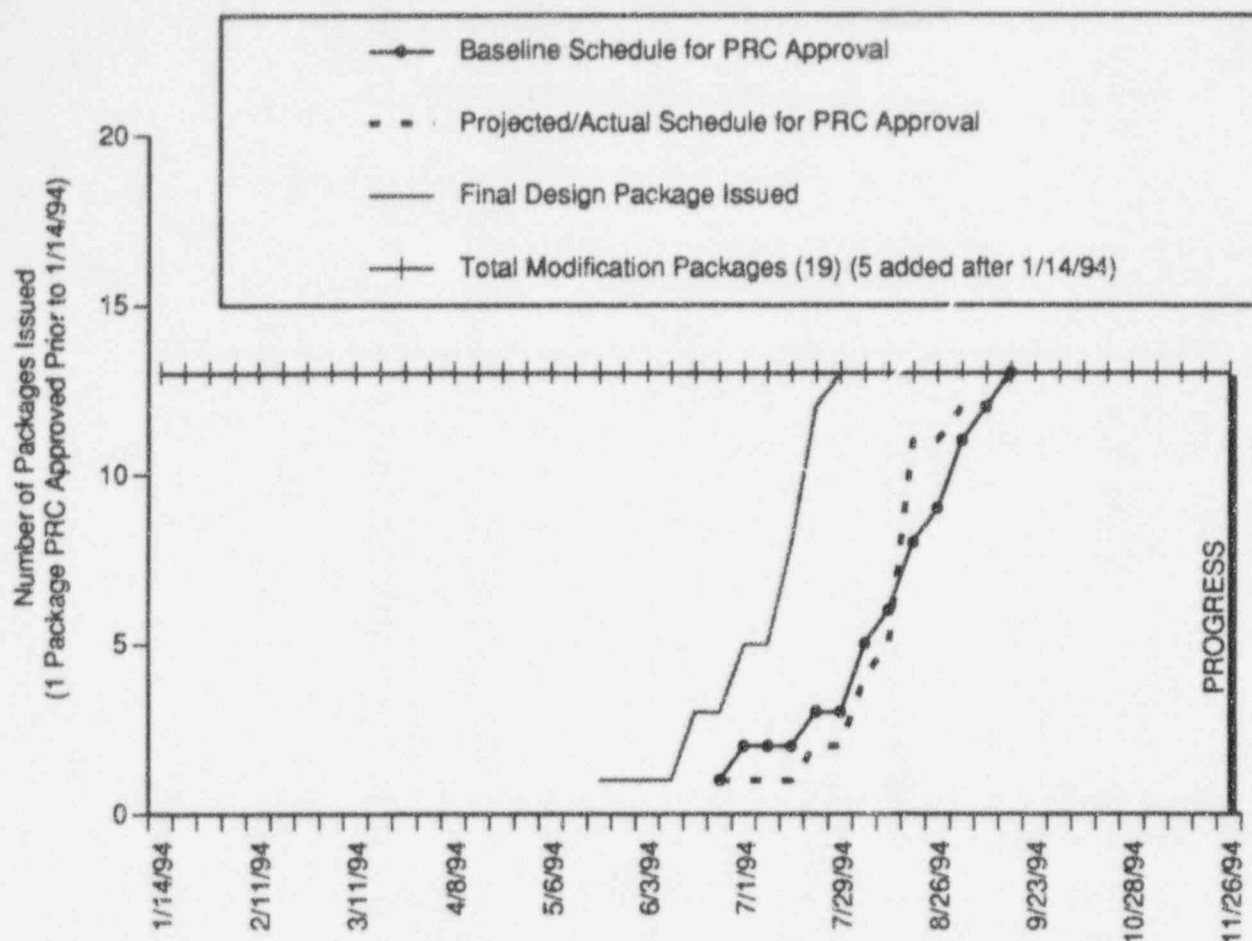
Accountability: Jaworski/Boughter

Adverse Trend: None

SEP 31



## 1995 OUTAGE MODIFICATIONS



### PROGRESS OF CYCLE 16 OUTAGE MODIFICATION PLANNING (FROZEN SCOPE OF 13 MODIFICATIONS)

This indicator shows the status of modifications approved for installation during the Cycle 16 Refueling Outage. The data is represented with respect to the baseline schedule (established 1/14/94) and the current schedule. This information is taken from the Modification Variation Report produced by the Design Engineering group.

In December 1994, 1 modification was added and none were deleted.

The goal for this indicator was to have all modification packages identified prior to 1/14/94 and PRC approved by October 15, 1994. 5 modifications were added after 1/14/94 and one is not included in this performance indicator. The 5 modifications are scheduled and will not impact 1994 on-line construction.

This performance goal was achieved on 9/12/94.

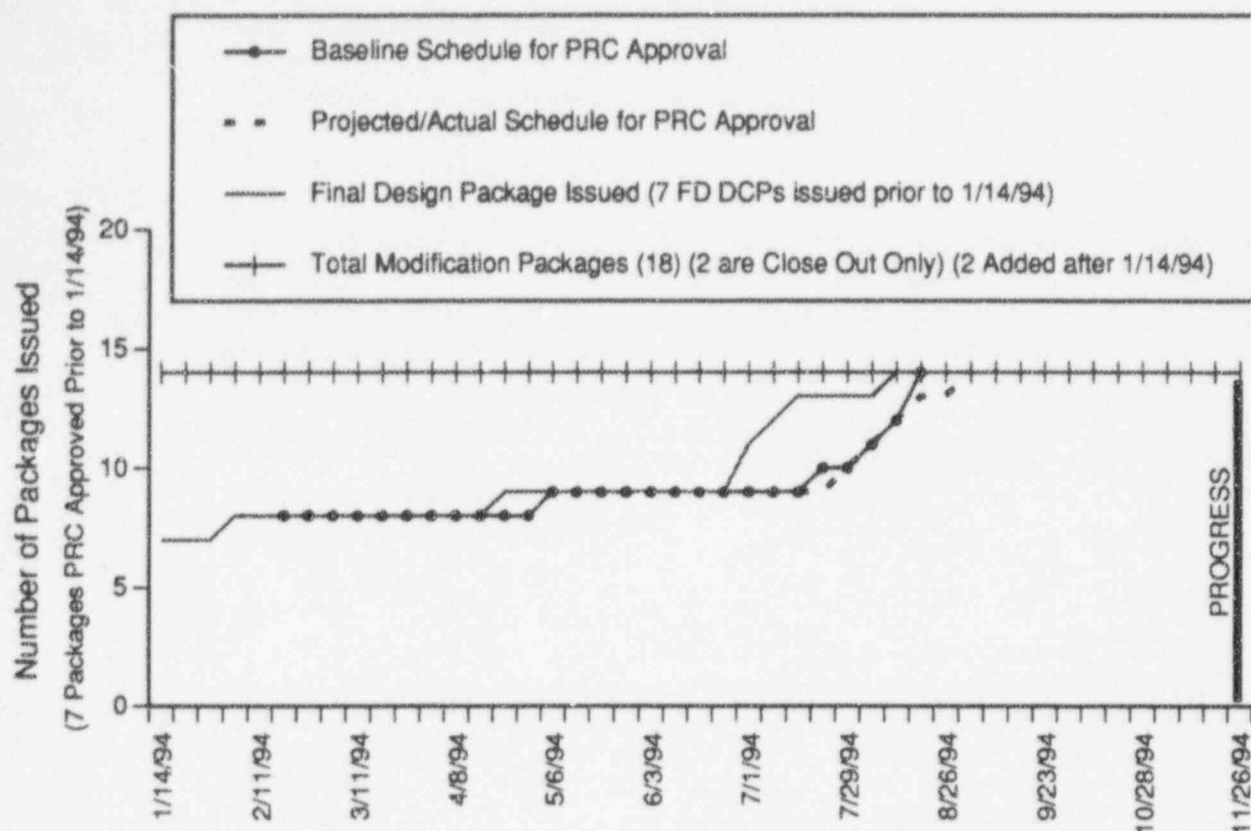
Data Source: Skiles/Ronne (Manager/Source)

Accountability: Phelps/Skiles

Adverse Trend: None



## 1994 ON-LINE MODIFICATIONS



### PROGRESS OF 1994 ON-LINE MODIFICATION PLANNING (FROZEN SCOPE OF 14 MODIFICATIONS)

This indicator shows the status of modifications approved for on-line installation during 1994. The data is represented with respect to the baseline schedule (established 1/14/94) and the current schedule. This information is taken from the Modification Variance Report produced by the Design Engineering Nuclear group.

In December 1994, 1 modification was added and none were deleted

The goal for this indicator was to have all modification packages identified prior to 1/14/94 and PRC approved by August 15, 1994. 2 modifications were added after 1/14/94 and is not included in this performance indicator. The modifications are scheduled and will not impact the 1995 outage.

This performance goal was achieved on 9/12/94.

Data Source: Skiles/Ronne (Manager/Source)  
 Accountability: Phelps/Skiles  
 Adverse Trend: None

# **ACTION PLANS**

## ACTION PLANS

This section lists action plans that have been developed for the performance indicators cited as Adverse Trends during the month preceding this report. Also included are Action Plans for indicators that have been cited in the preceding month's report as Needing Increased Management Attention for 3 consecutive months.

In accordance with Revision 3 of NOD-QP-37, the following performance indicators would require action plans based on 3 consecutive months of performance cited as "Needing Increased Management Attention":

- **Unplanned Automatic Reactor Scrams Per 7,000 Critical Hours**
- **Unplanned Safety System Actuations (INPO and NRC)**

The Plant Manager and Station Engineering Manager have reviewed the daily and ongoing actions being taken to return these performance indicators to meeting the goals. This review indicates appropriate action is being taken and no explicit action plan is required.

The action plan for **Fuel Reliability Indicator** (page 25) follows:

- 1) The prediction that there is a potential for 1 or 2 defective fuel rods in the core is based on a change in the Xe-133 to I-131 ratio. The power reduction in late October was unable to provide any conclusive data.
- 2) A specification will be prepared for Ultrasonic Testing/Fuel Sipping during the next refueling outage.

The action plan for **Violations Per 1,000 Inspection Hours** (page 33) follows:

- 1) The number of inspections (and thus exposure to potential violations) currently scheduled for the remainder of the year is much less than the first half of 1994 (SALP period ended 7/31/94). Only the SWOPI and Resident Inspections are currently scheduled.
- 2) Pursuit of Resident Inspector concerns/problems/issues will be thorough to preclude them from becoming violations.
- 3) Preparation for scheduled inspections (e.g. SWOPI) will be thorough and comprehensive.

## **ACTION PLANS (continued)**

The action plan for **Thermal Performance** (page 61) follows:

Actions to improve Thermal Performance are:

- 1) Backwash durations have been lengthened over the weekends to improve condenser performance.
- 2) Investigate the possibility of FW flow nozzle fouling. Test equipment was installed at the beginning of October.
- 3) Investigate the effects of adding Ethanolamine to secondary chemistry to clean system and possibly reduce S/G blowdown.

## PERFORMANCE INDICATOR DEFINITIONS

### AUXILIARY FEEDWATER SYSTEM SAFETY SYSTEM PERFORMANCE

The sum of the known (planned and unplanned) unavailable hours and the estimated unavailable hours for the auxiliary feedwater system for the reporting period divided by the critical hours for the reporting period multiplied by the number of trains in the auxiliary feedwater system.

### COLLECTIVE RADIATION EXPOSURE

Collective radiation exposure is the total external whole-body dose received by all on-site personnel (including contractors and visitors) during a time period, as measured by the thermoluminescent dosimeter (TLD). Collective radiation exposure is reported in units of person-rem. This indicator tracks radiological work performance for SEP #54.

### COMPONENT FAILURE ANALYSIS REPORT (CFAR) SUMMARY

The number of INPO categories for Fort Calhoun Station with significantly higher (1.645 standard deviations) failure rates than the rest of the industry for an eighteen month time period. Failures are reported as component (i.e. pumps, motors, valves, etc.) and application (i.e. charging pumps, main steam stop valves, control element drive motors, etc.) categories.

Failure Cause Categories are:

Wear Out/Aging - a failure thought to be the consequence of expected wear or aging.

Manufacturing Defect - a failure attributable to inadequate assembly or initial quality of the responsible component or system.

Engineering/Design - a failure attributable to the inadequate design of the responsible component or system.

Other Devices - a failure attributable to a failure or misoperation of another component or system, including associated devices.

Maintenance/Testing - a failure that is a result of improper maintenance or testing, lack of maintenance, or personnel errors that occur during maintenance or testing activities performed on the responsible component or system, including failure to follow procedures.

Errors - failures attributable to incorrect procedures that were followed as written, improper installation of equipment, and personnel errors (including failure to follow procedures properly). Also included in this category are failures for which the cause is unknown or cannot be assigned to any of the preceding categories.

### CENTS PER KILOWATT HOUR

The purpose of this indicator is to quantify the economical operation of Fort Calhoun Station. The cents per kilowatt hour indicator represents the budget and actual cents per kilowatt hour on a 12 month rolling average for the current year. The basis for the budget curve is the

approved 1993 budget. The basis for the actual curve is the Financial and Operating Report.

### CLEAN CONTROLLED AREA CONTAMINATIONS $\geq 1,000$ DISINTEGRATIONS/MINUTE PER PROBE AREA

The personnel contamination events in the clean controlled area. This indicator tracks personnel performance for SEP #15 & 54.

### CONTAMINATED RADIATION CONTROLLED AREA

The percentage of the Radiation Controlled Area, which includes the auxiliary building, the radwaste building, and areas of the C/RP building, that is contaminated based on the total square footage. This indicator tracks performance for SEP # 54.

### DAILY THERMAL OUTPUT

This indicator shows the daily core thermal output as measured from computer point XC105 (in thermal megawatts). The 1500 MW Tech Spec limit, and the unmet portion of the 1495 MW FCS daily goal for the reporting month are also shown.

### DIESEL GENERATOR RELIABILITY (25 DEMANDS)

This indicator shows the number of failures occurring for each emergency diesel generator during the last 25 start demands and the last 25 load-run demands.

### DISABLING INJURY/ILLNESS FREQUENCY RATE (LOST TIME ACCIDENT RATE)

This indicator is defined as the number of accidents for all utility personnel permanently assigned to the station, involving days away from work per 200,000 man-hours worked (100 man-years). This does not include contractor personnel. This indicator tracks personnel performance for SEP #25 & 26.

### DOCUMENT REVIEW (BIENNIAL)

The Document Review Indicator shows the number of documents reviewed, the number of documents scheduled for review, and the number of document reviews that are overdue for the reporting month. A document review is considered overdue if the review is not complete within 6 months of the assigned due date. This indicator tracks performance for SEP #46.

### EMERGENCY AC POWER SYSTEM SAFETY SYSTEM PERFORMANCE

The sum of the known (planned and unplanned) unavailable and the estimated unavailable hours for the emergency AC power system for the reporting period divided by the number of hours in the reporting period multiplied by the number of trains in the emergency AC power system.

### EMERGENCY DIESEL GENERATOR UNIT RELIABILITY

This indicator shows the number of failures that were reported during the last 20, 50, and 100 emergency diesel generator demands at the Fort Calhoun Station. Also shown are trigger values which correlate to a high level



## PERFORMANCE INDICATOR DEFINITIONS

of confidence that a unit's diesel generators have obtained a reliability of greater than or equal to 95% when the demand failures are less than the trigger values.

- 1) Number of Start Demands: All valid and inadvertent start demands, including all start-only demands and all start demands that are followed by load-run demands, whether by automatic or manual initiation. A start-only demand is a demand in which the emergency generator is started, but no attempt is made to load the generator.
- 2) Number of Start Failures: Any failure within the emergency generator system that prevents the generator from achieving specified frequency and voltage is classified as a valid start failure. This includes any condition identified in the course of maintenance inspections (with the emergency generator in standby mode) that definitely would have resulted in a start failure if a demand had occurred.
- 3) Number of Load-Run Demands: For a valid load-run demand to be counted the load-run attempt must meet one or more of the following criteria:
  - A) A load-run of any duration that results from a real automatic or manual initiation.
  - B) A load-run test to satisfy the plant's load and duration as stated in each test's specifications.
  - C) Other special tests in which the emergency generator is expected to be operated for at least one hour while loaded with at least 50% of its design load.
- 4) Number of Load-Run Failures: A load-run failure should be counted for any reason in which the emergency generator does not pick up load and run as predicted. Failures are counted during any valid load-run demands.
- 5) Exceptions: Unsuccessful attempts to start or load-run should not be counted as valid demands or failures when they can be attributed to any of the following:
  - A) Spurious trips that would be bypassed in the event of an emergency.
  - B) Malfunction of equipment that is not required during an emergency.
  - C) Intentional termination of a test because of abnormal conditions that would not have resulted in major diesel generator damage or repair.
  - D) Malfunctions or operating errors which would have not prevented the emergency generator from being restarted and brought to load within a few minutes.
  - E) A failure to start because a portion of the starting system was disabled for test purpose, if followed by a successful start with the starting system in its normal alignment.

Each emergency generator failure that results in the generator being declared inoperable should be counted as one demand and one failure. Exploratory tests during corrective maintenance and the successful test that follows repair to verify operability should not be counted as demands or failures when the EDG has not been declared operable again.

### EMERGENCY DIESEL GENERATOR UNRELIABILITY

This indicator measures the total unreliability of emergency diesel generators. In general, unreliability is the ratio of unsuccessful operations (starts or load-runs) to the number of valid demands. Total unreliability is a combination of start unreliability and load-run

unreliability.

### ENGINEERING ASSISTANCE REQUEST (EAR) BREAKDOWN

This indicator shows a breakdown, by age and priority of the EAR, of the number of EARs assigned to Design Engineering Nuclear and System Engineering. This indicator tracks performance for SEP #62.

### ENGINEERING CHANGE NOTICE (ECN) STATUS

The number of ECNs that were opened, ECNs that were completed, and open backlog ECNs awaiting completion by DEN for the reporting month. This indicator tracks performance for SEP #62.

### ENGINEERING CHANGE NOTICES OPEN

This indicator breaks down the number of Engineering Change Notices (ECNs) that are assigned to Design Engineering Nuclear (DEN), System Engineering, and Maintenance. The graphs provide data on ECN Facility Changes open, ECN Substitute Replacement Parts open, and ECN Document Changes open. This indicator tracks performance for SEP #62.

### EQUIPMENT FORCED OUTAGES PER 1,000 CRITICAL HOURS

Equipment forced outages per 1000 critical hours is the inverse of the mean time between forced outages caused by equipment failures. The mean time is equal to the number of hours the reactor is critical in a period (1,000 hours) divided by the number of forced outages caused by equipment failures in that period.

### EQUIVALENT AVAILABILITY FACTOR

This indicator is defined as the ratio of gross available generation to gross maximum generation, expressed as a percentage. Available generation is the energy that can be produced if the unit is operated at the maximum power level permitted by equipment and regulatory limitations. Maximum generation is the energy that can be produced by a unit in a given period if operated continuously at maximum capacity.

### FORCED OUTAGE RATE

This indicator is defined as the percentage of time that the unit was unavailable due to forced events compared to the time planned for electrical generation. Forced events are failures or other unplanned conditions that require removing the unit from service before the end of the next weekend. Forced events include start-up failures and events initiated while the unit is in reserve shutdown (i.e., the unit is available but not in service).

### FUEL RELIABILITY INDICATOR

This indicator is defined as the steady-state primary coolant I-131 activity, corrected for the tramp uranium contribution and normalized to a common purification rate. Tramp uranium is fuel which has been deposited on reactor core internals from previous defective fuel or is



## PERFORMANCE INDICATOR DEFINITIONS

present on the surface of fuel elements from the manufacturing process. Steady state is defined as continuous operation for at least three days at a power level that does not vary more than + or - 5%. Plants should collect data for this indicator at a power level above 85%, when possible. Plants that did not operate at steady-state power above 85% should collect data for this indicator at the highest steady-state power level attained during the month.

The density correction factor is the ratio of the specific volume of coolant at the RCS operating temperature (540 degrees F.,  $V_f = 0.02146$ ) divided by the specific volume of coolant at normal letdown temperature (120 degrees F at outlet of the letdown cooling heat exchanger,  $V_f = 0.016204$ ), which results in a density correction factor for FCS equal to 1.32.

### GROSS HEAT RATE

Gross heat rate is defined as the ratio of total thermal energy in British Thermal Units (BTU) produced by the reactor to the total gross electrical energy produced by the generator in kilowatt-hours (KWH).

### HAZARDOUS WASTE PRODUCED

The total amount (in Kilograms) of non-halogenated hazardous waste, halogenated hazardous waste, and other hazardous waste produced by FCS each month.

### HIGH PRESSURE SAFETY INJECTION SYSTEM SAFETY SYSTEM PERFORMANCE

The sum of the known (planned and unplanned) unavailable hours and the estimated unavailable hours for the high pressure safety injection system for the reporting period divided by the critical hours for the reporting period multiplied by the number of trains in the high pressure safety injection system.

### INDUSTRIAL SAFETY ACCIDENT RATE - INPO

This indicator is defined as the number of accidents per 200,000 man-hours worked for all utility personnel permanently assigned to the station that result in any of the following: 1) one or more days of restricted work (excluding the day of the accident); 2) one or more days away from work (excluding the day of the accident); and 3) fatalities. Contractor personnel are not included for this indicator.

### IN-LINE CHEMISTRY INSTRUMENTS OUT OF SERVICE

Total number of in-line chemistry instruments that are out-of-service in the Secondary System and the Post Accident Sampling System (PASS).

### LICENSE CANDIDATE EXAMS

This indicator shows the number of SRO and/or RO quizzes and exams that are administered and passed each month. This indicator tracks training performance for SEP #68.

### LICENSED OPERATOR REQUALIFICATION TRAINING

The total number of hours of training given to each crew during each cycle. Also provided are the simulator training hours (which are a subset of the total training hours), the number of non-requalification training hours and the number of exam failures. This indicator tracks training performance for SEP #68.

### LICENSEE EVENT REPORT (LER) ROOT CAUSE BREAKDOWN

This indicator shows the number and root cause code for Licensee Event Reports. The root cause codes are as follows:

1) Administrative Control Problem - Management and supervisory deficiencies that affect plant programs or activities (i.e., poor planning, breakdown or lack of adequate management or supervisory control, incorrect procedures, etc.)

2) Licensed Operator Error - This cause code captures errors of omission/commission by licensed reactor operators during plant activities.

3) Other Personnel Error - Errors of omission/commission committed by non-licensed personnel involved in plant activities.

4) Maintenance Problem - The intent of this cause code is to capture the full range of problems which can be attributed in any way to programmatic deficiencies in the maintenance functional organization. Activities included in this category are maintenance, testing, surveillance, calibration and radiation protection.

5) Design/Construction/Installation/Fabrication Problem - This cause code covers a full range of programmatic deficiencies in the areas of design, construction, installation, and fabrication (i.e., loss of control power due to underrated fuse, equipment not qualified for the environment, etc.).

6) Equipment Failures (Electronic Piece-Parts or Environmental-Related Failures) - This code is used for spurious failures of electronic piece-parts and failures due to meteorological conditions such as lightning, ice, high winds, etc. Generally, it includes spurious or one-time failures. Electric components included in this category are circuit cards, rectifiers, bistables, fuses, capacitors, diodes, resistors, etc.

### LOGGABLE/REPORTABLE INCIDENTS (SECURITY)

The total number of security incidents for the reporting month depicted in two graphs. This indicator tracks security performance for SEP #58.

### MAINTENANCE OVERTIME

The % of overtime hours compared to normal hours for maintenance. This includes OPPD personnel as well as contract personnel.

### MAINTENANCE WORKLOAD BACKLOGS

This indicator shows the backlog of non-outage Maintenance Work Orders remaining open at the end of the reporting month. Maintenance classifications are defined as:

Corrective - Repair and restoration of equipment or com-

## PERFORMANCE INDICATOR DEFINITIONS

ponents that have failed or are malfunctioning and are not performing their intended function.

**Preventive** - Actions taken to maintain a piece of equipment within design operating conditions, prevent equipment failure, and extend its life and are performed prior to equipment failure.

**Non-Corrective/Plant Improvements** - Maintenance activities performed to implement station improvements or to repair non-plant equipment.

**Maintenance Work Priorities** are defined as:

**Emergency** - Conditions which significantly degrade station safety or availability.

**Immediate Action** - Equipment deficiencies which significantly degrade station reliability. Potential for unit shutdown or power reduction.

**Operations Concern** - Equipment deficiencies which hinder station operation.

**Essential** - Routine corrective maintenance on essential station systems and equipment.

**Non-Essential** - Routine corrective maintenance on non-essential station systems and equipment.

**Plant Improvement** - Non-corrective maintenance and plant improvements.

This indicator tracks maintenance performance for SEP #36.

### MAXIMUM INDIVIDUAL RADIATION EXPOSURE

The total maximum amount of radiation received by an individual person working at FCS on a monthly, quarterly, and annual basis.

### MWO PLANNING STATUS (CYCLE 15 REFUELING OUTAGE)

The total number of Maintenance Work Orders that have been approved for inclusion in the Cycle 15 Refueling Outage and the number that are ready to work (parts staged, planning complete, and all other paperwork ready for field use). Also included is the number of MWOs that have engineering holds (ECNs, procedures and other miscellaneous engineering holds), parts hold, (parts staged, not yet inspected, parts not yet arrived) and planning hold (job scope not yet completed). Maintenance Work Requests (MWRs) are also shown that have been identified for the Cycle 15 Refueling Outage and have not yet been converted to MWOs.

### NUMBER OF CONTROL ROOM EQUIPMENT DEFICIENCIES

A control room equipment deficiency (CRD) is defined as any component which is operated or controlled from the Control Room, provides indication or alarm to the Control Room, provides testing capabilities from the Control

Room, provides automatic actions from or to the Control Room, or provides a passive function for the Control Room and has been identified as deficient, i.e., does not perform under all conditions as designed. This definition also applies to the Alternate Shutdown Panels AI-179, AI-185, and AI-212.

A plant component which is deficient or inoperable is considered an "Operator Work Around (OWA) Item" if some other action is required by an operator to compensate for the condition of the component. Some examples of OWAs are: 1) The control room level indicator does not work but a local sightglass can be read by an Operator out in the plant; 2) A deficient pump cannot be repaired because replacement parts require a long lead time for purchase/delivery, thus requiring the redundant pump to be operated continuously; 3) Special actions are required by an Operator because of equipment design problems. These actions may be described in Operations Memorandums, Operator Notes, or may require changes to Operating Procedures. 4) Deficient plant equipment that is required to be used during Emergency Operating Procedures or Abnormal Operating Procedures. 5) System indication that provides critical information during normal or abnormal operations.

### NUMBER OF MISSED SURVEILLANCE TESTS RESULTING IN LICENSEE EVENT REPORTS

The number of Surveillance Tests (STs) that result in Licensee Event Reports (LERs) during the reporting month. This indicator tracks missed STs for SEP #60 & 61.

### OPEN CORRECTIVE ACTION REPORTS & INCIDENT REPORTS

This indicator displays the total number of open Corrective Action Reports (CARs), the number of CARs that are older than six months and the number of open significant CARs. Also displayed are the number of open Incident Reports (IRs), the number of IRs that are greater than six months old and the number of open significant IRs.

### OUTSTANDING MODIFICATIONS

The number of Modification Requests (MRs) in any state between the issuance of a Modification Number and the completion of the drawing update.

1) Form FC-1133 Backlog/In Progress. This number represents modification requests that have not been plant approved during the reporting month.

2) Modification Requests Being Reviewed. This category includes:

A.) Modification Requests that are not yet reviewed.

B.) Modification Requests being reviewed by the Nuclear Projects Review Committee (NPRC).

C.) Modification Requests being reviewed by the Nuclear Projects Committee (NPC)

These Modification Requests may be reviewed several times before they are approved for accomplishment or cancelled. Some of these Modification Requests are returned to Engineering for more information, some approved for evaluation, some approved for study, and some approved for planning. Once planning is completed and the scope of the work is clearly defined, these Modification Requests may be approved for accomplishment with a year assigned for construction or they may

## PERFORMANCE INDICATOR DEFINITIONS

be cancelled. All of these different phases require review.

3) Design Engineering Backlog/In Progress. Nuclear Planning has assigned a year in which construction will be completed and design work may be in progress.

4) Construction Backlog/In Progress. The Construction Package has been issued or construction has begun but the modification has not been accepted by the System Acceptance Committee (SAC).

5) Design Engineering Update Backlog/In Progress. PED has received the Modification Completion Report but the drawings have not been updated.

The above mentioned outstanding modifications do not include modifications which are proposed for cancellation.

### OVERALL PROJECT STATUS (REFUELING OUTAGE)

This indicator shows the status of the projects which are in the scope of the Refueling Outage.

### PERCENTAGE OF TOTAL MWOs COMPLETED PER MONTH IDENTIFIED AS REWORK

The percentage of total MWOs completed per month identified as rework. Rework activities are identified by maintenance planning and craft. Rework is: Any maintenance work repeated to correct a deficiency which has re-occurred within 60 days following similar work activities. Any additional work required to correct deficiencies discovered during a failed Post Maintenance Test to ensure the component/system passes subsequent Post Maintenance Tests. This definition can be found in S. O. M-101.

### PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES

The % of the number of completed maintenance activities as compared to the number of scheduled maintenance activities each month. This % is shown for all maintenance crafts. Also shown are the number of emergent MWOs. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and other miscellaneous activities. This indicator tracks Maintenance performance for SEP #33.

### PREVENTABLE/PERSONNEL ERROR LERs

This indicator is a breakdown of LERs. For purposes of LER event classification, a preventable LER is defined as: An event for which the root cause is personnel error (i.e., inappropriate action by one or more individuals), inadequate administrative controls, a design/construction/installation/fabrication problem (involving work completed by or supervised by OPPD personnel) or a maintenance problem (attributed to inadequate or improper upkeep/repair of plant equipment). Also, the cause of the event must have occurred within approximately two years of the "Event Date" specified in the LER (e.g., an event for which the cause is attributed to a problem with the original design of the plant would not be considered preventable).

For purposes of LER event classification, a "Personnel Error" LER is defined as follows: An event for which the root cause is inappropriate action on the part of one or

more individuals (as opposed to being attributed to a department or a general group). Also, the inappropriate action must have occurred within approximately two years of the "Event Date" specified in the LER.

Additionally, each event classified as a "Personnel Error" should also be classified as "Preventable." This indicator trends personnel performance for SEP Item #15.

### PRIMARY SYSTEM CHEMISTRY % OF HOURS OUT OF LIMIT

The % of hours out of limit are for six primary chemistry parameters divided by the total number of hours possible for the month. The key parameters used are: Lithium, Chloride, Hydrogen, Dissolved Oxygen, Fluoride and Suspended Solids. EPRI limits are used.

### PROCEDURAL NONCOMPLIANCE INCIDENTS (MAINTENANCE)

The number of identified incidents concerning maintenance procedural problems, the number of closed IRs related to the use of procedures (includes the number of closed IRs caused by procedural noncompliance), and the number of closed procedural noncompliance IRs. This indicator trends personnel performance for SEP #15, 41 & 44.

### PROGRESS OF CYCLE 16 OUTAGE MODIFICATION PLANNING (FROZEN SCOPE OF 15 MODIFICATIONS)

This indicator shows the status of modifications approved for completion during the Refueling Outage.

### PROGRESS OF 1994 ON-LINE MODIFICATION PLANNING (FROZEN SCOPE OF 14 MODIFICATIONS)

This indicator shows the status of modifications approved for completion during 1994.

### RADIOLOGICAL WORK PRACTICES PROGRAM

The number of identified poor radiological work practices (PRWPs) for the reporting month. This indicator tracks radiological work performance for SEP #52.

### RATIO OF PREVENTIVE TO TOTAL MAINTENANCE & PREVENTIVE MAINTENANCE ITEMS OVERDUE

The ratio of preventive maintenance (including surveillance testing and calibration procedures) to the sum of non-outage corrective maintenance and preventive maintenance completed over the reporting period. The ratio, expressed as a percentage, is calculated based on man-hours. Also displayed are the % of preventive maintenance items in the month that were not completed or administratively closed by the scheduled date plus a grace period equal to 25 % of the scheduled interval. This indicator tracks preventive maintenance activities for SEP #41.

### RECORDABLE INJURY/ILLNESS CASES FREQUENCY RATE

The number of injuries requiring more than normal first aid per 200,000 man-hours worked. This indicator trends personnel performance for SEP #15, 25 & 26.

### REPEAT FAILURES



## PERFORMANCE INDICATOR DEFINITIONS

The number of Nuclear Plant Reliability Data System (NPRDS) components with more than 1 failure and the number of NPRDS components with more than 2 failures for the eighteen month CFAR period.

### SAFETY SYSTEM FAILURES

Safety system failures are any events or conditions that could prevent the fulfillment of the safety functions of structures or systems. If a system consists of multiple redundant subsystems or trains, failure of all trains constitutes a safety system failure. Failure of one of two or more trains is not counted as a safety system failure. The definition for the indicator parallels NRC reporting requirements in 10 CFR 50.72 and 10 CFR 50.73. The following is a list of the major safety systems, subsystems, and components monitored for this indicator: Accident Monitoring Instrumentation, Auxiliary (and Emergency) Feedwater System, Combustible Gas Control, Component Cooling Water System, Containment and Containment Isolation, Containment Coolant Systems, Control Room Emergency Ventilation System, Emergency Core Cooling Systems, Engineered Safety Features Instrumentation, Essential Compressed Air Systems, Essential or Emergency Service Water, Fire Detection or Suppression Systems, Isolation Condenser, Low Temperature Overpressure Protection, Main Steam Line Isolation Valves, Onsite Emergency AC & DC Power w/Distribution, Radiation Monitoring Instrumentation, Reactor Coolant System, Reactor Core Isolation Cooling System, Reactor Trip System and Instrumentation, Recirculation Pump Trip Actuation Instrumentation, Residual Heat Removal Systems, Safety Valves, Spent Fuel Systems, Standby Liquid Control System and Ultimate Heat Sink.

### SECONDARY SYSTEM CHEMISTRY PERFORMANCE INDEX

The Chemistry Performance Index (CPI) is a calculation based on the concentration of key impurities in the secondary side of the plant. These key impurities are the most likely cause of deterioration of the steam generators. Criteria for calculating the CPI are: 1) The plant is at greater than 30 percent power; and 2) The power is changing less than 5% per day. The CPI is calculated using the following equation:  $CPI = (\text{sodium}/0.90) + (\text{Chloride}/1.70) + (\text{Sulfate}/1.90) + (\text{Iron}/4.40) + (\text{Copper}/0.30)/5$ . Where: Sodium, sulfate and chloride are the monthly average blowdown concentrations in ppb, iron and copper are monthly time weighted average feedwater concentrations in ppb. The denominator for each of the 5 factors is the INPO median value. If the monthly average for a specific parameter is less than the INPO median value, the median value is used in the calculation.

### SIGNIFICANT EVENTS

Significant events are those events identified by NRC staff through detailed screening and evaluation of operating experience. The screening process includes the daily review and discussion of all reported operating reactor events, as well as other operational data such as

special tests or construction activities. An event identified from the screening process as a significant event candidate is further evaluated to determine if any actual or potential threat to the health and safety of the public was involved. Specific examples of the type of criteria are summarized as follows: 1) Degradation of important safety equipment; 2) Unexpected plant response to a transient; 3) Degradation of fuel integrity, primary coolant pressure boundary, important associated features; 4) Scram with complication; 5) Unplanned release of radioactivity; 6) Operation outside the limits of the Technical Specifications; 7) Other.

INPO significant events reported in this indicator are SERs (Significant Event Reports) which inform utilities of significant events and lessons learned identified through the SEE-IN screening process.

### SPARE PARTS INVENTORY VALUE

The dollar value of the spare parts inventory value for FCS during the reporting period.

### STAFFING LEVEL

The actual staffing level and the authorized staffing level for the Nuclear Operations Division, the Production Engineering Division, and the Nuclear Services Division. This indicator tracks performance for SEP #24.

### STATION NET GENERATION

The net generation (sum) produced by the FCS during the reporting month.

### TEMPORARY MODIFICATIONS

The number of temporary mechanical and electrical configurations to the plant's systems.

- 1) Temporary configurations are defined as electrical jumpers, electrical blocks, mechanical jumpers, or mechanical blocks which are installed in the plant operating systems and are not shown on the latest revision of the P&ID, schematic, connection, wiring, or flow diagrams.
- 2) Jumpers and blocks which are installed for Surveillance Tests, Maintenance Procedures, Calibration Procedures, Special Procedures, or Operating Procedures are not considered as temporary modifications unless the jumper or block remains in place after the test or procedure is complete. Jumpers and blocks installed in test or lab instruments are not considered as temporary modifications.
- 3) Scaffolding is not considered a temporary modification. Jumpers and blocks which are installed and for which MRs have been submitted will be considered as temporary modifications until final resolution of the MR and the jumper or block is removed or is permanently recorded on the drawings. This indicator tracks temporary modifications for SEP #62 & 71.

### THERMAL PERFORMANCE

The ratio of the design gross heat rate (corrected) to the adjusted actual gross heat rate, expressed as a percentage.

### UNIT CAPABILITY FACTOR

## PERFORMANCE INDICATOR DEFINITIONS

The ratio of the available energy generation over a given time period to the reference energy generation (the energy that could be produced if the unit were operated continuously at full power under reference ambient conditions) over the same time period, expressed as a percentage.

### UNIT CAPACITY FACTOR

The net electrical energy generated (MWH) divided by the product of maximum dependable capacity (net MWe) times the gross hours in the reporting period expressed as a percent. Net electrical energy generated is the gross electrical output of the unit measured at the output terminals of the turbine generator minus the normal station service loads during the gross hours of the reporting period, expressed in megawatt hours.

### UNPLANNED AUTOMATIC REACTOR SCRAMS PER 7,000 CRITICAL HOURS

This indicator is defined as the number of unplanned automatic scrams (reactor protection system logic actuations) that occur per 7,000 hours of critical operation. The value for this indicator is calculated by multiplying the total number of unplanned automatic reactor scrams in a specific time period by 7,000 hours, then dividing that number by the total number of hours critical in the same time period. The indicator is further defined as follows:

- 1) Unplanned means that the scram was not an anticipated part of a planned test.
- 2) Scram means the automatic shutdown of the reactor by a rapid insertion of negative reactivity (e.g., by control rods, liquid injection system, etc.) that is caused by actuation of the reactor protection system. The scram signal may have resulted from exceeding a setpoint or may have been spurious.
- 3) Automatic means that the initial signal that caused actuation of the reactor protection system logic was provided from one of the sensors monitoring plant parameters and conditions, rather than the manual scram switches or, in manual turbine trip switches (or push-buttons) provided in the main control room.
- 4) Critical means that during the steady-state condition of the reactor prior to the scram, the effective multiplication factor ( $k_{eff}$ ) was essentially equal to one.

### UNPLANNED CAPABILITY LOSS FACTOR

The ratio of the unplanned energy losses during a given period of time, to the reference energy generation (the energy that could be produced if the unit were operated continuously at full power under reference ambient conditions) over the same time period, expressed as a percentage.

### UNPLANNED SAFETY SYSTEM ACTUATIONS - (INPO DEFINITION)

This indicator is defined as the sum of the following safety system actuations:

- 1) The number of unplanned Emergency Core Cooling System (ECCS) actuations that result from reaching an

ECCS actuation setpoint or from a spurious/inadvertent ECCS signal.

- 2) The number of unplanned emergency AC power system actuations that result from a loss of power to a safeguards bus. An unplanned safety system actuation occurs when an actuation setpoint for a safety system is reached or when a spurious or inadvertent signal is generated (ECCS only), and major equipment in the system is actuated. Unplanned means that the system actuation was not part of a planned test or evolution. The ECCS actuations to be counted are actuations of the high pressure injection system, the low pressure injection system, or the safety injection tanks.

### UNPLANNED SAFETY SYSTEM ACTUATIONS (NRC DEFINITION)

The number of safety system actuations which include (only) the High Pressure Safety Injection System, the Low Pressure Safety Injection System, the Safety Injection Tanks, and the Emergency Diesel Generators. The NRC classification of safety system actuations includes actuations when major equipment is operated and when the logic systems for the above safety systems are challenged.

### VIOLATIONS PER 1,000 INSPECTION HOURS

This indicator is defined as the number of violations cited in NRC inspection reports for FCS per 1,000 NRC inspection hours. The violations are reported in the year that the inspection was actually performed and not based on when the inspection report is received. The hours reported for each inspection report are used as the inspection hours.

### VOLUME OF LOW-LEVEL SOLID RADIOACTIVE WASTE

This indicator is defined as the volume of low-level solid radioactive waste actually shipped for burial. This indicator also shows the volume of low-level radioactive waste which is in temporary storage, the amount of radioactive oil that has been shipped off-site for processing, and the volume of solid dry radioactive waste which has been shipped off-site for processing. Low-level solid radioactive waste consists of dry active waste, sludges, resins, and evaporator bottoms generated as a result of nuclear power plant operation and maintenance. Dry radioactive waste includes contaminated rags, cleaning materials, disposable protective clothing, plastic containers, and any other material to be disposed of at a low-level radioactive waste disposal site, except resin, sludge, or evaporator bottoms. Low-level refers to all radioactive waste that is not spent fuel or a by-product of spent fuel processing. This indicator tracks radiological work performance for SEP #54.

## SAFETY ENHANCEMENT PROGRAM INDEX

The purpose of the Safety Enhancement Program (SEP) Performance Indicators Index is to list performance indicators related to SEP items with parameters that can be trended.

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**FORT CALHOUN STATION  
OPERATING CYCLES AND REFUELING OUTAGE DATES**

Event	Date Range	Production (MWH)	Cumulative (MWH)
Cycle 1	05/26/73 - 02/01/75	3,299,639	3,299,639
1st Refueling	02/01/75 - 05/09/75	*	*
Cycle 2	05/09/75 - 10/01/76	3,853,322	7,152,961
2nd Refueling	10/01/76 - 12/13/76	*	*
Cycle 3	12/13/76 - 9/30/77	2,805,927	9,958,888
3rd Refueling	09/30/77 - 12/09/77	*	*
Cycle 4	12/09/77 - 10/14/78	3,026,832	12,985,720
4th Refueling	10/14/78 - 12/24/78	*	*
Cycle 5	12/24/78 - 01/18/80	3,882,734	16,868,454
5th Refueling	01/18/80 - 06/11/80	*	*
Cycle 6	06/11/80 - 09/18/81	3,899,714	20,768,168
6th Refueling	09/18/81 - 12/21/81	*	*
Cycle 7	12/21/81 - 12/06/82	3,561,866	24,330,034
7th Refueling	12/06/82 - 04/07/83	*	*
Cycle 8	04/07/83 - 03/03/84	3,406,371	27,736,405
8th Refueling	03/03/84 - 07/12/84	*	*
Cycle 9	07/12/84 - 09/28/85	4,741,488	32,477,893
9th Refueling	09/28/85 - 01/15/86	*	*
Cycle 10	01/16/86 - 03/07/87	4,356,753	36,834,646
10th Refueling	03/07/87 - 06/08/87	*	*
Cycle 11	06/08/87 - 09/27/88	4,936,859	41,771,505
11th Refueling	09/27/88 - 01/31/89	*	*
Cycle 12	01/31/89 - 02/17/90	3,817,954	45,589,459
12th Refueling	02/17/90 - 05/29/90	*	*
Cycle 13	05/29/90 - 02/01/92	5,451,069	51,040,528
13th Refueling	02/01/92 - 05/03/92	*	*
Cycle 14	05/03/92 - 09/25/93	4,981,485	56,022,013
14th Refueling	09/25/93 - 11/26/93	*	*
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**FORT CALHOUN STATION  
CURRENT PRODUCTION AND OPERATIONS "RECORDS"**

First Sustained Reaction	August 5, 1973 (5:47 p.m.)
First Electricity Supplied to the System	August 25, 1973
Commercial Operation (180,000 KWH)	September 26, 1973
Achieved Full Power (100%)	May 4, 1974
Longest Run (477 days)	June 6, 1987-Sept. 27, 1988
Highest Monthly Net Generation (364,468,800 KWH)	October 1987
Most Productive Fuel Cycle (5,451,069 MWH)(Cycle 13)	May 29, 1990-Feb. 1, 1992