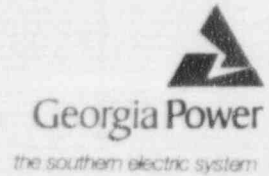


Georgia Power Company
40 Inverness Center Parkway
Post Office Box 1295
Birmingham, Alabama 35201
Telephone 205 877-7279

J. T. Beckham, Jr.
Vice President - Nuclear
Hatch Project



January 19, 1995

Docket No. 50-321

HL-4763

U.S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, D.C. 20555

Edwin I. Hatch Nuclear Plant - Unit 1
Inservice Inspection Associated With the
Fall 1994 Maintenance/Refueling Outage

Gentlemen:

In accordance with the Requirements of Article IWA-6000 of the American Society of Mechanical Engineers (ASME) Code, Section XI, the Owners' Data Report for inservice inspection (form NIS-1) for the inservice inspection activities conducted at Plant Hatch Unit 1 during the Fall 1994 maintenance/refueling outage, is enclosed.

In addition to the inspections required by the code, Georgia Power Company (GPC) has performed several inspections not specifically required by the ASME Code on selected Class 1 and 2 components. The code and augmented inspection performed at Unit 1 are summarized below and reported in the Owners' Data Report.

- Ultrasonic examinations of austenitic stainless steel piping welds in the primary coolant pressure boundary per Generic Letter 88-01 and NUREG-0313, Revision 2. The results are provided in the enclosure under Class 1 examinations.
- Ultrasonic examination of seven welds in the Reactor Water Cleanup (RWCU) piping were performed per commitments to the NRC related to NUREG-0313.
- The core spray sparger and associated piping were visually examined per NUREG/CR-4523.
- The shroud head bolts were visually examined per General Electric service information letter (SIL) 433.

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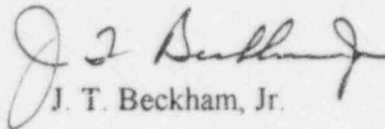
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U.S. Nuclear Regulatory Commission
January 19, 1995

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- The core shroud was modified by the installation of four tie rod assemblies in the annulus region in lieu of shroud inspections.

Sincerely,


J. T. Beckham, Jr.

JKB/et

Enclosure: Owners' Data Report for Inservice Inspection -
Edwin I. Hatch Nuclear Plant Unit 1 -
September 1994 - November 1994

cc: Georgia Power Company

Mr. H. L. Sumner, General Manager - Nuclear Plant
NORMS

U.S. Nuclear Regulatory Commission, Washington, D.C.

Mr. K. Jabbour, Licensing Project Manager - Hatch

U.S. Nuclear Regulatory Commission, Region II

Mr. S. D. Ebnetter, Regional Administrator

Mr. B. L. Holbrook, Senior Resident Inspector - Hatch

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