



PHILADELPHIA ELECTRIC COMPANY

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JUL 25 1983

JOHN S. KEMPER
VICE-PRESIDENT
ENGINEERING AND RESEARCH

Mr. Thomas E. Murley, Director
United States Nuclear Regulatory Commission
Office of Inspection and Enforcement, Region I
631 Park Avenue
King of Prussia, PA 19406

Subject: US NRC IE Letter, dated July 5, 1983
RE: Site Inspection of May 29 - June 4, 1983
Inspection Report No. 50-352/83-08 and 50-353/83-05
Limerick Generating Station, Units 1 & 2

File: QUAL 1-2-2 (352/83-08 and 353/83-05)

Dear Mr. Murley:

In response to the subject letter regarding items identified during the subject inspection of construction activities authorized by NRC License No. CPPR-106, -107, we transmit the following:

Attachment I - Response to Appendix A

Also enclosed is an affidavit relating to the response.

Should you have any questions concerning these items, we would be pleased to discuss them with you.

Sincerely,

JMC/mmk

Attachments

Copy to: Director of Inspection and Enforcement
United States Nuclear Regulatory Commission
Washington, D. C. 20555

S. K. Chaudhary/J. Grant, US NRC Resident Inspector

8308040076 830728
PDR ADOCK 05000352
PDR
Q

COMMONWEALTH OF PENNSYLVANIA :
COUNTY OF PHILADELPHIA : SS.

JOHN S. KEMPER, being first duly sworn, desposes and says:

That he is Vice President of Philadelphia Electric Company,
the holder of Construction Permits CPPR-106 and CPPR-107 for Limerick
Generating Station Units 1 and 2; that he has read the foregoing
Response to Inspection Report No. 50-352/83-08 and 50-353/83-05 and
knows the contents thereof; and that the statements and matters set
forth therein are true and correct to the best of his knowledge,
information and belief.

John S. Kemper

Subscribed and sworn to
before me this 25th day
of July, 1983

Patricia D. Scholl
Notary Public

PATRICIA D. SCHOLL
Notary Public, Philadelphia, Philadelphia Co.
My Commission Expires February 10, 1986

ATTACHMENT I

RESPONSE TO APPENDIX A

Violation A

10 CFR 50, Appendix B, Criterion V requires that activities affecting quality shall be prescribed by documented instructions, procedures or drawings, of a type appropriate to the circumstances. Bechtel Job Rule 8031-JR-M-17 requires that mechanical shock arrestors "installed in the horizontal position shall be labeled "Keep Off" to prevent them from being used as a step or ladder during construction. Those requiring additional temporary wrappings during construction operations shall be labeled with visible "Keep Off" signs."

Contrary to the above, on June 6, 1983, it was identified that horizontal shock arrestors, GBB-102-H34 and HBB-118-H40, were not labeled with "Keep Off" signs as required by the applicable project procedures.

Response to Violation A

The pipe shock arrestors GBB-102-H34 and HBB-118-H40 have been labeled as required. Also, the board was removed on HBB-188-76. Each of these snubbers have been satisfactorily inspected and stroked, hence, no damage resulted from the storage conditions.

To prevent recurrence, the responsible superintendents, general foremen and foremen were re-instructed in the requirements of Job Rule 8031-JR-M-17.