



**Entergy  
Operations**

Entergy Operations, Inc.

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July 22, 1991

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U. S. Nuclear Regulatory Commission  
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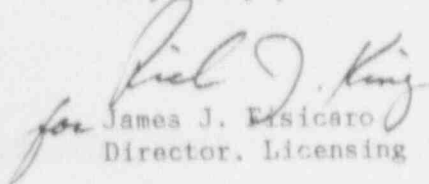
SUBJECT: Arkansas Nuclear One - Units 1 and 2  
Docket Nos. 50-313 and 50-368  
License Nos. DPR-51 and NPF-6  
Quality Assurance Manual Operations, Rev. 13

Gentlemen:

In accordance with 10CFR50.54(a)(3) and 10CFR50.71, attached are your controlled copies (Copy Nos. 1 - 6 and Nos. 10 - 16) of the Arkansas Nuclear One Quality Assurance Manual Operations, Revision 13.

Please indicate receipt of this revision by signing below and returning this transmittal letter to Arkansas Nuclear One, Document Control, at the address indicated below.

Very truly yours,

*for*   
James J. Esicaro  
Director, Licensing

JJF/SAB/prm  
Attachment

Entergy Operations, Inc./Arkansas Nuclear One  
Route 3 Box 137-G  
Russellville, AR 72801  
Attn: Document Control

I have received and incorporated these copies of the Arkansas Nuclear One Quality Assurance Manual Operations, Revision 13, into my controlled manual(s).

Signed \_\_\_\_\_

Date \_\_\_\_\_

Copy Nos. 1 thru 6 and 10 thru 16

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• U. S. NRC  
Page 2  
July 22, 1991

cc:

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U. S. Nuclear Regulatory Commission  
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ATTACHMENT TO QUALITY ASSURANCE  
MANUAL OPERATIONS, REVISION 13  
FACILITY OPERATING LICENSE NOS. DPR-51 AND NPF-6  
DOCKET NOS. 50-313 AND 50-368

This attachment lists replacement sections for the Quality Assurance Manual Operations, Revision 13, which will remain in effect for subsequent versions and modifications, unless specifically altered.

A change is indicated by a bar in the left margin, placed next to the affected area. The revision number is indicated at the bottom of the affected page in the right-hand side box.

Replace the following Sections, Figures or Tables in their entirety with the Revision 13 Sections, Figures or Tables:

| <u>SECTION</u> | <u>SUBJECT</u>   | <u>PAGE(S)</u>    |
|----------------|--|-------------------|
|                | Documentation - (NQ-90-00804 & Attachments)  | (Delete 9 pages)  |
|                | Approval Cover Sheet   | (1 page)          |
|                | Record of Revisions  | (RR-1 thru RR-36) |
|                | Table of Contents  | (TC-1 thru TC-4)  |
|                | Policy Statement   | (A-1 thru A-3)    |
|                | Terms and Definitions  | (C-1 thru C-11)   |
| 1.0            | Organization   | (1-1 thru 1-27)   |
| 2.0            | Quality Assurance Program  | (2-1 thru 2-9)    |
| 3.0            | Design Control   | (3-1 thru 3-6)    |
| 4.0            | Procurement Document Control   | (4-1 thru 4-3)    |
| 5.0            | Instruction Procedures and Drawings  | (5-1 and 5-3)     |
| 6.0            | Document Control   | (6-1 thru 6-3)    |
| 7.0            | Control of Purchased Material,<br>Equipment and Services                               | (7-1 thru 7-1)    |
| 8.0            | Identification and Control of Materials, and<br>Components                             | (8-1 thru 8-3)    |
| 9.0            | Control of Special Processes   | (9-1 thru 9-2)    |
| 10.0           | Inspection   | (10-1 thru 10-6)  |
| 11.0           | Test Control   | (11-1 thru 11-5)  |
| 12.0           | Control of Measuring and Test Equipment  | (12-1 thru 12-4)  |
| 14.0           | Inspection, Test and Operating Status  | (14-1 thru 14-5)  |
| 16.0           | Corrective Action  | (16-1 thru 16-3)  |
| 18.0           | Audits   | (18-1 thru 18-6)  |
| Figures        | (F-1 thru F-9)   |                   |
| Table 2        | Quality Assurance Procedures (T2-1)  |                   |
| Table 3        | Quality Program Policies, Procedures<br>and Instruction Manual List (T3-1<br>and T3-2) |                   |
| Appendix B     | Quality Program for Fire Protection<br>(AB-1 thru AB-12)                               |                   |



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# ENTERGY OPERATIONS INCORPORATED

## ARKANSAS NUCLEAR ONE 8 of 16

TO: NUCLEAR REGULATORY COMMISSION

RETURN TO: Arkansas Nuclear One  
Document Control  
Route 3 Box 137G  
Russellville, AR 72801

FROM: ANO Document Control

DATE: JUL 22 1991

Set # 1 of the QA OPERATIONS MANUAL

Please update the following Amendment/Revision.

*Revision 13*

Signature \_\_\_\_\_

Updated \_\_\_\_\_

Date \_\_\_\_\_

Please sign and return this sheet.

FORM TITLE:

CONTROLLED DOCUMENT TRANSMITTAL

FORM NO.

1013.001A

REV.

12