

THE CINCINNATI GAS & ELECTRIC COMPANY



CINCINNATI, OHIO 45201

August 10, 1983  
LOZ-83-0103

J. WILLIAMS, JR.  
SENIOR VICE PRESIDENT  
NUCLEAR OPERATIONS

Docket No. 50-358

U.S. Nuclear Regulatory Commission  
Region III  
799 Roosevelt Road  
Glen Ellyn, Illinois 60137

Attention: Mr. J.G. Keppler  
Regional Administrator

Gentlemen:

RE: WM. H. ZIMMER NUCLEAR POWER STATION - UNIT 1  
10CFR50.55(e), ITEM M-67 - LACK OF PROCEDURAL  
QUALIFICATIONS FOR PIPE BENDS  
W.O. 57300, JOB E-5590, FILE NO. 956C, M-67

This letter constitutes an interim report concerning the subject condition, initially reported to the NRC on November 9, 1982, as a potentially reportable deficiency under 10CFR50.55(e). Our previous report, LOZ-83-0033, was submitted on May 25, 1983.

The post qualification program for pipe bends being conducted under Construction Work Authorization Request (CWAR) #71 has been delayed due to the unavailability of certain materials. To date, qualifications for twenty-nine (29) of a total of thirty-five (35) bends have been completed. The remaining six (6) tests will be completed upon receipt of the test material.

In addition to the post qualification program being conducted, a plan to inspect a sample of previously installed pipe bends will be prepared. This sampling inspection will check thickness, ovality, and surface discontinuities to determine the extent of required future inspections of previously installed bends. The completed inspection plan will be transmitted to the NRC prior to its implementation. A follow-up report will be submitted by January 15, 1984.

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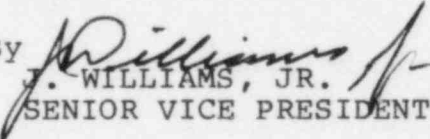
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We trust the above will be found acceptable as an interim report under 10CFR50.55(e).

Very truly yours,

THE CINCINNATI GAS & ELECTRIC COMPANY

By   
J. WILLIAMS, JR.  
SENIOR VICE PRESIDENT

DJS/FKP/sfr

cc: NRC Office of Inspection & Enforcement  
Washington, D.C. 20555  
NRC Senior Resident Inspector  
ATTN: W.F. Christianson  
NRC Zimmer Project Inspector, Region III  
ATTN: E. R. Schweibinz