

Washington Public Power Supply System

Box 1223 Elma, Washington 98541 (206) 482-4428

Docket No. 50-508

April 6, 1983
G03-83-293

U. S. Nuclear Regulatory Commission, Region V
Office of Inspection and Enforcement
1450 Maria Lane, Suite 260
Walnut Creek, California 94596-5368

Attention: Mr. D. M. Sternberg, Chief
Reactor Projects Branch No. 1

Subject: POTENTIAL 10CFR50.55(e) DEFICIENCY
SAFETY INJECTION TANKS
SAFE-END INDICATIONS (D/N #23)

Reference: Letter, G03-83-186, Mr. R. S. Leddick to Mr. D. M.
Sternberg, same subject, dated March 2, 1983.

The referenced letter provided your office with the Supply System final report for the subject deficiency. The report noted that linear indications were found in the safe-end-to-nozzle-welds of Unit 3 Safety Injection Tanks #3 and #4 only. Consequently, Tanks #1 and #2 for Unit 3 and the four tanks for Unit 5 were not discussed.

In response to questions raised by the Resident NRC Inspector (Mr. W. G. Albert) the following supplemental information concerning the Safety Injection Tanks, not discussed in the referenced letter, is provided:

- Safe-end-to-nozzle-welds for Unit 3 Safety Injection Tanks #1 and #2 were re-radiographed on October 26, 1982 and October 7, 1982, respectively. The radiographs were reviewed, approved and found acceptable per specification and ASME Code requirements by Combustion Engineering. The radiographs were also reviewed by Ebasco with no comments. It should be noted that the radiography was performed after post weld heat treatment.

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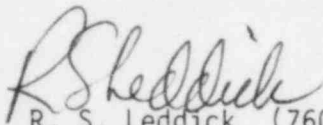
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- Safe-end-to-nozzle-welds for all of the Unit 5 Safety Injection Tanks were re-radiographed (after post weld heat treatment) at various times from February through September 1982. The radiographs were reviewed by the Supply System at CE-Avery and found acceptable per specifications and ASME Code requirements.

Should you have any questions or desire further information, please contact me directly.


R. S. Leddick (760)
Program Director, WNP-3

DRC:nj

cc: J. Adams - NESCO
D. Smithpeter - BPA
Ebasco - New York
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