



Commonwealth Edison
One First National Plaza, Chicago, Illinois
Address Reply to: Post Office Box 767
Chicago, Illinois 60690

1st Response

January 3, 1982

Mr. James G. Keppler, Regional Administrator
Directorate of Inspection and
Enforcement - Region III
U.S. Nuclear Regulatory Commission
799 Roosevelt Road
Glen Ellyn, IL 60137

Subject: Byron Station Units 1 and 2
I & E Inspection Report Nos.
50-454/82-05 and 50-455/82-04

Reference: (a) June 24, 1982 letter from
C. E. Norelius to Cordell Reed

(b) July 30, 1982 letter from
Wayne Stiede to J. G. Keppler

(c) November 5, 1982 letter from
Wayne Stiede to J. G. Keppler

Dear Mr. Keppler:

This is to provide additional information regarding a violation which was identified at Byron in reference (a). Withdrawal of that violation is also being requested.

In references (b) and (c) Commonwealth Edison responded to Violation 7 regarding control of welding activities. Past practices were documented and we indicated that these practices were consistent with ASME Section III requirements. We also indicated that a formal inquiry had been submitted to ASME regarding the proper field location of welding instructions. A response to that inquiry has now been received and is enclosed for your review.

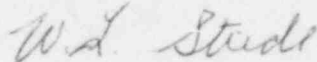
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The ASME reply to our inquiry indicates that welding procedures and instructions need not be located at each location where actual welding is being done provided that they are available at the work station. This has been the practice at Byron. Accordingly, it is requested that Violation 7 be withdrawn.

Please address further questions regarding this matter to this office.

Very truly yours,



W. L. Stiede
Assistant Vice President

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Enclosure:
December 3, 1982 letter from John Millman, ASME

5688N



The American Society of Mechanical Engineers

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December 3, 1982

Subject: Section III, Division 1
NA-4411 Control Issuance and Disposition
1974 Edition - Summer 1975 Addenda

Reference: Your letter of October 8, 1982
ASME File # NI 82-118

Gentlemen:

Our understanding of the questions in your inquiries, and our replies are as follows:

Question 1: Are the requirements of NA-4411 met by providing welding procedures and specifications at a construction site in central locations?

Reply 1: Yes, provided welding instructions are available at the work station.

Question 2: Does NA-4411 require that welding procedures and specifications be located at each location where actual welding is being carried out?

Reply 2: No, provided welding instructions are available at the work station.

Yours truly,

John Millman
Assistant Secretary
(212) 705-7026

bcc: R. Reedy
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E. Kemmler
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W. Schultheis
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