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Attachment

Licensee Event Report 82-001/01X-1

Update Report - Previous Report Date 080282

Offset radiography was performed during pre-service inspection of the recirculation riser to sweepolet/reducer welds as a supplement to the ultrasonic examinations performed earlier. Review of the additional radiography indicated the presence of an unacceptable linear indication in weld VRR-B31-1-FWA11M. This indication was not apparent in the ASME Section III radiography utilized to accept the weld. Subsequent radiography identified indications in welds VRR-B31-1-FWA13, VRR-B31-1-FWA10M and VRR-B31-2-FWB13.

Due to inconsistencies encountered on the radiographs, complete record radiography was reperformed on all riser to sweepolet/reducer welds to ensure final integrity of the welds. Code repairs were completed on welds VRR-B31-1-FWA11M and VRR-B31-1-FWA13. The indication on VRR-B31-2-FWB13 was investigated and determined surface in nature and acceptable. A fracture mechanics analysis was performed on the VRR-B31-1-FWA10M indication to determine its acceptability for service.

All recirculation riser to sweepolet/reducer welds have been radiographed, repaired as necessary and accepted.