



Pennsylvania Power & Light Company

Two North Ninth Street • Allentown, PA 18101 • 215 / 770-5151

Norman W. Curtis
Vice President-Engineering & Construction-Nuclear
215/770-7501

MAY 02 1983

Mr. J. M. Allan
Acting Regional Administrator
Region I
U.S. Nuclear Regulatory Commission
631 Park Ave.
King of Prussia, PA 19406

SUSQUEHANNA STEAM ELECTRIC STATION
ADDITIONAL INFORMATION ON IE BULLETIN 82-01, REV. 1
ER 100450 FILE 842-3
PLA-1638

Docket Nos. 50-387
50-388

Dear Mr. Allan

In response to a letter dated March 30, 1983 from Mr. R. W. Starostecki, the following additional information is provided regarding IE Bulletin 82-01, Rev. 1, Sup. 1:

- (1) What is the final disposition of the three radiographs for Unit 1 and common and the ten radiographs for Unit 2 which were found unacceptable due to the lack of an easily discernible 2T hole? If found acceptable by another standard, reference the standard and applicable paragraph. If reradiography was performed, please provide the results.

Response: The three radiographs for Unit 1 and common were dispositioned as acceptable based upon satisfactory PSI Ultrasonic Examinations in accordance with the 1974 edition through the Summer 1975 addendum of the ASME Code, Section XI, IWC-2200. Since these welds had completed the N5/N3 acceptance program when IE Bulletin 82-01, Rev. 1, Sup. 1 was issued, they were covered within the preoperational test program and Section XI was applicable. After discussions between a PP&L NDE Level III and the NRC, it was agreed that a volumetric examination (Ultrasonic Testing) would be an acceptable means of determining the quality of the three welds. The ten radiographs for Unit 2 were dispositioned as acceptable based upon reradiography in accordance with the 1971 edition through the Winter 1972 addendum of the ASME Code Section III.

- (2) If any welds remained defective after your final dispositioning, please describe the defect and name the plant system and the location in the system. Also provide a description of the required repairs and the status of these repairs.

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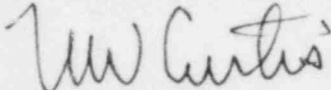
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Response: At this time, all ITT Grinnel radiographs with enhanced pentrameter image quality indicators have been dispositioned and resolved in accordance with governing nonconformance control procedures.

Very truly yours,



N. W. Curtis

Vice President-Engineering & Construction-Nuclear

cc: Director
Office of Inspection and Enforcement
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

Mr. R. W. Starostecki
Director of Project and Resident Programs
U.S. Nuclear Regulatory Commission
631 Park Ave.
King of Prussia, PA 19406

Mr. G. G. Rhoads - NRC
Mr. J. McCann - NRC

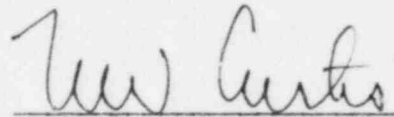
AFFIDAVIT

COMMONWEALTH OF PENNSYLVANIA)

: SS

COUNTY OF LEHIGH)

I, NORMAN W. CURTIS, being duly sworn according to law, state that I am Vice President, Engineering & Construction-Nuclear of Pennsylvania Power & Light Company and that the facts set forth on the attached response by Applicants regarding IE Bulletin 82-01, Rev. 1, Supplement 1 are true and correct to the best of my knowledge, information and belief.

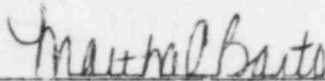


Norman W. Curtis

Vice President,

Engineering & Construction-Nuclear

Sworn to and subscribed
before me this 2nd day
of May, 1983



Notary Public

MARTHA C. BARTO, Notary Public

Allentown, Lehigh County, Pa.

My Commission Expires Jan. 13, 1985