



TUELECTRIC

Log # TXX-91095
File # 10010
Ref. # 10CFR2.201

April 29, 1991

William J. Cahill, Jr.
Executive Vice President

U. S. Nuclear Regulatory Commission
Attn: Document Control Desk
Washington, D.C. 20555

SUBJECT: COMANCHE PEAK STEAM ELECTRIC STATION (CPSES) UNIT 2
DOCKET NO. 50-446
EA NO. 86-09 APPENDIX A - ITEM I.C.8.

Gentlemen:

On August 4, 1986, TU Electric responded to Enforcement Action 86-09 via TXX-4946. In response to Item I.C.8, which identified deficiencies in the ASME quality control inspection process, the letter stated, in part, that "QI-QAP-11.1-28, Revision 30, was issued to address Unit 2 component supports on April 15, 1985. This revision was intended to enhance the program by addressing the lessons learned from Unit 1, including the mapping and recording of every required structural weld size versus measured structural weld size on a component support."

The weld mapping process required the Quality Control Inspector to uniquely identify, number and accept/reject each structural weld on the current design drawing and record the exact weldment size in addition to the industry accepted practice of documenting and accepting/rejecting the total weldment by signature on a Quality Control Inspection Report.

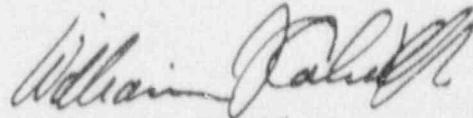
This process was performed for Unit 2 component support welds until Unit 2 construction was temporarily discontinued. Prior to the reinitiation of Unit 2 construction activities, revised Unit 2 ASME weld inspection procedures were developed based on the Unit 1 procedures and lessons learned from Unit 1. The commitment to weld map was not included at that time. The need for the weld mapping process was evaluated based on the satisfactory results of the Comanche Peak Response Team (CPRT) reinspection program VII.C and VII.D.3, which validated the overall acceptability of the original welding program, and the adoption of the AWS Visual Weld Acceptance Criteria for NF welds (Code Case N-430), which provided additional guidance for the acceptability of certain weld conditions (e.g., weld size). TU Electric has determined that the weld mapping process is no longer necessary and will not be included in Unit 2 weld inspections. Quality Control will continue to verify and document the acceptability of the total weldment on the QC Inspection Report in accordance with established Unit 2 procedures.

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Please contact me should you have any questions in this matter.

Sincerely,

A handwritten signature in dark ink, appearing to read "William J. Cahill, Jr.", with a stylized, cursive script.

William J. Cahill, Jr.

BSD/bsd

c - Mr. R. D. Martin, Region IV
Resident Inspectors, CPSES (2)
Mr. Mel Fields, NRR