

Duke Power Company
Catawba Nuclear Generation Department
4800 Concord Road
York, SC 29745

D. L. REHN
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DUKE POWER

September 19, 1994

U. S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, DC 20555

Subject: Catawba Nuclear Station, Unit 2
Docket No. 50-414
Unit 2 Refueling Outage 6
1994 Inservice Inspection Report

Pursuant to 10 CFR 50.55a and Catawba Nuclear Station Technical Specification 4.0.5, find attached the Catawba Unit 2 End of Cycle 6 Inservice Inspection Report. The Catawba Unit 2 End of Cycle 6 Inservice Inspection was completed on June 30, 1994. This inspection was performed in accordance with Section XI of the ASME Boiler and Pressure Vessel Code and applicable addenda.

Relief Request 94-02 is included as Section 9 in this submittal. This formal relief request, with supporting documentation will be submitted under separate cover by L. J. Rudy.

Questions concerning this submittal may be directed to K. E. Nicholson at (803) 831-3237.

Very truly yours,

A handwritten signature in dark ink, appearing to read 'D. L. Rehn', written over a horizontal line.

D. L. Rehn

KEN/EOC6ISI.U2

Attachment

xc: (w/o attachment)
S. D. Ebnetter, Regional Administrator

R. J. Freudenberger, SRI

R. E. Martin, ONRR

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PDR ADDCK 05000414
PDR

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FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules

1. Owner: Duke Power Company, 526 S. Church St., Charlotte, NC 28201-1006
(Name and Address of Owner)
2. Plant: Catawba Nuclear Station, 4800 Concord Road York, SC 29745
(Name and Address of Plant)
3. Plant Unit: 2 4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date: August 19, 1986 6. National Board Number for Unit 173
7. Components Inspected:

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Providence No.	National Board No.
_____	_____	_____	_____	_____
_____	See Section 1 Paragraph 1.1 in the Attached Report	_____	_____	_____
_____	_____	_____	_____	_____
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Note: Supplemental sheets in form of lists, sketches, or drawings may be used provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this data report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-1 (back)

8. Examination Dates 03/31/93 to 06/30/94 9. Inspection Interval from 08/19/86 to 08/19/96
 10. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current interval. See attached report.
 11. Abstract of Conditions Noted. See attached report.
 12. Abstract of Corrective Measures Recommended and Taken. See attached report.

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Date 9/8 19 94 Signed Duke Power Co. By [Signature]
 Owner

Certificate or Authorization No. (if applicable) N/A Expiration Date N/A

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of N.C. and employed by *The HSBI&I Co. of have inspected the components described in this Owners Data Report during the period 03/31/93 to 06/30/94 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owners' Data Report in accordance with the requirements of the ASME code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners' Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind arising from or connected with this inspection.

Date 9-12 19 94

[Signature] Commissions N.C.-978
 Inspector's Signature National Board, State, Province and No.

*The Hartford Steam Boiler Inspection & Insurance Co.
 200 Ashford Center North
 Suite 300
 Atlanta Ga., 30338